





Frame sizes 56 to 450 Power range 0.06 to 1250 kW

Catalog D 81.1 · 2008



Motors

SIEMENS

Related catalogs

MOTOX Geared motors

D 87.1

D 11

DA 51.2

IK PI

D81.2

Canada

CA 01

U.S./



E86060-K5287-A111-A2-7600

FLENDER Standard Couplings MD 10.1

E86060-K5710-A111-A2-7600

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SINAMICS G120D

Distributed Frequency Converters

E86060-K5511-A111-A5-7600



Drive Converter Chassis Units SINAMICS G150

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Industrial Communication

Part 5: ET 200 Distributed I/O ET 200S FC Frequency converter

E86060-K6710-A101-B6-7600

AC NEMA & IEC Motors

Further details available on the Internet at:

http://www.sea.siemens.com/motors

Industry Automation and Motion Control The Offline-Mall

(DVD)

E86060-D4001-A510-C7-7600





















Industry Automation and Motion Control

Information and ordering platform on the Internet at:

www.siemens.com/automation/mall



Additional documentation

You will find all information material, such as brochures, catalogs, manuals and operating instructions for standard drive systems up-todate on the Internet at the address

http://www.siemens.com/motors/printmaterial

You can order the listed documentation or download it in common file formats (PDF, ZIP).

Catalog CA 01 - Selection tool SD configurator

The selection tool **SD configurator** is available in combination with the electronic catalog CA 01 on DVD.



Furthermore, the SD configurator can now be used on the Internet without installation.

The SD configurator can be found in the Siemens Mall under the following address:

http://www.siemens.com/sd-configurator

In the main menu of the CA 01 under the tab "selection tool", you will find the SD configurators for low-voltage motors, MICROMASTER 4 inverters, SINAMICS G110 and SINAMICS G120 inverter chassis units as well as SINAMICS G120D distributed frequency converters and SIMATIC ET 200S FC and SIMATIC ET 200pro FC frequency converters for distributed I/O, complete with:

- Dimension drawing generator for motors
- Data sheet generator for motors and inverters
- Starting calculation
- 3D models in .stp format
- Extensive documentation

Hardware and software requirements

- PC with 1.5 GHz CPU or faster
- Operating systems
- Windows 98/ME
- Windows 2000
- Windows XP
- Windows NT (Service Pack 6 or higher)
- Windows Vista
- 1024 MB work memory (minimum)
- Screen resolution 1024 x 768, graphic with more than 256 colors
- Small fonts
- CD-ROM drive
- Windows-compatible sound card
- Windows-compatible mouse

Installation

You can install this catalog directly from the DVD as a partial version or full version on your hard disk or in the network.

Motors

IEC Squirrel-Cage Motors Frame sizes 56 to 450 Power range 0.06 to 1250 kW

Catalog D 81.1 · 2008





The products and systems described in this catalog are manufactured/distributed under application of a certified quality management system in accordance with DIN EN ISO 9001 (Certified Registration No. DE-000357 QM). The certificate is recognized by all IQNet countries.

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The products contained in this catalog can also be found in the e-Catalog CA 01. Order No.: E86060-D4001-A510-C7-7600 (DVD)

Please contact your local Siemens branch

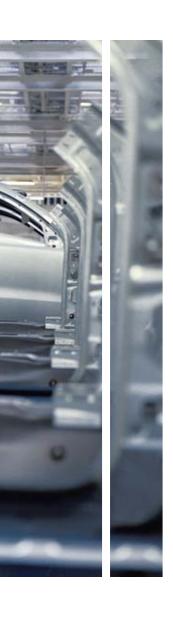
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Answers for Industry.

Siemens Industry answers the challenges in the manufacturing and the process industry as well as in the building automation business. Our drive and automation solutions based on Totally Integrated Automation (TIA) and Totally Integrated Power (TIP) are employed in all kinds of industry. In the manufacturing and the process industry. In industrial as well as in functional buildings.

Siemens offers automation, drive, and low-voltage switching technology as well as industrial software from standard products up to entire industry solutions. The industry software enables our industry customers to optimize the entire value chain – from product design and development through manufacture and sales up to after-sales service. Our electrical and mechanical components offer integrated technologies for the entire drive train – from couplings to gear units, from motors to control and drive solutions for all engineering industries. Our technology platform TIP offers robust solutions for power distribution.

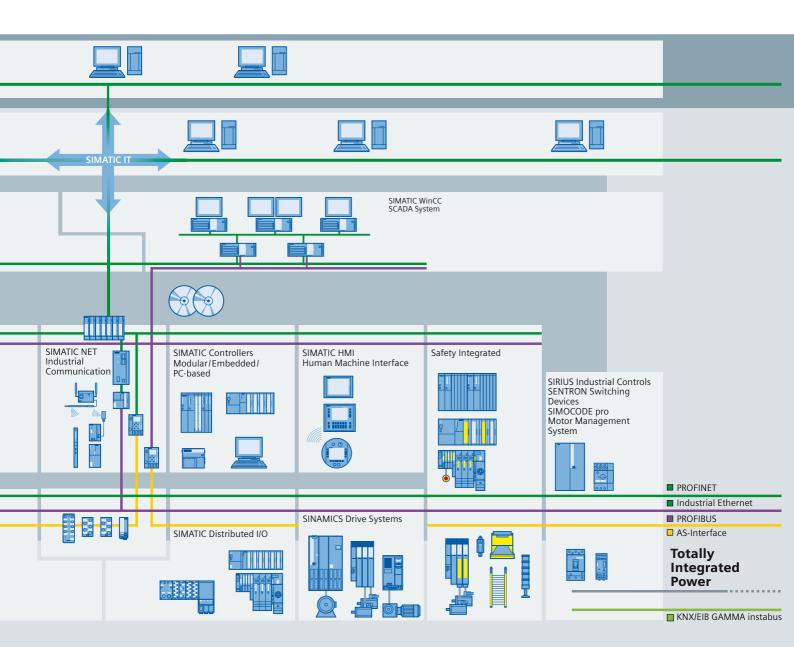
The high quality of our products sets industry-wide benchmarks. High environmental aims are part of our eco-management, and we implement these aims consistently. Right from product design, possible effects on the environment are examined. Hence many of our products and systems are RoHS compliant (Restriction of Hazardous Substances). As a matter of course, our production sites are certified according to DIN EN ISO 14001, but to us, environmental protection also means most efficient utilization of valuable resources. The best example are our energy-efficient drives with energy savings up to 60 %.

Check out the opportunities our automation and drive solutions provide. And discover how you can sustainably enhance your competitive edge with us.

Setting standards in productivity and competitiveness.

Totally Integrated Automation.

Thanks to Totally Integrated Automation, Siemens is the only provider of an integrated basis for implementation of customized automation solutions – in all industries from inbound to outbound.

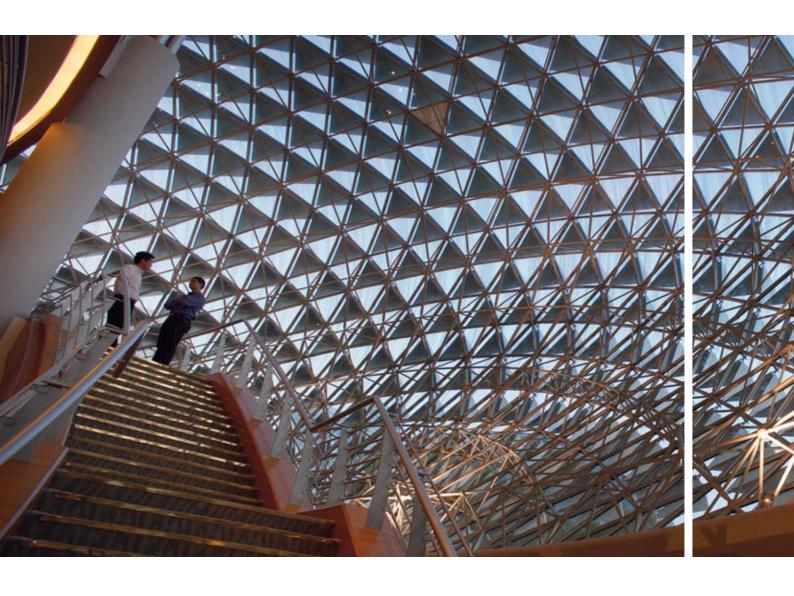


TIA is characterized by its unique continuity.

It provides maximum transparency at all levels with reduced interfacing requirements – covering the field level, production control level, up to the corporate management level. With TIA you also profit throughout the complete life cycle of your plant – starting with the initial planning steps through operation up to modernization, where we offer a high measure of investment security resulting from continuity in the further development of our products and from reducing the number of interfaces to a minimum.

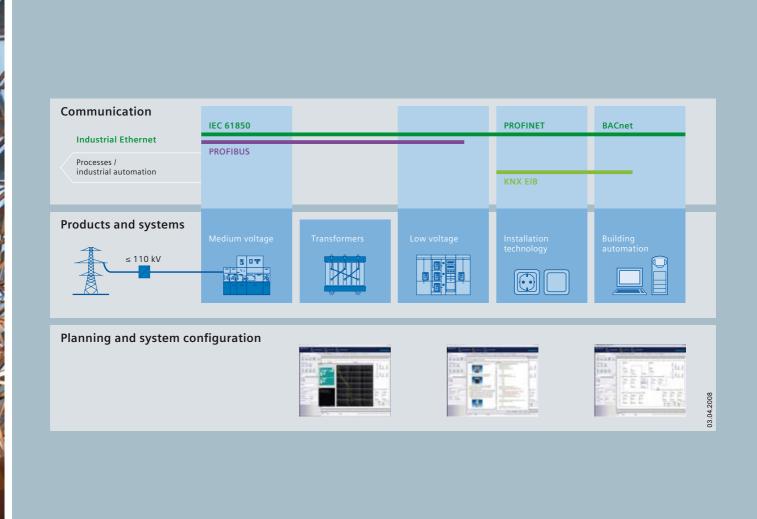
The unique continuity is already a defined characteristic at the development stage of our products and systems.

The result: maximum interoperability – covering the controller, HMI, drives, up to the process control system. This reduces the complexity of the automation solution in your plant. You will experience this, for example, in the engineering phase of the automation solution in the form of reduced time requirements and cost, or during operation using the continuous diagnostics facilities of Totally Integrated Automation for increasing the availability of your plant.



Integrated power distribution from one source.

Totally Integrated Power.



Electrical power distribution in buildings requires integrated solutions. Our response: Totally Integrated Power. This means innovative and integrated, interface-optimized products and systems which have been optimally coordinated and complemented with communication and software modules that link power distribution to building automation or industrial automation. Totally Integrated Power accompanies power distribution projects from one end to the other. From A to Z. From the planning to the building's use: Totally Integrated Power offers significant advantages in every project stage and to everyone involved in the project - the investors, electrical planning engineers, electricians, users and building facility managers.

Our portfolio comprises everything from engineering tools to the matching hardware: from switchgear and distribution systems for medium voltage to transformers, from switching and circuit-protection devices to low-voltage switchgear and busbar trunking systems, as far as to the small distribution board and the wall outlet. It goes without saying that both the medium-voltage switchgear, which requires no maintenance, and the low-voltage switchgear are type-tested, and their busbar connections, too. Comprehensive protection systems ensure the safety of man and machine at any time.

0

Introduction



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	Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ		Introduction motors 1LE1/1PC1
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0/7	Overview	0/94	Overview
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	documentation and test certificates		documentation and test certificates
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0/3	direction of rotation Rating plate and extra rating plates	0/106	Rating plate and extra rating plates
0/3		0/107	 Coolant temperature and site altitude
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0/5		0/120	Balance and vibration quantity
0/5		0/121	Shaft and rotor
0/5	S S	0/122	Bearings and lubrication Madular tackpalage
0/7		0/127	 Modular technology 1XP8 012 rotary pulse encoder
0/7		0/128 0/129	Separately driven fan
0/7 0/7		0/129	- Separately universitati - Brakes
0/7		_0,100	2 division
0/8		0/134	Special technology

Introduction

Guide to selecting and ordering the motors

Overview

These "recommendations for drive selection" guide you step-by-step through this catalog to the required motor.

Step 1	Technical requirements for the	ne motor	
Determine the required product profile, the fol-	Rated frequency and rated voltage	3 AC 50/60 Hz, 400, 500 or 690 V	
lowing are required:	Duty	Standard duty (continuous	s duty S1 according to DIN EN 60034-1)
	Degree of protection or type of explosion protection required	IP	
	Rated speed (No. of poles)	<i>n</i> = rpm	
	Rated output	<i>P</i> = kW	
	Rated torque	$M = P \cdot 9550/n = \dots$	Nm
	Type of construction	IM	
Step 2	Environmental requirements	for the motor	
Determine the	Ambient temperature	≤40 °C	>40 °C
installation conditions	Site altitude	≤1000 m	>1000 m
	Factors for derating	None	Determine the factor for derating (for derating factor, see "Technical information" – "Coolant temperature and site altitude")
Step 3	For preliminary selection of t "Preliminary selection of the		nt pages and the corresponding ent catalog parts
Determine the range of possible motors	Select the frame size and therefo cooling method, degree of protect Note: The standard temperature r	tion, rated output, rated spee	
Step 4	Detailed selection of the motor	or	
Determine the basic Order No. of the motor			meters: rated output, rated speed, rated torque e motors that have already been identified as
Step 5	Selection of the special versi	ons (see under "Special ve	ersions")
Complete the motor Order No.	Determine special versions and ti motor protection and degrees of technology, etc.) .	he associated order codes (e protection, windings and insu	. g. special voltages and types of construction, lation, colors and paint finish, mountings and
Step 6			
Select the frequency	For Order No. of the converter as	well as its selection, see Cata	alogs D 11, D 11,1, DA 51,2 and DA 51,3,

Select the frequency converter, if required

For Order No. of the converter as well as its selection, see Catalogs D 11, D 11.1, DA 51.2 and DA 51.3.

Note on using this catalog

Due to the wide range of possible versions of low-voltage motors, the special features of the various motor series are not explained in detail in each case in this catalog part. The availability of individual technical designs can be established from catalog parts 1 to 10.

IEC Squirrel-Cage Motors Introduction

Guide to selecting and ordering the motors

Determine the motor type according to cooling method, degree of protection and frame design (for further selection according to speed or number of poles, rated output, rated torque, rated speed

and rated current, see the relevant "Preselection of the motor" tables in catalog parts 1 to 10

Applications for Cooling Standard Frame Motor type (Positions 1 to 3 of the Order No.) + type series surface-cooled motor types designa-(Position 4 of the Order No.) tion for Rated output at 50 Hz degree of protection to 60034 Motor frame sizes (shaft heights) Part 5 56 63 71 80 90 100 112 132 160 180 200 225 250 280 315 355 400 450 New generation motors 1LE1/1PC1 Catalog Part 1 General Line motors with IP55 Self-Aluminum 1LE1 1.5 ... 18.5 kW shorter delivery time ventilated Self-IP55 Energy-saving motors with Aluminum 1LE1 improved efficiency (Improved Efficiency EFF2) venti-0.75 ... 18.5 kW lated Energy-saving motors with high efficiency (High Efficiency EFF1) Self-IP55 Aluminum 0.75 ... 18.5 kW ventilated Motors with increased output and Self-IP55 1LE1 Aluminum improved efficiency 2.2 ... 22 kW ventilated Motors with increased output and Self-IP55 1LE1 Aluminum 2.2 ... 22 kW high efficiency ventilated IP55 1LE1 Motors without external fan and Forced-Aluminum fan cover with improved efficiency 0.75 ... 18.5 kW cooled IP55 Motors without external fan and 1LE1 Forced-Aluminum 0.75 ... 18.5 kW fan cover with high efficiency cooled Motors without external fan and Self-IP55 1PC1 Aluminum 0.3 ... 7.4 kW fan cover with improved efficiency cooled Motors without external fan and Self-IP55 1PC1 0.37. Aluminum . 9 kW fan cover with high efficiency cooled Standard motors (up to frame size 315 L) Catalog Part 2 Energy-saving motors with improved efficiency (Improved Efficiency EFF 2) Self-IP55 Aluminum 1LE1/1PC1 18.5 kW 45 kW ventilated IP55 1LA6 1LG4 Cast iron 11 ... 200 kW 18.5 kW 0.75 Pole-changing motors with Self-IP55 1LA5 Aluminum 0.15 ... 17 kW 18 ... 31 kW improved efficiency ventilated Self-IP55 Energy-saving motors with high Aluminum 37 kW efficiency (High Efficiency EFF1) venti-0.06 lated IP55 1LG6 11 ... 200 kW Cast iron Motors with increased output IP55 Self-Aluminum 53 kW ventilated IP55 1LG4 Cast iron 15 ... 110 kW 1LE1/1PC1 Motors without external fans Self-IP55 Aluminum 1LP7 0.045 ... 7 kW 1LP5 cooled 5.5 ... 16.5 kW IP55 Cast iron 1LP4 3.7 ... 67 kW Non-standard motors (frame size 315 and above) Catalog Part 3 Motors for mains-fed operation Cast iron 1LA8 160 ... 1000 kW ventilated Motors for converter-fed operation Self-IP55 Cast iron ventilated Motors with mounted separately Forced-IP55 Cast iron 1PQ8 driven fan for converter-fed opera-145 ... 1000 kW cooled Motors with through-ventilation for Self-IP23 Cast iron mains-fed operation ventilated Motors with through-ventilation for Self-IP23 1LL8 Cast iron converter-fed operation venti-200 ... 1250 kW lated

IEC Squirrel-Cage Motors Introduction

Guide to selecting and ordering the motors

Determining the motor type according to cooling method, degree of protection and frame design (continued)

Applications for surface-cooled motor types	Cooling method	Standard designa- tion for degree of protec- tion to DIN EN 60034 Part 5	Frame design	Motor type (Positions (Position 4 of the Orc Rated output at 50 H: Motor frame sizes (sl 56 63 71 80 90	der No.) z haft heights)	, ,		80 315 3	55 400 450
Explosion-proof motors								Catal	og Part 4
Motors in Zone 1 with type of protection "e"	Self- venti-	IP55	Aluminum	1MA7 0.12 16 kW				_	
(Zone 1 Exe II T3)	lated	IP55	Cast iron		1MA6 1.3 165 kW				
Motors in Zone 1 with type of protection "de" (Zone 1 Exde IIC T4)	Self- venti- lated	IP55	Cast iron	1MJ6 0.25 37 k ¹	w		1MJ7 18.5 132	2 kW	
Motors in Zone 2 with type of protection "n"	Self- venti-	IP55	Aluminum	1LA7 0.09 18.5 kW					
	lated	IP55	Aluminum	1LA9 0.06 37 kW					
		IP55	Cast iron		1LA6 0.75 18.5 kW	1LG4/1L0 11 200			
								1LA8 145	1000 kW
Motors in Zone 21 with explosion protection	Self- venti-	IP65	Aluminum	1LA7 0.09 18.5 kW		1LA5 11 45	kW		
	lated	IP65	Aluminum	1LA9 0.06 37 kW					
		IP65	Cast iron	_		1LG4/1L0			
Motors in Zone 22 with explosion protection	Self- venti-	IP55	Aluminum	1LA7 0.09 18.5 kW		1LA5 11 45	kW		
	lated	IP55	Aluminum	1LA9 0.06 37 kW				_	
		IP55	Cast iron		1LA6 0.75 18.5 kW	1LG4/1L0 11 200			
									1000 kW
Motors operating with freque	ncy con	verters						Catal	og Part 5
Surface-cooled motors with standar		•							
For standard motors, non-standard					part 5.				
Motors with special insulation for voltages up to 690 V (standard motors)	Self- venti- lated	IP55	Aluminum	1LA7 1.5 18.5 kW		1LA5 15 45	kW		
(standard motors)	iaicu	IP55	Cast iron			1LG6 11 200) kW		
Motors with special insulation for voltages up to 690 V (non-standard motors)	Self- venti- lated	IP55	Cast iron					1LA8 145	980 kW
Motors with mounted separately driven fan with special insulation for voltages up to 690 V	Forced- air cooled	IP55	Cast iron					1PQ8 145	980 kW

IEC Squirrel-Cage Motors Introduction

Guide to selecting and ordering the motors

Determining the motor type according to cooling method, degree of protection and frame design (continued)

Applications for surface-cooled motor types	Cooling method	Standard designa- tion for degree of protec- tion to DIN EN 60034 Part 5	Frame design	Motor type (Positions (Position 4 of the Orc Rated output at 50 Hz	der No.) z haft heights)	, . .		
Pump motors		7 411 5		56 63 71 80 90	100 112 132 160	180 200 225	250 280	315 355 400 450 Catalog Part 6
Energy-saving motors with	Self-	IP55	Aluminum	1LA7	1LE1/1PC1	1LA5		Odtalog Fait C
improved efficiency (Improved Efficiency EFF2)	venti- lated	IP55	Cast iron	0.06 18.5 kW	1LA6	11 45 kW 1LG4		
· , ,		11 33	Cast IIOII		0.75 18.5 kW	11 200 kW	1	
Motors with increased output	Self- venti- lated	IP55	Aluminum	1LA9 0.14 53 kW		11.04		
	iatoa	IP55	Cast iron			1LG4 15 110 kW	,	
Fan motors								Catalog Part 7
Motors in pole-changing version	Self- venti- lated	IP55	Aluminum	1LA7 0.15	17 kW	1LA5 18 31 kW		
	latoa	IP55	Cast iron			1LG4		
Motors without external fan and without fan cover	Forced- air	IP55	Aluminum	1PP7 0.09 18.5 kW	1LE1/1PC1	4.5 175 kV 1PP5 11	V	
	cooled	IDEE	Coatiron			37 kW 1PP4		
		IP55	Cast iron			11 200 kW	1	
Compressor motors								Catalog Part 8
Energy-saving motors with high efficiency	Self- venti-	IP55	Aluminum	1LA9 0.06 37 kW				
	lated	IP55	Cast iron			1LG6 11 200 kW	,	
Motors with increased output	Self- venti-	IP55	Aluminum	1LA9 0.14 53 kW		11 200 KW		
	lated	IP55	Cast iron			1LG4 15 110 kW		
Non-standard motor for mains-fed and converter-fed operation	Self- venti-	IP55	Cast iron			13 110 KW		1LA8 160 1000 kW
Smoke extraction motors	lated							Catalog Part 9
Temperature/time class F200, F300	Self- venti- lated	IP55	Aluminum	(0.09	18.5 kW . 3.85 kW anging)	1LA5 15 45 kW (4.05 8.6 kW pole- changing)		outding Furt
		IP55	Cast iron			3 3,	1LG6 37 200 kW	
	Forced- air cooled	IP55	Aluminum	(0.09	18.5 kW . 3.85 kW anging)	1PP5 15 45 kW (4.05 8.6 kW pole- changing)		
		IP55	Cast iron			. . .	1PP6 37 200 kW	
Temperature/time class F400	Self- venti- lated	IP55	Cast iron		1LA6 1.5 18.5 kW (0.3 3.45 kW pole-changing)	1LG6 15 200 kW		
	Forced- air cooled	IP55	Cast iron		1PP6 1.5 200 kW (0. pole-changing)	3 3.45 kW		
Marine motors (motors for dr		ships belo	ow deck)		pole-changing)			Catalog Part 10
Type approved standard motors	Self-	IP55	Aluminum	1LA7		1LA5		
up to frame size 315 L – Energy-saving motors with mproved efficiency (Improved Efficiency EFF2)	venti- lated	IP55	Cast iron	0.06 18.5 kW	1LA6 0.75 18.5 kW	11 45 kW 1LG4 11 200 kW		
Improved Efficiency EFF2)	Self-	IP55	Aluminum	1LA9				
Type approved standard motors				0.06 37 kW		1LG6		
up to frame size 315 L – Energy-saving motors with high efficiency	venti- lated	IP55	Cast iron			11 200 kW	1	
Type approved standard motors up to frame size 315 L – Energy-saving motors with high efficiency (High Efficiency EFF1) Type approved, explosion-proof motors up to frame size 315 L –		IP55	Cast iron Aluminum	1MA7 0.12 16 kW			1	

IEC Squirrel-Cage Motors Introduction

Guide to selecting and ordering the motors

Determining the motor type according to cooling method, degree of protection and frame design (continued)

Determining the motor type Applications for surface-cooled motor types		Standard designa- tion for degree of protec- tion to DIN EN	Frame	Motor type (Positions 1 to (Position 4 of the Order N Rated output at 50 Hz	3 of the Orde	,		
		60034 Part 5		Motor frame sizes (shaft h	• ,			
Marine motors (motors for di	rives on		ow deck) (co	56 63 71 80 90 100 ntinue)) 112 132 160	180 200 225		atalog Part 10
Type approved, explosion-proof motors up to frame size 315 L – Motors in Zone 1 with type of protection "de" (Zone 1 Exde IIC T4)	Self- venti- lated	IP55	Cast iron	1MJ6 0.25 37 kW		1MJ 18.5	7 132 kW	
Type approved, explosion-proof motors up to frame size 315 L –	Self- venti-	IP55	Aluminum	1LA7 0.09 -18.5 kW				
Motors in Zone 2 with type of protection "n"	lated	IP55	Aluminum	1LA9 0.06 37 kW				
		IP55	Cast iron	1LA 0.79	A6 5 18.5 kW	1LG4/1LG6 11 200 kW		
Explosion-proof motors up to frame size 315 L – Motors in Zone 21 with		IP55	Aluminum	1LA7 0.09 18.5 kW		1LA5 11 45 kW		
protection against dust explosions		IP55	Aluminum	1LA9 0.06 37 kW				
		IP55	Cast iron	_		1LG4/1LG6 11 200 kW		
Explosion-proof motors up to frame size 315 L – Motors in Zone 22 with		IP55	Aluminum	1LA7 0.09 18.5 kW		1LA5 11 45 kW		
protection against dust explosions		IP55	Aluminum	1LA9 0.06 37 kW				
		IP55	Cast iron	1L <i>A</i>	A6 5 18.5 kW	1LG4/1LG6 11 200 kW		
Type approved fan motors – Motors in pole-changing version	Self- venti- lated	IP55	Aluminum	1LA7 0.15 17 k\		1LA5 18 31 kW		
		IP55	Cast iron			1LG4 4.5 83 kW		
Type approved fan motors – Motors without external fan and without fan cover		IP55	Aluminum	1PP7 0.09 18.5 kW		1PP5 15 37 kW		
		IP55	Cast iron			1PP4 11 200 kW		
Standard motors up to frame size 315 L	Self- cooled	IP55	Aluminum	1LP7 0.045 7 kW		1LP5 5.5 16.5 kW		
		IP55	Cast iron			1LP4 3.7 67 kW		
Smoke-extraction motors Temperature/time classes F200 and F300	Self-ven- tilated		Aluminum	1LA7 0.09 18.5	kW	1LA5 4.05 45 kW		
		IP55	Cast iron			1LG6 37 200 kW		
	Forced- air cooled	IP55	Aluminum	1PP7 0.09 18.5	kW	1PP5 4.05 45 kW		
		IP55	Cast iron				1PP6 37 200 kW	
Smoke-extraction motors Temperature/time class F400	Self-ven- tilated		Cast iron		22 kW	1LG6 15 200 kW		
	Forced- air	IP55	Cast iron	1PF 0.3	P6 200 kW			
Non-standard motor frame size 315 and above – Motors for mains-fed and converter-fed operation	Self- venti- lated	IP55	Cast iron					.A8 l5 1000 kW
Non-standard motors frame size 315 and above – Forced-air cooled motors with mounted separately driven fan for converter-fed opera- tion	Forced-	IP55	Cast iron					PQ8 15 1000 kW
Non-standard motors frame size 315 and above – Self-ventilated motors with through-ventilation for mains- fed and converter-fed operation	Self- venti- lated	IP23	Cast iron					L8 80 1250 kW
Non-standard motors frame size 315 and above – Water-cooled motors for mains-fed and con- verter-fed operation	Forced- air cooled	IP55	Steel					1)
Explosion-proof motors frame size 315 and above – Self-ventilated motors in Zones 2, 22 with type of protection "n" or protection against dust explosions	Self- venti- lated	IP55	Cast iron					.A8 60 1000 kW

¹⁾ **1LH8** motor frame size 450, rated output 485 ... 1150 kW

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

Order No. code

Overview

The Order No. comprises a combination of letters and numbers and for clarity it is subdivided into two blocks which are connected by hyphens,

e. a

1LA5223-4AA19-Z M1F + A11 + G17

The first block (positions 1 to 7) identifies the motor type; further characteristics of the version are coded in the second block (positions 8 to 12).

For deviations in the second block from the catalog codes, either -Z or 9 should be used as appropriate.

Ordering data:

- Complete Order No. and order code(s) or plain text.
- If a quotation has been requested, please specify the quotation number in addition to the Order No.
- When ordering a complete motor as a spare part, please specify the works serial No. for the previously supplied motor as well as the Order No.

Structure of the O	rder No.: Position:	1	2	3	4	5	6	7	-	8	9	10	11	12	
IEC squirrel-cag	je motors, surface-cooled														
Positions 1 to 3: Digit, letter, letter	Self-ventilated by fan mounted on and driven by rotor, aluminum or cast-iron housing	1	L	Α		П									
0 , ,	• Self-ventilated by fan mounted on and driven by rotor, cast-iron housin	g 1	L	G											
	Self-ventilated by fan mounted on and driven by rotor, increased safety type of protection Ex e II	, 1	M	Α											
	Self-ventilated by fan mounted on and driven by rotor, explosion-proo enclosure, type of protection Ex de IIC	f 1	M	J											
	Self-ventilated with through-ventilation, cast-iron housing	1	L	L											
	Self-cooled without external fan, aluminum and cast-iron housing	1	L	Р											
	Forced-air cooled by air flow from the fan to be driven, aluminum or cast-iron housing	1	P	Р											
	Forced-air cooled by separately driven fan, cast-iron housing	1	Р	Q											
Position 4:	Type series 4				4										
Digit	Type series 5				5										
	Type series 6				6										
	Type series 7				7										
	Type series 8				8										
	Type series 9				9										
Positions 5 to 7: 3 digits	Motor frame size (frame size comprising shaft height and construction length, codes from 050 to 457)														
Position 8:	Number of poles														
Digit															
Positions 9 to 10: Letter	Version														
Position 11: Digit	Voltage, circuit and frequency														
Position 12: Digit	Type of construction														
	Special order versions:														- Z
	Coded – Order code also required														
	Not coded – Plain text also required														

Ordering example

Selection criteria	Requirement	Structure of the Order No.
Motor type	Standard motor with improved efficiency, IP55 degree of protection, aluminum housing	1LA5000-0000
Motor frame size/No. of poles/speed	4-pole/1500 rpm	1LA5223-4AA 🗆 🗆
Rated output	45 kW	
Voltage and frequency	230 VΔ/400 VY, 50 Hz	1LA5223-4AA1□
Type of construction	IM V5 with protective cover	1LA5223-4AA19 M1F
Special versions	3 PTC thermistors	1LA5223-4AA19-Z M1F A11
	Mounted separately driven fan	1LA5223-4AA19-Z M1F A11 G17

Special versions

Overview

The order codes and availability are assigned to the individual motor series in the "Selection and ordering data" in the individual catalog parts 2 to 10.

For voltages, see "Voltages, currents and frequencies" in the "Introduction" as well as in catalog parts 2 to 10.
For types of construction, see "Types of construction" in the "Introduction" as well as in catalog parts 2 to 10.

All available options are listed according to topics in the following table. An alphanumerical listing according to order codes can be found in the appendix under "Overview of order codes".

Order code	Special versions	For further information
Motor prot	ection	see Page
A10	With PTC thermistors for alarm for converter-fed operation in Zones 2, 21, 22	0/33, 4/82
A11	Motor protection through PTC thermistor with 3 embedded temperature sensors for tripping	0/34, 0/38
A12	Motor protection through PTC thermistor with 6 embedded temperature sensors for tripping and alarm	0/35
A15	Motor protection with PTC thermistors for converter-fed operation with 3 or 4 embedded temperature sensors for	0/35, 4/3, 4/82
AIS	tripping	0/00, 4/0, 4/02
A16	Motor protection with PTC thermistors for converter-fed operation with 6 or 8 embedded temperature sensors for alarm and tripping	0/33, 4/3, 4/82
A23	Motor temperature detection with embedded temperature sensor KTY 84-130	0/35
A25	Motor temperature detection with embedded temperature sensors 2 x KTY 84-130	0/35
A31	Temperature detectors for tripping	0/34
A60	Installation of 3 PT 100 resistance thermometers in stator winding	0/36
A61	Installation of 6 PT 100 resistance thermometers in stator winding	0/36
A72	Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings	0/36
A78	Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings	0/36
A80	Installation of 2 PT 100 double screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings	0/36
	nection and connection box	0,00
G55	ECOFAST motor plug Han-Drive 10e for 230 VΔ/400 VY	0/51
G56	ECOFAST motor plug EMC Han-Drive 10e for 230 VA/400 VY	0/51
K06	Two-part plate on connection box	0/39
K09	Connection box on RHS	0/38
K10	Connection box on LHS	0/38
K10	Connection box on top, feet screwed on	0/38
K15	Connection box in cast-iron version	0/38, 0/47
K53	Explosion-proof connection box, Ex d IIC type of protection	0/38, 0/48
K54	One cable gland, metal	0/39
K55	Cable gland, maximum configuration	0/39
K57	Cable gland DIN 89280, maximum configuration	0/39
K83	Rotation of the connection box through 90°, entry from DE	0/39
K84	Rotation of the connection box through 90°, entry from NDE	0/39
K85	Rotation of connection box through 180°	0/39
L00	Next larger connection box	0/38
L01	Undrilled entry plate	0/40
L13	External earthing	0/38
L44	3 cables protruding, 0.5 m long	0/40
L45	3 cables protruding, 1.5 m long	0/40
L47	6 cables protruding, 0.5 m long	0/40
L48	6 cables protruding, 1.5 m long	0/40
L49	6 cables protruding, 3 m long	0/40
L51	Protruding cable ends – right side	0/40
L52	Protruding cable ends – left side	0/40
L97	Auxiliary connection box 1XB3 020	0/50
M46	Stud terminal for cable connection, accessories pack (3 items)	0/49
M47	Saddle terminal for connection without cable lug, accessories pack	0/49
M50	Auxiliary connection box 1XB9 016	0/50
M58	Next larger connection box 1XB1 621	0/38
M64	Connection box on NDE	0/38
M69	Terminal strip for main and auxiliary terminals	0/49
M88	Auxiliary connection box 1XB9 014 (aluminum)	0/50
	nd insulation	J/00
C11	Temperature class 155 (F), used acc. to 155 (F), with service factor (SF)	0/32
C12	Temperature class 155 (F), used acc. to 155 (F), with increased power rating	0/32
	Temperature class 155 (F), used acc. to 155 (F), with increased coolant temperature	0/33
C13 C18	Temperature class 180 (H) at rated output and max. CT 60 °C	0/33

Overview (continued)	
Order code	Special versions	For further information,
Min dia a a		see Page
C22	nd insulation (continued)	0/22
C23	Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 % Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 %	0/33
C24	Temperature class 155 (F), used acc. to 150 (B), coolant temperature 50 °C, derating approx. 6 % Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 %	0/33
C25	Temperature class 155 (F), used acc. to 150 (B), coolant temperature 60 °C, derating approx. 18 %	0/33
C26	Increased air humidity/temperature with 60 to 100 g water per m ³ of air	0/33
Y50 New!	Temperature class 155 (F), used acc. to 130 (B), with increased coolant temperature and/or site altitude	0/33
Y52	Temperature class 155 (F), used acc. to 155 (F), other requirements	0/33
	paint finish	7,00
K23	Unpainted (only cast-iron parts primed)	0/17
K24	Unpainted, only primed	0/17
K26	Special finish in RAL 7030 stone gray	0/18
M91 New!	Offshore special finish	0/17
M94 New!	Sea air resistant special finish	0/17
Y51	Special finish in special RAL colors	0/17, 0/19
Y53	Standard finish in other standard RAL colors	0/17, 0/18
Y54	Special finish in other standard RAL colors	0/17, 0/18
Modular te	chnology – Basic versions	
G17	Mounting of separately driven fan	0/76
G26	Mounting of brake	0/77
H57	Mounting of 1XP8 001-1 (HTL) rotary pulse encoder	0/75
H58	Mounting of 1XP8 001-2 (TTL) rotary pulse encoder	0/75
	chnology – Combinations of basic versions	
H61	Mounting of separately driven fan and 1XP8 001-1 rotary pulse encoder	0/84
H62	Mounting of brake and 1XP8 001-1 rotary pulse encoder	0/84
H63	Mounting of brake and separately driven fan	0/84
H64	Mounting of brake, separately driven fan and 1XP8 001-1 rotary pulse encoder	0/84
H97	Mounting of separately driven fan and 1XP8 001-2 rotary pulse encoder	0/84
H98 H99	Mounting of brake and 1XP8 001-2 rotary pulse encoder	0/84 0/84
	Mounting of brake, separately driven fan and 1XP8 001-2 rotary pulse encoder chnology – Additional versions	0/84
C00	Brake supply voltage 24 V DC	0/83
C01	Brake supply voltage 400 V AC	0/83
C02	Brake supply voltage 180 V DC, for operation on MM411-ECOFAST	0/83
K82	Manual brake release with lever	0/83
Special tec		7,00
H15	Prepared for mounting MMI	0/15, 0/85
H47	Mounting of brake NFA (Stomag)	0/85
H70	Mounting of LL 861 900 220 rotary pulse encoder	0/85
H72	Mounting of HOG 9 D 1024 I rotary pulse encoder	0/86
H73	Mounting of HOG 10 D 1024 I rotary pulse encoder	0/87
H78	Prepared for mounting LL 861 900 220	0/85
H79	Prepared for mounting HOG 9 D 1024 I	0/86
H80	Prepared for mounting HOG 10 D 1024 I	0/87
H86 New!	Mounting of explosion-proof rotary pulse encoder for use in Zones 2, 21, 22	4/5, 4/6
H87 New!	Mounting of explosion-proof rotary pulse encoder for use on Ex d/de motors in Zone 1	4/5, 4/6
J15 New!	Mounting of explosion-proof rotary pulse encoder HOG 10 DN 1024 I, connection box protection against moisture	0/87
J16 New!	Mounting of explosion-proof rotary pulse encoder HOG 10 DN 1024 I, connection box protection against dust	0/88
M95 New!	Mounting of explosion-proof separately driven fan Ex nA for use in Zone 2	4/5, 4/8
M96 //ew/	Mounting of explosion-proof separately driven fan II 2D for use in Zone 21	4/5, 4/8
M97 New!	Mounting of explosion-proof separately driven fan II 3D for use in Zone 22	4/5, 4/8
M98 //ew/	Mounting of explosion-proof separately driven fan Ex de for use in Zone 1	4/5, 4/8
Y70	Mounting a special type of rotary pulse encoder Mounting of rotary pulse encoder HOG 10 DN 1024 I + FSL, (speed rpm), connection box protection against	0/85 0/88
Y74 New!	mounting of rotary pulse encoder HOG 10 DN 10241 + FSL, (speed rpm), connection box protection against moisture	0/00
Y76 New!		0/89
Y79 New!	Mounting of rotary pulse encoder HOG 10 DN 1024 I + E SL 93, (speed rpm), connection box protection against	0/89
	moisture	

Over	view (continued)	
Orde	r code	Special versions	For further information, see Page
Mec	hanical	design and degrees of protection	
K17		Drive-end seal for flange-mounting motors with oil resistance to 0.1 bar	0/54
K32		With two additional eyebolts for IM V1/IM V3	0/54
K37		Low-noise version for 2-pole motors with clockwise direction of rotation	0/55
K38		Low-noise version for 2-pole motors with counter-clockwise direction of rotation	0/55
K50		IP65 degree of protection	0/54
K52		IP56 degree of protection (non-heavy-sea)	0/54
L03		Vibration-proof version	0/55
L12		Condensation drainage holes	0/54
M27		Non-rusting screws (externally)	0/55
M44 M68		Earth brushes for converter-fed operation	0/55
	lant tar	Mechanical protection for encoder	0/55
	iani ter	perature and site altitude	0/00
D02		Coolant temperature –50 to +40 °C	0/32
D03		Coolant temperature –40 to +40 °C	0/32
D11		Coolant temperature –30 to +40 °C Coolant temperature 45 °C, derating 4 %	0/32
D12		Coolant temperature 40 °C, derating 4 % Coolant temperature 50 °C, derating 8 %	0/32
D12		Coolant temperature 55 °C, derating 13 %	0/32
D14		Coolant temperature 60 °C, derating 18 %	0/32
D19	New!	Coolant temperature –40 °C to + 40 °C for EX motor	4/5
		accordance with standards and specifications	1/0
D01	9	CCC China Compulsory Certification	0/16
D30		Electrical according to NEMA MG1-12	0/15
D31		Design according to UL with "Recognition Mark"	0/15
D32		Ex certification for China	4/83
D33	New!	Certified for Korea according to KS C4202	0/16
D40	,,,,,	Canadian regulations (CSA)	0/15, 0/16
D46	New!	PSE Mark Japan	0/16
Desi	gn for	Zones 1, 2, 21 and 22 according to ATEX	
C27		Stamping of Ex nA II on VIK rating plate	4/83
C30		Outputs T1/T2 on rating plate	4/81
K30		VIK design (comprises Zone 2 for mains-fed operation, without Ex nA II marking on rating plate)	4/83
M34		Design for Zone 21, as well as Zone 22 for conducting dust (IP65) for mains-fed operation	4/4, 4/81
M35		Design for Zone 22 for non-conducting dust (IP55) for mains-fed operation	4/4, 4/81
M38		Design for Zone 21, as well as Zone 22 for conducting dust (IP65) for converter-fed operation, derating	4/4, 4/83
M39		Design for Zone 22 for non-conducting dust (IP55) for converter-fed operation, derating	4/4, 4/83
M72		Design for Zone 2 for mains-fed operation Ex nA II T3 to IEC/EN 60079-15	4/4, 4/81
M73	4/ /	Design for Zone 2 for converter-fed operation, derating Ex nA II T3 to IEC/EN 60079-15	4/4, 4/83
M74	New!	Design for Zones 2 and 22, for non-conducting dust (IP55), for mains-fed operation	4/81
M75	New!	Design for Zones 2 and 22, for non-conducting dust (IP55), for converter-fed operation, derating	4/83
	New!	Design for Zones 1 and 21, as well as for Zone 22 for conducting dust (IP65), for mains-fed operation	4/81
	New!	Design for Zones 1 and 21, as well as for Zone 22 for conducting dust (IP65), for converter-fed operation, derating	4/82
Y68 Mari	ne ver	Alternative converter (SIMOVERT MASTERDRIVES, SINAMICS G110, SINAMICS S120 or ET 200 S FC)	4/82
E00	lie vers	Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F), used according to 155 (F)	10/4
E11		With/without type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to 155 (F)	10/4
E21		With/without type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F)	10/4
E31		With/without type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F)	10/4
E51		With/without type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 $^{\circ}$ C, temperature class 155 (F), used according to 155 (F)	10/4
E61		With/without type test certificate according to ABS (American Bureau of Shipping), USA, CT 50 °C, temperature class 155 (F), used according to 155 (F)	10/4
E71		With/without type test certificate according to CCS (Chinese Classification Society), China, CT 45 °C, temperature class 155 (F), used according to 155 (F)	10/4
E80		Motor for use in shipping, higher ambient temperature and/or used as 155 (F) according to 130 (B)	10/10

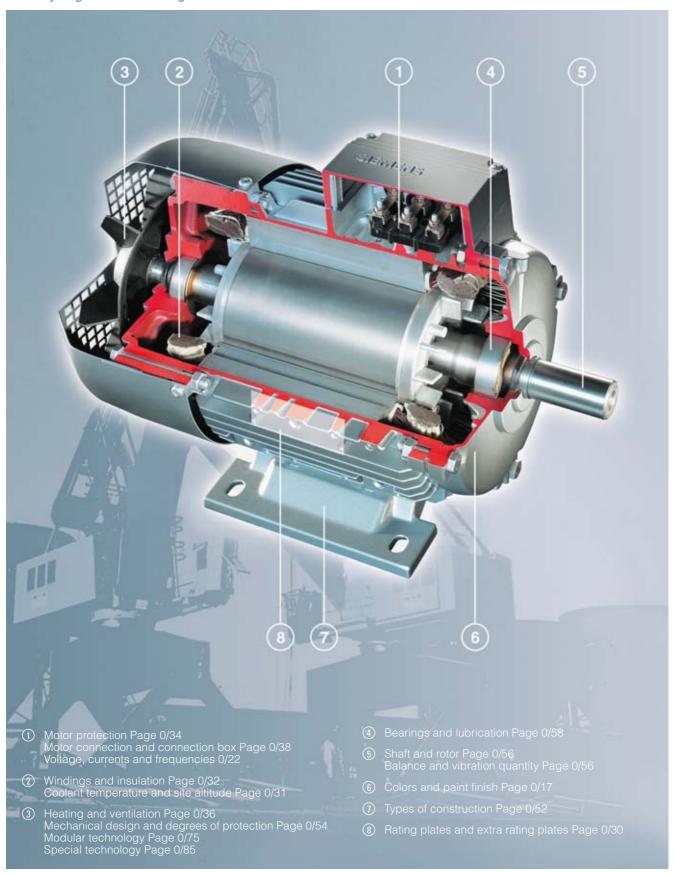
Overv	view (continued)	
Order	code	Special versions	For further information,
Manin		sian. Accombance/acutification	see Page
E09	ne ver	sion – Acceptance/certification	10/4
E09		Individual acceptance by marine classification society with supervision of construction and acceptance test certificate 3.2 according to EN 10204	10/4
E10		Individual acceptance by marine classification society	10/4
F83		Type test with heat run for horizontal motors, with acceptance	10/6
F93		Type test with heat run for vertical motors, with acceptance	10/23
Stand	dardli	ne (only for motor series 1LA8)	
B20		Standardline version	3/13
Beari	ings a	nd lubrication	
G50		Measuring nipple for SPM shock pulse measurement for bearing inspection	0/58
K20		Bearing design for increased cantilever forces	0/58, 0/62
K36		Special bearing for DE and NDE, bearing size 63	0/58, 0/63
K40		Regreasing device	0/58
K94		Located bearing DE	0/58
L04		Located bearing NDE	0/58
L27		Insulated bearing cartridge	0/58
_	nce ar	d vibration quantity	
K02		Vibration quantity level B	0/56
L68	1/ /	Full key balancing	0/56
	New!	Balancing without key	0/56
Shaft	t and i		
K04		Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors	0/57
K16		Second standard shaft extension	0/56
K42		Shaft extension with standard dimensions, without featherkey way	0/57
L39		Concentricity of shaft extension in accordance with DIN 42955 Tolerance R	0/57
M65		Standard shaft made of non-rusting steel	0/57
Y55		Non-standard cylindrical shaft extension	0/57
Heati	ing an	d ventilation	
H17		Fan cover for textile industry	0/37
K34		Cast-iron fan cover	0/37
K35		Metal external fan	0/37
K45		Anti-condensation heaters for 230 V	0/36
K46		Anti-condensation heaters for 115 V	0/36
L36		Sheet metal fan cover	0/37
	New!	Anti-condensation heater, Ex. 115 V	0/36
	New!	Anti-condensation heater, Ex. 230 V	0/36
Y81		Separately driven fan with non-standard voltage and/or frequency	0/37
_		e and extra rating plates	
	New!	Second lubricating plate, supplied loose	0/30
K31		Second rating plate, loose	0/30
Y80		Extra rating plate or rating plate with deviating rating plate data	0/30
Y82		Extra rating plate with identification code	0/30
Y84		Additional information on rating plate and on package label (maximum of 20 characters)	0/30
_	agıng	safety notes, documentation and test certificates	- 1- 1
B00		Without safety and commissioning note. Customer's declaration of renouncement required.	0/21
B01		Complete with one set of safety and commissioning notes per wire-lattice pallet	0/21
B02		Acceptance test certificate 3.1 according to EN 10204	0/21
B23		Operating instructions German/English enclosed in print	0/21
B31		Document – Electrical data sheet	0/21, 3/52
B32		Document – Order dimension drawing	0/21, 3/52
B37		Document – Load characteristics	0/21, 3/52
F01		Standard test (routine test) with acceptance	0/21, 3/52
F03		Visual acceptance and report handover with acceptance	0/21, 3/52
F04		Temperature-rise test, without acceptance	0/21, 3/53
F05		Temperature-rise test, with acceptance	0/21, 3/53
F28		Noise measurement during idling, no noise analysis, no acceptance	0/21, 3/53
F29		Noise measurement during idling, no noise analysis, with acceptance	0/21, 3/53

Order code	Special versions	For further information, see Page
Packaging	, safety notes, documentation and test certificates (continued)	
F34	Recording of current and torque curves with torque metering shaft during starting, without acceptance	0/21, 3/53
F35	Recording of current and torque curves with torque metering shaft during starting, with acceptance	0/21, 3/53
F52	Measurement of the locked-rotor torque and locked-rotor current, without acceptance	0/21, 3/53
F53	Measurement of the locked-rotor torque and locked-rotor current, with acceptance	0/21, 3/53
F62	Noise analysis, without acceptance	0/21, 3/53
F63	Noise analysis, with acceptance	0/21, 3/53
F82	Type test with heat run for horizontal motors, without acceptance	0/21, 3/53
F83	Type test with heat run for horizontal motors, with acceptance	0/21, 3/53 10/6, 10/10
F92	Type test with heat run for vertical motors, without acceptance	0/21, 3/53
F93	Type test with heat run for vertical motors, with acceptance	0/21, 3/53
L99	Wire-lattice pallet	0/20
M32	Connected in star for dispatch	0/20
M33	Connected in delta for dispatch	0/20

General technical data

Overview

Cut-away diagram of a low-voltage motor



Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Designs in accordance with standards and specifications

Applicable standards and specifications

The motors comply with the appropriate standards and regulations, especially those listed in the table below.

Title	IEC/EN	DIN EN
General specifications for rotating electrical machines	IEC 60034-1, IEC 60085	DIN EN 60034-1
Specification of the losses and efficiency of rotating electrical machines	IEC 60034-2	DIN EN 60034-2
Asynchronous AC motors for general use with standardized dimensions and outputs	IEC 60072 fixing only	DIN EN 50347
Restart characteristics for rotating electrical machines	IEC 60034-12	DIN EN 60034-12
Terminal designations and direction of rotation for electrical machines	IEC 60034-8	DIN EN 60034-8
Designation for type of construction, installation and terminal box position	IEC 60034-7	DIN EN 60034-7
Entry to terminal box	-	DIN 42925
Built-in thermal protection	IEC 60034-11	DIN EN 60034-11
Noise limit values for rotating electrical machines	IEC 60034-9	DIN EN 60034-9
IEC standard voltages	IEC 60038	DIN IEC 60038
Cooling methods for rotating electrical machines	IEC 60034-6	DIN EN 60034-6
Vibration severity of rotating electrical machines	IEC 60034-14	DIN EN 60034-14
Vibration limits	-	DIN ISO 10816
Degrees of protection of rotating electrical machines	IEC 60034-5	DIN EN 60034-5
In addition, the following applies to Ex motor	rs:	
General regulations	IEC/EN 60079-0	DIN EN 60079-0
Explosion-proof enclosure "d"	IEC/EN 60079-1	DIN EN 60079-1
Increased safety "e"	IEC/EN 60079-7	DIN EN 60079-7
Type of protection "n" (non sparking)	IEC/EN 60079-15	DIN EN 60079-15
Areas containing flammable dust	IEC/EN 61241	DIN EN 61241

National standards

The motors comply with the IEC or European standards listed above. The European standards replace the national standards in the following European countries:

Germany (VDE), France (NFC), Belgium (NBNC), Great Britain (BS), Italy (CEI), Netherlands (NEN), Sweden (SS), Switzerland (SEV) etc.

The motors also comply with various national standards. The following standards (with the exception of non-standard motors) have been harmonized with IEC publication 60034-1 or replaced with DIN EN 60034-1 so that the motors can be operated at standard rated output.

AS 1359	Australia (higher output assignment than stated in DIN EN 50347 for frame size 250 M and above)
CSA C22.2, No. 100	Canada
IS 325 IS 4722	India
NEK - IEC 60034-1	Norway

Explosion-proof motors:

Since the requirements of explosion-proof motors comply with the European standards EN 60079-0, EN 60079-1, EN 60079-7 and Directive 94/9/EG (ATEX 95), certificates issued by authorized testing agencies (PTB, DMT, etc.) are accepted by all member states of the EU. The remaining members of CENELEC, Switzerland in particular, also accept the certificates.

The EU is currently changing the standard series from EN 50014ff to IEC / EN 60079-xx and IEC / EN 61241-xx. The transition period is approximately 2 years. After changing the standards, the first E of the marking of the type of protection will be omitted. For example: Old: EEx de – New: Ex de. The first E represented Euronorm.

Tolerances for electrical data

According to DIN EN 60034, the following tolerances are permitted: Motors which comply with DIN EN 60034-1 must have a voltage tolerance of $\pm 5~\%$ / frequency tolerance of $\pm 2~\%$ (Design A), if utilized, the permitted limit temperature of the temperature class may be exceeded by 10 K.

A tolerance of ± 5 % also applies to the rated voltage range in accordance with DIN EN 60034-1. Rated voltage and rated voltage range see Page 0/23.

Efficiency η for $P_{\text{rated}} \leq 150 \text{ kW: } -0.15 \cdot (1 - \eta)$ $P_{\text{rated}} > 150 \text{ kW: } -0.1 \cdot (1 - \eta)$

with η being a decimal number.

Power factor $-\frac{1-\cos\varphi}{6}$

- Minimum absolute value: 0.02
- Maximum absolute value: 0.07

Slip ±20 % (for motors <1 kW ±30 % is admissible) Locked-rotor current +20 % Locked-rotor torque -15 % to +25 % Breakdown torque -10 % Moment of inertia ±10 %

 $\langle E_x \rangle$ 1MA motors:

Add 10 % to the certified values for the locked-rotor current.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Energy-saving motors with European efficiency classification in accordance with EU/CEMEP (European Committee of Manufacturers of Electrical Machines and Power Electronics)

Low-voltage motors in the output range of 1.1 to 90 kW, 2-pole and 4-pole are marked in accordance with the EU/CEMEP agreement with the efficiency class (Improved Efficiency) or (High Efficiency).

So that the requirements of efficiency classes @ and @ are fulfilled, the active parts of the motor have been optimized. The procedure for calculating the efficiency is based on the loss-summation method according to IEC 60034-2.

Motors for the North American market

For motors which comply with North American regulations (NEMA, CSA, UL, etc.), it must always be checked whether the motors will be used in the US or Canada and whether they are subject to state laws.

Minimum efficiencies required by law

In 1997, an act was passed in the US to define minimum efficiencies for low-voltage three-phase motors (EPACT = Energy Policy Act). An act is in force in Canada that is largely identical, although it is based on different verification methods. The efficiency is verified for these motors for the USA using IEEE 112, Test Method B and for Canada using CSA-C390. Apart from a few exceptions, all low-voltage three-phase motors exported to the USA or Canada must comply with the legal requirements on efficiency.

The law requires minimum efficiencies for 2, 4 and 6-pole motors with a voltage of 230 and 460 V/60 Hz, in the output range of 1 to 200 HP (0.75 to 150 kW). Explosion-proof motors must also be included. 1LA9 and 1LG6 are also available in the design for Zones 2, 21 and 22.

According to EPACT, the following are excluded from the efficiency requirements, for example.

- Motors whose frame size output classification does not correspond with the standard series according to NEMA MG1-12.
- · Flange-mounting motors without feet
- Brake motors
- · Converter-fed motors
- Motors with design letter C and higher

For more information on EPACT: http://www.eren.doe.gov/

Special requirements for the USA: Energy Policy Act

The act lays down that the nominal efficiency at full load and a "CC" number (Compliance Certification) must be included on the rating plate. The "CC" number is issued by the US Department of Energy (DOE). The following information is stamped on the rating plate of EPACT motors which must be marked by law: Nominal efficiency (service factor SF 1.15), design letter, code letter, CONT, CC-Nr. CC 032A (Siemens) and NEMA MG1-12.

Special requirements for Canada: CSA – Energy Efficiency Verification

These motors fulfill the minimum efficiency requirements laid down by the CSA standard C390. These motors are available as 1LA9 or 1LG6 and can be ordered with order code **D40** and are also marked with the CSA-E verification on the rating plate.



NEMA – Order code D30

The motors with increased efficiency according to EPACT are designed to meet the NEMA MG1-12 electrical standard and are marked accordingly. The mechanical design of all motors is compliant only to IEC, not to NEMA dimensions.

All motors in the **D30** version correspond to NEMA Design A (i. e. standard torque characteristic in accordance with NEMA and no starting current limitation).

For Design B, C and D, a special version is required (on request). According to NEC-ANSI-C1, Division 2, Class I, Group A, B, D, all 1LA/1LG motors that comply with Zone 2 can be used. All other 1LA/1LG motors must be ordered with order code **D30**. Data on the rating plate: Rated voltage (voltage tolerance of ±10 %), nominal efficiency, design letter, code letter, CONT and NEMA MG1-12.

UL approval - Order code D31

The motors based on the 1LA/1LG basic series are listed for up to 600 V by Underwriters Laboratories Inc. ("Recognition Mark" = R/C).

For Zones 2, 21, 22 and Ex e motors or Ex de motors as well as marine motors, there is no listing.

This is not possible in combination with the option "temperature class 180 (H) at rated output and maximal coolant temperature of 60 °C", order code **C18**.

The motors must be ordered with order code **D31**, voltage code "9" and the order code for voltage and frequency.

According to UL, motor voltages are only certified up to 600 V, i. e. voltage codes 1, 3, 4 or 5. For this reason, voltage code "6" for example is omitted (400 V Δ /690 VY/50 Hz or 460 V Δ /60 Hz). Voltages 400 V Δ and 460 V Δ , for example, should be ordered as follows:

Voltage 400 VΔ/50 Hz or 460 VΔ/60 Hz (50 Hz output)	Voltage code 9 with L1U ¹⁾
460 VΔ/60 Hz (50 Hz output)	9 with L2T
460 VΔ/60 Hz (60 Hz output)	9 with L2F

The "UL Recognition Mark" is included on the rating plate of the motor.



In addition, the motor is designed to meet the NEMA MG1-12 electrical standard (with the exception of non-standard motors) and includes the following data on the rating plate: Rated voltage (voltage tolerance of ± 10 %), nominal efficiency, design letter, code letter, CONT and NEMA MG1-12.

Externally or internally mounted components such as

- Motor protection
- · Heating element
- · Separately driven fan
- Brake
- Encoder
- Power connection
- Plug connector

are UL-R/C, CSA or C-US listed or used by manufacturers in accordance with regulations. It may have to be decided whether the motor is suitable for the application.

The motors can be operated with a frequency converter – separate converter or built-on (**1UA7**/order code **H15**) – with 50/60 Hz.

Deviating frequency settings must be tested at final acceptance.

The external fans for 1LA8 and 1LL8 motors must be made of metal.

The following versions are possible:

- 2-pole ²⁾ motors, only in combination with K37 or K38
- 4, 6 and 8-pole motors, only in combination with K35

¹⁾ Only applicable to non-standard motors

²⁾ Frame size 450 in 2-pole version, on request.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

For 1PQ8 motors, UL listed motors with separately driven fan (400 V Δ 50 Hz/460 V Δ 60 Hz) are used. Other voltages up to 600 V and/or other frequencies must be ordered using the order code Y81 and plain text. For 1LA8 and 1PQ8 motors of frame size 315, when option **D31** is ordered, connection box gt 640 will be automatically replaced without additional charge with connection box 1XB1 621. The connection boxes are designed with an undrilled cable entry. UL-R/C cable glands must be used for cable entry.

CSA approval - Order code D40

Motors based on the 1LA/1LG basic series are approved for up to 690 V in accordance with the Canadian regulations of the "Canadian Standard Association" (CSA). Externally or internally mounted components which are used are listed by CSA or are used by manufacturers in accordance with regulations. It may have to be decided whether the motor is suitable for the application. For Zones 2, 21, 22 and Ex e motors or Ex de motors as well as marine motors, there is no approval.

This is not possible in combination with the option "temperature class 180 (H) at rated output and maximal coolant temperature of 60 °C", order code C18, for 1LA5, 1LG4, 1PP4 and 1PP5 motor series.

The motors must be ordered with the order code **D40**, voltage code **"9"** and order code for voltage and frequency. The CSA mark and the rated voltage (voltage tolerance of ± 10 %) are included on the rating plate.



When energy-saving motors (1LA9, 1LG6) are ordered, they also include the CSA-E mark on the rating plate.



Other versions:

For versions and certification of explosion-proof motors in compliance with directive 94/9/EU (ATEX) as well as VIK versions, see catalog part 4 "Explosion-proof motors".

For versions for use in shipping, see Section 10 "Marine motors".

Export of low-voltage motors to China

CCC - China Compulsory Certification - Order code D01

"Small power motors" which are exported to China must be certified up to a rated output of:

2-pole: ≤2.2 kW 4-pole: ≤1.1 kW 6-pole: ≤0.75 kW 8-pole: ≤0.55 kW

The 1LA7, 1LA9, 1MA7 and 1MJ6 motors which must be certified have been certified by the CQC (China Quality Cert. Center). When ordered with the D01 order code, the "CCC" logo and "Factory Code" are included on the rating plate and packaging.



Factory Code:

A005216 = Works Bad Neustadt **A010607** = Works Mohelnice

Note

Chinese customs checks the need for certification of imported products by means of commodity code.

The following do not need to be certified:

- Motors imported to China which have already been installed in a machine
- Repair parts

Export of low-voltage motors to Japan

PSE Mark Japan - Order Code D46

PSE marking is a mandatory certification in Japan in accordance with the electrical devices and safety of materials act. "Small power motors" with a rated output of up to 3 kW which are exported to Japan must bear the PSE marking. Marking is only applicable to motor series 1LA7, 1LP7, 1PP7 in catalog parts 2 "Standard motors up to frame size 315 L" and 7 "Motors with fans"

The motors concerned are marked on the rating plate with the following "PSE" logo.



Export of low-voltage motors to Korea

Korea certification – Order Code D33

Certification confirms that the efficiency and power factor are in compliance with KSC 4202 (KEMCO). The certification is applicable to EFF1 motors of the 1LA9 and 1LG6 series in 2, 4 and 6 pole versions from 0.75 kW to 200 kW 400 V 50 Hz.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Colors and paint finish

To protect the drives against corrosion and external influences, high-quality coatings based on 2-K epoxy resin are offered in various different colors.

Version	Suitability of paint finish for climate group in accordance with DIN IEC 60721, Part 2-1					
Standard finish	Moderate (extended) for indoors and outdoors under a roof not directly subjected to weather conditions	Briefly: up to 120 °C Contin.: up to 100 °C				
Special finish	Worldwide (global) for outdoor use in direct sunlight and/or weather conditions. Suitable for use in the tropics for <60 % relative humidity at 40 °C	Briefly: up to 140 °C Contin.: up to 120 °C Also: for aggressive atmospheres up to 1 % acid and alkali concentration or permanent dampness in sheltered rooms				

"Sea air resistant" special finish system - Order code M94

Field of application Recommended for indoor installations or outdoor installations exposed to direct weather conditions Industrial climate with moderate SO2 exposure, inshore maritime climate, but not offshore maritime climate, e.g. for crane drives and also in the paper industry Complies with the test requirements of DIN EN ISO 12944-2 Corrosion Category C4 Resistance Chemical exposure to 5 % acid and caustic solution concentration Suitable for use in the tropics up to 75 % relative humidity at 50 °C Thermal stability from –40 to 140 °C

"Offshore" special finish system - Order code M91

Offshore special fillish system - Order code 1431	
Field of application	Resistance
Recommended for outdoor installations exposed to direct weather conditions Industrial climate with moderate SO2 exposure and offshore maritime climate, e.g. for crane drives Complies with the test requirements of DIN EN ISO 12944-2 Corrosion Category C5	•

All motors are painted with RAL 7030 (stone gray) if the color is not specified.

Other colors can be ordered with standard finish using order code **Y53** and the RAL number in plain text for an additional charge (for an overview of the available RAL No./RAL colors see the following table for order code **Y53**).

Other colors in special finish must be ordered with the order code **Y51** or **Y54** and the RAL number in plain text (for an overview of the available RAL No./RAL colors, see the following tables for order codes **Y51** and **Y54**).

Direct sunlight can change the color. If color stability is required, it is recommended to use a polyurethane-based paint (only on request).

All paint finishes can be painted over with commercially available paints. Special paint with increased layer thickness available on request.

If required, the motors can be supplied only coated in primer, order code **K24**, or unpainted (unworked cast-iron surfaces in primer) using order code **K23**.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Standard finish in other standard RAL colors – Order code **Y53** (RAL number is required in plain text)

RAL No.	Color name	RAL No.	Color name
1002	Sand yellow	6011	Reseda green
1013	Pearl white	6019	Pastel green
1015	Light ivory	6021	Pale green
1019	Gray beige	7000	Squirrel gray
2003	Pastel orange	7001	Silver gray
2004	Pure orange	7004	Signal gray
3000	Flame red	7011	Iron gray
3007	Black red	7016	Anthracite gray
5007	Brilliant blue	7022	Umber gray
5009	Azure blue	7031	Blue gray
5010	Gentian blue	7032	Pebble gray
5012	Light blue	7033	Cement gray
5015	Sky blue	7035	Light gray
5017	Traffic blue	9001	Cream
5018	Teal blue	9002	Gray white
5019	Capri blue	9005	Jet black

Special finish in standard RAL color with defined order codes (special finish in other standard RAL colors can be ordered indicating the RAL number in plain text with order code **Y54**)

For 1LA5, 1LA6, 1LA7, 1LA9, 1MA7, 1MA6, 1MJ6, 1PP5, 1LP5, 1PP7 and 1LP7 motors up to frame size 200 L, the special finish is in RAL 7030 stone gray (order code **K26**) standard version.

RAL No.	Color name	Order code
7030	Stone gray	K26

Special finish in other standard RAL colors – Order code **Y54** (RAL number is required in plain text)

RAL No.	Color name	RAL No.	Color name
1002	Sand yellow	6011	Reseda green
1013	Pearl white	6019	Pastel green
1015	Light ivory	6021	Pale green
1019	Gray beige	7000	Squirrel gray
2003	Pastel orange	7001	Silver gray
2004	Pure orange	7004	Signal gray
3000	Flame red	7011	Iron gray
3007	Black red	7016	Anthracite gray
5007	Brilliant blue	7022	Umber gray
5009	Azure blue	7031	Blue gray
5010	Gentian blue	7032	Pebble gray
5012	Light blue	7033	Cement gray
5015	Sky blue	7035	Light gray
5017	Traffic blue	9001	Cream
5018	Teal blue	9002	Gray white
5019	Capri blue	9005	Set black

General technical data

Special finish in special RAL colors - Order code Y51 (RAL number is required in plain text)

RAL No.	Color name	RAL No.	Color name	RAL No.	Color name	RAL No.	Color name
1000	Green beige	3014	Antique pink	6003	Olive green	7036	Platinum gray
1001	Beige	3015	Light pink	6004	Blue green	7037	Dusty gray
1003	Signal yellow	3016	Coral red	6005	Moss green	7038	Agate gray
1004	Golden yellow	3017	Rose	6006	Gray olive	7039	Quartz gray
1005	Honey yellow	3018	Strawberry red	6007	Bottle green	7040	Window gray
1006	Maize yellow	3020	Traffic red	6008	Brown green	7042	Traffic gray A
1007	Daffodil yellow	3022	Salmon pink	6009	Fir green	7043	Traffic gray B
1011	Brown beige	3027	Rasperry red	6010	Grass green	7044	Silk gray
1012	Lemon yellow	3031	Orient red	6012	Black green	7045	Tele gray 1
1014	Dark ivory	3032	Pearl ruby red	6013	Reed green	7046	Tele gray 2
1016	Sulfur yellow	3033	Pearl pink	6014	Yellow olive	7047	Tele gray 4
1017	Saffron yellow	4001	Red lilac	6015	Black olive	7048	Pearl mouse gray
1018	Zinc yellow	4002	Red violet	6016	Turquoise green	8000	Green brown
1020	Olive yellow	4003	Heather violet	6017	May green	8001	Ocher brown
1021	Rape yellow	4004	Claret violet	6018	Yellow green	8002	Signal brown
1023	Traffic yellow	4005	Blue lilac	6020	Chrome green	8003	Clay brown
1024	Ochre yellow	4006	Traffic purple	6022	Olive drab	8004	Copper brown
1027	Curry	4007	Purple violet	6024	Traffic green	8007	Fawn brown
1028	Melon yellow	4008	Signal violet	6025	Fern green	8008	Olive brown
1032	Broom yellow	4009	Pastel violet	6026	Opal green	8011	Nut brown
1033	Dahlia yellow	4010	Tele magenta	6027	Light green	8012	Red brown
1034	Pastel yellow	4011	Pearl violet	6028	Pine green	8014	Sepia brown
1035	Pearl beige	4012	Pearl blackberry	6029	Mint green	8015	Chestnut
1036	Pearl gold	5000	Violet blue	6032	Signal green	8016	Mahogany
1037	Sun yellow	5001	Green blue	6033	Mint turquoise	8017	Chocolate
2000	Yellow orange	5002	Ultramarine	6034	Pastel turquoise	8019	Gray brown
2001	Red orange	5003	Saphire blue	6035	Pearl green	8022	Black brown
2002	Vermilion	5004	Black blue	6036	Pearl opal green	8023	Orange brown
2008	Bright red orange	5005	Signal blue	7002	Olive gray	8024	Beige brown
2009	Traffic orange	5008	Gray blue	7003	Moss gray	8025	Pale brown
2010	Signal orange	5011	Steel blue	7005	Mouse gray	8028	Terra brown
2011	Deep orange	5013	Cobalt blue	7006	Beige gray	8029	Pearl copper
2012	Salmon orange	5014	Pigeon blue	7008	Khaki gray	9003	Signal white
2013	Pearl orange	5020	Ocean blue	7009	Green gray	9004	Signal black
3001	Signal red	5021	Water blue	7010	Tarpaulin gray	9006	White aluminum
3002	Carmine red	5022	Night blue	7012	Basalt gray	9007	Gray aluminum
3003	Ruby red	5023	Distant blue	7013	Brown gray	9010	Pure white
3004	Purple red	5024	Pastel blue	7015	Slate gray	9011	Graphite black
3005	Wine red	5025	Pearl gentian	7021	Black gray	9016	Traffic white
3009	Oxide red	5026	Pearl night blue	7023	Concrete gray	9017	Traffic black
3011	Brown red	6000	Patina green	7024	Graphite gray	9018	Papyrus white
3012	Beige red	6001	Emerald green	7026	Granite gray	9022	Pearl light gray
3013	Tomato red	6002	Leaf green	7034	Yellow gray	9023	Pearl dark gray

Coating structure and colors not specified in the catalog are available on request.

General technical data

Packaging, safety notes, documentation and test certificates

Connected in star for dispatch - Order code M32

The terminal board of the motor is connected in star for dispatch.

Connected in delta for dispatch - Order code M33

The terminal board of the motor is connected in delta for dispatch.

Packing weights and packing dimensions

	ghts and packing dimensions	<u> </u>						
Packing weigh	hts							
For motors		For land tra						
Frame size	Type	Type of cor	nstruction IM B3		Types of construction IM B5, IM V1			
	1LA5/1LA7, 1LA6, 1LA9, 1LG4, 1LG6, 1LP4, 1LP5/1LP7, 1MA6, 1MA7, 1MJ6, 1MJ7 1PP4, 1PP5/1PP7	In box Tare	On battens Tare	In crate Tare	In box Tare	On battens Tare	In crate Tare	
		kg	kg	kg	kg	kg	kg	
56 M	050/053	0.65		_	0.65		_	
63 M	060/063	0.65	_	_	0.65	_	_	
71 M	070	0.65	-	_	0.65	_	_	
	073	0.65	-	_	0.65	_	_	
80 M	080	0.65	_	-	0.65	-	-	
	083	0.65	_	-	0.65	-	_	
90 S	090	0.65	_	-	0.65	_	_	
90 L	096/097	0.65	_	_	0.65	_	_	
100 L	106/107	1.3	_	-	1.3	_	-	
112 M	113	1.5	-	-	1.5	-	-	
132 S	130/131	4.7	-	-	5.2	-	-	
132 M	133/134	4.7	-	_	5.2	_	-	
160 M	163/164	4.8	-	-	5.7	-	-	
160 L	166	4.8	-	-	5.7	-	-	
180 M	183	13.0	-	-	13.4	-	-	
180 L	186	13.0	-	-	13.4	-	-	
200 L	206/207	13.5	-	-	13.5	-	-	
225 S	220	13.7	7	20	13.7	10	20	
225 M	223	13.7	7	20	13.7	10	20	
250 M	253	_	20	36	-	20	40	
280 S	280	_	20	36	-	20	40	
280 M	283	_	20	36	-	20	40	
315 S	310	_	20	38	-	20	45	
315 M	313	_	20	38	-	20	45	
315 L	316/317/318		22	40	-	22	45	

Values for 1PP6 motors on request.

Data apply for individual packaging. For frame sizes 56 to 180 L, wire-lattice pallets can be used, order code L99.

Packing weights and packing dimensions for 1LA8, 1PQ8 and 1LL8 motors

	s and packing dimension						
For motors	-	Packing weights		0			
Frame size	Туре	Land transport on batt	ens	Sea transport in woode	Sea transport in wooden cases		
	1LA8, 1PQ8,	Type of construction IM B3	Type of construction IM V1	Type of construction IM B3	Type of construction IM V1		
	1LL8	Tare	Tare	Tare	Tare		
		kg	kg	kg	kg		
315	315/317	30	55	270	310		
355	353/355/357	40	65	320	365		
400	403/405/407	45	75	390	445		
450	453/455/457	50	85	450	510		
Maximum motor di	mensions	Allowances for maximum (packing dimensions =	um motor dimensions = motor dimensions + allow	vance)			
		Land transport on batt	ens	Sea transport in woode	en cases		
		Type of construction IM B3	Type of construction IM V1	Type of construction IM B3	Type of construction IM V		
		approx.	approx.	approx.	approx.		
		mm	mm	mm	mm		
Length		+250	+250	+250	+250		
Width		+200	+300	+200	+200		
Height		+200	+250	+500	+500		

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Safety notes

The motors are supplied without safety and commissioning notes for most motor types and frame sizes. A customer's declaration of renouncement is required.

Without safety and commissioning note - Order code B00

The motors are supplied with only one set of safety and commissioning notes per wire-lattice pallet for most motor types and

Complete with one set of safety and commissioning notes per wire-lattice pallet - Order code B01

Documentation

The documentation for non-standard motors frame size 315 and above (catalog part 3) contains as standard:

- Safety and commissioning notes (paper)
- Operating instructions (on CD)
- EU manufacturer's declaration (on CD)
- Acceptance test certificate 3.1 according to EN 10204 (by e-mail)
- Routine test certificate (by e-mail)

For non-standard motors from frame size 315 and above (catalog part 3) the following documents are optionally available:

- Document Electrical data sheet Order code B31
- Document Order dimension drawing Order code B32
- Document Load characteristics Order code B37 (on request, only available for motors for mains-fed operation)

Optionally available documents for other motors:

- Operating instructions German/English enclosed in print Order code B23
- "SD Manual Collection": all manuals for low-voltage motors, geared motors and low-voltage converters on DVD in 5 languages, see catalog part 11 "Appendix".

Test certificates

Acceptance test certificate 3.1 according to EN 10204 -Order code **B02**

An acceptance test certificate 3.1 according to EN 10204 can be supplied for most motors.

The tests listed below are mainly intended for non-standard motors (catalog part 3). The assignment of order codes to motor types can be found in the "Special versions" section of the relevant catalog parts.

Standard test (routine test) with acceptance – Order code F01

Standard routine testing of the motor, but with acceptance by an external representative (e.g. customer). The routine test is required to check the correct functioning of a motor where the characteristic data are known and were determined on a machine of the same type in a detailed type test. For a routine test, characteristic variables are determined, which after being converted to the basic data, are compared with the reference values for this machine type.

Visual acceptance and report handover with acceptance – Order code F03

Visual acceptance of the motor by external representative (e.g. customer) and handover of the routine test report to external representative (e.g. customer).

Temperature-rise test without acceptance – Order code F04

For the temperature-rise test, the temperature rise of a motor is measured in continuous duty. To do this, the motor is connected to a load (dynamometer), and operated with the rated power.

Temperature-rise test with acceptance – Order code F05

As for order code F04, but with acceptance by an external representative (e.g. customer).

Noise measurement during idling, no noise analysis, no acceptance - Order code F28

The A-rated sound pressure level $L_{\rm pA}$ is measured during idling at rated voltage. The number of measuring points and their locations are specified in the test certificate.

Noise measurement during idling, no noise analysis, with acceptance - Order code F29

As for order code F28, but with acceptance by an external representative (e.g. customer).

Recording of current and torque curves with torque metering shaft during starting, without acceptance - Order code F34

The measurement is used to determine the starting response of a motor. By comparison with the load torque characteristic, the acceleration torque can be calculated. This can be used to check that a complete machine set has started correctly. This measurement is only meaningful for motors that are directly mains-fed and is not offered for motors that are designed for converter-fed operation.

Recording of current and torque curves with torque metering shaft during starting, with acceptance - Order code F35

As for order code F34, but with acceptance by an external representative (e.g. customer).

Measurement of the locked-rotor torque and locked-rotor current without acceptance - Order code F52

The torque and current are determined when the rotor is locked. This measurement is only meaningful for motors that are directly mains-fed and is not offered for motors that are designed for converter-fed operation.

Measurement of the locked-rotor torque and locked-rotor current with acceptance - Order code F53

As for order code F52, but with acceptance by an external representative (e.g. customer).

Noise measurement during idling, with noise analysis, without acceptance - Order code F62

As for F28, but a noise analysis is also performed. The signal is divided up into frequency bands and the level is determined in each band.

Noise measurement during idling, with noise analysis, with acceptance - Order code F63

As for order code F62, but with acceptance by an external representative (e.g. customer).

Type test with heat run for horizontal motors, without acceptance – Order code F82

During the type test, a temperature-rise test is performed; noload, short-circuit and load characteristics are recorded; the iron losses and friction losses are determined and the efficiency is calculated from the summed losses. This option is only applicable to motors with a horizontal type of construction.

Type test with heat run for horizontal motors, with acceptance – Order code F83

As for order code F82, but with acceptance by an external representative (e.g. customer, classification society).

Type test with heat run for vertical motors, without acceptance - Order code F92

As for order code F82, but only for motors with a vertical type of construction

Type test with heat run for vertical motors, with acceptance - Order code **F93**

As for order code F92, but with acceptance by an external representative (e.g. customer, classification society).

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Voltages, currents and frequencies

Standard voltages

EN 60034-1 differentiates between Category A (combination of voltage deviation ± 5 % and frequency deviation ± 2 %) and Category B (combination of voltage deviation ± 10 % and frequency deviation $\pm 3/-5$ %) for voltage and frequency fluctuations. The motors can supply their rated torque in both Category A and Category B. In Category A, the temperature rise is approx. 10 K higher than during normal operation.

Standard	Category	Category
EN 60034 - 1	Α	В
Voltage deviation	±5 %	±10 %
Frequency deviation	±2 %	+3 %/–5 %
Rating plate data stamped with	a ±5 %	a ±10 %
rated voltage	(e.g. 230 V ±5 %)	(e.g. 230 ±10 %)
(e.g. 230 V)		
Rating plate data stamped with	b -5 % to c +5 %	b -10 % to c +10 %
rated voltage ranges b to c	(e.g. 220 -5 %	(e.g. 220 -10 %
(e.g. 220 to 240 V)	to 240 +5 %)	to 240 +10 %)

According to the standard, longer operation is not recommended for Category B, therefore this is not permitted for explosion-proof motors. See Page 0/31 for details of the rating plate inscriptions and examples. The selection and ordering data state the rated current at 400 V and where applicable 690 V. The DIN IEC 60038 standard specifies a tolerance of ± 10 % for mains voltages of 230 V, 400 V and 690 V. The rating plates of motors with voltage code 0, 1 or 6 also include a rated voltage range in addition to the rated voltage (see table).

The rated currents at 420 V and for 1LA8 motors 660 V or 725 V are listed in the table on Pages 0/26, 0/27 and on the rating plate.

The tolerance laid down by DIN EN 60034-1 applies to all converter-fed 1LA8 motors as well as to 1LA5, 1LA7, 1LG6, 1PQ8 and 1LL8 motors with special 690 V insulation, i.e. no rated voltage range is specified on the rating plate.

For 1LA and 1LG motors, type of protection "n" (Zone 2), a rated voltage range is not specified.

Mains voltages	Rated voltage range	Voltage code
1LA, 1LG, 1MJ, 1PQ8 an	d 1LL8 motors	
230 VΔ/400 VY, 50 Hz	220 240 VΔ/380 420 VY 50 Hz	1 ¹⁾
400 VΔ/690 VY, 50 Hz	380 420 VΔ/660 725 VY, 50 Hz	6
500 VY, 50 Hz	_	3
500 VΔ, 50 Hz	_	5
1LA and 1LG motors		
Second rating plate with 50 at frame sizes 56 to 315 M for 1LA9 and 1LG6 with output at 60 Hz additional		
460 V, 60 Hz	440 480V, 60 Hz	1, 6
1MA motors		
230 VΔ/400 VY, 50 Hz	218 242 VΔ/380 420 VY, 50 Hz	1
	00112	

$\langle \mathcal{E}_x \rangle$ 1MA motors:

For non-standard frequencies, the $t_{\rm E}$ times and, where applicable, the rated output, may differ from those specified in the selection tables; in this case, a new or supplementary certificate is needed. For Δ connection, overload protection with phase-failure protection must be provided.

Non-standard voltages and/or frequencies

The tolerance laid down by DIN EN 60034-1 applies to all non-standard voltages.

Order codes have been allocated for a number of non-standard voltages at 50 or 60 Hz. They are ordered by specifying the code digit 9 for voltage in the 11th position of the Order No. and the appropriate order code.

L8Y Standard winding

Winding in accordance with voltage codes 0, 4, 5, 6, 7 or 8; rating plate is stamped with order details.

The rated voltage is permitted to deviate up to ±5 % from the medium voltage of the defined voltage codes (0, 4, 5, 6, 7 or 8). The order code **L8Y** is only possible for non-standard motors of the motor series 1LA8, 1PQ8 and 1LL8. Order code **L8Y** does not apply to explosion-proof motors, converter-fed motors and motors for the North American market (in connection with order codes D30, D31 or D40).

L1Y Non-standard winding for voltages between 200 V (380 V for 1LA8, 1PQ8 and 1LL8 motor series) and 690 V and rated outputs.

For voltages and rated outputs outside these ranges, please inquire.

Motor series	Frame size	Rated voltages that can be sup Lowest / highes in V for	plied
		Delta	Star
1LA7, 1LA9, 1LP7, 1MA7, 1MJ6, 1PP7	56 90	200/500 ²⁾	250/690 ³⁾
1LA6, 1LA7, 1LA9, 1LP7, 1MA6, 1MA7, 1MJ6, 1PP6, 1PP7		200/690	250/690
1LA5, 1LA9, 1LP5, 1MA6, 1MJ6, 1PP5, 1PP6	180 200	200/690	250/690
1LA5, 1LP5, 1PP5	225	200/690	250/690

L3Y Non-standard winding Y/Δ staring at low speed (only possible for 1LA7 and 1LA5 pole-changing motors).

When ordering **L8Y**, **L1Y** and **L3Y**, state in plain text: Voltage, frequency and connection.

Order codes for other rated voltages in the relevant catalog parts

For converter-fed motors and smoke extraction motors, only order code **L1Y** is possible. For non-standard motors, order code **L8Y** is also possible for converter-fed operation.

The order codes listed below are possible for other motors; see the relevant catalog parts.

¹⁾ Not applicable to non-standard motors.

²⁾ Highest voltage in delta circuit for 1MA7 060-2 and 1MA7 063-4 290 V as well as for 1MA7 060-4 230 V.

Highest voltage in star circuit for 1MA7 060-2 and 1MA7 063-4 500 V as well as for 1MA7 060-4 400 V.

General technical data

Further voltages for standard motors

Voltage at 50 Hz	Required output	Order code for 50 Hz constant-	Frame sizes f	or motor				
	at 50 Hz	speed motors (not pole-changing) 1)	1LA5, 1LA7	1LA6	1LA9	1LG4, 1LG6	1LP5, 1LP7	1LP4
220 VΔ/380 VY ²⁾ (210 230 VΔ/ 360 400 VY)	50 Hz output	L1R	56 225	100 160	56 200	180 315 M	63 200	180 315 L
230 VΔ (220 240 VΔ)	50 Hz output	L1E	56 225	100 160	56 200	180 315 M	63 200	180 315 M
380 VΔ/660 VY ³⁾ (360 400 VΔ/ 625 695 VY)	50 Hz output	L1L	56 225	100 160	56 200	180 315 L	63 200	180 315 L
415 VY (395 435 VY)	50 Hz output	L1C	56 225	100 160	56 200	180 315 M	63 200	180 315 L
415 VΔ (395 435 VΔ)	50 Hz output	L1D	56 225	100 160	56 200	180 315 L	63 200	180 315 L
400 VY (380 420 VY)	50 Hz output	L1A	56 225	100 160	56 200	180 315 M	63 200	180 315 L
400 VΔ (380 420 VΔ)	50 Hz output	L1B	56 225	100 160	56 200	180 315 L	63 200	180 315 L
400 VΔ (460 VΔ at 60 Hz) (380 420 VΔ)	50 Hz output	L1U	56 225	100 160	56 200	180 315 L	63 200	180 315 L
Voltage at 60 Hz	Required output	Order code for 60 Hz constant-speed	Frame sizes f	or motors				
at 55 FIL	at 60 Hz	motors (not pole- changing)	1LA5, 1LA7	1LA6	1LA9	1LG4, 1LG6	1LP5, 1LP7	1LP4
220 VΔ/380 VY	50 Hz output	L2A	56 225	100 160	56 200	180 315 M	63 200	180 315 L
220 VΔ/380 VY	60 Hz output	L2B	56 225	100 160	56 200	180 315 M	63 200	180 315 L
380 V∆/660 VY	50 Hz output	L2C	56 225	100 160	56 200	180 315 L	63 200	180 315 L
380 VΔ/660 VY	60 Hz output	L2D	56 225	100 160	56 200	180 315 L	63 200	180 315 L
440 VY	50 Hz output	L2Q	56 225	100 160	56 200	180 315 M	63 200	180 315 L
440 VY	60 Hz output	L2W	56 225	100 160	56 200	180 315 M	63 200	180 315 L
440 VΔ	50 Hz output	L2R	56 225	100 160	56 200	180 315 L	63 200	180 315 L
440 VΔ	60 Hz output	L2X	56 225	100 160	56 200	180 315 L	63 200	180 315 L
460 VY	50 Hz output	L2S	56 225	100 160	56 200	180 315 M	63 200	180 315 L
460 VY	60 Hz output	L2E	56 225	100 160	56 200	180 315 M	63 200	180 315 L
460 VΔ	50 Hz output	L2T	56 225	100 160	56 200	180 315 L	63 200	180 315 L
460 VΔ	60 Hz output	L2F	56 225	100 160	56 200	180 315 L	63 200	180 315 L
575 VY	50 Hz output	L2U	56 225	100 160	56 200	180 315 M	63 200	180 315 L
575 VY	60 Hz output	L2L	56 225	100 160	56 200	180 315 M	63 200	180 315 L
575 V∆	50 Hz output	L2V	56 225	100 160	56 200	180 315 L	63 200	180 315 L
575 VΔ	60 Hz output	L2M	56 225	100 160	56 200	180 315 L	63 200	180 315 L
Voltage	Required	Order code for	Frame sizes f	or motors				
at 60 Hz	output at 60 Hz	60 Hz motors multi-voltage	1LA5, 1LA7	1LA6	1LA9	1LG4, 1LG6	1LP5, 1LP7	1LP4
230 VYY/460 VY 60 Hz	50 Hz output	L3E	56 200	_	56 200	_	63 200	_
230 VYY/460 VY 60 Hz	60 Hz output	L3F	56 200	-	56 200	_	63 200	_
230 VΔΔ/460 VΔ 60 Hz	50 Hz output	L3G	100 200	_	100 200	_	100 200	-
230 VΔΔ/460 VΔ 60 Hz	60 Hz output	L3H	100 200	-	100 200	-	100 200	-
Voltage at 60 Hz	Required output at 60 Hz	Order code for 60 Hz motors pole-changing	Frame sizes f 1LA5, 1LA7	for motors 1LA6	1LA9	1LG4, 1LG6	1LP5, 1LP7	1LP4
220 V	50 Hz output	L4A	63 200	_	_	_	_	_
220 V	60 Hz output	L4B	63 200	_	_	_	_	_
380 V	50 Hz output	L4C	63 200	_	_	_	_	_
380 V	60 Hz output	L4D	63 200	_	_	_	_	_
440 V	50 Hz output	L4G	63 200	_	_	_	_	_
440 V	60 Hz output	L4E	63 200	_	-	_	_	_
460 V	50 Hz output	L4J	63 200	_	-	_	-	_
460 V	60 Hz output	L4H	63 200	_	_	_	_	_
575 V	50 Hz output	L4N	63 200	_	-	_	_	-
575 V	60 Hz output	L4M	63 200	_	_	_	_	_

For order codes L1A, L1B, L1C, L1D, L1E, L1L, L1R and L1U, a rated voltage range is also included on the rating plate.

 $^{^{2)}\,\,}$ For the order code L1R a voltage of 440 VY 60 Hz is also possible for 1LA5, 1LA7, 1LA9, 1LP5 and 1LP7 motor series.

 $^{^{3)}}$ For the order code **L1L** a voltage of 440 VA 60 Hz is also possible for 1LA5, 1LA7, 1LA9, 1LP5 and 1LP7 motor series.

General technical data

Further voltages for non-standard motors

Voltage at 60 Hz	Required output	Order code for 60 Hz constant-	Frame sizes for motors		
	at 60 Hz	speed motors (not pole-changing)	1LA8	1PQ8	1LL8
220 VΔ/380 VY	50 Hz output	L2A	_	_	_
220 VΔ/380 VY	60 Hz output	L2B	_	-	_
380 V∆/660 VY	50 Hz output	L2C	315 450	315 450	315 450
380 V∆/660 VY	60 Hz output	L2D	315 450	315 450	315 450
440 VY	50 Hz output	L2Q	_	-	_
440 VY	60 Hz output	L2W	_	_	_
440 VΔ	50 Hz output	L2R	315 450	315 450	315 450
440 VΔ	60 Hz output	L2X	315 450	315 450	315 450
460 VY	50 Hz output	L2S	_	_	_
460 VY	60 Hz output	L2E	_	-	_
460 VΔ	50 Hz output	L2T	315 450	315 450	315 450
460 V∆	60 Hz output	L2F	315 450	315 450	315 450
575 VY	50 Hz output	L2U	_	-	_
575 VY	60 Hz output	L2L	_	-	_
575 V∆	50 Hz output	L2V	315 450	315 450	315 450
575 VΔ	60 Hz output	L2M	315 450	315 450	315 450

Further voltages for explosion-proof motors

Voltage at 50 Hz	Required output at 50 Hz	Order code for 50 Hz constant-speed motors (not pole-changing)	Frame sizes 1LA5, 1LA7	for motors 1LA6	1LA9	1LG4, 1LG6	1MA6, 1MA7 ²⁾	1MJ6	1MJ7
220 VΔ/380 VY ³⁾ (210 230 VΔ/ 360 400 VY)	50 Hz output	L1R	56 225	100 160	56 200	180 315 M	63 315 M	71 200	225 315 M
230 VΔ (220 240 VΔ)	50 Hz output	L1E	56 225	100 160	56 200	180 315 M	63 315 M	71 200	225 315 M
380 VΔ/660 VY ⁴⁾ (360 400 VΔ/ 625 695 VY)	50 Hz output	L1L	56 225	100 160	56 200	180 315 L	71 315 L	71 200	225 315 M
415 VY (395 435 VY)	50 Hz output	L1C	56 225	100 160	56 200	180 315 M	63 315 M	71 200	225 315 M
415 VΔ (395 435 VΔ)	50 Hz output	L1D	56 225	100 160	56 200	180 315 L	71 315 L	71 200	225 315 M
400 VY (380 420 VY)	50 Hz output	L1A	56 225	100 160	56 200	180 315 M	-	-	-
400 VΔ (380 420 VΔ)	50 Hz output	L1B ⁵⁾	56 225	100 160	56 200	180 315 L	-	-	-
400 VΔ (460 VΔ at 60 Hz) (380 420 VΔ)	50 Hz output	L1U	56 225	100 160	56 200	180 315 L	_	_	-
400 VΔ (only 4-8- pole)	87 Hz output	L3A	56 225	100 160	56 200	180 315 M	-	-	-

Voltage	Required	Order code for	Frame sizes	for motors					
at 60 Hz	output at 60 Hz	60 Hz constant- speed motors (not pole-changing)	1LA5, 1LA7	1LA6	1LA9	1LG4, 1LG6	1MA6, 1MA7 ⁽⁶⁾	1MJ6	1MJ7
220 VΔ/380 VY	50 Hz output	L2A	56 225	100 160	56 200	180 315 M	63 315 M	71 200	225 315 M
220 V∆/380 VY	60 Hz output	L2B	56 225	100 160	56 200	180 315 M	_	71 200	225 315 M
380 VΔ/660 VY	50 Hz output	L2C	56 225	100 160	56 200	180 315 L	63 315 L	71 200	225 315 M
380 V∆/660 VY	60 Hz output	L2D	56 225	100 160	56 200	180 315 L	_	71 200	225 315 M
440 VY	50 Hz output	L2Q	56 225	100 160	56 200	180 315 M	63 315 M	71 200	225 315 M
440 VY	60 Hz output	L2W	56 225	100 160	56 200	180 315 M	_	71 200	225 315 M
440 VΔ	50 Hz output	L2R	56 225	100 160	56 200	180 315 L	63 315 L	71 200	225 315 M
440 VΔ	60 Hz output	L2X	56 225	100 160	56 200	180 315 L	_	71 200	225 315 M
460 VY	50 Hz output	L2S	56 225	100 160	56 200	180 315 M	63 315 M	71 200	225 315 M
460 VY	60 Hz output	L2E	56 225	100 160	56 200	180 315 M	_	71 200	225 315 M
460 V∆	50 Hz output	L2T	56 225	100 160	56 200	180 315 L	63 315 L	71 200	225 315 M
460 VΔ	60 Hz output	L2F	56 225	100 160	56 200	180 315 L	_	71 200	225 315 M
575 VY	50 Hz output	L2U	56 225	100 160	56 200	180 315 M	63 315 M	71 200	225 315 M
575 VY	60 Hz output	L2L	56 225	100 160	56 200	180 315 M	_	71 200	225 315 M
575 V∆	50 Hz output	L2V	56 225	100 160	56 200	180 315 L	63 315 L	71 200	225 315 M
575 V∆	60 Hz output	L2M	56 225	100 160	56 200	180 315 L	-	71 200	225 315 M

¹⁾ For order codes **L1A, L1C, L1D, L1E, L1L, L1R** and **L1U**, a rated voltage range is also included on the rating plate, with the exception of versions in Zone 2 type of protection "n" or Ex n II T3.

²⁾ For further information on the rated voltage range see Page 4/84.

For the order code **L1R** a voltage of 440 VY 60 Hz is also possible for 1LA5, 1LA7, 1LA9, 1LP5 and 1LP7 motor series.

⁴⁾ For the order code **L1L** a voltage of 440 $V\Delta$ 60 Hz is also possible for 1LA5, 1LA7, 1LA9, 1LP5 and 1LP7 motor series.

⁵⁾ For converter-fed operation, the converter output for a voltage according to the table is included on the rating plate.

⁶⁾ A special certificate is required.

General technical data

Further voltages for fan motors

440 VΔ

460 VY

460 VY

 $460~\text{V}\Delta$

460 VΔ

575 VY

575 VY

575 V∆

Voltage at 50 Hz	Required output at 50 Hz	Order code for 50 Hz constant- speed motors (not	Frame sizes for motor	
	at 50 H2	pole-changing) 1)	1PP5, 1PP7	1PP4
220 VΔ/380 VY ²⁾ (210 230 VΔ/ 360 400 VY)	50 Hz output	L1R	63 200	180 315 M
230 VΔ (220 240 VΔ)	50 Hz output	L1E	63 200	180 315 M
380 VA/660 VY ³⁾ (360 400 VA/ 625 695 VY)	50 Hz output	L1L	63 200	180 315 L
415 VY (395 435 VY)	50 Hz output	L1C	63 200	180 315 M
415 VΔ (395 435 VΔ)	50 Hz output	L1D	63 200	180 315 L
400 VY (380 420 VY)	50 Hz output	L1A	63 200	180 315 M
400 VΔ (380 420 VΔ)	50 Hz output	L1B	63 200	180 315 L
400 VΔ (460 VΔ at 60 Hz) (380 420 VΔ)	50 Hz output	L1U	63 200	180 315 L
Voltage at 60 Hz	Required output	Order code for 60 Hz constant-	Frame sizes for motor	rs
	at 60 Hz	speed motors (not pole-changing)	1PP5, 1PP7	1PP4
220 VΔ/380 VY	50 Hz output	L2A	63 200	180 315 M
220 VΔ/380 VY	60 Hz output	L2B	63 200	180 315 M
380 V∆/660 VY	50 Hz output	L2C	63 200	180 315 L
380 VΔ/660 VY	60 Hz output	L2D	63 200	180 315 L
440 VY	50 Hz output	L2Q	63 200	180 315 M
440 VY	60 Hz output	L2W	63 200	180 315 M
440 VΔ	50 Hz output	L2R	63 200	180 315 L

010 VA	00 112 output	LLIVI	00 200	100 010 E
Voltage at 60 Hz	Required	Order code for	Frame sizes for motor	S
at 60 Hz	output at 60 Hz	60 Hz motors, multi-voltage	1PP5, 1PP7	1PP4
230 VYY/460 VY 60 Hz	50 Hz output	L3E	63 200	_
230 VYY/460 VY 60 Hz	60 Hz output	L3F	63 200	_
230 VΔΔ/460 VΔ 60 Hz	50 Hz output	L3G	100 200	_
230 VΔΔ/460 VΔ 60 Hz	60 Hz output	L3H	100 200	_

180 ... 315 L

180

180

180

180

180

180

180

315 M

315 M

315 L

315 L

315 M

315 M

180 ... 315 L

63 ... 200

200

200

200

200

63 ... 200

63 200

63

Voltage	Required	Order code for	Frame sizes for	or motors	
at 60 Hz	output at 60 Hz	60 Hz motors, pole-changing	1LA5, 1LA7	1LG4	
220 V	50 Hz output	L4A	80 200	180 280	
220 V	60 Hz output	L4B	80 200	180 280	
380 V	50 Hz output	L4C	80 200	180 280	
380 V	60 Hz output	L4D	80 200	180 280	
440 V	50 Hz output	L4G	80 200	180 280	
440 V	60 Hz output	L4E	80 200	180 280	
460 V	50 Hz output	L4J	80 200	180 280	
460 V	60 Hz output	L4H	80 200	180 280	
575 V	50 Hz output	L4N	80 200	180 280	
575 V	60 Hz output	L4M	80 200	180 280	

For order codes L1A, L1B, L1C, L1D, L1E, L1L, L1R and L1U a rated voltage range is also included on the rating plate.

60 Hz output

50 Hz output

60 Hz output

L2X

L2S

L2E

L2T

L2F

L2U

L2L

L2V

1.2M

²⁾ For the order code **L1R** a voltage of 440 VY 60 Hz is also possible for 1PP5 and 1PP7 motor series.

 $^{^{3)}}$ For the order code **L1L** a voltage of 440 VA 60 Hz is also possible for 1PP5 and 1PP7 motor series.

General technical data

Rated currents for rated voltage range 380 V to 420 V at 50 Hz

Rated curre	nts for rated	voltage range	300 V 10 420 V	at 50 FIZ				
	Currents for	voltage and num	ber of poles					
	380 V	420 V	380 V	420 V	380 V	420 V	380 V	420 V
	2-pole	.20 •	4-pole	.20 .	6-pole	.20 •	8-pole	.20 •
	Α	А	A	А	A	Α	A	А
1LA7, 1LA5		7.	,,		7.	· ·	,,	,,
1LA7 050	0.27	0.26	0.21	0.21	-	-	_	_
1LA7 053	0.33	0.32	0.30	0.31	_	_		
1LA7 060	0.52	0.53	0.42	0.44	_	_	_	_
1LA7 063	0.69	0.71	0.58	0.59	0.48	0.5		
1LA7 070	1.05	1.02	0.80	0.77	0.66	0.64	0.36	0.36
1LA7 073	1.38		1.07	1.06	0.80	0.80	0.51	0.52
		1.41						
1LA7 080	1.75	1.79 2.50	1.50 2.12	1.50 2.17	1.18 1.62	1.25	0.73 1.01	0.80
1LA7 083	2.45					1.66		1.10
1LA7 090	3.40	3.35	2.60	2.60	2.10	2.15	1.15	1.18
1LA7 096	4.70	4.65	3.50	3.50	3.0	2.95	1.63	1.60
1LA7 106	6.25	6.15	4.8	4.8	4.0	4.1	2.25	2.2
1LA7 107	-		6.5	6.8	-	-	3.0	3.0
1LA7 113	8.2	7.7	8.4	8.3	5.4	5.3	4.1	4.2
1LA7 130	10.6	10.4	11.4	11.9	7.3	7.5	5.9	6.0
1LA7 131	14.1	13.8	-	-	-	-	-	-
1LA7 133	_	_	15.4	15.5	9.5	9.7	7.9	7.9
1LA7 134	-		_		13.0	13.1	_	_
1LA7 163	21.0	20.5	22.3	21.5	17.5	17.3	9.9	10.6
1LA7 164	28.0	26.0	_		_	_	13.1	13.4
1LA7 166	34.0	32.0	29.5	28.5	24.8	24.7	17.6	18.4
1LA5 183	40	38	36	35	_	_	-	-
1LA5 186	_	_	42	41	32.7	31	26.5	23.5
1LA5 206	55	52	_	_	40	38.5	_	_
1LA5 207	67	64	57	54	46.5	45.5	34	31
1LA5 220	_	_	69	64	_	-	40	37
1LA5 223	81	76	84	78	64	63	47	43
1LA6, 1LG4	1 motors							
		C 1E	4.8	4.8	4.0	4.1	2.25	2.2
1LA6 106	6.25	6.15			1.0	***		
1LA6 107	-	-	6.5	6.8	-	-	3.0	3.0
1LA6 107 1LA6 113	- 8.2	- 7.7	6.5 8.4	6.8 8.3	- 5.4	- 5.3	3.0 4.1	4.2
1LA6 107 1LA6 113 1LA6 130	- 8.2 10.6	- 7.7 10.4	6.5	6.8	-	-	3.0	
1LA6 107 1LA6 113 1LA6 130 1LA6 131	- 8.2	- 7.7	6.5 8.4	6.8 8.3	- 5.4 7.3 -	- 5.3 7.5 -	3.0 4.1	4.2
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133	- 8.2 10.6	- 7.7 10.4	6.5 8.4	6.8 8.3	- 5.4 7.3 - 9.5	- 5.3 7.5 - 9.7	3.0 4.1	4.2
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134	- 8.2 10.6 14.1 -	- 7.7 10.4 13.8 -	6.5 8.4 11.4 - 15.4	6.8 8.3 11.9 - 15.5	- 5.4 7.3 - 9.5 13.0	- 5.3 7.5 - 9.7 13.1	3.0 4.1 5.9 - 7.9	4.2 6.0 - 7.9
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163	- 8.2 10.6 14.1	- 7.7 10.4 13.8	6.5 8.4 11.4 – 15.4	6.8 8.3 11.9 – 15.5	- 5.4 7.3 - 9.5	- 5.3 7.5 - 9.7	3.0 4.1 5.9 - 7.9	4.2 6.0 – 7.9
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164	- 8.2 10.6 14.1 - - 21.0 28.0	- 7.7 10.4 13.8 - - 20.5 26.0	6.5 8.4 11.4 - 15.4	6.8 8.3 11.9 - 15.5	- 5.4 7.3 - 9.5 13.0	- 5.3 7.5 - 9.7 13.1 17.3	3.0 4.1 5.9 - 7.9 - 9.9 13.1	4.2 6.0 - 7.9 - 10.6 13.4
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164 1LA6 166	- 8.2 10.6 14.1 - - 21.0 28.0 34.0	- 7.7 10.4 13.8 - - 20.5 26.0 32.0	6.5 8.4 11.4 - 15.4 - 22.3 - 29.5	6.8 8.3 11.9 - 15.5 - 21.5 - 28.5	- 5.4 7.3 - 9.5 13.0 17.5	- 5.3 7.5 - 9.7 13.1 17.3	3.0 4.1 5.9 - 7.9 - 9.9	4.2 6.0 - 7.9 - 10.6
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164 1LA6 166 1LG4 183	- 8.2 10.6 14.1 - - 21.0 28.0	- 7.7 10.4 13.8 - - 20.5 26.0	6.5 8.4 11.4 - 15.4 - 22.3 - 29.5 36	6.8 8.3 11.9 - 15.5 - 21.5 - 28.5 35	- 5.4 7.3 - 9.5 13.0 17.5 - 24.8	- 5.3 7.5 - 9.7 13.1 17.3 - 24.7	3.0 4.1 5.9 - 7.9 - 9.9 13.1 17.6	4.2 6.0 - 7.9 - 10.6 13.4 18.4
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164 1LA6 166 1LG4 183 1LG4 186	- 8.2 10.6 14.1 - - 21.0 28.0 34.0 41.5	- 7.7 10.4 13.8 - - 20.5 26.0 32.0 40	6.5 8.4 11.4 - 15.4 - 22.3 - 29.5 36 42.5	6.8 8.3 11.9 - 15.5 - 21.5 - 28.5	- 5.4 7.3 - 9.5 13.0 17.5	- 5.3 7.5 - 9.7 13.1 17.3 - 24.7 - 28.5	3.0 4.1 5.9 - 7.9 - 9.9 13.1 17.6 - 25.5	4.2 6.0 - 7.9 - 10.6 13.4 18.4 - 25
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164 1LA6 166 1LG4 183 1LG4 186 1LG4 188	- 8.2 10.6 14.1 - - 21.0 28.0 34.0 41.5 - 56	- 7.7 10.4 13.8 - - 20.5 26.0 32.0 40 - 54	6.5 8.4 11.4 - 15.4 - 22.3 - 29.5 36	6.8 8.3 11.9 - 15.5 - 21.5 - 28.5 35	- 5.4 7.3 - 9.5 13.0 17.5 - 24.8 - 30.5 38.5	- 5.3 7.5 - 9.7 13.1 17.3 - 24.7 - 28.5 37	3.0 4.1 5.9 - 7.9 - 9.9 13.1 17.6	4.2 6.0 - 7.9 - 10.6 13.4 18.4
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164 1LA6 166 1LG4 183 1LG4 186	- 8.2 10.6 14.1 - - 21.0 28.0 34.0 41.5	- 7.7 10.4 13.8 - - 20.5 26.0 32.0 40	6.5 8.4 11.4 - 15.4 - 22.3 - 29.5 36 42.5	6.8 8.3 11.9 - 15.5 - 21.5 - 28.5 35 41.5	- 5.4 7.3 - 9.5 13.0 17.5 - 24.8 - 30.5	- 5.3 7.5 - 9.7 13.1 17.3 - 24.7 - 28.5	3.0 4.1 5.9 - 7.9 - 9.9 13.1 17.6 - 25.5	4.2 6.0 - 7.9 - 10.6 13.4 18.4 - 25
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164 1LA6 166 1LG4 183 1LG4 186 1LG4 188	- 8.2 10.6 14.1 - - 21.0 28.0 34.0 41.5 - 56	- 7.7 10.4 13.8 20.5 26.0 32.0 40 - 54 52	6.5 8.4 11.4 - 15.4 - 22.3 - 29.5 36 42.5 59 - 57	6.8 8.3 11.9 - 15.5 - 21.5 - 28.5 35 41.5 60	- 5.4 7.3 - 9.5 13.0 17.5 - 24.8 - 30.5 38.5	- 5.3 7.5 - 9.7 13.1 17.3 - 24.7 - 28.5 37 37 42.5	3.0 4.1 5.9 - 7.9 - 9.9 13.1 17.6 - 25.5 34.5 - 33.5	4.2 6.0 - 7.9 - 10.6 13.4 18.4 - 25
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164 1LA6 166 1LG4 183 1LG4 186 1LG4 188 1LG4 206	- 8.2 10.6 14.1 - - 21.0 28.0 34.0 41.5 - 56	- 7.7 10.4 13.8 - - 20.5 26.0 32.0 40 - 54	6.5 8.4 11.4 - 15.4 - 22.3 - 29.5 36 42.5 59 - 57	6.8 8.3 11.9 - 15.5 - 21.5 - 28.5 35 41.5 60 - 55 69	- 5.4 7.3 - 9.5 13.0 17.5 - 24.8 - 30.5 38.5 37	- 5.3 7.5 - 9.7 13.1 17.3 - 24.7 - 28.5 37	3.0 4.1 5.9 - 7.9 - 9.9 13.1 17.6 - 25.5 34.5	4.2 6.0 - 7.9 - 10.6 13.4 18.4 - 25 34.5
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164 1LA6 166 1LG4 183 1LG4 186 1LG4 188 1LG4 206 1LG4 207	- 8.2 10.6 14.1 21.0 28.0 34.0 41.5 - 56 56	- 7.7 10.4 13.8 20.5 26.0 32.0 40 - 54 52	6.5 8.4 11.4 - 15.4 - 22.3 - 29.5 36 42.5 59 - 57	6.8 8.3 11.9 - 15.5 - 21.5 - 28.5 35 41.5 60 - 55	- 5.4 7.3 - 9.5 13.0 17.5 - 24.8 - 30.5 38.5 37	- 5.3 7.5 - 9.7 13.1 17.3 - 24.7 - 28.5 37 37 42.5	3.0 4.1 5.9 - 7.9 - 9.9 13.1 17.6 - 25.5 34.5 - 33.5	4.2 6.0 - 7.9 - 10.6 13.4 18.4 - 25 34.5
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164 1LA6 166 1LG4 183 1LG4 186 1LG4 188 1LG4 206 1LG4 207 1LG4 208	- 8.2 10.6 14.1 21.0 28.0 34.0 41.5 - 56 56 67 82	- 7.7 10.4 13.8 20.5 26.0 32.0 40 - 54 52 63 77	6.5 8.4 11.4 - 15.4 - 22.3 - 29.5 36 42.5 59 - 57	6.8 8.3 11.9 - 15.5 - 21.5 - 28.5 35 41.5 60 - 55 69	- 5.4 7.3 - 9.5 13.0 17.5 - 24.8 - 30.5 38.5 37 45 61 -	- 5.3 7.5 - 9.7 13.1 17.3 - 24.7 - 28.5 37 37 42.5 60	3.0 4.1 5.9 - 7.9 - 9.9 13.1 17.6 - 25.5 34.5 - 33.5 40.5	4.2 6.0 - 7.9 - 10.6 13.4 18.4 - 25 34.5 - 32
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164 1LA6 166 1LG4 183 1LG4 186 1LG4 188 1LG4 206 1LG4 207 1LG4 208 1LG4 220	- 8.2 10.6 14.1 21.0 28.0 34.0 41.5 - 56 56 67 82	- 7.7 10.4 13.8 20.5 26.0 32.0 40 - 54 52 63 77 - 75	6.5 8.4 11.4 - 15.4 - 22.3 - 29.5 36 42.5 59 - 57 70 72	6.8 8.3 11.9 - 15.5 - 21.5 - 28.5 35 41.5 60 - 55 69	- 5.4 7.3 - 9.5 13.0 17.5 - 24.8 - 30.5 38.5 37 45 61 - 60 73	- 5.3 7.5 - 9.7 13.1 17.3 - 24.7 - 28.5 37 37 42.5 60	3.0 4.1 5.9 - 7.9 - 9.9 13.1 17.6 - 25.5 34.5 - 33.5 40.5	4.2 6.0 - 7.9 - 10.6 13.4 18.4 - 25 34.5 - 32 39 36.5 42 58
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164 1LA6 166 1LG4 183 1LG4 186 1LG4 206 1LG4 207 1LG4 208 1LG4 220 1LG4 223	8.2 10.6 14.1 21.0 28.0 34.0 41.5 56 67 82 83	- 7.7 10.4 13.8 20.5 26.0 32.0 40 - 54 52 63 77 - 75	6.5 8.4 11.4 - 15.4 - 22.3 - 29.5 36 42.5 59 - 57 70 72 85	6.8 8.3 11.9 - 15.5 - 21.5 - 28.5 35 41.5 60 - 55 69 65 77	- 5.4 7.3 - 9.5 13.0 17.5 - 24.8 - 30.5 38.5 37 45 61 -	- 5.3 7.5 - 9.7 13.1 17.3 - 24.7 - 28.5 37 37 42.5 60 - 54	3.0 4.1 5.9 - 7.9 - 9.9 13.1 17.6 - 25.5 34.5 - 33.5 40.5 40.5 46.5	4.2 6.0 - 7.9 - 10.6 13.4 18.4 - 25 34.5 - 32 39 36.5 42
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164 1LA6 166 1LG4 183 1LG4 186 1LG4 206 1LG4 207 1LG4 208 1LG4 220 1LG4 223 1LG4 228	8.2 10.6 14.1 21.0 28.0 34.0 41.5 56 67 82 83 100	- 7.7 10.4 13.8 20.5 26.0 32.0 40 - 54 52 63 77 - 75	6.5 8.4 11.4 - 15.4 - 22.3 - 29.5 36 42.5 59 - 57 70 72 85	6.8 8.3 11.9 - 15.5 - 21.5 - 28.5 35 41.5 60 - 55 69 65 77 94 98 134	- 5.4 7.3 - 9.5 13.0 17.5 - 24.8 - 30.5 38.5 37 45 61 - 60 73 73 87	- 5.3 7.5 - 9.7 13.1 17.3 - 24.7 - 28.5 37 37 42.5 60 - 54	3.0 4.1 5.9 - 7.9 - 9.9 13.1 17.6 - 25.5 34.5 - 33.5 40.5 40.5 46.5 64 60 73	4.2 6.0 - 7.9 - 10.6 13.4 18.4 - 25 34.5 - 32 39 36.5 42 58 57 69
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164 1LA6 166 1LG4 183 1LG4 186 1LG4 206 1LG4 207 1LG4 208 1LG4 220 1LG4 223 1LG4 228 1LG4 253	8.2 10.6 14.1 21.0 28.0 34.0 41.5 56 67 82 83 100 100	- 7.7 10.4 13.8 20.5 26.0 32.0 40 - 54 52 63 77 - 75 90 93	6.5 8.4 11.4 - 15.4 - 22.3 - 29.5 36 42.5 59 - 57 70 72 85 104 104	6.8 8.3 11.9 - 15.5 - 21.5 - 28.5 35 41.5 60 - 55 69 65 77 94	- 5.4 7.3 - 9.5 13.0 17.5 - 24.8 - 30.5 38.5 37 45 61 - 60 73 73	- 5.3 7.5 - 9.7 13.1 17.3 - 24.7 - 28.5 37 37 42.5 60 - 54 66 68 81	3.0 4.1 5.9 - 7.9 - 9.9 13.1 17.6 - 25.5 34.5 - 33.5 40.5 40.5 46.5 64 60	4.2 6.0 - 7.9 - 10.6 13.4 18.4 - 25 34.5 - 32 39 36.5 42 58 57
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164 1LA6 166 1LG4 183 1LG4 186 1LG4 206 1LG4 207 1LG4 208 1LG4 220 1LG4 223 1LG4 223 1LG4 228 1LG4 253 1LG4 258		- 7.7 10.4 13.8 20.5 26.0 32.0 40 - 54 52 63 77 - 75 90 93 128	6.5 8.4 11.4 - 15.4 - 22.3 - 29.5 36 42.5 59 - 57 70 72 85 104 104 138	6.8 8.3 11.9 - 15.5 - 21.5 - 28.5 35 41.5 60 - 55 69 65 77 94 98 134	- 5.4 7.3 - 9.5 13.0 17.5 - 24.8 - 30.5 38.5 37 45 61 - 60 73 73 87	- 5.3 7.5 - 9.7 13.1 17.3 - 24.7 - 28.5 37 37 42.5 60 - 54 66 68 81	3.0 4.1 5.9 - 7.9 - 9.9 13.1 17.6 - 25.5 34.5 - 33.5 40.5 40.5 46.5 64 60 73	4.2 6.0 - 7.9 - 10.6 13.4 18.4 - 25 34.5 - 32 39 36.5 42 58 57 69
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164 1LA6 166 1LG4 183 1LG4 186 1LG4 206 1LG4 207 1LG4 208 1LG4 220 1LG4 223 1LG4 223 1LG4 253 1LG4 258 1LG4 280	8.2 10.6 14.1 21.0 28.0 34.0 41.5 56 67 82 83 100 100 134	- 7.7 10.4 13.8 20.5 26.0 32.0 40 - 54 52 63 77 - 75 90 93 128 128	6.5 8.4 11.4 - 15.4 - 22.3 - 29.5 36 42.5 59 - 57 70 72 85 104 104 138 144	6.8 8.3 11.9 - 15.5 - 21.5 - 28.5 35 41.5 60 - 55 69 65 77 94 98 134 132	- 5.4 7.3 - 9.5 13.0 17.5 - 24.8 - 30.5 38.5 37 45 61 - 60 73 73 87	- 5.3 7.5 - 9.7 13.1 17.3 - 24.7 - 28.5 37 37 42.5 60 - 54 66 68 81	3.0 4.1 5.9 - 7.9 - 9.9 13.1 17.6 - 25.5 34.5 - 33.5 40.5 40.5 46.5 64 60 73 76	4.2 6.0 - 7.9 - 10.6 13.4 18.4 - 25 34.5 - 32 39 36.5 42 58 57 69 70
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164 1LA6 166 1LG4 183 1LG4 186 1LG4 206 1LG4 207 1LG4 208 1LG4 220 1LG4 223 1LG4 223 1LG4 228 1LG4 253 1LG4 280 1LG4 280 1LG4 280 1LG4 280	8.2 10.6 14.1 21.0 28.0 34.0 41.5 56 67 82 83 100 100 134 136 162	- 7.7 10.4 13.8 20.5 26.0 32.0 40 - 54 52 63 77 - 75 90 93 128 126 150	6.5 8.4 11.4 - 15.4 - 22.3 - 29.5 36 42.5 59 - 57 70 72 85 104 104 138 144 168	6.8 8.3 11.9 - 15.5 - 21.5 - 28.5 35 41.5 60 - 55 69 65 77 94 98 134 132 156	- 5.4 7.3 - 9.5 13.0 17.5 - 24.8 - 30.5 38.5 37 45 61 - 60 73 73 87 87 106	- 5.3 7.5 - 9.7 13.1 17.3 - 24.7 - 28.5 37 37 42.5 60 - 54 66 68 81 80 97	3.0 4.1 5.9 - 7.9 - 9.9 13.1 17.6 - 25.5 34.5 - 33.5 40.5 40.5 46.5 64 60 73 76 92	4.2 6.0 - 7.9 - 10.6 13.4 18.4 - 25 34.5 - 32 39 36.5 42 58 57 69 70 84
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164 1LA6 166 1LG4 183 1LG4 186 1LG4 206 1LG4 207 1LG4 208 1LG4 220 1LG4 223 1LG4 223 1LG4 228 1LG4 253 1LG4 280 1LG4 280 1LG4 283 1LG4 288	8.2 10.6 14.1 21.0 28.0 34.0 41.5 56 67 82 83 100 100 134 136 162 196	- 7.7 10.4 13.8 20.5 26.0 32.0 40 - 54 52 63 77 - 75 90 93 128 126 150 182	6.5 8.4 11.4 - 15.4 - 22.3 - 29.5 36 42.5 59 - 57 70 72 85 104 104 138 144 168 204	6.8 8.3 11.9 - 15.5 - 21.5 - 28.5 35 41.5 60 - 55 69 65 77 94 98 134 132 156 190	- 5.4 7.3 - 9.5 13.0 17.5 - 24.8 - 30.5 38.5 37 45 61 - 60 73 73 87 87 106 146	- 5.3 7.5 - 9.7 13.1 17.3 - 24.7 - 28.5 37 37 42.5 60 - 54 66 68 81 80 97 134	3.0 4.1 5.9 - 7.9 - 9.9 13.1 17.6 - 25.5 34.5 - 33.5 40.5 40.5 46.5 64 60 73 76 92 112	4.2 6.0 - 7.9 - 10.6 13.4 18.4 - 25 34.5 - 32 39 36.5 42 58 57 69 70 84 102
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164 1LA6 166 1LG4 183 1LG4 186 1LG4 206 1LG4 207 1LG4 208 1LG4 220 1LG4 223 1LG4 223 1LG4 228 1LG4 253 1LG4 288 1LG4 288 1LG4 288 1LG4 288 1LG4 288	8.2 10.6 14.1 21.0 28.0 34.0 41.5 56 67 82 83 100 100 134 136 162 196 198	- 7.7 10.4 13.8 20.5 26.0 32.0 40 - 54 52 63 77 - 75 90 93 128 126 150 182 188	6.5 8.4 11.4 - 15.4 - 22.3 - 29.5 36 42.5 59 - 57 70 72 85 104 104 138 144 168 204 205	6.8 8.3 11.9 - 15.5 - 21.5 - 28.5 35 41.5 60 - 55 69 65 77 94 98 134 132 156 190 194	- 5.4 7.3 - 9.5 13.0 17.5 - 24.8 - 30.5 38.5 37 45 61 - 60 73 73 87 87 106 146 142	- 5.3 7.5 - 9.7 13.1 17.3 - 24.7 - 28.5 37 37 42.5 60 - 54 66 68 81 80 97 134 136	3.0 4.1 5.9 - 7.9 - 9.9 13.1 17.6 - 25.5 34.5 - 33.5 40.5 40.5 46.5 64 60 73 76 92 112 110	4.2 6.0 - 7.9 - 10.6 13.4 18.4 - 25 34.5 - 32 39 36.5 42 58 57 69 70 84 102 104
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164 1LA6 166 1LG4 183 1LG4 186 1LG4 206 1LG4 207 1LG4 208 1LG4 220 1LG4 223 1LG4 228 1LG4 253 1LG4 258 1LG4 280 1LG4 283 1LG4 288 1LG4 310 1LG4 313	8.2 10.6 14.1 21.0 28.0 34.0 41.5 56 67 82 83 100 100 134 136 162 196 198 230	- 7.7 10.4 13.8 20.5 26.0 32.0 40 - 54 52 63 77 - 75 90 93 128 126 150 182 188 215	6.5 8.4 11.4 - 15.4 - 22.3 - 29.5 36 42.5 59 - 57 70 72 85 104 104 138 144 168 204 205 245	6.8 8.3 11.9 - 15.5 - 21.5 - 28.5 35 41.5 60 - 55 69 65 77 94 98 134 132 156 190 194 230	- 5.4 7.3 - 9.5 13.0 17.5 - 24.8 - 30.5 38.5 37 45 61 - 60 73 73 87 87 106 146 142 170	- 5.3 7.5 - 9.7 13.1 17.3 - 24.7 - 28.5 37 37 42.5 60 - 54 66 68 81 80 97 134 136 162	3.0 4.1 5.9 - 7.9 - 9.9 13.1 17.6 - 25.5 34.5 - 33.5 40.5 40.5 46.5 64 60 73 76 92 112 110 146	4.2 6.0 - 7.9 - 10.6 13.4 18.4 - 25 34.5 - 32 39 36.5 42 58 57 69 70 84 102 104 136
1LA6 107 1LA6 113 1LA6 130 1LA6 131 1LA6 133 1LA6 134 1LA6 163 1LA6 164 1LA6 166 1LG4 183 1LG4 186 1LG4 200 1LG4 207 1LG4 208 1LG4 223 1LG4 228 1LG4 228 1LG4 253 1LG4 288 1LG4 288 1LG4 288 1LG4 281 1LG4 288 1LG4 310 1LG4 313	8.2 10.6 14.1 21.0 28.0 34.0 41.5 56 67 82 83 100 100 134 136 162 196 198 230 280	- 7.7 10.4 13.8 20.5 26.0 32.0 40 - 54 52 63 77 - 75 90 93 128 126 150 182 188 215 255	6.5 8.4 11.4 - 15.4 - 22.3 - 29.5 36 42.5 59 - 57 70 72 85 104 104 138 144 168 204 205 245 295	6.8 8.3 11.9 - 15.5 - 21.5 - 28.5 35 41.5 60 - 55 69 65 77 94 98 134 132 156 190 194 230 275	- 5.4 7.3 - 9.5 13.0 17.5 - 24.8 - 30.5 38.5 37 45 61 - 60 73 73 87 87 106 146 142 170 205	- 5.3 7.5 - 9.7 13.1 17.3 - 24.7 - 28.5 37 37 42.5 60 - 54 66 68 81 80 97 134 136 162 190	3.0 4.1 5.9 - 7.9 - 9.9 13.1 17.6 - 25.5 34.5 - 33.5 40.5 40.5 46.5 64 60 73 76 92 112 110 146 174	4.2 6.0 - 7.9 - 10.6 13.4 18.4 - 25 34.5 - 32 39 36.5 42 58 57 69 70 84 102 104 136 164

IEC Squirrel-Cage Motors Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical of	

	Currents for voltage and number of poles							
	380 V	420 V	380 V	420 V	380 V	420 V	380 V	420 V
	2-pole	420 V	4-pole	420 V	6-pole	420 V	8-pole	420 V
	A A	Α	A pole	А	A	А	A	А
1LG6, 1LA8		A			<u> </u>	<u> </u>		
1LG6 183	40.5	37.5	36	34.5	-	-	-	-
1LG6 186	_	_	42.5	40.5	30.5	29	24.5	23
1LG6 206	54	51	_	_	37	35.5	-	-
1LG6 207	66	62	56	54	44	40.5	32.5	30.5
1LG6 220	_	_	70	64	_	_	38	34.5
1LG6 223	81	73	84	76	59	53	45	41
1LG6 253	97	90	99	94	72	67	59	55
1LG6 280	134	124	138	128	85	79	75	69
1LG6 283	158	146	166	154	104	96	91	83
1LG6 310	192	174	200	184	142	134	106	100
1LG6 313	230	210	235	215	166	156	142	136
1LG6 316	275	250	285	265	205	190	170	158
1LG6 317	340	305	355	330	245	225	205	194
1LG6 318	_	-	-	-	290	275	250	230
1LA8 315	435	400	450	425	360	340	310	295
1LA8 317	540	495	560	530	450	420	385	365
1LA8 353	620	570	640	590	-	-	-	-
1LA8 355	690	630	720	680	570	530	480	455
1LA8 357	860	790	880	820	720	670	600	560
1LA8 403	950	880	990	930	810	760	680	640
1LA8 405	1080	990	1100	1040	890	840	760	720
1LA8 407	690 ¹⁾	640 ²⁾	710 ¹⁾	670 ²⁾	1000	940	850	810
1LA8 453	780 ¹⁾	730 ²⁾	810 ¹⁾	750 ²⁾	1160	1060	960	910
1LA8 455	880 ¹⁾	810 ²⁾	910 ¹⁾	860 ²⁾	740 ¹⁾	690 ²⁾	1080	1020
1LA8 457	970 ¹⁾	890 ²⁾	1000 ¹⁾	940 ²⁾	830 ¹⁾	770 ²⁾	1200	1140

The rating plates of 1MJ6 motors specify the maximum current in the voltage range in addition to the rated current. This maximum is approximately 5 % higher than the rated current.

Only available for 690 V, see catalog part 3 "Non-standard motors frame size 315 and above"; but in 660 V design.

Only available for 690 V, see catalog part 3 "Non-standard motors frame size 315 and above"; but in 725 V design.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Outputs

The outputs and the rated outputs are listed in the selection tables and in the separate catalog parts for 50 Hz and in most $\,$

Table of rated output at 60 Hz for single-speed motors

Motor type		for voltag	le output a es betwee and 725 V		
		2-pole	4-pole	6-pole	8-pole
		kW	kW	kW	kW
1LA6, 1LG4, 1LG6,	1LA7, 1M				
1LA7 050 -	-	0.105	0.07	_	_
1LA7 053 -	-	0.14	0.105	_	_
1LA7 060 -	-	0.21	0.14	_	_
1LA7 063 -	-	0.29	0.21	0.1	
1LA7 070 -	1MJ6 070	0.43	0.29	0.21	0.1
1LA7 073 -	1MJ6 073	0.63	0.43	0.29	0.14
1LA7 080 -	1MJ6 080	0.86	0.63	0.43	0.21
1LA7 083 -	1MJ6 083	1.3	0.86	0.63	0.29
1LA7 090 -	1MJ6 096	1.75	1.3	0.86	0.43
1LA7 096 -	1MJ6 097	2.55	1.75	1.3	0.63
1LA7 106 1LA6 106	1MJ6 106	3.45	2.55	1.75	0.86
1LA7 107 1LA6 107	1MJ6 107	-	3.45	_	1.3
1LA7 113 1LA6 113	1MJ6 113	4.6	4.6	2.55	1.75
1LA7 130 1LA6 130	1MJ6 130	6.3	6.3	3.45	2.55
1LA7 131 1LA6 131	1MJ6 131	8.6	-	-	_
1LA7 133 1LA6 133	1MJ6 133	-	8.6	4.6	3.45
1LA7 134 1LA6 134	1MJ6 134	-	-	6.3	-
1LA7 163 1LA6 163	1MJ6 163	12.6	12.6	8.6	4.6
1LA7 164 1LA6 164	1MJ6 164	17.3	-	-	6.3
1LA7 166 1LA6 166	1MJ6 166	21.3	17.3	12.6	8.6
1LA5 183 1LG . 183	1MJ6 183	24.5	21.3	-	-
1LA5 186 1LG . 186	1MJ6 186	-	25.3	18	3.2
- 1LG . 188	_	33.5	34.5	22	18
1LA5 206 1LG . 206	1MJ6 206	33.5	_	22	_
1LA5 207 1LG . 207	1MJ6 207	41.5	34.5	26.5	18
- 1LG . 208	_	51	42.5	36	22
1LA5 220 1LG . 220	1MJ7 220	-	42.5	-	22
1LA5 223 1LG . 223	1MJ7 223	51	52	36	26.5
- 1LG . 228	_	62	63	44.5	36
- 1LG . 253	1MJ7 253	62	63	44.5	36
- 1LG . 258	_	84	86	54	44.5
- 1LG . 280	1MJ7 280	84	86	54	44.5
- 1LG . 283	1MJ7 283	101	104	66	54
- 1LG . 288	_	123	127	90	66
- 1LG . 310	1MJ7 310	123	127	90	66
- 1LG . 313	1MJ7 313	148	152	108	90
- 1LG . 316	_	180	184	132	108
- 1LG . 317	_	224	230	158	132
- 1LG . 318	-	-	-	192	158

Table of rated output at 60 Hz for pole-changing motors

At 60 Hz, the output can be increased in accordance with the factors listed in the table below.

The output is increased separately for each number of poles, i.e. for 6/4-pole motors, frame sizes 180 to 315, 60 Hz, the 6-pole output can be increased by 20 % and the 4-pole output can be increased by 15 %.

cases also for 60 Hz. For 60 Hz, the rated output values must, ir	n
some cases, be increased, e.g. for pole-changing motors.	

Motor type			ole output a ges betwee V		
		2-pole kW	4-pole kW	6-pole kW	8-pole kW
1LA8 motors					
1LA8 315 -	_	280	288	230	184
1LA8 317 -	-	353	362	288	230
1LA8 353 -	-	398	408	-	_
1LA8 355 -	-	448	460	362	288
1LA8 357 -	_	560	575	460	362
1LA8 403 -	_	616	644	518	408
1LA8 405 -	_	693	725	575	460
1LA8 407 -	_	-	817	644	518
1LA8 453 -	_	-	-	725	575
1LA8 455 -	-	-	-	-	644
1LA8 457 -	-	-	-	_	725

The speed increases to approx. 120 % in relation to 50 Hz motors

Higher outputs/voltages are available on request!

Frame size	Number of poles	Factor for increased output at 60 Hz for voltages between 220 or 380 and 725 V
56 to 160	2 to 8	1.15
180 to 315	2	1.12
	4	1.15
	6 and 8	1.2

Possible versions of 2-pole motors

Frame size	Horizontal type of construction 50 Hz with foot	60 Hz with foot	50 Hz with flange	60 Hz with flange	Vertical type of construction 50 Hz	60 Hz
56 to 315 M	•	•	•	•	•	•
315 L	•	•	-	_	•	•
315	•	•	•	•	•	•
355 and 400	•	•	•	•	•	_
450	•	-	•	-	•	-

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

Assignment of the standard power kW-HP and vice versa in accordance with IEC

 $kW \cdot 1,341 = HP$ $HP \cdot 0,746 = kW$

P _{rated} kW	P _{rated}	P _{rated} kW			P _{rated}		P _{rated}	P _{rated} kW	P _{rated}	P _{rated} kW	P _{rated}
	0.08		0.5		3	11	15	37	50	110	150
0.09	0.12	0.55	0.75	3	4	15	20	45	60	132	200
0.12	0.16	0.75	1	4	5	18.5	25	55	75	160	250
0.18	0.25	1.1	1.5	5.5	7.5	22	30	75	100	200	300
0.25	0.33	1.5	2	7.5	10	30	40	90	125		

Efficiency, power factor, rated torque, rated speed and direction of rotation

Efficiency and power factor

The efficiency η and power factor $\cos \varphi$ for each rated output are listed in the selection tables in the individual sections of this catalog.

For EFF1 and EFF2 motors, the 3/4 load efficiency is also indicated.

efficiency % at			
1/2	3/4	4/4	5/4
I			
96	97	97	96.5
95	96	96	95.5
93.5	95	95	94.5
92.5	94	94	93.5
91.5	93	93	92.5
91	92	92	91.5
90	91	91	90
89	90	90	89
88	89	89	88
87	88	88	87
86	87	87	86
85	86	86	85
84	85	85	83.5
83	84	84	82.5
82	83	83	81.5
81	82	82	80.5
80	81	81	79.5
79	80	80	78.5
77	79.5	79	77.5
75.5	78.5	78	76.5
74	77.5	77	75
73	76	76	74
72	75	75	73
71	74	74	72
70	73	73	71
68	72	72	70
67	71	71	69
66	70	70	68
65	69	69	67
64	67.5	68	66
62	66.5	67	65
61	65	66	64
60	64	65	63
59	63	64	62
57	62	63	61
56	60.5	62	60.5
55	59.5	61	59.5
54	58.5	60	58.5
	1/2 96 95 93.5 92.5 91.5 91 90 89 88 87 86 85 84 83 82 81 80 79 77 75.5 74 73 72 71 70 68 67 66 65 64 62 61 60 59 57 56 55	1/2 3/4 96 97 95 96 93.5 95 92.5 94 91.5 93 91 92 90 91 89 90 88 89 87 88 86 87 85 86 84 85 83 84 82 83 81 82 80 81 79 80 77 79.5 75.5 78.5 74 77.5 73 76 72 75 71 74 70 73 68 72 67 71 66 70 65 69 64 67.5 62 66.5 61 65 60 64 59 63 57 62 56 60.5 55 59.5	1/2 3/4 4/4 96 97 97 95 96 96 93.5 95 95 92.5 94 94 91.5 93 93 91 92 92 90 91 91 89 90 90 88 89 89 87 88 88 86 87 87 85 86 86 84 85 85 83 84 84 82 83 83 81 82 82 80 81 81 79 80 80 77 79.5 79 75.5 78.5 78 74 77.5 77 73 76 76 72 75 75 71 74 74 70 73 73 68 72 72 67 71

General technical data

The part-load values stated in the tables below are averages; precise values can be provided on request.

•		•		
Part-load por	wer factor at			
1/4	1/2	3/4	4/4	5/4
of full load				
0.70	0.86	0.90	0.92	0.92
0.65	0.85	0.89	0.91	0.91
0.63	0.83	0.88	0.90	0.90
0.61	0.80	0.86	0.89	0.89
0.57	0.78	0.85	0.88	0.88
0.53	0.76	0.84	0.87	0.87
0.51	0.75	0.83	0.86	0.86
0.49	0.73	0.81	0.85	0.86
0.47	0.71	0.80	0.84	0.85
0.45	0.69	0.79	0.83	0.84
0.43	0.67	0.77	0.82	0.83
0.41	0.66	0.76	0.81	0.82
0.40	0.65	0.75	0.80	0.81
0.38	0.63	0.74	0.79	0.80
0.36	0.61	0.72	0.78	0.80
0.34	0.59	0.71	0.77	0.79
0.32	0.58	0.70	0.76	0.78
0.30	0.56	0.69	0.75	0.78
0.29	0.55	0.68	0.74	0.77
0.28	0.54	0.67	0.73	0.77
0.27	0.52	0.63	0.72	0.76
0.26	0.50	0.62	0.71	0.76

Rated torque

The rated torque in Nm delivered at the motor shaft is

$$M = \frac{9.55 \cdot P \cdot 1000}{n}$$

P Rated output in kW

n Speed in rpm

Note:

If the voltage deviates from its rated value within the allowed limits, the locked-rotor torque, the pull-up torque and the breakdown torque vary with the approximate square of the value, but the locked-rotor current varies approximately linearly.

In the case of squirrel-cage motors, the locked-rotor torque and breakdown torque are listed in the selection tables as multiples of the rated torque.

The normal practise is to start squirrel-cage motors directly on line. The torque class indicates that with direct-on-line starting, even if there is – 5 % undervoltage, it is possible to start up the motor against a load torque of

- 160 % for CL 16
- 130 % for CL 13
- 100 % for CL 10
- 70 % for CL 7
- 50 % for CL 5

of the rated torque.

The individual torque characteristics are available in the SD configurator. In addition, it is possible to perform calculations with the supplied start-up program.

For type 1MA motors in the standard design for T1/T2 and T3 and different rated outputs, the torque class specified for the higher output applies.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Rated speed and direction of rotation

The rated speeds are applicable for the rated data. The synchronous speed changes proportionally with the line frequency. The motors are suitable for clockwise and counter-clockwise rotation.

This does not apply to the following 2-pole motors:

- 1LA8, 1LL8 frame size 355 and above for clockwise rotation only; alternatively order code K38 for counter-clockwise rotation only
- 1LA8, 1MJ6, 1MA6 and 1LG4 in VIK version from frame size 315 and above.

If U1, V1, W1 are connected to L1, L2, L3, clockwise rotation results as viewed onto the drive-end shaft extension. Counter-clockwise rotation is achieved by swapping two phases (see also "Heating and ventilation").

Rating plate and extra rating plates

DIN EN 60034-1 lays down that the approximate total weight for all motors from frame size 90 (from approx. 30 kg) is indicated on the rating plate.

An extra rating plate can be supplied loose for all motors, order code ${\bf K31}.$

Supplementary data can be indicated on the rating plate or extra rating plate and on the packaging label (maximum of 20 characters), order code **Y84**.

An extra rating plate can also be supplied for the identification code, order code **Y82**.

An extra rating plate or a rating plate can also be ordered with different rating plate data, order code **Y80**.

An extra rating plate can be supplied loose for all motors of frame sizes 100 to 315, order code **B06**.

In the standard version, the rating plate is available in international format or in the English/German language. The language for the rating plate can be ordered by specifying in plain text. An overview of the languages that can be ordered, at additional cost in some cases, is provided by the table below.

(Ex) In addition, for 1MA motors:

With the exception of 2-pole motors from frame size 225 M or larger, all motors are suitable for both T1/T2 and T3 (uniform design).

If the rated output for T1/T2 differs from that of T3, the data for both output values is stated separately.

Overview of the languages on the rating plate

Frame size	Rating plate Inter- national	German (de)	English (en)	German (de)/					Double ratin 50 Hz and 6 for	
			English (en)	German (de)/						
				English (en)	French (fr)/ Spanish (es)	Italian (it)	Portuguese (pt)	Russian (ru)	500 VY and 575 VY	230 V _Δ / 400 VY and 460 VY
										400 VΔ/ 690 VY and 460 VΔ
180 225			0							
100 160			0							
56 160			0							
315 450					0	0	0			
56 200			0							
180 315								✓		
180 315								✓		
315 450					0	0	0			
180 315								✓		
63 160			0							
180 200			0							
100 180			0							
180 200			0							
225 315			0		0	0	0	✓		
63 160			0							
71 200			0							
225 315					0	0	0	✓		
180 315								✓		
180 200			0							
100 315								✓		
63 160			0							
315 450					0	0	0			
	100 160 56 160 315 450 56 200 180 315 180 315 315 450 180 315 63 160 180 200 100 180 180 200 225 315 63 160 71 200 225 315 180 315 180 315 180 315 180 315	100 160	100 160	100 160	100 160	100 160	100 160	100 160	100 160	100 160

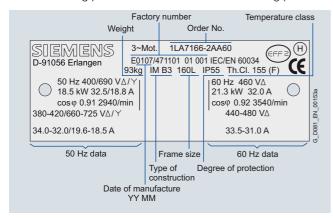
- Standard version
- Without additional charge
- ✓ With additional charge

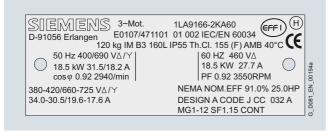
Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

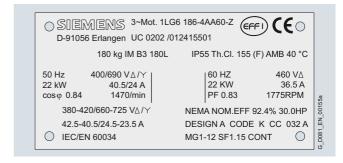
General technical data

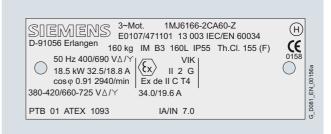
Examples of rating plates

See the catalog part "Non-standard motors" for rating plates for motor series 1LA8, 1PQ8 and 1LL8.









Coolant temperature and site altitude

The rated output specified in the selection tables is applicable for continuous duty in accordance with DIN EN 60034-1 at a frequency of 50 Hz, a coolant temperature (CT) or ambient temperature (AT) of 40 °C and a site altitude (SA) or up to 1000 m above sea level.

For higher coolant temperatures and/or site altitudes higher than 1000 m above sea level, the specified motor output must be reduced using the factor $k_{\rm HT}\!.$

Depending on the frame size of the motor or the number of poles, special windings may be added to the motors for the different operating conditions.

This results in an admissible output of the motor of:

$$P_{\text{adm.}} = P_{\text{rated}} \cdot k_{\text{HT}}$$

If the admissible motor output is no longer adequate for the drive, it should be checked whether the motor with the next higher rate output fulfills the requirements.

Abbreviation	Description	Units
P _{adm.}	Admissible motor output	kW
Prated	Rated output	kW
k _{HT}	Factor for abnormal coolant temperature	

The motors are designed for temperature class 155 (F) and used in temperature class 130 (B). Under non-standard operating conditions, if they are to be used in class 130 (B), the admissible output must be determined from the tables below. If explosion-proof motors are to be used (with the exception of 1MJ6) at coolant temperatures that exceed 40 °C and site altitudes higher than 1000 m above sea level, the appropriate correction factors must be requested.

Reduction factor k_{HT} for different site altitudes and/or coolant temperatures

Site altitude above sea level	Site altitude above sea level Coolant temperature									
m	<30 °C	30 °C 40 °C	45 °C	50 °C	55 °C	60 °C				
1000	1.07	1.00	0.96	0.92	0.87	0.82				
1500	1.04	0.97	0.93	0.89	0.84	0.79				
2000	1.00	0.94	0.90	0.86	0.82	0.77				
2500	0.96	0.90	0.86	0.83	0.78	0.74				
3000	0.92	0.86	0.82	0.79	0.75	0.70				
3500	0.88	0.82	0.79	0.75	0.71	0.67				
4000	0.82	0.77	0.74	0.71	0.67	0.63				

Coolant temperature and site altitude are rounded-off to 5 $\,^{\circ}\text{C}$ or 500 m.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

For the following outputs, rms values are specified for coolant temperatures (CT) of 45 °C and 50 °C that must be specified when ordering.

Power (kW)	Admissible output at 50	Hz
	For CT 45 °C	For CT 50 °C
kW	kW	kW
11	10.5	10
15	14.5	13.8
18.5	17.8	17
22	21	20
30	29	27.5
37	35.5	34
45	43	41.5
55	53	51
75	72	69
90	86	83
110	106	101
132	127	122
145	139	133
160	153	147
180	173	166
200	192	184
250	240	230
280	269	258
315	302	290
355	340	325
400	384	368
450	432	414
500	480	460
560	538	515
630	605	580
710	682	663
800	768	736
900	864	828
1000	960	920

For details of derating for use in class 155 (F), see "DURIGNIT IR 2000" insulation system.

Motors for coolant temperatures other than 40 °C or site altitudes higher than 1000 m above sea level for use in temperature class 130 (B), must always be ordered with the supplementary order code "-Z" and plain text. In the case of extreme derating, the operating data for the motors will be less favourable due to partial utilization.

The following special versions are possible for 1LG4, 1LG6, 1LP4, 1PP4 and 1LA8 motors:

- Motors for coolant temperatures from -50 to +40 °C order code D02 (not for 1LA8)
- Motors for coolant temperatures from –40 to +40 °C order code **D03**
- Motors for coolant temperatures from –30 to +40 °C order code D04

The following special versions are possible for 1LA8, 1PQ8 and 1LL8 motors:

- Motors for 45 °C coolant temperature, 4 % derating, order code D11
- Motors for 50 °C coolant temperature, 8 % derating, order code D12
- Motors for 55 °C coolant temperature, 13 % derating, order code D13
- Motors for 60 °C coolant temperature, 18 % derating, order code D14

For details of order codes for use in temperature class 155 (F), see "DURIGNIT IR 2000 insulation system" under "Windings and insulation".

The following applies to all motors:

The motors can withstand 1.5 times the rated current at rated voltage and frequency for two minutes (DIN EN 60034).

Ambient temperature:

All motors can be used in the standard version at ambient temperatures between -20 and +40 °C.

Motors can be used in temperature class 155 (F)

- at 40 °C with service factor 1.1, i.e. the motor can be continuously overloaded with 10 % of the rated output (for motors of 1LG6 and 1LA9 series, with the exception of 1LA9 with increased output, with service factor 1.15, i.e. 15 % of the rated output)
- above 40 °C at rated output.

When motors are used in temperature class 130 (B) for higher ambient temperatures and site altitudes, derating occurs in accordance with the table "Reduction factor k_{HT} for different site altitudes and/or coolant temperatures".

For motors ex-stock, the service factor is indicated on the rating plate

For other temperatures, special measures are necessary. When brakes are to be mounted on motors intended for operation at temperatures below freezing, please contact your local Siemens office.

Windings and insulation

DURIGNIT IR 2000 insulation system

The DURIGNIT IR 2000 insulation system comprises high-grade enameled wires and insulating sheet materials combined with solvent-free impregnating resin.

The system ensures a high level of mechanical and electrical strength as well as good serviceability and a long motor life. The insulation system protects the winding against aggressive gases, vapors, dust, oil and increased air humidity. It can withstand the usual vibration stressing.

The insulation is suitable up to an absolute air humidity of 30 g water per m³ of air. Moisture condensation should be prevented from forming on the winding. Please contact your local Siemens office if higher values are present.

Please inquire about extreme applications.

Winding and insulation design with regard to temperature class and air humidity

All motors are designed for temperature class 155 (F). At rated output with mains-fed operation, the motors can be used in temperature class 130 (B).

Temperature class 155 (F), used according to 155 (F), with service factor (SF)

For all 1LA motors (with the exception of 1LA9 with increased output, as these are already used according to temperature class 155 (F)), 1LG, 1LL8 and 1PP motors for mains-fed operation in frame sizes 56 to 355 for the rated output given in the selection table and rated voltage, a service factor of 1.1 can be specified (for 1LA9 and 1LG6 SF = 1.15) and 1.05 for frame sizes 400 and 450.

Order code C11.

Temperature class 155 (F), used according to 155 (F), for increased output

For motors supplied from stock (with the exception of 1LA9 with increased output, as these are already used according to temperature class 155 (F)) and 1LA8 motors, the service factor is indicated on the rating plate as standard. For use according to temperature class 155 (F), the rated output according to the selection and ordering data can be increased by 10 % (15 % for 1LA9, with the exception of 1LA9 with increased output, and 1LG6) and by 1.05 for frame sizes 400 and 450. Order code **C12**.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Temperature class 155 (F), used according to 155 (F), with increased coolant temperature

At the output specified in the catalog under mains-fed operation, the coolant temperature can be increased to 55 °C (50 °C for frame sizes 400 and 450) with the exception of 1LA9 with increased output.

Order code C13

The service factor (SF) is not indicated on the rating plate for order codes C12 and C13.

For converter-fed operation at the output specified in the catalog, the motors are used according to temperature class 155 (F). Order codes C11, C12 and C13 are not possible. This applies to motors up to 500 V and to motors up to 690 V.

Temperature class 180 (H), used according to 155 (F), with Service Factor (SF1.1)

For all 1LA8, 1PQ8 and 1LL8 motors for mains-fed operation in frame sizes 315 to 355 for the rated output given in the selection table and rated voltage, a service factor of 1.1 and 1.05 can be specified (for frame sizes 400 and 450. For use according to temperature class 180 (H), as service factor of 1.1 for mains-fed operation is also permissible.

For all 1LA8, 1PQ8 and 1LL8 motors for converter-fed operation in frame sizes 315 to 450 for the rated output given in the selection table and rated voltage, a service factor of 1.1 can be specified. The thermal service life of the motor winding increases by at least 5 times when used in converter-fed operation.

Use according to temperature class 180 (H) is not possible for all motors. All 400 V versions are available only on request. Due to the rated current, a larger connection box of type 1XB9600 is generally provided for frame sizes 400 (2 and 4 pole) and 450 (all pole numbers) – part of order code C14. The temperature class 180 (H) does not apply to motors with separately driven fan with 1PQ8.

Order code C14

Temperature class 155 (F), used according to 130 (B), with increased coolant temperature and/or site altitude

For standard motors, explosion-proof motors and fan motors 1LA5, 1LA6, 1LA7, 1LA9 (with the exception of 1LA9 with increased output since these are already used according to temperature class 155 (F)), 1LG4, 1LG6, 1LP4, 1MJ6, 1MJ7, 1PP4, 1PP5, and 1PP7, a version designed for temperature class 155 (F) for use according to temperature class 130 (B) can be ordered with other customized requirements with specification in plain text.

Order code **Y50**

Temperature class 155 (F), used according to 155 (F), other requirements

For 1LA5, 1LA6, 1LA7, 1LA9, 1LG4, 1LG6, 1PP4, 1PP5 and 1PP7 standard motors and fan motors as well as 1MA6 and 1MA7 explosion-proof motors, a version can be ordered designed for temperature class 155 (F), for use according to temperature class 155 (F) with different customized requirements, by specifying the information in plain text. Certification costs may be charged in the case of 1MA6 and 1MA7 motors. Order code **Y52**

Temperature class 180 (H) at rated output and maximum coolant temperature (CT) 60 °C

For motor series 1LA5, 1LA6, 1LA7, 1LG4, 1PP4, 1PP5 and 1PP7, use according to temperature class 180 (H) is permitted at rated output and at a maximum coolant temperature of 60 °C. This does not apply to explosion-proof motors of Zones 2, 21 and 22 and to motors with UL approval (order code **D31**). Not possible for CSA approval (order code **D40**) for 1LA5, 1LG4, 1PP4 and 1PP5 motor series. The specified grease life applies to a coolant temperature of 40 °C. For a 10 K increase in coolant temperature, the grease life or lubrication interval is halved. Order code **C18**

Temperature class 155 (F), used according to 130 (B), coolant temperature 45 °C, approx. 4 % derating

For motors of series 1LA5, 1LA6, 1LA7, 1LA9 (with the exception of 1LA9 with increased output), 1LG4, 1LG6, 1MA6, 1MA7, 1MJ6, 1MJ7, 1PP4, 1PP5, and 1PP7, a version can be ordered that is designed to temperature class 155 (F), for use according to temperature class 130 (B) at a maximum coolant temperature of 45 °C at 4 % derating.

Order code C22

Temperature class 155 (F), used according to 130 (B), coolant temperature 50 °C, approx. 8 % derating For motors of series 1LA5, 1LA6, 1LA7, 1LA9 (with the exception

For motors of series 1LA5, 1LA6, 1LA7, 1LA9 (with the exception of 1LA9 with increased output), 1LG4, 1LG6, 1MA6, 1MA7, 1MJ6, 1MJ7, 1PP4, 1PP5, and 1PP7, a version can be ordered that is designed to temperature class 155 (F), for use according to temperature class 130 (B) at a maximum coolant temperature of 50 °C at 8 % derating.

Order code C23

Temperature class 155 (F), used according to 130 (B), coolant temperature 55 $^{\circ}$ C, approx. 13 $^{\circ}$ derating

For motors of series 1LA5, 1LA6, 1LA7, 1LA9 (with the exception of 1LA9 with increased output), 1LG4, 1LG6, 1MA6, 1MA7, 1MJ6, 1MJ7, 1PP4, 1PP5, and 1PP7, a version can be ordered that is designed to temperature class 155 (F), for use according to temperature class 130 (B) at a maximum coolant temperature of 55 °C at 13 % derating.

Order code C24

Temperature class 155 (F), used according to 130 (B), coolant temperature 60 °C, approx. 18 % derating For motors of series 1LA5, 1LA6, 1LA7, 1LA9 (with the exception

For motors of series 1LA5, 1LA6, 1LA7, 1LA9 (with the exception of 1LA9 with increased output), 1LG4, 1LG6, 1MA6, 1MA7, 1MJ6, 1MJ7, 1PP4, 1PP5, and 1PP7, a version can be ordered designed for temperature class 155 (F), for use according to temperature class 130 (B) at a maximum coolant temperature of 60 °C at 18 % derating.

Order code C25

Increased air temperature/humidity with 30 to 60 g water per \mbox{m}^{3} of air

For motors of series 1LA5, 1LA6, 1LA7, 1LA9, 1LG4, 1LG6, 1LP4, 1LP5, 1LP7, 1MA6, 1MA7, 1MJ6, 1MJ7, 1PP4, 1PP5 and 1PP7, a version can be ordered for increased air humidity of between 30 and 60 g water per m³ of air depending on the temperature as listed in the table below. This version includes condensation drainage holes (order code L12) – with the exception of 1MJ motors. A condensation protection by means of anti-condensation heaters for 230 V (order code K45) is included in 1MJ6 and 1MJ7 motors.

Order code C19.

Please contact your local Siemens office if order code **C19** is to be combined with additional mountings.

Increased air temperature/humidity with more than 60 g up to 100 g water per m³ of air For motors of series 1LA5, 1LA6, 1LA7, 1LA9, 1LG4, 1LG6,

For motors of series 1LA5, 1LA6, 1LA7, 1LA9, 1LG4, 1LG6, 1LP4, 1LP5, 1LP7, 1MA6, 1MA7, 1MJ6, 1MJ7, 1PP4, 1PP5 and 1PP7, a version can be ordered for increased air humidity of between more than 60 g and 100 g water per m³ of air depending on the temperature as listed in the table below. This version includes condensation drainage holes (order code L12) – with the exception of 1MJ motors. A condensation protection by means of anti-condensation heaters for 230 V (order code K45) is included in 1MJ6 and 1MJ7 motors.

Order code C26.

Please contact your local Siemens office if order code C26 is to be combined with additional mountings (e.g. rotary pulse encoders, brakes).

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Absolute/relative conversion of air humidity

Relative humidity	Temperature											
	20 °C	30 °C	40 °C	50 °C	60 °C	70 °C	80 °C	90 °C				
10 %	2	3	5	8	13	20	29	42				
15 %	3	5	8	12	19	30	44	63				
20 %	3	6	10	17	26	39	58	84				
25 %	4	8	13	21	32	49	73	105				
30 %	5	9	15	25	39	59	87	126				
35 %	6	11	18	29	45	69	102	146				
40 %	7	12	20	33	52	79	116	167				
45 %	8	14	23	37	58	89	131	188				
50 %	9	15	26	41	65	98	145	209				
55 %	10	17	28	46	71	108	160	230				
60 %	10	19	31	50	78	118	174	251				
65 %	11	20	33	54	84	128	189	272				
70 %	12	21	36	58	91	138	203	293				
75 %	13	23	38	62	97	148	218	314				
80 %	14	24	41	66	104	157	233	335				
85 %	15	26	43	70	110	167	247	356				
90 %	16	27	46	74	117	177	262	377				
95 %	16	29	49	79	123	187	276	398				
100 %	17	30	51	83	130	197	291	419				

The values in the table with a blue background are covered by the standard version (up to 30 g water per ${\rm m}^3$ of air).

The values in the table with a light gray background are covered by order code ${\bf C19}$ (30 to 60 g of water per ${\bf m}^3$ of air).

The values in the table with a dark gray background are covered by order code C26 (60 to 100 g of water per m^3 of air).

Please contact your local Siemens office regarding requirements exceeding 100 g water per m^3 of air

Restarting against residual field and opposite phase

All motors can be reclosed against 100 % residual field after a mains voltage failure.

Motor protection

A distinction is made between current-dependent and motor-temperature-dependent protection devices.

Current-dependent protection devices

Fuses are only used to protect mains cables in the event of a short-circuit. They are not suitable for overload protection of the motor.

The motors are usually protected by delayed overload protection devices (circuit-breakers for motor protection or overload relays)

This protection is current-dependent and is particularly effective in the case of a locked rotor.

For standard duty with short start-up times and starting currents that are not excessive and for low numbers of switching operations, motor protection switches provide adequate protection. Motor protection switches are not suitable for high starting duty or large numbers of switching operations. Differences in the thermal time constants for the protection equipment and the motor results in unnecessary early tripping when the protection switch is set to rated current.

Motor-temperature-dependent protection devices

Temperature detectors installed in the motor winding are suitable protection devices in the case of slowly rising motor temperature.

When a limit temperature is reached, these **bimetal switches** (NC contacts) can deactivate an auxiliary circuit. The circuit can only be reclosed following a considerable fall in temperature. When the motor current rises quickly (e.g. with a locked rotor), these switches are not suitable due to their large thermal time constants.

Temperature detectors for tripping

Order code A31

The temperature monitors have the following current carrying capacity and switching capacity:

230 V AC cosφ: 2.5 A 24 V DC: 1.6 A

The most comprehensive protection against thermal overloading of the motor is provided by **PTC thermistors (thermistor motor protection)** installed in the motor winding. Due to its low heating capacity and excellent thermal contact with the winding, the winding temperature can be closely monitored.

When a limit temperature is reached (nominal tripping temperature), the PTC thermistor undergoes a step change in resistance. This is evaluated by a tripping unit and can be used to open auxiliary circuits. The PTC thermistors themselves cannot be subjected to high currents and voltages. This would result in destruction of the semiconductor. The switching hysteresis of the PTC thermistor and tripping unit is low, which supports fast restarting of the drive. Motors with this type of protection are recommended for high duty starting, switching duty, extreme changes in load, high ambient temperatures or fluctuating supply systems.

Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping.

In the connection box, 2 auxiliary terminals are required. The maximum number of auxiliary terminals in the main connection box of the motor is specified under "Number of auxiliary terminals" in the section "Motor connection and connection box". An auxiliary connection box is required when the total number of auxiliary terminals in the connection box of the motor exceeds the specified values. For an additional charge, the connections can be routed through a separate auxiliary connection box (order code L97, M50 or M88, see "Auxiliary connection box" in the section "Motor connection and connection box"). Order code **A11**

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

For pole-changing motors with two separate windings, the number of temperature sensors must be doubled.

Two sets of three temperature sensors are used if a warning is required before the motor is shut down (tripped). The warning is normally set to 10 K below the tripping temperature.

Motor protection with PTC thermistors with 6 embedded temperature sensors for tripping and alarm.

In the connection box, 4 auxiliary terminals are required. Order code **A12**

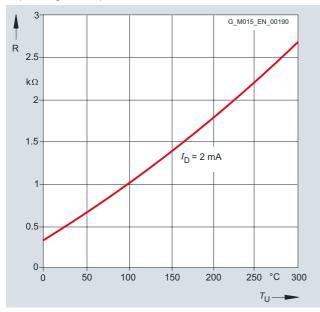
- All 1LA8 motors are equipped in the standard version with 6 PTC thermistors for alarm and tripping.
- For 1LA, 1MJ and 1LG motors, the tripping temperature corresponds to PTC thermistors for temperature class 155 (F).
- For 1LA8, 1LL and 1PQ motors, the tripping temperature corresponds to PTC thermistors for temperature class 155 (F), also for 1LA8 in Zone 22.
- For 1LA and 1LG motors for Zones 2, 21, 22 or VIK thermistors temperature class 130 (B) (see catalog part "Motors operating with frequency converters").

In order to achieve full thermal protection it is necessary to combine a thermally delayed overcurrent release and a PTC thermistor. For full motor protection implemented only with PTC thermistors, please inquire.

Motor temperature detection with converter-fed operation

KTY 84-130 temperature sensor

This sensor is a semi-conductor that changes its resistance depending on temperature in accordance with a defined curve.



KTY 84-130 temperature sensor characteristic

Some converters from Siemens determine the motor temperature using the resistance of the temperature sensor. They can be set to a required temperature for alarm and tripping.

Motor temperature detection with embedded temperature sensor KTY 84-130.

In the connection box, 2 auxiliary terminals are required. The maximum number of auxiliary terminals in the main connection box of the motor is specified under "Number of auxiliary terminals" in the section "Motor connection and connection box". An auxiliary connection box is required when the total number of auxiliary terminals in the connection box of the motor exceeds the specified values. For an additional charge, the connections can be routed through a separate auxiliary connection box (order code L97, M50 or M88, see "Auxiliary connection box" in the section "Motor connection and connection box"). Order code A23

For 1LA8 motors, the standard PTC thermistors are omitted when ordering with order code **A23**. A combination of A12 and A23 is possible, price on request.

OR

Motortemperature detection with embedded temperature sensors $2 \times KTY 84-130$.

In the connection box, 4 auxiliary terminals are required. Order code **A25**

The temperature sensor is embedded in the winding head of the motor in the same manner as a PTC thermistor. Evaluation is performed, for example, in the converter.

For mains-fed operation, the temperature monitoring device 3RS10 that is part of the protection equipment can be ordered separately. For further details, see Catalog LV 1, Order No.: E86060-K1002-A101-A7-7600.

Motor protection

1LA and 1LG motors for Zones 2, 21 and 22 for converter-fed operation already have a PTC thermistor for tripping as standard. For converter-fed operation, a PTC thermistor for alarm can be ordered additionally.

PTC thermistor for alarm for converter-fed operation in Zones 2, 21 and 22.

In the connection box, 2 auxiliary terminals are required. Order code **A10**

1MJ motors:

PTC thermistors must always be used if the duty is not S1 (continuous operation) in accordance with IEC 60034-1/ DIN EN 60034-1.

If 1MJ motors are operated with converters, the PTC thermistor in the winding is essential. For 1MJ6/1MJ7 motors, an additional PTC thermistor is installed in the connection box.

Motor protection with PTC thermistors for converter-fed operation with 3 or 4 embedded temperature sensors for tripping. In the connection box, 2 auxiliary terminals are required. Order code **A15**.

or

Motor protection with PTC thermistors for converter-fed operation with 6 or 8 embedded temperature sensors for alarm and tripping.

In the connection box, 4 auxiliary terminals are required. Order code **A16**.

For versions with temperature sensors, in some cases, anti-condensation heaters cannot be mounted or can only be mounted for certain frame sizes. See "Special versions" in the corresponding catalog parts.

If thermistor protection is required, 3 PTC thermistors connected in series are embedded in the stator winding of the motor. The 3RN1 temperature monitoring device that is part of the protection equipment must be ordered separately – it is PTB certified. For further details about mode of operation, circuit and prices, see Catalog LV 1,

Order No.: E86060-K1002-A101-A7-7600.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Motor temperature detection with resistance thermometers

The resistance thermometers are embedded in the stator winding or in the rolling contact bearings or bearing plates of the motors. The following possibilities can be implemented:

Stator winding:

3 or 6 PT 100 resistance thermometers are embedded in the stator winding in 2-wire connection. The two connections for each resistance thermometer are routed through the main connection box. In the connection box, 6 or 12 auxiliary terminals are required. The maximum number of auxiliary terminals in the main connection box of the motor is specified under "Number of auxiliary terminals" in the section "Motor connection and connection box". An auxiliary connection box is required when the total number of auxiliary terminals in the connection box of the motor exceeds the specified values.

For an additional charge, the connections can be routed through a separate auxiliary connection box (order code L97, M50 or M88, see "Auxiliary connection box" in the section "Motor connection and connection box"); 3-wire or 4-wire connection (from the terminal strip) is also possible (please inquire).

The resistance thermometer embedded in the winding head is calbrated to 100 Ω at 0 °C. The base values for the resistances (i.e. the relationship between the resistance and temperature) as well as the admissible deviations are laid down in DIN IEC 751. The changes in temperature are transferred to a display device in the form of changes in resistance.

The display devices are not included in the price and are not included in the delivery package.

Installation of 3 PT 100 resistance thermometers in stator winding.

In the connection box, 6 auxiliary terminals are required. Order code **A60**

Installation of 6 PT100 resistance thermometers in stator winding.

In the connection box, 12 auxiliary terminals are required. Order code **A61**

Note regarding non-standard 1LA8 motors: When A61 is ordered, the PTC thermistors installed as standard in the motor are omitted. A combination of A12 and A61 is possible, price on request.

Rolling contact bearings or bearing plates:

The bearing thermometers are screwed into the bearing plates of the drive end (DE) and non-drive-end (NDE). The wires are routed through the main connection box.

In the connection box, auxiliary terminals are required. The maximum number of auxiliary terminals in the main connection box of the motor is specified under "Number of auxiliary terminals" in the section "Motor connection and connection box". An auxiliary connection box is required when the total number of auxiliary terminals in the connection box of the motor exceeds the specified values.

For an additional charge, the connections can be routed through a separate auxiliary terminal box (order code L97, M50 or M88, see "Auxiliary connection box" in the section "Motor connection and connection box"). The changes in temperature are transferred to a display device in the form of changes in resistance. The display device is not included in the price and is not included in the delivery package.

Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings.

In the connection box, 4 auxiliary terminals are required. Order code **A72**

Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings.

In the connection box, 6 auxiliary terminals are required. Order code **A78**

Installation of 2 PT 100 double screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings. In the connection box, 12 auxiliary terminals are required. Order code **A80**

Heating and ventilation

Anti-condensation heaters

Supply voltage 230 V (1~) Order code **K45**

or

Order code M15

Supply voltage 115 V (1~) Order code **K46**

or

Order code M14

Motors whose windings are at risk of condensation due to the climatic conditions, e.g. inactive motors in humid atmospheres or motors that are subjected to widely fluctuating temperatures can be equipped with anti-condensation heaters.

An additional cable entry M16 \times 1.5 or M20 \times 1.5 (M20 \times 1.5 or M25 \times 1.5 for 1LA8, 1PQ8 and 1LL8 motor series) is provided for the connecting cable.

Anti-condensation heaters must not be switched on during operation.

1MJ6 motors:

For 1MJ6 motors up to frame size 160 L, a built-in anti-condensation heater is not possible for versions with PTC thermistors.

For 1MA and 1LA motors. In designs for Zone 21:

Built-in anti-condensation heaters are not possible up to frame size 200L.

For 1LA8 and 1PQ8 motor series in designs for Zone 2, the anticondensation heater can only be switched on after the motor has been switched off for one hour.

Instead of an anti-condensation heater, another possibility (without additional charge) is connection of a voltage that is approximately 4 to 10 % of the rated motor voltage to stator terminals U1 and V1; 20 to 30 % of rated motor current is sufficient to heat the motor (this does not apply to 1MA6 frame sizes 225 M to 315 L, 1LA8, 1PQ8 and 1LL8).

Motor series	Frame size	Heater output of the anti- condensation heaters in Watt Supply voltage at 230 V 115 V Order code Vder code K45 K46				
1LA5, 1LP5, 1PP5,	56 80	25	25			
1LA6, 1LA7, 1LP7, 1PP7, 1LA9, 1MJ6	90 112	50	50			
TF7, TEA3, TMOO	132 200	100	100			
	225	100	100			
1LG4, 1LP4, 1PP4,	180 200	55	55			
1LG6, 1MA6, 1MJ7	225 250	92	92			
1LG4, 1LG6	180 200	48	48			
in designs for Zone 2	225 250	92	92			
Zone z	280 315	105	105			
1MA6	280 315	105	105			
1LG4, 1LP4, 1PP4, 1LG6, 1MJ7	280 315	109	109			
1LA8, 1PQ8, 1LL8	315 450	200	183			

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Fans/Separately driven fans

Motors of frame sizes 63 to 450 have radial-flow fans in the standard version that cool regardless of the direction of rotation of the motor (cooling method IC 411 acc. to DIN EN 60034-6, IC01 for 1LL8 motor series). The air flow is forced from the non-driveend (NDE) to the drive end (DE).

Motors of frame size 56 do not have a fan (IC 410).

For details of separately driven fans for frame sizes 100 to 315, see also Page 0/76.

1LA8 and 1LL8 (frame size 355 and above) 2-pole motors have an axial-flow fan for clockwise rotation in the standard version. The fan can be subsequently reinstalled for counter-clockwise rotation.

Motors of the 1LA8 series are also available in a version with a separately driven fan (cooling method IC 416 – 1PQ8 series) and in a version with through-ventilation (cooling method IC 01, IP23 degree of protection – 1LL8 series).

1PQ8 motors have separately driven fans that cool regardless of the speed of the main motor (IC416).

Supply voltages for 1PQ8 separately driven fans: 230 V Δ /400 VY ±10 %, 50 Hz, 460 V Δ ±10 %, 60 Hz. Other voltages/frequencies can be ordered by specifying in plain text with order code **Y81** (additional charge).

Supply voltage of separately driven fan for 1LG motors: The supply voltage of the separately driven fan conforms to the stated rated voltage ranges of table "Technical data of the separately driven fan", see Page 0/76. Deviating voltages/frequencies can be ordered with order code Y81 and plain text (additional charge).

When the motor is mounted and the air intake is restricted, then it must be ensured that a minimum clearance is maintained between the fan cover and the wall. This clearance is calculated from the difference between the protective cover and the fan cover (dimension LM – L) or is specified in the detail dimension drawing.

For design of the fan/separately driven fan and the fan cover, see the tables below.

Metal external fan impeller

The standard fan impeller made of plastic can be replaced with a fan impeller made of metal. This version can be supplied for motor series 1LA5, 1LA6, 1LA7, 1LA8, 1LA9, 1LG4, 1LG6, 1MA6, 1MA7, 1MJ6, 1MJ7 and 1LL8.

For motor series 1LA5, 1LA6, 1LA7, 1LA9, 1LG4 and 1LG6, the metal external fan can also be used with converter-fed operation

A metal external fan is already included for the low-noise version.

Up to frame size 160, the metal external fan impeller is manufactured from sheet aluminum or steel and for frame size 180 and above it is manufactured from cast iron or sheet steel.

Order codes **K35**

Fan cover for textile industry

For motors 1LG4 and 1LG6, the fan cover can be used in the standard version for the textile industry.

For motor series 1LA5, 1LA6, 1LA7 and 1LA9, a version of the fan cover can be supplied specially for the textile industry. This has a protective cover and is made of non-corrosive sheet steel. Order code **H17**

Cast-iron fan cover

For 1MA6 motor series, frame sizes 225 to 315, the fan cover can be supplied in cast-iron instead of plastic.

Order code **K34**

Sheet metal fan cover

For 1LG4 and 1LG6 motor series, the fan cover can be supplied in sheet metal instead of plastic.

Order code L36

For 1LA8, 1PQ8 and 1LL8 motor series, the sheet-metal fan cover is supplied as standard.

Design of fan and fan cover for standard motors, explosion-proof motors, motors operating with frequency converters, fan motors and smoke extraction motors:

Motor series	Frame size	Fan material 1)	Fan cover material 1)
1LA5, 1LA7	63 225	Plastic	Non-corrosive sheet
1LA9	63 200		steel
1LA6	100 160		
1MA7	63 160		
1MA6	100 315		
1MJ6	71 200		
1MJ7	255 315		
1LG4, 1LG6	180 315	Plastic	Glass fiber strength- ened plastic ²⁾

Design of the fan/separately driven fan and the fan cover for non-standard motors

Beergin or the i	anycoparatory and	on fair and the fair cover for field of	arradra motore	
Motor series	Frame size	Fan material ³⁾		Fan cover material
		Number of poles	Number of poles	
		2	4 8	
1LA8, 1LL8	315	Radial-flow fan, plastic	Radial-flow fan, plastic	Non-corrosive sheet steel
1PQ8		Radial-flow fan, sheet steel	Radial-flow fan, sheet steel	
1LA8, 1LL8	355 400	Axial-flow fan, cast aluminum	Radial-flow fan, plastic	
1PQ8		Radial-flow fan, sheet steel	Radial-flow fan, sheet steel	
1LA8, 1LL8	450	Axial-flow fan, hub: cast aluminum, vane: plastic	Radial-flow fan, plastic	
1PQ8		Radial-flow fan, sheet steel	Radial-flow fan, sheet steel	

The plastic fan can be used at ambient temperatures of up to 70 °C. For designs for Zones 21 and 22 and VIK, other materials are used in some cases.

For designs: for Zones 2, 21 and 22 VIK (order code **K30**), CSA (order code **D40**) UL (order code **D31**)

UL (order code **D31**)

a fan cover is used that is made of non-corrosive sheet steel

The plastic fan can be used at ambient temperatures of up to 70 °C. For designs for Zones 21 and 22, VIK and UL, other materials are used in some cases.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Motor connection and connection box

Connection, circuit and connection box

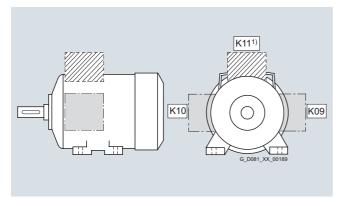
Location of the connection box

The connection box of the motor can be mounted in four different locations or positions. The position of the connection box must always be viewed from the drive end (DE). The standard position of the connection box is on top, with the exception of non-standard motors in which case the standard position of the connection box is on the right-hand side.

Connection box on right-hand side – Order code **K09** Connection box on left-hand side – Order code **K10**

If rotation of the connection box is possible later for motors that are supplied as standard with cast feet, the version "Connection box on top, feet screwed on" is recommended.

Order code K11



The number of winding ends depends on the winding design. Three-phase motors are connected to the three phase conductors L1, L2 and L3 of a three-phase system. The rated voltage of the motor in the running connection must match the phase conductor voltages of the network.

When the three phases are operating in a time sequence and are connected to the terminals of the motor in alphabetical order U1, V1 and W1, clockwise rotation is established as viewed from the motor shaft. The direction of rotation of the motor can be reversed if two connecting leads are interchanged.

Labeled terminals are provided to connect the protective conductor

A protective earth terminal is provided in the connection box for earthing. An earth terminal is located on the outside of the motor housing (special version in the case of 1LA5, 1LA6, 1LA7 and 1LA9 motors. Order code **L13**).

If a brake control system or thermal protection is installed, the connections will also be in the connection box.

The motors are suitable for direct connection to the line supply.

Design of the connection box

Connection boxes for motors to Exn (Zone 2) type of protection and for protection against dust explosions (Zone 21) differ from the basic version. For dust explosion protection (Zone 22), the connection boxes of the basic version are used.

For 1LG4 and 1LG6 motors, frame sizes 180 to 225 and 1MA6 motors frame sizes 180 to 200, 1MJ6 frame sizes 71 to 160 M and frame sizes 180 to 200 L, a connection box is available in cast iron.

Order code K15

For 1LA6 and 1MA6 frame size 100 – 160, 1MJ6 frame size 160 L and 1MJ7, 1MA6 frame size 225 – 315 standard version. Not possible for 1LA7 and 1MA7.

For 1MJ motors:

The connection boxes are designed to Ex e type of protection. The ends of the windings for motors up to frame size 160 are routed through a shared explosion-proof leadthrough into the connection box; for frame size 180 and above, they are routed through single leadthroughs.

For 1MJ motors, an explosion-proof connection box with Ex d II C type of protection is available.

Order code K53

For motor series 1LA8, 1PQ8 and 1LL8, the ends of the windings are routed through single leadthroughs into the connection box.

The number of terminals and the size of the connection box is designed for standard requirements. For special requirements or if the customer requires a larger connection box, the connection box for the next larger frame size can be supplied.

For all motors except for non-standard motors and 1MJ motors: Next larger connection box (only frame size 180 and above) Order code **L00**

Detailed assignment of connection boxes, see Page 0/43 and 0/46.

For non-standard motors (motor series 1LA8, 1PQ8 and 1LL8) Next larger 1XB1 621 connection box

Order code M58

Next larger 1XB1 631 connection box

Order code L00

Detailed assignment of connection boxes, see Page 0/43 and 0/44.

If the necessary installation angle of the motor would cause machine components to collide with the connection box, the connection box can be moved from the drive end (DE) to the non-drive end (NDE).

Order code M64

Not possible for explosion-proof motors.

Motor connection

Line feeder cables

The line feeder cables must be dimensioned acc. to DIN VDE 0298. The number of required feeder cables, if necessary in parallel, is defined by:

- The max. cable cross-section which can be connected
- The cable type
- Routing
- Ambient temperature and the corresponding admissible current in accordance with DIN VDE 0298

Parallel feeders

Some motors must be fitted with parallel feeders due to the admissible current per terminal. These motors are indicated in the selection and ordering data in the respective catalog parts. With 1XB7 connection boxes, 2 parallel feeders are possible; with 1XB1 631 connection boxes, up to 4 parallel feeders are possible; and with GT640 and 1XB1 621 connection boxes, 2 parallel feeders are possible.

For motors with an upper connection box section and auxiliary terminals (e.g. with order code A11), an M16 x 1.5 or M20 x 1.5 cable gland with plug is additionally available.

For further details, see the data sheet function in SD configurator.

Possible for frame size IM B3, IM B6, IM B7, IM B8, IM V6 with/without protective cover, IM B35.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

1LA7 and 1LA9 in frame size 100 L to 160 L

The connection box is integrated into the frame. Two knock-outs are provided at each side for boltings. The nuts for the boltings are supplied with the connection box.

Cable entry on connection box

Unless stated otherwise, the cable entry is located in the standard position as shown in the illustration below.

The connection box can also be rotated such that the cable entry is located

- Towards the drive end (DE) (rotation of connection box by 90°, entry from DE) Order code K83
- Towards the non-drive end (NDE) (rotation of connection box by 90°, entry from NDE) Order code K84

General technical data

With options **K83** and **K84**, 1LA7 motors of frame sizes 100 to 160 require an additional connection box upper section. This measure results in increased height of the connection box. The dimension AD increases by approx. 30 mm, dimension AF changes depending on the frame size by between 45 and 47 mm. For the precise values of AD and AF, see "Dimension drawings" in the corresponding catalog parts.

If the cable entry is rotated by 180° , special measures are required for 1LA7 and 1LA5 motors of frame sizes 63 to 90 as well as 180 to 225 (without a change in dimensions). (Rotation of the connection box by 180°)

Order code K85

From frame size 100 to 160, the break-outs in the connection box can be used

The dimensions of the connection box are listed in the relevant catalog parts in accordance with the frame size and the "Dimension drawings".

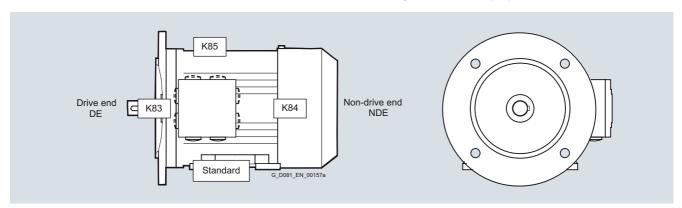
If the position of the connection box (connection box RHS, LHS or above) is changed, the position of the cable entry must be checked and, if necessary, it can be ordered with the corresponding order codes (**K83**; **K84**; **K85**).

Ordering example

Connection box RHS (Order code K09):

If no other order code is specified, cable entry is from below. With additional order code **K83**:

Cable entry from drive end (DE)



For cable entry to a standard connection box, a **cable gland** can be ordered for motor connection.

One cable gland, metal

Order code K54

For cable entry to a connection box with the options of motor protection or anti-condensation heating, **two cable glands** will be supplied

Cable glands are supplied in metal as standard. For temperatures below –30 °C and/or higher than +60 °C, the material is selected/used according to the temperature.

Cable gland, maximum configuration

Order code K55

For non-standard motors (motor series 1LA8, 1PQ8 and 1LL8), the cable entry can be implemented in accordance with DIN 89280 for the maximum possible configuration of cable glands in the connection box.

Order code K57

A two-part plate on the connection box can be supplied if required.

Order code K06

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

For special requirements for which the standard holes for the cable entries are inadequate, too large or when the routing must be implemented differently, an undrilled entry plate can be supplied to allow holes to be drilled as required on assembly. Order code **L01**

Protruding cable ends

For confined spaces, protruding cable ends can be ordered, without a connection box with cover plate.

For protruding cable ends for smoke extraction motors, see catalog part 9 "Smoke extraction motors".

The following lengths of protruding cables can already be ordered using order codes on request:

- 3 cables protruding, 0.5 m long ¹⁾
 Order code L44
- 3 cables protruding, 1.5 m long ¹⁾
 Order code L45
- 6 cables protruding, 0.5 m long Order code **L47**
- 6 cables protruding, 1.5 m long Order code L48
- 6 cables protruding, 3.0 m long Order code **L49**

The cross-section of the named cables refers to a coolant temperature up to CT 40 $^{\circ}\text{C}$

It is also possible to rotate the position of the three protruding cables:

- Cable connection on right side, as viewed from drive end (DE) ²⁾
 Order code L51
- Cable connection on left side, as viewed from non-drive end (NDF) $^{2)}$

Order code **L52**

For 1LG4/1LG6/1LP4/1PP4 motors, it is also possible to order the length of protruding cable in plian text with order codes **L51** and **L52**.

In combination with winding monitoring (order code A11, A12, A15, A16, A23, A25 or A31) or anti-condensation heating (order code K45 or K46), option L44, L45, L47, L48 or L49 must be specified twice on ordering.

Position of protruding cables

Motor series 1LA7

Frame sizes 56 to 160: As standard, above at drive end (DE).

Motor series 1LA6

Frame sizes 100 to 160: As standard, above at drive end (DE).

Motor series 1LA5

Frame sizes 180 to 225: As standard, above at drive end (DE).

Motor series 1LA9

Frame sizes 56 to 200: As standard, above at drive end (DE).

Motor series 1LG4/1LG6/1LP4/1PP4

Frame sizes 180 to 315: As standard, above at drive end (DE). Optionally left or right at drive end (DE)

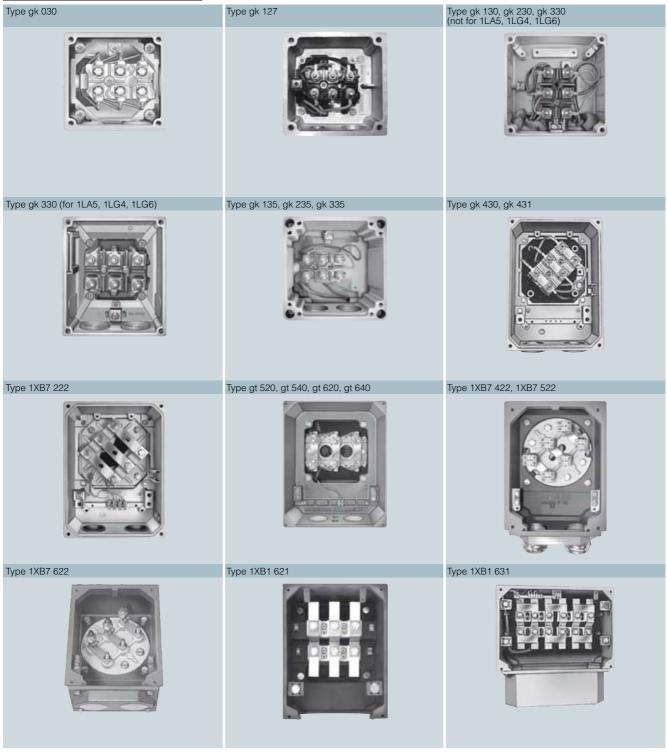
With only 3 protruding cables additional plain text specifying star or delta connection is required.

²⁾ For motor series 1LA5, 1LA6, 1LA7, 1PP5 and 1PP6 only possible for smoke-extraction motors.

IEC Squirrel-Cage Motors Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Connection, circuit and connection box



IEC Squirrel-Cage Motors Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data







Connection boxes for 1LA, 1LG, 1LP and 1PP motors

Motors	Frame size	Number of cable entries	Connection box material	Feeder connection		
1LA7, 1LA9 1LP7, 1PP7	56 71 80 90	2 cable glands incl. Plugs	Aluminum alloy	Without cable lug or with cable lug		
	100 160	2 holes 180° apart, 4 break-out openings sealed with cast iron skin (2 left, 2 right), connection box is moulded				
1LA5, 1LA9 1LP5, 1PP5	180 225	2 holes with plugs				
1LA6	100 160		Cast iron			
1LG4, 1LG6	180 200		Aluminum alloy 1)	Without cable lug		
1LP4, 1PP4, 1PP6	225			With cable lug		
	250 315		Cast iron			
1LA8, 1PQ8, 1LL8	315 355 ^{2) 3)}					
	400 450	4 holes with plugs	_			

Possible positions of connection boxes for 1LA, 1LG, 1LP and 1PP motors

Motors	Frame size	Connection box	position		Rotation of connection box		
		top	Side, right or left	Retrofitting possible	90° ⁴⁾	180° ⁴⁾	Retrofitting possible
1LA5, 1LA7, 1LA9	56 71	0	_	_	0	0	Yes
1LP5, 1LP7	80 90	0	0	-	0	0	Yes
1PP5, 1PP7	100 160	0	0	-	_ 5)	0	Yes
	180 225	0	0	-	0	0	Yes
1LA6	100 160	0	0	_	0	0	Yes
1LG4, 1LG6	180 315	0	0	_ 6)	0	0	Yes
1LP4, 1PP4, 1PP6							
1LA8	315	0	O ²⁾	_	0	0	_
	355	0	O ²⁾	_	0	0	_
	400, 450	0	O ²⁾	-	0	0	-

Available version

For further details of 1LA8 motors, see "Dimensions", "1LA8".

¹⁾ Connection box in cast-iron version **K15**.

 $^{^{2)}}$ 15° to the vertical in each case

 $^{^{3)}}$ Frame sizes 357-2 and 357-4 as for frame sizes 400 and 450

⁴⁾ The position of the cable entry must be specified when ordering.

⁵⁾ Design for 1LA7 motors available on request.

⁶⁾ Retrofittable with screwed on feet (order codes K09, K10 and K11).

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Connection boxes for 1LA, 1LG, 1LL, 1LP, 1PP and 1PQ motors in standard version and for Zone 22

See the next section of the catalog for connection boxes for 1LA8, 1PQ8 and 1LL8.

Frame size	Connection box	Number of terminals	Contact screw thread	Max. conductor size	Sealing range	Cable entry 1) 2)	Cable entry for CSA version order code D40 3)
	Туре			mm^2	mm	Size	Size
1LA5, 1LA7, 1	ILA9, 1LP5, 1LP7	, 1PP5 and 1PP7					
56	gk 030	6	M4	1.5	9 17	M25 x 1.5	NPT 1/2"
63	(gk 127) ⁴⁾			(2.5 with cable	4.5 10	M16 x 1.5	
71				lug)			
80							
90							
100	gk 130	6	M4	4	11 21	2 x M32 x 1.5	NPT 3/4"
112							
132	gk 230	6	M4	6	11 21	2 x M32 x 1.5	NPT 3/4"
160	gk 330	6	M5	16	19 28	2 x M40 x 1.5	NPT 1"
180							NPT 1 1/2'
200	gk 430	6	M6	25	27 35	2 x M50 x 1.5	NPT 2"
225	gk 431	6	M8	35	27 35	2 x M50 x 1.5	
1LA6							
100	gk 135	6	M4	4	11 21	2 x M32 x 1.5	NPT 1/2"
112							
132	gk 235	6	M4	6	11 21	2 x M32 x 1.5	NPT 3/4"
160	gk 335	6	M5	16	19 28	2 x M40 x 1.5	NPT 1"
1LG4, 1LG6,	1LP4, 1PP4 and 1	PP6					
180	gk 330	6	M5	16	19 28	M40 x 1.5	M40 x 1.5 ¹³⁾
200	gk 430	6	M6	25	27 35	M50 x 1.5	M50 x 1.5 ¹³⁾
225	gk 431	6	M8	35	27 35	M50 x 1.5	M50 x 1.5 ¹³⁾
250	gt 520	6	M10	120	34 42	M63 x 1.5	M63 x 1.5 ¹³⁾
280							
315	gt 620	6	M12	240 ⁵⁾	38 45	M63 x 1.5	M63 x 1.5 ¹³⁾

The connection box table does not apply to pole-changing motors with three speeds.

A two-part plate can be supplied. Order code **K06**. For frame size 250 M and above, with strain relief.

Connection boxes for 1LA8 and 1PQ8 motors in standard version

Mains-fed operation

Frame size	Connection box	Num- ber of termi- nals	Contact screw thread	Max. rec. conduc- tor cross- section	Outer cable diameter (sealing range)	Cable entry ⁶⁾	Cable gland option K57 7)	Auxiliary lea Outer cable diameter	d Cable entry		plate option K o Cable entry	Auxiliary lead outer cable diameter
	Туре			mm ²	mm	Size	Size	mm	Size	mm	Size	mm
1LA8 1PQ8												
315	gt 640 8) 9) 11)	6	M12	185	41.0 56.5	2 x M72x2 + 2 x M20x1.5	2 x M72x2	7 13	2 x M20x1.5	-	-	_
353 355 357-6 357-8	1XB1 621 8) 10)	6	M16	240	56.0 68.5	2 x M80x2 + 2 x M25x1.5	2 x M80x2	11.5 15.5	2 x M25x1.5	40 70	2 x D80 + 2 x M25x1.5	11.5 15.5
	1XB1 631 ¹⁰⁾ 1XB1 631 ¹²⁾	_	M16	240	56.0 68.5	4 x M80x2 + 2 x M25x1.5	4x M80x2	11.5 15.5	2 x M25x1.5	40 75	4 x D80 + 2 x M25x1.5	11.5 15.5

- 1) Designed for cable glands with O-ring.
- 2) For 1LA7 motors frame sizes 100 to 160, speed nuts are enclosed for the cable glands.
- 3) Not possible for motors in Zone 22.
- (gk 127) For frame sizes 63 to 90, with additional installation of several temperature sensors, order code A12, terminal strip for main and auxiliary terminals order code M69 or a brake, a larger connection box will be necessary. The specified values do not change. The gk 127 is standard for Zone 22
- 5) With cable cross-sections ≥240 mm², it is recommended that the next larger connection box is used (order code **L00**). Alternatively, order a twopart plate (order code **K06**).
- 6) Others available on request

- $^{7)}$ With option **K57**, the cable glands can be supplied.
- 8) With option L00, the motor can be supplied with the 1XB1 631 connection box (recommended for cable cross-sections ≥240 mm²).
- Gable entry without removable plate, cable entry in connection box casing.
- ¹⁰⁾ Cable entry with removable plate or supports.
- 11) With option M58, the motor can be supplied with the 1XB1 621 connection box (recommended for cable cross-sections >185 mm²).
- 12) With option K11 connection box on top the 1XB1 634 connection box will be supplied.
- 13) NPT-thread can be ordered with order code Y61.

IEC Squirrel-Cage Motors Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Converter-fed operation

Frame size	Connection	Number of	Contact screw		Outer cable	Cable	Cable gland	Auxiliary lead	
	box	terminals	thread	conductor cross-section	diameter (sealing range)	entry 1)	option K57 ²⁾	Outer cable diameter	Cable gland option K57 2)
	Туре			mm^2	mm	Size	Size	mm	Size
1LA8 1PQ8									
315	gt 640 ^{3) 4) 6)}	6	M12	185	41.0 56.5	2 x M72x2 + 2 x M20x1.5	2 x M72x2	9 13	2 x M20x1.5
353 355 357-6 357-8	1XB1 621 ^{3) 5)}		M16	240	56.0 68.5	2 x M80x2 + 2 x M25x1.5	2 x M80x2	11 16	2 x M25x1.5
357-2 357-4 40 . 45 .	1XB1 631 ^{5) 7)}	12	M16	240	56.0 68.5	4 x M80x2 + 2 x M25x1.5	4 x M80x2	11 16	2 x M25x1.5

Connection boxes for 1LL8 motors in standard version

Mains-fed operation

Frame size	Connection box	ber of		Max. rec. conduc- tor cross- section		Cable entry 1)	Cable gland option K57 8)	Auxiliary lead Outer cable diameter	Cable gland,		te option K06 Cable entry	Auxiliary lead outer cable diameter
	Туре			mm^2	mm	Size	Size	mm	Size	mm	Size	mm
1LL8												
31 .	1XB1 621 9) 5)	6	M16	240	56.0 68.5	2 x M80x2 + 2 x M25x1.5	2 x M80x2	11.5 15.5	2 x M25x1.5	40 70	2 x D80 + 2 x M25x1.5	11.5 15.5
40 45 .	1XB1 631 ⁵⁾ 1XB1 631 ⁷⁾		M16	240	56.0 68.5	4 x M80x2 + 2 x M25x1.5	4 x M80x2	11.5 15.5	2 x M25x1.5	40 75	4 x D80 + 2 x M25x1.5	11.5 15.5

Converter-fed operation

Frame size	Connection box	Number of terminals	Contact screw thread	Max. rec. conductor cross-section	Outer cable diameter (sealing range)	Cable entry ¹⁾	Cable gland option K57 ²⁾	Auxiliary lead Outer cable diameter	Cable gland option K57 ²⁾
	Type			mm ²	mm	Size	Size	mm	Size
1LL8									
31.	1XB1 621 ^{9) 5)}	6	M16	240	56.0 68.5	2 x M80x2 + 2 x M25x1.5	2 x M80x2	11 16	2 x M25x1.5
35 .	1XB1 631 ⁵⁾ 1XB1 631 ⁷⁾	_12	M16	240	56.0 68.5	4 x M80x2 + 2 x M25x1.5	4 x M80x2	11 16	2 x M25x1.5

¹⁾ Others available on request.

²⁾ Shielded cable (EMC); with option **K57**, the cable glands can be supplied.

³⁾ With option **L00**, the motor can be supplied with the 1XB1 631 connection box (recommended for cable cross-sections ≥240 mm²).

Cable entry without removable plate, cable entry in connection box cas-

⁵⁾ Cable entry with removable plate or supports.

⁶⁾ With option **M58**, the motor can be supplied with the 1XB1 621 connection box (recommended for cable cross-sections >185 mm²).

 $^{^{7)}}$ With option **K11** connection box on top the 1XB1 634 connection box will be supplied.

⁸⁾ With option **K57**, the cable glands can be supplied.

⁹⁾ With option **L00**, the motor can be supplied with the 1XB1 631 connection

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Connection boxes for 1MA6 and 1MA7 explosion-proof motors and for 1LA6/7/9 and 1LG4/6 motors in Ex n version or for Zone 2 and Zone 21

Motors	Frame size	Number of cable entries	Connection box material	Feeder connection		
1MA7, 1LA7, 1LA9	56 ¹⁾ 90	2 holes incl. 1 certified cable gland with sealing washer and 1 certified plug	Aluminum alloy	Without cable lug ²⁾ or with cable lug		
	100 160	4 holes incl. 1 certified cable gland with sealing washer and 3 certified plugs				
1MA6, 1LA6	100 160	2 holes incl. 1 certified cable gland with sealing washer and 1 certified plug	Cast iron			
1MA6, 1LA9	180 200	2 holes incl. 1 certified cable gland with sealing washer and 1 certified plug	Aluminum alloy			
	225	2 holes with 2 certified cable glands	Cast iron			
	250 315	with sealing washer				
1LG4, 1LG6	180 225	2 holes incl. 1 certified cable gland with sealing washer and 1 certified plug	Aluminum alloy			
	250 315	2 holes with 2 certified cable glands with sealing washer	Cast iron			

Connection boxes for 1LA8 and 1PQ8 explosion-proof motors in Ex n version or for Zone 2 and Zone 22

Motors	Frame size	Number of cable entries	Connection box material	Feeder connection
1LA8, 1PQ8	315, 355 ^{3) 4)}	Undrilled cable entry	Cast iron	With cable lug
	400 450			

Connection boxes for 1LA8 and 1PQ8 explosion-proof motors in Ex n version or for Zone 2 and Zone 22

Frame size	Connection box	Number of terminals	Contact screw thread	Recommended max. conductor	Cable entry 5)	Two-part plate option K06		
				cross-section		Max. outer cable diameter	Cable entry	Auxiliary lead outer cable diameter
	Type			mm^2	Size	mm	Size	mm
1LA8 1PQ8								
315	1XB1 621 6) 7)	6	M16	240	Undrilled cable entry	40 70	2 x D80 + 2 x M25x1.5	11.5 15.5
353 355 357-6 357-8	1XB1 621 6) 8)	6	M16	240	Undrilled cable entry	40 70	2 x D80 + 2 x M25x1.5	11.5 15.5
357-2 357-4 40 . 45 .	1XB1 631 8)	12	M16	240	Undrilled cable entry	40 75	4 x D80 + 2 x M25x1.5	11.5 15.5

Possible positions of connection boxes for 1MA6 and 1MA7 explosion-proof motors and for 1LA6 and 1LA7 motors in Ex n version or for Zone 2 and Zone 21

Motors	Frame size	Connection box p Above	osition Side, right or left	Retrofitting possible	Rotation of conne 90° 9)	ction box 180° ⁹⁾	Retrofitting possible
1MA7 and 1LA7 in	56 ¹⁰⁾ 71	0	_	_	0	0	Yes
Zones 2, 21	80 90	0	0	-	0	0	Yes
	100 160	0	0	0	-	O ¹¹⁾	Yes
1MA6 and 1LA6 in	100 160	0	0	0	0	0	Yes
Zones 2, 21	180 225	0	0	-	0	0	Yes
	250 315	0	0	-	0	0	Yes

- 1) 1MA7 motor series as well as 1LA7/1LA9 motor series in Zone 2, only frame size 63 and above.
- The components required for connection without cable lugs are supplied with motors of frame size 225 and above as an accessory pack in the connection box.
- 3) 15° to the vertical in each case.
- 4) Frame sizes 357-2 and 357-4 as for frame sizes 400 and 450.
- 5) Others available on request.
- 6) With option **L00**, the motor can be supplied with the 1XB1 631 connection box (recommended for cable cross-sections ≥240 mm²).
- Cable entry without removable plate, cable entry in connection box casing.
- 8) Cable entry with removable plate or supports.
- 9) The position of the cable entry must be specified when ordering.
- 10) 1MA7 motor series as well as 1LA7 motor series in Zone 2, only frame size 63 and above.
- ¹¹⁾ From frame size 100 upwards

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Standard connection boxes for 1MA6, 1MA7 explosion-proof motors and for 1LA6, 1LA7, 1LA9, 1LG4 and 1LG6 motors in Ex n, VIK version, Zone 2 and Zone 21

Frame size	Connection box	Number of terminals	Contact screw thread	Max. connectable cross-section	Sealing range	Cable entry 1)	Two-part plate Max. outer cable diameter
	Type			mm ²	mm	Size	mm
1MA7, LA7, 1	LA9						
56 ²⁾	gk 130	6	M4	4	9 17	M25 x 1.5	_
63					4.5 10	M16 x 1.5	
71							
80							
90							
100					14 21	M32 x 1.5	_
112							
132	gk 230	6	M4	6	14 21	M32 x 1.5	_
160	gk 330	6	M5	16	19 28	M40 x 1.5	_
180	1XB7 222	6	M6	10	19 28	M40 x 1.5	_
200	1XB7 322	6	M8	50	26 35	M50 x 1.5	_
1MA6, 1LA6							
100	gk 135	6	M4	4	14 21	M32 x 1.5	-
112					_		
132	gk 235	6	M4	6			
160	gk 335	6	M5	16	19 28	M40 x 1.5	_
180	1XB7 222	6	M6	10	19 28	M40 x 1.5	_
200	1XB7 322	6	M8	50	26 35	M50 x 1.5	-
225							
250	1XB7 422	6	M10	120	34 42	M63 x 1.5	-
280							
315	1XB7 522	6	M12	240	38 45	M63 x 1.5	-
1LG4, 1LG6							
180	gt 351	6	M6	16	19 27	M40 x 1.5	_
200	gt 451	6	M8	50	24 35	M50 x 1.5	_
225							
250	gt 540	6	M10	120	34 42	M63 x 1.5	_
280							
315	gt 640	6	M12	240	38 45	M63 x 1.5	-

With 1MA motors, unused drilled holes must be sealed in accordance with EN 50014.

Connection boxes in Ex de IIC type of protection for explosion-proof motors 1MJ6 and 1MJ7

Motors	Frame size	Number of cable entries	Connection box material	Feeder connection	
1MJ6	71 160 M	2 holes incl. 1 certified cable gland	Aluminum alloy	Without cable lug 3) or	
	160 L	with sealing washer and 1 certified plug	Cast iron	with cable lug	
	180 200	r certified plug	Aluminum alloy	_	
1MJ7	225	2 holes with 2 certified cable glands	Cast iron		
	250 315	with sealing washer			

Possible positions of the connection boxes in Ex de type of protection for explosion-proof motors 1MJ6 and 1MJ7

Motors	Frame size	Connection be Above	Connection box position Above Side, right or left Retrofitting possible			Rotation of connection box 90° ⁴⁾ 180° ⁴⁾ Retrofitting possible		
1MJ6	71 200	0	0	_	0	0	Yes	
1MJ7	225 315	0	0	_	0	0	Yes	

¹⁾ Designed for cable glands with O-ring.

^{2) 1}MA7 motor series as well as 1LA7/1LA9 motor series in Zone 2, only frame size 63 and above.

³⁾ The components required for connection without cable lugs are supplied with 1MJ7 motors of frame size 225 M and above as an accessory pack in the connection box.

⁴⁾ The position of the cable entry must be specified when ordering.

IEC Squirrel-Cage Motors Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Standard connection boxes in Ex de type of protection for explosion-proof motors 1MJ6 and 1MJ7

Frame size	Connection box	Number of terminals	Contact screw thread	Max. connectable cross-section	Sealing range	Cable entry 1)
	Туре			mm^2	mm	Size
1MJ6, 1MJ7						
71	gk 330	6	M4	4	9 17	2 x M25 x 1.5
80						1 x M16 x 1.5
90	gk 420	6	M4	6	9 17	
100					11 21	2 x M32 x 1.5
112	gk 420	6	M4	6	11 21	1 x M16 x 1.5
132						
160 M	gk 420	6	M4	6	19 28	2 x M40 x 1.5
160 L	gk 465	6	M5	16		1 x M16 x 1.5
180	1XC1 270	6	M6	25	19 28	2 x M40 x 1.5
						Version with auxiliary circuit 2 x M40 x 1.5 2 x M16 x 1.5
200	1XC1 380	6	M8	50	26 35	2 x M50 x 1.5
225						Version with auxiliary circuit 2 x M50 x 1.5 2 x M16 x 1.5
250	1XC1 480	6	M10	120	34 42	2 x M63 x 1.5
280						
315	1XC1 580	6	M12	240	38 45	2 x M63 x 1.5

With 1MJ motors, unused drilled holes must be sealed in accordance with EN 50014.

Connection boxes in cast iron version (order code K15) for motors 1LG4, 1LG6 and 1MA6, 1MJ6, 1MJ7 explosion-proof motors

Motors	Frame size	Number of cable entries	Connection box material	Feeder connection
1MJ6	71 160 M	2 holes incl. 1 certified cable gland	Cast iron	Without cable lug ³⁾ or with cable
	180 200	with sealing washer and 1 certified plug		lug
1LG4, 1LG6, 1MA6, 1MJ7	180 225	2 holes incl. 2 certified cable glands with sealing washer and 1 certified plug	Cast iron	

Possible positions of the connection boxes in cast iron version (order code K15) for 1LG4, 1LG6 motors and 1MA6, 1MJ6, 1MJ7 explosion-proof motors

Motors	Frame size	Connection	Connection box position			Rotation of connection box		
		Above	Side, right or left	Retrofitting possible	90° ⁴⁾	180° ⁴⁾	Retrofitting possible	
1MJ6	71 80	0	-	-	0	0	Yes	
	90 160 M	0	0	-	0	0	Yes	
	180 200	0	0	-	0	0	Yes	
1LG4, 1LG6, 1MA6, 1MJ7	180 225	0	0	-	0	0	Yes	

¹⁾ Designed for cable glands with O-ring.

Standard version with cable entry glands split lengthwise for 35 to 75 mm and strain relief.

The components required for connection without cable lugs are supplied with 1MJ7 motors of frame size 225 M and above as an accessory pack in the connection box.

⁴⁾ The position of the cable entry must be specified when ordering.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Connection boxes in cast iron version (order code K15) for motors 1LG4, 1LG6 and 1MA6, 1MJ6, 1MJ7 explosion-proof motors

Frame size	Connection box	Number of terminals	Contact screw thread	cross-section	Sealing range	Cable entry 1)
	Туре			mm^2	mm	Size
1MJ6						
71	gk 065	6	M4	4	9 17	2 x M25 x 1.5
80						1 x M16 x 1.5
90				6		
100	gk 065	6	M4	6	11 21	2 x M32 x 1.5 1 x M16 x 1.5
112	gk 265	6	M4	6	11 21	2 x M32 x 1.5 1 x M16 x 1.5
132	gk 465	6	M4	6	11 21	2 x M32 x 1.5 1 x M16 x 1.5
160 M	gk 465	6	M4	6	19 28	2 x M40 x 1.5 1 x M16 x 1.5
160 L ²⁾	gk 465	6	M5	16	19 28	2 x M40 x 1.5 1 x M16 x 1.5
180	1XC1 290	6	M6	25	26 35	2 x M50 x 1.5
						Version with auxiliary circuit: 2 x M50 x 1.5 2 x M16 x 1.5
200	1XC1 390	6	M8	50	26 35	2 x M50 x 1.5 Version with auxiliary circuit: 2 x M50 x 1.5 2 x M16 x 1.5
1LG4, 1LG6						
180	gt 320	6	M5	16	19 28	M40 x 1.5
200	gt 420	6	M6	25	24 35	M50 x 1.5
225	gt 421	6	M8	25	24 35	M50 x 1.5
1MA6						
180	1XB7 323	6	M8	50	24 35	M50 x 1.5
200	1XB7 323	6	M8	50	24 35	M50 x 1.5

With 1MJ motors, unused drilled holes must be sealed in accordance with EN 50014.

Explosion-proof connection boxes in Ex d IIC type of protection (order code K53) for explosion-proof motors 1MJ6 and 1MJ7

-	-		· · · · · · · · · · · · · · · · · · ·	-
Motors	Frame size	Number of cable entries	Connection box material	Feeder connection 3)
1MJ6	71 200	In standard version: 1 certified plug In versions with PTC thermistors: 2 certified plugs	Cast iron	Without cable lug ⁴⁾ or with cable lug
1MJ7	225	In standard version: 1 certified cable gland and 1 certified plug In versions with auxiliary circuit: 2 certified cable glands	Welded steel	
	250 315			

Possible positions of the explosion-proof connection boxes in Ex d IIC type of protection (order code K53) for explosion-proof motors 1MJ6 and 1MJ7

Motors	Frame size	Connection box position Above Side, right or left Retrofitting possible			Rotation of connection box 90° 5) 180° 5) Retrofitting possible		
1MJ6	71 80	0	_	-	0	0	Yes
	90 200	0	0	-	0	0	Yes
1MJ7	225 315	0	0	-	0	0	Yes

¹⁾ Designed for cable glands with O-ring.

²⁾ With 1MJ6 frame size 160 L, option K15 is the standard version. The connection box corresponds to the standard connection box.

³⁾ The number of cables and their outer cable diameter must be specified when ordering – does not apply to 1MJ7 motors.

⁴⁾ The components required for connection without cable lugs are supplied with 1MJ7 motors of frame size 225 M and above as an accessory pack in the connection box.

⁵⁾ The position of the cable entry must be specified when ordering.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Explosion-proof connection boxes in Ex d IIC type of protection (order code K53) for explosion-proof motors 1MJ6 and 1MJ7

Frame size	Connection box	Number of terminals	Contact screw thread	Max. connectable cross-section	Sealing range	Cable entry
	Туре			mm^2	mm	Size
1MJ6, 1MJ7						
71	gk 065d	6	M4	4		Standard: 1 x M25 x 1.5 1)
80					_	Version with auxiliary circuit: 1 x M25 x 1.5 1 x M20 x 1.5
90				6		TA WIZO A 1.5
100	gk 065d	6	M4	6		Standard: 1 x M32 x 1.5 1)
112	gk 265d	6	M4	6		Version with auxiliary circuit: 1 x M32 x 1.5
132	gk 465d	6	M4	6		
160 M	gk 465d	6	M4	6		Standard: 1 x M40 x 1.5 1)
160 L	gk 465d	6	M5	16		Version with auxiliary circuit: 1 x M40 x 1.5 1 x M20 x 1.5
180	1XC3 22.	6	M6	25		Standard: 1 x M40 x 1.5 ¹⁾ Version with auxiliary circuit: 1 x M40 x 1.5 1 x M20 x 1.5
200	1XC3 32.	6	M8	50		Standard: 1 x M50 x 1.5 ¹⁾ Version with auxiliary circuit: 1 x M50 x 1.5 1 x M20 x 1.5
225	1XC3 32.	6	M8	50	M40: 23.5 32 M20: 6.5 12	Standard: 1 x M40 x 1.5 1 x plug M40 x 1.5 Version with auxiliary circuit: 1 x M40 x 1.5 1 x M20 x 1.5
250	1XC3 42.	6	M10	120	M50: 31.5 44	Standard: 1 x M50 x 1.5
280					M20: 6.5 12	1 x plug M50 x 1.5 Version with auxiliary circuit:: 1 x M50 x 1.5 1 x M20 x 1.5
315	1XC3 52.	6	M12	240	M50: 31.5 44 M20: 6.5 12	Standard: 1 x M50 x 1.5 1 x plug M50 x 1.5 Version with auxiliary circuit: 1 x M50 x 1.5 1 x M20 x 1.5

With 1MJ motors, unused drilled holes must be sealed in accordance with EN 50014.

Terminal connection

The terminal board accomodates the terminals that are connected to the leads to the motor windings. The terminals are designed so that up to frame size 225, the external (line) connections can be made without the need for cable lugs. With frame size 250 and above, standard connection is with cable lugs.

For the 1LG4/1LG6/1LP4/1PP4 motor series, for frame sizes 250 to 315, stud terminals are available for connection using cable lugs (accessory pack, 3 items).

Order code M46

With frame size 250 and above, if connection without cable lugs is required, the appropriate saddle terminals for connection without cable lugs (accessory pack, 6 items) must be ordered for motor series 1LG4/1LG6/1LP4/1PP4 frame sizes 250 to 315. In the connection box of 1MJ7 Ex motors, frame sizes 250 M to 315 L, 6 low saddle terminals are enclosed as standard for connection without cable lugs. When connecting cables with a large cross-section (not stranded), they can be connected optionally in two tiers. For this purpose, high saddle terminals can be supplied in the future as an accompanying pack (3 items). Order code **M47**

For Exe and Exde motors, connection is generally without cable lugs

The terminal board is permanently mounted on the housing for all motors so that if the connection box is rotated, rotation of the connections for the motor windings is prevented.

With connection boxes 1XB1 621 and 1XB1 631, the terminal support is mounted on the lower section of the connection box.

For motor series 1LA7/1LP7/1PP7 frame sizes 63 to 90, a terminal strip can be supplied for the main and auxiliary terminals. Order code **M69**

Designed for explosion-proof cable glands. The drilled holes for cable entry are closed with plugs certified for explosion-proof applications.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Number of auxiliary terminals for 1LA, 1LG, 1LL, 1LP, 1PP and 1PQ motors – Standard version

Motor series 1LA5, 1LA6, 1LA7, 1LP5, 1LP7, 1PP5, 1PP7 have no auxiliary terminals in the standard version.

The maximum number of auxiliary terminals in the main connection box of the motor is specified. An auxiliary connection box is required when the total number of auxiliary terminals exceeds the specified values. The connections can be routed through a separate auxiliary connection box.

For motor series

- 1LA8, 1PQ8 and 1LL8 frame sizes 315 to 450
- 1MA6 frame sizes 225 to 315
- 1MJ7 frame sizes 225 to 315

the 1XB3 020 connection box is available.

Order code L97

For non-standard motors (1LA8, 1PQ8 and 1LL8 motor series), the following can be supplied:

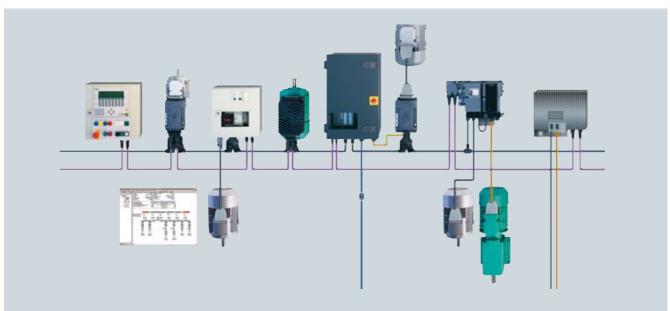
1XB9 016 auxiliary connection box – Order code **M50** 1XB9 014 auxiliary connection box (aluminum) – Order code **M88**

Type series	Frame size	Main connection box	Maximum No. of auxiliary terminals
1LG4,	180	gk 330	4
1LG6, 1LP4,	200	gk 430	10
1PP4,	225	gk 431	10
1PP6	250	gt 520	12
	280		
	315	gt 620	18
1MA6	225	1XB7 322	8
	250	1XB7 422	12
	280		
	315	1XB7 522	14
1MJ7	225	1XC1 380	4
	250	1XC1 480	
	280		
	315	1XC1 580	6
1LA8, 1PQ8,	315	gt 640	6
1PQ8, 1LL8	355	1XB1 621	12
ILLO	400	1XB1 631	24
	450		

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

ECOFAST system



ECOFAST is a system which permits extensive decentralization and a modular structure for installation elements on the component level

The following motor connectors are available for the separate MICROMASTER 411 frequency converter:

- ECOFAST motor connector Han Drive 10e for 230 VΔ/400 VY Order code G55
- ECOFAST motor connector EMC Han Drive 10e for 230 VΔ/400 VY Order code **G56**

In the basic version, cable entry for the ECOFAST connector is towards the non-drive end (NDE). The dimensions of the ECOFAST motor connector depend on the motor frame size and can be read from the dimension drawing generator for motors in the tool "Selection tool SD configurator" (see Appendix). It is particularly important to check the dimensions when a brake with a manual release lever is used towards the non-drive end (NDE) due to possible collision of the motor connector and manual release lever as well as in the direction of the drive end (DE) due to possible collision with drive units such as coupling or gear wheels.

Advantages:

The main advantages of the ECOFAST motor connector over a terminal strip are as follows:

- Fast assembly of I/O devices (e.g. motor starters) from the ECOFAST system.
- · Reduction of assembly and repair times at the end user
- No wiring errors due to connector technology
- Replacement of motor without intervention in the electronics

Main features of the ECOFAST motor connector (with separate MICROMASTER 411 frequency converter):

The motor connector is mounted at the factory and replaces the connection box with terminal board. The connector is mounted towards the non-drive end (NDE). It comprises an angled motor connection casing that can be rotated by 4 x 90°. A 10-pole (+ earth) male insert is used in the housing. In the plug-in connector, the winding connections are connected and optionally the power supply for the brake and the signal leads for the temperature sensors. The ECOFAST motor connector is compatible with the products of the ECOFAST field device system. Further information can be found in Catalog IK PI.

The mounting dimensions of this casing match those of standard industrial connectors, so it is possible to use a complete series of different standard inserts (such as Han E, ES, ESS from Harting). The motor circuit (star or delta connection) is selected in the mating connector for motor connection. The relevant jumpers are inserted by the customer in the mating connector. As a casing for the mating connector, all standard sleeve casings with lengthwise locking, frame size 10B (e.g. from Harting) can be used.

Note

Only one sensor (temperature sensor or PTC thermistor) can be connected. The admissible mains voltage at the motor connector is \leq 500 V

Availability of the ECOFAST motor connector

The ECOFAST motor connector can be supplied for the following motor versions with the exception of the explosion-proof motors:

- Frame sizes 56 M to 132 M
- Output range 0.06 to 5.5 kW (7.5 kW on request)
- Direct on-line starting: Voltage code 1 for 230 VΔ/400 VY, 50 Hz
- Star-delta starting: Voltage code 9 with order code L1U 400 VΔ, 50 Hz

Further details:

Further information can be found in Catalog IK PI and in Catalog DA 51.3 "Distributed Drive Solutions MICROMASTER 411 COMBIMASTER 411" as well as on the Internet at:

http://www.siemens.com/ecofast

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Types of construction

Standard types of construction and special types of construction

Type of construction acc. to DIN EN 600	Frame size	Code 12th position	Order code		
Without flange					
IM B3			56 M to 450	0 ⁴⁾	-
IM B6/IM 1051, IM B7/IM 1061, IM B8/IM 1071			56 M to 315 L	0	-
IM V5/IM1011 without protective cover			56 M to 315 M 315 L	0 ⁵⁾ 9 ^{1) 5)}	- M1D
IM V6/IM 1031			56 M to 315 M 315 L	0 9 1)	– M1E
IM V5/IM 1011 with protective cover			63 M to 315 L	9 ^{1) 7)}	M1F
With flange					
IM B5/IM 3001			56 M to 315 M	1 ²⁾	-
IM V1/IM 3011 without protective cover			56 M to 315 M 315 L to 450	1 ^{2) 3) 5) 8 ^{1) 4) 5)}}	-
IM V1/IM 3011 with protective cover			63 M to 450	4 ^{1) 2) 3) ⁷⁾}	-
IM V3/IM 3031			56 M to 160 L 180 M to 315 M	1 9 2) 3)	- M1G
IM B35/IM 2001 ⁶⁾			56 M to 450	6 ⁴⁾	-

In the DIN EN 50347 standard, flange FF with through holes and flange FT with tapped holes are specified.

¹⁾ For 2-pole 1LG4 and 1LG6 motors, of frame size 315 L, a 60 Hz version is possible on request.

^{2) 1}LG4/1LG6, 1MA6 and 1MJ7 motors in frame sizes 225 S to 315 L are supplied with two screw-in eyebolts (four eyebolts for 1LG6 318) in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

³⁾ For frame sizes 180 M to 225 M, the 1LA5 motors can be supplied with two additional eyebolts; state Order No. suffix "Z" and order code K32.

⁴⁾ Frame size 450, 2-pole, 60 Hz is not possible.

⁵⁾ Ex For explosion-proof motors:
For types of construction with shaft extension pointing downwards, the version "with protective cover" is mandatory. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

⁶⁾ In the case of 1LA8, the corresponding flange diameter is greater than twice the shaft height.

⁷⁾ A second K16 shaft extension is not possible.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Type of construction acc. to DIN EN 60	034-7		Frame size	Code 12th position	Order code
With standard flange IM B14/IM 3601, IM V19/IM 3631, IM V18/IM 3611 without protective cover			56 M to 160 L	2 ^{2) 4)}	-
IM V 18/IM 3611 with protective cover			63 M to 160 L	9 ^{1) 2)}	M2A
IM B34/IM 2101 With special flange			56 M to 160 L	7 ^{2) 4)}	-
IM B14/IM 3601, IM V19/IM 3631, IM V18/IM 3611 without protective cover			56 M to 160 L	3 ^{3) 4)}	-
IM V18/IM 3611 with protective cover			63 M to 160 L	9 1) 3)	M2B
IM B34/IM 2101			56 M to 160 L	9 ³⁾	M2C

In DIN EN 50347, standard flanges are assigned to the frame sizes as FT with tapped holes. The special flange was assigned as a large flange in the previous DIN 42677.

The dimensions of the following types of construction are identical:

IM B3, IM B6, IM B7, IM B8, IM V5 and IM V6 IM B5, IM V1 and IM V3 IM B14, IM V18 and IM V19

Motors in the standard output range can be ordered in basic types of construction IM B3, IM B5 or IM B14 and operated in mounting positions IM B6, IM B7, IM B8, IM V5, IM V6, IM V1, IM V3 (up to frame size 160 L) or IM V18 and IM V19. Eyebolts are available for transport and installation in a horizontal position. In conjunction with the eyebolts, for the purpose of stabilizing the position when the motor is arranged vertically, additional lifting straps (DIN EN 1492-1) and/or clamping bands (DIN EN 12195-2) must be used. If mounting position IM V1 is ordered, eyebolts are supplied for vertical mounting.

- For this reason, they are normally designated only with the basic type of construction on the rating plate.
- If motors of frame size 180 M in a type of construction with feet are mounted on the wall, it is recommended that the motor feet are supported.

With motors that have a vertical shaft extension, the end user must prevent an ingress of fluid along the shaft.

In the case of all types of construction with shaft extension down, the version "with protective cover" is urgently recommended, see the section "Degrees of protection".

Motor series 1LA8, 1PQ8 and 1LL8 are available in types of construction IM B3, IM V1 with and without cover, as well as IM B35.

Frame design

Motors in the types of construction with feet have, in some case, two fixing holes at the non-drive end (NDE), see dimension tables. A code is cast into the motor close to the retaining holes to identify the frame size.

¹⁾ A second **K16** shaft extension is not possible

²⁾ For 1MJ6 motors, only possible up to frame size 90.

³⁾ For 1MJ6 motors, only possible up to frame size 80.

⁴⁾ Examples For explosion-proof motors: For types of construction with shaft extension pointing downwards, the version "with protective cover" is mandatory. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Mechanical design and degrees of protection

Preparation for gear mounting

The flange-mounting motors can be equipped with a radial seal in order to mount gearing.

Order code K17.

It must be ensured that the sealing ring is lubricated using grease, oil mist or oil spray (it is not permissible to use pressurized oil > 0.1 bar).

We recommend that the admissible bearing loads are carefully checked.

Please inquire about gear mounting for 1LA8 non-standard motors.

Eyebolts and transport

1LA7, 1MA7 and 1LA5 motors of frame size 100 L and above have two horizontal eyebolts in the horizontal type of construction. For motors in vertical type of construction, two rotatable eyebolts are also supplied.

1LA6 and 1MA6 motors are supplied in a horizontal type of construction with feet complete with one eyebolt.

Horizontal types of construction for flange-mounting in frame sizes 100 to 160 are supplied with one eyebolt. With vertical types of construction, a rotatable eyebolt is also supplied. All flange-mounting types of construction in frame sizes 180 M to 315 L are supplied with two diagonal eyebolts. They can be relocated for vertical types of construction.

1LG4 and 1LG6 motors are supplied in a horizontal type of construction with two diagonal eyebolts. For vertical types of construction, the eyebolts can be rotated.

All the available eyebolts specifically provided for the type of construction must be used during transport.

1MA6, 1MJ6 and 1MJ7 motors of frame size 180 M and above have one eyebolt in type of construction IM B3 in the standard version and two eyebolts in type of construction IM B5. If type of construction IM V1 is used, one of the eyebolts must be rotated whereby it is important to note that forces perpendicular to the ring plane are not permitted.

1LA8, 1PQ8 and 1LL8 motors have two diagonally fixed eyebolts. The IM V1 types of construction have hinged eyebolts.

1MJ6 motors, frame sizes 90 L to 132 M have two eyebolts, frame sizes 160 M and 160 L have one eyebolt.

For frame sizes 180 M to 225 M, 1LA5 motors can be supplied with two additional eyebolts for types of construction IM V1/IM V3.

Order code K32

Graci code I	Cladi code NOL								
Frame material									
Type series	Frame size	Frame material	Frame feet						
1LA5, 1LA7, 1LA9	56 to 100 ¹⁾ 112 to 225	Aluminum alloy Aluminum alloy	Cast Screwed on						
1MA7	63 to 100 ¹⁾ 112 to 160	Aluminum alloy Aluminum alloy	Cast Screwed on						
1LG4, 1LG6	180 M to 315 L	Cast iron	Cast ²⁾						
1LA6, 1MA6	100 to 200 225 to 315 M 315 L	Cast iron Cast iron Cast iron	Screwed on Cast Screwed on						
1MJ6	71 and 80 90 to 200	Cast iron Cast iron	Cast Screwed on						
1MJ7	225 to 315	Cast iron	Screwed on						
1LA8, 1PQ8, 1LL8	315 to 450	Cast iron	Cast						

Degrees of protection

All motors are designed to IP55 degree of protection. They can be installed in dusty or humid environments. The motors are suitable for operation in tropical climates. Guide value <60 % relative air humidity at CT 40 $^{\circ}$ C. Other requirements are available on request.

1LL8 motors are available to IP23 degree of protection and are of a similar construction to 1LA8 motors. IP23 degree of protection is achieved by opening the internal cooling circuit and supplying it with external cooling air. Motors of the 1LL8 type series are only intended for installation indoors. They must not be subjected to humid, salty or corrosive atmospheres.

Most motors can be supplied in IP56 and IP65 degrees of protection on request.

Brief explanation of the degrees of protection

IP55: Protection against harmful dust deposits, protection against water jets from any direction.

IP56 (non-heavy-sea):

Protection against harmful dust deposits, protection against water jets from any direction.

Order code K52

DIN EN 60034-5 defines protection level 6 for water protection as: "Protection against water due to heavy seas or water in a powerful jet". IP56 non-heavy-sea degree of protection can only be used with the requirement "Protection against a powerful jet" and not for the requirement "Protection against heavy sea".

This is not possible in combination with brake 2LM8 (used for motors up to and including frame size 225, order code G26) and/or in combination with order code (K23) without paint finish, cast iron primed.

IP65: Complete protection against dust deposits, protection against water jets from any direction.

Order code K50

In DIN EN 60034-5, the code 6 for protection against the ingress of foreign bodies and touch hazard protection for electrical machines is not listed – Data for code 6 (protection against the ingress of dust) is given in EN 60529.

Not possible in combination with rotary pulse encoder HOG 9 D 1024l (order code H72, H79) and / or brake 2LM8 (used for motors up to and including frame size 225, order code G26) and/or in combination with order code (K23) without paint finish, cast iron primed.

DIN EN 60529 contains a comprehensive description of this degree of protection as well as test conditions.

With motors that have a vertical shaft extension, the end user must prevent an ingress of fluid along the shaft.

For motors with shaft extension pointing downwards, the version "with protective cover" is urgently recommended, see "Types of construction".

With flange-mounting motors, for IM V3 type of construction, collection of fluid in the flange basin can be prevented by drainage holes (on request).

Drainage holes are usually available in 1MA6 and 1MA7 motors of frame size 225 and above and in all 1LG4 and 1LG6 motors.

1LG4, 1LG6, 1LA8, 1LL8, 1PQ8 motors and 1MA6 motors of frame size 225 and above have condensation drainage holes that are sealed with plugs.

Motors for Zones 2 and 21 (1MA6 of frame size 225 and above and 1LG4 and 1LG6) have condensation drainage holes that are sealed with screws.

Condensation drainage holes can also be implemented in motors designed for Zones 2, 21 and 22.

The condensation drainage holes at the drive end (DE) and non-drive end (NDE) are sealed (IP55) on delivery. If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath. Order code **L12**

¹⁾ Frame sizes 80, 90 and 100 in the version "Connection box on LHS/RHS" order code K09/K10 have feet that are screwed on.

Basic version, cast feet: Special version "screwed on feet" for order codes K09, K10 and K11.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

When the motors are used or are stored outdoors (not 1LL8) we recommend that they are kept under some sort of cover so that they are not subject to direct intensive solar radiation, rain, snow, ice or dust over a long period of time. In such cases, technical consultation may be appropriate.

When the motors are used outdoors or in a corrosive environment, it is recommended that non-rusting screws are used externally.

Order code M27

Vibration-proof version

A load of 1.5g in all 3 planes for up to 1 % of the service life of the motor is possible.

Order code L03

For availability of individual options for the relevant motor series, see Section "Special versions" in the individual catalog parts.

Noise levels for mains-fed operation

The noise levels are measured in accordance with DIN EN ISO 1680 in a dead room. It is specified as the A-weighted measuring-surface sound pressure level $L_{\rm pfA}$ in dB (A).

This is the spatial mean value of the sound pressure levels measured on the measuring surface. The measuring surface is a cube 1 m away from the surface of the motor. The sound power level is also specified as $L_{\rm WA}$ in dB (A).

The specified values are valid at 50 Hz at rated output (see the selection and ordering data in the appropriate catalog parts). The tolerance is +3 dB. At 60 Hz, the values are approximately 4 dB (A) higher. Please inquire about the noise levels for polechanging motors, motors with increased output or converter-fed motors.

To reduce noise levels, 2-pole motors with frame size 132 S and above and 1LA8 and 1LL8 2-pole motors of frame size 315 can be fitted with an axial-flow fan that is only suitable for one direction of rotation. The values can be taken from the table "Lownoise version" below and for 1LA8 or 1LL8 2-pole motors from the selection and ordering data in catalog part 3 "Non-standard motors of frame size 315 and above".

Clockwise rotation Order code **K37**

Counter-clockwise rotation

Order code K38

The motors up to frame size 315 L are up to 80 mm longer than normal.

A second shaft extension and/or mounting of an encoder are not possible (see "Special versions" in the relevant catalog parts).

Low-noise version								
Frame size	2-pole motors							
	L _{pfA} dB (A)	L _{WA} dB (A)						
132	64	76						
160	64	76						
180	63	76						
200	63	76						
225	68	80						
250	70	82						
280	72	84						
315	74	86						
180	65	78						
200	70	83						
225	68	81						
250	70	83						
280	72	85						
315	74	87						
	132 160 180 200 225 250 280 315 180 200 225 250 280	Frame size 2-pole motors L _{pfA} dB (A) 132 64 160 64 180 63 200 63 225 68 250 70 280 72 315 74 180 65 200 70 225 68 250 70 280 70 225 68 250 70 280 70 225 70						

Earth brushes are available for converter-fed operation for 1LG4 and 1LG6 motors.

Order code M44

Only available on request.

The rotary pulse encoders of "modular technology" and "special technology" are fitted as standard with a protective cover made of plastic, with the exception of 1LG motors. A protective cover made of non-corrosive sheet steel is available for 1LA5, 1LA6 and 1LA7 motors, see "Mechanical protection for encoders". Order code **M68**

Not necessary for 1LG6 motors because these motors are already noise optimized.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Balance and vibration quantity

All of the rotors are dynamically balanced with half key. This corresponds to vibration quantity level A (normal). The vibrational characteristics and behaviour of electrical machinery is specified in DIN EN 60034-14. Feather key agreement for balancing "half-key" (H) is specified here based on DIN ISO 8821.

The feather key agreement type for balancing is stamped on the face of the customer-specific drive-end (DE) / non-drive end (NDE) shaft extension.

F = Balancing with full key (Agreement full-key)

H = Balancing with half key (Agreement half-key)

N = Balancing without key - Plain text required (without feather key agreement)

Motors up to frame size 112 have the type of balancing marked exclusively on the rating plate.

Full key balancing or balancing with full key can be supplied if order code **L68** is specified (additional charge).

Balancing without key (N) is possible with order code **M37** on request (additional charge).

The vibration quantity level A is the standard version and is valid for a rated frequency up to 60 Hz.

For special requirements concerning smooth running, a low-vibration version B can be supplied (additional charge).

Vibration quantity level B

Not possible with parallel roller bearings.

Order code K02

The limits stated in the table below are applicable to freely suspended motors running uncoupled and at no load as well as to rigidly installed 1LA8 motors, frame size 450.

For converter-fed operation with frequencies greater than 60 Hz, special balancing is required for compliance with the specified limit values (plain text: Max. supply frequency speed).

For further details, see the online help in SD configurator.

Limits (rms Vibration quantity	values) for max Machine installation	Shaft heig	vibration quantity of vibration distance (s), vibration speed (v) and acceleration (a) for the shaft height H Shaft height H in mm $56 \le H \le 132$ $H \le 280$ $H > 280$							
level		S _{rms} μm	v _{rms} mm/s	a _{rms} mm/s ²	S _{rms} μm	≥ 200 V _{rms} mm/s	a _{rms} mm/s ²	S _{rms} μm	v _{rms} mm/s	$a_{ m rms}$ mm/s ²
Α	Free suspension	25	1.6	2.5	35	2.2	3.5	45	2.8	4.4
	Rigid clamping	21	1.3	2.0	29	1.8	2.8	37	2.3	3.6
В	Free suspension	11	0.7	1.1	18	1.1	1.7	29	1.8	2.8
	Rigid clamping	_	-	-	14	0.9	1.4	24	1.5	2.4

For details, see standard DIN EN 60034-14 Sept. 2004.

Shaft and rotor

Shaft extension

60° center hole to DIN 332, Part 2 with M3 to M24 tapped hole depending on the shaft diameter (see dimension tables in the corresponding catalog parts)

Second standard shaft extension.

Order code K16

Not possible for the motor version with protective cover.

The second shaft extension can transmit the full rated output via a coupling output up to frame size 315 M (please inquire about reduced transmitted power for frame sizes of 315 L and above). For motor series 1LA8 and 1LL8, the second shaft extension can transmit 50 % of the rated output with a coupling output. (Please contact your local Siemens office if higher values are required.) The full rated output is not applicable for 1LA motors, frame sizes 90 S to 112 M. These motors can only transmit the rated output of the next smaller size.

Please also inquire about the transmitted power and admissible cantilever force if belt pulleys, chains or gear pinions are used on the second shaft extension.

A second shaft extension is not available if a rotary pulse encoder and/or separately driven fan is mounted (also applicable to motor series 1PQ8). Please inquire if a brake is mounted. For motor series 1LA8 and 1LL8, the second standard shaft extension is only available on request for 2-pole motors – please specify the weight of the coupling and type of lever arm.

The non-drive end (NDE) of frame sizes 100 L to 225 M has an M8 center hole, DR form, for mounting the 1XP8 001 rotary pulse encoder or for fitting and extraction tools.

The non-drive end (NDE) of the 1LG4 and 1LG6 motors of frame sizes 180 M to 315 L, has an M16 center hole, DS form.

Shaft extension (DE)	
Diameter	Thread
mm	mm
7 10	DR M3
>10 13	DR M4
>13 16	DR M5
>16 21	DR M6
>21 24	DR M8
>24 30	DR M10
>30 38	DR M12
>38 50	DS M16
>50 85	DS M20
>85 130	DS M24

Dimensions and tolerances for keyways and keys are designed to DIN EN 50347. The motors are always supplied with a key inserted in the shaft.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Shaft extension with standard dimensions, without featherkey way

For motor series 1LA5, 1LA6, 1LA7, 1LA8, 1LA9, 1LG4, 1LG6, 1LL8, 1LP4, 1LP5, 1LP7, 1MA6, 1MA7, 1PP4, 1PP5, 1PP7 and 1PQ8, the standard shaft extension can be ordered with standard dimensions without a featherkey way.

Order code K42

Standard shaft made of non-rusting steel

For motor series 1LA5, 1LA6, 1LA7, 1LP5, 1LP7, 1PP5 and 1PP7, a standard shaft made of non-rusting steel (material X20Cr13V) can be ordered. This is only possible for shaft extensions of standard dimensions. For non-standard shaft dimensions, there will be an additional charge!

Order code M65

Please inquire about other rust-resistant materials. Please inquire regarding motor series 1LG4 and 1LG6.

Non-standard cylindrical shaft extension

The non-standard cylindrical shaft extension can be used on the drive end (DE) or non-drive end (NDE). The featherkey is always supplied with it.

Order code Y55

When motors are ordered which have a longer or shorter shaft extension as standard, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The location of the featherkey way is in the

center of the shaft extension and, in the case of non-standard motors, 5 mm from the shaft extension. The length is defined by the manufacturer normatively.

Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals, etc.), hollow shafts.

For 1MJ motors with longer shaft extensions than standard, the admissible cantilever force must be reduced accordingly. This will ensure that the shaft does not sag more than with the standard shaft extension (please inquire).

For order code **Y55** and second standard shaft extension **K16** (see previous page):

- Dimensions D and DA must be less than or equal to the inner diameter of the roller bearing (see dimension tables under "Dimensions" in the relevant catalog parts)
- Dimensions E and EA must be smaller than or equal to 2 x length E (standard) of the shaft extension

A non-standard cylindrical shaft extension can be supplied for the motor series listed in the table "Admissible changes to shaft extension" below up to the specified maximum lengths and diameters as compared to the standard shaft.

It is the responsibility of the customer to ensure that the admissible cantilever forces are reduced in accordance with the non-standard shaft extension.

Admissible changes to the shaft extension:

Motor series	Frame size	Number of poles	Shaft extension E in mm	length	Shaft extension D in mm	diameter
			Standard	Up to max.	Standard	Up to max. 1)
1LA6,	56	2 8	20	40	9	12
1LA7, 1LA9, 1MA6,	63		23	46	11	
1LA9, 1MA6	71		30	60	14	15
LP7, PP7	80		40	80	19	20
PP7 [′]	90		50	100	24	25
	100		60	120	28	30
	112					
	132		80	160	38	40
	160		110	220	42	45
LA5,	180	2 8			48	48
ILA9, ILA9, ILG4, ILG6, IMA6, ILP4, ILP5, IPP4, IPP5	200				55	55 60
LG4, LG6	225	2				60
MA6.		4 8	140	280	60	
LP4,	250	2 4 8				70
LP5,		4 8			65	
PP5	280	2				75
		4 8			75	80
	315	2			65	
		4 8	170	340	80	90
LA8, PQ8	315 ²⁾	2	140	280	65	70
PQ8		4 8	170	340	85	85
	355 ²⁾	2	140	280	75	80
		4 8	170	340	95 80	95
	400	2			80	80
		4 8	210	420	110	115
	450	2	170	340	90	90
		4 8	210	420	120	125

Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors

The following are specified in DIN 42955 with Tolerance N (normal) and Tolerance R (reduced):

- 1. Concentricity tolerances for the shaft extension
- Coaxiality tolerances for the shaft extension and flange centering
- Linear movement tolerances for the shaft extension and flange surface

1) At admissible diameter, a step increase in shaft diameter is not possible.

The concentricity of the shaft extension, coaxiality and linear movement according to DIN 42955 Tolerance R for flange-mounting motors can be ordered using order code **K04**.

This order code can be combined for motors with deep-groove bearings of series 60.., 62.. and 63... This cannot be supplied in combination with parallel roller bearings (e.g. bearings for increased cantilever forces, order code K20), brake or encoder mounting.

Concentricity of the shaft extension can be ordered according to DIN 42955 Tolerance R for types of construction without a flange with order code **L39**.

For bearing design for increased cantilever forces order code K20 a shaft diameter of 95 mm for frame size 315 and a shaft diameter of 100 mm for frame size 355 is possible for 4, 6 and 8-pole motors. See dimension drawings Page 3/65 and 3/67.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Bearings and lubrication

Bearing lifetime (nominal lifetime)

The nominal bearing lifetime is defined acc. to standardized calculation procedures (DIN ISO 281) and is reached or even exceeded for 90 % of the bearings when the motors are operated in the compliance with the data provided in the catalog.

Under average operating conditions, a lifetime (L_{h10}) of 100,000 hours can be achieved.

Generally, the bearing lifetime is defined by the bearing size, the bearing load, the operating conditions, the speed and the grease lifetime.

Bearing system

The bearing lifetime of motors with horizontal type of construction is at least 40,000 hours if there is no additional axial loading at the coupling output and at least 20,000 hours with the admissible permitted loads.

This assumes that the motor is operated at 50 Hz. The nominal bearing lifetime is reduced for converter-fed operation at higher frequencies.

For the admissible vibration values measured at the bearing plate, evaluation zones A and B specified in ISO 10816 are applicable in order to achieve the calculated lifetime under continuous duty. If higher vibration speeds will occur under the operating conditions, special arrangements will be necessary (please inquire).

For standard motors applies the following:

In the basic bearing system, the floating bearing is situated at the drive end (DE) and the located bearing (axially located from frame size 160 and above) is situated at the non-drive end (NDE). On request, the located bearing can also be supplied at the drive end (DE) (Fig. 3, Page 0/64).

For ordering standard motors quote

order code K94.

For 1LA8, 1PQ8 and 1LL8 non-standard motors applies the following:

In the basic bearing system, the floating bearing is situated at the non-drive end (NDE) and the located bearing is situated at the drive end (DE).

On request, the located bearing can also be supplied at the nondrive end (NDE).

Price on request.

The bearing system is axially preloaded with a spring element to ensure smooth running of the motor without play.

This is not the case in versions with parallel roller bearings. The bearings of these motors must always run under adequate radial force (motors must not be operated on a testbed without additional radial loads).

Motors of series 1LA6, 1LA7, 1LA9 and 1MA7 up to and including frame size 132 have a "floating" bearing arrangement (see Fig. 1, Page 0/64).

Up to frame size 132, an additional axially-secured located bearing can be supplied on the non-drive end (NDE) complete with a retaining ring (see Figure 2, Page 0/64).

Order code L04

For frame size 160 and above, bearings are usually axially located (see Figures 2, 4 and 5, Page 0/64).

For increased cantilever forces (e.g. belt drives), reinforced bearings can be used at the drive end (DE).

Order code K20

Motors 1LG4/6 in frame sizes 180 to 315, 2-pole, can be supplied with reinforced deep-groove bearings at both ends (size range 03).

Special bearings for DE and NDE, bearing size 63 Order code **K36**

A measuring nipple for SPM shock pulse measurement is mounted to check bearing vibration. The motors have 1 or 2 tapped holes per bearing plate and a measuring nipple with a protective cap. If a second tapped holes is provided, it is fitted with a sealing cap.

Order code **G50**

Bearing arrangement for increased cantilever forces on Pages 0/62 and 0/63 – admissible loading on Pages 0/67 and 0/68.

Insulated bearings

To prevent damage as a result of bearing currents, insulated bearings can be supplied at the non-drive end NDE from frame size 225 to 315 and are recommended for frame size 225 and above. This bearing design is also possible for 1MJ7 motors from frame size 250 to 315. In a version in combination with mounting of brake (order code G26), the insulated motor bearings are mounted on the drive end (DE). Order code **L27**

01461 6646 **EE**;

The insulated bearing is standard for all 1LA8, 1PQ8 and 1LL8 motors which are identified for converter-fed operation.

Permanent lubrication

For permanent lubrication, the bearing grease lifetime is matched to the bearing lifetime. This can, however, only be achieved if the motor is operated in accordance with the catalog specifications.

In the basic version, the motors up to and including shaft height 250 have permanent lubrication.

Regreasing

For motors which can be re-greased at defined re-greasing intervals, the bearing lifetime can be extended and/or unfavourable factors such as temperature, mounting conditions, speed, bearing size and mechanical load can be compensated.

From a shaft height of 280 upwards, regreasing with an M10 \times 1 flat greasing nipple to DIN 3404 is provided.

It is possible to regrease motors, shaft heights 100 to 250. A lubricating nipple is optionally provided.

Order code K40

In the case of motors equipped with regreasing devices, information regarding greasing intervals, quantity and type of grease and any additional data is provided on the lubrication or rating plate. (Re-greasing intervals for basic version on Page 0/59). The regreasing device cannot be mounted in combination with mounting of the brake, order Code G26.

Mechanical stress and grease lifetime

High speeds that exceed the rated speed with converter-fed operation and the resulting increased vibrations alter the mechanical running smoothness and the bearings are subjected to increased mechanical stress. This reduces the grease lifetime and the bearing lifetime (please inquire where applicable).

For converter-fed operation in particular, compliance with the mechanical limit speeds $n_{\rm adm}$ at admissible supply frequency $f_{\rm max.}$ is essential, see catalog part 5 "Motors operating with frequency converters".

IEC Squirrel-Cage Motors Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Grease lifetime and regreasing intervals for horizontal installation

	•			
Permanent lubrication	on ¹⁾			
Type series	Frame size	Туре	Number of poles	Grease lifetime up to CT 40 °C ²⁾
All	56 to 250		2 to 8	20000 h or 40000 h ³⁾
Regreasing (basic ve	ersion) ¹⁾			
Type series	Frame size	Туре	Number of poles	Regreasing interval up to CT 40 °C ²⁾
1LA6, 1PP6	100 to 160	10 . to 16 .	2 to 8	8000 h
1LA5, 1LP5, 1PP5 1LA7, 1LP7, 1PP7 1LA9	100 to 225	10 . to 22 .	2 to 8	8000 h
1LA8	315 to 400	31. to 40 .	2	4000 h
1PQ8		31. to 40 .	4 to 8	6000 h
	450	45 .	2	3000 h
		45 .	4 to 8	6000 h
1LL8	315	31.	2	4000 h
		31.	4 to 8	8000 h / 4000 h ⁴⁾
	355 to 450	35 . to 45 .	2	4000 h
		35 . to 45 .	4 to 8	6000 h / 3000 h ⁴⁾
1LG4, 1LP4, 1PP4	180 to 280	18 . to 28 .	2	4000 h
1LG6, 1PP6			4 to 8	8000 h
	315	31	2	3000 h
			4 to 8	6000 h
1MA6	100 to 200	10 . to 20 .	2 to 8	8000 h
	225 to 280	22 . to 28 .	2	4000 h
			4 to 8	8000 h
	315	315	2	3000 h
			4 to 8	6000 h
1MA7	100 to 160	10 . to 16 .	2 to 8	8000 h
1MJ6,	180 to 200	18 . to 20 .	2 to 8	8000 h
1MJ7	225 to 280	22 . to 28 .	2	4000 h
			4 to 8	8000 h
	315	315	2	4000 h
			4 to 8	8000 h

¹⁾ For special uses and special greases, please inquire about grease lifetime and regreasing intervals.

 $^{^{2)}\,\,}$ If the coolant temperature is increased by 10 K, the grease lifetime and regreasing interval are halved.

^{40 000} h applies for horizontally installed motors with coupling output without additional axial loads.

⁴⁾ Regreasing interval for IM V1 type of construction.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Bearing selection table for 1LA5, 1LA6, 1LA7, 1LA9, 1LG, 1LP, 1MA and 1PP motors - basic version

The bearing selection tables are only intended for planning purposes. Authoritative information on the actual type of bearings fitted in motors already supplied can be obtained by the factory by quoting the serial number or can be read from the lubricating plate on 1LA8 motors.

When deep-groove ball bearings with sideplates are used, the side plate is on the inside. For located bearings on drive end DE for 1LA5, 1LA7, 1LA9, 1MA6 and 1MA7 motors, see special version in Figure 3 (Page 0/64).

	motors.						
For motors frame size	Туре	Number of poles	Drive end (DE) bearing		Non-drive end NDE bearing		Figures on Pages
			Horizontal type of construction	Vertical type of construction	Horizontal type of construction	Vertical type of construction	0/64 and 0/65
		\6, 1LA7, 1LA9 A7, 1PP5, 1PP7		LP7,			
56 M	05 .	2 to 8	6201 2ZC3	6201 2ZC3	6201 2ZC3	6201 2ZC3	Fig. 1
63 M	06 .	2 to 8	6201 2ZC3	6201 2ZC3	6201 2ZC3	6201 2ZC3	
71 M	07 .	2 to 8	6202 2ZC3	6202 2ZC3	6202 2ZC3	6202 2ZC3	
80 M	08 .	2 to 8	6004 2ZC3	6004 2ZC3	6004 2ZC3	6004 2ZC3	
90 S/L	09 .	2 to 8	6205 2ZC3	6205 2ZC3	6004 2ZC3	6004 2ZC3	
100 L	10 .	2 to 8	6206 2ZC3 1)	6206 2ZC3 1)	6205 2ZC3 ¹⁾	6205 2ZC3 ¹⁾	
112 M	11 .	2 to 8	6206 2ZC3 1)	6206 2ZC3 ¹⁾	6205 2ZC3 ¹⁾	6205 2ZC3 ¹⁾	
132 S/M	13 .	2 to 8	6208 2ZC3 1)	6208 2ZC3 1)	6208 2ZC3 1)	6208 2ZC3 1)	
160 M/L	16 .	2 to 8	6209 2ZC3 1)	6209 2ZC3 1)	6209 2ZC3 1)	6209 2ZC3 1)	Fig. 2
180 M/L	18 .	2 to 8	6210 ZC3 ²⁾	6210 ZC3 ²⁾	6210 ZC3 ²⁾	6210 ZC3 ²⁾	Fig. 4
200 L	20 .	2 to 8	6212 ZC3 ²⁾	6212 ZC3 ²⁾	6212 ZC3 ²⁾	6212 ZC3 ²⁾	
225 S/M	22 .	2 to 8	6213 ZC3 ²⁾	6213 ZC3 ²⁾	6212 ZC3 ^{2) 5)}	6212 ZC3 ^{2) 5)}	
250 M	25 .	2 to 8	6215 ZC3 ²⁾	6215 ZC3 ²⁾	6215 ZC3 ²⁾	6215 ZC3 ²⁾	
280 S/M	28 .	2 4 to 8	6216 C3 6317 C3	6216 C3 6317 C3	6216 C3 6317 C3	6216 C3 6317 C3	Fig. 5
315 S/M	310 313	2 4 to 8	6217 C3 6319 C3	6217 C3 6319 C3	6217 C3 6319 C3	6217 C3 6319 C3	_
315 L	316 317	2 4 to 8	6217 C3 6319 C3	6217 C3 6319 C3	6217 C3 6319 C3	7217 BEP 6319 C3	
	318 1LG4, 1LC 1PP4, 1PF	36, 1LP4, P6	0	0	0	0	
180 M/L	18 .	2 to 8	6210 ZC3 ⁴⁾	6210 ZC3 ⁴⁾	6210 ZC3 ⁴⁾	6210 ZC3 ⁴⁾	Fig. 4
200 L	20 .	2 to 8	6212 ZC3 ⁴⁾	6212 ZC3 ⁴⁾	6212 ZC3 ⁴⁾	6212 ZC3 ⁴⁾	
225 S/M	22 .	2 to 8	6213 ZC3 ⁴⁾	6213 ZC3 ⁴⁾	6213 ZC3 ⁴⁾	6213 ZC3 ⁴⁾	
250 M	25 .	2 to 8	6215 ZC3 ⁴⁾	6215 ZC3 ⁴⁾	6215 ZC3 ⁴⁾	6215 ZC3 ⁴⁾	
280 S/M	28 .	2 4 to 8	6217 C3 6317 C3	6217 C3 6317 C3	6217 C3 6317 C3	6217 C3 6317 C3	Fig. 5
315 S/M	310 313	2 4 to 8	6219 C3 6319 C3	6219 C3 6319 C3	6219 C3 6319 C3	6219 C3 6319 C3	
315 L	316 317 318	2 4 to 8	6219 C3 6319 C3	6219 C3 ³⁾ 6319 C3	6219 C3 6319 C3	7219 BEP ³⁾ 6319 C3	

Deep-groove bearings are used for regreasable versions (order code K40).

²⁾ Deep-groove bearings are not used for regreasable versions (order code K40) of 1MA6 motors of frame sizes 180 M to 250 M.

³⁾ Only at 50 Hz.

Deep-groove bearings are not used for regreasable versions (order code K4n)

⁵⁾ For 1MA6 motors frame size 225 S/M bearing 6213 ZC3 at the non-drive end NDE (BS).

IEC Squirrel-Cage Motors Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Bearing selection table for 1LA8, 1PQ8 and 1LL8 motors - basic version

For motors frame size	Туре	Number of poles	Drive end (DE) bearing Horizontal type of construction	Vertical type of construction	Non-drive end NDE bearing Horizontal type of construction	Vertical type of construction	Figures on Pages 0/64 and 0/65
	1LA8, 1P	Q8	Conciluation	Conditaction	or conditudion	Concincion	
315	31 .	2	6218 C3	6218 C3	6218 C3	6218 C3	Fig. 6 and
		4 to 8	6218 C3	6218 C3	6218 C3	6218 C3	Fig. 7
355	35 .	2	6218 C3	7218 B + 6218 C3	6218 C3	6218 C3	
		4 to 8	6220 C3	7220 B + 6220 C3	6220 C3	6220 C3	
400	40 .	2	6218 C3	7218 B + 6218 C3	6218 C3	6218 C3	_
		4 to 8	6224 C3	7224 B + 6224 C3	6224 C3	6224 C3	
450	45 .	2	6220 C3	7220 B + 6220 C3	6220 C3	6220 C3	
		4 to 8	6226 C3	7226 B + 6226 C3	6226 C3	6226 C3	
	1LL8						
315	31 .	2	6218 C3	6218 C3	6218 C3	6218 C3	No figure
		4 to 8	6220 C3	7220 B + 6220 C3	6218 C3	6218 C3	
355	35 .	2	6218 C3	6218 C3	6218 C3	6218 C3	
		4 to 8	6224 C3	7224 B + 6224 C3	6220 C3	6220 C3	
400	40 .	2	6218 C3	6218 C3	6218 C3	6218 C3	
		4 to 8	6226 C3	7226 B + 6226 C3	6224 C3	6224 C3	
450	45 .	2	6220 C3	6220 C3	6220 C3	6220 C3	
		4 to 8	6228 C3	7228 B + 6226 C3	6228 C3	6226 C3	

1LA8, 1PQ8 and 1LL8 non-standard motors are transported horizontally. They can be transported vertically at an additional charge on request.

Bearing selection table for 1MJ motors - basic version

For motors frame size	Туре	Number of poles	Drive end (DE) bearing		Non-drive end NDE bearing		Figure on Page
			Horizontal type of construction	Vertical type of construction	Horizontal type of construction	Vertical type of construction	0/65
71 M	1MJ6 07.	2 to 8	6202 ZC3	6202 ZC3	6202 ZC3	6202 ZC3	Fig. 8
80 M	1MJ6 08.	2 to 8	6004 ZC3	6004 ZC3	6004 ZC3	6004 ZC3	
90 S/L	1MJ6 09.	2 to 8	6205 C3	6205 C3	6205 C3	6205 C3	Fig. 9
100 L	1MJ6 10.	2 to 8	6206 C3	6206 C3	6206 C3	6206 C3	
112 M	1MJ6 11 .	2 to 8	6306 C3	6306 C3	6306 C3	6306 C3	
132 S/M	1MJ6 13.	2 to 8	6308 C3	6308 C3	6308 C3	6308 C3	Fig. 10
160 M/L	1MJ6 16.	2 to 8	6309 C3	6309 C3	6309 C3	6309 C3	
180 M/L	1MJ6 18.	2 to 8	6210 C3	6210 C3	6210 C3	6210 C3	Fig. 11
200 L	1MJ6 20.	2 to 8	6212 C3	6212 C3	6212 C3	6212 C3	
225 S/M	1MJ7 22 .	2 to 8	6213 C3	6213 C3	6213 C3	6213 C3	
250 M	1MJ7 25 .	2 to 8	6215 C3	6215 C3	6215 C3	6215 C3	
280 S/M	1MJ7 28 .	2 to 8	NU 216	NU 216	6216 C3	6216 C3	Fig. 12
315 S/M	1MJ7 31 .	2	NU 217 ¹⁾	NU 217 ¹⁾	6217 C3	6217 C3	
		4 to 8	NU 218 ²⁾	NU 218 ²⁾	6218 C3	6218 C3	

Special version with deep groove bearing 6216 C3 on request. Recommended for coupling output or low cantilever forces.

Special version with deep groove bearing 6217 C3 on request. Recommended for coupling output or low cantilever forces.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Bearing selection table for 1LA5, 1LA6, 1LA7, 1LA9, 1LG, 1LP, 1MA and 1PP motors – Bearings for increased cantilever forces – Order code **K20**

Please inquire about noise and vibration data.

For NU bearings (parallel roller bearings), in contrast to standard bearings, a minimum cantilever force is required. Parallel roller bearings are not suitable for coupling output.

The bearing selection tables are only intended for planning purposes. Authoritative information on the actual type of bearings fitted in motors already supplied can be obtained by the factory

by quoting the serial number or can be read from the lubricating plate on 1LA8 motors.

When deep-groove ball bearings with sideplates are used, the side plate is on the inside.

1MJ8 motors at 60 Hz on request.

For motors frame size	Type	Number of poles	Drive end (DE) bearing		Non-drive end NDE bearing		Figure on Page
			Horizontal type of construction	Vertical type of construction	Horizontal type of construction	Vertical type of construction	0/64
		46, 1LA7, 1LA9 IA7, 1PP5, 1PP7		7,			
100 L	10 .	2 to 8	6306 ZC3	6306 ZC3	6205 2ZC3 1)	6205 2ZC3 1)	No figure
112 M	11 .	2 to 8	6306 ZC3	6306 ZC3	6205 2ZC3 ¹⁾	6205 2ZC3 ¹⁾	
132 S/M	13 .	2 to 8	6308 ZC3	6308 ZC3	6208 2ZC3 1)	6208 2ZC3 ¹⁾	
160 M/L	16 .	2 to 8	6309 ZC3	6309 ZC3	6209 2ZC3 1)	6209 2ZC3 ¹⁾	
180 M/L	18 .	2 to 8	6310 ZC3	6310 ZC3	6210 ZC3	6210 ZC3	
200 L	20 .	2 to 8	6312 ZC3	6312 ZC3	6212 ZC3	6212 ZC3	
225 S/M	22 .	2 to 8	NU 213 E ^{2) 3)}	NU 213 E ^{2) 3)}	6212 ZC3 ⁴⁾	6212 ZC3 ⁴⁾	
250 M	25 .	2 to 8	NU 215 E ²⁾	NU 215 E ²⁾	6215 ZC3	6215 ZC3	
280 S/M	28 .	2 4 to 8	NU 216 E NU 317 E	NU 216 E NU 317 E	6216 C3 6317 C3	6216 C3 6317 C3	
315 S/M	310 313	2 4 to 8	NU 217 E NU 319 E	NU 217 E NU 319 E	6217 C3 6319 C3	6217 C3 6319 C3	
315 L	316 317	2 4 to 8	NU 217 E NU 319 E	– NU 319 E	6217 C3 6319 C3	- 6319 C3	
	318 1LG4, 1L0 1LP4, 1Pl						
180 M/L	18 .	2 to 8	NU 210	NU 210	6210 C3	6210 C3	Fig. 4
200 L	20 .	2 to 8	NU 212	NU 212	6212 C3	6212 C3	
225 S/M	22 .	2 to 8	NU 213	NU 213	6213 C3	6213 C3	
250 M	25 .	2 to 8	NU 215	NU 215	6215 C3	6215 C3	
280 S/M	28 .	2 4 to 8	NU 217 NU 317	NU 217 NU 317	6217 C3 6317 C3	6217 C3 6317 C3	Fig. 5
315 S/M	310 313	2 4 to 8	NU 219 ⁵⁾ NU 319	NU 219 ⁵⁾ NU 319	6219 C3 6319 C3	6219 C3 6319 C3	
315 L	316 317 318	2 4 to 8	NU 219 ⁵⁾ NU 319	NU 219 ⁵⁾ NU 319	6219 C3 6319 C3	6219 C3 6319 C3	

Bearings wth a side plate are used for regreasable versions (order code K40).

²⁾ Deep-groove bearings of size range 03 are also possible (order code K36).

³⁾ For 1LA5 motors frame size 225 S/M bearing 6313 ZC3 at the drive end.

⁴⁾ For 1MA6 motors frame size 225 S/M bearing 6213 ZC3 at the non-drive end.

⁵⁾ Only at 50 Hz.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Bearing selection table for 1LA8, 1PQ8 and 1LL8 motors – bearings for increased cantilever forces – Order code K20

For motors frame size	Туре	Number of poles	Drive end (DE) bearing	(DE) bearing N			
			Horizontal type of construction	Vertical type of construction	Horizontal type of construction	Vertical type of construction	
	1LA8, 1PQ8						
315	31 .	4 to 8	NU 320 E	On request	6218 C3	On request	No figure
355	35 .	4 to 8	NU 322 E	On request	6220 C3	On request	

Please inquire about noise and vibration data. For NU bearings, in contrast to standard bearings, a minimum cantilever force is required. The bearing selection tables are only intended for planning purposes. Binding statements about the bearings for motors which have already been shipped can be requested. Please specify the serial number.

The motors are transported horizontally; they can be transported vertically at additional cost on request.

Reinforced bearings are available for frame sizes 400 and 450 as well as IM V1 types of construction as well as for 1LL8 motors on request. Please specify cantilever force and dimension x. Reinforced bearings cannot be supplied for 2-pole motors.

Bearing selection table for 1MJ6 and 1MJ7 motors - Bearings for increased cantilever forces - Order code K20

For motors frame size	Туре	Number of poles	Drive end (DE) bearing Horizontal type of construction	Vertical type of construction	Non-drive end NDE bearing Horizontal type of construction	Vertical type of construction	
	1MJ6						
180 M/L	18 .	2 to 8	NU 210	NU 210	6210 ZC3	6210 ZC3	No figure
200 L	20 .	2 to 8	NU 212	NU 212	6212 ZC3	6212 ZC3	
	1MJ7						
225 M/L	22 .	2 to 8	NU 213	NU 213	6213 C3	6213 C3	No figure
250 M	25 .	2 to 8	NU 215	NU 215	6215 C3	6215 C3	

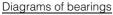
Bearing selection table for 1LG4, 1LG6, 1LP4 and 1PP4 motors - Deep-groove bearings reinforced at both ends - Order code K36

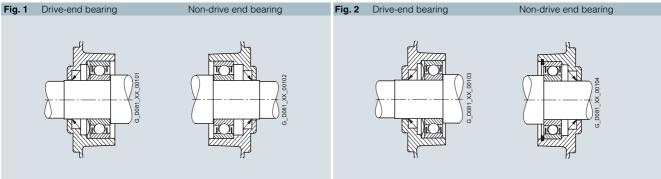
For motors frame size	(Drive end (DE) bearing Horizontal type of construction	bearing ontal type of Vertical type of		Non-drive end NDE bearing Horizontal type of of construction Vertical type of construction		
	1LG4, 1L 1LP4, 1P							
180 M/L	18 .	2 to 8	6310 ZC3 1)	6310 ZC3 1)	6310 ZC3 1)	6310 ZC3 1)	Fig. 4	
200 L	20 .	2 to 8	6312 ZC3 1)	6312 ZC3 ¹⁾	6312 ZC3 1)	6312 ZC3 ¹⁾		
225 S/M	22 .	2 to 8	6313 ZC3 1)	6313 ZC3 ¹⁾	6313 ZC3 1)	6313 ZC3 ¹⁾		
250 M	25 .	2 to 8	6315 ZC3 1)	6315 ZC3 ¹⁾	6315 ZC3 ¹⁾	6315 ZC3 ¹⁾		
280 S/M	28 .	2 4 to 8	6317 C3 6317 C3 ²⁾	6317 C3 6317 C3 ²⁾	6317 C3 6317 C3 ²⁾	6317 C3 6317 C3 ²⁾	Fig. 5	
315 S/M/L	31 .	2 4 to 8	6316 C3 6319 C3 ²⁾	6316 C3 6319 C3 ²⁾	6316 C3 6319 C3 ²⁾	6316 C3 6319 C3 ²⁾		

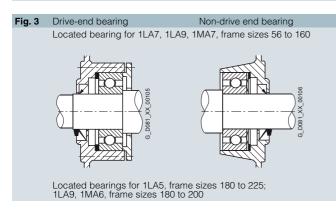
Deep-groove bearings are not used for regreasable versions (order code K40).

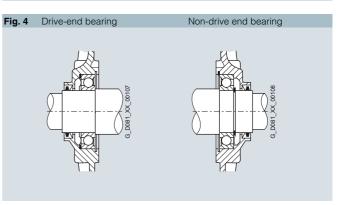
²⁾ As for basic version.

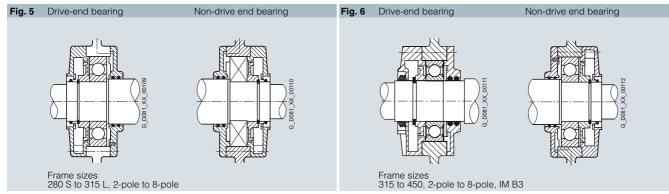
General technical data

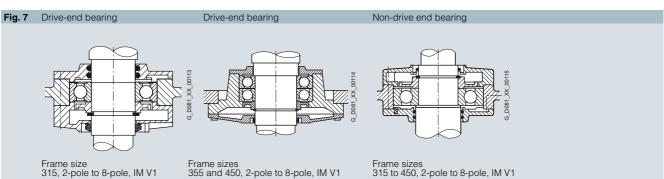




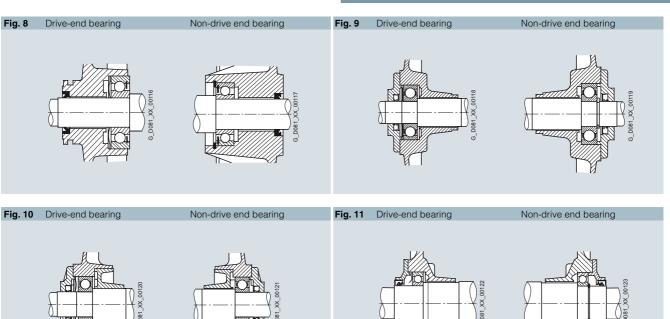


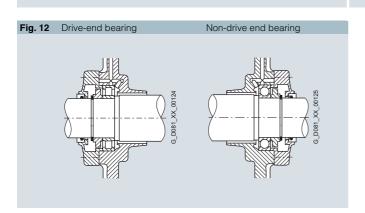






General technical data



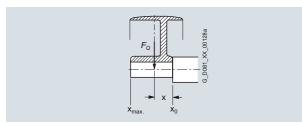


Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Admissible cantilever forces

Admissible cantilever forces, basic version



In order to calculate the admissible cantilever forces for a radial load, the line of force (i.e. the centerline of the pulley) of the cantilever force $F_{\rm Q}$ (N) must lie within the free shaft extension (dimension x).

Dimension x [mm] is the distance between the point of application of force F_Q and the shaft shoulder. Dimension x_{max} corresponds to the length of the shaft extension.

Total cantilever force $F_Q = c \cdot F_u$

The pre-tension factor c is a value gained from experience from the belt manufacturer. The following approximate value can be

For normal flat leather belts with an idler pulley c = 2; for V-belts c = 2 to 2.5;

for special synthetic belts (depending on the type and load) c = 2 to 2.5.

The circumferential force F_{μ} (N) is calculated using the following equation

$$F_{\rm u} = 2 \cdot 10^7 \frac{P}{n \cdot D}$$

F_u circumferential force in N
P rated motor power.

rated motor power (transmitted power) in kW

rated motor speed

pulley diameter in mm

The pulleys are standardized acc. to DIN 2211, Sheet 3.

The admissible cantilever forces at 60 Hz are approx. 80 % of the 50 Hz values (please inquire).

Admissible cantilever forces for the basic 50 Hz version Valid are: x_0 values for x = 0 and x_{max} values for x = I (I = shaft extension) Admissible cantilever force for x_0 Admissible cantilever force for x_{max} . For motors

Frame size	Number of poles	Туре			Туре			
		Ν	Ν	Ν	Ν	Ν	Ν	
		1LG4 1LG6	1MA6	1MJ6 1MJ7	1LG4 1LG6	1MA6	1MJ6 1MJ7	
250 M	2	3190	3650	3650	2530	2950	2950	
	4	4000	4400	4400	3350	3600	3600	
	6	4700	5350	5350	3900	4350	4350	
	8	5200	5700	5700	4400	4700	4700	
280 S	2	4000	3350	8100	3250	2800	6700	
280 M	4	8400	8400	9700	7000	7200	8050	
	6	9700	10000	11700	8100	8900	9700	
	8	10750	11000	12800	9000	9850	10600	
315 S	2	4750	3950	9000	3890	3350	7600	
315 M	4	9100	9900	13100	7300	8100	10800	
	6	10700	12100	15600	8700	9900	12800	
	8	11600	13300	16900	9600	10900	13900	
315 L	2	4000	3100	8800	3280	2700	7600	
	4	8400	8800	24000	7500	7450	12000	
	6	9700	11400	25000	9100	9600	12000	
	8	11100	12500	26000	10200	10500	12000	

Admissible cantilever forces for the basic 50 Hz version Valid are: x_0 values for $x = 0$ and x_{max} , values for $x = 1$ ($I = shaft extension$)											
Valid ar	e: x ₀ value			ax. values ever force	-		-				
motors		for x ₀	Die Carillie	ever lorce	for x _{max.}	ole Carillie	ever lorce				
Frame	Number	Туре			Туре						
size	of poles	N	N	N	N	N	N				
		1LA5	1LG4	1MJ6	1LA5	1LG4	1MJ6				
		1LA7	1LG6	1MJ7	1LA7	1LG6	1MJ7				
		1LA9 1MA6	1LP4 1PP4		1LA9 1MA6	1LP4 1PP4					
		1MA7	1PP6		1MA7	1PP6					
		1LA6			1LA6						
		1LP5			1LP5						
		1LP7 1PP5			1LP7 1PP5						
		1PP7			1PP7						
56 M	2	270	_	-	240	_	-				
	4	350	_	_	305	-	_				
	6	415	-	-	360	-					
63 M	2	270	-	-	240	_					
	4	350	_	_	305	_					
71 14	6	415	_	-	360	_	-				
71 M	4	415 530	_	260 260	355 450		260				
	6	630		260	535	_	260				
	8	690	_	_	585	_	_				
80 M	2	485	_	485	400	_	400				
	4	625	_	560	515	_	515				
	6	735	_	560	605	_	560				
	8	815	_	_	675	_	-				
90 S	2	725	_	725	605	_	605				
90 L	4	920	-	920	775	-	775				
	6	1090	_	1090	910	_	910				
	8	1230	_	1230	1030	-	1030				
100 L	2	1030	_	1030	840	-	840				
	4	1310	_	1310	1060	_	1060				
	6	1550	_	1550	1250	_	1250				
112 M	2	1720	_	1720	1400	_	1400				
1 1 2 IVI	4	1010 1270	_	1680 1960	830 1040	_	1490 1580				
	6	1520	_	2140	1240	_	1720				
	8	1690	_	2450	1380	_	1950				
132 S	2	1490	_	2250	1180	_	1820				
132 M	4	1940	_	2720	1530	_	2170				
	6	2260	_	3100	1780	-	2420				
	8	2500	-	3400	1980	-	2700				
160 M	2	1540	_	2800	1210	-	2250				
160 L	4	2040	_	3330	1590	_	2600				
	6	2330	_	3750	1820	-	2900				
	8	2660	_	3750	2080	-	2900				
180 M 180 L	2	2000	1780	2000	1550	1410	1550				
.00 2	4	2350	2240	2350	1950	1820	1950				
	6	2800	2550	2800	2250	2120	2250				
200 L	2	3050 2550	2860 2380	3050 2550	2500 2100	2330 1930	2500 2100				
200 L	4	3350	3050	3350	2750	2530	2750				
	6	3900	3500	3900	3200	2930	3200				
	8	4150	3800	4150	3450	3210	3450				
225 S	2	3050	2820	3050	2550	2290	2550				
225 M	4	3750	3500	3750	2950	2760	2950				
	6	4550	4050	4550	3600	3240	3600				
	8	4850	4500	4850	3900	3500	3900				

Table continues overleaf

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

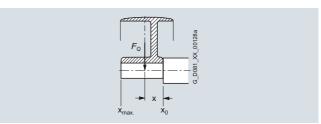
Admissible cantilever forces for the basic 50 Hz version Valid are: x_0 values for x = 0 and x_{max} values for x = I (I = shaft extension) $\begin{array}{ll} \mbox{Admissible cantilever force} & \mbox{Admissible cantilever force} \\ \mbox{for } x_0 & \mbox{for } x_{max.} \end{array}$ For motors Frame Number Type Type size of poles 1LA8, 1PQ8 1) 1LA8, 1PQ8 1) See diagrams Page 0/69 315 2 ... 8 See diagrams Page 0/69 450

For 1LA8 motors in horizontal type of construction, the admissible cantilever forces are specified with regard to the axial forces.

It should be observed that for types of construction IM B6, IM B7, IM B8, IM V5 and IM V6 the belt tension is only permitted to act parallel to the mounting plane or towards the mounting plane and the feet must be supported. Both feet must be secured for foot-mounting types of construction.

Refer to Pages 0/67 to 0/68 if the cantilever forces are higher than those listed above.

Bearing design for increased cantilever forces



Admissible cantilever forces at 50 Hz for 1LA, 1MA, 1MJ, 1LP and
1PP motors

Deep-groove ball bearings at the drive end (DE) – Order code K20										
For motors			Admiss	ible cantilever force $F_{\mathbb{Q}}$						
Frame size	Туре	Number of	at x ₀	at x _{max.}						

			IN	IN	
			1LA7, 1LA		
	1MA6	, 1MA7	., 1MJ6, 1N	IJ7,	
	1LP5,	1LP7,	1PP5, 1PF	7,	
100	10 .	2	1680	1490	
		4	1960	1580	
		6	2140	1720	
		8	2450	1950	
112	113	2	1680	1490	
		4	1960	1580	
		6	2140	1720	
		8	2450	1950	
132	13 .	2	2250	1820	
		4	2720	2170	
		6	3100	2420	
		8	3400	2700	
160	16 .	2	2800	2250	
		4	3330	2600	
		6	3750	2900	
		8	3750	2900	
180	18 .	2	3700	3000	
		4	4450	3600	
		6	5100	4150	
		8	5550	4500	
200	20 .	2	5200	4300	
		4	6450	5350	
		6	7300	6100	
		8	7900	6550	
225	1LA522 .	2	5200	4300	
	1LP5	4	6450	5350	
	1PP5	6	7300	6100	
		8	7900	6550	

¹⁾ Data for 1LL8 is available on request.

General technical data

Admissible cantilever forces at 50 Hz for 1LG motors Parallel roller bearings at the drive end (DE) – Order code K20 Valid are: x ₀ values for x = 0 and x _{max} , values for x = I (I = shaft extension)										
For motors		max.	-	cantilever force F_{Ω}						
Frame size	Туре	Number of poles	at x ₀	at x _{max.}						
			Ν	N						
	1LG4, 1LP4,	1LG6, 1PP4								
180 M,	18 .	2	4550	3600						
180 L		4	5650	4050						
		6	6350	4050						
		8	6950	4050						
200 L	20 .	2	6600	5350						
		4	8200	6850						
		6	9300	6300						
		8	10100	7400						
225 S,	22 .	2	7500	6250						
225 M		4	9150	7200						
		6	10400	7400						
		8	11300	7350						
250 M	25 .	2	9100	7300						
		4	11300	9300						
		6	12800	10500						
		8	14100	10500						
280 S ¹⁾ ,	28 .	2	11400	9350						
280 M ¹⁾										
315 S ¹⁾ ,	310	2	14700	12300						
315 M ¹⁾	313									
315 L ¹⁾	316	2	14600	12700						
	317									

Deep-groove	Deep-groove bearings reinforced at both ends DE/NDE - Order code K36										
Valid are: x ₀	values for $x = 0$	and x _{max.} valu	es for x = I (I =	shaft extension)							
For motors			Admissible c	antilever force $F_{\mathbb{Q}}$							
Frame size	Туре	Number of poles	at x ₀	at x _{max.}							
			N	N							
	1LG4 1LG6										
180 M,	18 .	2	3280	2600							
180 L		4	4150	3430							
		6	4750	3950							
		8	5250	4050							
200 L	20 .	2	4350	3500							
		4	5550	4550							
		6	6350	5350							
		8	7000	5900							
225 S,	22 .	2	4850	3950							
225 M		6	6100	4850							
		6	7050	5650							
		8	7750	6150							
250 M	25 .	2	5800	4600							
		4	7400	6050							
		6	8500	7050							
		8	9350	7850							
280 S,	28 .	2	_	_							
280 M											
315 S,	310	2	5650	4650							
315 M	313										
315 L	316	2	5450	4650							
	317										

Admissible cantilever forces at 50 Hz for 1LG motors

Admissible c	Admissible cantilever forces at 50 Hz for 1MA and 1MJ motors												
Parallel roller	bearings at th	e drive end (D	E) – Order code	e K20									
For motors			Admissible ca	ntilever force $F_{\mathbb{Q}}$									
Frame size	Туре	Number of poles	at x ₀	at x _{max.}									
			N	N									
	1MA6 1MJ7												
225	22 .	2	8100	6800									
		4	9800	7800									
		6	11200	8800									
		8	12200	9700									
250	25 .	2	9600	7900									
		4	11600	9600									
		6	13200	10800									
		8	14400	11800									
280 ^{1) 2)}	28 .	2	10000	8400									
315 S ^{1) 2)}	310	2	12000	10200									
315 M ^{1) 2)}	313												
315 L ^{1) 2)}	316	2	11800	10200									
	317		(horizontal typ construction)	e of									
	1LA8 1PQ8												
315 to 355		2 to 8	See diagrams	Page 0/70									

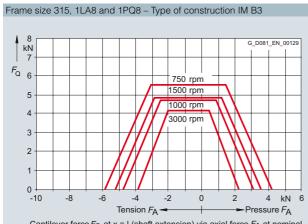
It should be observed that for types of construction IM B6, IM B7, IM B8, IM V5 and IM V6 the belt tension is only permitted to act parallel to the mounting plane or towards the mounting $% \left(1\right) =\left(1\right) \left(1\right$ plane and the feet must be supported.

Admissible cantilever forces for 1LG4, 1LG6, 1LP4, 1PP4 and 1MA6 frame sizes 280 to 315 L in 4-pole to 8-pole version, see Page 0/70.

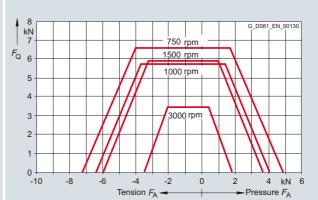
Not applicable to 1MJ motors with frame sizes 280 to 315, because this is the standard version.

General technical data

Admissible cantilever forces at 50 Hz for 1LA8 and 1PQ8 motors – basic version



Cantilever force F_Q at x = I (shaft extension) via axial force F_A at nominal bearing service life $L_{\rm h10}$ = 20000 h

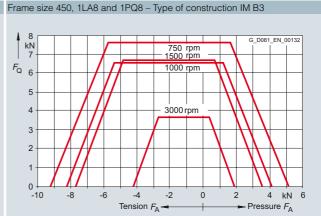


Frame size 355, 1LA8 and 1PQ8 - Type of construction IM B3

Cantilever force F_Q at x = I (shaft extension) via axial force F_A at nominal bearing service life L_{h10} = 20000 h

Frame size 400, 1LA8 and 1PQ8 - Type of construction IM B3 8 kN 7 G_D081_EN_00131 750 rpm 1500 rpm FQ 6 1000 rpm 5 3 3000 rpm 2 0 -10 -8 -4 -2 0 2 4 Tension FA

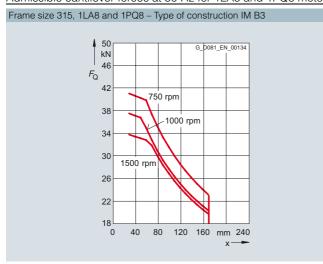
Cantilever force $F_{\rm Q}$ at x = I (shaft extension) via axial force $F_{\rm A}$ at nominal bearing service life $L_{\rm h10}$ = 20000 h

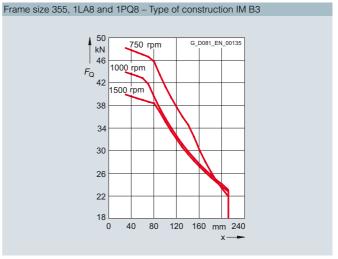


Cantilever force $F_{\rm Q}$ at x = I (shaft extension) via axial force $F_{\rm A}$ at nominal bearing service life $L_{\rm h10}$ = 20000 h

0/69

0

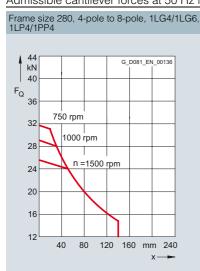


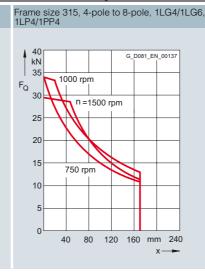


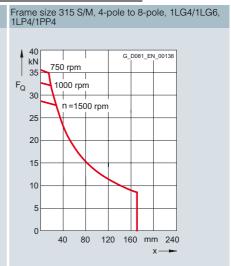
At 60 Hz, the admissible cantilever force must be reduced to 80 %.

For all motors of frame sizes 400 and 450, IM V1 and 1LL8 motors with reinforced bearings available on request. Please specify cantilever force and lever arm.

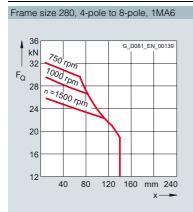
Admissible cantilever forces at 50 Hz for 1LG motors - Bearings for increased cantilever forces - Order code K20

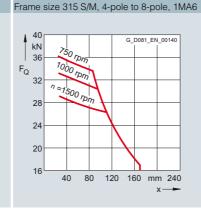


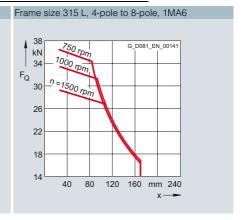




Admissible cantilever forces at 50 Hz for 1MA motors - Bearings for increased cantilever forces - Order code K20







General technical data

Admissible axial load

1LA5, 1LA6, 1LA7, 1LP5, 1LP7, 1MA6, 1MA7, 1MJ6, 1MJ7, 1PP5, 1PP6, 1PP7 motors in vertical type of construction basic version

Frame size	Shaft extension pointing															
	3000 rp	m			1500 rpi	m			1000 rpi	m			750 rpm	1		
	downwa	ards	upwards		downwards upwards		s	downwards upwa		upward	owards downwa		ards upwards		s	
	Load		Load		Load		Load		Load		Load		Load		Load	
	down	up	down	up	down	up	down	up	down	up	down	up	down	up	down	up
	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν
56	80	245	230	95	80	330	310	95	80	410	390	95	-	-	-	-
63	80	245	230	95	80	330	310	95	80	410	390	95	-	-	-	-
71	105	365	335	130	90	380	440	130	90	590	550	130	90	700	660	130
80	110	425	360	160	100	540	480	165	100	650	590	165	100	760	700	165
90	110	440	360	180	100	680	580	190	100	920	820	190	100	1150	1050	190
100	140	700	550	280	130	990	820	285	130	1280	1110	285	130	1560	1390	285
112	140 (140)*	710 (1050)*	550 (800)*	300 (300)*	130 (130)*	1000 (1350)*	820 (1100)*	310 (300)*	130 (130)*	1290 (1720)*	1110 (1500)*	310 (310)*	130 (130)*	1570 (2000)*	1390 (1850)*	310 (310)*
132	200 (1500)*	1200 (1550)*	950 (1300)*	470 (470)*	180 (1500)*	1680 (2100)*	1200 (1600)*	470 (470)*	180 (280)*	1900 (2400)*	1600 (2100)*	470 (470)*	190 (290)*	2200 (2800)*	1900 (2400)*	440 (440)*
160	1500 (2000)*	1400 (1720)*	950 (1300)*	1900 (2500)*	1900 (2500)*	1800 (2400)*	1300 (1720)*	2200 (2800)*	2200 (2800)*	2200 (2800)*	1600 (2130)*	2700 (3600)*	2700 (3600)*	2700 (3600)*	1950 (2600)*	2900 (3700)*

For motors		Shaft e	xtensio	n downw	ards												
Frame size		3000 rp	m			1500 rp	m			1000 rp	m			750 rpn	า		
		Load de	own	Load u	р	Load do	own	Load u	р	Load de	own	Load u	o	Load do	own	Load u	р
	Type	1LA5	1MJ6	1LA5	1MJ6	1LA5	1MJ6	1LA5	1MJ6	1LA5	1MJ6	1LA5	1MJ6	1LA5	1MJ6	1LA5	1MJ6
	1LA5	1MA6	1MJ7	1MA6	1MJ7	1MA6	1MJ7	1MA6	1MJ7	1MA6	1MJ7	1MA6	1MJ7	1MA6	1MJ7	1MA6	1MJ7
	1MA6	1LP5		1LP5		1LP5		1LP5		1LP5		1LP5		1LP5		1LP5	
	1MJ6	1PP5		1PP5		1PP5		1PP5		1PP5		1PP5		1PP5		1PP5	
	1MJ7																
	1LP5																
	1PP5																
		N	Ν	N	Ν	N	N	N	N	Ν	Ν	N	N	N	N	N	N
180 M		1150	1150	1900	1900	1400	1400	2350	2350	-	_	_	_	-	_	-	_
180 L	186	-	-	-	-	1400	1400	2400	2400	1700	1700	2850	2850	2000	2000	3150	3150
200 L	206	1650	1650	2750	2750	-	-	-	-	2550	2550	3950	3950	-	_	-	-
	207	1550	1550	2800	2800	2000	2000	3350	3350	2400	2400	3950	3950	2800	2800	4500	4500
225 S	220	-	-	-	-	2300	2300	3020	3020	-	-	-	-	3200	3200	4080	4080
225 M	223	1890	1890	2190	2190	2180	2180	3060	3060	2700	2700	3500	3500	3040	3040	4120	4120
250 M	253	1750	1750	2790	2790	2160	2160	3760	3760	2740	2740	4340	4340	2990	2990	4890	4890
280 S	280	380	1150	4480	3850	3830	1350	8790	4950	5340	2350	10000	5650	6280	2850	11000	6250
280 M	283	180	900	4580	3900	3550	1000	8910	5000	5000	2000	10100	5700	5930	2450	11100	6300
315 S	310	210	900	5270	4500	3700	1700	10200	6400	5150	2300	11700	7050	6520	3400	13000	7950
315 M	313	100	650	5350	4550	3330	1600	10400	6900	4740	2050	11700	7500	5800	2800	13000	8400
315 L	316	9270	_	770	_	2330	_	10400	-	3650	_	11700	_	4630	_	13000	_
	317	9270	_	840	_	1370	_	10800	_	2990	_	11600	_	3760	_	13000	_
		9270	_	840	_	1370	_	10800	_	2990	_	11600	_	3760	_	13000	_

The values shown do not assume a cantilever force on the shaft extension.

The admissible loads are valid for operation at 50 Hz; for 60 Hz, please inquire.

The calculation of the admissible axial load was based on the drive with generally available coupling. For suppliers, see the relevant catalog part, section "Accessories". Please inquire if the load direction alternates.

^{*} The values in brackets for frame sizes 112 to 160 apply to 1MJ6 motors.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

1LA5, 1LA6, 1LA7, 1LP7, 1MA6, 1MA7, 1MJ6, 1MJ7, 1PP6, 1PP7 motors in horizontal type of construction - Basic version

Frame size	3000 rpi	m			1500 rpi	m			1000 rp	m			750 rpm	1		
	Tensile load	Thrust lowith radiat	` '	without radial load	Tensile load	Thrust lower with rad at	` '	without radial load	Tensile load	Thrust lower with rad at	` '	without radial load	Tensile load	Thrust lower with radical	` '	without radial load
	N	x ₀ N	x _{max.} N	N	N	x ₀ N	x _{max.} N	N	N	x ₀ N	x _{max.} N	N	N	x ₀ N	x _{max.} N	N
56	90	120	90	240	90	140	110	320	90	170	120	400	_	_	_	_
63	90	120	90	240	90	140	110	320	90	170	120	400	-	_	-	_
71	120	150	120	350	120	210	150	460	120	260	180	570	120	300	210	680
80	140	190	150	400	140	300	260	510	140	330	280	620	140	340	290	730
90	150	300	280	400	150	400	360	630	150	480	430	870	150	550	500	1100
100	220	450	350	630	220	600	500	910	220	650	550	1200	220	750	650	1480
112	220 (220)*	450 (850)*	350 (700)*	630 (1050)*	220 (220)*	600 (1150)*	500 (1000)*	910 (1350)*	220 (220)*	650 (1300)*	550 (1150)*	1200 (1720)*	220 (220)*	750 (1450)*	650 (1300)*	1480 (2000)*
132	350 (350)*	650 (1000)*	520 (900)*	1200 (1550)*	350 (350)*	850 (1250)*	700 (1150)*	1600 (2100)*	350 (350)*	1020 (1500)*	890 (1400)*	1900 (2400)*	350 (350)*	1150 (1750)*	1020 (1650)*	2200 (2800)*
160	1500 (2100)*	850 (1280)*	720 (1100)*	1500 (2100)*	1500 (2100)*	1050 (1680)*	920 (1700)*	1800 (2350)*	1500 (2100)*	1250 (2050)*	1120 (1920)*	2200 (2900)*	1500 (2100)*	1350 (2400)*	1220 (2200)*	2600 (3300)*

For motors		3000 rpm		1500 rpm		1000 rpm		750 rpm	
		Loading direct	tion						
Frame size	Type 1LA5 1MA6 1MJ6 1MJ7 1LP5	Tension	Thrust	Tension	Thrust	Tension	Thrust	Tension	Thrust
	1PP5	N	N	N	Ν	N	N	N	N
180 M	183	1400	1400	1700	1700	_	_	_	_
180 L	186	_	-	1700	1700	2050	2050	2400	2400
200 L	206	2000	2000	_	_	3000	3000	_	_
	207	1950	1950	2450	2450	2900	2900	3400	3400
225 S	220	_	_	2980	1960	_	_	3880	2860
225 M	223	2390	1370	2900	1880	3380	2360	3810	2790
250 M	253	2450	1655	3070	2270	3620	2820	4000	3200
280 S	280	1330 (3700)*	2900 (2100)*	5080 (4200)*	6740 (2600)*	6410 (5000)*	8070 (3400)*	7390 (5550)*	9050 (3950)*
280 M	283	1200 (3600)*	2800 (2000)*	4990 (4000)*	6650 (2400)*	6260 (4800)*	7920 (3200)*	7220 (5350)*	8880 (3750)*
315 S	310	1500 (3800)*	3160 (2200)*	5350 (4900)*	7450 (3300)*	6740 (5500)*	8810 (3900)*	8010 (6500)*	10110 (4900)*
315 M	313	1400 (3650)*	3180 (2050)*	5260 (4900)*	7360 (3300)*	6560 (5450)*	8660 (3850)*	7690 (6250)*	9790 (4650)*
315 L	316	1080	2740	4580	6680	5770	7870	6820	8920
	317	940	2600	4170	6270	5410	7510	6410	8510
	318	940	2600	4170	6270	5410	7510	6410	8510

The values shown do not assume a cantilever force on the shaft extension.

The admissible loads are valid for operation at 50 Hz; for 60 Hz, please inquire.

The calculation of the admissible axial load was based on the drive with generally available coupling. For suppliers, see the relevant catalog part, section "Accessories".

Please inquire if the load direction alternates.

^{*} The values in brackets for frame sizes 112 to 160 apply to 1MJ6 motors and frame sizes 280 S to 315 M apply to 1MJ7 motors.

General technical data

1LG4, 1LG6, 1LP4, 1PP4 and 1PP6 motors in vertical type of construction - Basic version

For motors									
Frame size	Type	3000 rpm		1500 rpm		1000 rpm		750 rpm	
	1LG4	Load	Load	Load	Load	Load	Load	Load	Load
	1LG6 1LP4	down	up	down	up	down	up	down	up
	1PP4 1PP6	N	N	N	N	N	N	N	N
Shaft exten	ision downw	<i>r</i> ards							
180 M	183	1140	1150	1500	1600	_	_	_	_
180 L	186	_	_	1380	1630	1650	2000	2020	2250
	188	1140	1190	1390	1650	1640	2030	1880	2280
200 L	206	1610	1480	_	_	2420	2550	_	_
	207	1510	1530	2030	2100	2220	2610	2610	2970
	208	1510	1590	1990	2120	2210	2680	2600	3060
225 S	220	_	_	2110	2690	_	_	2830	3710
225 M	223	1540	1990	1920	2770	2260	3300	2620	3770
	228	1540	2070	1950	2840	2240	3430	2610	3880
250 M	253	1680	2760	2110	3740	2740	4350	3070	4920
	258	1660	2870	2110	3960	2740	4520	3070	5160
280 S	280	390	4670	3190	8200	4510	9290	5510	10300
280 M	283	100	4780	2790	8340	4210	9450	5200	10400
	288	100	4950	2700	8570	4170	9600	5160	10600
315 S	310	840	6330	3380	10200	4760	11500	5860	12600
315 M	313	530	6490	2870	10500	4200	11800	5420	12900
315 L	316	8830	590	2450	11000	3680	12300	4800	13400
	317	8410	690	1800	11400	3100	12800	4410	13900
	318	8170	800	1620	12000	2690	13400	3820	14300
Shaft exten	sion pointin	g upwards							
180 M	183	1900	390	2260	840	_	_	_	_
180 L	186	-	_	2140	870	2410	1240	2780	1490
	188	1900	430	2150	890	2400	1270	2640	1520
200 L	206	2760	330	-	_	3570	1400	-	-
	207	2660	380	3180	950	3370	1460	3760	1820
	208	2660	440	3140	970	3360	1530	3750	1910
225 S	220	_	-	3130	1670	-	-	3850	2690
225 M	223	2560	970	2940	1750	3280	2280	3640	2750
	228	2560	1050	2970	1820	3260	2410	3630	2860
250 M	253	2480	1960	2910	2940	3540	3550	3870	4120
	258	2460	2070	2910	3160	3540	3720	3870	4360
280 S	280	1960	3100	4760	6630	6080	7720	7080	8730
280 M	283	1670	3210	4360	6770	5780	7880	6770	8830
	288	1670	3380	4270	7000	5740	8030	6730	9030
315 S	310	2410	4760	5380	8200	6760	9500	7860	10600
315 M	313	2100	4920	4870	8500	6200	9800	7420	10900
	0 10					5680	10300		
	316	10400	_	4450	9000			6800	11400
315 L	316	10400 9980	_	4450 3800	9000 9400	5100	10800	6800 6410	11400 11900

Values shown without assuming a cantilever force on the shaft extension.

The admissible loads apply to operation at 50 Hz; please inquire about 60 Hz.

The figures for the admissible axial loads have been calculated assuming that standard coupling types are used for the drive. For suppliers, see the relevant catalog part, section

"Accessories"

Please inquire if the loading direction alternates.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

1LG4, 1LG6, 1LP4, 1PP4 and 1PP6 motors in horizontal type of construction - Basic version

For motors	_	3000 rpm		1500 rpm		1000 rpm		750 rpm	
Frame size	Type 1LG4 1LG6 1LP4 1PP4	Loading dir Tension	ection Thrust	Loading dir Tension	ection Thrust	Loading dir Tension	rection Thrust	Loading di Tension	rection Thrust
	1PP6	Ν	Ν	Ν	Ν	Ν	Ν	Ν	N
180 M	183	1550	790	1950	1190	-	-	_	_
180 L	186	_		1890	1130	2220	1460	2470	1710
	188	1550	790	1900	1140	2220	1460	2460	1700
200 L	206	2150	990	_	_	3090	1940	-	-
	207	2130	970	2670	1520	3030	1880	3410	2260
	208	2130	970	2630	1480	3020	1870	3410	2250
225 S	220	_	-	2950	1920	-	-	3820	2790
225 M	223	2320	1290	2910	1880	3360	2330	3760	2740
	228	2320	1290	2910	1880	3350	2320	3760	2730
250 M	253	2510	1710	3150	2350	3750	2950	4180	3380
	258	2510	1710	3140	2340	3750	2950	4170	3370
280 S	280	1790	3360	4970	6540	6180	7750	7170	8740
280 M	283	1720	3290	4860	6430	6110	7680	7090	8660
	288	1720	3290	4850	6420	6100	7670	7080	8650
315 S	310	2610	4180	5520	7520	6830	8830	7940	9940
315 M	313	2500	4070	5320	7320	6520	8520	7850	9850
315 L	316	2450	4020	5230	7230	6370	8370	7520	9520
	317	2320	3890	5050	7050	6110	8110	7350	9350
	318	2300	3870	4950	6950	5950	7950	7080	9080

1LA8 and 1PQ8 motors in vertical type of construction - Basic version

For motors		Shaft extension	on facing down	nwards					
Frame size		3000 rpm		1500 rpm		1000 rpm		750 rpm	
	Туре	Load down	Load up	Load down	Load up	Load down	Load up	Load down	Load up
	1LA8								
	1PQ8								
	1LL8	N	Ν	N	N	N	N	N	Ν
315	315	1900	5240	2790	6930	3060	8600	3850	9390
	317	1440	5680	2280	7420	2390	9230	3190	10030
355	353	8480	5570	14550	7900	_	_	_	_
	355	8180	5860	14200	8240	15690	10650	17840	11650
	357	7530	6500	13400	9030	14540	11780	16690	12780
400	403	6780	7260	17640	11160	19500	14160	22260	15330
	405	6330	7700	17040	11750	18750	14910	21510	16070
	407	5930	8100	16340	12440	17900	15750	20660	16910
450	453	5330	9650	17720	13020	19950	16250	23040	17550
	455	4730	10250	17020	13720	19050	17140	22140	18440
	457	4130	10840	16270	14460	18000	18180	21090	19480

For 1LA8 and 1PQ8 motors in a horizontal type of construction, the admissible cantilever forces are specified with regard to the axial forces, see Page 0/69.

Data is available for 1LL8 motors on request.

Values shown without assuming a cantilever force on the shaft extension.

The admissible loads apply to operation at 50 Hz; please inquire about 60 Hz.

The figures for the admissible axial loads have been calculated assuming that standard coupling types are used for the drive. For suppliers, see the relevant catalog part, section

"Accessories"

Please inquire if the loading direction alternates.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Modular technology

Basic versions

The range of potential applications for the 1LA and 1LG motors can be broadened considerably by mounting the following modules (e.g. the motors can be used as brake motors).

- 1XP8 001 rotary pulse encoder, frame sizes 71 M to 315 L
- Separately driven fan, frame sizes 100 L to 315 L
- Brake, frame sizes 63 to 315 L

The brake must always be mounted in the factory for safety reasons. The rotary pulse encoder and/or the separately driven fan can also be retrofitted.

The degree of protection of the motors with modular technology is IP55. Higher degrees of protection on request.

When a rotary pulse encoder, brake or separately driven fan is mounted, the length of the motor increases by Δ I. For an explanation of the additional dimensions and weights, see "Technology", "Dimensions and weights".

1XP8 001 rotary pulse encoder



1XP8 001 rotary pulse encoder

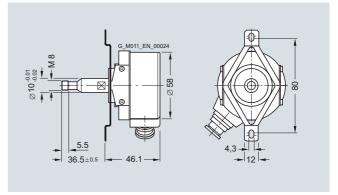
The rotary pulse encoder can be supplied already mounted in an HTL version as **1XP8 001-1** with order code **H57** or in a TTL version as **1XP8 001-2** with order code **H58**. The rotary pulse encoder can only be mounted on a standard non-drive end (NDE), i.e. a second shaft extension or protective cover cannot be supplied.

It can also be ordered separately and retrofitted (please inquire beforehand), Order No. **1XP8 001-1** or **1XP8 001-2** (see catalog part 2 "Standard motors", "Accessories").

The 1XP8 001 rotary pulse encoder is suitable for standard applications. The encoder does not have insulated bearings; therefore, it cannot be recommended at the risk of bearing currents in combination with insulated bearing cartridge NDE, order code L27, or with insulated bearing cartridge DE. For further encoders, see "Special technology" from Page 0/85.

All 1LG4 and 1LG6 motors that are listed in the catalog have an M16 center hole, form DS on the non-drive end (NDE). When a rotary pulse encoder is mounted, the length of the motor increases by Δ I. For an explanation of the additional dimensions and weights, see "Technology", "Dimensions and weights".

The rotary pulse encoders of "Modular technology" and "Special technology" are fitted as standard with a protective cover made of plastic. A protective cover made of non-corrosive sheet steel is available for 1LA5, 1LA6 and 1LA7 motors, see "Mechanical protection for encoders", order code **M68**, under "Mechanical design and degrees of protection".



Mounting dimensions of 1XP8 001 rotary pulse encoder

Mounting of encoder at temperatures below –20 $^{\circ}\text{C}$ and higher than +40 $^{\circ}\text{C}$ on request.

be supplied.		
Technical data of rotary pulse encoders		
Supply voltage $U_{\rm B}$	1XP8 001-1 (HTL version) +10 V to +30 V	1XP8 001-2 (TTL version) 5 V ±10 %
Current input without load	200 mA	150 mA
Admissible load current per output	max. 100 mA	max. 20 mA
Pulses per revolution	1024	1024
Outputs	2 square-wave pulses A, B – 2 inverted square-wav Zero pulse and inverted zero pulse	ve pulses A, B
Pulse offset between the two outputs	90° ±20 %	90° ±20 %
Output amplitude	$U_{\text{High}} > U_{\text{B}} = 3.5 \text{ V}$ $U_{\text{Low}} < 3 \text{ V}$	U_{High} >2.5 V U_{Low} <0.5 V
Minimum edge interval	0.8 μs at 160 kHz	0.45 μs at 300 kHz
Edge steepness (without load or cable)	t ₊ , t_≤200 ns	<i>t</i> ₊ , <i>t</i> _≤100 ns
Maximum frequency	160 kHz	300 kHz
Maximum speed	9000 rpm	12000 rpm
Temperature range	–20 to +80 °C	−20 to +100 °C
Degree of protection	IP66	IP66
Admissible radial cantilever force	60 N	60 N
Admissible axial force	40 N	40 N
Termination system	12-pin connector (mating connector is supplied)	
Certification	CSA, UL	CSA, UL
Weight	0.3 kg	0.3 kg

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Separately driven fan

The use of a separately driven fan is recommended to increase motor utilization at low speeds and to limit noise generation at speeds significantly higher than the synchronous speed. Both of these results can only be achieved with converter-fed operation. Please inquire about traction and vibratory operation.

The separately driven fan can be supplied already fitted, order code **G17**.

It can also be ordered separately and retrofitted. For selection information and order numbers, see catalog part 2 "Standard motors", "Accessories". A rating plate listing all the important data is fitted to the separately driven fan. Order code **Y81** and

plain text are required for supply voltages outside the rated voltage ranges for 1LG motors. Please note the direction of rotation of the separately driven fan (axial-flow fan) when connecting it. The admissible coolant temperatures for frame sizes 100 to 225 $^{1)}$ are $CT_{\rm min.}$ –25 $^{\circ}{\rm C}$ and $CT_{\rm max.}$ +65 $^{\circ}{\rm C}$ $^{2)}$, lower/higher coolant temperatures on request. The admissible coolant temperatures for frame sizes 250 to 315 are $CT_{\rm min.}$ –20 $^{\circ}{\rm C}$ and $CT_{\rm max.}$ +50 $^{\circ}{\rm C}$, lower/higher coolant temperatures on request.

When a separately driven fan is mounted, the length of the motor increases by Δ I. For an explanation of the additional dimensions and weights, see "Technology", "Dimensions and weights".

Frame size	Rated voltage	range	Frequency	Rated speed	Power consumption	Rated current
	V		Hz	rpm	kW	Α
100	1 AC	230 to 277	50	2790	0.075	0.29
	3 AC	220 to 290 Δ	50	2830	0.086	0.27
	3 AC	380 to 500 Y	50	2830	0.086	0.16
	1 AC	230 to 277	60	3280	0.094	0.28
	3 AC	220 to 332 Δ	60	3490	0.093	0.27
	3 AC	380 to 575 Y	60	3490	0.093	0.16
112	1 AC	230 to 277	50	2720	0.073	0.26
	3 AC	220 to 290 Δ	50	2770	0.085	0.27
	3 AC	380 to 500 Y	50	2770	0.085	0.15
	1 AC	230 to 277	60	3000	0.107	0.31
	3 AC	220 to 332 Δ	60	3280	0.094	0.28
	3 AC	380 to 575 Y	60	3280	0.094	0.16
132	1 AC	230 to 277	50	2860	0.115	0.40
	3 AC	220 to 290 Δ	50	2880	0.138	0.45
	3 AC	380 to 500 Y	50	2880	0.138	0.24
	1 AC	230 to 277	60	3380	0.185	0.59
	3 AC	220 to 332 Δ	60	3470	0.148	0.41
	3 AC	380 to 575 Y	60	3470	0.148	0.24
160 to 225 ³⁾	1 AC	230 to 277	50	2780	0.236	0.96
	3 AC	220 to 290 Δ	50	2840	0.220	0.76
	3 AC	380 to 500 Y	50	2830	0.220	0.43
	3 AC	220 to 332 Δ	60	3400	0.284	0.94
	3 AC	380 to 575 Y	60	3400	0.284	0.56
250 M to 280 M	3 AC	200 to 240 Δ	50	2720	0.450	2.00
	3 AC	380 to 420 Y	50	2720	0.450	1.15
	3 AC	440 to 480 Y	60	3320	0.520	1.05
315	3 AC	200 to 240 Δ	50	2750	0.650	2.85
2-pole	3 AC	380 to 420 Y	50	2750	0.650	1.64
	3 AC	440 to 480 Y	60	3365	0.750	1.60
315	3 AC	200 to 240 Δ	50	2720	0.450	2.00
4, 6, 8-pole	3 AC	380 to 420 Y	50	2720	0.450	1.15
	3 AC	440 to 480 Y	60	3320	0.520	1.05

Separately driven fans with order numbers 1PP. ... are used for 1LG motors of frame size 225 and above. The admissible coolant temperatures are CT_{min.} -20 °C and CT_{max.} +50 °C

²⁾ The admissible coolant temperature for single phase versions (1AC) for frame size 160 and above is $CT_{\rm max.}$ +50 °C.

Separately driven fans with order numbers 1PP. ... are used for 1LG motors of frame size 225 and above. The values for frame sizes 250 M to 280 M are then applicable.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

/ersion	Frame size	Number of poles	Order No.
Separately driven fan	100	all	2CW2 180-8RF54-1AB0
ncl. mounting parts 1)	112	all	2CW2 210-8RF54-1AB1
	132	all	2CW2 250-8RF54-1AB2
	160	all	2CW2 300-8RF54-1AB3
	180	all	2CW2 300-8RF54-1AB4
	200	all	2CW2 300-8RF54-1AB5
	225 ²⁾	all	2CW2 300-8RF54-1AB6
	250	all	1PP9 063-2LA12-Z A11+K50 ³⁾
	280	all	1PP9 063-2LA12-Z A11+K50 ³⁾
	315	2	1PP9 070-2LA12-Z A11+K50 ³⁾
	315	4 to 8	1PP9 063-2LA12-Z A11+K50 ³⁾
eparately driven fan and rotary	100	all	2CW2 180-8RF54-2AB0
ulse encoder XP8 001-1 (HTL) ⁴⁾ Icl. mounting parts ¹⁾	112	all	2CW2 210-8RF54-2AB1
cl. mounting parts 1)	132	all	2CW2 250-8RF54-2AB2
	160	all	2CW2 300-8RF54-2AB3
	180	all	2CW2 300-8RF54-2AB4
	200	all	2CW2 300-8RF54-2AB5
	225 ²⁾	all	2CW2 300-8RF54-2AB6

Brakes

Spring-operated disk brakes are used for the brakes with order code **G26**. **Depending on the selected motor, brake types 2LM8 or KFB are used.** In the standard version, the brakes are supplied for connection to 230 V with rectifier. The supply voltage for brakes is explained under "Modular technology – Additional versions"

For the design of each brake type, the braking time, run-on revolutions, braking energy per braking procedure as well as the service life of the brake linings, see "Configuration of motors with brakes".

When a brake is mounted, the length of the motor increases by Δ I. For an explanation of the additional dimensions and weights, see "Technology", "Dimensions and weights". When a brake is mounted on a 1LA7 motor, a larger connection box (GK 127) is used for frame sizes 63 to 90.

2LM8 spring-operated disk brake

This brake is mounted on 1LA5 and 1LA7 motors in the frame sizes 63 to 225 and on 1LG motors in the frame sizes 180 to 225 as standard.

The 2LM8 brake has IP55 degree of protection.

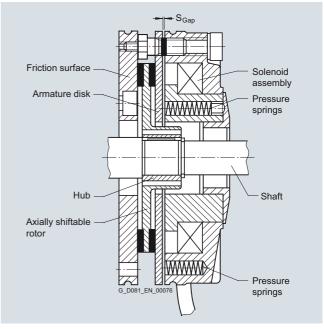
Please inquire if motors with brakes are to be operated below the freezing point or in very humid environments (e.g. close to the sea) with long standstill times.

Design and mode of operation

The brake takes the form of a single-disk brake with two friction surfaces.

The braking torque is generated by friction when pressure is applied by one or more pressure springs in the de-energized state. The brake is released electromagnetically.

When the motor brakes, the rotor which can be axially shifted on the hub or the shaft is pressed via the armature disk against the friction surface by means of the springs. In the braked state, there is a gap $S_{\rm Gap}$ between the armature disk and the solenoid component. To release the brake, the solenoid is energized with DC voltage. The resulting magnetic force pulls the armature disk against the spring force on to the solenoid component. The spring force is then no longer applied to the rotor which can rotate freely.



Design of the 2LM8 spring-operated disk brake

Rating plate

The motors have a second rating plate on the opposite side to the motor rating plate. The brake data is indicated on this second rating plate.

The separately driven fan 2CW2 ... comprises a complete fan unit with impeller, the separately driven fan 1PP9 ... only comprises the fan motor without mounting components and impeller.

For 1LG motors with separately driven fan with Order No.. 1PP9 063-2LA12-Z A11+K50 (weight 4.37 kg).

³⁾ For replacement purposes only.

⁴⁾ Rotary pulse encoder 1XP8001-2 (TTL) on request.

General technical data

Operating	g values for spring-	operated b	orakes v	vith stan	dard ex	citation							Service of the bra	apability ake
For motor frame size	Brake type	Rated braking torque at 100 rpm	relation	n to rated que at 10 or the foll	00 rpm	Supply voltage	Current/ input ¹⁾	power	Brake application time t_2^{2}		Brake moment of inertia	Noise level Lp with rated air gap	Lifetime of brake lining L	Air gap adjust- ment required after
			1500 rpm	3000 rpm	Max. speed									braking energy L _N
		Nm	%	%	%	V	Α	W	ms	ms	kg m ²	dB (A)	$\text{Nm}\cdot 10^6$	$\text{Nm} \cdot 10^6$
63	2LM8 005-1NA10 2LM8 005-1NA60 2LM8 005-1NA80	5	87	80	65	AC 230 AC 400 DC 24	0.1 0.11 0.83	20	25	56	0.000013	77	105	16
71	2LM8 005-2NA10 2LM8 005-2NA60 2LM8 005-2NA80	5	87	80	65	AC 230 AC 400 DC 24	0.1 0.11 0.83	20	25	56	0.000013	77	105	16
80	2LM8 010-3NA10 2LM8 010-3NA60 2LM8 010-3NA80	10	85	78	65	AC 230 AC 400 DC 24	0.12 0.14 1.04	25	26	70	0.000045	75	270	29
90	2LM8 020-4NA10 2LM8 020-4NA60 2LM8 020-4NA80	20	83	76	66	AC 230 AC 400 DC 24	0.15 0.17 1.25	32	37	90	0.00016	75	740	79
100	2LM8 040-5NA10 2LM8 040-5NA60 2LM8 040-5NA80	40	81	74	66	AC 230 AC 400 DC 24	0.2 0.22 1.67	40	43	140	0.00036	80	1350	115
112	2LM8 060-6NA10 2LM8 060-6NA60 2LM8 060-6NA80	60	80	73	65	AC 230 AC 400 DC 24	0.25 0.28 2.1	53	60	210	0.00063	77	1600	215
132	2LM8 100-7NA10 2LM8 100-7NA60 2LM8 100-7NA80	100	79	72	65	AC 230 AC 400 DC 24	0.27 0.31 2.3	55	50	270	0.0015	77	2450	325
160	2LM8 260-8NA10 2LM8 260-8NA60 2LM8 260-8NA80	260	75	68	65	AC 230 AC 400 DC 24	0.5 0.47 4.2	100	165	340	0.0073	79	7300	935
180	2LM8 315-0NA10 2LM8 315-0NA60 2LM8 315-0NA80	315	75	68	65	AC 230 AC 400 DC 24	0.5 0.56 4.2	100	152	410	0.0073	79	5500	470
200, 225	2LM8 400-0NA10 2LM8 400-0NA60 2LM8 400-0NA80	400	73	68	65	AC 230 AC 400 DC 24	0.55 0.61 4.6	110	230	390	0.0200	93	9450	1260

 $^{^{1)}\,\,}$ For 400 V AC and for 24 V DC, the power can deviate by up to +10 % as a function of the selected supply voltage.

The specified switching times are valid for switching on the DC side with a rated release travel and with the coil already warm. They are average values which may vary depending on factors such as the rectifier type and the release travel. The brake application time for switching on the AC side, for example, is approximately 6 times longer than for switching on the DC side.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Lifetime of the brake lining

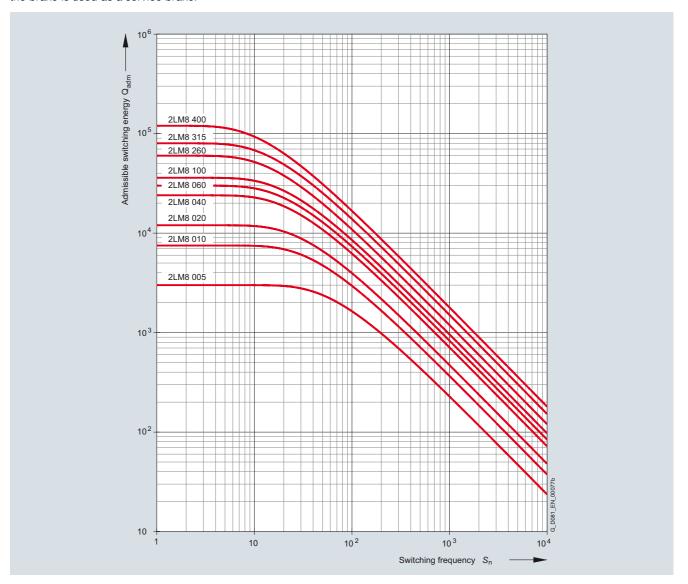
The braking energy $L_{\rm N}$ up to when the brake should be adjusted, depends on various factors. The main influencing factors include the masses to be braked, the operating speed, the switching frequency and therefore the temperature at the frictional surfaces. It is therefore not possible to specify a value for the friction energy until readjustment that is valid for all operating conditions

The specific wear on the friction surfaces (volume of wear per unit of friction energy) is approximately 0.05 to 2 cm³/kWh when the brake is used as a service brake.

Admissible speeds

The maximum admissible speeds from which emergency stops can be made, are listed in the table. These speeds should be considered as recommended values and must be checked under actual operating conditions.

The maximum admissible friction energy depends on the switching frequency and is shown for the various brakes in the figure "Admissible switching energy as a function of the switching frequency". Increased wear can be expected when the brakes are used for emergency stops.



General technical data

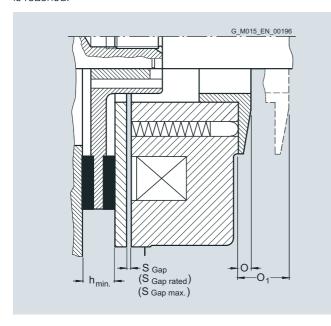
		Admissible s	enoode		Changing th	e braking tor	au o	Readjusting t	ho air gan	
	B 1 1		•	201		•	•		• •	
For motor frame size	Brake type	ing rpm if max. operat-	Max. no-load emergency s		Reduction per notch	Dim. "O ₁ "	Min. braking torque	Rated air gap S _{Gap Rated}	Max. air gap S _{Gap max} .	Min. rotor thickness h _{min.}
		ing energy utlised	Horizontal mounting	Vertical mounting						
		rpm	rpm	rpm	Nm	mm	Nm	mm	mm	mm
63	2LM8 005-1NA	3000	6000	6000	0.17	7.0	3.7	0.2	0.4	4.5
71	2LM8 005-2NA	3000	6000	6000	0.17	7.0	3.7	0.2	0.4	4.5
80	2LM8 010-3NA	3000	6000	6000	0.35	8.0	7.0	0.2	0.45	5.5
90	2LM8 020-4NA	3000	6000	6000	0.76	7.5	18.2	0.2	0.55	7.5
100	2LM8 040-5NA	3000	6000	6000	1.29	12.5	21.3	0.3	0.65	8.0
112	2LM8 060-6NA	3000	6000	6000	1.66	11.0	32.8	0.3	0.75	7.5
132	2LM8 100-7NA	3000	5300	5000	1.55	13.0	61.1	0.3	0.75	8.0
160	2LM8 260-8NA	1500	4400	3200	5.6	17.0	157.5	0.4	1.2	12.0
180	2LM8 315-0NA	1500	4400	3200	5.6	17.0	178.4	0.4	1.0	12.0
200, 225	2LM8 400-0NA	1500	3000	3000	6.15	21.0	248.7	0.5	1.5	15.5

Changing the braking torque

The brake is supplied with the braking torque already set. For 2LM8 brakes, the torque can be reduced to the dimension O_1 by unscrewing the adjusting ring with a hook spanner. The braking torque changes by the values shown in the above table for each notch of the adjusting ring.

Readjusting the air gap

Under normal operating conditions, the brake is practically maintenance-free. The air gap S_{Gap} must only be checked at regular intervals if the application requires an extremely large amount of frictional energy and readjusted to the rated gap $S_{\text{Gap Rated}}$ at the latest when the maximum air gap $S_{\text{Gap max.}}$ is reached.



KFB spring-operated brake

This brake is the standard brake for 1LG motors in frame sizes 250 to 315. For frame sizes 180 to 225, apart from the standard brake 2LM8, KFB brakes can also be supplied. Special brake selections are available on request.



KFB spring-operated brake

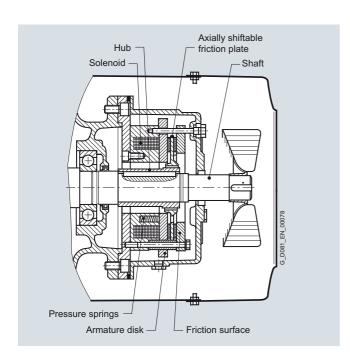
The KFB solenoid double-disk spring-operated brake is a safety brake which brakes the motor if the supply is disconnected (power failure, emergency stop). The KFB brake, IP65 degree of protection, is mainly used for electric motors for traversing, cross-traversing and lifting gear in cranes as well as for special industrial applications.

Design and mode of operation

When the brake current is switched on, an electromagnetic field develops which overcomes the spring force of the brake. The corresponding modules, including the motor shaft, can rotate freely. The brake is released. If the brake current is switched off or if there is a power failure, the electromagnetic field of the brake disappears. The mechanical braking energy is transferred to the motor shaft. The motor is braked.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data



Rating plate

The motors have a rating plate that indicates the brake data on the opposite side to the motor rating plate.

Other characteristics of the KFB brake

- High IP65 degree of protection
- Corrosion-resistant in seawater and in the tropics.
- The brake is a dynamic brake, not simply a holding brake. For this reason there is less wear, especially in the case of emergency stops (commissioning).
- High wear reserves repeated stepless air gap readjustment is possible. This results in extremely long operating times and low service and operating costs.
- The function and wear can be monitored with microswitches and proximity switches. Microswitch On/Off is standard for LG motors. Anti-condensation heating is possible as an option.
- Fully functional brake for enclosure acceptance test. Visual inspection of brake is possible during operation.
- The brake (air gap) can be adjusted in the factory, for example, and mounted on the motor without further adjustments.

The wear parts can be replaced without great outlay. After the housing has been opened (three screws), it is easy to replace the friction plate. It is not necessary to disassemble the entire brake.

Overview of brake selection for	r 1LG motors						
		For motor Frame size	4)	1)	2)	2)	2)
		180 ¹⁾	200 ¹⁾	225 ¹⁾	250 ²⁾	280 ²⁾	315 ²⁾
Number of poles		2 to 8	2 to 8	2 to 8	2 to 8	4 to 8	4 to 8
NDE bearing		6310C3	6312C3	6313C3	6215C3	6317C3	6319C3
Flange bearing plate for NDE bra mounting	ake	A300	A350	A350	A400	A450	A550
Max. diameter for 2nd. shaft exte	ension	48k6	55m6	55m6	48m6	65m6	70m6
Brake type		KFB 25	KFB 40	KFB 40	KFB 63	KFB 100	KFB 160
Braking torque	Nm	250	400	400	630	1000	1600
n _{max.} – IM B3	rpm	6000	5500	5500	4700	4000	3600
n _{max.} – IM V1	rpm	6000	5500	5500	4700	4000	3600
Output at 110 V DC	W	158	196	196	220	307	344
Current at 230 V AC (207 V DC coil voltage)	А	0.77	0.91	0.91	1	1.53	1.64
Current at 400 V AC (180 V DC coil voltage)	А	0.8	1.18	1.18	1.25	1.8	2.1
Current at 110 V DC	А	1.44	1.78	1.78	2	2.79	3.13
Current at 24 V DC	А	5.21	6.92	9.62	8.17	12.2	12.8
Application time t ₂	ms	70	80	80	110	125	180
Release time	ms	240	250	250	340	370	500
Brake moment of inertia	Kg m ²	0.0048	0.0068	0.0068	0.0175	0.036	0.050
Lifetime of brake lining L	Nm · 10 ⁶	3600	3110	3110	4615	7375	10945
Air gap adjustment required after braking energy L _N	Nm · 10 ⁶	810	935	935	1185	2330	3485

¹⁾ The standard brake for frame sizes 180 to 225 is the 2LM8 brake. KFB brake on request.

²⁾ The standard brake for frame sizes 250 to 315 is the KFB brake.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Configuration of motors with brakes

Braking time

The time it takes the motor to come to a standstill comprises two components:

- a.) The application time of the brake t_2
- b.) The braking time t_{Br}

$$t_{\mathsf{Br}} = \frac{J \cdot n_{\mathsf{rated}}}{9.55 \cdot (T_{\mathsf{B}} \pm T_{\mathsf{L}})}$$

t_{Br} Braking time in s

J Total moment of inertia in kgm²

n_{Bated} Rated speed of the motor with brake in rpm

 T_{B} Rated braking torque in Nm

 T_L Average load torque in Nm (if T_1 supports braking, T_1 is positive)

Braking energy per braking operation Qadm

The braking energy per braking operation in Nm comprises the energy of the moments of inertia to be braked $Q_{\rm Kin}$ and the energy $Q_{\rm L}$, which must be applied in order to brake against a load torque.

$$Q_{\text{adm}} = Q_{\text{Kin}} + Q_{\text{L}}$$

a.) The energy of the moments of inertia in Nm

$$Q_{Kin} = \frac{J \cdot n_{rated}^2}{182.4}$$

n_{Rated} Rated speed before braking in rpm

J Total moment of inertia in kgm²

b.) The braking energy in Nm against a load torque:

$$Q_{L} = \frac{\pm T_{L} \cdot n_{rated} \cdot t_{Br}}{19.1}$$

 $T_{\rm I}$ average load torque in Nm

 T_L is positive if it acts against the brake

 $T_{\rm L}$ is negative if it supports the brake

Run-on revolutions U

The number of run-on revolutions *U* of the motor with brake can be calculated as follows:

$$U = \frac{n_{\text{rated}}}{60} \left(t_2 + \frac{t_{\text{Br}}}{2} \right)$$

t₂ Brake application time in ms

Lifetime of the brake lining L and readjustment of the air gap

The brake lining wears due to friction which increases the air gap and the release time for the brake at standard excitation.

When the brake lining is worn out, it can be replaced easily.

In order to calculate the lifetime of the brake lining in terms of operations S_{\max} , then the lifetime of the brake lining L in Nm must be divided by the braking energy Q_{adm} :

$$S_{\text{max}} = \frac{L}{Q_{\text{adm}}}$$

The interval between adjustments N in can be calculated in terms of operations by dividing the braking energy $L_{\rm N}$ which the brake can output until it is necessary to readjust the working air gap by $Q_{\rm adm}$:

$$N = \frac{L_{\rm N}}{Q_{\rm adm}}$$

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

KFB spring-operated brake

the following voltages: 1 AC 50 Hz 230 V \pm 10 %

General technical data

Additional versions

Depending on the selected motor, brake types 2LM8 or KFB are used.

2LM8 spring-operated disk brake

Motor series

This brake is mounted on 1LA5 and 1LA7 motors in the frame sizes 63 to 225 and on 1LG motors in the frame sizes 180 to 225 as standard.

This brake is the standard brake for 1LG motors in frame sizes 250 to 315.

Voltage and frequency

The solenoids and the rectifiers of the brakes are designed for connection to

the following voltages: 1 AC 50 Hz 230 V \pm 10 % or 1 AC 60 Hz 230 V \pm 10 % When 60 Hz is used, the voltage for the brake must not be increased!

The brake can also be supplied for other voltages:

- Brake supply voltage: 24 V DC Order code **C00**
- Brake supply voltage: 400 V AC (directly at the terminal strip) Order code C01
- Brake supply voltage: 180 V DC, for operation on MM411 ECOFAST (directly at the terminal strip) Order code C02

Order codes C00, C01 and C02 may only be used in conjunction with order code G26

The solenoids and the rectifiers of the brakes are designed for connection to

When 60 Hz is used, the voltage for the brake must not be increased!

The brake can also be supplied for other voltages:

- Brake supply voltage: 24 V DC Order code C00
- Brake supply voltage: 400 V AC (directly at the terminal strip) Order code C01

The codes C00 and C01 may only be used in conjunction with Code G26.

Labeled terminals are provided in the main connection box of the motor to connect the brake

The AC voltage for the brake excitation winding is connected to the two free terminals of the rectifier block (~)

The brake can be released when the motor is at a standstill by separately exciting the solenoid. In this case, an AC voltage must be connected at the rectifier block terminals. The brake remains released as long as this voltage is

The rectifier is protected against overvoltages by varistors in the input and output circuits

For 24 V DC brakes, the brake terminals are directly connected to the DC

See the circuit diagrams below.

The motors are equipped with an additional connection box on the side of the main connection box that is used specifically for connection of the brake. KFB brakes are connected through a standard bridge or half-wave rectifier. See the circuit diagrams below.

A special circuit is not required. Optimal switching times are achieved without the need to use special circuits

Fast brake application

If the brake is disconnected from the line supply, the brake is applied. The application time for the brake disk is delayed as a result of the inductance of the solenoid (shutdown on the AC side). This results in a considerable delay before the brake is mechanically applied. In order to achieve short brake application times, the circuit must be interrupted on the DC side. To realize this, the wire jumpers, located between contacts 1+ and 2+ at the rectifier are removed and replaced by the contact of an external switch (see circuit diagrams below).

For 1LG motors with a 2LM8 brake, "Fast application of the brake" is not possible in the standard version. Please contact your local Siemens office for

Not available for the KFB brake

Manual brake release with lever

The brakes can be supplied with a mechanical manual release with lever. Order code K82

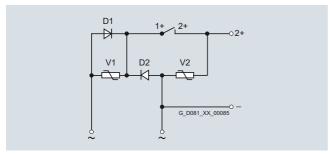
The dimensions of the brake lever depend on the motor frame size and can be read from the dimension drawing generator for motors in the SD configurator tool for low-voltage motors.

The brake can be released manually with screws as standard. Mechanical manual release with a lever can be ordered with Order code K82.

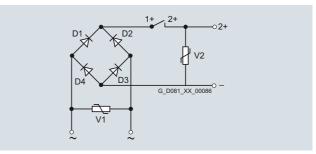
The dimensions of the brake lever depend on the motor frame size and can be read from the dimension drawing generator for motors in the SD configurator tool for low-voltage motors

Bridge rectifier / half-wave rectifier

Brakes are connected through a standard bridge or half-wave rectifier or directly to the 2LM8 or KFB brake. See the circuit diagrams below



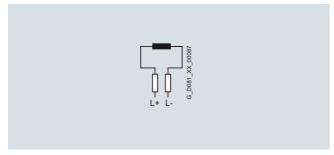
Half-wave rectifier 400 V AC



Bridge rectifier, 230 V AC

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data



Brake connection for 24 V DC

Combinations of basic versions

The following combinations of modular technology can be supplied by the factory when ordered using the predefined order codes:

Mounting of brake 1) and 1XP8 001 rotary pulse encoder

The brake (order code G26) and the rotary pulse encoder 1XP8 001-1 HTL (order code H57) can be supplied already mounted in combination.

Order code H62.

The brake (order code G26) and the rotary pulse encoder 1XP8 001-2 TTL (order code H58) can be supplied already mounted in combination.

Order code H98.

Mounting of separately driven fan and 1XP8 001 rotary pulse encoder

The separately driven fan (order code G17) and the rotary pulse encoder 1XP8 001-1 HTL (order code H57) can be supplied already mounted in combination.

Order code **H61**.

The separately driven fan (order code G17) and the rotary pulse encoder 1XP8 001-2 TTL (order code H58) can be supplied already mounted in combination.

Order code H97.

Mounting of brake 1) and separately driven fan

The brake (order code G26) and separately driven fan (order code G17) can be supplied already mounted in combination. Order code **H63**.

Mounting of brake, 1) separately driven fan and 1XP8 001 rotary pulse encoder

The brake (order code G26), the separately driven fan (order code G17) and the rotary pulse encoder 1XP8 001-1 HTL (order code H57) can be supplied already mounted in combination. Order code **H64**.

The brake (order code G26), the separately driven fan (order code G17) and the rotary pulse encoder 1XP8 001-2 TTL (order code H58) can be supplied already mounted in combination. Order code **H99**.

When a rotary pulse encoder, brake or separately driven fan is mounted, the length of the motor increases by Δ I. For an explanation of the additional dimensions and weights, see "Technology", "Dimensions and weights".

The spring-operated brake 2LM8 (see from Page 0/77) is mounted as standard on 1LA5 and 1LA7 motors in the frame sizes 63 to 225 and on 1LG motors in frame sizes 180 to 225. For 1LG motors in the frame sizes 250 to 315 the spring-operated brake KFB is the standard brake (see from Page 0/80).

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

Special technology

Prepared for mounting MICROMASTER Integrated (MMI)

Converter mounting is possible for motor series 1LA7 frame sizes 56 to 132 for 230 V Δ /400 VY if the MICROMASTER DA 51.3 type is specified. Not possible for motors with special insulation for 690 V.

Order code H15

Brake (specially for 1LA8 and 1PQ8 motor series)

For motor series 1LA8 and 1PQ8, a solenoid double-disk springoperated brake of type NFA (from Stromag) can be supplied at the drive end (DE). The brake can only be used as a holding brake. See the table below for values for the holding brake torque.

Order code H47, price on request

For motors	Brake size	Holding brake torque $T_{\rm H}$						
1LA8, 1PQ8	NFA	Nm						
31.	160/250	2500						
35.	160/250	2500						
	250/400	4000						
40.	250/400	4000						
	400/630	6300						
45 .	400/630	6300						
	630/1000	10000						

When a brake is mounted, the length of the motor increases by Δ I. For an explanation of the additional dimensions and weights, see "Technology", "Dimensions and weights".

The brake is generally procured and mounted by the factory.

Further information is available on request.

The "Special technology" comprises rotary pulse encoders for frame sizes 100 L to 450 of 1LA5, 1LA6, 1LA7, 1LA8 and 1LG4/6 motors. Please inquire about the specified rotary pulse encoders for 1LA9 motors.

The order codes listed under "Special technology" cannot be combined in the case of 1LA motors with order codes from the modular technology range.

For 1LG motors, order codes **G17** (mounting of separately driven fan), **G26** (mounting of brake) and **H63** (mounting of brake and separately driven fan) from the modular technology range can be combined with the "Special technology" rotary pulse encoders.

When a rotary pulse encoder is mounted, the length of the motor increases by Δ I. For an explanation of the additional dimensions and weights, see "Technology", "Dimensions and weights".

LL 861 900 220 rotary pulse encoder



With its rugged construction, this rotary pulse encoder is also suitable for difficult operating environments. It is resistant to shock and vibration and has insulated bearings.

The LL 861 900 220 rotary pulse encoder can be supplied already mounted.

Order code H70

General technical data

The LL 861 900 220 rotary pulse encoder can be retrofitted. The motor must be prepared for this. When the motor is ordered, order code $\bf H78$ must be specified. The rotary pulse encoder is not part of the scope of supply in this case. The mounting components required will be supplied. For motors in Zone 2 (Ex n), a special rotary pulse encoder can be supplied (please inquire).

The version of the rotary pulse encoder with a diagnostics system (ADS) can be supplied by Leine and Linde.

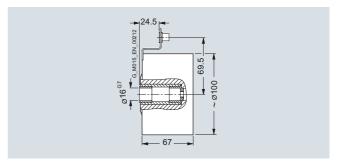
Manufacturer:

Leine and Linde (Germany) GmbH Bahnhofstraße 36 73430 Aalen

Tel. +49 (0)73 61-78093-0

Fax +49 (0)73 61-78093-11

http://www.leinelinde.com e-mail: info@leinelinde.se



Mounting dimensions of LL 861 900 220 rotary pulse encoder

Technical data for LL 861 900 220 (HTL version)

Mounting of encoder at temperatures below $-20~^{\circ}\text{C}$ and higher than $+40~^{\circ}\text{C}$ on request.

Supply voltage U _B	9 V to +30 V
Current input without load	max. 80 mA
Admissible load current per output	40 mA
Pulses per revolution	1024
Outputs	6 short-circuit proof square-wave pulses A, A', B, B', 0, 0', High Current HTL
Pulse offset between the two outputs	90° ±25° el.
Output amplitude	$U_{\text{High}} > U_{\text{B}} - 4 \text{ V}$ $U_{\text{Low}} < 2.5 \text{ V}$
Mark space ratio	1:1 ±10 %
Edge steepness	50 V/μs (without load)
Maximum frequency	100 kHz for 350 m cable
Admissible speed	4000 rpm
Temperature range	−20 to +80 °C
Degree of protection	IP65
Admissible radial cantilever force	300 N
Admissible axial force	100 N
Termination system	Terminal strips in encoder, cable connection M20 x 1.5 radial
Weight	Approx. 1.3 kg

Mounting a special type of rotary pulse encoder

For motor series 1LA8, 1PQ8 and 1LL8, if the encoder designation is specified in the order, a special type of rotary pulse encoder can be supplied already mounted, provided the technical executability is given. In this case, the encoder is procured by the factory. When ordering, specify the rotary pulse encoder in plain text.

Order code **Y70**. Price and availability on request.

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

HOG9 D 1024 I rotary pulse encoder



The encoder is fitted with insulated bearings.

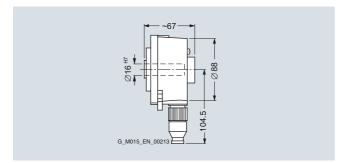
The HOG 9 D 1024 I rotary pulse encoder can be supplied already mounted.

Order code **H72**.

The HOG 9 D 1024 I rotary pulse encoder can be retrofitted. The motor must be prepared for this. When the motor is ordered, order code **H79** must be specified. The rotary pulse encoder is not part of the scope of supply in this case. The mounting components required will be supplied.

Manufacturer: Baumer Hübner GmbH Planufer 92b 10967 Berlin Tel. +49 (0)30-6 90 03-0 Fax +49 (0)30-6 90 03-1 04

http://www.baumerhuebner.come-mail: info@baumerhuebner.com



HOG 9 D 1024 I rotary pulse encoder

Technical data for HOG 9 D 1024 I rotary pulse encoder (HTL version)

Mounting of encoder at temperatures below $-20~^{\circ}\text{C}$ and higher than $+40~^{\circ}\text{C}$ on request.

Supply voltage U _B	+9 V to +30 V
Current input without load	50 to 100 mA
Admissible load current per output	60 mA, 300 mA (peak)
Pulses per revolution	1024
Outputs	4 short-circuit proof square-wave pulses A, B and A', B'
Pulse offset between the two outputs	90° ±20 %
Output amplitude	$U_{\text{High}} \ge U_{\text{B}} - 3.5 \text{ V}$ $U_{\text{Low}} \le 1.5 \text{ V}$
Mark space ratio	1:1 ±20 %
Edge steepness	10 V/μs
Maximum frequency	120 kHz
Maximum speed	7000 rpm
Temperature range	−30 to +100 °C
Degree of protection	IP56
Admissible radial cantilever force	300 N
Admissible axial force	200 N
Termination system	Radial plug (mating connector is part of the scope of supply)
Mech. design acc. to Hübner Ident. No.	73 522 E
Weight	Approx. 0.7 kg

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

HOG 10 D rotary pulse encoder



This encoder is extremely rugged and is therefore suitable for difficult operating conditions. It is fitted with insulated bearings.

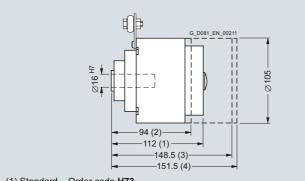
The HOG 10 D rotary pulse encoder can be supplied already mounted in different versions. The manufacturer is the same; only the technical data and the respective dimensions and weights change.

Mounting of encoder at temperatures below –20 $^{\circ}\text{C}$ and higher than +40 $^{\circ}\text{C}$ on request.

Manufacturer: Baumer Hübner GmbH Planufer 92b 10967 Berlin Tel. +49 (0)30-6 90 03-0

Fax +49 (0)30-6 90 03-0

http://www.baumerhuebner.com e-mail: info@baumerhuebner.com



- (1) Standard Order code H73
- (2) With connection boxes Order codes J15, J16
- (3) With mechanical centrifugal switch (FSL) Order codes Y74, Y76
- (4) With electronical speed switch (ESL) Order code Y79

HOG 10 D 1024 rotary pulse encoder

HOG 10 D 1024 I rotary pulse encoder

The rotary pulse encoder HOG 10 D 1024 I can be supplied already mounted.

Order code H73

The rotary pulse encoder HOG 10 D 1024 I can also be retrofitted to a motor prepared for this. When the motor is ordered, order code **H80** must be specified. The rotary pulse encoder is not part of the scope of supply in this case. The mounting components required will be supplied.

Technical data for HOG 10 D 1024 I (HTL version)

	,
Supply voltage U _B	+9 V to +30 V
Current input without load	Approx. 100 mA
Admissible load current per output	60 mA, 300 mA (peak)
Pulses per revolution	1024
Outputs	4 short-circuit proof square-wave pulses A, B and A', B'
Pulse offset between the two outputs	90° ±20 %
Output amplitude	$U_{\text{High}} \ge U_{\text{B}} - 3.5 \text{ V}$ $U_{\text{Low}} \le 1.5 \text{ V}$
Mark space ratio	1:1 ±20 %
Edge steepness	10 V/μs
Maximum frequency	120 kHz
Maximum speed	7000 rpm
Temperature range	-40 to +100 °C
Degree of protection	IP66
Admissible radial cantilever force	400 N
Admissible axial force	250 N
Termination system	Terminals, cable connection M20 x 1.5
Mech. design acc. to Hübner Ident. No.	74 055 E
Weight	Approx. 1.6 kg

Rotary pulse encoder HOG 10 DN 1024 I, connection box protection against moisture

The rotary pulse encoder HOG 10 DN 1024 I can be supplied with the already mounted connection box in version with protection against moisture (IP56).

Order code **J15**

Technical data HOG 10 DN 1024 I (HTL version), connection box protection against moisture

+9 V to +30 V
Approx. 100 mA
60 mA, 300 mA peak
1024
6 short-circuit proof square-wave pulses A, B and A', B', N, N'
90° ±20 %
$U_{\text{High}} \ge U_{\text{B}} - 3.5 \text{ V}$ $U_{\text{Low}} \le 1.5 \text{ V}$
1:1 ±20 %
10 V/μs
120 kHz
7000 rpm
−40 to +100 °C
IP66
400 N
250 N
Terminals, cable connection M20 x 1.5
74 007E-HOG10

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Rotary pulse encoder HOG 10 DN 1024 I, connection box protection against dust

The rotary pulse encoder HOG 10 DN 1024 I can be supplied with the already mounted connection box in version with protection against dust (IP65).

Order code J16

Technical data HOG 10 DN 1024 I (HTL version), connection box protection against dust

Supply voltage U _B	+9 V to +30 V
Current input without load	Approx. 100 mA
Admissible load current per output	60 mA, 300 mA peak
Pulses per revolution	1024
Outputs	6 short-circuit proof square-wave pulses A, B and A', B', N, N'
Pulse offset between the two outputs	90° ±20 %
Output amplitude	$U_{\text{High}} \ge U_{\text{B}} - 3.5 \text{ V}$ $U_{\text{Low}} \le 1.5 \text{ V}$
Mark space ratio	1:1 ±20 %
Edge steepness	10 V/μs
Maximum frequency	120 kHz
Maximum speed	7000 rpm
Temperature range	−40 to +100 °C
Degree of protection	IP66
Max. admissible radial cantilever force	400 N
Max. admissible axial force	250 N
Termination system	Terminals, cable connection M20 x 1.5
Mech. design acc. to Hübner Ident. No.	74 006E-HOG10
Weight	Approx. 1.6 kg

Rotary pulse encoder HOG 10 DN 1024 I + FSL, (speed ... rpm), connection box protection against moisture

The rotary pulse encoder HOG 10 DN 1024 I can be supplied with the already mounted connection box in version with protection against moisture (IP56) and mechanical centrifugal switch (FSL).

An operating speed of the centrifugal switch within the admissible range must be specified in plain text, see technical data of the rotary pulse encoder.

Order code Y74

Technical data HOG 10 DN 1024 I (HTL version) + FSL, (speed rpm), connection box protection against moisture

(speed rpiri), connection bo	x protection against moisture
Supply voltage U _B	+9 V to +30 V
Current input without load	Approx. 100 mA
Admissible load current per output	60 mA, 300 mA peak
Pulses per revolution	1024
Outputs	6 short-circuit proof square-wave pulses A, B and A', B', N, N'
Pulse offset between the two outputs	90° ±20 %
Output amplitude	$U_{\text{High}} \ge U_{\text{B}} - 3.5 \text{ V}$ $U_{\text{Low}} \le 1.5 \text{ V}$
Mark space ratio	1:1 ±20 %
Edge steepness	10 V/μs
Maximum frequency	120 kHz
Maximum speed	7000 rpm
Temperature range	-40 to +100 °C
Degree of protection	IP66
Max. admissible radial cantilever force	400 N
Max. admissible axial force	250 N
Centrifugal switch	
Operating speed	850 4900 rpm
Maximum speed	1.25 x n
Differential gap, clockwise/counter-clockwise	≈ 3%
Speed hysteresis	≈ 40 %
Switching capacity	6 A/230 V AC; 1 A 125 V DC
Termination system	Terminals, cable connection M20 x 1.5 + M20 x 1.5
Mech. design acc. to Hübner Ident. No.	74 035F-HOG10
Weight	Approx. 2.1 kg

Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

General technical data

Rotary pulse encoder HOG 10 DN 1024 I +FSL, connection box protection against dust

The rotary pulse encoder HOG 10 DN 1024 I can be supplied with the already mounted connection box in version with protection against dust (IP65) and mechanical centrifugal switch (FSL). An operating speed of the centrifugal switch within the admissible range must be specified in plain text, see technical data of the rotary pulse encoder.

Order code Y76

Technical data HOG 10 DN 1024 I (HTL version +) + FSL, (speed rpm), connection box protection against dust

Supply voltage U _B	+9 V to +30 V
Current input without load	Approx. 100 mA
Admissible load current per output	60 mA, 300 mA peak
Pulses per revolution	1024
Outputs	6 short-circuit proof square-wave pulses A, B and A', B', N, N'
Pulse offset between the two outputs	90° ±20 %
Output amplitude	$U_{\text{High}} \ge U_{\text{B}} - 3.5 \text{ V}$ $U_{\text{Low}} \le 1.5 \text{ V}$
Mark space ratio	1:1 ±20 %
Edge steepness	10 V/μs
Maximum frequency	120 kHz
Maximum speed	7000 rpm
Temperature range	-40 to +100 °C
Degree of protection	IP66
Max. admissible radial cantilever force	400 N
Max. admissible axial force	250 N
Centrifugal switch	
Operating speed	850 4900 rpm
Maximum speed	1.25 x n
Differential gap, clockwise/counter-clockwise	≈ 3 %
Speed hysteresis	≈ 40 %
Switching capacity	6 A/230 V AC; 1 A 125 V DC
Termination system	Terminals, cable connection M20 x 1.5 + M20 x 1.5
Mech. design acc. to Hübner Ident. No.	74 022F-HOG10
Weight	Approx. 2.1 kg

Rotary pulse encoder HOG 10 DN 1024 I + ESL 93, (speed ... rpm), connection box protection against dust

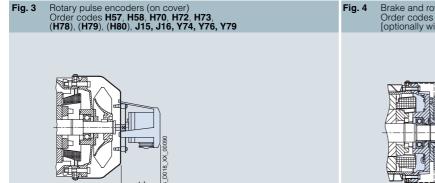
The rotary pulse encoder HOG 10 DN 1024 I can be supplied with the already mounted connection box in version with protection against dust (IP65) and electronical speed switch (ESL). One up to three operating speeds of the electronical switch within the admissible range must be specified in plain text, see technical data of the rotary pulse encoder. Order code **Y79**

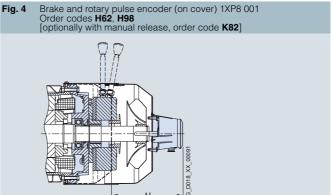
Technical data HOG 10 DN 1024 I (HTL version) + ESL 93, (speed rpm), connection box protection against dust

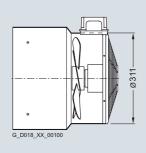
(-)	1
Supply voltage U _B	+9 V to +30 V
Current input without load	Approx. 100 mA
Admissible load current per output	60 mA, 300 mA peak
Pulses per revolution	1024
Outputs	6 short-circuit proof square-wave pulses A, B and A', B', N, N'
Pulse offset between the two outputs	90° ±20 %
Output amplitude	$U_{\text{High}} \ge U_{\text{B}} - 3.5 \text{ V}$ $U_{\text{Low}} \le 1.5 \text{ V}$
Mark space ratio	1:1 ±20 %
Edge steepness	10 V/μs
Maximum frequency	120 kHz
Maximum speed	7000 rpm
Temperature range	-40 to +100 °C
Degree of protection	IP66
Max. admissible radial cantilever force	400 N
Max. admissible axial force	250 N
Electronical switch	
Operating speed	3 x 200 5000 rpm
Maximum speed	6000 rpm
Switching accuracy	± (2-4) %
Switching capacity	3 x 49 mADC
With relay module (external relay module required!)	3 x 6 A/230 V AC; 1 A 125 V DC
Differential gap, clockwise/ counter-clockwise	≈ 3 %
Speed hysteresis	max. 30 %
Principle	Electronics
Auxiliary power	12 V/5 mA
Termination system	Terminals, cable connection M20 x 1.5 + M20 x 1.5
Mech. design acc. to Hübner Ident. No.	74 031E-HOG10
Weight	Approx. 2.9 kg

Dimensions and weight

Brake for 1LA8 and 1PQ8 motor series at drive end (DE) Order code **H47** Fig. 2 Brake Order code **G26** [optionally with manual release, order code K82]



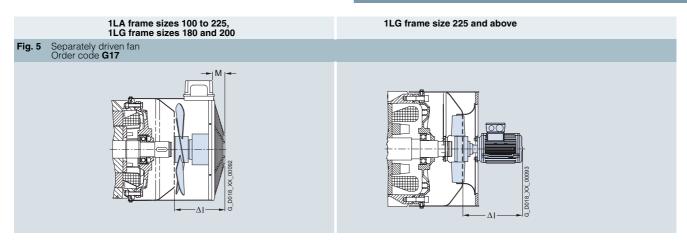


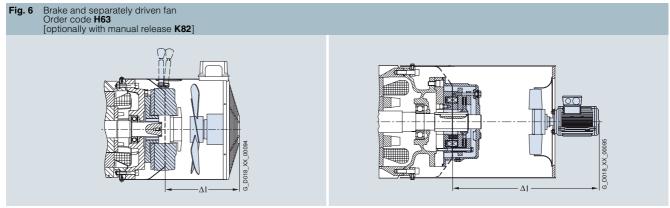


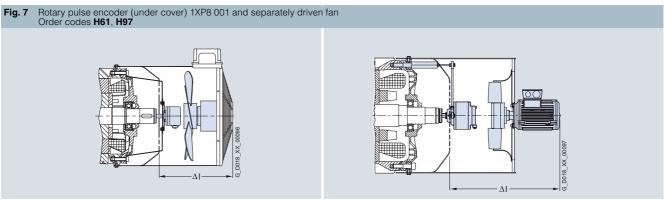
For motor series 1LA5 frame sizes 180 to 225 with separately driven fan, the fan attachment becomes narrower on the non-drive end (NDE) of the motor housing.

0

General technical data









General technical data

	Assig	nment																
	Fig. 1		Fig. 2		Fig. 3													
Frame size Brake		ke Brake						HOG9 D HOG10 D 1024 I 1024 I										
	Order G26	code	Order H47	code	Order H57 , I	code H58	Order H70	codes	Order H72	codes	Order H73	codes	J15, J	116	Y74,	Y76	Y79	
	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.
	mm	kg	mm	kg	mm	kg	mm	kg	mm	kg	mm	kg	mm	kg	mm	kg	mm	kg
1LA7, 1L																		
63	51	1	-	_	-	-	-	_	-	_	-	_	-	_	-	-	-	_
71	51	1	-	_	-	_	-	_	-	_	-	_	-	_	_	_	_	_
80	54	2	-	_	-	-	-	_	-	_	-	_	-	_	-	-	-	_
90	75	4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
100	78	6	-	_	78	0.3	91	1.3	89	0.9	134	1.6	-	_	-	-	-	_
112	87	8	-	-	78	0.3	91	1.3	89	0.9	134	1.6	-	-	-	-	-	-
132	106	12	-	-	78	0.3	91	1.3	89	0.9	134	1.6	-	-	-	-	-	-
160	129	26	-	-	78	0.3	91	1.3	89	0.9	134	1.6	-	-	-	-	-	-
180	137	27	-	_	78	0.3	91	1.3	89	0.9	134	1.6	-	_	_	_	-	_
200	142	41	-	-	78	0.3	91	1.3	89	0.9	134	1.6	-	-	-	-	-	-
225	142	41		_	78	0.3	91	1.3	89	0.9	134	1.6		_		_		_
1LA6																		
100	-	_	-	_	78	0.3	91	1.3	89	0.9	134	1.6	116	1.6	_	_	-	_
112	-	-	-	-	78	0.3	91	1.3	89	0.9	134	1.6	116	1.6	-	-	-	-
132	-	-	-	-	78	0.3	91	1.3	89	0.9	134	1.6	116	1.6	_	_	-	_
160	-	_	_	_	78	0.3	91	1.3	89	0.9	134	1.6	116	1.6	_	_	_	_
1LG4, 1L								4.0	70		4.4.0		0.0		450		450	
180	125	22	-	-	63	0.3	86	1.3	72	0.9	116	1.6	98	1.6	153	2.1	156	2.9
200	137	32	_	_	63	0.3	86	1.3	72	0.9	116	1.6	98	1.6	153	2.1	156	2.9
225	239	63	-	_	63	0.3	86	1.3	72	0.9	116	1.6	98	1.6	153	2.1	156	2.9
250	225	83	_	_	63	0.3	86	1.3	72	0.9	116	1.6	98	1.6	153	2.1	156	2.9
280	227	118	_	_	63	0.3	86	1.3	72	0.9	116	1.6	98	1.6	153	2.1	156	2.9
315	265	255	_	_	63	0.3	86	1.3	72	0.9	116	1.6	98	1.6	153	2.1	156	2.9
1LA8, 1P			205	100			105	1.0			125	1.0						
315	-	_	205	120	_	_	125	1.3	_	_		1.6	_	_	-	_	_	_
355	-	_	225	165	_	_	125	1.3	-	_	125	1.6	-	_	_	_	_	_
400	-	_	251	220	_	_	125	1.3	-	_	125	1.6	_	_	_	_	_	_
450 1LL8	-	_	270	325	_	_	125	1.3	_	_	125	1.6	_		_	_	_	_
							105	1.0			105	1.0						
315	-	-	_	_	_	_	125	1.3	_	_	125	1.6	_	-	_	-	_	_
355	-	_	_	_	_	_	125	1.3	_	_	125	1.6	_	_	_	_	-	_
400	-	-	-	_	_	-	125	1.3	-	_	125	1.6	_	-	_	_	_	_
450	-	-	-	-	-	-	125	1.3	-	-	125	1.6	-	-	-	-	-	-

General technical data

	rotary pulse encoder (on cowl) 1XP8 001 Order codes H62, H98 Al Weight, approx. mm kg mm r 7, 1LA5											
	Fig. 4					Fig. 6		Fig. 7		Fig. 8		
	rotary pulse (on cowl) 1XP8 001		Separately driven fan ¹⁾ er		Brake and separately	driven fan ¹⁾	separately	cowl) and driven fan ¹⁾		nder the 3 001 and driven fan ¹⁾	Diameter of the fan cowl	
		es .				Order code H63		Order code H61, H97	S	Order code H64, H99		
	ΔΙ		ΔΙ	М	Weight, approx.	ΔΙ	Weight, approx.	ΔΙ	Weight, approx.	ΔΙ	Weight, approx.	
	mm	kg	mm	mm	kg	mm	kg	kg	kg	mm		mm
1LA7, 1L	45											
63	_	_	-	-	-	-	_	_	_	-	-	_
71	_	-	-	-	-	-	-	-	-	-	-	-
80	_	-	-	-	-	-	-	_	-	-	-	_
90	-	_	-	-	-	-	-	-	-	-	-	-
100	156	6.3	141	30	4.0	141	10.0	226 4.3		226	10.3	202
112	165	8.3	158	30	4.5	158	12.5	226	4.8	226	12.8	227
132	184	12.3	177	40	5.5	177	17.5	247	5.8	247	17.8	226
160	207		227	40	7.0	227	33.0	289	9 7.3 289 33.3		33.3	320
180	215	27.3	269	40	10.0	269	37.0	269 10.3		269	37.3	311 (358)
200	220	41.3	272	40	11.0	272	52.0	272	11.3	272	52.3	311 (398)
225	220	41.3	272	40	11.0	272	52.0	272	11.3	272	52.3	311 (398)
1LA6												
100	-	-		30	4.0	-	-	226	4.3	-	-	202
112	-		158	30	4.5	-	-	226	4.8		-	227
132	-	-	177	40	5.5	_	-	247	5.8	-	_	226
160		-	227	40	7.0	-	-	289	7.3	-	-	320
1LG4, 1L0	G6											
180	203	22.3	269	40	10.0	269	32	269	10.3	269	32.3	356
200	215	32.3	272	40	11.0	272	43	272	11.3	272	43.3	396
225	317	63.3	235	0	22.0	576	85	425	22.3	576	85.3	439
250	303	83.3	235	0	25.0	578	108	425	25.3	578	108.3	489
280	305	118.3	235	0	28.0	550	146	425	28.3	550	146.3	539
315	343	255.3	247	0	36.0	577	291	437	36.3	577	291.3	604

The values in brackets () refer to the diameter of the motor flange because this is larger than the diameter of the fan cowl (see figure on Page 0/90).

¹⁾ For frame sizes 100 to 200 and for 1LA5 up to frame size 225, the dimensions of the connection box for the separately driven fan, length x width x height, are 95 mm x 105 mm x 54 mm. For motor series 1LG4/1LG6 (frame sizes 225 to 315), the dimensions of the connection box for the separately driven fan, length x width x height, are 75 mm x 75 mm x 38 mm.

IEC Squirrel-Cage Motors Introduction motors 1LE1, 1PC1

Order No. code

Overview

The order number consists of a combination of figures and letters and is divided into three blocks linked with hyphens for a better overview, e.g.

1LE1001-1DB20-1AA5-Z

The first block (Positions 1 to 7) identifies the motor type; the second block (Positions 8 to 12) defines the motor frame size and length, the number of poles and in some cases the frequency/output; and in the third block (Positions 13 to 16), the frequency/output, type of construction and other design features are encoded.

For deviations in the second and third block from the catalog codes, either **-Z** or **9** should be used as appropriate.

Ordering data:

- Complete Order No. and order code(s) or plain text.
- If a quotation has been requested, please specify the quotation number in addition to the Order No.
- When ordering a complete motor as a spare part, please specify the works serial No. for the previously supplied motor as well as the Order No.

Structure of the Order I	****	Position:	1	2	3	4	5	6	7	-	8	9	10	11	12	-	13	14	15	16	
IEC squirrel-cage r	notors, surface-cooled																				
Positions 1 to 4: Digit, letter, letter, digit	New generation t Design or version (motor type) • Standard: Self-ventilated by fan mounted on and driven by rotor • Expansion option (F90):																				
	Forced-air cooled by air flow from driven Special: Self-cooled without external self-cooled wi			P	С	1	_														
Positions 5 to 7: 3 digits	 Motors with high efficiency (High Efficiency, EFF1), aluminur 						0	0	1												
	 Motors with improved efficiency (Improved Efficiency, EFF2), alur 		g				0	0	2												
Positions 8, 9 and 11: Digit, letter, digit	Motor frame size (frame size as a combination of sh	naft height and	d ove	erall I	engtl	n, en	cod	ed)			1	A D		0 6							
Position 10: Letter	Number of poles A D = 2-, 4-, 6-, 8-pole												A D								
Positions 12 and 13: 2 digits	Voltage, circuit and frequency													_	0 9		0 8				
Position 14: Letter	Type of construction (A – V)																	A V			
Position 15: Letter	Motor protection (A – Z; special versions encoded)																		A Z		
Position 16: Digit	Mechanical design (motor versice General Line motors with shore (connection box on top, cast fee non-drive-end (NDE) cannot be All options are possible or canded to the connection box on tope Connection box on RHS (viewed Connection box on LHS (viewed Connection box below)	ter delivery to the total tota tota	imes rersi	s, lim	nited	opti	•													0 4 5 6 7	
	Special order versions: encoded – additional order code r not encoded – additional plain tex																				- 2

Ordering example

Selection criteria	Requirement	Structure of the Order No.
Motor type	New generation	1LE1001-0000-000
	Standard motor with high efficiency EFF1, IP55 degree of protection, aluminum version	
Motor frame size/No. of poles/speed	160/4-pole/1500 rpm	1LE1001-1DB2Q-QQQ
Rated output	11 kW	_
Voltage and frequency	230 V∆/400 VY, 50 Hz	1LE1001-1DB22-2□□□
Type of construction	IM V5 with protective cover 1)	1LE1001-1DB22-2C□□-Z H00
(Special versions)	3 PTC thermistors (motor protection with 3 embedded temperature sensors for tripping ²⁾	1LE1001-1DB22-2CB□-Z H00
Mechanical design (motor version)	Connection box on RHS (viewed from DE)	1LE1001-1DB22-2CB5-Z H00
	Mounted separately driven fan	1LE1001-1DB22-2CB5-Z H00 F70

Standard without protective cover – the protective cover is defined with option H00 and this option must be ordered in addition.

²⁾ No additional option must be specified in the order.

IEC Squirrel-Cage Motors Introduction motors 1LE1, 1PC1

Special versions

Overview

The order codes and availability are assigned to the individual motor series in the "Selection and ordering data" in catalog part 1.

For

- Voltages
- Types of constructions
- Motor protection
- Motor connection and connection box

see the relevant heading in section "General technical data" in this catalog part

Attention:

For 1LE1 and 1PC1 motors apply only the "Special versions" of the following table and of catalog part 1. Motor protection and motor connection or connection box can be defined as Order No. supplement with the positions 15 or 16 of the Order No.

All available options are listed according to topics in the following table. An alphanumerical listing according to order codes can be found in the appendix under "Overview of order codes".

Order code	Special versions	For further information, see Page
_	nection and connection box	
R15	One cable gland, metal	0/114
R10	Rotation of the connection box through 90°, entry from DE	0/114
R11	Rotation of the connection box through 90°, entry from NDE	0/114
R12	Rotation of the connection box through 180°	0/114
750 New!	Larger connection box	0/113
R30 New!	Reduction piece for M cable gland in accordance with British standard, both cable entries mounted	0/114
104	External earthing	0/113
R20 New!	3 cables protruding, 0.5 m long	0/114
R21 New!	3 cables protruding, 1.5 m long	0/114
R22 New!	6 cables protruding, 0.5 m long	0/114
R23 New!	6 cables protruding, 1.5 m long	0/114
R24 New!	6 cables protruding, 3 m long	0/114
H08 New!	Connection box on NDE	0/113
Windings a	and insulation	
N01	Temperature class 155 (F), used acc. to 155 (F), with service factor (SF)	0/108
N02	Temperature class 155 (F), used acc. to 155 (F), with increased output	0/108
103	Temperature class 155 (F), used acc. to 155 (F), with increased coolant temperature	0/108
N11 New!	Temperature class 180 (H) at rated power and max. CT 60 °C	0/108
N20 New!	Increased air humidity/temperature with 30 to 60 g water per m ³ of air	0/108
N05	Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 %	0/108
N06	Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 %	0/108
N07	Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 %	0/108
801	Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 %	0/108
121 New!	Increased air humidity/temperature with 60 to 100 g water per m ³ of air	0/108
Y52	Temperature class 155 (F), used acc. to 155 (F), other requirements	0/108
Colors and	paint finish	
Y 54	Special finish in other standard RAL colors	0/101
/51	Special finish in special RAL colors	0/101
803 New!	Special finish sea air resistant	0/100
S00	Unpainted (only cast iron parts primed)	0/100
S01	Unpainted, only primed	0/100
Modular te	chnology – Basic versions	
- 70	Mounting of separately driven fan	0/129
F01	Mounting of brake	0/130
301	Mounting of 1XP8012-10 (HTL) rotary pulse encoder	0/128
G02	Mounting of 1XP8012-20 (TTL) rotary pulse encoder	0/128
Modular te	chnology – Additional versions	
F10	Brake supply voltage 24 V DC	0/133
- 11	Brake supply voltage 230 V AC, 50/60 Hz	0/133
12	Brake supply voltage 400 V AC, 50/60 Hz	0/133
- 50	Mechanical manual brake release with lever (no locking)	0/133
Special tec		
G04	Mounting of LL 861 900 220 rotary pulse encoder	0/134
G05	Mounting of HOG 9 D 1024 I rotary pulse encoder	0/135
G06	Mounting of HOG 10 D 1024 I rotary pulse encoder	0/136

IEC Squirrel-Cage Motors Introduction motors 1LE1, 1PC1

Special versions

Overview "Special versions" (Fortsetzung)

Overv	view '	Special versions" (Fortsetzung)	
Order	code	Special versions	For further information, see Page
Mech	nanica	design and degrees of protection	
H00		Protective cover for types of construction	0/119
H01		Screwed-on feet (instead of cast)	0/113
H23	New!	Radial seal on DE for flange-mounting motors with oil resistance to 0.1 bar	0/118
	New!	Low-noise version for 2-pole motors with clockwise direction of rotation	0/119
F78	New!	Low-noise version for 2-pole motors with counter-clockwise direction of rotation	0/119
	New!	IP65 degree of protection	0/119
	New!	IP56 degree of protection (non-heavy-sea)	0/119
	New!	Vibration-proof version	0/119
H03	1000;	Condensation drainage holes	0/119
	New!	Non-rusting screws (externally)	0/119
G40	/vew;	Prepared for mountings, only center hole	0/118
G41		Prepared for mountings with D12 shaft	0/118
G42		Prepared for mountings with D16 shaft	0/118
-	New!	Protective cover for encoder (loosely enclosed – only for mountings acc. to order codes G40, G41 and G42)	0/118
		nperature and site altitude	0/118
	4/ /		0/407
	<u>New!</u>	Coolant temperature –40 °C to +40 °C	0/107
	New!	Coolant temperature –30 °C to +40 °C	0/107
		accordance with standards and specifications	0/00
	<u>New!</u>	Electrical according to NEMA MG1-12	0/99
	<u>New!</u>	Design according to UL with "Recognition Mark"	0/99
	New!	Canadian regulations (CSA)	0/98, 0/99
	New!	PSE Mark Japan	0/99
	ıngs a	nd lubrication	
Q01		Measuring nipple for SPM shock pulse measurement for bearing inspection	0/122
L22		Bearing design for increased cantilever forces	0/122, 0/124
L25		Special bearing for DE and NDE, bearing size 63	0/122, 0/124
L23		Regreasing device	0/122
L20		Located bearing at DE	0/122
L21		Located bearing at NDE	0/122
Balar	nce an	d vibration quantity	
L00		Vibration quantity level B	0/120
L02		Full-key balancing	0/120
L01		Balancing without fitted key	0/120
Shaft	t and r	otor	
L08		Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955	0/121
		Tolerance R for flange-mounting motors	
L05		Second standard shaft extension	0/121
L04	New!	Shaft extension with standard dimensions, without featherkey way	0/121
L07		Concentricity of shaft extension in accordance with DIN 42955 Tolerance R	0/121
L06		Standard shaft made of non-rusting steel	0/121
Y55	New!	Non-standard cylindrical shaft extension	0/121
Heati	ing an	d ventilation	
F75	New!	Fan cover for textile industry	0/111
F76	New!	Metal external fan	0/111
Q02		Anti-condensation heaters for 230 V	0/111
Q03		Anti-condensation heaters for 115 V	0/111
F74		Sheet metal fan cover	0/111
Ratin	ıg plat	e and extra rating plates	
M10		Second rating plate, loose	0/106
M11		Nirosta rating plate	0/106
Y80		Extra rating plate or rating plate with deviating rating plate data	0/106
Y82		Extra rating plate with identification codes	0/106
Y84		Additional information on rating plate and on package label (max. of 20 characters)	0/106
	aging	safety notes, documentation and test certificates	5, 100
B00	J9	Without safety and commissioning note. Customer's declaration of renouncement required.	0/102
B01		With one safety and start-up guide per box pallet	0/102
B02		Acceptance test certificate 3.1 in accordance with EN 10204	<u> </u>
			0/102
B04	1/ /	Printed operating instructions English/German enclosed	0/102
	New!	Type test with heat run for horizontal motors, with acceptance	0/102
B99		Wire-lattice pallet	0/102
M01		Connected in star for dispatch	0/102
M02		Connected in delta for dispatch	0/102

IEC Squirrel-Cage Motors Introduction motors 1LE1/1PC1

General technical data

Overview

Cut-away diagram of a low-voltage motor



IEC Squirrel-Cage Motors Introduction motors 1LE1/1PC1

General technical data

Designs in accordance with standards and specifications

Applicable standards and specifications

The motors comply with the appropriate standards and regulations, especially those listed in the table below.

Title	IEC/EN	DIN EN
General specifications for rotating electrical machines	IEC 60034-1, IEC 60085	DIN EN 60034-1
Specification of the losses and effi- ciency of rotating electrical machines	IEC 60034-2	DIN EN 60034-2
Asynchronous AC motors for general use with standardized dimensions and outputs	IEC 60072 mounting dimensions only	DIN EN 50347
Restart characteristics for rotating electrical machines	IEC 60034-12	DIN EN 60034-12
Terminal designations and direction of rotation for electrical machines	IEC 60034-8	DIN EN 60034-8
Designation for type of construction, installation and connection box position	IEC 60034-7	DIN EN 60034-7
Entry to connection box	_	DIN 42925
Built-in thermal protection	IEC 60034-11	DIN EN 60034-11
Noise limit values for rotating electrical machines	IEC 60034-9	DIN EN 60034-9
IEC standard voltages	IEC 60038	DIN IEC 60038
Cooling methods for rotating electrical machines	IEC 60034-6	DIN EN 60034-6
Vibration severity of rotating electrical machines	IEC 60034-14	DIN EN 60034-14
Vibration limits	-	DIN ISO 10816
Degrees of protection of rotating electrical machines	IEC 60034-5	DIN EN 60034-5

National standards

The motors comply with the IEC or European standards listed above. The European standards replace the national standards in the following EU member states: Germany (VDE), France (NF C), Belgium (NBNC), Great Britain (BS), Italy (CEI), Netherlands (NEN), Sweden (SS), Switzerland (SEV) etc.

The motors also comply with various national standards. The following standards have been harmonized with IEC publication 60034-1 or replaced with DIN EN 60034-1 so that the motors can be operated at standard rated output.

Title	Country
CSAC22.2, No. 100	Canada
IS 325 IS 4722	India
NEK - IEC 60034-1	Norway

Tolerances for electrical data

According to DIN EN 60034, the following tolerances are permitted:

Motors which comply with DIN EN 60034-1 must have a voltage tolerance of ± 5 % / frequency tolerance of ± 2 % (Design A). If utilized, the admissible limit temperature of the temperature class may be exceeded by 10 K.

A tolerance of ± 5 % also applies to the rated voltage range in accordance with DIN EN 60034-1. For rated voltage and rated voltage range, see Page 0/103.

Efficiency η at

 $P_{\text{rated}} \le 150 \text{ kW: } -0.15 \cdot (1 - \eta)$ $P_{\text{rated}} > 150 \text{ kW: } -0.1 \cdot (1 - \eta)$

With η being a decimal number.

Power factor $-\frac{1-\cos\varphi}{6}$

Minimum absolute value: 0.02

Maximum absolute value: 0.07

Slip ± 20 % (for motors <1 kW ± 30 % is admissible) Locked-rotor current ± 20 %

Locked-rotor torque –15 % to +25 % Breakdown torque –10 % Moment of inertia ±10 %

Energy-saving motors with European efficiency classification in accordance with EU/CEMEP (European Committee of Manufacturers of Electrical Machines and Power Electronics)

Low-voltage motors in the output range of 1.1 to 90 kW, 2-pole and 4-pole are marked in accordance with the EU/CEMEP agreement with the efficiency class (Improved Efficiency) or (High Efficiency).

So that the requirements of efficiency classes en and en are fulfilled, the active parts of the motor have been optimized. The procedure for calculating the efficiency is based on the losssummation method according to IEC 60034-2.

Motors for the North American market

For motors which comply with North American regulations (NEMA, CSA, UL, etc.), it must always be checked whether the motors will be used in the US or Canada and whether they are subject to state laws.

Minimum efficiencies required by law

In 1997, an act was passed in the US to define minimum efficiencies for low-voltage three-phase motors (EPACT = Energy Policy Act). An act is in force in Canada that is largely identical, although it is based on different verification methods. The efficiency is verified for these motors for the USA using IEEE 112, Test Method B and for Canada using CSA-C390. Apart from a few exceptions, all low-voltage three-phase motors exported to the USA or Canada must comply with the legal requirements on efficiency.

The law requires minimum efficiencies for 2, 4 and 6-pole motors with a voltage of 230 and 460 V/60 Hz, in the output range of 1 to 200 HP (0.75 to 150 kW).

According to EPACT, the following are excluded from the efficiency requirements, for example.

- Motors whose frame size output classification does not correspond with the standard series according to NEMA MG1-12.
- Flange-mounting motors without feet
- Brake motors
- Converter-fed motors
- Motors with design letter C and higher

For more information on EPACT: http://www.eren.doe.gov/

Special requirements for the USA: Energy Policy Act

The act lays down that the nominal efficiency at full load and a "CC" number (Compliance Certification) must be included on the rating plate. The "CC" number is issued by the US Department of Energy (DOE). The following information is stamped on the rating plate of EPACT motors which must be marked by law: Nominal efficiency (service factor SF 1.15), design letter, code letter, CONT, CC-Nr. CC 032A (Siemens) and NEMA MG1-12.

Special requirements for Canada: CSA – Energy Efficiency Verification

These motors fulfill the minimum efficiency requirements laid down by the CSA standard C390. These motors are available as 1LE1 and can be ordered with order code **D40** and are also marked with the CSA-E verification on the rating plate.



NEMA - Order code D30

The motors with increased efficiency according to EPACT are designed to meet the NEMA MG1-12 electrical standard and are marked accordingly. The mechanical design of all motors is compliant only to IÉC, not to NEMA dimensions.

All motors in the EPACT and D30 version correspond to NEMA Design A (i. e. standard torque characteristic in accordance with NEMA and no starting current limitation).

For Design B, C and D, a special version is required (on re-

All other 1LE1/1PC1 motors must be ordered with order code D30.

Data on the rating plate: Rated voltage (voltage tolerance of 10 %), nominal efficiency, design letter, code letter, CONT and NEMA MG1-12.

UL approval - Order code D31

The motors based on the 1LE1/1PC1 basic series are listed for up to 600 V by Underwriters Laboratories Inc. ("Recognition Mark'' = R/C).

This is not possible in combination with the option "temperature class 180 (H) at rated output and maximal coolant temperature of 60 °C", order code N11

According to UL, motor voltages are only certified up to 600 V, i.e. voltage codes 22, 27 or 40. For this reason, the indication 690 VY for voltage code "34" (400 VΔ/690 VY/ 50 Hz or 460 V Δ /60 Hz), for example, is omitted on the rating plate.

The "UL Recognition Mark" is included on the rating plate of the motor.



In addition, the motor is designed to meet the NEMA MG1-12 electrical standard and includes the following data on the rating plate: Rated voltage (voltage tolerance of 10 %), nominal efficiency, design letter, code letter, CONT and NEMA MG1-12. The motors must only be ordered with order code D31.

Externally or internally mounted components such as

- · Motor protection
- · Heating element
- Separately driven fan
- Brake
- Encoder
- Power connection
- Plug connector

are UL-R/C, CSA or C-US listed or used by manufacturers in accordance with regulations. It may have to be decided whether the motor is suitable for the application.

The motors can be operated with a frequency converter with 50/60 Hz

Deviating frequency settings must be tested at final acceptance.

The following versions are possible:

- 2-pole motors, only in combination with F77 or F78 low-noise versions
- 4, 6 and 8-pole motors, only in combination with F76 metal external fan

CSA approval - Order code D40

Motors based on the 1LE1/1PC1 basic series are approved for up to 690 V in accordance with the Canadian regulations of the "Canadian Standard Association" (CSA). Externally or internally mounted components which are used are listed by CSA or are used by manufacturers in accordance with regulations. It may have to be decided whether the motor is suitable for the applica-

This is not possible in combination with the option "temperature class 180 (H) at rated output and maximal coolant temperature of 60 °C", order code N11, for 1LE1 and 1PC1 motor series.

General technical data

The motors must be ordered with the order code **D40**, voltage code "90" and order code for voltage and frequency. The CSA mark and the rated voltage (voltage tolerance of 10 %) are included on the rating plate.



When energy-saving motors (1LE1 in design EFF1) are ordered, they also include the CSA-E mark on the rating plate.



Export of low-voltage motors to China

CCC - China Compulsory Certification - Order code D01

"Small power motors" which are exported to China must be certified up to a rated output of:

2-pole: ≤ 2.2 kW 4-pole: ≤ 1.1 kW 6-pole: ≤ 0.75 kW 8-pole: ≤ 0.55 kW

The 1LE1 motors which must be certified have been certified by the CQC (China Quality Cert. Center). When ordered with the D01 order code, the "CCC" logo and "Factory Code" are included on the rating plate and packaging.



Factory Code:

A005216 = Works Bad Neustadt A010607 = Works Mohelnice

Chinese customs checks the need for certification of imported products by means of commodity code.

The following do not need to be certified:

- · Motors imported to China which have already been installed in a machine
- Repair parts

Export of low-voltage motors to Japan

PSE Mark Japan - Order Code D46

PSE marking is a mandatory certification in Japan in accordance with the electrical devices and safety of materials act. "Small power motors" with a rated output of up to 3 kW which are exported to Japan must bear the PSE marking

The motors concerned are marked on the rating plate with the following "PSE" logo.



General technical data

Colors and paint finish

To protect the drives against corrosion and external influences, high-quality coatings based on 2-K epoxy resin are offered in various different colors.

Туре	Suitability of paint finish for climate group in accordance with DIN IEC 60721, Part 2-1						
Special finish	Worldwide (global) for outdoor use in direct sunlight and/or weather conditions. Suitable for use in the tropics for <60 % relative humidity at 40 °C	Briefly: Up to 140 °C Contin.: Up to 120 °C Also: for aggressive atmospheres up to 1 % acid and alkali concentrations or permanent dampness in sheltered rooms					

Field of application	Resistance
 Recommended for indoor installations or outdoor installations exposed to direct weather conditions Industrial climate with moderate SO2 exposure, inshore maritime climate, but not offshore maritime climate, e.g. for crane drives and also in the paper industry 	 Chemical exposure to 5 % acid and caustic solution concentration Suitable for use in the tropics up to 75 % relative humidity at 50 °C Thermal stability from -40 to 140 °C
Complies with the test requirements of DIN EN ISO 12944-2 Corrosion Category C4	

All motors are painted with RAL 7030 (stone gray) if the color is not specified.

Other colors in special finish must be ordered with order codes **Y51** or **Y54** and the required RAL number in plain text (for a selection of the available RAL numbers/colors, see the following page for tables for order codes **Y51** and **Y54**).

Direct sunlight may change the color. If consistent colors are required, we recommend paint based on polyurethane. Please inquire.

All paint finishes can be painted over with commercially available paints. Special paints and increased layer thickness available on request.

If required, the motors can be supplied coated only in primer, order code **\$01**, or unpainted (unmachined cast-iron surfaces, but primed) using order code **\$00**.

General technical data

Special finish in standard RAL colors – Order code **Y54** (RAL number is required in plain text)

RAL No.	Color name	RAL No.	Color name
1002	Sand yellow	6011	Reseda green
1013	Pearl white	6019	Pastel green
1015	Light ivory	6021	Pale green
1019	Gray beige	7000	Squirrel gray
2003	Pastel orange	7001	Silver gray
2004	Pure orange	7004	Signal gray
3000	Flame red	7011	Iron gray
3007	Black red	7016	Anthracite gray
5007	Brilliant blue	7022	Umber gray
5009	Azure blue	7031	Blue gray
5010	Gentian blue	7032	Pebble gray
5012	Light blue	7033	Cement gray
5015	Sky blue	7035	Light gray
5017	Traffic blue	9001	Cream
5018	Teal blue	9002	Gray white
5019	Capri blue	9005	Jet black

Special finish in special RAL colors - Order code Y51 (RAL number is required in plain text)

RAL No.	Color name	RAL No.	Color name	RAL No.	Color name	RAL No.	Color name
1000	Green beige	3014	Antique pink	6003	Olive green	7036	Platinum gray
1001	Beige	3015	Light pink	6004	Blue green	7037	Dusty gray
1003	Signal yellow	3016	Coral red	6005	Moss green	7038	Agate gray
1004	Golden yellow	3017	Rose	6006	Gray olive	7039	Quartz gray
1005	Honey yellow	3018	Strawberry red	6007	Bottle green	7040	Window gray
1006	Maize yellow	3020	Traffic red	6008	Brown green	7042	Traffic gray A
1007	Daffodil yellow	3022	Salmon pink	6009	Fir green	7043	Traffic gray B
1011	Brown beige	3027	Raspberry red	6010	Grass green	7044	Silk gray
1012	Lemon yellow	3031	Orient red	6012	Black green	7045	Tele gray 1
1014	Dark ivory	3032	Pearl ruby red	6013	Reed green	7046	Tele gray 2
1016	Sulfur yellow	3033	Pearl pink	6014	Yellow olive	7047	Tele gray 4
1017	Saffron yellow	4001	Red lilac	6015	Black olive	7048	Pearl mouse gray
1018	Zinc yellow	4002	Red violet	6016	Turquoise green	8000	Green brown
1020	Olive yellow	4003	Heather violet	6017	May green	8001	Ocher brown
1021	Rape yellow	4004	Claret violet	6018	Yellow green	8002	Signal brown
1023	Traffic yellow	4005	Blue lilac	6020	Chrome green	8003	Clay brown
1024	Ochre yellow	4006	Traffic purple	6022	Olive drab	8004	Copper brown
1027	Curry	4007	Purple violet	6024	Traffic green	8007	Fawn brown
1028	Melon yellow	4008	Signal violet	6025	Fern green	8008	Olive brown
1032	Broom yellow	4009	Pastel violet	6026	Opal green	8011	Nut brown
1033	Dahlia yellow	4010	Tele magenta	6027	Light green	8012	Red brown
1034	Pastel yellow	4011	Pearl violet	6028	Pine green	8014	Sepia brown
1035	Pearl beige	4012	Pearl blackberry	6029	Mint green	8015	Chestnut
1036	Pearl gold	5000	Violet blue	6032	Signal green	8016	Mahogany
1037	Sun yellow	5001	Green blue	6033	Mint turquoise	8017	Chocolate
2000	Yellow orange	5002	Ultramarine	6034	Pastel turquoise	8019	Gray brown
2001	Red orange	5003	Saphire blue	6035	Pearl green	8022	Black brown
2002	Vermilion	5004	Black blue	6036	Pearl opal green	8023	Orange brown
2008	Bright red orange	5005	Signal blue	7002	Olive gray	8024	Beige brown
2009	Traffic orange	5008	Gray blue	7003	Moss gray	8025	Pale brown
2010	Signal orange	5011	Steel blue	7005	Mouse gray	8028	Terra brown
2011	Deep orange	5013	Cobalt blue	7006	Beige gray	8029	Pearl copper
2012	Salmon orange	5014	Pigeon blue	7008	Khaki gray	9003	Signal white
2013	Pearl orange	5020	Ocean blue	7009	Green gray	9004	Signal black
3001	Signal red	5021	Water blue	7010	Tarpaulin gray	9006	White aluminum
3002	Carmine red	5022	Night blue	7012	Basalt gray	9007	Gray aluminum
3003	Ruby red	5023	Distant blue	7013	Brown gray	9010	Pure white
3004	Purple red	5024	Pastel blue	7015	Slate gray	9011	Graphite black
3005	Wine red	5025	Pearl gentian	7021	Black gray	9016	Traffic white
3009	Oxide red	5026	Pearl night blue	7023	Concrete gray	9017	Traffic black
3011	Brown red	6000	Patina green	7024	Graphite gray	9018	Papyrus white
3012	Beige red	6001	Emerald green	7026	Granite gray	9022	Pearl light gray
3013	Tomato red	6002	Leaf green	7034	Yellow gray	9023	Pearl dark gray

Coating structure and colors not specified in the catalog are available on request.

General technical data

Packaging, safety notes, documentation and test certificates

Connected in star for dispatch - Order code M01

The terminal board of the motor is connected in star for dispatch.

Connected in delta for dispatch – Order code M02

The terminal board of the motor is connected in delta for dispatch.

Packing weights

acking weights									
Packing weights For motors		For land trans	port						
Frame size	Tuno					Type of constr	uction IM B5, IN	A \ / 1	
Frame size	Туре								
	1LE1 1PC1	In box Tare	On wooden board ISPM covered by cardboard on top and sides Tare	On battens Tare	In crate Tare	In box Tare	On wooden board ISPM covered by cardboard on top and sides Tare	On battens Tare	In crate Tare
		kg	kg	kg	kg	kg	kg	kg	kg
100 L	1A.4	_	5.0	_	_	_	5.0	_	_
	1A.5	_	5.0	_	_	_	5.0	_	_
	1A.6	_	5.0	_	_	_	5.0	_	_
112 M	1B.2	_	5.0	_	_	_	5.0	_	_
	1B.6	_	5.0	_	_	_	5.0	_	_
132 S	1C.0	4.7	_	_	_	5.2	_	_	_
	1C.1	4.7	_	_	_	5.2	_	_	_
132 M	1C.2	4.7	_	_	_	5.2	_	_	_
	1C.3	4.7	_	_	_	5.2	_	_	_
	1C.6	8.7	_	_	_	9.2	-	_	_
160 M	1D.2	4.8	-	-	_	5.7	-	-	_
	1D.3	4.8	-	-	_	5.7	-	-	_
160 L	1D.4	4.8	_	_	_	5.7	-	_	_
	1D.6	8.8	-	-	-	9.7	-	-	-

Data apply for individual packaging. Packing in wire-lattice pallets can be used, order code **B99**.

Safety notes

If the motors are to be delivered without safety and commissioning notes, a customer's declaration of renouncement is required.

Without safety and commissioning note - Order code B00

The motors are supplied with only one set of safety and commissioning notes per wire-lattice pallet for most motor types and frame sizes.

Complete with one set of safety and commissioning notes per wire-lattice pallet – Order code B01

Documentation

The following documents are optionally available:

- Printed operating instructions English/German enclosed Order code B04
- All manuals for low-voltage motors, geared motors and low-voltage converters are now available on DVD in 5 languages, see "SD Manual Collection for CA 01" in catalog part 11 "Appendix".

Test certificates

Acceptance test certificate 3.1 according to EN 10204 – Order code B02

An acceptance test certificate 3.1 according to EN 10204 can be supplied for most motors.

Type test with heat run for horizontal motors, with acceptance – Order code B83

During the type test, a temperature-rise test is performed; no-load, short-circuit and load characteristics are recorded; the iron losses and friction losses are determined and the efficiency is calculated from the summed losses. This option is only applicable to motors with a horizontal type of construction. The acceptance is carried out by an external representative (e.g. customer, classification society).

General technical data

Voltages, currents and frequencies

Standard voltages

EN 60034-1 differentiates between Category A (combination of voltage deviation ± 5 % and frequency deviation ± 2 %) and Category B (combination of voltage deviation ± 10 % and frequency deviation $\pm 3/-5$ %) for voltage and frequency fluctuations. The motors can supply their rated torque in both Category A and Category B. In Category A, the temperature rise is approx. 10 K higher than during rated duty.

Standard	Category	Category
60034 – 1	A	В
Voltage deviation Frequency deviation	±5 % ±2 %	±10 % +3 %/–5 %
Rating plate data stamped with rated voltage a (e.g. 230 V)	a ±5 % (e.g. 230 V ±5 %)	a ±10 % (e.g. 230 ±10 %)
Rating plate data stamped with rated voltage ranges b to c (e.g. 220 to 240V)	b –5 % to c +5 % (e.g. 220 –5 % to 240 +5 %)	b –10 % to c +10 % (e.g. 220 – 10 % to 240 +10 %)

According to the standard, longer duty is not recommended for Category B. See "Rating plates and extra rating plates" for details of the rating plate inscriptions and corresponding examples. The selection and ordering data state the rated current at 400 V. The DIN IEC 60038 standard specifies a tolerance of ±10 % for mains voltages of 230 V, 400 V and 690 V. The rating plates of motors with voltage code 22 or 34 specify a rated voltage range in addition to the rated voltage (see table below).

The rated currents at 380/420~V are specified in the table "Rated currents for rated voltage range 380~V to 420~V at 50~Hz" and on the rating plate.

Mains voltages	Rated voltage range	Voltage code
1LE1 motors		
230 VΔ/400 VY, 50 Hz	220 240 VΔ/380 420 VY, 50 Hz	22
400 VΔ/690 VY, 50 Hz	380 420 V∆/660 725 VY, 50 Hz	34
500 VY, 50 Hz	_	27
500 VΔ, 50 Hz	_	40

Non-standard voltages and/or frequencies

The tolerance laid down by DIN EN 60034-1 applies to all non-standard voltages.

Order codes have been allocated for a number of non-standard voltages at 50 or 60 Hz. They are ordered by specifying the code digit 9 for voltage in the 12th position of the Order No. as well as the code digit 0 in the 13th position of the Order No. and the appropriate order code.

 $\mbox{\bf M1Y}$ Non-standard winding for voltages between 200 V and 690 V and rated outputs.

For voltages and rated outputs outside the range, please inquire.

Motor series	Frame size	Rated voltages that are a Lowest/highest voltage in	
		Delta connection	Star connection
1LE1	100 160	200/690	250/690

Order codes for other rated voltages are listed under "Order No. supplements" in the "Selection and ordering data" as well as "Special versions" under "Voltages".

General technical data

Rated currents for rated voltage range 380 V to 420 V at 50 Hz $\,$

Motor type	Frame size	Currents for	r voltage and n	umber of poles							
		380 V	420 V	380 V	420 V	380 V	420 V	380 V	420 V		
		2-pole		4-pole		6-pole		8-pole			
		1	1	1	1	1	1	1	1		
		Α	Α	Α	Α	А	Α	Α	Α		
General Line											
Self-ventilated energy-saving motors with improved efficiency – Aluminum series 1LE1 Forced-air cooled motors without external fan and fan cover with improved efficiency – Aluminum series 1LE1											
					•	•					
1LE1002-1A.4	100 L	6.3	5.7	5.0	4.9	3.75	4.15	2.8	3.3		
1LE1002-1A.5	100 L	_	_	6.4	6.1	_	_	3.65	4.1		
1LE1002-1B.2	112 M	8.3	7.5	8.4	8.1	5.4	5.5	4.0	4.4		
1LE1002-1C.0	132 S	10.9	10.3	11.5	11.4	7.3	7.7	5.9	6.0		
1LE1002-1C.1	132 S	14.5	13.9	_	_	_	_	_	_		
1LE1002-1C.2	132 M	_	-	15.2	15.2	9.3	9.4	7.9	8.1		
1LE1002-1C.3	132 M	_	_	_	-	13.7	12.9	_	_		
1LE1002-1D.2	160 M	21.7	20.7	22.4	22.8	17.0	17.7	10.5	11.6		
1LE1002-1D.3	160 M	29.6	28.9	_	-	_	-	13.8	14.6		
1LE1002-1D.4	160 L	35.0	33.5	30.0	30.2	22.3	24.7	18.9	19.4		
Self-ventilated	d energy-savi	ng motors v	with high effi	ciency – Alur	ninum series	s 1LE1		. = 4			
Forced-air co						•					
1LE1001-1A.4	100 L	6.1	6.1	4.65	4.65	3.55	3.55	2.65	2.95		
1LE1001-1A.5	100 L	_		6.2	6.1			3.85	4.35		
1LE1001-1B.2	112 M	7.8	7.6	8.3	8.2	5.1	5.0	4.3	4.3		
1LE1001-1C.0	132 S	10.1	10.5	11.4	11.4	7.0	7.1	6.6	6.6		
1LE1001-1C.1	132 S	14.2	13.7	-		_	_				
1LE1001-1C.2	132 M	-	_	14.8	14.4	8.6	8.9	7.9	8.2		
1LE1001-1C.3	132 M	_	_	_		12	11.9	_	_		
1LE1001-1D.2	160 M	20.0	21.0	21.5	20.5	16.1	15.8	9.8	9.6		
1LE1001-1D.3	160 M	28.0	27.0	_	_	_	_	13.4	13.3		
1LE1001-1D.4	160 L	34.0	33.0	28.5	27.5	22.5	21.5	17.5	16.8		
Self-ventilated				•							
1LE1002-1A.6	100 L	8.1	7.9	8.5	8.5	5.4	5	_	_		
1LE1002-1B.6	112 M	11.2	10.2	12	10.8	7.5	8.0	_	_		
1LE1002-1C.6	132 M	20.3	18.9	21.8	21.3	17.0	17.6	_	_		
1LE1002-1D.6	160 L	40.2	37.9	36.1	35.5	33.5	34.0	_	-		
Self-ventilated				•							
1LE1001-1A.6	100 L	7.8	7.6	8.3	8.4	5.0	4.95	-	-		
1LE1001-1B.6	112 M	10.4	9.8	11.2	11.1	6.6	6.5	-	-		
1LE1001-1C.6	132 M	20	19.1	21.5	21	16.5	16.5	-	-		
1LE1001-1D.6	160 L	40.0	37.5	35.5	34.5	30.5	29.0	_	-		

Introduction motors 1LE1/1PC1

Outputs

The outputs or rated outputs are listed in the selection tables for both 50 Hz and 60 Hz.

Assignment of the standard power kW-HP and vice versa in accordance with IEC

 $kW \cdot 1.341 = HP$ $HP \cdot 0.746 = kW$

Prated	Prated	Prated	Prated	Prated	Prated	P_{rated}	Prated	P_{rated}	P_{rated}	P_{rated}	Prated
kW	HP	kW	HP	kW	HP	kW	HP	kW	HP	kW	HP
0.06	0.08	0.37	0.5	2.2	3	11	15	37	50	110	150
0.09	0.12	0.55	0.75	3	4	15	20	45	60	132	200
0.12	0.16	0.75	1	4	5	18.5	25	55	75	160	250
0.18	0.25	1.1	1.5	5.5	7.5	22	30	75	100	200	300
0.25	0.33	1.5	2	7.5	10	30	40	90	125		

Efficiency, power factor, rated torque, rated speed and direction of rotation

Efficiency and power factor

The efficiency η and power factor $\cos \varphi$ for each rated output are listed in the selection tables in the individual sections of this catalog.

For EFF1 and EFF2 motors, the 3/4-load-efficiency is also indicated in the selection tables.

The part-load values stated in the two tables below are averages: precise values can be provided on request

	ecise values		ided on requ	est.
	efficiency in % a			
1/4 of full load	1/2 1	3/4	4/4	5/4
93	96	97	97	96.5
92	95	96	96	95.5
90	93.5	95	95	94.5
89	92.5	94	94	93.5
88	91.5	93	93	92.5
87	91	92	92	91.5
86	90	91	91	90
85	89	90	90	89
84	88	89	89	88
80	87	88	88	87
79	86	87	87	86
78	85	86	86	85
76	84	85	85	83.5
74	83	84	84	82.5
72	82	83	83	81.5
70	81	82	82	80.5
68	80	81	81	79.5
66	79	80	80	78.5
64	77	79.5	79	77.5
62	75.5	78.5	78	76.5
60	74	77.5	77	75
58	73	76	76	74
56	72	75	75	73
55	71	74	74	72
54	70	73	73	71
53	68	72	72	70
52	67	71	71	69
51	66	70	70	68
50	65	69	69	67
49	64	67.5	68	66
48	62	66.5	67	65
47	61	65	66	64
46	60	64	65	63
45	59	63	64	62
44	57	62	63	61
43	56	60.5	62	60.5
42	55	59.5	61	59.5
41	54	58.5	60	58.5

General technical data

Part-load p	ower factor at			
1/4	1/2	3/4	4/4	5/4
of full load				
0.70	0.86	0.90	0.92	0.92
0.65	0.85	0.89	0.91	0.91
0.63	0.83	0.88	0.90	0.90
0.61	0.80	0.86	0.89	0.89
0.57	0.78	0.85	0.88	0.88
0.53	0.76	0.84	0.87	0.87
0.51	0.75	0.83	0.86	0.86
0.49	0.73	0.81	0.85	0.86
0.47	0.71	0.80	0.84	0.85
0.45	0.69	0.79	0.83	0.84
0.43	0.67	0.77	0.82	0.83
0.41	0.66	0.76	0.81	0.82
0.40	0.65	0.75	0.80	0.81
0.38	0.63	0.74	0.79	0.80
0.36	0.61	0.72	0.78	0.80
0.34	0.59	0.71	0.77	0.79
0.32	0.58	0.70	0.76	0.78
0.30	0.56	0.69	0.75	0.78
0.29	0.55	0.68	0.74	0.77
0.28	0.54	0.67	0.73	0.77
0.27	0.52	0.63	0.72	0.76
0.26	0.50	0.62	0.71	0.76

Rated speed and direction of rotation

The rated speeds are applicable for the rated data. The synchronous speed changes proportionally with the line frequency. The motors are suitable for clockwise and counter-clockwise rota-

If U1, V1, W1 are connected to L1, L2, L3, clockwise rotation results as viewed onto the drive-end shaft extension. Counterclockwise rotation is achieved by swapping two phases (see also "Heating and ventilation", Page 0/111).

Rated torque

The rated torque in Nm delivered at the motor shaft is

$$M = \frac{9.55 \cdot P \cdot 1000}{p}$$

Р Rated output in kW n Speed in rpm

Note:

If the voltage deviates from its rated value within the admissible limits, the locked-rotor torque, the pull-up torque and the breakdown torque vary with the approximate square of the value, but the locked-rotor current varies approximately linearly.

In the case of squirrel-cage motors, the locked-rotor torque and breakdown torque are listed in the selection tables as multiples of the rated torque.

The normal practice is to start squirrel-cage motors directly on line. The torque class indicates that with direct-on-line starting, even if there is an undervoltage of -5 %, it is possible to start up the motor against a load torque of

- 160 % for CL 16
- 130 % for CL 13
- 100 % for CL 10
- 70 % for CL 7
- 50 % for CL 5

of the rated torque.

Introduction motors 1LE1/1PC1

General technical data

Rating plate and extra rating plates

DIN EN 60034-1 lays down that the approximate total weight for all motors is indicated on the rating plate.

An extra rating plate can be supplied loose for all motors, order code $\boldsymbol{M10}.$

Non-rusting steel rating plate, for scratch, heat, cold and acid resistance can be obtained, order code **M11**.

Supplementary data (max. of 20 characters) can be indicated on the rating plate or extra rating plate and on the packaging label, order code **Y84**. An extra rating plate for identification codes is also possible, order code **Y82**.

An extra rating plate or a rating plate with different rating plate data can also be ordered, order code **Y80**.

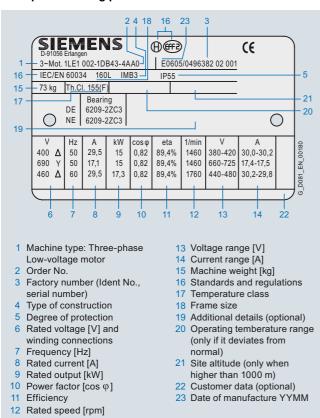
In the standard version, the rating plate is available in international format or in the German/English language. The language for the rating plate can be ordered by specifying it in plain text. An overview of the languages that can be ordered, at additional cost in some cases, is provided in the table below.

Overview of the languages on the rating plate

				· · · · · · · · · · · · · · · · · · ·							
Motor type	Frame size	ne size Rating plate								Double ratii 50/60 Hz da	
		Interna- tional	German (de)	English (en)	German (de)/ English (en)	French (fr)/ Spanish (es)	Italian (it)	Portu- guese (pt)	Russian (ru)	500 VY and 575 VY 500 V∆ and 575 V∆	230 VΔ/ 400 VY and 460 V 400 VΔ/ 690 VY and 460 VΔ
1LE1/1PC1	100 160			0							

- Standard version
- Without additional charge

Example of a rating plate



Introduction motors 1LE1/1PC1

General technical data

Coolant temperature and site altitude

The rated output specified in the selection tables is applicable for continuous duty in accordance with DIN EN 60034-1 at the frequency of 50 Hz, a coolant temperature (CT) or ambient temperature of 40 °C and a site altitude (SA) up to 1000 m above sea level.

For higher coolant temperatures and/or site altitudes greater than 1000 m above sea level, the specified motor output must be reduced using the factor kHT.

Depending on the frame size of the motor or the number of poles, special windings may be added to the motors for different operating conditions.

This results in an admissible output of the motor of:

 $P_{\text{adm.}} = P_{\text{rated}} \cdot k_{\text{HT}}$

Reduction factor k_{HT} for different site altitudes and/or coolant temperatures

If the admissible motor output is no longer adequate for the drive, it should be checked whether the motor with the next higher rated output fulfills the requirements. Abbrevia-Description $P_{\rm adm}$ Admissible motor output kW

 P_{rated} Rated output kW Factor for abnormal coolant temperature and/or

The motors are designed for temperature class 155 (F) and used in temperature class 130 (B). Under non-standard operating conditions, if they are to be used in class 130 (B), the admissible output must be determined from the tables below.

Site altitude above sea level		Site altitude above sea level Coolant temperature							
m	<30 °C	30 °C 40 °C	45 °C	50 °C	55 °C	60 °C			
1000	1.07	1.00	0.96	0.92	0.87	0.82			
1500	1.04	0.97	0.93	0.89	0.84	0.79			
2000	1.00	0.94	0.90	0.86	0.82	0.77			
2500	0.96	0.90	0.86	0.83	0.78	0.74			
3000	0.92	0.86	0.82	0.79	0.75	0.70			
3500	0.88	0.82	0.79	0.75	0.71	0.67			
4000	0.82	0.77	0.74	0.71	0.67	0.63			

Coolant temperature and site altitude are rounded-off to 5 °C or 500 m.

For the following outputs, rms values are specified for coolant temperatures (ČT) of 45 °C and 50 °C that must be specified when ordering.

Power	Admissible output at 50	Hz
	for CT 45 °C	for CT 50 °C
kW	kW	kW
11	10.5	10
15	14.5	13.8
18.5	17.8	17
22	21	20
30	29	27.5

For details of derating for use in class 155 (F), see "DURIGNIT IR 2000 insulation system".

Motors for coolant temperatures other than 40 °C or site altitudes higher than 1000 m above sea level for use in temperature class 130 (B) must always be ordered with the supplementary order code "-Z" and plain text. In the case of extreme derating, the operating data for the motors will also be less favorable due to partial utilization.

The following special versions are possible for 1LE1 and 1PC1 motors

- Motors for coolant temperatures from -40 to +40 °C order code D03
- Motors for coolant temperatures from -30 to +40 °C order code D04

When ordering with order codes D03 and D04 in combination with mountings, the respective technical data have to be observed; request required.

For details of order codes for use in temperature class 155 (F), see "DURIGNIT IR 2000 insulation system" under "Windings and insulation", Page 0/108.

The following applies to all motors:

The motors can withstand 1.5 times the rated current at rated voltage and frequency for two minutes (DIN EN 60034).

Ambient temperature:

All motors can be used in the standard version at ambient temperatures between -20 to +40 °C

Motors can be used in temperature class 155 (F)

- at 40 °C with service factor 1.1, i.e. the motor can be continuously overloaded with 10 % of the rated output in the case of EFF2 motors
- at 40 °C with service factor 1.15, i.e. the motor can be continuously overloaded with 15 % of the rated output in the case of EFF1 motors
- above 40 °C at rated output.

When motors are used in temperature class 130 (B) for higher ambient temperatures and/or site altitudes, derating occurs in accordance with the table "Reduction factor kHT for different site altitudes and/or coolant temperatures".

For motors ex stock, the service factor is indicated on the rating plate.

For other temperatures, special measures are necessary. When brakes are to be mounted on at temperatures below freezing, please inquire.

General technical data

Windings and insulation

DURIGNIT IR 2000 insulation system

The DURIGNIT IR 2000 insulation system comprises high-grade enameled wires and insulating sheet materials combined with solvent-free impregnating resin.

The system ensures a high level of mechanical and electrical strength as well as good serviceability and a long motor life. The insulation system protects the winding against aggressive gases, vapors, dust, oil and increased air humidity. It can withstand the usual vibration stressing.

The insulation is suitable up to an absolute air humidity of 30 g water per m³ of air. Moisture condensation should be prevented from forming on the winding. Please inquire if higher values are required.

Please inquire about extreme applications.

Restarting against residual field and opposite phase

All motors can be reclosed against 100 % residual field after a mains voltage failure.

Winding and insulation design with regard to temperature class and air humidity

All motors are designed for temperature class 155 (F). At rated output with mains-fed operation, the motors can be used in temperature class 130 (B).

Temperature class 155 (F), used according to 155 (F), with

service factor (SF)
For all 1LE1/1PC1 motors for mains-fed operation for the rated output given in the selection table and rated voltage, a service factor of 1.1 can be specified for EFF2 motors (SF = 1.15 for EFF1 motors) also for motors with increased output. Order code N01

Temperature class 155 (F), used according to 155 (F), for increased output

When used according to temperature class 155 (F), the rated output as specified in the selection and ordering data can be increased by 10 % for EFF2 motors (15 % for EFF1 motors) also for motors with increased output.

Order code N02

Temperature class 155 (F), used according to 155 (F), with increased coolant temperature

For mains-fed motors at outputs in accordance with the catalog, the coolant temperature can be raised to 55 °C. Order code N03

The service factor (SF) is not indicated on the rating plate for order codes N02 and N03.

For converter-fed operation at the output specified in the catalog, the motors are used in accordance with temperature class 155 (F). Order codes N01, N02 and N03 are not possible. This applies to motors up to 460 V.

Temperature class 155 (F), used according to 155 (F), other requirements

The motors can be ordered according to temperature class 155 (F) for use according to temperature class 155 (F) with other customized requirements if they are specified in plain text in the order.

Order code Y52

Temperature class 180 (H) at rated output and maximum coolant temperature CT 60 °C

For motor series 1LE1 and 1PC1, use according to temperature class 180 (H) is permitted at rated output and at a maximum coolant temperature of 60 °C. This does not apply to motor series 1LE1 and 1PC1 with UL approval (order code D31) and CSA approval (order code D40). The specified grease life applies to a coolant temperature of 40 °C. For a 10 K increase in coolant temperature, the grease life or lubrication interval is halved. Order code N11

Temperature class 155 (F), used according to 130 (B), coolant temperature 45 °C, approx. 4 % derating

For the 1LE1 motor series, a version for temperature class 155 (F) can be used according to temperature class 130 (B) at a maximum coolant temperature of 45 °C with a 4 % reduction in rated output.

Order code N05

Temperature class 155 (F), used according to 130 (B), coolant temperature 50°C, approx. 8 % derating

For the 1LE1 motor series, a version for temperature class 155 (F) can be used according to temperature class 130 (B) at a maximum coolant temperature of 50 °C with a 8 % reduction in rated output.

Order code N06

Temperature class 155 (F), used according to 130 (B), coolant temperature 55 °C, approx. 13 % derating

For the 1LE1 motor series, a version for temperature class 155 (F) can be used according to temperature class 130 (B) at a maximum coolant temperature of 55 °C with a 13 % reduction in rated output.

Order code N07

Temperature class 155 (F), used according to 130 (B), coolant temperature 60 $^{\circ}\text{C},$ approx. 18 % derating

For the 1LE1 motor series, a version for temperature class 155 (F) can be used according to temperature class 130 (B) at a maximum coolant temperature of 60 °C with a 18 % reduction in rated output.

Order code N08

Increased air temperature/humidity with 30 to 60 g water per m³ of air

For motors of series 1LE1 and 1PC1, a version can be ordered for increased air humidity of between 30 and 60 g water per m of air depending on the temperature as listed in the table below. This option includes condensation drainage holes (order code

Order code N20

Please contact your local Siemens office if order code N20 is to be combined with additional mountings (eg. rotary pulse encoders, brakes).

Increased air temperature/humidity with 60 to 100 g water per m³ of air

For motors of series 1LE1 and 1PC1, a version can be ordered for increased air humidity of between 60 and 100 g water per m³ of air depending on the temperature as listed in the table below. This option includes condensation drainage holes (order code H03).

Order code N21

Please contact your local Siemens office if order code N21 is to be combined with additional mountings (eg. rotary pulse encoders, brakes).

General technical data

Absolute/relative conversion of air humidity

Relative humidity	Temperature									
	20 °C	30 °C	40 °C	50 °C	60 °C	70 °C	80 °C	90 °C		
10 %	2	3	5	8	13	20	29	42		
15 %	3	5	8	12	19	30	44	63		
20 %	3	6	10	17	26	39	58	84		
25 %	4	8	13	21	32	49	73	105		
30 %	5	9	15	25	39	59	87	126		
35 %	6	11	18	29	45	69	102	146		
40 %	7	12	20	33	52	79	116	167		
45 %	8	14	23	37	58	89	131	188		
50 %	9	15	26	41	65	98	145	209		
55 %	10	17	28	46	71	108	160	230		
60 %	10	19	31	50	78	118	174	251		
65 %	11	20	33	54	84	128	189	272		
70 %	12	21	36	58	91	138	203	293		
75 %	13	23	38	62	97	148	218	314		
80 %	14	24	41	66	104	157	233	335		
85 %	15	26	43	70	110	167	247	356		
90 %	16	27	46	74	117	177	262	377		
95 %	16	29	49	79	123	187	276	398		
100 %	17	30	51	83	130	197	291	419		

The values in the table with a blue background are covered by the standard version (up to 30 g water per $\rm m^3$ of air).

The values in the table with a light gray background are covered by order code $\bf N20$ (30 to 60 g of water per $\rm m^3$ of air).

The values in the table with a dark gray background are covered by order code $\mbox{N21}$ (60 to 100 g of water per \mbox{m}^3 of air).

Please contact your local Siemens office regarding requirements exceeding 100 g water per $\rm m^3$ of air

Restarting against residual field and opposite phase

All motors can be reclosed against 100 % residual field after a mains voltage failure.

General technical data

Motor protection

The order variants for motor protection are coded with letters in the 15th position of the Order No. and, if necessary, using order codes.

In the standard version, the motor is designed without motor protection.

15th position of Order No. letter A

A distinction is made between current-dependent and motortemperature-dependent protection devices.

Current-dependent protection devices

Fuses are only used to protect mains cables in the event of a short-circuit. They are not suitable for overload protection of the motor

The motors are usually protected by delayed overload protection devices (circuit breakers for motor protection or overload relays).

This protection is current-dependent and is particularly effective in the case of a locked rotor.

For standard duty with short start-up times and starting currents that are not excessive and for low numbers of switching operations, motor protection switches provide adequate protection. Motor protection switches are not suitable for heavy starting duty or large numbers of switching operations. Differences in the thermal time constants for the protection equipment and the motor results in unnecessary early tripping when the protection switch is set to rated current.

Motor-temperature-dependent protection devices

Temperature detectors installed in the motor winding are suitable protection devices in the case of slowly rising motor temperature.

When a limit temperature is reached, these **bimetal switches** (NC contacts) can deactivate an auxiliary circuit. The circuit can only be reclosed following a considerable fall in temperature. When the motor current rises quickly (e.g. with a locked rotor), these switches are not suitable due to their large thermal time constants

Temperature detectors for tripping

15th position of Order No. letter Z and order code Q3A

The most comprehensive protection against thermal overloading of the motor is provided by PTC thermistors (thermistor motor protection) installed in the motor winding. The temperature of the winding can be accurately monitored thanks to its low heating capacity and the excellent heat contact with the winding. When a limit temperature is reached (rated tripping temperature), the PTC thermistors undergo a step change in resistance. This is evaluated by a tripping unit and can be used to open auxiliary circuits. The PTC thermistors themselves cannot be subjected to high currents and voltages. This would result in destruction of the semiconductor. The switching hysteresis of the PTC thermistor and tripping unit is low, which supports fast restarting of the drive. Motors with this type of protection are recommended for heavy duty starting, switching duty, extreme changes in load, high ambient temperatures or fluctuating supply systems.

Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping. In the connection box, 2 auxiliary terminals are required.

15th position of Order No. letter B

The temperature detectors have the following current carrying capacity and switching capacity:

230 V AC cosφ: 2.5 A 24 V DC: 1.6 A Two sets of three temperature sensors are used if a warning is required before the motor is shut down (tripped). The warning is normally set to 10 K below the tripping temperature.

Motor protection with PTC thermistors with 6 embedded temperature sensors for alarm and tripping. In the connection box, 4 auxiliary terminals are required.

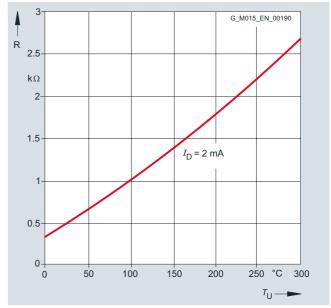
15th position of Order No. letter C

In order to achieve full thermal protection, it is necessary to combine a thermally delayed overcurrent release and a PTC thermistor. For full motor protection implemented only with PTC thermistors, please inquire.

Motor temperature detection with converter-fed operation

KTY 84-130 temperature sensor

This sensor is a semiconductor that changes its resistance depending on temperature in accordance with a defined curve.



KTY 84-130 temperature sensor characteristic

Some converters from Siemens determine the motor temperature using the resistance of the temperature sensor. They can be set to a required temperature for alarm and tripping.

Motor temperature detection with embedded temperature sensor KTY 84-130. Two auxiliary terminals are required in the connection box.

15th position of Order No. letter F

The temperature sensor is embedded in the winding head of the motor in the same manner as a PTC thermistor. Evaluation is performed, for example, in the converter.

For mains-fed operation, the temperature monitoring device 3RS10 that is part of the protection equipment can be ordered separately. For further details, see Catalog LV 1, Order No.: E86060-K1002-A101-A7-7600.

With NTC thermistors (mainly in the case of special machines), the tripping temperature can also be adjusted later on the tripping unit. NTC thermistors for tripping

15th position of Order No. letter Z and order code Q2A

General technical data

Heating and ventilation

Anti-condensation heaters

Supply voltage 230 V (1~) Order code **Q02**

Supply voltage 115 V (1~) Order code **Q03**

Motors whose windings are at risk of condensation due to the climatic conditions, e.g. inactive motors in humid atmospheres or motors that are subjected to widely fluctuating temperatures, can be equipped with anti-condensation heaters.

An additional M16 x 1.5 cable entry is provided for the connecting cable in the connection box.

Anti-condensation heaters must not be switched on during operation.

Motor series	Frame size	Heater output o heaters in Watt Supply voltage	` '
		230 V	115 V
		Order code	Order code
		Q02	Q03
1LE1/1PC1	100 112	50	50
1LE1/1PC1	132 160	100	100

Instead of an anti-condensation heater, another possibility (at no extra cost) is connection of a voltage that is approximately 4 to 10 % of the rated motor voltage to stator terminals U1 and V1; 20 to 30 % of the rated motor current are sufficient to heat the motor

Fans/Separately driven fans

1LE1 motors of frame sizes 100 ... 160 have radial-flow fans in the standard version (with the exception of 1LE1 with option F90 – version "Forced-air cooled motors without external fan and fan cover") that cool regardless of the direction of rotation of the motor (cooling method IC 411 acc. to DIN EN 60034-6). The air flow is forced from the non-drive-end (NDE) to the drive end (DE). For details of separately driven fans for frame sizes 100 ... 160, see Page 0/129.

Supply voltage of separately driven fan for 1LE1 motors: The supply voltage tolerance of the separately driven fan is ±5 %; for voltage ranges, Page 0/129.

When the motor is mounted and the air intake is restricted, it must be ensured that a minimum clearance is maintained between the fan cover and the wall. This clearance is calculated from the difference between the protective cover and the fan cover (differential dimension LM – L) or is specified in the detailed dimension drawing (see also Dimensional drawings from Page 1/68).

For design of the fan/separately driven fan and the fan cover, see the table below.

Motor series	Frame size	Fan material	Fan cover material
1LE1	100 160	plastic	plastic 1)

Metal external fan impeller

The standard fan impeller made of plastic can be replaced with a fan impeller made of metal. This version can be supplied 1LE1 (with the exception of 1LE1 with option F90 – version "Forced-air cooled motors without external fan and fan cover"). With the 1LE1 mortor series, the metal fan can also be used for converterfed operation.

A metal external fan is already included for the low-noise version

Up to frame size 160, the metal external fan impeller is manufactured from sheet aluminum or steel.

Order codes F76

Fan cover for textile industry

For motors 1LE1 (with the exception of 1LE1 with option F90 – version "Forced-air cooled motors without external fan and fan cover"), the fan cover can be used in the standard version for the textile industry.

For motor series 1LE1 (with the exception of 1LE1 with option F90 – version "Forced-air cooled motors without external fan and fan cover"), a version of the fan cover can be supplied specially for the textile industry. This has a protective cover and is made of non-corrosive sheet steel.

When a fan cover is mounted for the textile industry, the length of the motor increases by 64 mm for frame sizes 100/112 and by 71 mm for frame sizes 132/160.

Order code F75

Sheet metal fan cover

For 1LE1 motor series (with the exception of 1LE1 with option F90 – version "Forced-air cooled motors without external fan and fan cover"), the fan cover can be supplied in sheet metal instead of plastic.

Order code F74

The sheet metal fan cover is used for type of constuction codes A, D, F, H, J, K, L, N, T, U, V in combination with option H03 (condensation drainage holes). Mounted separately driven fans and brakes are only available for versions with sheet metal fan covers.

General technical data

Necessary minimum cooling air flow for forced-air-cooled motors in standard duty

The required cooling air flow indicated in the selection table applies to continuous duty according to DIN EN 60034-1 at a coolant temperature (CT) and ambient temperature, respectively, of 40 °C and a site altitude (SA) of up to 1000 m above sea level.

In the motor version without external fan and fan cover, order code F90, the motor is located in the air flow of the fan to be

driven which must drive the minimum cooling air flow over the motor housing. The minimum air flow must pass closely over the housing (comparable to self-ventilation of the motor). Otherwise, higher air flows are required to comply with admissible motor heating levels. For a higher cooling air flow, the operating temperature of the motor can be reduced.

Frame size	Required co	oling air flow	for number of	poles						
	2		4				6		8	
	EFF1/EFF2		EFF1		EFF2		EFF1/EFF2		EFF1/EFF2)
	50 Hz	60 Hz	50 Hz	60 Hz	50 Hz	60 Hz	50 Hz	60 Hz	50 Hz	60 Hz
	m ³ /min.	m ³ /min.	m ³ /min.	m ³ /min.	m ³ /min.	m ³ /min.	m ³ /min.	m ³ /min.	m ³ /min.	m ³ /min.
100	3.8	4.4	2.1	2.6	2.3	2.8	1.5	1.8	1.2	1.3
112	5.0/5.4 ¹⁾	5.7/6.1 ¹⁾	2.9	3.5	2.9	3.5	1.9	2.3	1.4	1.6
132	6.3	7.3	4.6	5.7	4.6	5.7	3.1	3.8	2.4	2.9
160	10.9	13.3	6.7	8.1	7.6	9.1	5	6.1	3.8	4.5

Motor connection and connection box

Connection, circuit and connection box

Location of the connection box

The order variants for motor connection are coded with digits in the 16th position of the Order No.

The connection box of the motor can be mounted in four different locations or positions. The position of the connection box must always be viewed from the drive end (DE).

The standard position of the connection box for General Line motors is on top

16th position of Order No. digit 0.

The standard position of the connection box for all other motors

16th position of Order No. digit 4.

For all motors with feet (apart from motors with increased output), cast feet are standard. If rotation of the connection box in the future has to be provided for, it is recommended that the option "Screwed-on feet" (instead of cast feet), order code H01, is ordered.

For motors with feet and increased output, screwed-on feet are standard. The connection box can be rotated later.

Connection box on RHS

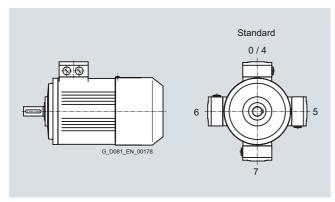
16th position of Order No. digit 5.

Connection box on LHS

16th position of Order No. digit 6.

Connection box bottom

16th position of Order No. digit 7.



Location of the connection box with the corresponding digits in the 16th position of the order number

The number of winding ends depends on the winding design. Three-phase motors are connected to the three phase conductors L1, L2 and L3 of a three-phase system. The rated voltage of the motor in the running connection must match the phase conductor voltages of the network.

When the three phases are operating in a time sequence and are connected to the terminals of the motor in alphabetical order U1, V1 and W1. clockwise rotation is established as viewed from the motor shaft. The direction of rotation of the motor can be reversed if two connecting leads are interchanged.

Labeled terminals are provided to connect the protective con-

A PE terminal is provided in the connection box for grounding. A grounding terminal is provided on the outside of the motor frame special version for 1LE1/1PC1 motors.

Order code H04.

If a brake control system or thermal protection is installed, the connections will also be in the connection box. The motors are suitable for direct connection to the line supply.

General technical data

Design of the connection box

The number of terminals and the size of the connection box are designed for standard requirements.

For special requirements or upon the customer's request, a larger connection box, can be delivered.

Order code R50

If the necessary installation angle of the motor would cause machine components to collide with the connection box, the connection box can be moved from the drive end (DE) to the non-drive end (NDE). Only use according to temperature class 155 (F) possible.

Order code H08

Not possible for explosion-proof motors.

Motor connection

Line feeder cables

The line feeder cables must be dimensioned acc. to DIN VDE 0298. The number of required feeder cables, if necessary in parallel, is defined by:

- The max, cable cross-section which can be connected
- The cable type
- Routing
- Ambient temperature and the corresponding admissible current in accordance with DIN VDE 0298

For motors with auxilliary terminals (e.g. 15th position of Order No. is letter **B**) an M16 x 1.5 cable gland with plug is additionally

For further details, see the data sheet function in the SD generator.

The connection box is located on the housing and bolted in place. The connection box can be turned 4 x 90° on the terminal base of the machine's housing in the case of a terminal board with 6 terminal studs (standard design).

There are 2 entry holes at the standard position complete with sealing plugs and locknuts (see figure).



Connection box in standard position

Introduction motors 1LE1/1PC1

General technical data

Cable entry on connection box

Unless stated otherwise, the cable entry is located in the standard position as shown in the illustration.

The connection box can also be rotated such that the cable entry is located

- Towards the drive end (DE) (rotation of connection box by 90°, entry from DE) Order code R10
- Towards the non-drive end (NDE) (rotation of connection box by 90°, entry from NDE) Order code R11
- (rotation of connection box by 180°, entry from opposite end) Order code R12

The dimensions of the connection box are listed in part "Dimensions", see Pages 1/65 to 1/75 in accordance with the frame size and the "Dimension drawings"

If the position of the connection box (connection box RHS, LHS or above) is changed, the position of the cable entry must be checked and, if necessary, it can be ordered with the corresponding order codes (R10, R11 and R12).

Ordering example:

Connection box on RHS (16th position of Order No. digit 5): Without additional order code, cable entry from below.

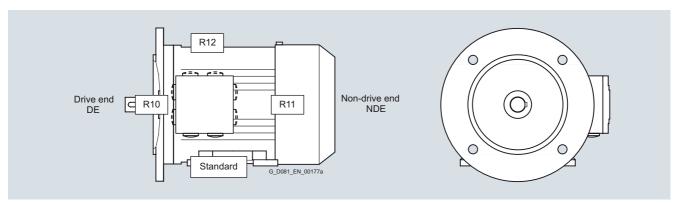
With additional order code R10: Cable entry from drive end (DE)



Connection box in standard position, detailed view

For cable entry to a standard connection box, a metal cable entry can be ordered for motor connection.

One cable gland, metal Order code R15



Locations of the cable entries with corresponding order codes

For special requirements for which standard holes for the cable entries are inadequate for the British market in UK, reduction pieces for M cable glands in accordance with British Standard that are mounted on both cable entries can be supplied. Order code R30

Frame size	Cable entry acc. to	
	IEC	British Standard
100	2 x M32	2 x M20
112/132	2 x M32	2 x M25
160	2 x M40	2 x M32

Protruding cable ends

For confined spaces, protruding cable ends can be ordered, without a connection box with cover plate.

The following lengths of protruding cables can already be ordered using order codes on request:

- 3 cables protruding, 0.5 m long 1) Order code R20
- 3 cables protruding, 1.5 m long ¹⁾ Order code R21
- 6 cables protruding, 0.5 m long Order code R22
- 6 cables protruding, 1.5 m long Order code R23
- 6 cables protruding, 3.0 m long Order code R24

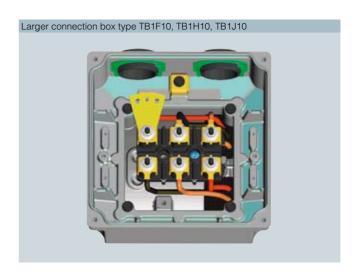
The cross-section of the named cables refers to a coolant temperature up to CT 40 °C.

With only 3 protruding cables additional plain text specifying star or delta connection is required.

General technical data

Connection, circuit and connection box





Standard connection boxes/larger connection box for 1LE1/1PC1 motors - basic data

Motors	Frame size	Number of cable entries	Connection box material	Feeder connection
1LE1	100 160	2 entries complete with sealing plugs and locknuts Connection box is mounted and holted in place	Aluminum alloy	Without cable lug

Possible positions of the standard connection boxes/Larger connection box for 1LE1/1PC1 motors

Motors	Frame size	Connection box p	Connection box position			Rotation of connection box			
		Above	Above Side, right Retrofitting or left possible		90°	180°	Retrofitting possible		
1LE1	100 160	0	0	_ 1)	0	0	Yes		

Available version

Standard connection boxes/larger connection box for 1LE1/1PC1 motors in standard version

Frame size	Connection box standard / larger	Number of terminals	Contact screw thread	Max. connectable cross-section mm ²	Outer cable diameter (sealing range) mm	Cable entry ²⁾	Two-part plate Adm. outer cable diameter mm
1LE1							
100	TB1 F00/TB1F10	6	M4	4	11 21	2 x M32 x 1.5	-
112							
132	TB1 H00/TB1H10	6	M4	6	11 21	2 x M32 x 1.5	-
160	TB1 J00/TB1J10	6	M5	16	19 28	2 x M40 x 1.5	-

Not available

Terminal connection

The terminal board accommodates the terminals that are connected to the leads to the motor windings. The terminals are designed so that for frame sizes 100 ... 160 the external (line) connections can be made without the need for cable lugs.

Retrofittable screwed-on feet (16th position of Order No. digit 5, 6, 7 and 4 with order code H01).

²⁾ Designed for cable glands with O-ring.

General technical data

Types of construction

Standard types of construction and special types of construction

Type of construction acc. to DIN EN 60034-7	Frame size	Letter 14th position of the Order No.	Order No. supplement -Z with order code
Without flange			
M B3	100 L to 160 L	A	-
M B6/IM 1051	100 L to 160 L	Т	-
M B7/IM 1061	100 L to 160 L	U	-
M B8/IM 1071	100 L to 160 L	V	-
M V5/IM 1011 without protective cover	100 L to 160 L	С	-
M V6/IM 1031	100 L to 160 L	D	-
IM V5/IM 1011 with protective cover	100 L to 160 L	С	+ H00 ¹⁾
With flange			
M B5/IM 3001	100 L to 160 L	F	-
IM V1/IM 3011 without protective cover	100 L to 160 L	G	-
IM V1/IM 3011 with protective cover	100 L to 160 L	G	+ H00 ¹⁾
M V3/IM 3031	100 L to 160 L	Н	-
IM B35/IM 2001	100 L to 160 L	J	-

In the DIN EN 50347 standard, flanges FF with through holes and flanges FT with tapped holes are specified.

¹⁾ A second shaft extension **L05** is not possible.

Introduction motors 1LE1/1PC1

General technical data

Type of construction acc. to DIN EN 60034-7			Frame size	Letter 14th position of the Order No.	Order No. supplement -Z with order code
With standard flange					
IM B14/IM 3601	£		100 L to 160 L	К	-
IM V19/IM 3631	<u> </u>	<u> </u>	100 L to 160 L	L	-
IM V18/IM 3611 without protective cover			100 L to 160 L	М	-
IM V 18/IM 3611 with protective cover			100 L to 160 L	М	+ H00 ¹⁾
IM B34/IM 2101			100 L to 160 L	N	-
With special flange (next larger stan	dard flange)				
IM B14/IM 3601			100 L to 160 L	К	+ P01
IM V19/IM 3631	4	E C	100 L to 160 L	L	+ P01
IM V18/IM 3611 without protective cover			100 L to 160 L	М	+ P01
IM V 18/IM 3611 with protective cover			100 L to 160 L	М	+ P01 + H00 ¹⁾
IM B34/IM 2101			100 L to 160 L	N	+ P01

In DIN EN 50347, standard flanges are assigned to the frame sizes as FT with tapped holes. The special flange was assigned as a large flange in the previous DIN 42677.

The dimensions of the following types of construction are identical:

IM B3, IM B6, IM B7, IM B8, IM V5 and IM V6 IM B5, IM V1 and IM V3 IM B14, IM V18 and IM V19

Motors in the standard output range can be ordered in basic types of construction IM B3, IM B5 and IM B14 and can be operated in the following mounting positions – IM B6, IM B7, IM B8, IM V5, IM V6, IM V1, IM V3 (up to frame size 160 L) or IM V18 and IM V19. Eyebolts are available for transport and installation in a horizontal position. In conjunction with the eyebolts, for the purpose of stabilizing the position when the motor is arranged vertically, additional lifting straps (DIN EN 1492-1) and/or clamping bands (DIN EN 12195-2) must be used.

If mounting position IM V1 is ordered, eyebolts are supplied for vertical mounting.

The motors are designated in accordance with the types of construction on the rating plate.

With motors that have a vertical shaft extension, the end user must prevent an ingress of fluid along the shaft.

In the case of all types of construction with shaft extension down, the version "with protective cover" is urgently recommended, see the section "Degrees of protection", Page 0/119.

Frame design

Motors in the types of construction with feet have, in some cases, two fixing holes at the feet at the non-drive end (NDE), see dimension tables, Pages 1/68 to 1/75. A code is cast into the motor close to the fixing retaining holes to identify the frame size.

A metal fan cover is used as standard for horizontal types of construction and types of constructions with shaft extension facing upwards (14th position of Order No. letter A, T, U, V, D, F, H, J, K, L or N) in combination with condensation drainage holes, order code H03.

¹⁾ A second shaft extension **L05** is not possible.

General technical data

Mechanical design and degrees of protection

Preparation for gear mounting

The flange-mounting motors can be equipped with a radial seal in order to mount gearing.

Order code H23

It must be ensured that the sealing ring is lubricated using grease, oil mist or oil spray (it is not ermissible to use pressurized oil > 0.1 bar).

We recommend that the admissible bearing loads are carefully checked.

Eyebolts and transport

1LE1/1PC1 motors without feet have four cast eyebolts as standard, each offset by 90°; in the case of screwed-on feet, two eyebolts are covered by the feet, so in this case only two eyebolts are available for use.

Frame material			
Type series	Frame size	Frame material	Frame feet
1LE1/1PC1	100 160	Aluminum alloy	Cast 1)

Preparation for mountings

The encoders of the "modular and special technology" can be fitted at a later time. The motor must be prepared for this. Possible for all 1LE1 motors (with the exception of 1LE1 with option F90 – version "Forced-air cooled motors without external fan and fan cover").

For the brake with order code F01 and for all encoders from the "modular and special technology", this preparation of the shaft extension on NDE can be ordered with the option "Prepared for mounting, only center hole".

Order code G40

The length of the motor does not change because the shaft extension is still under the fan cover.

For the encoders

- 1XP8 012-10 order code G01
- 1XP8 012-20 order code G02

from the "modular technology", this preparation of the shaft extension on NDE can be ordered with the option "Prepared for mounting with shaft D12".

Order code G41

By using option **G41**, the motor length increases by dimension Δl . For explanations of additional dimensions and weights, see "Technology", "Dimensions and weights" from Page 0/137.

For the encoders

- LL 861 900 220 order code G04
- HOG 9 D 1024 Lorder code G05
- HOG 10 D 1024 I order code G06

from the "special technology", this preparation of the shaft extension on NDE can be ordered with the option "Prepared for mounting with shaft D16".

Order code G42

By using option **G42**, the motor length increases by dimension ΔI . For explanations of additional dimensions and weights, see "Technology", "Dimensions and weights" from Page 0/137.

Motors that are prepared for additional mountings (order codes G40, G41, G42) are supplied without protective cover as standard

If a protective cover is requested as cover or as mechanical protection for mounting provided by the customer, it can be ordered with order code **G43**. It must be mounted according to the supplied installation instructions. The protective cover has supports of different lengths that, depending on the height of the mounting, can be used during the installation.

The standard protective cover (order code **H00**) is not suitable for protecting additional mountings such as the rotary pulse encoder

The order codes **G40**, **G41** and **G42** are not possible in combination with order code **L00**, vibration quantity level B.

¹⁾ Basic version, cast feet: Special version "Screwed-on feet (instead of cast)" with digit 5, 6 and 7 in the 16th position of the Order No. or digit 4 with order code H01. Screwed-on feet are standard for motors with increased output.

Degrees of protection

All motors are designed to IP55 degree of protection. They can be installed in dusty or humid environments. The motors are suitable for operation in tropical climates. Guide value <60 % relative air humidity at CT 40 °C. Other requirements are available on request

Brief explanation of the degree of protection

IP55: Protection against harmful dust deposits, protection against water jets from any direction.

IP56 (non-heavy-sea):

Protection against harmful dust deposits, protection against water jets from any direction.

Order code H22

DIN EN 60034-5 defines protection level 6 for water protection as: "Protection against water due to heavy seas or water in a powerful jet". IP56 non-heavy-sea degree of protection can only be used with the requirement "Protection against a powerful jet" and not for the requirement "Protection against heavy sea" Not possible in combination with brake 2LM8 (order code F01).

IP65: Complete protection against dust deposits, protection against water jets from any direction.

Order code H20

In DIN EN 60034-5, the code 6 for protection against the ingress of foreign bodies and touch hazard protection for electrical machines is not listed - data for code 6 (protection against the ingress of dust) is given in EN 60529.

Not possible in combination with rotary pulse encoder HOG 9 D 1024l (order code G05) and/or brake 2LM8 (order code F01) and/or in combination with option "unpainted, only cast iron parts primed" (S00).

DIN EN 60529 contains a comprehensive description of this degree of protection as well as test conditions.

With motors that have a vertical shaft extension, the end user must prevent an ingress of fluid along the shaft.

For motors with shaft extension pointing downwards, the version "protective cover for types of construction", order code H00, is urgently recommended, see also "Types of construction", Page $0/\bar{1}16.$

With flange-mounting motors, for IM V3 type of construction, collection of fluid in the flange basin can be prevented by drainage holes (on request).

The condensation drainage holes at the drive end (DE) and nondrive end (NDE) are sealed (IP55) on delivery. If the condensation drainage holes are ordered for motors fo the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), the position of the drainage holes will be in the correct position for the type of construction.

Order code H03

A metal fan cover is used as standard for horizontal types of construction and types of constructions with shaft extension facing upwards (14th position of Order No. letter A, T, U, V, D, F, H, J, K, L or N) in combination with condensation drainage holes, order code H03, to facilitate mounting/demounting

General technical data

When the motors are used or stored outdoors we reccommend that they are kept under some sort of cover so that they are not subjected to direct intensive solar radiation, rain, snow, ice or dust over a long period of time. In such cases, technical consultation may be appropriate.

When the motors are used outdoors or in a corrosive environment, it is recommended that non-rusting screws are used externally.

Order code H07

Vibration-proof version

A load of 1.5 g in all 3 planes for up to 1 % of the service life of the motor is possible.

Order code H02

For availability of individual options for the relevant motor series, see section "Special versions" in catalog part 1.

Noise levels for mains-fed operation

The noise levels are measured in accordance with DIN EN ISO 1680 in a dead room. It is specified as the A-valued measuring-surface sound pressure level L_{pfA} in dB (A). This is the spatial mean value of the sound pressure levels measured on the measuring surface. The measuring surface is a cube 1 m away from the surface of the motor. The sound power level is also specified as L_{WA} in dB (A).

The specified values are valid at 50 Hz at rated output (see the Selection and ordering data). The tolerance is +3 dB. At 60 Hz, the values are approximately 4 dB (A) higher. Please inquire about the noise levels for motors with converter-fed operation.

To reduce noise levels, 2-pole motors with frame size 132 S can be fitted with an axial-flow fan that is only suitable for one direction of rotation. The values can be taken from the table "Lownoise version" below.

Clockwise rotation Order code F77

Counter-clockwise rotation

Order code F78

A second shaft extension and/or mountings (mounting of brake, external fan, or encoder) are not possible.

Low-noise version						
Type series Frame size 2-pole motors						
		L _{pfA} dB (A)	L _{WA} dB (A)			
1LE1 ¹⁾	132 160	60 60	72 72			

With the exception of 1LE1 with option F90 - version "Forced-air cooled motors without external fan and fan cover".

Introduction motors 1LE1/1PC1

General technical data

Balance and vibration quantity

All of the rotors are dynamically balanced with an inserted half key. This corresponds to vibration quantity level A (normal/standard). The vibrational characteristics and behavior of electrical machinery is specified in DIN EN 60034-14 Sept. 2004. Based on DIN ISO 8821, the key convention "half key" (H) must be used for balancing.

The type of key convention used for balancing is stamped on the face of the DE/NDE.

F = Balancing with full key (Full-key convention)

H= Balancing with half key

(Half-key convention) - standard

N = Balancing without key -

Plain text required (Convention without key)

This is indicated on the rating plate of motors up to frame size 112. Full-key balancing or balancing with full-key (F) is possible on request with order code **L02** (additional charge).

Balancing without featherkey (N) is possible on request by specifying code **L01** (additional charge).

Vibration quantity level A is the standard version and is valid for a rated frequency of 60 Hz.

Low-vibration version B can be supplied to fulfill stricter requirements on smooth running (additional charge).

Vibration quantity level B

Not possible with parallel roller bearings. Order code **L00**

The order code **L00** vibration quantity level B is not possible in combination with order codes **G40**, **G41** and **G42**.

The limits stated in the table are applicable for uncoupled, idling motors in free suspension.

For converter-fed operation with frequencies greater than 60 Hz, special balancing is required for compliance with the specified limit values (plain text: max. supply frequency/speed).

For further details, see the online help in the SD configurator (available soon).

, , ,	`	, ,								
Limits (rms values) f	for max. vibration quantity	of vibration	n distance (s), vibration s	peed (v) an	d acceleratio	n (a) for the s	shaft height	Н	
Vibration quantity level	Machine installation	Shaft he	Shaft height H in mm							
		56 ≤ H ≤	132		132 < H	≤ 280		H > 280		
		$s_{ m rms}$ μ m	v _{rms} mm/s	a _{rms} mm/s ²	$s_{ m rms}$ μ m	v _{rms} mm/s	$a_{ m rms}$ mm/s ²	$s_{ m rms}$ μ m	v _{rms} mm/s	$a_{ m rms}$ mm/s 2
Α	Free suspension	25	1.6	2.5	35	2.2	3.5	45	2.8	4.4
	Rigid clamping	21	1.3	2.0	29	1.8	2.8	37	2.3	3.6
В	Free suspension	11	0.7	1.1	18	1.1	1.7	29	1.8	2.8
	Rigid clamping	_	_	_	14	0.9	1.4	24	1.5	2.4

For details, see standard DIN EN 60034-14, Sept. 2004.

Shaft and rotor

Shaft extension

60° center hole to DIN 332, Part 2 with M3 to M24 tapped hole depending on the shaft diameter (see dimension tables, Pages 1/68 to 1/75.)

Second standard shaft extension.

Order code L05

Possible for all 1LE1 motors (with the exception of 1LE1 with option F90 – version "Forced-air cooled motors without external fan and fan cover").

The second shaft extension can transmitt the full rated output via coupling output.

Please also inquire about the transmitted power and admissible cantilever force if belt pulleys, chains or gear pinions are used on the second shaft extension.

A second shaft extension is not available if a rotary pulse encoder and/or separately driven fan is mounted. Please inquire if a brake is mounted.

DE (shaft extension)	
Diameter	Thread
mm	mm
7 10	DR M3
>10 13	DR M4
>13 16	DR M5
>16 21	DR M6
>21 24	DR M8
>24 30	DR M10
>30 38	DR M12
>38 50	DS M16
>50 85	DS M20
>85 130	DS M24

Dimensions and tolerances for keyways and keys are designed to DIN EN 50347. The motors are always supplied with a key inserted in the shaft.

Admissible changes to the shaft extension:

	•				
Motor series	Frame size	Shaft exter length E in mm	length E		nsion)
		Standard	Up to max.	Standard	Up to max. 1)
1LE1,	100 60		120	28	30
1PC1	112				
	132	80	160	38	40
	160	110	220	42	45

Shaft extension with standard dimensions, without featherkey

For motor series 1LE1 and 1PC1, the standard shaft extension can be ordered with standard dimensions without featherkey

Order code L04

General technical data

Standard shaft made of non-rusting steel

For motor series 1LE1, a standard shaft made of non-rusting steel can be ordered. This is only possible for shaft extensions of standard dimensions. For non-standard shaft dimensions, there will be an additional charge! Order code L06

Please inquire about other non-rusting materials.

Non-standard cylindrical shaft extension

The non-standard cylindrical shaft extension can be used on the drive end (DE) or non-drive end (NDE). The featherkey is always supplied with it.

Order code Y55

When motors are ordered which have a longer or shorter shaft extension as standard, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The location of the featherkey way is in the center of the shaft extension. The length is defined by the manufacturer normatively.

Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals, etc.), hollow shafts.

For order code Y55 and second standard shaft extension L05 (see previous page):

- Dimensions D and DA must be less than or equal to the inner diameter of the roller bearing (see dimension tables under "Dimensions" in catalog part 1)
- Dimensions E and EA must be smaller than or equal to 2 x length E (standard) of the shaft extension

A non-standard cylindrical shaft extension can be supplied for the motor series listed in the table "Admissible changes to shaft extension" below up to the specified maximum lengths and diameters as compared to the standard shaft.

It is the responsibility of the customer to ensure that the admissible cantilever forces are reduced in accordance with the nonstandard shaft extension.

Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting

The following are specified in DIN 42955 with Tolerance N (normal) and Tolerance R (reduced):

- 1. Concentricity tolerances for the shaft extension
- 2. Coaxiality tolerances for the shaft extension and flange centering
- 3. Linear movement tolerances for the shaft extension and flange surface

The concentricity of the shaft extension, coaxiality and linear movement according to DIN 42955 Tolerance R for flangemounting motors can be ordered using order code L08. This order code can be combined for motors with deep-groove bearings of series 60.., 62.. and 63... This cannot be supplied in combination with brake or encoder mounting.

Concentricity of the shaft extension can be ordered according to DIN 42955 Tolerance R for types of construction without flange with order code L07.

At maximum admissible diameter, a step increase in shaft diameter is not possible

General technical data

Bearings and lubrication

Bearing lifetime (nominal lifetime)

The nominal bearing lifetime is defined acc. to standardized calculation procedures (DIN ISO 281) and is reached or even exceeded for 90 % of the bearings when the motors are operated in compliance with the data provided in the catalog.

Under average operating conditions, a lifetime ($L_{\rm h10}$) of 100 000 hours can be achieved.

Generally, the bearing lifetime is defined by the bearing size, the bearing load, the operating conditions, the speed and the grease lifetime.

Bearing system

The bearing lifetime of motors with horizontal type of construction is at least 40 000 hours if there is no additional axial loading at the coupling output and at least 20 000 hours with the maximum admissible loads.

This assumes that the motor is operated at 50 Hz. The nominal bearing lifetime is reduced for converter-fed operation at higher frequencies.

For the admissible vibration values measured at the bearing plate, evaluation zones A and B specified in ISO 10816 are applicable in order to achieve the calculated lifetime under continuous duty. If higher vibration speeds will occur under the operating conditions, special arrangements will be necessary (please inquire).

In the basic bearing system, the floating bearing is situated at the drive end (DE) and the located bearing is situated at the nondrive end (NDE).

The bearing system is axially preloaded with a spring element at the drive end (DE) to ensure smooth running of the motor without play. (see Figure 1 of the Diagrams of bearings, Page 0/124).

For frame size 160 and above, the located bearing is axially secured at the non-drive end (NDE). Up to frame size 132, an additional axially-secured located bearing can be supplied on the non-drive end (NDE) complete with a retaining ring (see Figure 2 of the Diagrams of bearings, Page 0/124).

Order code **L21**

On request, the located bearing can also be supplied at the drive end (DE) (see Figure 3 of the Diagrams of bearings, Page 0/124). Order code **L20**

For increased cantilever forces (e.g. belt drives), reinforced bearings can be used at the drive end (DE). Order code **L22**

Motors 1LE1/1PC1 can be supplied with reinforced deep-groove bearings at both ends (size range 03).

Special bearings for DE and NDE, bearing size 63, the bearing plates are manufactured from cast-iron for this purpose.

Order code **L25**

A measuring nipple for SPM shock pulse measurement is mounted to check bearing vibration. The motors have a tapped hole for each bearing plate and a measuring nipple with a protective plug. If a second tapped hole is provided, it is fitted with a sealing plug.

Order code Q01

Bearing selection for increased cantilever forces (see the table "Bearing selection for 1LE1/1PC1 motors – Bearing for increased cantilever forces", Page 0/124) – "Admissible axial load" from Page 0/126.

Permanent lubrication

For permanent lubrication, the bearing grease lifetime is matched to the bearing lifetime. This can, however, only be achieved if the motor is operated in accordance with the catalog specifications.

In the basic version, the motors have permanent lubrication.

Regreasing

For motors which can be regreased at defined regreasing intervals, the bearing lifetime can be extended and/or unfavorable factors such as temperature, mounting conditions, speed, bearing size and mechanical load can be compensated.

It is possible to regrease motors, shaft heights 100 to 160. A lubricating nipple is optionally provided.

Order code L23

For motors with regreasing device, data concerning regreasing intervals, grease quantity, type of grease and, where applicable, additional data are stated on the rating plate or lubricating plate. For regreasing intervals for basic versions see table "Grease lifetime and regreasing intervals for horizontal installation". The regreasing device cannot be mounted in combination with mounting of the brake, order code F01.

Mechanical stress and grease lifetime

High speeds that exceed the rated speed with converter-fed operation and the resulting increased vibrations alter the mechanical running smoothness and the bearings are subjected to increased mechanical stress. This reduces the grease lifetime and the bearing lifetime (please inquire where applicable).

For converter-fed operation in particular, compliance with the mechanical limit speeds $n_{\rm max.}$ at maximum supply frequency $f_{\rm max.}$ is essential, see the following table "Mechanical limit speeds $n_{\rm max.}$ at maximum supply frequency $f_{\rm max.}$ ".

General technical data

Mechanical limit speeds n_{max} at maximum supply frequency f_{max} (standard values)

Motor	2-pole		4-pole		6-pole		8-pole	
frame size	n _{max.} rpm	f _{max.} Hz	n _{max.} rpm	f _{max.} Hz	n _{max.} rpm	f _{max.} Hz	<i>n</i> _{max.} rpm	f _{max.} Hz
1LE1/1PC1							·	
100 L	6000	100	4200	140	3600	180	3000	200
112 M	6000	100	4200	140	3600	180	3000	200
132 S/M	5600	90	4200	140	3600	180	3000	200
160 M/L	4800	80	4200	140	3600	180	3000	200

Grease lifetime and regreasing intervals for horizontal installation

Permanent lubrication 1)								
Type series	Frame size	Number of poles	Grease lifetime up to CT 40 °C ²⁾					
1LE1/1PC1	100 160	2 to 8	20000 h or 40000 h ³⁾					
Regreasing (b	Regreasing (basic version) 1)							
Type series	Frame size	Number of poles	Regreasing interval up to CT 40 °C 2)					
1LE1/1PC1	100 160	2 to 8	8000 h					

For special uses and special greases, please inquire about grease lifetime and regreasing intervals.

If the coolant temperature is increased by 10 K, the grease lifetime and regreasing interval are halved.

^{3) 40000} h apply to horizontally installed motors with coupling output without additional axial loads.

Introduction motors 1LE1/1PC1

General technical data

Bearing selection table for 1LE1/1PC1 motors – basic version

The bearing selection tables are only intended for planning purposes. Authoritative information on the actual type of bearings fitted in motors already supplied can be obtained by the factory by quoting the serial number or can be read from the rating plate.

When deep-groove ball bearings with side plates are used, the side plate is on the inside. Located bearing at drive end (DE) for 1LE1/1PC1 motors, see special version Figure 2 in the "Diagrams" of bearings", below on this page.

For motors frame size	Number of poles	Drive end (DE) bearing Horizontal type of construction	g Vertical type of construction	Non-drive end (NDE) Horizontal type of construction	bearing Vertical type of construction	Figure, below on this page
1LE1/1PC1						
100 L	2 to 8	6206 2ZC3	6206 2ZC3	6206 2ZC3	6206 2ZC3	Fig. 1
112 M	2 to 8	6206 2ZC3	6206 2ZC3	6206 2ZC3	6206 2ZC3	Fig. 1
132 S/M	2 to 8	6208 2ZC3 1)	6208 2ZC3 ¹⁾	6208 2ZC3 ¹⁾	6208 2ZC3 ¹⁾	Fig. 1
160 M/L	2 to 8	6209 2ZC3 ¹⁾	6209 2ZC3 ¹⁾	6209 2ZC3 ¹⁾	6209 2ZC3 ¹⁾	Fig. 2

Bearing selection table for 1LE1/1PC1 motors - Bearings for increased cantilever forces - Order code L22

Please inquire about noise and vibration data. The bearing selection tables are only intended for planning purposes. Authoritative information on the actual type of bearings fitted in motors already supplied can be obtained by the factory by quoting the

serial number or can be read from the rating plate. When deep-groove ball bearings with side plates are used, the side plate is on the inside.

For motors Number of frame size poles		Drive end (DE) bearing	Drive end (DE) bearing		Non-drive end (NDE) bearing		
Traine Size	poles	Horizontal type of construction	Vertical type of construction	Horizontal type of construction	Vertical type of construction	below on this page	
1LE1/1PC1							
100 L	2 to 8	6306 2ZC3 1)	6306 2ZC3 1)	6206 2ZC3 1)	6206 2ZC3 1)	Fig. 1	
112 M	2 to 8	6306 2ZC3 1)	6306 2ZC3 1)	6206 2ZC3 ¹⁾	6206 2ZC3 ¹⁾	Fig. 1	
132 S/M	2 to 8	6308 2ZC3 1)	6308 2ZC3 ¹⁾	6208 2ZC3 ¹⁾	6208 2ZC3 ¹⁾	Fig. 1	
160 M/L	2 to 8	6309 2ZC3 1)	6309 2ZC3 1)	6209 2ZC3 1)	6209 2ZC3 1)	Fig. 2	

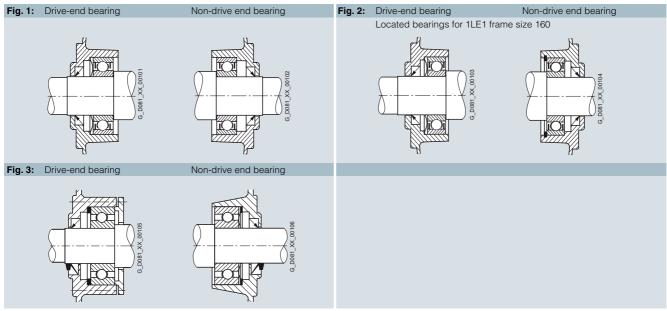
Bearing selection table for 1LE1/1PC1 motors - Deep-groove bearings reinforced at both ends - Order code L25

Please inquire about noise and vibration data. The bearing selection tables are only intended for planning purposes. Authoritative information on the actual type of bearings fitted in motors already supplied can be obtained by the factory by quoting the

serial number or can be read from the rating plate. When deep-groove ball bearings with side plates are used, the side plate is on the inside.

For motors Number of frame size poles		Drive end (DE) bearing	Drive end (DE) bearing		Non-drive end (NDE) bearing		
		Horizontal type of construction	Vertical type of construction	Horizontal type of construction	Vertical type of construction	below on this page	
1LE1/1PC1							
100 L	2 to 8	6306 2ZC3 1)	6306 2ZC3 1)	6306 2ZC3 1)	6306 2ZC3 1)	Fig. 1	
112 M	2 to 8	6306 2ZC3 ¹⁾	6306 2ZC3 ¹⁾	6306 2ZC3 ¹⁾	6306 2ZC3 ¹⁾	Fig. 1	
132 S/M	2 to 8	6308 2ZC3 ¹⁾	6308 2ZC3 ¹⁾	6308 2ZC3 ¹⁾	6308 2ZC3 ¹⁾	Fig. 1	
160 M/L	2 to 8	6309 2ZC3 1)	6309 2ZC3 1)	6309 2ZC3 1)	6309 2ZC3 1)	Fig. 2	

Diagrams of bearings

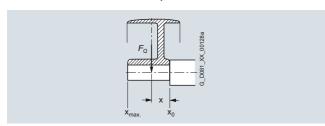


Bearings with a side plate are used for regreasable versions (order code L23)

Introduction motors 1LE1/1PC1

Admissible cantilever forces

Admissible cantilever forces, basic version



In order to calculate the admissible cantilever forces for a radial load, the line of force (i.e. the centerline of the pulley) of the cantilever force F_{Q} (N) must lie within the free shaft extension (dimension X).

Dimension x [mm] is the distance between the point of application of force F_Q and the shaft shoulder. Dimension x_{max} corresponds to the length of the shaft extension.

Total cantilever force $F_{\rm O} = c \cdot F_{\rm II}$

The pre-tension factor c is a value gained from experience from the belt manufacturer. The following approximate value can be assumed:

For normal flat leather belts with an idler pulley c = 2; for V-belts c = 2 to 2.5;

for special synthetic belts (depending on the type of load and type of belt) c = 2 to 2.5

The circumferential force F_{II} (N) is calculated using the following equation

$$F_{\rm u} = 2 \cdot 10^7 \frac{P}{n \cdot D}$$

circumferential force in N

rated motor output (transmitted power) in kW

fan speed in rpm

belt pulley diameter in mm

The pulleys are standardized acc. to DIN 2211, Sheet 3.

The admissible cantilever forces at 60 Hz are approx. 80 % of the 50 Hz values (please inquire).

It should be observed that for types of construction IM B6, IM B7, IM B8, IM V5 and IM V6 the belt tension is only permitted to act parallel to the mounting plane or towards the mounting plane and the feet must be supported. Both feet must be secured for foot-mounting types of construction.

Refer to "Bearing design for increased cantilever forces", Page 0/126.

General technical data

Admissible cantilever forces for the basic 50 Hz version Valid are: x_0 values for x = 0 and x_{max} values für x = 1 (I = shaft extension)

For motors Admissible cantilever force at x₀ at x_{max}.

Frame size Order No. Number of Type Type poles

1LE1 motor values for EFF1 motors with increased output ¹⁾ (Self-ventilated motors with increased output and high efficiency):

100	1LE1001-1AA	2	1010	825
	1LE1001-1AB	4	1230	1010
	1LE1001-1AC	6	1440	1180
112	1LE1001-1BA	2	970	785
	1LE1001-1BB	4	1235	1000
	1LE1001-1BC	6	1440	1165
132	1LE1001-1CA	2	1470	1180
	1LE1001-1CB	4	1830	1470
	1LE1001-1CC	6	2150	1730
160	1LE1001-1DA	2	1550	1270
	1LE1001-1DB	4	1910	1550
	1LE1001-1DC	6	2230	1810

Admissible cantilever forces for the basic 50 Hz version Valid are: x_0 values for x = 0 and x_{max} values für x = 1 (I = shaft extension)

For motors Admissible cantilever force

at x₀ at x_{max.} Frame size Order No. Number of Type Type poles

Ν

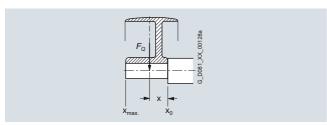
1LE1 motors, standard values for EFF1 motors ¹⁾ (Self-ventilated energy-saving motors with high efficiency/Forced-air cooled motors without external fan and fan cover with high efficiency)
1PC1 motors, standard values for EFF1 motors ¹⁾ (Self-cooled motors with high efficiency):

(Sell-Cool	eu motors with	i iligil elliclei	ю <i>у)</i> .	
100	1LE1001-1AA 1PC1001-1AA	2	1020	815
	1LE1001-1AB 1PC1001-1AB	4	1250	1000
	1LE1001-1AC 1PC1001-1AC	6	1450	1155
	1LE1001-1AD 1PC1001-1AD	8	1615	1290
112	1LE1001-1BA 1PC1001-1BA	2	1000	790
	1LE1001-1BB 1PC1001-1BB	4	1250	990
	1LE1001-1BC 1PC1001-1BC	6	1450	1150
	1LE1001-1BD 1PC1001-1BD	8	1610	1275
132	1LE1001-1CA 1PC1001-1CA	2	1505	1170
	1LE1001-1CB 1PC1001-1CB	4	1880	1460
	1LE1001-1CC 1PC1001-1CC	6	2170	1680
	1LE1001-1CD 1PC1001-1CD	8	2420	1880
160	1LE1001-1DA 1PC1001-1DA	2	1560	1240
	1LE1001-1DB 1PC1001-1DB	4	2040	1590
	1LE1001-1DC 1PC1001-1DC	6	2350	1820
	1LE1001-1DD 1PC1001-1DD	8	2610	2030

The admissible cantilever force load of EFF2 motors can be increased by up to 5 %.

General technical data

Bearing design for increased cantilever forces



It should be observed that for types of construction IM B6, IM B7, IM B8, IM V5 and IM V6 the belt tension is only permitted to act parallel to the mounting plane or towards the mounting plane and the feet must be supported. Both feet must be secured for foot-mounted types of construction.

	Admissible cantilever forces for the basic 50 Hz version									
Deep-groove ball bearings at the drive end (DE) – Order code L22										
Valid are: x_0 values for $x = 0$ and x_{max} values für $x = 1$										
(I = shaft extension)										
For motors Admissible cantilever	r force									
at x ₀ at x _{ma}	ax.									
Frame size Order No. Number of Type Type poles										
N N										
(Self-ventilated motors with increased output and high efficiency):										
100 1LE1001-1AA 2 1585 1300										
1LE1001-1AB 4 1960 1610										
1LE1001-1AB 4 1960 1610 1LE1001-1AC 6 2270 1865										
122.00.00										
1LE1001-1AC 6 2270 1865										
1LE1001-1AC 6 2270 1865 112 1LE1001-1BA 2 1545 1250										
1LE1001-1AC 6 2270 1865 112 1LE1001-1BA 2 1545 1250 1LE1001-1BB 4 1960 1585										
1LE1001-1AC 6 2270 1865 112 1LE1001-1BA 2 1545 1250 1LE1001-1BB 4 1960 1585 1LE1001-1BC 6 2270 1835										
1LE1001-1AC 6 2270 1865 112 1LE1001-1BA 2 1545 1250 1LE1001-1BB 4 1960 1585 1LE1001-1BC 6 2270 1835 132 1LE1001-1CA 2 2285 1840										
1LE1001-1AC 6 2270 1865 112 1LE1001-1BA 2 1545 1250 1LE1001-1BB 4 1960 1585 1LE1001-1BC 6 2270 1835 132 1LE1001-1CA 2 2285 1840 1LE1001-1CB 4 2860 2300										
1LE1001-1AC 6 2270 1865										

Admissible cantilever forces for the basic 50 Hz version Deep-groove ball bearings at the drive end (DE) – Order code L22 Valid are: x_0 values for $x = 0$ and x_{max} values für $x = 1$ ($I = shaft$ extension)									
For motors			Admissible car	ntilever force					
			at x ₀	at x _{max}					
Frame size	Order No.	Number of poles	Туре	Туре					
			N	N					
1LE1 motors standard values for EFF1 motors ¹⁾ (Self-ventilated energy-saving motors with high efficiency/ Forced-air cooled motors without external fan and fan cover with high efficiency) 1PC1 motors, standard values for EFF1 motors ¹⁾ (Self-cooled motors with high efficiency):									
100	1LE1001-1AA 1PC1001-1AA	2	1590	1270					
	1LE1001-1AB 1PC1001-1AB	4	1970	1575					
	1LE1001-1AC 1PC1001-1AC	6	2270	1815					
	1LE1001-1AD 1PC1001-1AD	8	2520	2015					
112	1LE1001-1BA 1PC1001-1BA	2	1565	1240					
	1LE1001-1BB 1PC1001-1BB	4	1965	1555					
	1LE1001-1BC 1PC1001-1BC	6	2270	1800					
	1LE1001-1BD 1PC1001-1BD	8	2510	1990					
132	1LE1001-1CA 1PC1001-1CA	2	2310	1795					
	1LE1001-1CB 1PC1001-1CB	4	2900	2250					
	1LE1001-1CC 1PC1001-1CC	6	3330	2580					
	1LE1001-1CD 1PC1001-1CD	8	3700	2870					
160	1LE1001-1DA 1PC1001-1DA	2	2810	2170					
	1LE1001-1DB 1PC1001-1DB	4	3540	2750					
	1LE1001-1DC 1PC1001-1DC	6	4070	3160					
	1LE1001-1DD 1PC1001-1DD	8	4510	3500					

Admissible axial load

1LE1 motors in vertical type of construction - basic version (exept motors with increased output)

Frame	Shaft e	extensio	n pointir	ng												
size	3000 rpm		1500 rj	1500 rpm			1000 rp	1000 rpm			750 rpr	750 rpm				
	downv	vards	upwar	ds	downv	vards	upwar	ds	downv	vards	upwar	ds	downw	<i>r</i> ards	upwar	ds
	Load		Load		Load		Load		Load		Load		Load		Load	
	down	up	down	up	down	up	down	up	down	up	down	up	down	up	down	up
	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν
100	140	700	550	280	130	990	820	285	130	1280	1110	285	130	1560	1390	285
112	140	710	550	300	130	1000	820	310	130	1290	1110	310	130	1570	1390	310
132	200	1200	950	470	180	1680	1200	470	180	1900	1600	470	190	2200	1900	440
160	1500	1400	950	1900	1900	1800	1300	2200	2200	2200	1600	2700	2700	2700	1950	2900

The values shown do not assume a cantilever force on the shaft extension.

The admissible loads are valid for operation at 50 Hz; for 60 Hz, please inquire.

The calculation of the admissible axial load was based on the drive with generally available coupling. For suppliers, see the relevant section of the catalog, section "Accessories", Page 1/64. Please inquire if the load direction alternates.

¹⁾ The admissible cantilever force load of EFF2 motors can be increased by up to 5 %.

General technical data

1LE1/1PC1 motors in horizontal type of construction – basic version (exept motors with increased output)

Frame	3000 rj	pm			1500 r	pm	1000 rpm 750 rpm									
size	Ten-	Thrust	load (N)		Ten-			Thrust load (N)		Thrust	load (N)		Ten-	Thrust	Thrust load (N)	
	sile load	with ra at	dial load	without radial	sile load	with ra	dial load	without radial	sile load	with ra at	dial load	without radial	sile load	with ra at	dial load	without radial
		x_0	X _{max.}	load		x ₀	X _{max} .	load		x_0	x _{max.}	load		x_0	X _{max} .	load
	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	Ν	N
100	220	450	350	630	220	600	500	910	220	650	550	1200	220	750	650	1480
112	220	450	350	630	220	600	500	910	220	650	550	1200	220	750	650	1480
132	350	650	520	1200	350	850	700	1600	350	1020	890	1900	350	1150	1020	2200
160	1500	850	720	1500	1500	1050	920	1800	1500	1250	1120	2200	1500	1350	1220	2600

The values shown do not assume a cantilever force on the shaft extension.

The admissible loads are valid for operation at 50 Hz; for 60 Hz, please inquire.

The calculation of the admissible axial load was based on the drive with generally available coupling. For suppliers, see the relevant section of the catalog "Accessories", Page 1/64. Please inquire if the load direction alternates.

Modular technology

Basic versions

The range of potential applications for the 1LE1 motors (with the exception of 1LE1 with option F90 – version "Forced-air cooled motors without external fan and fan cover" and 1PC1) can be broadened considerably by mounting the following modules (e.g. as brake motors).

- 1XP8 012 rotary pulse encoder
- · Separately driven fan
- Brake

The brake must always be mounted in the factory for safety reasons. The rotary pulse encoder and/or the separately driven fan can also be retrofitted.

The degree of protection of the motors with modular technology is IP55. Higher degrees of protection on request.

When a rotary pulse encoder, brake or separately driven fan is mounted, the length of the motor increases by Δ I. For an explanation of the additional dimensions and weights, see "Technology", "Dimensions and weights" from Page 0/137.

General technical data

1XP8 012 rotary pulse encoder

The rotary pulse encoder can be supplied already mounted in an HTL version as **1XP8 012-10** with order code **G01** or in a TTL version as **1XP8 012-20** with order code **G02**. The rotary pulse encoder can only be mounted on a standard non-drive end (NDE), i.e. a second shaft extension cannot be supplied.

The encoder can be retrofitted. The motor must be prepared for this. When the motor is ordered, the option "Prepared for mountings, center hole only", order code **G40**, or the option "Prepared for mountings with shaft D12", order code **G41**, must be specified (see "Mechanical design and degrees of protection", Page 0/118).

The 1XP8 012 rotary pulse encoder is suitable for standard applications. For further encoders, see "Special technology", Page 0/134

When the rotary pulse encoder is mounted, the length of the motor increases by Δ I. For an explanation of the additional dimensions and weights, see "Technology", "Dimensions and weights" from Page 0/137.

The rotary pulse encoders of "Modular technology" and "Special technology" are fitted as standard with a protective cover made of non-corrosive sheet steel.

Mounting of encoder at temperatures below –20 $^{\circ}\text{C}$ and higher than +40 $^{\circ}\text{C}$ on request.

Technical data of rotary pulse encoders						
Supply voltage $U_{\rm B}$	1XP8 012-10 (HTL version) +10 V to +30 V	1XP8 012-20 (TTL version) 5V ±10 %				
Current input without load	150 mA	120 mA				
Admissible load current per output	max. 100 mA	max. 20 mA				
Pulses per revolution	1024	1024				
Outputs	2 square-wave pulses A, B – 2 inverted square-wave pulses A, B Zero pulse and inverted zero pulse					
Pulse offset between the two outputs	90°	90°				
Output amplitude	$U_{\text{High}} = U_{\text{B}} - 2.5 \text{ V}$ $U_{\text{Low}} = 1.6 \text{ V}$	<i>U</i> _{High} > 2.5 V <i>U</i> _{Low} < 0.5 V				
Edge interval	≥ 0.43 µs	≥ 0.43 µs				
Sampling rate	≤ 300 kHz	≤ 300 kHz				
Maximum speed	6000 rpm	6000 rpm				
Transportation/storage temperature range	−30 to +80 °C	−30 to +80 °C				
Operating temperature range flange socket or fixed cable	-40 to +100 °C	-40 to +100 °C				
Operating temperature range flexible cable	−10 to +100 °C	−10 to +100 °C				
Degree of protection	IP66	IP66				
Maximum admissible radial cantilever force	60 N	60 N				
Maximum admissible axial force	40 N	40 N				
Connection system	12-pin connector (mating connector is supplied)					
Certification	CSA, UL	CSA, UL				
Weight	0.3 kg	0.3 kg				

General technical data

Separately driven fan

The use of a separately driven fan is recommended to increase motor utilization at low speeds and to limit noise generation at speeds significantly higher than the synchronous speed. Both of these results can only be achieved with converter-fed operation. Please inquire about traction and vibratory operation.

The separately driven fan can be supplied already fitted, order code ${\bf F70}.$

It can also be ordered separately and retrofitted. For selection information and order numbers, see the section "Accessories" (available soon). A rating plate listing all the important data is fitted to the separately driven fan. Please note the direction of rotation of the separately driven fan (axial-flow fan) when connecting it. Admissible coolant temperatures $CT_{\text{min.}}$ –25 °C, $CT_{\text{max.}}$ +65 °C ¹⁾, lower/higher coolant temperatures on request. When the separately driven fan is mounted, the length of the motor increases by Δ I. For an explanation of the additional dimensions and weights, see "Technology", "Dimensions and weights" from Page 0/137.

Technical data	of the separately dr	iven fan (acc. to DIN EN	60034-1 Tolerance)			
Frame size	Rated voltage	range	Frequency	Rated speed	Power consumption	Rated current
	V		Hz	rpm	kW	Α
100	1 AC	230 to 277	50	2790	0.075	0.29
	3 AC	220 to 290 Δ	50	2830	0.086	0.27
	3 AC	380 to 500 Y	50	2830	0.086	0.16
	1 AC	230 to 277	60	3280	0.094	0.28
	3 AC	220 to 332 Δ	60	3490	0.093	0.27
	3 AC	380 to 575 Y	60	3490	0.093	0.16
112	1 AC	230 to 277	50	2720	0.073	0.26
	3 AC	220 to 290 A	50	2770	0.085	0.27
	3 AC	380 to 500 Y	50	2770	0.085	0.15
	1 AC	230 to 277	60	3000	0.107	0.31
	3 AC	220 to 332 Δ	60	3280	0.094	0.28
	3 AC	380 to 575 Y	60	3280	0.094	0.16
132	1 AC	230 to 277	50	2860	0.115	0.40
	3 AC	220 to 290 Δ	50	2880	0.138	0.45
	3 AC	380 to 500 Y	50	2880	0.138	0.24
	1 AC	230 to 277	60	3380	0.185	0.59
	3 AC	220 to 332 Δ	60	3470	0.148	0.41
	3 AC	380 to 575 Y	60	3470	0.148	0.24
160	1 AC	230 to 277	50	2780	0.236	0.96
	3 AC	220 to 290 A	50	2840	0.220	0.76
	3 AC	380 to 500 Y	50	2830	0.220	0.43
	3 AC	220 to 332 Δ	60	3400	0.284	0.94
	3 AC	380 to 575 Y	60	3400	0.284	0.56

¹⁾ The admissible coolant temperature for single phase versions (1 AC) for frame size 160 is $CT_{\rm max.}$ +50 °C.

General technical data

Brakes

Spring-operated disk brakes are used for the brakes with order code **F01**. When the brake is ordered, the supply voltage must be specified. The supply voltage for brakes is explained under "Modular technology – Additional versions", Page 0/133.

For the design of each brake type, the braking time, run-on revolutions, braking enery per braking procedure as well as the service life of the brake linings, see "Configuration of motors with brakes", Page 0/132.

When a brake is mounted, the length of the motor increases by Δ l. For an explanation of the additional dimensions and weights, see "Technology", "Dimensions and weights" from Page 0/137.

The brake can be retrofitted by authorized partners. The motor must be prepared for this. When the motor is ordered, the option "Prepared for mountings, center hole only", order code G40, must be specified (see "Mechanical design and degrees of protection", Page 0/118).

2LM8 spring-operated disk brake

The 2LM8 brake has IP55 degree of protection.

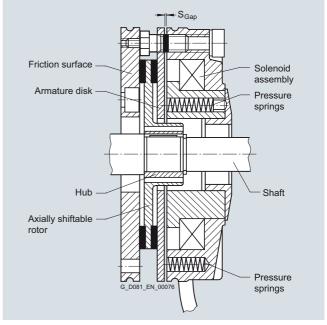
Please inquire if motors with brakes are to be operated below the freezing point or in very humid environments (e.g. close to the sea) with long standstill times. Please inquire if the brake motors are used for converter-fed operation with low speeds.

Design and mode of operation

The brake takes the form of a single-disk brake with two friction surfaces.

The braking torque is generated by friction when pressure is applied by one or more pressure springs in the de-energized state. The brake is released electromagnetically.

When the motor brakes, the rotor which can be axially shifted on the hub or the shaft is pressed via the armature disk against the friction surface by means of the springs. In the braked state, there is a gap S_{Gap} between the armature disk and the solenoid component. To release the brake, the solenoid is energized with DC voltage. The resulting magnetic force pulls the armature disk against the spring force on to the solenoid component. The spring force is then no longer applied to the rotor which can rotate freely.



Design of the 2LM8 spring-operated disk brake

Rating plate

The following brake data are specified on the motor rating plate. Brake type, supply voltage, frequency, current, temperature class, braking torque

Operating values for spring-operated brakes with standard excitation												Service capabil- ity of the brake		
For motor Frame size	Brake type	Rated braking torque at 100 rpm		aking torq om in % at speeds 3000 rpm		Supply voltage	Current/p input 1)	oower	Brake application time $t_2^{(2)}$	Brake release time	Brake moment of inertia	Noise level L _p with rated air gap	Lifetime of brake lining <i>L</i>	Air gap adjust- ment required after braking energy L _N
		Nm	%	%	%	V	Α	W	ms	ms	kgm ²	dB (A)	Nm · 10	Nm · 10
100	2LM8 040-5NA10 2LM8 040-5NA60	40	81	74	66	AC 230 AC 400	0.2 0.22	40	43	140	0.00036	80	1350	115
	2LM8 040-5NA80					DC 24	1.67							
112	2LM8 060-6NA10 2LM8 060-6NA60 2LM8 060-6NA80	60	80	73	65	AC 230 AC 400 DC 24	0.25 0.28 2.1	53	60	210	0.00063	77	1600	215
132	2LM8 100-7NA10 2LM8 100-7NA60 2LM8 100-7NA80	100	79	72	65	AC 230 AC 400 DC 24	0.27 0.31 2.3	55	50	270	0.0015	77	2450	325
160	2LM8 260-8NA10 2LM8 260-8NA60 2LM8 260-8NA80	260	75	68	65	AC 230 AC 400 DC 24	0.5 0.47 4.2	100	165	340	0.0073	79	7300	935

 $^{^{1)}\,}$ For 400 V AC and for 24 V DC, the power can deviate by up to +10 % as a result of the selected supply voltage.

The specified switching times are valid for switching on the DC side with a rated release travel and with the coil already warm. They are average values which may vary depending on factors such as the rectifier type and the release travel. The brake application time for switching on the AC side, for example, is approximately 6 times longer than for switching on the DC side.

General technical data

Lifetime of the brake lining

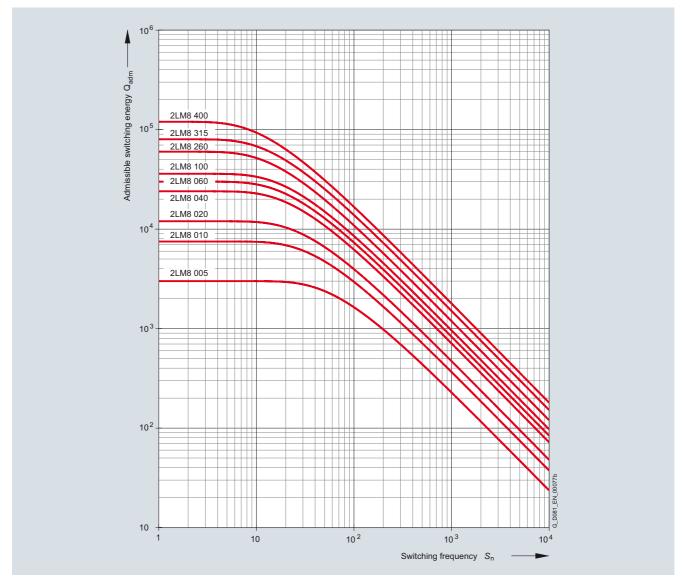
The braking energy $L_{\rm N}$ up to when the brake should be adjusted, depends on various factors. The main influencing factors include the masses to be braked, the operating speed, the switching frequency and therefore the temperature at the frictional surfaces. It is therefore not possible to specify a value for the friction energy until readjustment that is valid for all operating conditions

When used as operating brake, the specific frictional surface wear (wear volume for the frictional work) is approximately 0.05 up to $2\ cm^3/kWh$.

Maximum admissible speeds

The maximum admissible speeds from which emergency stops can be made, are listed in the next table. These speeds should be considered as recommended values and must be checked under actual operating conditions.

The maximum admissible friction energy depends on the switching frequency and is shown for the individual brakes in the following diagram. Increased wear can be expected when the brakes are used for emergency stops.



		Maximum a	Maximum admissible speeds			ne braking to	rque	Readjusting the air gap			
For motor Frame size	Brake type	Max. adm. operating speed if max. adm. operating energy utilized			Reduction per notch	Dimension "O1"	Min. brak- ing torque	Rated air gap SGap Rated	Maximum air gap S _{Gap max} .	Min. rotor thickness h _{min.}	
		rpm	rpm	rpm	Nm	mm	Nm	mm	mm	mm	
100	2LM8 040-5NA	3000	6000	6000	1.29	12.5	21.3	0.3	0.65	8.0	
112	2LM8 060-6NA	3000	6000	6000	1.66	11.0	32.8	0.3	0.75	7.5	
132	2LM8 100-7NA	3000	5300	5000	1.55	13.0	61.1	0.3	0.75	8.0	
160	2LM8 260-8NA	1500	4400	3200	5.6	17.0	157.5	0.4	1.2	12.0	

Introduction motors 1LE1/1PC1

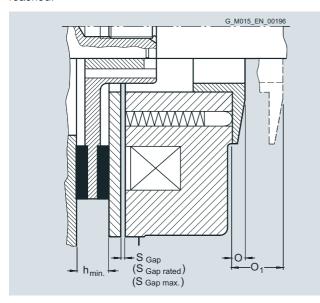
General technical data

Changing the braking torque

The brake is supplied with the braking torque already set. For 2LM8 brakes, the torque can be reduced to the dimension O_1 by unscrewing the adjusting ring with a hook spanner. The braking torque changes by the values shown in the above table for each notch of the adjusting ring.

Readjusting the air gap

Under normal operating conditions, the brake is practically maintenance-free. The air gap S_{Gap} must only be checked at regular intervals if the application requires an extremely large amount of frictional energy and readjusted to the rated gap $S_{\text{Gap rated}}$ at the latest when the maximum air gap $S_{\text{Gap max.}}$ is reached



Configuration of motors with brakes

Braking time

The time it takes the motor to come to a standstill comprises two components:

- a.) The application time of the brake t_2
- b.) The braking time $t_{\rm Br}$

$$t_{\mathsf{Br}} = \frac{J \cdot n_{\mathsf{rated}}}{9.55 \cdot (T_{\mathsf{B}} \pm T_{\mathsf{L}})}$$

 t_{Br} Braking time in s

J Total moment of inertia in kgm²

 $\underline{\eta}_{\mathrm{rated}}$ Rated speed of the motor with brake in rpm

 $T_{\rm B}$ Rated braking torque in Nm $T_{\rm I}$ Average load torque in Nm

(if T_1 supports braking, T_1 is positive)

Braking energy per braking operation Qadm

The braking energy per braking operation in Nm comprises the energy of the moments of inertia to be braked $Q_{\rm Kin}$ and the energy $Q_{\rm L}$, which must be applied in order to brake against a load torque:

$$Q_{\text{adm}} = Q_{\text{Kin}} + Q_{\text{L}}$$

a.) The energy of the moments of inertia in Nm

$$Q_{Kin} = \frac{J \cdot n_{rated}^2}{182.4}$$

 $n_{\rm rated}$ Rated speed before braking in rpm Total moment of inertia in kg m²

b.) The braking energy in Nm against a load torque

$$Q_{L} = \frac{\pm T_{L} \cdot n_{\text{rated}} \cdot t_{\text{Br}}}{19.1}$$

T_I average load torque in Nm

 T_{L}^{-} is positive if it acts against the brake

 $T_{\rm L}$ is negative if it supports the brake

Run-on revolutions U

The number of run-on revolutions *U* of the motor with brake can be calculated as follows:

$$U = \frac{n_{\text{rated}}}{60} \left(t_2 + \frac{t_{\text{Br}}}{2} \right)$$

t₂ Brake application time in ms

Lifetime of the brake lining L and readjustment of the air gap

The brake lining wears due to friction which increases the air gap and the release time for the brake at standard excitation.

When the brake lining is worn out, it can be replaced easily.

In order to calculate the lifetime of the brake lining in terms of operations S_{\max} , the lifetime of the brake lining L in Nm must be divided by the braking energy Q_{adm} :

$$S_{\text{max}} = \frac{L}{Q_{\text{adm}}}$$

The interval between adjustments N in switching frequencies can be calculated in terms of operations by dividing the braking energy $L_{\rm N}$ which the brake can output until it is necessary to readjust the working air gap by $Q_{\rm adm}$:

$$N = \frac{L_{\rm N}}{Q_{\rm adm}}$$

Introduction motors 1LE1/1PC1

Additional versions

2LM8 spring-operated disk brake

Motor series

This brake is mounted on 1LE1 motors as standard (with the exception of 1LE1 with order code F90 - version "Forced-air cooled motors without external fan and fan cover", and 1PC1).

Voltage and frequency

The solenoid coil and the brake rectifier can be connected to the following voltages or can be supplied for the following voltages:

- Brake supply voltage: 24 V DC Order code F10
- Brake supply voltage: 230 V AC Order code F11
- Brake supply voltage: 400 V AC (directly at the terminal strip) Order code F12

When 60 Hz is used, the voltage for the brake must not be increased!

Order codes F10, F11 and F12 may only be used in conjunction with order code F01.

Connections

Labeled terminals are provided in the main connection box of the motor to connect the brake.

The AC voltage for the brake excitation winding is connected to the two free terminals of the rectifier block (~).

The brake can be released when the motor is at a standstill by separately exciting the solenoid. In this case, an AC voltage must be connected at the rectifier block terminals. The brake remains released as long as this voltage is present.

The rectifier is protected against overvoltages by varistors in the input and output circuits.

For 24 V DC brakes, the brake terminals are directly connected to the DC voltage source.

See the circuit diagrams below.

Fast brake application

If the brake is disconnected from the line supply, the brake is applied. The application time for the brake disk is delayed as a result of the inductance of the solenoid (shutdown on the AC side). This results in a considerable delay before the brake is mechanically applied. In order to achieve short brake application times, the circuit must be interrupted on the DC side. To realize this, the wire jumpers, located between contacts 1+ and 2+ at the rectifier are removed and replaced by the contacts of an external switch (see circuit diagrams below).

Manual brake release with lever

The brakes can be supplied with a mechanical manual release with lever.

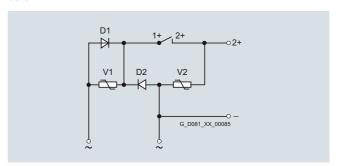
Order code F50

The dimensions of the brake lever depend on the motor frame size and can be read from the dimension drawing generator for motors in the SD configurator tool for low-voltage motors.

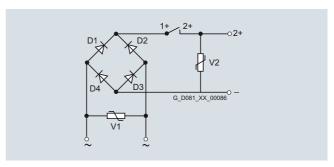
General technical data

Bridge rectifier / half-wave rectifier

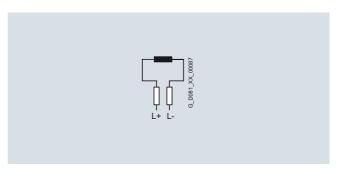
Brakes are connected through a standard bridge or half-wave rectifier or directly to the 2LM8 brake. See the circuit diagrams below



Half-wave rectifier, 400 V AC



Bridge rectifier, 230 V AC



Brake connection for 24 V DC

General technical data

Special technology

The range of "Special technology" comprises rotary pulse encoders for the 1LE1 motors (with the exception of 1LE1 with order code F90 – version "Forced-air cooled motors without external fan and fan cover", and 1PC1).

The 1LE1 motors with the order codes **F70** (mounted separately driven fan), **F01** (mounted brake) and **F01 + F70** (mounted brake and separately driven fan) from the "Modular technology" range can be combined with the LL 861 900 200, HOG 9 D 1024 I and HOG 10 D 1024 I rotary pulse encoders from the "Special technology" range.

When a rotary pulse encoder is mounted, the length of the motor increases by Δ I. For an explanation of the additional dimensions and weights, see "Technology", "Dimensions and weights" from Page 0/137.

The rotary pulse encoders of "Modular technology" and "Special technology" are fitted as standard with a protective cover made of non-corrosive sheet steel.

Rotary pulse encoder LL 861 900 220



With its rugged construction, this rotary pulse encoder is also suitable for difficult operating environments. It is resistant to shock and vibration and has insulated bearings.

The LL 861 900 220 rotary pulse encoder can be supplied already mounted.

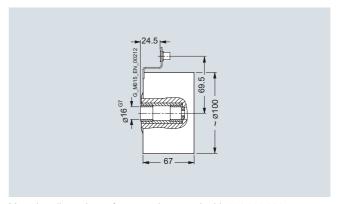
Order code **G04**.

The LL 861 900 220 rotary pulse encoder can be retrofitted. The motor must be prepared for this. When the motor is ordered, the option "Prepared for mountings, center hole only", order code **G40**, or the option "Prepared for mountings with shaft D16", order code **G42**, must be specified (see "Mechanical design and degrees of protection", Page 0/118). The rotary pulse encoder is not part of the scope of supply in this case.

The version of the rotary pulse encoder with a diagnostics system (ADS) can be supplied by Leine and Linde.

Manufacturer: Leine and Linde (Deutschland) GmbH Bahnhofstraße 36 73430 Aalen Tel. +49 (0) 73 61-78093-0

Fax +49 (0) 73 61-78093-11 http://www.leinelinde.com e-mail: info@leinelinde.se



Mounting dimensions of rotary pulse encoder LL 861 900 220 $\,$

Technical data for LL 861 900 220 (HTL version)

Mounting of encoder at temperatures below –20 $^{\circ}\text{C}$ and higher than +40 $^{\circ}\text{C}$ on request.

Supply voltage U _B	+9 V to +30 V
Current input without load	max. 80 mA
Admissible load current per output	40 mA
Pulses per revolution	1024
Outputs	6 short-circuit proof square-wave pulses A, A', B, B', 0, 0'
Pulse offset between the two outputs	90° ±25° el.
Output amplitude	U_{High} >20 V U_{Low} <2.5 V
Mark space ratio	1:1 ±10 %
Edge steepness	50 V/μs (without load)
Maximum frequency	100 kHz for 350 m cable
Maximum speed	4000 rpm
Temperature range	−20 to +80 °C
Degree of protection	IP65
Maximum adm. radial cantilever force	300 N
Maximum adm. axial force	100 N
Connection system	Terminal strips in encoder Cable connection M20 x 1.5 radial
Weight	Approx. 1.3 kg

General technical data

HOG 9 D 1024 rotary pulse encoder



The encoder is fitted with insulated bearings.

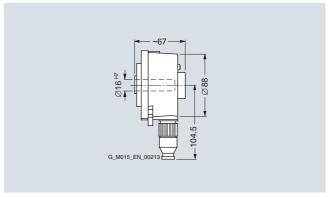
The HOG 9 D 1024 I rotary pulse encoder can be supplied already mounted.

Order code **G05**.

The HOG 9 D 1024 I rotary pulse encoder can be retrofitted. The motor must be prepared for this. When the motor is ordered, the option "Prepared for mountings, center hole only", order code **G40**, or the option "Prepared for mountings with shaft D16", order code **G42**, must be specified (see "Mechanical design and degrees of protection", Page 0/118). The rotary pulse encoder is not part of the scope of supply in this case.

Manufacturer: Baumer Hübner GmbH Planufer 92b 10967 Berlin Tel. +49 (0) 30-6 90 03-0 Fax +49 (0) 30-6 90 03-1 04

http://www.baumerhuebner.come-mail: info@baumerhuebner.com



Mounting dimensions for HOG 9 D 1024 I rotary pulse encoder Technical data for HOG 9 D 1024 (TTL version)

Mounting of encoder at temperatures below –20 $^{\circ}\text{C}$ and higher than +40 $^{\circ}\text{C}$ on request.

Supply voltage U _B	+9 V to +30 V
Current input without load	50 mA to 100 mA
Admissible load current per output	60 mA, 300 mA peak
Pulses per revolution	1024
Outputs	4 short-circuit proof square-wave pulses A, B and A', B'
Pulse offset between the two outputs	90° ±20 %
Output amplitude	$U_{\text{High}} \ge U_{\text{B}} - 3.5 \text{ V}$ $U_{\text{Low}} \le 1.5 \text{ V}$
Mark space ratio	1:1 ±20 %
Edge steepness	10 V/μs
Maximum frequency	120 kHz
Maximum speed	7000 rpm
Temperature range	−20 to +100 °C
Degree of protection	IP56
Maximum adm. radial cantilever force	150 N
Maximum adm. axial force	100 N
Connection system	Radial right-angle plug (mating connector is part of the scope of supply)
Mech. design acc. to Hübner Ident. No.	73 522 B
Weight	Approx. 0.9 kg

General technical data

HOG 10 D 1024 I rotary pulse encoder



This encoder is extremely rugged and is therefore suitable for difficult operating conditions. It is fitted with insulated bearings.

The HOG 10 D 1024 I rotary pulse encoder can be supplied already mounted.

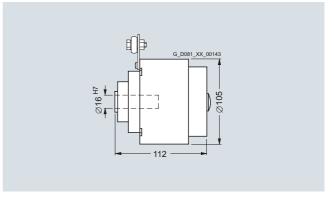
Order code **G06**.

The HOG 10 D 1024 I rotary pulse encoder can be retrofitted. The motor must be prepared for this. When the motor is ordered, the option "Prepared for mountings, center hole only", order code **G40**, or the option "Prepared for mountings with shaft D16", order code **G42**, must be specified (see "Mechanical design and degrees of protection", Page 0/118). The rotary pulse encoder is not part of the scope of supply in this case.

Manufacturer: Baumer Hübner GmbH Planufer 92b 10967 Berlin Tel. +49 (0) 30-6 90 03-0

Fax +49 (0) 30-6 90 03-1 04

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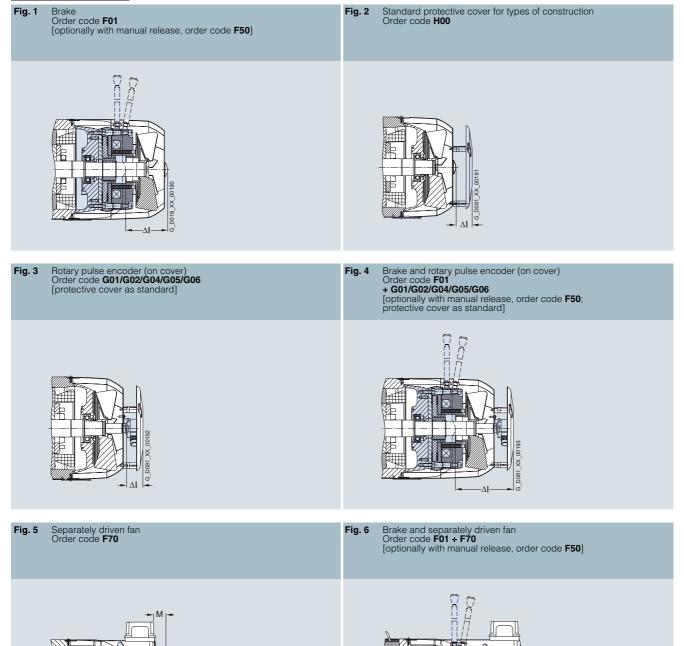
Mounting dimensions for HOG 10 D 1024 I rotary pulse encoder Technical data for HOG 10 D 1024 (HTL version)

Mounting of encoder at temperatures below –20 $^{\circ}\text{C}$ and higher than +40 $^{\circ}\text{C}$ on request.

Supply voltage U _B	+9 V to +30 V
Current input without load	Approx. 100 mA
Admissible load current per output	60 mA, 300 mA peak
Pulses per revolution	1024
Outputs	4 short-circuit proof square-wave pulses A, B and A', B'
Pulse offset between the two outputs	90° ±20 %
Output amplitude	$U_{\text{High}} \ge U_{\text{B}} - 3.5 \text{ V}$ $U_{\text{Low}} \le 1.5 \text{ V}$
Mark space ratio	1:1 ±20 %
Edge steepness	10 V/μs
Maximum frequency	120 kHz
Maximum speed	7000 rpm
Temperature range	−20 to +100 °C
Degree of protection	IP66
Maximum adm. radial cantilever force	150 N
Maximum adm. axial force	80 N
Connection system	Terminals, cable connection M20 x 1.5
Mech. design acc. to Hübner Ident. No.	74 055 B
Weight	Approx. 1.6 kg

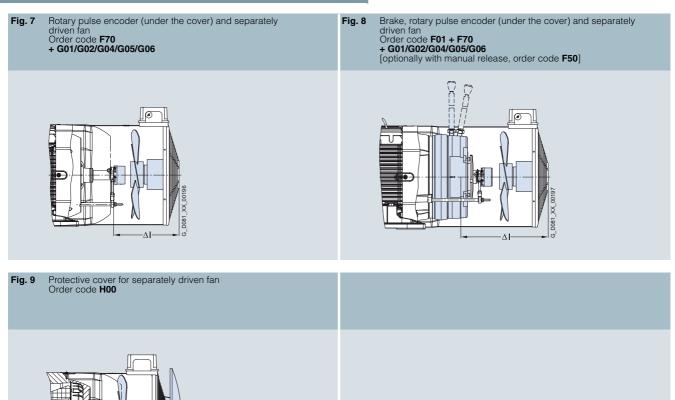
General technical data

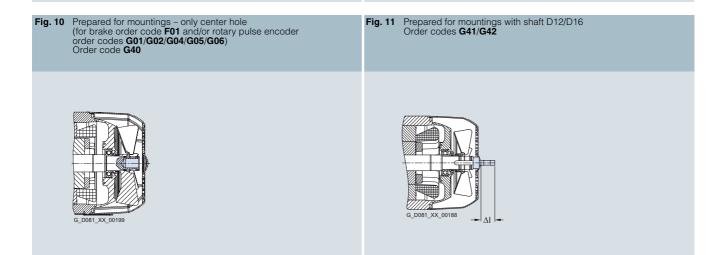
Dimensions and weight





General technical data





General technical data

	Assignme	nt										
	Fig. 1		Fig. 2		Fig. 3							
Frame size	Brake		Protective	cover	Rotary puls	se encoder i	ncluding pro	tective cove	r			
				1XP8 012	1XP8 012 LL 861 900 2		0 220	220 HOG9 D 1024 I		HOG10 D 1024 I		
Order code F01		Order code H00		Order codes G01, G02		Order code G04		Order code G05		Order code G06		
	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.
	mm	kg	mm	kg	mm	kg	mm	kg	mm	kg	mm	kg
1LE1												
100	81	5.9	33	0.4	49	0.9	76	1.9	76	1.5	119	2.2
112	88	7.8	33	0.4	49	0.8	76	1.9	76	1.5	119	2.2
132	114	11.9	51.5	0.7	51.5	1.3	78.5	2.4	78.5	2	121.5	2.7
160	130	30.7	50	0.7	50	1.5	77	2.7	77	2.3	120	3

	Assignme	nt										
	Fig. 4	.110		Fig. 5								
Frame size	e size Brake and rotary pulse encoder (on cover)									Separately driven fan		
	1XP8 012 LL 861 900 220 HOG9 D 1024 I HOG10 D 1024 I											
	Order codes F01 + G01/G02		Order codes F01 + G04		Order co F01 + G05			Order codes F01 + G06		Order code F70		
	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	М	Weight approx.	
	mm	kg	mm	kg	mm	kg	mm	kg	mm	mm	kg	
1LE1												
100	130	6.8	157	7.8	157	7.4	200	8.1	86.5	30	2.4	
112	137	8.6	164	9.7	164	9.3	207	10	81.5	30	2.6	
132	165.5	13.2	192.5	14.3	192.5	13.9	235.5	14.6	116	40	3.8	
160	180	32.2	207	33.4	207	33	250	33.7	135.5	40	6.5	

	Assignment										
	Fig. 6		Fig. 7	Fig. 7							
Frame size	Brake and separ	ately driven fan	Separately driven fan and rotary pulse encoder (under cover)								
	Order codes F01 + F70		Order codes F70 + G01/G02		Order codes F70 + G04		Order codes F70 + G05		Order codes F70 + G06		
	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.	
	mm	kg	mm	kg	mm	kg	mm	kg	mm	kg	
1LE1											
100	161.5	8.3	161.5	3.3	161.5	4.3	161.5	3.9	196.5	4.6	
112	156.5	10.4	156.5	3.4	156.5	4.5	156.5	4.1	191.5	4.8	
132	186	15.7	186	5.1	186	6.2	186	5.8	241	6.5	
160	205.5	37.2	205.5	8	205.5	9.2	205.5	8.8	270.5	9.5	

	Assignme	nt												
	Fig. 8								Fig. 9					
Frame size	Brake, sep	Brake, separately driven fan and rotary pulse encoder (under cover)									Protective cover for separately driven fan			
	Order codes			Order codes F01 + F70 + G05		Order codes F01 + F70 + G06		Order code H00						
	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.	Diameter of the fan cover			
	mm	kg	mm	kg	mm	kg	mm	kg	mm	kg	mm			
1LE1														
100	196.5	9.2	196.5	10.2	196.5	9.8	246.5	10.5	30	1.4	210			
112	191.5	11.2	191.5	12.3	191.5	11.9	241.5	12.6	33	1.8	249			
132	241	17	241	18.1	241	17.7	291	18.4	24	2.4	300			
160	270.5	38.7	270.5	39.9	270.5	39.5	320.5	40.2	31	3	338			

General technical data

	Assignment								
	Fig. 10		Fig. 11						
Frame size	Prepared for mountings – only center hole (for Brake order code F01 and/or rotary pulse encoder order codes G01/G02/G04/G05/G06) Order code G40		Prepared for mountings Order codes G41/G42	s with shaft D12/D16					
	Order code G40		Order code G41		Order code G42				
	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.			
	mm	kg	mm	kg	mm	kg			
1LE1									
100	0	0	11.3	0.15	47.3	0.2			
112	0	0	7.5	0.15	47.3	0.2			
132	0	0.1	10.3	0.3	50.3	0.4			
160	0	0.2	5.6	0.4	45.6	0.7			

New Generation 1LE1/1PC1

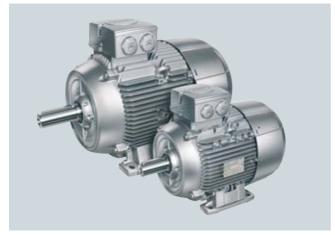


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Orientation

Overview



Increasing energy costs have resulted in greater emphasis on the power consumption of drive systems. It is extremely important to utilize the full potential for minimization here to secure competitiveness today and in the future. The environment will also profit from reduced energy consumption.

With this in mind, we have already developed a new generation of low-voltage motors that you can use in drives to move even more than before. Innovative copper rotors that we develop and manufacture entirely in-house create the perfect conditions for motors with a high degree of efficiency (EFF2 and EFF1 motors are located in the same housing). The new motors for EFF1 (High Efficiency) offer considerable energy savings and protect our environment

The modular mounting concept also provides total flexibility: Each motor is based on a uniform concept for all markets worldwide. Our motors are manufactured in accordance with modern ecological principles and give machines and plants more drive. Worldwide and for every application. Efficiency over the complete life cycle is a clear benefit of our motors especially for the use of 1LE1/1PC1 designed to EFF1. All machine manufacturers and plant operators can profit from this – not to mention the environment. We will be launching our new 1LE1/1PC1 motors onto the market step by step.

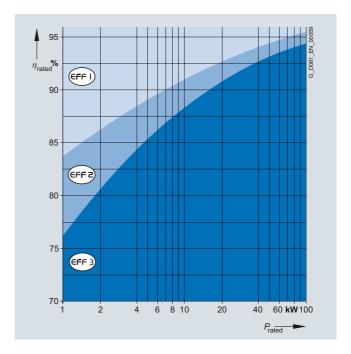
Classified energy-saving motors for an efficient energy balance

Depending on requirements, energy-saving motors are available for an efficient energy balance for the EU in accordance with CEMEP (European Committee of Manufacturers of Electrical Machines and Power Electronics) as well as for the North American market in accordance with EPACT (US Energy Policy Act).

Efficiency requirements according to CEMEP

CEMEP classifies efficiency levels for 2-pole and 4-pole motors with outputs of 1.1 to 90 kW. Three efficiency classes are defined:

- EFF1 (High Efficiency motors referred to below as "Motors with high efficiency")
- EFF2 (Improved Efficiency motors referred to below as "Motors with improved efficiency")
- EFF3 (Conventional Efficiency motors)



At a glance: EU/CEMEP for Europe

- Status
 - Voluntary compliance with efficiency classification
- Covers
- 2-pole, 4-pole 50 Hz squirrel-cage motors from 1.1 to 90 kW (at 400 V and 50 Hz)
- Required marking
 Efficiency class on the motor rating plate
 η_{rated}, η_{3/4} load and efficiency class in the documentation

Efficiency requirements according to EPACT

In 1997, an act was passed in the US to define minimum efficiencies for low-voltage three-phase motors (EPACT).

An act is in force in Canada that is largely identical, although it is based on different verification methods. The efficiency is verified for these motors for the USA using IEEE 112, Test Method B and for Canada using CSA-C390. Apart from a few exceptions, all three-phase low-voltage motors imported into the USA or Canada must comply with the legal efficiency requirements. The law demands minimum efficiency levels for motors with a voltage of 230 and 460 V at 60 Hz, in the output range of 1 to 200 HP (0.75 to 150 kW) with 2, 4 and 6 poles. Explosion-proof motors must also be included.

The EPACT efficiency requirements exclude, for example:

- Motors whose frame size-output classification does not correspond with the standard series according to NEMA MG1-12.
- Flange-mounting motors
- Brake motors
- Converter-fed motors
- Motors with design letter C and higher

Orientation

Overview (continued)

EPACT lays down that the nominal efficiency at full load and a "CC" number (Compliance Certification) must be included on the rating plate. The "CC" number is issued by the US Department of Energy (DOE). The following information is stamped on the rating plate of EPACT motors which must be marked by law:

- Nominal efficiency
- · Design letter
- · Code letter
- CONT
- CC No. CC 032A (Siemens) and NEMA MG1-12.

At a glance: EPACT/CSA for North America

• Status

Minimum efficiencies required by law

Covers

2-, 4- and 6-pole 60 Hz squirrel-cage motors from 1 to 200 HP (0.75 to 150 kW) for 230 V and/or 460 V 60 Hz

• Required marking Efficiency $\eta_{\rm rated}$ on the motor rating plate

Motors with increased output and compact construction (1LE1)

Motors with increased output and compact construction can be used to advantage in confined spaces. For a slightly longer overall length, the output is at least as high as that of the next larger shaft height. These compact motors are also optimized for efficiency. They are available in EFF1 and EFF2 and therefore reduce the operating costs.

Motors without fan cover and external fan (1LE1 with order code F90)

Forced-air cooled motors with surface cooling without fan cover and external fan are mainly used for driving fans.

Standard motors with reduced output without fan cover and external fan (1PC1)

Self-cooled motors with surface cooling without fan cover and external fan are suitable for the following operating conditions:

- Types of duty with adequate cooling times (e.g. temporary duty for positioning drives)
- Environmental conditions that demand compact installation space (e.g. in motors with a stopping function)

Conditions under which an external fan has an adverse effect (e.g. simple cleaning in the food industry, textile industry)

Motors delivered ex-stock with shorter delivery time – General Line 1LE1

The most popular basic versions of the 1LE1 motor series can be supplied ex-stock and are termed the "General Line".

A so-called "Sector version" will be available soon for some of the motors available from stock. These include a located bearing at the drive end (DE), PTC thermistor and screwed-on feet for the IM B35 type of construction.

The normal delivery time for General Line motors is 1 to 2 days from the time of clarification of the order at the factory until delivery from the factory. To determine the time of arrival at the customer site, the appropriate shipping time must be added.

Benefits

There is considerable potential in our new 1LE1/1PC1 series of low-voltage motors. As a consistent further development of our existing motors, the 1LE1/1PC1 motors offer numerous advantages:

Greater efficiency

Instead of cast-aluminum rotors, the new copper technology is used in the EFF1 motors. The motors are therefore considerably more compact. EFF2 and EFF1 motors are based on the same housing. For changeover to the higher efficiency class − from EFF2 to EFF1 − reconstruction of the machine is no longer necessary. Savings are achieved in time and costs. And what is more: You can save a considerable amount of energy with EFF1 motors because they have power losses of up to 40 % less than EFF2 motors. The energy saving potential and life cycle costs of the new motors can be calculated with our SinaSave™ software. You can download the SinaSave program in the Internet using the following link: http://www.siemens.com/energysaving. For more information, see catalog part 11 "Appendix", "Energy-saving program SinaSave". Our 1LE1 motors also impress customers with their extremely long life and their weight-optimized design has a positive effect on the stability of the equipment unit.

More application

The motors are approved and certified for worldwide use and meet high quality standards (confirmed, for example, by CSA $^{1)}\!,$ UL $^{2)}\!,$ and CQC $^{3)}\!).$

Improved design

The new, optimized housing in modern EMC design has an attractive appearance and enhances functionality. The rotatable, accessible connection boxes, integral eyebolts, screwed-on feet and reinforced bearing plates ensure this.

Greater output

For the same shaft height, our high-performance motors offer an additional complete rated output level. The best is: We are also consistently implementing energy efficiency improvements here, too. The motors are offered – based on the categories of CEMEP – in high efficiency and improved efficiency versions.

More flexibility

The optimized architecture of the motors makes installation easier in general. Encoders, brakes and separately driven fans can be retrofitted easily. Connection boxes and feet for flexible mounting can be selected. Smaller inventories make stockkeeping easier and motor suppliers can respond to customer requirements more quickly. Optimized manufacturing processes support fast availability. All motors up to 460 V can be operated either directly on line or converter-fed – without the need for any additional measures.

¹⁾ Canadian Standard Association

²⁾ Underwriters Laboratories Inc.

³⁾ China Quality Certification

Orientation

Application

As soon as the range of motors and options is complete, it will be possible to use the 1LE1/1PC1 motors from Siemens in all areas and sectors of industry due to their numerous options. They are suitable both for special environmental conditions such as those that predominate in the chemical or petrochemical industries as well as for most climatic requirements such as those of offshore applications. Their large range of mains voltages enables them to be used all over the world.

The wide field of implementation includes the following applications:

- Pumps
- Fans
- Compressors
- Conveyor systems such as cranes, belts and lifting gear
- High-bay warehouses
- Packaging machines
- · Automation and Drives

Technical specifications

Technical data at a glance

This table lists the most important technical data. For more information and details, see catalog part 0 "Introduction".

Type of motor	IEC Squirrel-Cage Motors 1LE1/1PC1
Connection types	Star connection/delta connection You can establish the connection type used from the Order No. supplements in the selection and ordering data for the required motor.
Number of poles	2, 4, 6, 8
Frame sizes	100 L to 160 L
Rated output	0.75 22 kW (motor series 1LE1)/0.3 9 kW (motor series 1PC1)
Frequencies	50 Hz and 60 Hz
Versions	Self-ventilated 1LE1 energy-saving motors with: Improved efficiency (EFF2) High efficiency (EFF1) Self-ventilated 1LE1 motors with increased output and: Improved efficiency (EFF2) High efficiency (EFF1)
	Forced-air-cooled 1LE1 motors without external fan and fan cover with: • Improved efficiency (EFF2) • High efficiency (EFF1) Self-cooled 1PC1 motors without external fan and fan cover with: • Improved efficiency
	High efficiency
Marking	EU/CEMEP efficiency classification, EFF1: 2-, 4-pole, EFF2: 2-, 4-pole US Energy Policy Act EPACT: 2-, 4-, 6-pole
Rated speed (synchronous speed)	750 3000 rpm
Rated torque	9.9 150 Nm (motor series 1LE1)/4.05 60 Nm (motor series 1PC1)
Insulation of the stator winding according to EN 60034-1 (IEC 60034-1)	Temperature class 155 (F), used acc. to temperature class 130 (B) (also for motors with increased output) DURIGNIT IR 2000 insulation system
Degree of protection according to EN 60034-5 (IEC 60034-5)	IP55 as standard
Cooling according to EN 60034-6 (IEC 60034-6)	Self-ventilated (motor series 1LE1) frame sizes 100 L to 160 L (IC 411), Forced-air-cooled (motor series 1LE1 with order code F90) frame sizes 100 L to 160 L (IC 416) Self-cooled (motor series 1PC1) frame sizes 100 L to 160 L (IC 410)
Admissible coolant temperature and site altitude	–20 °C +40 °C as standard, site altitude up to 1000 m above sea level. See "Coolant temperature and site altitude" in catalog part 0 "Introduction".
Standard voltages according to EN 60038 (IEC 60038)	50 Hz: 230 V, 400 V, 500 V, 690 V The voltage to be used can be found in the selection and ordering data for the required motor.
Type of construction according to EN 60034-7 (IEC 60034-7)	Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6, IM V5 with protective cover With flange: IM B5, IM V1 without protective cover, IM V1 with protective cover, IM V3, IM B35 With standard flange and special flange (next larger flange): IM B14, IM V19, IM V18 without protective cover, IM V18 with protective cover, IM B34
Paint finish Suitability of paint finish for climate group according to IEC 60721, Part 2-1	Standard: Color RAL 7030 stone gray See "Paint finish" in catalog part 0 "Introduction".
Vibration quantity level according to EN 60034-14 (IEC 60034-14)	Level A (normal – without special vibration requirements) Optionally: Level B (with special vibration requirements) See "Balance and vibration quantity" in catalog part 0 "Introduction".
Shaft extension according to DIN 748 (IEC 60072)	Balance type: Half-key balancing as standard See "Balance and vibration quantity" in catalog part 0 "Introduction".
Sound pressure level according to DIN EN ISO 1680 (tolerance +3 dB)	The sound pressure level is listed in the selection and ordering data for the required motor.
Weights	The weight is listed in the selection and ordering data for the required motor.
Modular mounting concept	Rotary pulse encoder, brake, separately driven fan or prepared for mountings
Consistent series concept	 Cast housing feet, screw-mounted feet available as an option and retrofittable Connection box obliquely partitioned and rotatable through 4 x 90° Bearings at DE and NDE are of identical design, reinforced bearings available as an option
Options	See the selection and ordering data for "Special versions"

Orientation

Selection and ordering data

Preliminary selection of the motor according to motor type/series, speed or number of poles, frame size, rated output, rated torque, rated speed and rated current

General Line motors with shorter delivery time

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page					
rpm		kW	rpm	Nm	Α						
Aluminum seri	Aluminum series 1LE1 (motors with external fan)										
3000, 2-pole	100 L 160 L	3 18.5	2835 2935	10 60	6 34	1/8 1/11					
1500, 4-pole	100 L 160 L	2.2 15	1425 1460	14.8 98	4.85 29.5	1/12 1/15					
1000. 6-pole	100 L 160 L	1.5 11	930 970	15.3 110	3.95 23.5	1/16 1/17					

Self-ventilated energy-saving motors with improved efficiency (Improved Efficiency EFF2)

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Aluminum series	s 1LE1 (motors wi	th external fan)				
3000, 2-pole	100 L 160 L	3 18.5	2835 2935	10 60	6 34	1/18 1/19
1500, 4-pole	100 L 160 L	2.2 15	1425 1460	14.8 98	4.85 29.5	1/18 1/19
1000, 6-pole	100 L 160 L	1.5 11	930 970	15.3 110	3.95 23.5	1/18 1/19
750, 8-pole	100 L 160 L	0.75 7.5	700 720	10.4 100	2.65 18.6	1/18 1/19

Self-ventilated energy-saving motors with high efficiency (High Efficiency EFF1)

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page						
rpm		kW/HP	rpm	Nm	Α							
Aluminum seri	Aluminum series 1LE1 (motors with external fan)											
For use accordin	g to CEMEP											
3000, 2-pole	100 L 160 L	3 18.5	2905 2955	9.9 60	5.9 33	1/22 1/23						
1500, 4-pole	100 L 160 L	2.2 15	1455 1475	14 97	4.55 27.5	1/22 1/23						
1000, 6-pole	100 L 160 L	1.5 11	965 975	15 108	3.5 22	1/22 1/23						
750, 8-pole	100 L 160 L	0.75 7.5	720 735	9.9 98	2.75 17.4	1/22 1/23						
For use in the No	For use in the North American market according to EPACT											
3000, 2-pole	100 L 160 L	4 25	3520 3565	8.1 50	5.2 29	1/26 1/27						
1500, 4-pole	100 L 160 L	3 20	1760 1780	12 80	4.05 24.5	1/26 1/27						
1000, 6-pole	100 L 160 L	2 15	1170 1180	12 89	3.15 19.6	1/26 1/27						

Self-ventilated motors with increased output and improved efficiency (Improved Efficiency EFF2)

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	А	
Aluminum seri	ies 1LE1 (motors w	vith external fan)				
3000, 2-pole	100 L 160 L	4 22	2850 2930	13.3 72	7.9 39.5	1/30 1/31
1500, 4-pole	100 L 160 L	4 18.5	1430 1460	26.8 121	8.5 35	1/30 1/31
1000, 6-pole	100 L 160 L	2.2 15	930 965	22.5 148	5.3 33	1/30 1/31

Self-ventilated motors with increased output and high efficiency (High Efficiency EFF1)

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Aluminum serie	s 1LE1 (motors wi	th external fan)				
3000, 2-pole	100 L 160 L	4 22	2905 2955	13 71	7.6 38.5	1/34 1/35
1500, 4-pole	100 L 160 L	4 18.5	1460 1475	26 120	8.2 34	1/34 1/35
1000, 6-pole	100 L 160 L	2.2 15	960 975	22 147	4.95 29.5	1/34 1/35

Orientation

Selection and ordering data (continued)

Forced-air cooled motors without external fan and fan cover with improved efficiency (Improved Efficiency EFF2)

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Aluminum serie	es 1LE1 (motors w	rithout external fa	n and fan cover)			
3000, 2-pole	100 L 160 L	3 18.5	2835 2935	10 60	6 34	1/38 1/39
1500, 4-pole	100 L 160 L	2.2 15	1425 1460	14.8 98	4.85 29.5	1/38 1/39
1000, 6-pole	100 L 160 L	1.5 11	930 970	15.3 110	3.95 23.5	1/38 1/39
750, 8-pole	100 L 160 L	0.75 7.5	700 720	10.4 100	2.65 18.6	1/38 1/39

Forced-air cooled motors without external fan and fan cover with high efficiency (High Efficiency EFF1)

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Aluminum series	1LE1 (motors wi	thout external fan a	and fan cover)			
3000, 2-pole	100 L 160 L	3 18.5	2905 2955	9.9 60	5.9 33	1/42 1/43
1500, 4-pole	100 L 160 L	2.2 15	1455 1475	14 97	4.55 27.5	1/42 1/43
1000, 6-pole	100 L 160 L	1.5 11	965 975	15 108	3.5 22	1/42 1/43
750, 8-pole	100 L 160 L	0.75 7.5	720 735	9.9 98	2.75 17.4	1/42 1/43

Self-cooled motors without external fan and fan cover with improved efficiency

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Aluminum serie	es 1PC1 (motors v	without external fa	n and fan cover)			
3000, 2-pole	100 L 160 L	1.2 7.4	2830 2935	4.05 24	2.3 12.9	1/46 1/47
1500, 4-pole	100 L 160 L	0.88 6	1420 1460	5.92 39	1.8 10.9	1/46 1/47
1000, 6-pole	100 L 160 L	0.6 4.4	930 970	6.12 43	1.4 8.9	1/46 1/47
750, 8-pole	100 L 160 L	0.3 3	695 730	4.05 24	0.97 6.8	1/46 1/47

Self-cooled motors without external fan and fan cover with high efficiency

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Aluminum serie	es 1PC1 (motors	without external fa	an and fan cover)			
3000, 2-pole	100 L 160 L	1.4 9	2920 2960	4.6 29	2.6 15.2	1/50 1/51
1500, 4-pole	100 L 160 L	1.1 6.2	1460 1480	7.2 40	2.2 11.4	1/50 1/51
1000, 6-pole	100 L 160 L	0.85 6.5	960 975	8.5 64	1.92 13.2	1/50 1/51
750, 8-pole	100 L 160 L	0.37 4.6	720 730	4.8 60	1.28 10.8	1/50 1/51

Orientation

More information

For further information, please get in touch with your local Siemens contact.

http://www.siemens.com/automation/partner you can find details of Siemens contact partners worldwide responsible for particular technologies.

You can obtain in most cases a contact partner for

- · technical support
- spare parts/repairs
- service
- training
- · sales or
- technical support/engineering

The selection procedure starts with:

- a country
- a product or
- a sector.

By further specifying the remaining criteria you will find exactly the right contact partner with his/her respective expertise.

General Line motors with shorter delivery time

Selection	on and or	dering da	ta									
Rated ou	utput at	Frame size	Operating	values at ra	ated output					Order No.	Price	Weight
50 Hz	60 Hz		Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency Class according to CEMEP	at 50 Hz	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz			
P _{rated} kW	P _{rated} kW	FS	n _{rated} rpm	T _{rated} Nm	(EFF2)	$\eta_{ m rated}$ %	$\eta_{ m rated}$	$\cos\!arphi_{ m rated}$	I _{rated} A			m kg
Motor ve	ersion: tem	perature cla	ss 155 (F),	IP55 degre	e of protec	tion, used	acc. to ten	nperature o	class 130 (E	3)		
2-pole	– 3000 rpr	n at 50 Hz	, 3600 rpn	n at 60 Hz								
	400 VY, 50 H											
	t flange: IM		M B7, IM B8	B, IM V5 with	nout protect	tive cover, I	M V6 ¹⁾					
- Witho	out motor pro	otection										
3	3.45	100 L	2835	10	EFF2	82.6	83.2	0.87	6	1LE1002-1AA42-2AA0		20
4	4.6	112 M	2930	13	EFF2	84.8	84.4	0.86	7.9	1LE1002-1BA22-2AA0		25
5.5	6.3	132 S	2905	18	EFF2	86	86.6	0.89	10.4	1LE1002-1CA02-2AA0		35
7.5	8.6	132 S	2925	24	EFF2	87.6	88.7	0.88	14	1LE1002-1CA12-2AA0		40
	ange: IM B5,		ut protectiv	e cover, IM	V3 ²⁾							
- Witho	out motor pro											
3	3.45	100 L	2835	10	EFF2	82.6	83.2	0.87	6	1LE1002-1AA42-2FA0		21
4	4.6	112 M	2930	13	EFF2	84.8	84.4	0.86	7.9	1LE1002-1BA22-2FA0		26
5.5	6.3	132 S	2905	18	EFF2	86	86.6	0.89	10.4	1LE1002-1CA02-2FA0		40
7.5	8.6	132 S	2925	24	EFF2	87.6	88.7	0.88	14	1LE1002-1CA12-2FA0		45
	motor protec											
3	3.45	100 L	2835	10	EFF2	82.6	83.2	0.87	6	1LE1002-1AA42-2FB0		21
	andard flanç		M V18 with	out protecti	ve cover, IN	1 V 19 ³⁾						
- Witho	out motor pro	otection										
3	3.45	100 L	2835	10	EFF2	82.6	83.3	0.87	6	1LE1002-1AA42-2KA0		22
4	4.6	112 M	2930	13	EFF2	84.8	84.4	0.86	7.9	1LE1002-1BA22-2KA0		27

These motors are standard painted with special finish color RAL 7030 (stone gray).

Additional options like protective cover and condensation drainage holes are not possible.

¹⁾ Only the type of construction IM B3 will be stamped on the rating plate.

 $^{^{2)}\,\,}$ Only the type of construction IM B5 will be stamped on the rating plate.

³⁾ Only the type of construction IM B14 will be stamped on the rating plate.

General Line motors with shorter delivery time

Selection and order	ing data (continue	d)						
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated	output	Flange size according
	with direct starting as	multiple of rated				Measuring-	Sound	to DIN EN
	torque	current	torque			surface sound pressure level at 50 Hz	pressure level at 50 Hz	50347
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm ²	L _{pfA} dB(A)	L _{WA} dB(A)	
Motor version: tempera			n, used acc. to tempe	rature class	s 130 (B)			
2-pole – 3000 rpm at	: 50 Hz, 3600 rpm a	t 60 Hz						
230 V∆/400 VY, 50 Hz; 4	60 VY, 60 Hz							
• Without flange: IM B3,	IM B6, IM B7, IM B8, IN	M V5 without protective	cover, IM V6 ¹⁾					
- Without motor protect	tion							
1LE1002-1AA42-2AA0	3.2	6.2	2.9	16	0.0034	67	79	
1LE1002-1BA22-2AA0	2.7	7.3	3.7	16	0.0067	69	81	
1LE1002-1CA02-2AA0	2	5.6	2.6	16	0.01267	68	80	
1LE1002-1CA12-2AA0	2.2	6.4	3	16	0.01601	68	80	
• With flange: IM B5, IM	V1 without protective c	over, IM V3 ²⁾						
- Without motor protect	tion							
1LE1002-1AA42-2FA0	3.2	6.2	2.9	16	0.0034	67	79	FF 215
1LE1002-1BA22-2FA0	2.7	7.3	3.7	16	0.0067	69	81	FF 215
1LE1002-1CA02-2FA0	2	5.6	2.6	16	0.01267	68	80	FF 265
1LE1002-1CA12-2FA0	2.2	6.4	3	16	0.01601	68	80	FF 265
- With motor protection	with PTC thermistors v	with 3 embedded tempe	erature sensors for trip	ping				
1LE1002-1AA42-2FB0	3.2	6.2	2.9	16	0.0034	67	79	FF 215
With standard flange: II	M B14, IM V18 without	protective cover, IM V1	93)					
- Without motor protect	tion							
1LE1002-1AA42-2KA0	3.2	6.2	2.9	16	0.0034	67	79	FT 130
1LE1002-1BA22-2KA0	2.7	7.3	3.7	16	0.0067	69	81	FT 130

These motors are standard painted with special finish color RAL 7030 (stone gray).

Additional options like protective cover and condensation drainage holes are not possible.

¹⁾ Only the type of construction IM B3 will be stamped on the rating plate.

²⁾ Only the type of construction IM B5 will be stamped on the rating plate.

³⁾ Only the type of construction IM B14 will be stamped on the rating plate.

General Line motors with shorter delivery time

Selecti	on and o	rdering da	ata (contir	nued)								
Rated or	utput at	Frame size	Operating	values at r	ated output					Order No.	Price	Weight
50 Hz	60 Hz		Rated speed at 50 Hz	Rated torque at 50 Hz			Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V. 50 Hz			
Prated	P_{rated}	FS	n _{rated}	$T_{\rm rated}$	(EFF2)	$\eta_{\rm rated}$	$\eta_{\rm rated}$	$\cos\!arphi_{ m rated}$	I _{rated}			m
kW	kW		rpm	Nm		%	%		А			kg
		perature cla	. ,,			tion, used	acc. to ten	nperature (class 130 (E	3)		
		m at 50 Hz	<u> </u>	n at 60 Hz								
		Hz; 460 V∆,					1\					
	0	B3, IM B6,	IM B7, IM B	B, IM V5 wit	hout protect	tive cover, I	M V6 ¹⁾					
	out motor pi											
3	3.45	100 L	2835	10	EFF2	82.6	83.2	0.87	6	1LE1002-1AA43-4AA0		20
4	4.6	112 M	2930	13	EFF2	84.8	84.4	0.86	7.9	1LE1002-1BA23-4AA0		25
5.5	6.3	132 S	2905	18	EFF2	86	86.6	0.89	10.4	1LE1002-1CA03-4AA0		35
7.5	8.6	132 S	2925	24	EFF2	87.6	88.7	0.88	14	1LE1002-1CA13-4AA0		40
11	12.6	160 M	2920	36	EFF2	88.4	88.5	0.85	21	1LE1002-1DA23-4AA0		60
15	17.3	160 M	2930	49	EFF2	89.5	89.7	0.84	29	1LE1002-1DA33-4AA0		68
18.5	21.3	160 L	2935	60	EFF2	90.9	91	0.86	34	1LE1002-1DA43-4AA0		78
		ction with P										
3	3.45	100 L	2835	10	EFF2	82.6	83.2	0.87	6	1LE1002-1AA43-4AB0		20
4	4.6	112 M	2930	13	EFF2	84.8	84.4	0.86	7.9	1LE1002-1BA23-4AB0		25
5.5	6.3	132 S	2905	18	EFF2	86	86.6	0.89	10.4	1LE1002-1CA03-4AB0		35
7.5	8.6	132 S	2925	24	EFF2	87.6	88.7	0.88	14	1LE1002-1CA13-4AB0		40
11	12.6	160 M	2920	36	EFF2	88.4	88.5	0.85	21	1LE1002-1DA23-4AB0		60
15	17.3	160 M	2930	49	EFF2	89.5	89.7	0.84	29	1LE1002-1DA33-4AB0		68
18.5	21.3	160 L	2935	60	EFF2	90.9	91	0.86	34	1LE1002-1DA43-4AB0		78
		, IM V1 with	out protectiv	e cover, IM	V3 ²⁾							
	out motor pi											
3	3.45	100 L	2835	10	EFF2	82.6	83.2	0.87	6	1LE1002-1AA43-4FA0		21
4	4.6	112 M	2930	13	EFF2	84.8	84.4	0.86	7.9	1LE1002-1BA23-4FA0		26
5.5	6.3	132 S	2905	18	EFF2	86	86.6	0.89	10.4	1LE1002-1CA03-4FA0		40
7.5	8.6	132 S	2925	24	EFF2	87.6	88.7	0.88	14	1LE1002-1CA13-4FA0		45
11	12.6	160 M	2920	36	EFF2	88.4	88.5	0.85	21	1LE1002-1DA23-4FA0		69
15	17.3	160 M	2930	49	EFF2	89.5	89.7	0.84	29	1LE1002-1DA33-4FA0		77
18.5	21.3	160 L	2935	60	EFF2	90.9	91	0.86	34	1LE1002-1DA43-4FA0		87
		ction with P										
4	4.6	112 M	2930	13	EFF2	84.8	84.4	0.86	7.9	1LE1002-1BA23-4FB0		26
5.5	6.3	132 S	2905	18	EFF2	86	86.6	0.89	10.4	1LE1002-1CA03-4FB0		40
7.5	8.6	132 S	2925	24	EFF2	87.6	88.7	0.88	14	1LE1002-1CA13-4FB0		45
11	12.6	160 M	2920	36	EFF2	88.4	88.5	0.85	21	1LE1002-1DA23-4FB0		69
15	17.3	160 M	2930	49	EFF2	89.5	89.7	0.84	29	1LE1002-1DA33-4FB0		77
18.5	21.3	160 L	2935	60	EFF2	90.9	91	0.86	34	1LE1002-1DA43-4FB0		87

These motors are standard painted with special finish color RAL 7030 (stone gray).

Additional options like protective cover and condensation drainage holes are not possible.

¹⁾ Only the type of construction IM B3 will be stamped on the rating plate.

 $^{^{2)}\,\,}$ Only the type of construction IM B5 will be stamped on the rating plate.

General Line motors with shorter delivery time

Selection and order	ing data (continue	d)						
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated	output	Flange size according
	with direct starting as	multiple of rated				Measuring-	Sound	to DIN EN
	torque	current	torque			surface sound pressure level at 50 Hz		50347
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm ²	L _{pfA} dB(A)	L _{WA} dB(A)	
Motor version: tempera	ture class 155 (F), IP5	5 degree of protection	n, used acc. to tempe	rature class	s 130 (B)			
2-pole - 3000 rpm at	: 50 Hz, 3600 rpm a	t 60 Hz						
400 V∆/690 VY, 50 Hz; 4	60 V∆, 60 Hz							
• Without flange: IM B3,	IM B6, IM B7, IM B8, IN	V5 without protective	cover, IM V6 ¹⁾					
- Without motor protect	tion							
1LE1002-1AA43-4AA0	3.2	6.2	2.9	16	0.0034	67	79	
1LE1002-1BA23-4AA0	2.7	7.3	3.7	16	0.0067	69	81	
1LE1002-1CA03-4AA0	2	5.6	2.6	16	0.01267	68	80	
1LE1002-1CA13-4AA0	2.2	6.4	3	16	0.01601	68	80	
1LE1002-1DA23-4AA0	2.1	6.1	2.7	16	0.02971	70	82	
1LE1002-1DA33-4AA0	2.5	6.1	3.2	16	0.03619	70	82	
1LE1002-1DA43-4AA0	2.5	7	3.2	16	0.04395	70	82	
- With motor protection	with PTC thermistors v	vith 3 embedded tempe	erature sensors for trip	ping				
1LE1002-1AA43-4AB0	3.2	6.2	2.9	16	0.0034	67	79	
1LE1002-1BA23-4AB0	2.7	7.3	3.7	16	0.0067	69	81	
1LE1002-1CA03-4AB0	2	5.6	2.6	16	0.01267	68	80	
1LE1002-1CA13-4AB0	2.2	6.4	3	16	0.01601	68	80	
1LE1002-1DA23-4AB0	2.1	6.1	2.7	16	0.02971	70	82	
1LE1002-1DA33-4AB0	2.5	6.1	3.2	16	0.03619	70	82	
1LE1002-1DA43-4AB0	2.5	7	3.2	16	0.04395	70	82	
 With flange: IM B5, IM 	V1 without protective c	over, IM V3 ²⁾						
- Without motor protect	tion							
1LE1002-1AA43-4FA0	3.2	6.2	2.9	16	0.0034	67	79	FF 215
1LE1002-1BA23-4FA0	2.7	7.3	3.7	16	0.0067	69	81	FF 215
1LE1002-1CA03-4FA0	2	5.6	2.6	16	0.01267	68	80	FF 265
1LE1002-1CA13-4FA0	2.2	6.4	3	16	0.01601	68	80	FF 265
1LE1002-1DA23-4FA0	2.1	6.1	2.7	16	0.02971	70	82	FF 300
1LE1002-1DA33-4FA0	2.5	6.1	3.2	16	0.03619	70	82	FF 300
1LE1002-1DA43-4FA0	2.5	7	3.2	16	0.04395	70	82	FF 300
- With motor protection	with PTC thermistors v	vith 3 embedded tempe	erature sensors for trip	ping				
1LE1002-1BA23-4FB0	2.7	7.3	3.7	16	0.0067	69	81	FF 215
1LE1002-1CA03-4FB0	2	5.6	2.6	16	0.01267	68	80	FF 265
1LE1002-1CA13-4FB0	2.2	6.4	3	16	0.01601	68	80	FF 265
1LE1002-1DA23-4FB0	2.1	6.1	2.7	16	0.02971	70	82	FF 300
1LE1002-1DA33-4FB0	2.5	6.1	3.2	16	0.03619	70	82	FF 300
1LE1002-1DA43-4FB0	2.5	7	3.2	16	0.04395	70	82	FF 300

These motors are standard painted with special finish color RAL 7030 (stone gray).

Additional options like protective cover and condensation drainage holes are not possible.

¹⁾ Only the type of construction IM B3 will be stamped on the rating plate.

 $^{^{2)}\,\,}$ Only the type of construction IM B5 will be stamped on the rating plate.

General Line motors with shorter delivery time

Selection	on and or	dering da	ata (contir	nued)								
Rated ou	itput at	Frame	Operating	values at ra	ated output					Order No.	Price	Weight
50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency Class according to CEMEP	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V. 50 Hz			
P _{rated} kW	P _{rated} kW	FS	n _{rated} rpm	T _{rated} Nm	(EFF2)	$\eta_{ m rated}$	$\eta_{ m rated}$ %	$\cos\!arphi_{ m rated}$	I _{rated} A			m kg
Motor ve	ersion: tem	perature cla	ass 155 (F),	IP55 degre	ee of protec	tion, used	acc. to ter	nperature o	class 130 (E	3)		
4-pole -	– 1500 rpr	n at 50 Hz	z, 1800 rpr	n at 60 Hz								
	100 VY, 50 H											
 Without 	t flange: IM	B3, IM B6, I	IM B7, IM B8	B, IM V5 with	hout protect	tive cover, I	M V6 ¹⁾					
- Witho	out motor pro	otection										
2.2	2.55	100 L	1425	14.8	EFF2	81	84	0.81	4.85	1LE1002-1AB42-2AA0		18
3	3.45	100 L	1425	20.2	EFF2	82.8	83.6	0.85	6.2	1LE1002-1AB52-2AA0		22
4	4.6	112 M	1435	27	EFF2	84.2	85.1	0.84	8.2	1LE1002-1BB22-2AA0		27
5.5	6.3	132 S	1450	36	EFF2	86	86.5	0.83	11.2	1LE1002-1CB02-2AA0		38
7.5	8.6	132 M	1450	49	EFF2	87	87.4	0.83	15	1LE1002-1CB22-2AA0		44
11	12.6	160 M	1460	72	EFF2	88.4	88.1	0.82	22	1LE1002-1DB22-2AA0		62
15	17.3	160 L	1460	98	EFF2	89.4	89.7	0.82	29.5	1LE1002-1DB42-2AA0		73
- With	motor protec	ction with P	TC thermisto	ors with 3 er	mbedded te	mperature	sensors for	tripping				
2.2	2.55	100 L	1425	14.8	EFF2	81	84	0.81	4.85	1LE1002-1AB42-2AB0		18
• With fla	ange: IM B5,	IM V1 with	out protectiv	e cover, IM	V3 ²⁾							
- Witho	out motor pro	otection										
2.2	2.55	100 L	1425	14.8	EFF2	81	84	0.81	4.85	1LE1002-1AB42-2FA0		19
3	3.45	100 L	1425	20.2	EFF2	82.8	83.6	0.85	6.2	1LE1002-1AB52-2FA0		23
4	4.6	112 M	1435	27	EFF2	84.2	85.1	0.84	8.2	1LE1002-1BB22-2FA0		28
5.5	6.3	132 S	1450	36	EFF2	86	86.5	0.83	11.2	1LE1002-1CB02-2FA0		43
7.5	8.6	132 M	1450	49	EFF2	87	87.4	0.83	15	1LE1002-1CB22-2FA0		49
11	12.6	160 M	1460	72	EFF2	88.4	88.1	0.82	22	1LE1002-1DB22-2FA0		71
15	17.3	160 L	1460	98	EFF2	89.4	89.7	0.82	29.5	1LE1002-1DB42-2FA0		82
- With	motor protec		TC thermisto	ors with 3 er	mbedded te	mperature	sensors for	tripping				
2.2	2.55	100 L	1425	14.8	EFF2	81	84	0.81	4.85	1LE1002-1AB42-2FB0		19
3	3.45	100 L	1425	20.2	EFF2	82.8	83.6	0.85	6.2	1LE1002-1AB52-2FB0		23
4	4.6	112 M	1435	27	EFF2	84.2	85.1	0.84	8.2	1LE1002-1BB22-2FB0		28
• With sta	andard flanç	ge: IM B14,	IM V18 with	out protecti	ve cover, IM	1 V19 ³⁾						
	out motor pro	otection										
2.2	2.55	100 L	1425	14.8	EFF2	81	84	0.81	4.85	1LE1002-1AB42-2KA0		20
3	3.45	100 L	1425	20.2	EFF2	82.8	83.6	0.85	6.2	1LE1002-1AB52-2KA0		24
4	4.6	112 M	1435	27	EFF2	84.2	85.1	0.84	8.2	1LE1002-1BB22-2KA0		29

These motors are standard painted with special finish color RAL 7030 (stone gray).

Additional options like protective cover and condensation drainage holes are not possible.

¹⁾ Only the type of construction IM B3 will be stamped on the rating plate.

 $^{^{2)}\,\,}$ Only the type of construction IM B5 will be stamped on the rating plate.

³⁾ Only the type of construction IM B14 will be stamped on the rating plate.

General Line motors with shorter delivery time

Selection and order	ing data (continue	d)						
Order No.	`	Locked-rotor current	Breakdown torque	Torque	Moment	Noise at rated	output	Flange size
	· ·		, ,	class	of inertia		'	according
	with direct starting as torque	multiple of rated current	torque			Measuring- surface sound pressure level at 50 Hz	Sound pressure level at 50 Hz	to DIN EN 50347
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm ²	L_{pfA} dB(A)	L _{WA} dB(A)	
Motor version: tempera	ture class 155 (F), IP5	5 degree of protection	n, used acc. to tempe	rature class	130 (B)			
4-pole - 1500 rpm at	50 Hz, 1800 rpm at	t 60 Hz						
230 V∆/400 VY, 50 Hz; 4	60 VY, 60 Hz							
• Without flange: IM B3, I	M B6, IM B7, IM B8, IN	V5 without protective	cover, IM V6 ¹⁾					
- Without motor protect	tion							
1LE1002-1AB42-2AA0	2.3	5.1	2.7	16	0.0059	60	72	
1LE1002-1AB52-2AA0	2.4	5.4	2.6	16	0.0078	60	72	
1LE1002-1BB22-2AA0	2.2	5.3	2.6	16	0.0102	58	70	
1LE1002-1CB02-2AA0	2.3	6.2	2.7	16	0.0186	64	76	
1LE1002-1CB22-2AA0	2.5	6.6	2.9	16	0.02371	64	76	
1LE1002-1DB22-2AA0	2.3	6.4	3.1	16	0.04395	65	77	
1LE1002-1DB42-2AA0	2.5	7	3.4	16	0.05616	65	77	
- With motor protection	with PTC thermistors v	vith 3 embedded tempe	erature sensors for trip	ping				
1LE1002-1AB42-2AB0	2.3	5.1	2.7	16	0.0059	63	75	
• With flange: IM B5, IM	V1 without protective co	over, IM V3 ²⁾						
- Without motor protect	tion							
1LE1002-1AB42-2FA0	2.3	5.1	2.7	16	0.0059	60	72	FF 215
1LE1002-1AB52-2FA0	2.4	5.4	2.6	16	0.0078	60	72	FF 215
1LE1002-1BB22-2FA0	2.2	5.3	2.6	16	0.0102	58	70	FF 215
1LE1002-1CB02-2FA0	2.3	6.2	2.7	16	0.0186	64	76	FF 265
1LE1002-1CB22-2FA0	2.5	6.6	2.9	16	0.02371	64	76	FF 265
1LE1002-1DB22-2FA0	2.3	6.4	3.1	16	0.04395	65	77	FF 300
1LE1002-1DB42-2FA0	2.5	7	3.4	16	0.05616	65	77	FF 300
- With motor protection	with PTC thermistors v	vith 3 embedded tempe	erature sensors for trip	ping				
1LE1002-1AB42-2FB0	2.3	5.1	2.7	16	0.0059	60	72	FF 215
1LE1002-1AB52-2FB0	2.4	5.4	2.6	16	0.0078	60	72	FF 215
1LE1002-1BB22-2FB0	2.2	5.3	2.6	16	0.0102	58	70	FF 215
• With standard flange: If		protective cover, IM V1	9 ³⁾					
- Without motor protect	tion							
1LE1002-1AB42-2KA0	2.3	5.1	2.7	16	0.0059	60	72	FT 130
1LE1002-1AB52-2KA0	2.4	5.4	2.6	16	0.0078	63	75	FT 130
1LE1002-1BB22-2KA0	2.2	5.3	2.6	16	0.0102	58	70	FT 130

These motors are standard painted with special finish color RAL 7030 (stone gray).

Additional options like protective cover and condensation drainage holes are not possible.

¹⁾ Only the type of construction IM B3 will be stamped on the rating plate.

 $^{^{2)}\,\,}$ Only the type of construction IM B5 will be stamped on the rating plate.

³⁾ Only the type of construction IM B14 will be stamped on the rating plate.

General Line motors with shorter delivery time

Selecti	ion and o	rdering da	ata (contir	nued)								
Rated o	output at	Frame size	Operating	y values at r	ated output					Order No.	Price	Weight
50 Hz	60 Hz		Rated speed at 50 Hz	Rated torque at 50 Hz		at 50 Hz	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V. 50 Hz			
P _{rated} kW	P _{rated} kW	FS	n _{rated} rpm	T _{rated} Nm	(EFF2)	η_{rated} %	$\eta_{ m rated}$	$\cos\!arphi_{ m rated}$	I _{rated} A			m kg
	ersion: tem					ction, used	acc. to ter	nperature	class 130 (I	3)		
4-pole	– 1500 rpi	m at 50 Hz	z, 1800 rpi	n at 60 Hz	2							
	/690 VY, 50 I											
	ut flange: IM		IM B7, IM B	8, IM V5 wit	hout protect	tive cover, I	IM V6 ¹⁾					
	nout motor pr	rotection										
2.2	2.55	100 L	1425	14.8	EFF2	81	84	0.81	4.85	1LE1002-1AB43-4AA0		18
3	3.45	100 L	1425	20.2	EFF2	82.8	83.6	0.85	6.2	1LE1002-1AB53-4AA0		22
4	4.6	112 M	1435	27	EFF2	84.2	85.1	0.84	8.2	1LE1002-1BB23-4AA0		27
5.5	6.3	132 S	1450	36	EFF2	86	86.5	0.83	11.2	1LE1002-1CB03-4AA0		38
7.5	8.6	132 M	1450	49	EFF2	87	87.4	0.83	15	1LE1002-1CB23-4AA0		44
11	12.6	160 M	1460	72	EFF2	88.4	88.1	0.82	22	1LE1002-1DB23-4AA0		62
15	17.3	160 L	1460	98	EFF2	89.4	89.7	0.82	29.5	1LE1002-1DB43-4AA0		73
	motor prote											
2.2	2.55	100 L	1425	14.8	EFF2	81	84	0.81	4.85	1LE1002-1AB43-4AB0		18
3	3.45	100 L	1425	20.2	EFF2	82.8	83.6	0.85	6.2	1LE1002-1AB53-4AB0		22
4	4.6	112 M	1435	27	EFF2	84.2	85.1	0.84	8.2	1LE1002-1BB23-4AB0		27
5.5	6.3	132 S	1450	36	EFF2	86	86.5	0.83	11.2	1LE1002-1CB03-4AB0		38
7.5	8.6	132 M	1450	49	EFF2	87	87.4	0.83	15	1LE1002-1CB23-4AB0		44
11	12.6	160 M	1460	72	EFF2	88.4	88.1	0.82	22	1LE1002-1DB23-4AB0		62
15	17.3	160 L	1460	98	EFF2	89.4	89.7	0.82	29.5	1LE1002-1DB43-4AB0		73
	lange: IM B5		out protecti	ve cover, IM	V3 ²)							
	nout motor pr											40
2.2	2.55	100 L	1425	14.8	EFF2	81	84	0.81	4.85	1LE1002-1AB43-4FA0		19
3 4	3.45	100 L	1425	20.2	EFF2	82.8	83.6	0.85	6.2	1LE1002-1AB53-4FA0		23
	4.6	112 M	1435	27	EFF2	84.2	85.1	0.84	8.2	1LE1002-1BB23-4FA0		28
5.5	6.3	132 S	1450	36	EFF2	86	86.5	0.83	11.2	1LE1002-1CB03-4FA0		43
7.5	8.6	132 M	1450	49	EFF2	87	87.4	0.83	15	1LE1002-1CB23-4FA0		49
11 15	12.6 17.3	160 M 160 L	1460 1460	72 98	EFF2 EFF2	88.4 89.4	88.1 89.7	0.82	22 29.5	1LE1002-1DB23-4FA0		71 82
									∠9.5	1LE1002-1DB43-4FA0		0∠
- vvitn	motor prote 4.6	112 M	1435	ors with 3 er 27	EFF2	84.2	85.1	0.84	8.2	1LE1002-1BB23-4FB0		28
5.5	6.3	132 S	1450	36	EFF2	86	86.5	0.83	11.2	1LE1002-1CB03-4FB0		43
7.5	8.6	132 S	1450	49	EFF2	87	87.4	0.83	15	1LE1002-1CB03-4FB0		43
11	12.6	160 M	1460	72	EFF2	88.4	88.1	0.82	22	1LE1002-1CB23-4FB0		71
15	17.3	160 M	1460	98	EFF2	89.4	89.7	0.82	29.5	1LE1002-1DB23-4FB0		82
	lange: IM B3		1400	30	LIIZ	03.4	03.1	0.02	23.0	1LL 1002-10043-4FB0		02
	nout motor pr											
5.5	6.3	132 S	1450	36	EFF2	86	86.5	0.83	11.2	1LE1002-1CB03-4JA0		43
7.5	8.6	132 M	1450	49	EFF2	87	87.4	0.83	15	1LE1002-1CB23-4JA0		49
11	12.6	160 M	1460	72	EFF2	88.4	88.1	0.82	22	1LE1002-1CB23-4JA0		71
15	17.3	160 L	1460	98	EFF2	89.4	89.7	0.82	29.5	1LE1002-1DB23-4JA0		82
10	17.0	100 L	1700	50	-114	55.7	55.1	5.02	20.0	1221002 12070-70A0		02

These motors are standard painted with special finish color RAL 7030 (stone gray).

Additional options like protective cover and condensation drainage holes are not possible.

¹⁾ Only the type of construction IM B3 will be stamped on the rating plate.

 $^{^{2)}\,\,}$ Only the type of construction IM B5 will be stamped on the rating plate.

General Line motors with shorter delivery time

Selection and order	ing data (continue	d)						
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated	output	Flange size according
	with direct starting as	multiple of rated				Measuring-	Sound	to DIN EN
	torque	current	torque			surface sound pressure level at 50 Hz	pressure level at 50 Hz	50347
	T_{LR}/T_{rated}	$I_{\rm LR}/I_{\rm rated}$	$T_{\rm B}/T_{\rm rated}$	CL	J kgm ²	L _{pfA} dB(A)	L _{WA} dB(A)	
Motor version: tempera	ture class 155 (F). IP5	5 degree of protection	n, used acc, to tempe	rature class		J ()	()	
4-pole – 1500 rpm at					,			
400 V∆/690 VY, 50 Hz; 4	60 V∆, 60 Hz							
Without flange: IM B3,		V5 without protective	cover, IM V6 ¹⁾					
- Without motor protect			,					
1LE1002-1AB43-4AA0	2.3	5.1	2.7	16	0.0059	60	72	
1LE1002-1AB53-4AA0	2.4	5.4	2.6	16	0.0078	60	72	
1LE1002-1BB23-4AA0	2.2	5.3	2.6	16	0.0102	58	70	
1LE1002-1CB03-4AA0	2.3	6.2	2.7	16	0.0186	64	76	
1LE1002-1CB23-4AA0	2.5	6.6	2.9	16	0.02371	64	76	
1LE1002-1DB23-4AA0	2.3	6.4	3.1	16	0.04395	65	77	
1LE1002-1DB43-4AA0	2.5	7	3.4	16	0.05616	65	77	
- With motor protection	=: ~	•	· · ·		0.00010		• •	
1LE1002-1AB43-4AB0	2.3	5.1	2.7	16	0.0059	60	72	
1LE1002-1AB53-4AB0	2.4	5.4	2.6	16	0.0078	60	72	
1LE1002-1BB23-4AB0	2.2	5.3	2.6	16	0.0102	58	70	
1LE1002-1CB03-4AB0	2.3	6.2	2.7	16	0.0186	64	76	
1LE1002-1CB23-4AB0	2.5	6.6	2.9	16	0.02371	64	76	
1LE1002-1DB23-4AB0	2.3	6.4	3.1	16	0.04395	65	77	
1LE1002-1DB43-4AB0	2.5	7	3.4	16	0.05616	65	77	
With flange: IM B5, IM '			<u> </u>		0.00010		• •	
- Without motor protect	•	0 0 0 1, 11 1 1 0						
1LE1002-1AB43-4FA0	2.3	5.1	2.7	16	0.0059	60	72	FF 215
1LE1002-1AB53-4FA0	2.4	5.4	2.6	16	0.0033	60	72	FF 215
1LE1002-1BB23-4FA0	2.2	5.3	2.6	16	0.0070	58	70	FF 215
1LE1002-1CB03-4FA0	2.3	6.2	2.7	16	0.0102	64	76	FF 265
1LE1002-1CB23-4FA0	2.5	6.6	2.9	16	0.02371	64	76	FF 265
1LE1002-1DB23-4FA0	2.3	6.4	3.1	16	0.02371	65	77	FF 300
1LE1002-1DB43-4FA0	2.5	7	3.4	16	0.04595	65	77	FF 300
- With motor protection	=: *	•	· · ·		0.00010	03	11	11 300
1LE1002-1BB23-4FB0	2.2	5.3	2.6	16	0.0102	58	70	FF 215
1LE1002-1CB03-4FB0	2.3	6.2	2.7	16	0.0102	64	76	FF 265
1LE1002-1CB03-4FB0	2.5	6.6	2.9	16	0.0186	64	76	FF 265
1LE1002-1CB23-4FB0	2.3	6.4	3.1	16	0.02371	65	77	FF 300
1LE1002-1DB23-4FB0	2.5	7	3.4	16	0.04395	65	77	FF 300
• With flange: IM B35	۷.۵	<i>r</i>	J. 4	10	0.00010	00	11	11 300
Ŭ	tion							
- Without motor protect		6.0	0.7	10	0.0100	64	70	FF 005
1LE1002-1CB03-4JA0	2.3	6.2	2.7	16	0.0186	64	76	FF 265
1LE1002-1CB23-4JA0	2.5	6.6	2.9	16	0.02371	64	76	FF 265
1LE1002-1DB23-4JA0	2.3	6.4	3.1	16	0.04395	65	77	FF 300
1LE1002-1DB43-4JA0	2.5	7	3.4	16	0.05616	65	77	FF 300

These motors are standard painted with special finish color RAL 7030 (stone gray).

Additional options like protective cover and condensation drainage holes are not possible.

¹⁾ Only the type of construction IM B3 will be stamped on the rating plate.

 $^{^{2)}\,\,}$ Only the type of construction IM B5 will be stamped on the rating plate.

General Line motors with shorter delivery time

Calcat	on code	udovina a di	oto / > = -+'))								
Selecti	on and o	raering da	ata (contir	iuea)								
Rated or	utput at	Frame size	Operating	values at r	ated output					Order No.	Price	Weight
50 Hz	60 Hz		Rated speed at 50 Hz	Rated torque at 50 Hz		at 50 Hz	Efficiency at 50 Hz 3/4-load	factor at 50 Hz 4/4-load	Rated current at 400 V. 50 Hz			
P _{rated}	P _{rated}	FS	n _{rated}	T _{rated}	(EFF2)	η_{rated}	η_{rated}	$\cos\!arphi_{ m rated}$	l _{rated}			m
kW	kW		rpm	Nm		%	%		Α			kg
	ersion: tem		. , , ,			ction, used	acc. to ter	nperature o	class 130 (E	3)		
_	– 1000 rp			n at 60 Hz								
	400 VY, 50 I			O INANE mili	haut arataa	tiva aavar l	M V(c1)					
	ut flange: IM out motor pr		IIVI B7, IIVI B	B, IIVI V5 WILI	nout protec	live cover, i	IVI VO'					
	1.75		940	15.3		74	72.6	0.74	3.95	1LE1002-1AC42-2AA0		10
1.5 2.2	2.55	100 L 112 M	930	23		78	78.1	0.74	5.3	1LE1002-1BC22-2AA0		19 25
3	3.45	132 S	955	30		80	79.4	0.74	7.3	1LE1002-1BC22-2AA0		34
4	4.6	132 M	950	40		83	83.4	0.74	9.2	1LE1002-1CC22-2AA0		39
5.5	6.3	132 M	950	55		85	85.3	0.75	12.4	1LE1002-1CC32-2AA0		48
	ange: IM B5				V3 ²⁾	30	30.0	5		OOOL ENNO		
	out motor pr		23t p. 010011V	2 00.01, 1101								
1.5	1.75	100 L	940	15.3		74	72.6	0.74	3.95	1LE1002-1AC42-2FA0		20
2.2	2.55	112 M	930	23		78	78.1	0.77	5.3	1LE1002-1BC22-2FA0		26
3	3.45	132 S	955	30		80	79.4	0.74	7.3	1LE1002-1CC02-2FA0		39
4	4.6	132 M	950	40		83	83.4	0.76	9.2	1LE1002-1CC22-2FA0		44
- With	motor prote	ction with P	TC thermisto	ors with 3 er	nbedded te	mperature	sensors for	tripping				
1.5	1.75	100 L	940	15.3		74	72.6	0.74	3.95	1LE1002-1AC42-2FB0		20
2.2	2.55	112 M	930	23		78	78.1	0.77	5.3	1LE1002-1BC22-2FB0		26
3	3.45	132 S	955	30		80	79.4	0.74	7.3	1LE1002-1CC02-2FB0		39
• With s	tandard flan	ge: IM B14,	IM V18 with	out protecti	ve cover, IN	1 V 19 ³⁾						
- With	out motor pr	rotection										
1.5	1.75	100 L	940	15.3		74	72.6	0.74	3.95	1LE1002-1AC42-2KA0		21
2.2	2.55	112 M	930	23		78	78.1	0.77	5.3	1LE1002-1BC22-2KA0		27
	690 VY, 50 I											
Withou	ut flange: IM	B3, IM B6, I	IM B7, IM B	B, IM V5 with	hout protec	tive cover, I	M V6 ¹⁾					
	out motor pr											
3	3.45	132 S	955	30		80	79.4	0.74	7.3	1LE1002-1CC03-4AA0		34
4	4.6	132 M	950	40		83	83.4	0.76	9.2	1LE1002-1CC23-4AA0		39
5.5	6.3	132 M	950	55		85	85.3	0.75	12.4	1LE1002-1CC33-4AA0		48
7.5	8.6	160 M	970	75		86	85.4	0.73	17.2	1LE1002-1DC23-4AA0		72
11	12.6	160 L	965	110	nabadd!	87.6	87.9	0.77	23.5	1LE1002-1DC43-4AA0		92
	motor prote				iibeaaea te				7.2	11 E1002-10002 44 B0		24
3 4	3.45	132 S 132 M	955 950	30 40		80	79.4	0.74	7.3 9.2	1LE1002-1CC03-4AB0		34 39
5.5	6.3	132 M	950	55		85	83.4 85.3	0.76	12.4	1LE1002-1CC23-4AB0 1LE1002-1CC33-4AB0		48
7.5	8.6	132 M	950	75		86	86.5	0.75	17.2	1LE1002-1CC33-4AB0		72
11	12.6	160 lvi	965	110		87.6	87.9	0.73	23.5	1LE1002-1DC23-4AB0		92
	ange: IM B5				V3 ²⁾	07.0	51.5	0.11	20.0	122 1002-10043-4AD0		JL.
	out motor pr		out protectiv	o cover, ilvi	VO							
3	3.45	132 S	955	30		80	79.4	0.74	7.3	1LE1002-1CC03-4FA0		39
4	4.6	132 M	950	40		83	83.4	0.74	9.2	1LE1002-1CC23-4FA0		44
5.5	6.3	132 M	950	55		85	85.3	0.75	12.4	1LE1002-1CC33-4FA0		53
7.5	8.6	160 M	970	75		86	85.4	0.73	17.2	1LE1002-1CC33-4FA0		81
11	12.6	160 L	965	110		87.6	87.9	0.77	23.5	1LE1002-1DC43-4FA0		101
	motor prote				nbedded te				_0.0			101
4	4.6	132 M	950	40		83	83.4	0.76	9.2	1LE1002-1CC23-4FB0		44
5.5	6.3	132 M	950	55		85	85.3	0.75	12.4	1LE1002-1CC33-4FB0		53
7.5	8.6	160 M	970	75		86	85.4	0.73	17.2	1LE1002-1CC33-4FB0		81
11	12.6	160 L	965	110		87.6	87.9	0.77	23.5	1LE1002-1DC43-4FB0		101
	0	.00 L	000			3	5	2	_0.0			

These motors are standard painted with special finish color RAL 7030 (stone gray).

Additional options like protective cover and condensation drainage holes are not possible.

¹⁾ Only the type of construction IM B3 will be stamped on the rating plate.

 $^{^{2)}\,\,}$ Only the type of construction IM B5 will be stamped on the rating plate.

³⁾ Only the type of construction IM B14 will be stamped on the rating plate.

General Line motors with shorter delivery time

Corder No. Locked-rotor torque Locked-rotor current Breakdown torque Class Moment of inertia With direct starting as multiple of rated torque Current torque Torque Current Securing Se	according to to DIN EN 50347
With direct starting as multiple of rated torque Courrent Corque Courrent Co	according to to DIN EN 50347
torque current torque surface sound press pressure level level at 50 Hz 50 Hz 1, FLp/Trated	to ure DIN EN 50347
Current Current Current Part Current Part Current	at 50347
Motor version: temperature class 155 (F), IP55 degree of protection, used acc. to temperature class 130 (B) G-pole - 1000 rpm at 50 Hz, 1200 rpm at 60 Hz 230 Va/400 VY, 50 Hz, 460 VY, 60 Hz Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6 ¹⁾ - Without motor protection LE1002-1AC42-2AA0 2	
Motor version: temperature class 155 (F), IP55 degree of protection, used acc. to temperature class 130 (B)	
Motor version: temperature class 155 (F), IP55 degree of protection, used acc. to temperature class 130 (B) 6-pole — 1000 rpm at 50 Hz, 1200 rpm at 60 Hz 230 VA/400 VY, 50 Hz, 460 VY, 60 Hz - Without flange: IM 83, IM 86, IM 87, IM 88, IM V5 without protective cover, IM V6 ¹⁾ - Without motor protection 1LE1002-1AC42-2AA0	
6-pole − 1000 rpm at 50 Hz, 1200 rpm at 60 Hz 230 V/400 VY, 50 Hz; 460 VY, 60 Hz • Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6¹¹ - Without motor protection 1LE1002-1AC42-2AA0 2 4 2.2 16 0.0065 59 71 1LE1002-1BC22-2AA0 2.1 4.1 2.4 16 0.0065 57 69 1LE1002-1CC02-2AA0 2.1 4.7 2.5 16 0.02116 63 75 1LE1002-1CC32-2AA0 2.5 5.2 2.8 16 0.02116 63 75 1LE1002-1CC32-2AA0 2.5 5.2 2.8 16 0.02734 63 75 1LE1002-1CC32-2AA0 2.5 5.2 2.8 16 0.02734 63 75 1LE1002-1CC32-2AA0 2.5 5.2 2.8 16 0.0065 59 71 1LE1002-1CC32-2AA0 2.5 5.2 2.8 16 0.0065 59 71 1LE1002-1AC42-2FA0 2 4 2.2 16 0.0065 59 71 1LE1002-1AC42-2FA0 2 4 2.2 16 0.0065 59 71 1LE1002-1CC32-2FA0 2 4.6 2.6 16 0.0167 63 75 - With motor protection with PTC thermistors with 3 embedded temperature sensors for tripping 1LE1002-1AC42-2FB0 2 4 2.2 16 0.0065 59 71 1LE1002-1AC42-2FB0 2 3 4.1 2.5 16 0.0092 68 80 1LE1002-1AC42-2FB0 2 4.6 2.6 16 0.0167 63 75 • With standard flange: IM B14, IM V18 without protective cover, IM V19³¹ - Without motor protection 1LE1002-1AC42-2KA0 2 4 2.2 16 0.0065 59 71 1LE1002-1BC22-2KA0 2.3 4.1 2.5 16 0.0092 68 80 400 V∆/690 VY, 50 Hz; 460 V∆, 60 Hz • Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6¹¹ - Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6¹¹ - Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6¹¹ - Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6¹¹ - Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6¹¹ - Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6¹¹ - Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6¹¹ - Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM	
 Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6¹⁾ - Without motor protection LE1002-1AC42-2AA0 2 4 2.2 16 0.0065 59 71 LE1002-1BC22-2AA0 2.1 4.1 2.4 16 0.0065 57 69 LE1002-1CC02-2AA0 2 4.6 2.6 16 0.0167 63 75 LE1002-1CC22-2AA0 2.1 4.7 2.5 16 0.02116 63 75 LE1002-1CC32-2AA0 2.5 5.2 2.8 16 0.02734 63 75 With flange: IM B5, IM V1 without protective cover, IM V3²⁾ - Without motor protection LE1002-1BC42-2FA0 2 4 2.2 16 0.0065 59 71 LE1002-1CC32-2AA0 2.3 4.1 2.5 16 0.0092 57 69 LE1002-1CC32-2FA0 2 4.6 2.6 16 0.0167 63 75 LE1002-1CC32-2FA0 2.1 4.7 2.5 16 0.02116 63 75 LE1002-1CC32-2FA0 2.1 4.7 2.5 16 0.0216 63 75 LE1002-1CC32-2FA0 2.1 4.7 2.5 16 0.0092 57 69 LE1002-1CC32-2FA0 2.1 4.7 2.5 16 0.00167 63 75 LE1002-1CC32-2FA0 2.1 4.7 2.5 16 0.00167 63 75 With motor protection with PTC thermistors with 3 embedded temperature sensors for tripping LE1002-1BC42-2FB0 2 4 2.2 16 0.0065 59 71 LE1002-1BC32-2FB0 2 4.6 2.6 16 0.0065 59 71 LE1002-1BC42-2FB0 2 4 2.2 16 0.0065 59 71 LE1002-1BC42-2FB0 2 4.6 2.6 16 0.0065 59 71 LE1002-1BC42-2FB0 2 4.6 2.6 16 0.0065 59 71 LE1002-1BC42-2FB0 2 4.6 2.6 16 0.0065 59 71 LE1002-1BC32-2FB0 2 4.6 2.6 16 0.0065 59 71 LE1002-1BC42-2FB0 2 4 2.2 16 0.0065 59 71 With standard flange: IM B14, IM V18 without protective cover, IM V19³⁾ - Without flange: IM B14, IM V18 without protective cover, IM V6¹⁾ - Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6¹⁾ - Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6¹⁾ - Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6¹⁾ - Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6¹⁾ - Witho	
- Without motor protection LE1002-1AC42-2AA0 2	
The Head of State Head of	
1LE1002-1BC22-2AA0	
1LE1002-1CC02-2AA0 2	
1LE1002-1CC22-2AA0 2.1 4.7 2.5 16 0.02116 63 75 1LE1002-1CC32-2AA0 2.5 5.2 2.8 16 0.02734 63 75 • With flange: IM B5, IM V1 without protective cover, IM V3²¹ • Without motor protection • Value	
1LE1002-1CC32-2AA0 2.5 5.2 2.8 16 0.02734 63 75 • With flange: IM B5, IM V1 without protective cover, IM V3²¹	
 With flange: IM B5, IM V1 without protective cover, IM V3²) Without motor protection LE1002-1AC42-2FA0 2 4 2.2 16 0.0065 59 71 LE1002-1BC22-2FA0 2.3 4.1 2.5 16 0.0092 57 69 LE1002-1CC02-2FA0 2 4.6 2.6 16 0.0167 63 75 LE1002-1CC22-2FA0 2.1 4.7 2.5 16 0.02116 63 75 With motor protection with PTC thermistors with 3 embedded temperature sensors for tripping LLE1002-1AC42-2FB0 2 4 2.2 16 0.0065 59 71 LLE1002-1BC22-2FB0 2.3 4.1 2.5 16 0.0092 68 80 LLE1002-1CC02-2FB0 2 4.6 2.6 16 0.0167 63 75 With standard flange: IM B14, IM V18 without protective cover, IM V19³) Without motor protection LLE1002-1AC42-2FA0 2 4 2.2 16 0.0065 59 71 LLE1002-1CC02-2FB0 2 4.6 2.6 16 0.0167 63 75 Without motor protection LLE1002-1CC02-2FB0 2 4.6 2.6 16 0.0092 68 80 Without motor protection LLE1002-1BC22-2KA0 2 4 2.2 16 0.0065 59 71 LLE1002-1BC22-2KA0 2.3 4.1 2.5 16 0.0092 68 80 Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6¹) Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6¹) Without motor protection LLE1002-1CC03-4AA0 2 4.6 2.6 16 0.017 63 75 LLE1002-1CC23-4AA0 2.1 4.7 2.5 16 0.02116 63 75 	
- Without motor protection 1LE1002-1AC42-2FA0 2 4 2.2 16 0.0065 59 71 1LE1002-1BC22-2FA0 2.3 4.1 2.5 16 0.0092 57 69 1LE1002-1CC02-2FA0 2 4.6 2.6 16 0.0167 63 75 1LE1002-1CC22-2FA0 2.1 4.7 2.5 16 0.02116 63 75 - With motor protection with PTC thermistors with 3 embedded temperature sensors for tripping 1LE1002-1AC42-2FB0 2 4 2.2 16 0.0065 59 71 1LE1002-1BC22-2FB0 2.3 4.1 2.5 16 0.0092 68 80 1LE1002-1CC02-2FB0 2 4.6 2.6 16 0.0167 63 75 - With standard flange: IM B14, IM V18 without protective cover, IM V19 ³ - Without motor protection 1LE1002-1AC42-2KA0 2 4 2.2 16 0.0065 59 71 1LE1002-1BC22-2KA0 2.3 4.1 2.5 16 0.0092 68 80 400 VΔ/690 VY, 50 Hz; 460 VΔ, 60 Hz - Without motor protection Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6 ¹ - Without motor protection 1LE1002-1CC03-4AA0 2 4.6 2.6 16 0.017 63 75 1LE1002-1CC03-4AA0 2 4.6 2.6 16 0.017 63 75 1LE1002-1CC03-4AA0 2 4.6 2.6 16 0.017 63 75 1LE1002-1CC03-4AA0 2 4.6 2.6 16 0.0017 63 75 1LE1002-1CC03-4AA0 2 4.7 2.5 16 0.002116 63 75 1LE1002-1CC03-4AA0 2 4.6 2.5 16 0.002116 63 75 1LE1002-1CC03-4AA0 2 4.6 2.6 16 0.002116 63 75 1LE1003-1CC03-4AA0 2 4.7 2.5 16 0.002116 63 75 1LE1003-1CC03-4AA0 2 4.6 2.6 4.7	
ILE1002-1AC42-2FA0 2 4 2.2 16 0.0065 59 71 ILE1002-1BC22-2FA0 2.3 4.1 2.5 16 0.0092 57 69 ILE1002-1CC02-2FA0 2 4.6 2.6 16 0.0167 63 75 LE1002-1CC22-2FA0 2.1 4.7 2.5 16 0.02116 63 75 With motor protection with PTC thermistors with 3 embedded temperature sensors for tripping LE1002-1AC42-2FB0 2 4 2.2 16 0.0065 59 71 ILE1002-1BC22-2FB0 2.3 4.1 2.5 16 0.0092 68 80 ILE1002-1CC02-2FB0 2 4.6 2.6 16 0.0167 63 75 • With standard flange: IM B14, IM V18 without protective cover, IM V19 ³⁾ - Without motor protection 4 2.2 16 0.0065 59 71 ILE1002-1AC42-2KA0 2.3 4.1 2.5 16 0.0092 68 80 400 VΔ/690 VY, 50 Hz; 460 VΔ, 60 Hz	
1LE1002-1BC22-2FA0 2.3 4.1 2.5 16 0.0092 57 69 1LE1002-1CC02-2FA0 2 4.6 2.6 16 0.0167 63 75 1LE1002-1CC22-2FA0 2.1 4.7 2.5 16 0.02116 63 75 With motor protection with PTC thermistors with 3 embedded temperature sensors for tripping 1LE1002-1AC42-2FB0 2 4 2.2 16 0.0065 59 71 1LE1002-1BC22-2FB0 2.3 4.1 2.5 16 0.0092 68 80 1LE1002-1CC02-2FB0 2 4.6 2.6 16 0.0167 63 75 With standard flange: IM B14, IM V18 without protective cover, IM V19 ³⁾ Without motor protection 1LE1002-1AC42-2KA0 2 4 2.2 16 0.0065 59 71 1LE1002-1BC22-2KA0 2.3 4.1 2.5 16 0.0092 68 80 400 VΔ/690 VY, 50 Hz; 460 VΔ, 60 Hz Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6 ¹⁾ Without motor protection 1LE1002-1CC03-4AA0 2 4.6 2.6 16 0.017 63 75 1LE1002-1CC3-4AA0 2 4.6 2.6 16 0.017 63 75 1LE1002-1CC3-4AA0 2 4.6 2.6 16 0.02116 63 75 1LE1002-1CC3-4AA0 2.1 4.7 2.5 16 0.02116 63 75 1LE102-1CC3-4AA0 2.1 4.7 2.5 16 0.02116 63 75 1LE102-1CC3-4AA0 2.1 4.7 2.5 16 0.02116 63 75 1LE102-1CC3-4AA0 2.1 4.7 2.5 16 0.02116 63 75 1LE102-1CC3-4A	
ILE1002-1CC02-2FA0 2 4.6 2.6 16 0.0167 63 75 ILE1002-1CC22-2FA0 2.1 4.7 2.5 16 0.02116 63 75 With motor protection with PTC thermistors with 3 embedded temperature sensors for tripping	FF 215
1LE1002-1CC22-2FA0 2.1 4.7 2.5 16 0.02116 63 75 - With motor protection with PTC thermistors with 3 embedded temperature sensors for tripping 1LE1002-1AC42-2FB0 2 4 2.2 16 0.0065 59 71 1LE1002-1BC22-2FB0 2.3 4.1 2.5 16 0.0092 68 80 1LE1002-1CC02-2FB0 2 4.6 2.6 16 0.0167 63 75 • With standard flange: IM B14, IM V18 without protective cover, IM V19 ³⁾ - Without motor protection - UE1002-1AC42-2KA0 2 4 2.2 16 0.0065 59 71 1LE1002-1BC22-2KA0 2.3 4.1 2.5 16 0.0092 68 80 400 VΔ/690 VY, 50 Hz; 460 VΔ, 60 Hz • Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6 ¹⁾ - Without motor protection 1LE1002-1CC03-4AA0 2 4.6 2.6 16 0.017 63 75 1LE1002-1CC23-4AA0 2.1 4.7 2.5 16 0.02116 63 75 <	FF 215
- With motor protection with PTC thermistors with 3 embedded temperature sensors for tripping 1LE1002-1AC42-2FB0	FF 265
1LE1002-1AC42-2FB0 2 4 2.2 16 0.0065 59 71 1LE1002-1BC22-2FB0 2.3 4.1 2.5 16 0.0092 68 80 1LE1002-1CC02-2FB0 2 4.6 2.6 16 0.0167 63 75 • With standard flange: IM B14, IM V18 without protective cover, IM V19³) - Without motor protection - Without motor protection - VIII - VIII - VIII 0.0065 59 71 1LE1002-1BC22-2KA0 2.3 4.1 2.5 16 0.0092 68 80 400 VΔ/690 VY, 50 Hz; 460 VΔ, 60 Hz - Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6¹) - Without motor protection 1LE1002-1CC03-4AA0 2 4.6 2.6 16 0.017 63 75 1LE1002-1CC23-4AA0 2 4.6 2.6 16 0.02116 63 75	FF 265
1LE1002-1BC22-2FB0 2.3 4.1 2.5 16 0.0092 68 80 1LE1002-1CC02-2FB0 2 4.6 2.6 16 0.0167 63 75 • With standard flange: IM B14, IM V18 without protective cover, IM V19³) - Without motor protection - Without motor protection - Without motor protection - VIII - VIII <td< td=""><td>FE 0.15</td></td<>	FE 0.15
1LE1002-1CC02-2FB0 2 4.6 2.6 16 0.0167 63 75 • With standard flange: IM B14, IM V18 without protective cover, IM V19³)	FF 215
 • With standard flange: IM B14, IM V18 without protective cover, IM V19³) - Without motor protection 1LE1002-1AC42-2KA0	FF 215
- Without motor protection 1LE1002-1AC42-2KA0 2 4 2.2 16 0.0065 59 71 1LE1002-1BC22-2KA0 2.3 4.1 2.5 16 0.0092 68 80 400 VΔ/690 VY, 50 Hz; 460 VΔ, 60 Hz • Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6 ¹⁾ - Without motor protection 1LE1002-1CC03-4AA0 2 4.6 2.6 16 0.017 63 75 1LE1002-1CC23-4AA0 2.1 4.7 2.5 16 0.02116 63 75	FF 265
1LE1002-1AC42-2KA0 2 4 2.2 16 0.0065 59 71 1LE1002-1BC22-2KA0 2.3 4.1 2.5 16 0.0092 68 80 400 VΔ/690 VY, 50 Hz; 460 VΔ, 60 Hz Vithout flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6¹) Vithout motor protection VIII D102-1CC03-4AA0 2 4.6 2.6 16 0.017 63 75 1LE1002-1CC23-4AA0 2.1 4.7 2.5 16 0.02116 63 75	
1LE1002-1BC22-2KA0 2.3 4.1 2.5 16 0.0092 68 80 400 VΔ/690 VY, 50 Hz; 460 VΔ, 60 Hz • Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6¹) • Without motor protection 1LE1002-1CC03-4AA0 2 4.6 2.6 16 0.017 63 75 1LE1002-1CC23-4AA0 2.1 4.7 2.5 16 0.02116 63 75	ET 100
400 VΔ/690 VY, 50 Hz; 460 VΔ, 60 Hz • Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6¹) - Without motor protection 1LE1002-1CC03-4AA0 2 4.6 2.6 16 0.017 63 75 1LE1002-1CC23-4AA0 2.1 4.7 2.5 16 0.02116 63 75	FT 130 FT 130
• Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6 ¹⁾ - Without motor protection 1LE1002-1CC03-4AA0 2 4.6 2.6 16 0.017 63 75 1LE1002-1CC23-4AA0 2.1 4.7 2.5 16 0.02116 63 75	FI 130
- Without motor protection 1LE1002-1CC03-4AA0	
1LE1002-1CC03-4AA0 2 4.6 2.6 16 0.017 63 75 1LE1002-1CC23-4AA0 2.1 4.7 2.5 16 0.02116 63 75	
1LE1002-1CC23-4AA0 2.1 4.7 2.5 16 0.02116 63 75	
1LE1002-10C33-4AA0 2.1 5.5 2.9 16 0.04993 68 80	
1LE1002-1DC43-4AA0 1.9 5.9 2.7 16 0.0678 68 80	
- With motor protection with PTC thermistors with 3 embedded temperature sensors for tripping	
1LE1002-1CC03-4AB0 2 4.6 2.6 16 0.0167 63 75	
1LE1002-1CC23-4AB0 2.1 4.7 2.5 16 0.02116 63 75	
1LE1002-1CC33-4AB0 2.5 5.2 2.8 16 0.02734 63 75	
1LE1002-1DC23-4AB0 2.1 5.5 2.9 16 0.04993 68 80	
1LE1002-1DC43-4AB0 1.9 5.9 2.7 16 0.0678 68 80	
With flange: IM B5, IM V1 without protective cover, IM V3 ²⁾	
- Without motor protection	
1LE1002-1CC03-4FA0 2 4.6 2.6 16 0.0167 63 75	FF 265
1LE1002-1CC23-4FA0 2.1 4.7 2.5 16 0.02116 63 75	FF 265
1LE1002-1CC33-4FA0 2.5 5.2 2.8 16 0.02734 63 75	FF 265
1LE1002-1DC23-4FA0 2.1 5.5 2.9 16 0.04993 68 80	FF 300
1LE1002-1DC43-4FA0 1.9 5.9 2.7 16 0.0678 68 80	FF 300
- With motor protection with PTC thermistors with 3 embedded temperature sensors for tripping	
1LE1002-1CC23-4FB0 2.1 4.7 2.5 16 0.02116 63 75	
1LE1002-1CC33-4FB0 2.5 5.2 2.8 16 0.02734 63 75	FF 265
1LE1002-1DC23-4FB0 2.1 5.5 2.9 16 0.04993 68 80	FF 265 FF 265
1LE1002-1DC43-4FB0 1.9 5.9 2.7 16 0.0678 68 80	

These motors are standard painted with special finish color RAL 7030 (stone gray).

Additional options like protective cover and condensation drainage holes are not possible.

¹⁾ Only the type of construction IM B3 will be stamped on the rating plate.

 $^{^{2)}\,\,}$ Only the type of construction IM B5 will be stamped on the rating plate.

³⁾ Only the type of construction IM B14 will be stamped on the rating plate.

Self-ventilated energy-saving motors with improved efficiency

Selection and ordering data

Rated ou	itput at	Frame size	Operating	values at r	ated outpu	t				Order No.	Price	Weight
50 Hz	60 Hz		Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency Class accord- ing to CEMEP	at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V. 50 Hz	For Order No. supplements for voltage, type of construction, motor protection and connection box, see table from Page 1/20.	IM B3 type of construc- tion	IM B3 type of construc- tion approx.
Prated	P_{rated}	FS	n _{rated}	$T_{\rm rated}$	(EFF2)	η_{rated}	η_{rated}	$\cos\!arphi_{ m rated}$	I _{rated}			m
kW	kW		rpm	Nm		%	%		А			kg
	ersion: tem				<u>.</u>	ection, use	d acc. to t	emperatur	e class 130) (B)		
	– 3000 rpi		<u> </u>									
3	3.45	100 L	2835	10	EFF2	82.6	83.2	0.87	6	1LE1002-1AA4Q-QQQ		20
4	4.6	112 M	2930	13	EFF2	84.8	84.4	0.86	7.9	1LE1002-1BA2Q-QQQ		25
5.5	6.3	132 S	2905	18	EFF2	86	86.6	0.89	10.4	1LE1002-1CA0Q-QQQ		35
7.5	8.6	132 S	2925	24	EFF2	87.6	88.7	0.88	14	1LE1002-1CA1		40
11	12.6	160 M	2920	36	EFF2	88.4	88.5	0.85	21	1LE1002-1DA2Q-QQQ		60
15	17.3	160 M	2930	49	EFF2	89.5	89.7	0.84	29	1LE1002-1DA3Q-QQQ		68
18.5	21.3	160 L	2935	60	EFF2	90.9	91	0.86	34	1LE1002-1DA4Q-QQQ		78
4-pole -	– 1500 rpi	m at 50 H	z, 1800 rp	m at 60 H	Z							
2.2	2.55	100 L	1425	14.8	EFF2	81	84	0.81	4.85	1LE1002-1AB4Q-QQQ		18
3	3.45	100 L	1425	20.2	EFF2	82.8	83.6	0.85	6.2	1LE1002-1AB5Q-QQQ		22
4	4.6	112 M	1435	27	EFF2	84.2	85.1	0.84	8.2	1LE1002-1BB2Q-QQQ		27
5.5	6.3	132 S	1450	36	EFF2	86	86.5	0.83	11.2	1LE1002-1CB0Q-QQQ		38
7.5	8.6	132 M	1450	49	EFF2	87	87.4	0.83	15	1LE1002-1CB2Q-QQQ		44
11	12.6	160 M	1460	72	EFF2	88.4	88.1	0.82	22	1LE1002-1DB2Q-QQQ		62
15	17.3	160 L	1460	98	EFF2	89.4	89.7	0.82	29.5	1LE1002-1DB4Q-QQQ		73
6-pole -	– 1000 rpi	m at 50 H	z, 1200 rp	m at 60 H	Z							
1.5	1.75	100 L	940	15.3		74	72.6	0.74	3.95	1LE1002-1AC4Q-QQQ		19
2.2	2.55	112 M	930	23		78	78.1	0.77	5.3	1LE1002-1BC2Q-QQQ		25
3	3.45	132 S	955	30		80	79.4	0.74	7.3	1LE1002-1CC0U-UUU		34
4	4.6	132 M	950	40		83	83.4	0.76	9.2	1LE1002-1CC2U-UUU		39
5.5	6.3	132 M	950	55		85	85.3	0.75	12.4	1LE1002-1CC3U-UUU		48
7.5	8.6	160 M	970	75		86	85.4	0.73	17.2	1LE1002-1DC2Q-QQQ		72
11	12.6	160 L	965	110		87.6	87.9	0.77	23.5	1LE1002-1DC4U-UUU		92
8-pole -	– 750 rpm	at 50 Hz,	900 rpm	at 60 Hz								
0.75	0.86	100 L	705	10.4		65.4	60.2	0.62	2.65	1LE1002-1AD4Q-QQQ		17
1.1	1.3	100 L	705	15.1		68.3	67.6	0.63	3.7	1LE1002-1AD5Q-QQQ		22
1.5	1.75	112 M	700	20		75.9	72.8	0.68	4.2	1LE1002-1BD2Q-QQQ		25
2.2	2.55	132 S	715	29		81	80.4	0.66	5.9	1LE1002-1CD0Q-QQQ		37
3	3.45	132 M	710	40		81.6	81.4	0.68	7.8	1LE1002-1CD2Q-QQQ		44
4	4.6	160 M	720	53		80	78.7	0.69	10.4	1LE1002-1DD2Q-QQQ		60
5.5	6.3	160 M	720	73		83.5	83.9	0.70	13.6	1LE1002-1DD3Q-QQQ		72
7.5	8.6	160 L	715	100		83.5	84.7	0.70	18.6	1LE1002-1DD4Q-QQQ		91
-			-					-				

Note:

The 2-, 4-, and 6-pole motors listed above can be delivered ex stock with shorter delivery time.

These motors can be selected from defined versions (voltages, types of construction, motor protection and position of the connection box) in section "General Line motors with shorter delivery time" on Pages 1/8 to 1/17.

Self-ventilated energy-saving motors with improved efficiency

Selection and ordering	g data (continu	ed)					
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated ou	·
		g as multiple of rat	ted			Measuring- surface sound	Sound pressure level at 50 Hz
	torque	current	torque			pressure level at 50 Hz	level at 50 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm ²	L _{pfA} dB(A)	L _{WA} dB(A)
Motor version: temperatur			ection, used acc.	to temperature cl	ass 130 (B)		
2-pole – 3000 rpm at 50			0.0	10	0.0004	07	70
1LE1002-1AA4U-UUU	3.2	6.2	2.9	16	0.0034	67	79
1LE1002-1BA2Q-QQQ	2.7	7.3	3.7	16	0.0067	69	81
1LE1002-1CA0Q-QQQQ	2.2	5.6 6.4	2.6	16 16	0.01267	68	80
1LE1002-1CA1G-GGG	2.2	6.1	2.7	16	0.01601 0.02971	68 70	82
1LE1002-1DA2G-GGG	2.5	6.1	3.2	16	0.03619	70	82
1LE1002-1DA3Q-QQQ	2.5	7	3.2	16	0.03619	70	82
4-pole – 1500 rpm at 50		· ·	3.2	10	0.04393	70	02
1LE1002-1AB4Q-QQQ	2.3	5.1	2.7	16	0.0059	60	72
1LE1002-1AB5Q-QQQ	2.4	5.4	2.6	16	0.0078	60	72
1LE1002-1BB2Q-QQQ	2.2	5.3	2.6	16	0.0102	58	70
1LE1002-1CB0Q-QQQ	2.3	6.2	2.7	16	0.0186	64	76
1LE1002-1CB2Q-QQQ	2.5	6.6	2.9	16	0.02371	64	76
1LE1002-1DB2Q-QQQ	2.3	6.4	3.1	16	0.04395	65	77
1LE1002-1DB4Q-QQQ	2.5	7	3.4	16	0.05616	65	77
6-pole - 1000 rpm at 50	Hz, 1200 rpm	at 60 Hz					
1LE1002-1AC4Q-QQQ	2	4	2.2	16	0.0065	61	73
1LE1002-1BC2Q-QQQ	2.3	4.1	2.5	16	0.0092	68	80
1LE1002-1CC0Q-QQQ	2	4.6	2.6	16	0.0167	63	75
1LE1002-1CC2	2.1	4.7	2.5	16	0.02116	63	75
1LE1002-1CC3	2.5	5.2	2.8	16	0.02734	63	75
1LE1002-1DC2	2.1	5.5	2.9	16	0.04993	68	80
1LE1002-1DC4Q-QQQ	1.9	5.9	2.7	16	0.0678	68	80
8-pole – 750 rpm at 50	Hz, 900 rpm at	60 Hz					
1LE1002-1AD4Q-QQQ	1.9	3	2.2	16	0.0056	60	72
1LE1002-1AD5Q-QQQ	2	3.2	2.3	16	0.0078	60	72
1LE1002-1BD2Q-QQQ	1.9	3.4	2.1	16	0.0094	63	75
1LE1002-1CD0Q-QQQ	1.7	3.9	2.4	13	0.0186	63	75
1LE1002-1CD2Q-QQQ	1.8	3.9	2.2	13	0.02372	63	75
1LE1002-1DD2Q-QQQ	1.7	3.8	2.3	13	0.0439	63	75
1LE1002-1DD3Q-QQQ	1.6	4	2.2	13	0.0562	63	75
1LE1002-1DD4Q-QQQ	1.7	3.8	2.2	13	0.0772	63	75

Self-ventilated energy-saving motors with improved efficiency

Selection and ordering data (continued)

Order No. supplements

	Frame size	Positions 12 au Standard volta 50 Hz	nd 13: Voltages ges	(voltage	codes)	Further voltages			
			400 VΔ/690 VY	500 VY	500 VΔ		380 VΔ/660 VY	415 VY	415 V ∆
		60 Hz				Rated voltage ran			
		460 VY	460 VΔ			(210 230 VΔ/ 360 400 VY) ¹⁾	(360 400 VΔ/ 625 695 VY) ¹⁾	(395 435 VY) ¹⁾	(395 435 VΔ) ¹⁾
		see "Selection a outputs at 60 H	and ordering dat z	a" for					
		22	34	27	40	21	33	23	35
1LE1002-1A□-□	100 L	0	0	0	0	/	/	/	/
1LE1002-1B□-□	112 M	0	0	0	0	/	/	1	/
1LE1002-1C□-□	132 S/M	0	0	0	0	✓	✓	1	✓
1LE1002-1D□-□	160 M/L	0	0	0	0	✓	✓	✓	✓

O Without additional charge
✓ With additional charge

Order other voltages with voltage code **9** in position 12, code **0** in position 13 and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages", Page 1/54).

Motor type	Frame		Positio	on 14: T	ypes of	constru	ction (t	ype lette	r)						
	size		Withou	ut flang	е					With fla	nge (ac	c. to DIN	EN 50347)		
			IM B3 2) 3)	IM B6 3)	IM B7 3)	IM B8 3)	IM V6	IM V5 without protec- tive cover 3)	IM V5 with protec- tive cover 3) 4) 5)	Flange size	IM B5 3) 6)	IM V1 without protec- tive cover 3)	IM V1 with protec- tive cover 3) 4) 5)	IM V3	IM B35
			Α	Т	U	V	D	С	С		F	G	G	Н	J
		Order No. sup- plement -Z with order code		-	-	-	-	-	-Z H00		-	-	-Z H00	-	-
1LE1002-1A□	100 L								/	FF 215	/	1	1	1	/
1LE1002-1B□	112 M								1	FF 215	1	1	1	1	1
1LE1002-1C□	132 S/M								✓	FF 265	/	✓	✓	✓	/
1LE1002-1D□	160 M/L								/	FF 300	/	/	/	/	/

Motor type	Frame size		Position 14: Types of construction (type letter)											
				ndard fla DIN EN 5					With sta (next lar EN 5034	ger stan		nge acc.	to DIN	
			Flange size	IM B14 3) 7)	IM V19	IM V18 without protec- tive cover 3)	IM V18 with pro- tective cover 3) 4) 5)	IM B34	Flange size	IM B14	IM V19	IM V18 without protec- tive cover 3)	IM V18 with protec- tive cover 3) 4) 5)	IM B34
				K	L	M	M	N		K	L	M	М	N
		Order No.sup- plement -Z with		-	-	-	-Z H00	-		-Z	-Z	-Z	-Z H00	-Z
		order code								P01	P01	P01	P01	P01
1LE1002-1A□	100 L		FT 130	✓	✓	✓	✓	✓	FT 165	/	/	✓	✓	✓
1LE1002-1B□	112 M		FT 130	/	/	/	/	/	FT 165	/	/	✓	/	/
1LE1002-1C□	132 S/M		FT 165	/	/	/	/	/	FT 215	/	/	/	✓	1
1LE1002-1D□	160 M/L		FT 215	/	/	/	/	/	-	-	-	-	-	-

□ Standard version✓ With additional charge

- 1) A rated voltage range is also specified on the rating plate.
- The types of construction IM B6/7/8, IM V6 and IM V5 without protective cover/with protective cover are also possible as long as no condensation drainage holes (order code **H03**) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B3 is then stamped on the rating plate. With type of construction IM V5 with protective cover, the protective cover has to be additionally ordered with order code **H00**. The protective cover is not stamped on the rating plate.
- The type of construction is stamped on the rating plate. When ordering with condensation drainage holes (order code H03), it is absolutely necessary to specify the type of construction for the exact position of the condensation drainage holes during manufacture.
- 4) Option second shaft extension (order code **L05**) not possible

- 5) In combination with an encoder, it is not necessary to order the protective cover (order code H00), as this is delivered as a protection for the encoder as standard. In this case, the protective cover is standard design (without additional charge).
- The types of construction IM V3 and IM V1 without protective cover/with protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B5 is then stamped on the rating plate. With type of construction IM V1 with protective cover, the protective cover has to be additionally ordered with order code H00. The protective cover is not stamped on the rating plate.
- The types of construction IM V19 and IM V18 without protective cover/with protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B14 is then stamped on the rating plate. With type of construction IM V18 with protective cover, the protective cover has to be additionally ordered with order code H00. The protective cover is not stamped on the rating plate.

Self-ventilated energy-saving motors with improved efficiency

Selection and ordering data (continued)

Motor type	Frame size	Position 15: Motor protection (motor protection letter)							
		Without motor protection	Motor protection with PTC ther- mistors with 3 embedded temperature sensors for tripping 1)	Motor protection with PTC ther- mistors with 6 embedded temperature sen- sors for alarm and tripping 1)	Motor tempera- ture detection with embedded temperature sensor KTY 84-130 ¹⁾	NTC thermistors for tripping	Temperature detectors for tripping 1)		
		Α	В	С	F	Z	Z		
	Order code					Q2A	Q3A		
1LE1002-1A□.	100 L		✓	1	✓	✓	✓		
1LE1002-1B□.	112 M		✓	✓	✓	✓	✓		
1LE1002-1C□.	132 S/M		✓	✓	✓	✓	✓		
1LE1002-1D□.	160 M/L		✓	/	/	/	/		

□ ✓ Standard version With additional charge

Motortyp	Frame size	Position 16: Connection b	osition 16: Connection box (connection box code)								
		Connection box top ²⁾	Connection box on RHS 3)	Connection box on LHS 3)	Connection box bottom ³⁾						
		4	5	6	7						
1LE1002-1A□	100 L		✓	✓	✓						
1LE1002-1B□	112 M		✓	✓	✓						
1LE1002-1C	132 S/M		✓	✓	✓						
1LE1002-1D□	160 M/L		1	1	√						

□ ✓ Standard version

With additional charge

¹⁾ Evaluation with appropriate tripping unit (see Catalog LV 1) is recom-

With type of construction, cast feet as standard. Screwed-on feet are available with order code H01, see "Special versions".

 $^{^{3)}}$ With type of construction, screwed-on feet as standard.

Self-ventilated energy-saving motors with high efficiency

Selection and o	rderina	data
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OCICCII	on and o	rucining c	iata									
Rated or	utput at	Frame size	Operating	y values at i	rated outpu	t				Order No.	Price	Weight
50 Hz	60 Hz		Rated speed at 50 Hz	Rated torque at 50 Hz		at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	factor at 50 Hz 4/4-load	Rated current at 400 V. 50 Hz	For Order No. supplements for voltage, type of construction, motor protection and connection box, see table from Page 1/24.	type of	IM B3 type of construc- tion approx.
Prated	P_{rated}	FS	n _{rated}	$T_{\rm rated}$	(EFF I)	η_{rated}	η_{rated}	$\cos\!arphi_{ m rated}$	I _{rated}			m
kW	kW		rpm	Nm	CFF	%	%		Α			kg
Motor v	ersion: ten	nperature o	lass 155 (F), IP55 deg	ree of prot	ection, use	ed acc. to t	emperatur	e class 130) (B)		
	according											
2-pole	– 3000 rp	m at 50 H	lz, 3600 rp	m at 60 H	z							
3	3.45	100 L	2905	9.9	EFF1	86.7	87.5	0.84	5.9	1LE1001-1AA4Q-QQQ		21
4	4.6	112 M	2950	13	EFF1	88	88.5	0.86	7.4	1LE1001-1BA2Q-QQQ		27
5.5	6.3	132 S	2950	18	EFF1	89.5	90.6	0.87	10.2	1LE1001-1CA0		39
7.5	8.6	132 S	2950	24	EFF1	90	91	0.87	13.8	1LE1001-1CA1Q-QQQ		43
11	12.6	160 M	2955	36	EFF1	90.8	91	0.87	20	1LE1001-1DA2Q-QQQ		67
15	17.3	160 M	2955	48	EFF1	91.4	91.5	0.88	27	1LE1001-1DA3Q-QQQ		75
18.5	21.3	160 L	2955	60	EFF1	92	92.5	0.88	33	1LE1001-1DA4Q-QQQ		84
4-pole	– 1500 rp	m at 50 H	lz, 1800 rp	m at 60 H	z							
2.2	2.55	100 L	1455	14	EFF1	86.4	87	0.81	4.55	1LE1001-1AB4Q-QQQ		21
3	3.45	100 L	1455	20	EFF1	87.4	88	0.82	6	1LE1001-1AB5Q-QQQ		25
4	4.6	112 M	1460	26	EFF1	88.3	88.5	0.81	8.1	1LE1001-1BB2Q-QQQ		29
5.5	6.3	132 S	1465	36	EFF1	89.2	89.5	0.80	11.2	1LE1001-1CB0Q-QQQ		42
7.5	8.6	132 M	1465	49	EFF1	90.1	91	0.83	14.4	1LE1001-1CB2Q-QQQ		49
11	12.6	160 M	1470	71	EFF1	91.2	91.8	0.85	20.5	1LE1001-1DB2Q-QQQ		71
15	17.3	160 L	1475	97	EFF1	92	92.4	0.85	27.5	1LE1001-1DB4Q-QQQ		83
6-pole	– 1000 rp	m at 50 H	lz, 1200 rp	m at 60 H	z							
1.5	1.75	100 L	970	15		84.5	84.5	0.73	3.5	1LE1001-1AC4Q-QQQ		25
2.2	2.55	112 M	965	22		85	85	0.75	5	1LE1001-1BC2Q-QQQ		29
3	3.45	132 S	970	30		85	85	0.74	6.9	1LE1001-1CC0Q-QQQ		38
4	4.6	132 M	970	39		86	86	0.78	8.6	1LE1001-1CC2Q-QQQ		43
5.5	6.3	132 M	970	54		88	88	0.77	11.8	1LE1001-1CC3Q-QQQ		52
7.5	8.6	160 M	975	73		89	89	0.77	15.8	1LE1001-1DC2Q-QQQ		77
11	12.6	160 L	975	108		89.5	89	0.80	22	1LE1001-1DC4Q-QQQ		93
8-pole	– 750 rpn	n at 50 Hz	, 900 rpm	at 60 Hz								
0.75	0.86	100 L	725	9.9		68	65	0.58	2.75	1LE1001-1AD4Q-QQQ		21
1.1	1.3	100 L	725	14		68	64.5	0.58	4.05	1LE1001-1AD5Q-QQQ		25
1.5	1.75	112 M	720	20		77	75.5	0.67	4.2	1LE1001-1BD2Q-QQQ		29
2.2	2.55	132 S	725	29		77.5	76.7	0.63	6.5	1LE1001-1CD0Q-QQQ		41
3	3.45	132 M	730	40		84	82	0.65	7.9	1LE1001-1CD2Q-QQQ		49
4	4.6	160 M	730	52		87	88	0.69	9.6	1LE1001-1DD2Q-QQQ		69
5.5	6.3	160 M	735	72		87.5	89	0.69	13.2	1LE1001-1DD3Q-QQQ		82
7.5	8.6	160 L	730	98		88	89	0.72	17	1LE1001-1DD4Q-QQQ		94

Self-ventilated energy-saving motors with high efficiency

Selection and ordering	g data (continu	ied)					
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated or	utput
	with direct starting	ng as multiple of ra	ted			Measuring-	Sound pressure
	torque	current	torque			surface sound pressure level at 50 Hz	level at 50 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	<i>J</i> kgm ²	L _{pfA} dB(A)	L _{WA} dB(A)
Motor version: temperatur	re class 155 (F), I	P55 degree of pro	tection, used acc	. to temperature of	class 130 (B)		
For use according to CEM							
2-pole – 3000 rpm at 50	0 Hz, 3600 rpm	at 60 Hz					
1LE1001-1AA4Q-QQQ	2.3	7	3.3	16	0.0044	67	79
1LE1001-1BA2Q-QQQ	2.4	7.4	3.3	16	0.0092	69	81
1LE1001-1CA0U-UUU	1.8	6.7	2.9	16	0.02012	68	80
1LE1001-1CA1Q-QQQ	2.2	7.5	3.1	16	0.02353	68	80
1LE1001-1DA2Q-QQQ	2.1	7.4	3.2	16	0.04471	70	82
1LE1001-1DA3Q-QQQ	2.4	7.6	3.4	16	0.05277	70	82
1LE1001-1DA4Q-QQQ	2.9	7.9	3.6	16	0.06085	70	82
4-pole – 1500 rpm at 50	0 Hz, 1800 rpm	at 60 Hz					
1LE1001-1AB4Q-QQQ	2.1	6.9	3.3	16	0.0086	60	72
1LE1001-1AB5Q-QQQ	2	6.9	3.1	16	0.0109	60	72
1LE1001-1BB2Q-QQQ	2.5	7.1	3.2	16	0.014	58	70
1LE1001-1CB0Q-QQQ	2.3	6.9	2.9	16	0.02698	64	76
1LE1001-1CB2Q-QQQ	2.3	6.9	2.9	16	0.03353	64	76
1LE1001-1DB2Q-QQQ	2.2	6.7	2.8	16	0.06495	65	77
1LE1001-1DB4Q-QQQ	2.5	7.3	3	16	0.08281	65	77
6-pole – 1000 rpm at 50	0 Hz, 1200 rpm	at 60 Hz					
1LE1001-1AC4Q-QQQ	2	6.2	2.9	16	0.0113	59	71
1LE1001-1BC2Q-QQQ	2.1	6	3.1	16	0.0139	57	69
1LE1001-1CC0Q-QQQ	1.6	5.6	2.6	13	0.02371	63	75
1LE1001-1CC2Q-QQQ	1.6	5.6	2.5	13	0.02918	63	75
1LE1001-1CC3Q-QQQ	1.9	6.1	2.8	16	0.03673	63	75
1LE1001-1DC2Q-QQQ	1.8	6.3	2.8	16	0.0754	67	79
1LE1001-1DC4Q-QQQ	1.7	6.2	2.7	16	0.0975	67	79
8-pole – 750 rpm at 50	Hz, 900 rpm at	60 Hz					
1LE1001-1AD4Q-QQQ	1.6	4	2.8	13	0.0086	60	72
1LE1001-1AD5Q-QQQ	1.8	4	2.8	13	0.0109	60	72
1LE1001-1BD2Q-QQQ	1.4	4.2	2.4	13	0.014	63	75
1LE1001-1CD0Q-QQQ	1.4	3.6	1.8	10	0.02698	63	75
1LE1001-1CD2Q-QQQ	1.4	5	2.4	10	0.03463	63	75
1LE1001-1DD2Q-QQQ	1.8	4.3	2	13	0.0649	63	75
1LE1001-1DD3Q-QQQ	2.1	4.4	2.1	13	0.0828	63	75
1LE1001-1DD4Q-QQQ	1.9	4.5	2.1	13	0.0982	63	75

Self-ventilated energy-saving motors with high efficiency

Selection and ordering data (continued)

Order No. supplements

Motor type	Frame size	Positions 12 at Standard volta	nd 13: Voltages ges	(voltage	codes)	Further voltages 50 Hz						
			400 VΔ/690 VY	500 VY	500 VΔ		380 VΔ/660 VY	415 VY	415 VΔ			
		60 Hz				Rated voltage ran						
		460 VY	460 VΔ			(210 230 VΔ/ 360 400 VY) 1)	(360 400 VΔ/ 625 695 VY) ¹⁾	(395 435 VY) ¹⁾	(395 435 VΔ) ¹⁾			
		see "Selection a outputs at 60 H	and ordering dat z	a" for								
		22	34	27	40	21	33	23	35			
1LE1001-1A□-□	100 L	0	0	0	0	/	/	✓	/			
1LE1001-1B□-□	112 M	0	0	0	0	✓	✓	✓	/			
1LE1001-1C□-□	132 S/M	0	0	0	0	1	1	✓	/			
1LE1001-1D□-□	160 M/L	0	0	0	0	✓	✓	✓	✓			

O Without additional charge
✓ With additional charge

Order other voltages with voltage code **9** in position 12, code **0** in position 13 and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages", Page 1/54).

Motor type	Frame size			n 14: Ty ıt flange	pes of c	onstruc	tion (ty	pe letter	·)	With fla	ange (ad	c. to DIN	I EN 503	47)	
			IM B3 2)3)	IM B6	IM B7	IM B8	IM V6	IM V5 without protec- tive cover 3)	IM V5 with protec- tive cover 3) 4) 5)	3120	IM B5 3) 6)	IM V1 without protec- tive cover 3)	IM V1 with protec- tive cover 3) 4) 5)	IM V3	IM B35
			Α	Т	U	V	D	С	С		F	G	G	Н	J
		Order No. sup- plement -Z with order code	-	-	-	-	-	-	-Z H00		-	-	-Z H00	-	-
1LE1001-1A□	100 L								/	FF 215	/	/	/	/	/
1LE1001-1B□	112 M								/	FF 215	1	1	/	1	1
1LE1001-1C□	132 S/M								1	FF 265	1	✓	1	✓	✓
1LE1001-1D□	160 M/L								✓	FF 300	1	✓	1	1	1

Motor type	Frame size		Position	14: Type	s of cons	truction (r)							
				ndard fla DIN EN 5						andard f acc. to D			er stande	erd
			Flange size	IM.B14 3) 7)	IM V19 3)	IM V18 without protec- tive cover 3)	IM V18 with pro- tective cover 3) 4) 5)	IM B34	Flange size	IM B14 3) 7)	IM V19	IM V18 without protec- tive cover 3)		IM B34
				K	L	M	M	N		K	L	М	М	N
		Order No. supplement -Z with		-	-	-	-Z H00	-		-Z	-Z	-Z	-Z H00	-Z
		order code								P01	P01	P01	P01	P01
1LE1001-1A□	100 L		FT 130	✓	✓	✓	✓	✓	FT 165	✓	✓	✓	✓	✓
1LE1001-1B□	112 M		FT 130	✓	✓	✓	✓	✓	FT 165	✓	✓	✓	✓	✓
1LE1001-1C□	132 S/M		FT 165	✓	✓	✓	✓	✓	FT 215	✓	✓	✓	✓	✓
1LE1001-1D□	160 M/L		FT 215	/	/	/	✓	1	-	-	-	-	-	-

- Standard version✓ With additional charge
- 1) A rated voltage range is also specified on the rating plate.
- 2) The types of construction IM B6/7/8, IM V6 and IM V5 without protective cover/with protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B3 is then stamped on the rating plate. With type of construction IM V5 with protective cover, the protective cover has to be additionally ordered with order code H00. The protective cover is not stamped on the rating plate.
- 3) The type of construction is stamped on the rating plate. When ordering with condensation drainage holes (order code H03), it is absolutely necessary to specify the type of construction for the exact position of the condensation drainage holes during manufacture.
- 4) Option second shaft extension (order code L05) not possible.

- 5) In combination with an encoder, it is not necessary to order the protective cover (order code H00), as this is delivered as a protection for the encoder as standard. In this case, the protective cover is standard design (without additional charge).
- The types of construction IM V3 and IM V1 without protective cover/with protective cover are also possible as long as no condensation drainage holes (order code **H03**) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B5 is then stamped on the rating plate. With type of construction IM V1 with protective cover, the protective cover has to be additionally ordered with order code **H00**. The protective cover is not stamped on the rating plate.
- 7) The types of construction IM V19 and IM V18 without protective cover/with protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B14 is then stamped on the rating plate. With type of construction IM V18 with protective cover, the protective cover has to be additionally ordered with order code H00. The protective cover is not stamped on the rating plate.

Self-ventilated energy-saving motors with high efficiency

Selection and ordering data (continued)

Motor type	Frame		Position 15: Mot					
	size		Without motor protection	Motor protection with PTC ther- mistors with 3 embedded temperature sensors for tripping 1)	Motor protection with PTC ther- mistors with 6 embedded temperature sensors for alarm and tripping 1)	Motor tempera- ture detection with embedded temperature sensor KTY 84-130 ¹⁾	NTC thermistors for tripping	Temperature detectors for tripping ¹⁾
			Α	В	С	F	Z	Z
		Order code					Q2A	Q3A
1LE1001-1A□.	100 L			✓	✓	✓	✓	1
1LE1001-1B□.	112 M			✓	✓	1	✓	✓
1LE1001-1C□.	132 S/M			✓	✓	/	/	✓
1LE1001-1D	160 M/L		П	1	1	1	1	1

□ Standard version✓ With additional charge

Motor type	Frame	Position 16: Connectio	n box (connection box code)		
	size	Connection box top ²⁾	Connection box on RHS ³⁾	Connection box on LHS 3)	Connection box bottom 3)
		4	5	6	7
1LE1001-1A□	100 L		✓	✓	✓
1LE1001-1B	112 M		√	✓	✓
1LE1001-1C	132 S/M		√	✓	✓
1LE1001-1D	160 M/L		/	/	/

□ Standard version✓ With additional charge

Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended

With type of construction, cast feet as standard. Screwed-on feet are available with order code H01, see "Special versions".

 $^{^{}m 3)}$ With type of construction, screwed-on feet as standard.

Self-ventilated energy-saving motors with high efficiency

Selection and ordering data (continued)

Rated ou	utput at	Frame size	Operating	g values at	rated outp	out			Order No.	Price	Weight
50 Hz	60 Hz	3120	Rated speed at 60 Hz	Rated torque at 60 Hz	EPACT with CC-No. CCxxx	Nominal effi- ciency at 60 Hz	Power factor at 60 Hz 4/4-load	460 V,	For Order No. supplements for voltage, type of con- struction, motor protection and connection box, see from Page 1/28	IM B3 type of construc- tion	IM B3 type of construc- tion approx.
P _{rated} kW	P _{rated} HP	FS	n _{rated}	T _{rated} Nm		$\eta_{ m rated}$	cos $arphi_{ m rated}$	I _{rated}			m kg
Motor ve	ersion: temp	erature cla			ee of pro	tection, used acc.	to temperatu		30 (B)		9
	in the North		. ,.			,			()		
	– 3600 rpn										
3	4	100 L	3520	8.1	A. S.	86.5	0.83	5.2	1LE1001-1AA4Q-QQQ		21
4	5	112 M	3565	9.9	A. S.	87.5	0.84	6.3	1LE1001-1BA2Q-QQQ		27
5.5	7.5	132 S	3560	15	A. S.	89.5	0.86	9	1LE1001-1CA0U-UUU		39
7.5	10	132 S	3560	20	A. S.	90.2	0.87	12	1LE1001-1CA1Q-QQQ		43
11	15	160 M	3560	30	A. S.	90.2	0.86	17.8	1LE1001-1DA2Q-QQQ		67
15	20	160 M	3565	40	A. S.	91	0.87	24	1LE1001-1DA3Q-QQQ		75
18.5	25	160 L	3565	50	A. S.	91.7	0.87	29	1LE1001-1DA4Q-QQQ		84
4-pole	– 1800 rpn	n at 60 Hz									
2.2	3	100 L	1760	12	A. S.	87.5	0.78	4.05	1LE1001-1AB4Q-QQQ		21
3	4	100 L	1765	16	A. S.	87.5	0.79	5.4	1LE1001-1AB5Q-QQQ		25
4	5	112 M	1770	20	A. S.	88.5	0.77	6.8	1LE1001-1BB2Q-QQQ		29
5.5	7.5	132 S	1770	30	A. S.	89.5	0.78	9.9	1LE1001-1CB0Q-QQQ		42
7.5	10	132 M	1770	40	A. S.	89.5	0.82	12.8	1LE1001-1CB2Q-QQQ		49
11	15	160 M	1775	59	A. S.	91	0.84	18.1	1LE1001-1DB2Q-QQQ		71
15	20	160 L	1780	80	A. S.	91.7	0.84	24.5	1LE1001-1DB4Q-QQQ		83
6-pole	– 1200 rpn	n at 60 Hz									
1.5	2	100 L	1175	12	A. S.	86.5	0.69	3.15	1LE1001-1AC4Q-QQQ		25
2.2	3	112 M	1170	18	A. S.	87.5	0.73	4.3	1LE1001-1BC2Q-QQQ		29
3	4	132 S	1175	24	A. S.	87.5	0.7	6.1	1LE1001-1CC0Q-QQQ		38
4	5	132 M	1180	30	A. S.	87.5	0.73	7.3	1LE1001-1CC2Q-QQQ		43
5.5	7.5	132 M	1175	45	A. S.	89.5	0.74	10.4	1LE1001-1CC3Q-QQQ		52
7.5	10	160 M	1180	61	A. S.	89.5	0.74	14.2	1LE1001-1DC2Q-QQQ		77
11	15	160 L	1180	89	A. S.	90.2	0.78	19.6	1LE1001-1DC4Q-QQQ		93

A. S. Available soon

Self-ventilated energy-saving motors with high efficiency

Selection and orderin	g data (continu	ed)					
Order No.	Locked-rotor torque	Locked-rotor current	Breaddown torque	Torque class	Moment of inertia	Noise at rated out	put
	with direct starting	g as multiple of rate	ed			Measuring-	Sound pressure
	torque	current	torque			surface sound pressure level at 60 Hz	level at 60 Hz
	$T_{\rm LR}/T_{\rm rated}$	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	<i>J</i> kgm ²	L _{pfA} dB(A)	L _{WA} dB(A)
Motor version: temperatu	re class 155 (F), IF	P55 degree of prot	ection, used acc.	to temperature cl	lass 130 (B)		
For use in the North Ame		rding to EPACT					
2-pole – 3600 rpm at 6	0 Hz						
1LE1001-1AA4Q-QQQ	2.56	7.3	3.83	16	0.0044	71	83
1LE1001-1BA2Q-QQQ	2.9	7.8	4	16	0.0092	73	85
1LE1001-1CA0Q-QQQ	2.04	6.9	3.3	16	0.02012	72	84
1LE1001-1CA1Q-QQQ	2.3	7.4	3.56	16	0.02353	72	84
1LE1001-1DA2Q-QQQ		7.4	3.63	16	0.04471	77	89
1LE1001-1DA3Q-QQQ		7.6	3.91	16	0.05277	77	89
1LE1001-1DA4Q-QQQ		7.9	4.1	16	0.06085	77	89
4-pole – 1800 rpm at 6							
1LE1001-1AB4Q-QQQ	2.45	7.3	3.85	16	0.0086	62	74
1LE1001-1AB5Q-QQQ	2.38	7.5	3.68	16	0.0109	62	74
1LE1001-1BB2Q-QQQ	3	7.5	4	16	0.014	62	74
1LE1001-1CB0Q-QQQ	2.61	7.3	3.29	16	0.02698	68	80
1LE1001-1CB2Q-QQQ	2.7	7.1	3.407	16	0.03353	68	80
1LE1001-1DB2Q-QQQ	2.65	7	3.22	16	0.06495	69	81
1LE1001-1DB4Q-QQQ		7.7	3.37	16	0.08281	69	81
6-pole – 1200 rpm at 6	0 Hz						
1LE1001-1AC4Q-QQQ	2.33	6.4	3.38	16	0.0113	62	74
1LE1001-1BC2Q-QQQ	2.3	6.5	3.4	16	0.0139	60	72
1LE1001-1CC0Q-QQQ	1.75	5.8	3.03	13	0.02371	67	79
1LE1001-1CC2Q-QQQ	2.08	5.8	3.166	13	0.02918	67	79
1LE1001-1CC3Q-QQQ	2.04	6.3	3.17	16	0.03673	67	79
1LE1001-1DC2Q-QQQ	1.95	6.3	3.213	16	0.0754	70	82
1LE1001-1DC4Q-QQQ	1.834	6.2	2.98	16	0.0975	70	82

Self-ventilated energy-saving motors with high efficiency

Selection and ordering data (continued)

Order No. supplements

Motor type	Frame size	Positions 12 a	nd 13: Voltages (voltage codes)
		Standard volta	ages
		60 Hz	
		460 VY	460 V∆
		see "Selection 60 Hz	and ordering data" for outputs at
		22	34
1LE1001-1A□-□	100 L	0	0
1LE1001-1B□-□	112 M	0	0
1LE1001-1C□-□	132 S/M	0	0
1LE1001-1D□-□	160 M/L	0	0

- Without additional charge
- ✓ With additional charge

Order other voltages with voltage code **9** in position 12, code **0** in position 13 and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages", Page 1/54).

Motor type	Frame size		Position 14: Type of construction (type letter)												
			With fl	ange						With flai	nge (acc	. to DIN I	EN 5034	7)	
			IM B3	IM B6 2)	IM B7	IM B8	IM V6	IM V5 without protec- tion cover 2)	IM V5 with protec- tion cover 2) 3) 4)	Flange size	IM B5 2) 5)	IM V1 without protec- tion cover 2)		IM V3	IM B35
			Α	т	U	V	D	С	С		F	G	G	Н	J
		Order No. supplement -Z with order code	-	-	-	-	-	-	-Z H00		-	-	-Z H00	-	-
1LE1001-1A□	100 L								/	FF 215	1	1	/	1	/
1LE1001-1B□	112 M								1	FF 215	1	1	1	1	1
1LE1001-1C□	132 S/M								✓	FF 265	1	✓	1	1	/
1LE1001-1D□	160 M/L								/	FF 300	/	/	/	/	1

Motor type	Frame size		Position	Position 14: Type of construction (type letter)										
				ndard fla DIN EN 5					With sta (next lar			ge acc. t	o DIN EN	N 50347)
			Flange size	IM B14 2) 6)	IM V19 2)	IM V18 without protec- tive cover 2)	IM V18 with pro- tective cover 2) 3) 4)	IM B34	Flange size	IM B14 2) 6)	IM V19 2)	IM V18 without protec- tive cover 2)	IM V18 with protec- tive 2) 3) 4)	IM B34
				K	L	М	M	N		K	L	М	M	N
		Order No. supplement		-	-	-	-Z H00	-		-Z	-Z	-Z	-Z H00	-Z
		-Z with order code					1100			P01	P01	P01	P01	P01
1LE1001-1A□	100 L		FT 130	1	/	1	/	1	FT 165	1	1	1	1	1
1LE1001-1B□	112 M		FT 130	✓	✓	✓	✓	✓	FT 165	1	✓	✓	✓	✓
1LE1001-1C□	132 S/M		FT 165	✓	✓	✓	✓	✓	FT 215	✓	✓	✓	✓	✓
1LE1001-1D□	160 M/L		FT 215	1	1	1	✓	1	-	-	-	-	-	-

- □ Standard version✓ With additional charge
- The types of construction IM B6/7/8, IM V6 and IM V5 without protective cover/with protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B3 is then stamped on the rating plate. With type of construction IM V5 with protective cover, the protective cover has to be additionally ordered with order code H00. The protective cover is not stamped on the rating plate.
- The type of construction is stamped on the rating plate. When ordering with condensation drainage holes (order code H03), it is absolutely necessary to specify the type of construction for the exact position of the condensation drainage holes during manufacture.
- Option second shaft extension (order code L05) not possible
- 4) In combination with an encoder, it is not necessary to order the protective cover (order code **H00**), as this is delivered as a protection for the encoder as standard. In this case, the protective cover is standard design (without additional charge).
- 5) The types of construction IM V3 and IM V1 without protective cover/with protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B5 is then stamped on the rating plate. With type of construction IM V1 with protective cover, the protective cover has to be additionally ordered with order code H00. The protective cover is not stamped on the rating plate.
- 6) The types of construction IM V19 and IM V18 without protective cover/with protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B14 is then stamped on the rating plate. With type of construction IM V18 with protective cover, the protective cover has to be additionally ordered with order code H00. The protective cover is not stamped on the rating plate.

Self-ventilated energy-saving motors with high efficiency

Selection and ordering data (continued)

Motor type	Frame size	Position 15: Motor protection (motor protection letter)							
		Without motor protection			Motor tempera- ture detection with embedded temperature sen- sor KTY 84-130 1	NTC thermistors for tripping	Temperature detectors for tripping 1)		
		Α	В	С	F	Z	Z		
	Order code					Q2A	Q3A		
1LE1001-1A□.	100 L		✓	✓	✓	✓	✓		
1LE1001-1B□.	112 M		✓	✓	✓	✓	✓		
1LE1001-1C□.	132 S/M		1	✓	1	1	✓		
1LE1001-1D□.	160 M/L		/	1	1	1	✓		

■ Standard version

✓ With additional charge

Motor type	Frame size	Position 16: Connection box (connection box code)							
		Connection box top ²⁾	Connection box on RHS ³⁾	Connection box on LHS ³⁾	Connection box bottom 3)				
		4	5	6	7				
1LE1001-1A□	100 L		✓	✓	✓				
1LE1001-1B	112 M		✓	✓	✓				
1LE1001-1C	132 S/M		✓	✓	✓				
11 F1001-1D - 🗆	160 M/I	П	J	/					

Standard version

✓ With additional charge

¹⁾ Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended.

²⁾ With type of construction, cast feet as standard. Screwed-on feet are available with order code H01, see "Special versions".

³⁾ With type of construction, screwed-on feet as standard.

Self-ventilated motors with increased output and improved efficiency

Selection and ordering data

Rated ou	utput at	Frame size	Operating	y values at r	ated outpu	t				Order No.	Price	Weight
50 Hz	60 Hz		Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency Class accord- ing to CEMEP	at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V. 50 Hz	For Order No. supplements for voltage, type of construction, motor protection and connection box, see table from Page 1/32.	IM B3 type of construc- tion	IM B3 type of construc- tion approx.
P _{rated} kW	P _{rated} kW	FS	n _{rated} rpm	$T_{ m rated}$ Nm	(EFFZ)	η_{rated} %	$\eta_{ m rated}$ %	$\cos\!arphi_{ m rated}$	/ _{rated} A			m kg
Motor version: temperature class 155 (F), IP55 degree of protection, with increased output, used acc. to temperature class 130 (B) 1)												
2-pole	– 3000 rp	m at 50 H	z, 3600 rp	m at 60 H	z							
4	4.6	100 L	2850	13.3	EFF2	85.6	86.2	0.85	7.9	1LE1002-1AA6Q-QQQ		25
5.5	6.3	112 M	2935	18	EFF2	87	85.5	0.86	10.6	1LE1002-1BA6Q-QQQ		31
11	12.6	132 M	2920	36	EFF2	90	90.7	0.90	19.6	1LE1002-1CA6Q-QQQ		53
22	24.5	160 L	2930	72	EFF2	91.6	91.4	0.88	39.5	1LE1002-1DA6Q-QQQ		85
4-pole	– 1500 rp	m at 50 H	z, 1800 rp	m at 60 H	z							
4	4.6	100 L	1430	26.8	EFF2	84.2	85.1	0.81	8.5	1LE1002-1AB6Q-QQQ		27
5.5	6.3	112 M	1420	37	EFF2	85.7	86.5	0.81	11	1LE1002-1BB6Q-QQQ		33
11	12.6	132 M	1450	72	EFF2	88.8	89.3	0.84	21.5	1LE1002-1CB6Q-QQQ		58
18.5	21.3	160 L	1460	121	EFF2	90	90.2	0.85	35	1LE1002-1DB6Q-QQQ		85
6-pole – 1000 rpm at 50 Hz, 1200 rpm at 60 Hz												
2.2	2.55	100 L	930	22.5		76	77.3	0.78	5.3	1LE1002-1AC6Q-QQQ		24
3	3.45	112 M	945	30		79	78.2	0.72	7.6	1LE1002-1BC6Q-QQQ		32
7.5	8.6	132 M	950	75		85.5	85.7	0.74	17.2	1LE1002-1CC6Q-QQQ		54
15	17.3	160 L	965	148	•	88	88	0.75	33	1LE1002-1DC6Q-QQQ		109

Order No. supplements, see from Page 1/32.

¹⁾ For Order No. 1LE1002-1CC6Q-QQQ use acc. to temperature class 155 (F).

Self-ventilated motors with increased output and improved efficiency

Selection and ordering	g data (continu	ued)					
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated or	utput
	with direct starting	ng as multiple of ra	ated			Measuring-	Sound pressure
	torque	current	torque			surface sound pressure level at 50 Hz	level at 50 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	<i>J</i> kgm ²	L _{pfA} dB(A)	L _{WA} dB(A)
Motor version: temperatur	re class 155 (F), I	P55 degree of pro	tection, with inc	reased output, use	ed acc. to tempera	ature class 130 (B)	
2-pole - 3000 rpm at 50	0 Hz, 3600 rpm	at 60 Hz					
1LE1002-1AA6Q-QQQ	4.5	7	4.1	16	0.0044	67	79
1LE1002-1BA6Q-QQQ	2.9	7.5	3.8	16	0.0085	69	81
1LE1002-1CA6Q-QQQ	2.8	7.5	3.7	16	0.02233	68	80
1LE1002-1DA6Q-QQQ	2.6	7.5	3.4	16	0.04913	70	82
4-pole – 1500 rpm at 50	0 Hz, 1800 rpm	at 60 Hz					
1LE1002-1AB6Q-QQQ	2.9	5.8	3.1	16	0.01	60	72
1LE1002-1BB6Q-QQQ	3	5.8	3.1	16	0.0124	58	70
1LE1002-1CB6Q-QQQ	2.5	7.2	3	16	0.03259	64	76
1LE1002-1DB6Q-QQQ	2.7	7.2	3.2	16	0.06843	65	77
6-pole - 1000 rpm at 50	0 Hz, 1200 rpm	at 60 Hz					
1LE1002-1AC6Q-QQQ	2	4	2.2	16	0.0084	59	71
1LE1002-1BC6Q-QQQ	2.9	4.6	3	16	0.0128	57	69
1LE1002-1CC6Q-QQQ	2.4	5.3	3	16	0.032	63	75
41 54000 40000 0000	0.0	0	0.1	40	0.0000	0.7	70

16

0.0936

67

79

3.4

Self-ventilated motors with increased output and improved efficiency

Selection and ordering data (continued)

Order No. supplements

Motor type	Frame size	Standard volta	nd 13: Voltages ges	(voltage	codes)	Further voltages			
		50 Hz				50 Hz			
		230 V∆/400 VY	400 VΔ/690 VY	500 VY	500 V∆	220 VA/380 VY	380 V∆/660 VY	415 VY	415 V∆
		60 Hz				Rated voltage range			
		460 VY	460 V∆			(210 230 VΔ/ 360 400 VY) 1)	(360 400 VΔ/ 625 695 VY) 1)	(395 435 VY) ¹⁾	(395 435 VΔ) ¹⁾
		see "Selection a outputs at 60 H	and ordering dat z	a" for					
		22	34	27	40	21	33	23	35
1LE1002-1A□-□	100 L	0	0	0	0	✓	✓	✓	✓
1LE1002-1B□-□	112 M	0	0	0	0	✓	✓	✓	✓
1LE1002-1C□-□	132 M	0	0	0	0	✓	✓	✓	✓
1LE1002-1D□-□	160 L	0	0	0	0	1	1	1	1

O Without additional charge✓ With additional charge

Order other voltages with voltage code **9** in position 12, code **0** in position 13 and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages", Page 1/54).

Motor type	Frame size			n 14: Ty ıt flange	•	onstruc	tion (typ	e letter)		With fla	ınge (ac	c. to DIN	EN 503	47)	
			IM B3 2)3)	IM B6	IM B7	IM B8	IM V6	IM V5 without protec- tive cover 3)	IM V5 with protec- tive cover 3) 4) 5)	Flange size	IM B5 3) 6)	IM V1 without protec- tive cover 3)	IM V1 with protec- tive cover 3) 4) 5)	IM V3	IM B35
			Α	Т	U	V	D	С	С		F	G	G	Н	J
		Order No. supplement -Z with order code	-	-	-	-	-	-	-Z H00		-	-	-Z H00	-	-
1LE1002-1A□	100 L								/	FF 215	/	1	/	1	/
1LE1002-1B□	112 M								✓	FF 215	✓	✓	✓	1	1
1LE1002-1C□	132 M								1	FF 265	1	1	1	1	1
1LE1002-1D□	160 L								/	FF 300	/	/	1	/	/

Motor type	Frame size		Position	14: Type	s of cons	truction (type lette	er)						
				ndard fla DIN EN 50						indard fl DIN EN 5		ext larger	stander	d flange
			Flange size	IM.B14 3)7)	IM V19	IM V18 without protec- tive cover 3)	IM V18 with pro- tective cover 3) 4) 5)	IM B34	Flange size	IM B14	IM V19	IM V18 without protec- tive cover 3)	IM V18 with protec- tive cover 3) 4) 5)	IM B34
				K	L	M	M	N		K	L	M	M	N
		Order No. supplement -Z with		-	-	-	-Z H00	-		-Z	-Z	-Z	-Z H00	-Z
		order code								P01	P01	P01	P01	P01
1LE1002-1A□	100 L		FT 130	✓	✓	✓	✓	✓	FT 165	✓	✓	/	/	✓
1LE1002-1B□	112 M		FT 130	✓	✓	✓	✓	✓	FT 165	✓	✓	✓	✓	1
1LE1002-1C□	132 S/M		FT 165	✓	✓	✓	✓	✓	FT 215	✓	✓	✓	✓	✓
1LE1002-1D□	160 M/L		FT 215	/	/	/	/	/	-	_	_	-	-	-

Desition 14. Types of construction (type letter)

- Standard version✓ With additional charge
- A rated voltage range is also specified on the rating plate.
- The types of construction IM B6/7/8, IM V6 and IM V5 without protective cover/with protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B3 is then stamped on the rating plate. With type of construction IM V5 with protective cover, the protective cover has to be additionally ordered with order code H00. The protective cover is not stamped on the rating plate.
- The type of construction is stamped on the rating plate. When ordering with condensation drainage holes (order code **H03**), it is absolutely necessary to specify the type of construction for the exact position of the condensation drainage holes during manufacture.
- ⁴⁾ Option second shaft extension (order code **L05**) not possible

- 5) In combination with an encoder, it is not necessary to order the protective cover (order code H00), as this is delivered as a protection for the encoder as standard. In this case, the protective cover is standard design (without additional charge).
- The types of construction IM V3 and IM V1 without protective cover/with protective cover are also possible as long as no condensation drainage holes (order code **H03**) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B5 is then stamped on the rating plate. With type of construction IM V1 with protective cover, the protective cover has to be additionally ordered with order code **H00**. The protective cover is not stamped on the rating plate.
- 7) The types of construction IM V19 and IM V18 without protective cover/with protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B14 is then stamped on the rating plate. With type of construction IM V18 with protective cover, the protective cover has to be additionally ordered with order code H00. The protective cover is not stamped on the rating plate.

Self-ventilated motors with increased output and improved efficiency

Selection and ordering data (continued)

Motor type	Frame		Position 15: Mot	or protection (mo	tor protection lette	er)		
	size		Without motor protection	Motor protection with PTC ther- mistors with 3 embedded temperature sensors for tripping 1)	Motor protection with PTC ther- mistors with 6 embedded temperature sensors for alarm and tripping 1)	Motor tempera- ture detection with embedded temperature sensor KTY 84-130 ¹⁾	NTC thermistors for tripping	Temperature detectors for tripping ¹⁾
			Α	В	С	F	Z	Z
		Order code					Q2A	Q3A
1LE1002-1A□.	100 L			✓	✓	✓	✓	✓
1LE1002-1B□.	112 M			✓	✓	✓	✓	✓
1LE1002-1C□.	132 M			✓	1	1	✓	✓
1LE1002-1D□.	160 L	·		/	/	/	/	/

□ Standard version✓ With additional charge

Motor type	Frame	Position 16: Connection bo	x (connection box code)		
	size	Connection box top ²⁾	Connection box on RHS ²⁾	Connection box on LHS ²⁾	Connection box bottom ²⁾
		4	5	6	7
1LE1002-1A□	100 L		✓	✓	✓
1LE1002-1B	112 M		✓	✓	✓
1LE1002-1C	132 M		✓	✓	✓
1LE1002-1D□	160 L		✓	1	✓

■ Standard version

✓ With additional charge

¹⁾ Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended.

 $^{^{2)}\,\,}$ With type of construction, screwed-on feet as standard.

Self-ventilated motors with increased output and high efficiency

Selection and ordering data

Rated ou	utput at	Frame size	Operating	values at r	ated outpu	t				Order No.	Price	Weight
50 Hz	60 Hz		Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency Class accord- ing to CEMEP	at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V. 50 Hz	For Order No. supplements for voltage, type of construction, motor protection and connection box, see table from Page 1/36.	IM B3 type of construc- tion	IM B3 type of construc- tion approx.
P _{rated} kW	P _{rated} kW	FS	n _{rated} rpm	T _{rated} Nm	(EFF I)	$\eta_{ m rated}$ %	$\eta_{ m rated}$ %	$\cos\!arphi_{ m rated}$	I _{rated} A			m kg
Motor ve	ersion: tem	perature cl	ass 155 (F	, IP55 deg	ree of prote	ection, with	h increase	d output, u	sed acc. to	temperature class 130 (B))	
2-pole	– 3000 rp	m at 50 H	z, 3600 rp	m at 60 H	z							
4	4.6	100 L	2905	13	EFF1	88	89	0.86	7.6	1LE1001-1AA6Q-QQQ		26
5.5	6.3	112 M	2950	18	EFF1	89	88.5	0.89	10	1LE1001-1BA6Q-QQQ		34
11	12.6	132 M	2955	36	EFF1	91.5	92.5	0.89	19.4	1LE1001-1CA6Q-QQQ		57
22	25.3	160 L	2955	71	EFF1	92.8	93.5	0.89	38.5	1LE1001-1DA6Q-QQQ		94
4-pole	– 1500 rp	m at 50 H:	z, 1800 rp	m at 60 H	z							
4	4.6	100 L	1460	26	EFF1	88.3	88.3	0.8	8.2	1LE1001-1AB6Q-QQQ		30
5.5	6.3	112 M	1460	36	EFF1	89.2	89.2	0.81	11	1LE1001-1BB6Q-QQQ		34
11	12.6	132 M	1465	72	EFF1	91	91.0	0.84	21	1LE1001-1CB6Q-QQQ		64
18.5	21.3	160 L	1475	120	EFF1	92.4	92.4	0.85	34	1LE1001-1DB6Q-QQQ		100
6-pole	– 1000 rp	m at 50 H	z, 1200 rp	m at 60 H	z							
2.2	2.55	100 L	965	22		84.5	85.6	0.76	4.95	1LE1001-1AC6Q-QQQ		30
3	3.45	112 M	960	30		84.5	84.7	0.79	6.5	1LE1001-1BC6Q-QQQ		34
7.5	8.6	132 M	970	74		88.5	88.5	0.77	15.4	1LE1001-1CC6Q-QQQ		64
15	17.3	160 L	975	147		90.6	91	0.81	29.5	1LE1001-1DC6Q-QQQ		115

Self-ventilated motors with increased output and high efficiency

Selection and ordering	g data (continu	ıed)					
Order No.	Locked-rotor torque	Locked-rotor	Breakdown torque	Torque class	Moment of inertia	Noise at rated ou	ıtput
	•	ng as multiple of ra				Measuring-	Sound pressure
	torque	current	torque			surface sound pressure level at 50 Hz	level at 50 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	<i>J</i> kgm ²	L _{pfA} dB(A)	L _{WA} dB(A)
Motor version: temperatur	. ,.		tection, with incre	ased output, use	d acc. to temperat	ture class 130 (B)	
2-pole – 3000 rpm at 50	0 Hz, 3600 rpm	at 60 Hz					
1LE1001-1AA6Q-QQQ	2.5	7.6	3.5	16	0.0054	67	79
1LE1001-1BA6Q-QQQ	2.2	7.7	3.3	16	0.0119	73	85
1LE1001-1CA6Q-QQQ	2.5	7.9	3.2	16	0.03143	68	80
1LE1001-1DA6Q-QQQ	3.1	8.4	3.7	16	0.06764	70	82
4-pole – 1500 rpm at 50	D Hz, 1800 rpm	at 60 Hz					
1LE1001-1AB6Q-QQQ	2.2	7.5	3.5	16	0.0137	60	72
1LE1001-1BB6Q-QQQ	2.5	7.1	3.1	16	0.0166	58	70
1LE1001-1CB6Q-QQQ	2.9	7.7	3.1	16	0.04571	64	76
1LE1001-1DB6Q-QQQ	2.8	7.7	3.3	16	0.09854	65	77
6-pole – 1000 rpm at 50	D Hz, 1200 rpm	at 60 Hz					
1LE1001-1AC6Q-QQQ	1.9	5.7	2.9	16	0.0137	59	71
1LE1001-1BC6Q-QQQ	2.1	6	3.1	16	0.0166	57	69
1LE1001-1CC6Q-QQQ	2.1	6.5	3	16	0.04572	63	75
1LE1001-1DC6Q-QQQ	1.9	6.5	2.9	16	0.1208	67	79

Self-ventilated motors with increased output and high efficiency

Selection and ordering data (continued)

Order No. supplements

Motor type	Frame	Positions 12 a	nd 13: Voltages	(voltage	codes)				
	size	Standard volta	ges			Further voltages			
		50 Hz				50 Hz			
		230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	220 VΔ/380 VY	380 V∆/660 VY	415 VY	415 V∆
		60 Hz				Rated voltage range			
		460 VY	460 VΔ			$^{(210\ldots230V\Delta\!/}_{360\ldots400VY)^{1)}}$	(360 400 VΔ/ 625 695 VY) ¹⁾	(395 435 VY) ¹⁾	(395 435 VΔ) ¹⁾
		see "Selection a outputs at 60 H	and ordering dat z	a" for					
		22	34	27	40	21	33	23	35
1LE1001-1A□-□	100 L	0	0	0	0	✓	✓	✓	✓
1LE1001-1B□-□	112 M	0	0	0	0	✓	✓	1	/
1LE1001-1C□-□	132 M	0	0	0	0	✓	✓	✓	/
1LE1001-1D□-□	160 L	0	0	0	0	/	/	/	/

- Without additional charge 0
- With additional charge

Order other voltages with voltage code 9 in position 12, code 0 in position 13 and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages". Page 1/54).

Motor type	Frame size			n 14: Ty ut flange	•	constru	ction (ty	pe letter)	With fla	inge (ac	c. to DIN	EN 5034	47)	
			IM B3 2)3)	IM B6	IM B7	IM B8 3)	IM V6	IM V5 without protec- tive cover 3)	IM V5 with protec- tive cover 3) 4) 5)	Flange size	IM B5 3) 6)	IM V1 without protec- tive cover 3)	IM V1 with protec- tive cover 3) 4) 5)	IM V3	IM B35
			Α	Т	U	V	D	С	С		F	G	G	Н	J
		Order No. supplement -Z with order code		-	-	-	-	-	-Z H00		-	-	-Z H00	-	-
1LE1001-1A□	100 L								/	FF 215	/	1	/	1	/
1LE1001-1B□	112 M								1	FF 215	1	1	1	√	1
1LE1001-1C□	132 M								1	FF 265	1	1	1	1	1
1LE1001-1D□	160 L								/	FF 300	/	/	/	/	/

Motor type	Frame size		Position	14: Type	s of con	struction	(type lette	er)						
				ndard fla DIN EN 5					With sta (next larg			ge acc. t	o DIN EN	N 50347)
			Flange size	IM B14 3)7)	IM V19	IM V18 without protec- tive cover 3)	IM V18 with pro- tective cover 3) 4) 5)	IM B34	Flange size	IM B14	IM V19	IM V18 without protec- tive cover 3)	IM V18 with protec- tive cover 3) 4) 5)	IM B34
				K	L	M	M	N		K	L	M	M	N
		Order No. supplement -Z with		-	-	-	-Z H00	-		-Z	-Z	-Z	-Z H00	-Z
		order code								P01	P01	P01	P01	P01
1LE1001-1A□	100 L		FT 130	✓	✓	✓	✓	/	FT 165	✓	✓	✓	/	✓
1LE1001-1B□	112 M		FT 130	1	1	/	1	✓	FT 165	1	1	1	✓	✓
1LE1001-1C□	132 S/M		FT 165	1	1	1	1	✓	FT 215	1	1	1	✓	✓
1LE1001-1D□	160 M/L		FT 215	1	1	/	/	/	-	_	-	_	-	_

- Standard version With additional charge
- 1) A rated voltage range is also specified on the rating plate.
- The types of construction IM B6/7/8, IM V6 and IM V5 without protective cover/with protective cover are also possible as long as no condensation drainage holes (order code **H03**) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B3 is then stamped on the rating plate. With type of construction IM V5 with protective cover, the protective cover has to be additionally ordered with order code H00. The protective cover is not stamped on the rating plate.
- The type of construction is stamped on the rating plate. When ordering with condensation drainage holes (order code **H03**), it is absolutely necessary to specify the type of construction for the exact position of the condensation drainage holes during manufacture.
- Option second shaft extension (order code L05) not possible

- In combination with an encoder, it is not necessary to order the protective cover (order code H00), as this is delivered as a protection for the encoder as standard. In this case, the protective cover is standard design (without additional charge).
- The types of construction IM V3 and IM V1 without protective cover/with protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B5 is then stamped on the rating plate. With type of construction IM V1 with protective cover, the protective cover has to be additionally ordered with order code **H00**. The protective cover is not stamped on the rating plate
- The types of construction IM V19 and IM V18 without protective cover/with protective cover are also possible as long as no condensation drainage holes (order code **H03**) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B14 is then stamped on the rating plate. With type of construction IM V18 with protective cover, the protective cover has to be additionally ordered with order code **H00**. The protective cover is not stamped on the rating plate.

Self-ventilated motors with increased output and high efficiency

Selection and ordering data (continued)

Motor type	Frame		Position 15: Mot	tor protection (mo	tor protection lette	er)		
	size		Without motor protection	Motor protection with PTC ther- mistors with 3 embedded temperature sensors for tripping 1)	Motor protection with PTC ther- mistors with 6 embedded temperature sensors for alarm and tripping 1)	Motor tempera- ture detection with embedded temperature sensor KTY 84-130 ¹⁾	NTC thermistors for tripping	Temperature detectors for tripping ¹⁾
			Α	В	С	F	Z	Z
		Order code					Q2A	Q3A
1LE1001-1A□.	100 L			✓	✓	✓	✓	✓
1LE1001-1B□.	112 M			✓	1	✓	✓	✓
1LE1001-1C□.	132 M			✓	1	/	✓	✓
1LE1001-1D□.	160 L	·		/	/	/	/	/

□ Standard version✓ With additional charge

Motor type		Position 16: Connection bo	Position 16: Connection box (connection box code)								
	size	Connection box top ²⁾	Connection box on RHS ²⁾	Connection box on LHS ²⁾	Connection box bottom ²⁾						
		4	5	6	7						
1LE1001-1A□	100 L		✓	✓	✓						
1LE1001-1B	112 M		✓	✓	✓						
1LE1001-1C	132 M		✓	✓	✓						
1LE1001-1D□	160 L		✓	√	√						

■ Standard version

✓ With additional charge

¹⁾ Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended.

 $^{^{2)}\,\,}$ With type of construction, screwed-on feet as standard.

Forced-air cooled motors without external fan and fan cover with improved efficiency

		ordering _								O I N 31 7	D :	NA /
Rated o	output at	Frame size	Operating	y values at i	rated outpur	t				Order No. with -Z and order code	Price	Weight
50 Hz	60 Hz		Rated speed at 50 Hz	Rated torque at 50 Hz		Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	factor at 50 Hz 4/4-load	Rated current at 400 V. 50 Hz	For Order No. supplements for voltage, type of construc- tion, motor protection and connection box, see table from Page 1/40.		IM B3 type of construc- tion approx.
P _{rated} kW	P _{rated} kW	FS	n _{rated} rpm	T _{rated} Nm	(EFF2)	$\eta_{ m rated}$ %	$\eta_{ m rated}$	$\cos\!arphi_{ m rated}$	/ _{rated} A			m kg
		mperature	class 155 (gree of pro			temperat		30 (B)		Ng
		•	Hz, 3600 ı	•								
3	3.45	100 L	2835	10	EFF2	82.6	83.2	0.87	6	1LE1002-1AA4Q-QQQ-Z F90		20
4	4.6	112 M	2930	13	EFF2	84.8	84.4	0.86	7.9	1LE1002-1BA2Q-QQQ-Z F90		25
5.5	6.3	132 S	2905	18	EFF2	86	86.6	0.89	10.4	1LE1002-1CA0U-UUU-Z F90		35
7.5	8.6	132 S	2925	24	EFF2	87.6	88.7	0.88	14	1LE1002-1CA1Q-QQQ-Z F90		40
11	12.6	160 M	2920	36	EFF2	88.4	88.5	0.85	21	1LE1002-1DA2Q-QQQ-Z F90		60
15	17.3	160 M	2930	49	EFF2	89.5	89.7	0.84	29	1LE1002-1DA3Q-QQQ-Z F90		68
18.5	21.3	160 L	2935	60	EFF2	90.9	91	0.86	34	1LE1002-1DA4Q-QQQ-Z F90		78
4-pole	– 1500 r	pm at 50	Hz, 1800 ı	rpm at 60	Hz					1 30		
2.2	2.55	100 L	1425	14.8	EFF2	81	84	0.81	4.85	1LE1002-1AB4Q-QQQ-Z F90		18
3	3.45	100 L	1425	20.2	EFF2	82.8	83.6	0.85	6.2	1LE1002-1AB5Q-QQQ-Z F90		22
4	4.6	112 M	1435	27	EFF2	84.2	85.1	0.84	8.2	1LE1002-1BB2Q-QQ-Z F90		27
5.5	6.3	132 S	1450	36	EFF2	86	86.5	0.83	11.2	1LE1002-1CB0Q-QQ-Z F90		38
7.5	8.6	132 M	1450	49	EFF2	87	87.4	0.83	15	1LE1002-1CB2U-UUU-Z F90		44
11	12.6	160 M	1460	72	EFF2	88.4	88.1	0.82	22	1LE1002-1DB2Q-QQ-Z F90		62
15	17.3	160 L	1460	98	EFF2	89.4	89.7	0.82	29.5	1LE1002-1DB4Q-QQ-Z F90		73
6-pole	– 1000 r	pm at 50	Hz, 1200 ı	rpm at 60	Hz					, 00		
1.5	1.75	100 L	940	15.3		74	72.6	0.74	3.95	1LE1002-1AC4Q-QQQ-Z F90		19
2.2	2.55	112 M	930	23		78	78.1	0.77	5.3	1LE1002-1BC2Q-QQQ-Z F90		25
3	3.45	132 S	955	30		80	79.4	0.74	7.3	1LE1002-1CC0Q-QQQ-Z F90		34
4	4.6	132 M	950	40		83	83.4	0.76	9.2	1LE1002-1CC2Q-QQQ-Z F90		39
5.5	6.3	132 M	950	55		85	85.3	0.75	12.4	1LE1002-1CC3Q-QQQ-Z F90		48
7.5	8.6	160 M	970	75		86	85.4	0.73	17.2	1LE1002-1DC2Q-QQ-Z F90		72
11	12.6	160 L	965	110		87.6	87.9	0.77	23.5	1LE1002-1DC4Q-QQQ-Z F90		92
8-pole	– 750 rp	m at 50 F	łz, 900 rpr	n at 60 Hz	<u>z</u>							
0.75	0.86	100 L	705	10.4		65.4	60.2	0.62	2.65	1LE1002-1AD4Q-QQQ-Z F90		17
1.1	1.3	100 L	705	15.1		68.3	67.6	0.63	3.71	1LE1002-1AD5Q-QQQ-Z F90		22
1.5	1.75	112 M	700	20		75.9	72.8	0.68	4.2	1LE1002-1BD2Q-QQ-Z F90		25
2.2	2.55	132 S	715	29		81	80	0.66	5.9	1LE1002-1CD0Q-QQQ-Z F90		37
3	3.45	132 M	710	40		81.6	81	0.68	7.8	1LE1002-1CD2Q-QQQ-Z F90		44
4	4.6	160 M	720	53		80	78.7	0.69	10.4	1LE1002-1DD2Q-QQ-Z F90		60
5.5	6.3	160 M	720	73		83.5	83.9	0.70	13.6	1LE1002-1DD3Q-QQQ-Z F90		72
7.5	8.6	160 L	715	100		83.5	84.7	0.70	18.6	1LE1002-1DD4Q-QQQ-Z F90		91

Forced-air cooled motors without external fan and fan cover with improved efficiency

Selection and ordering	data (continue	d)					
Order No. with -Z and order code	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated or	utput
	with direct startin torque	g as multiple of ra current	ited torque			Measuring- surface sound pressure level at 50 Hz	Sound pressure level at 50 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm ²	L _{pfA} dB(A)	L _{WA} dB(A)
Motor version: temperature 2-pole – 3000 rpm at 50			ection, used acc. t	o temperature cla	ass 130 (B)		
1LE1002-1AA4Q-QQQ-Z		6.2	2.9	16	0.0034	67	79
F90 1LE1002-1BA2Q-QQQ-Z F90	2.7	7.3	3.7	16	0.0067	69	81
1LE1002-1CA0Q-QQQ-Z F90	2	5.6	2.6	16	0.01267	68	80
1LE1002-1CA1Q-QQQ-Z F90	2.2	6.4	3	16	0.01601	68	80
1LE1002-1DA2Q-QQ-Z F90	2.1	6.1	2.7	16	0.02971	70	82
1LE1002-1DA3Q-QQQ-Z F90	2.5	6.1	3.2	16	0.03619	70	82
1LE1002-1DA4Q-QQQ-Z F90	2.5	7	3.2	16	0.04395	70	82
4-pole – 1500 rpm at 50							
1LE1002-1AB4Q-QQQ-Z F90		5.1	2.7	16	0.0059	60	72
1LE1002-1AB5Q-QQQ-Z F90	2.4	5.4	2.6	16	0.0078	60	72
1LE1002-1BB2Q-QQ-Z F90	2.2	5.3	2.6	16	0.0102	58	70
1LE1002-1CB0Q-QQQ-Z F90	2.3	6.2	2.7	16	0.0186	64	76
1LE1002-1CB2Q-QQQ-Z F90	2.5	6.6	2.9	16	0.02371	64	76
1LE1002-1DB2Q-QQQ-Z F90	2.3	6.4	3.1	16	0.04395	65	77
1LE1002-1DB4Q-QQQ-Z F90		7	3.4	16	0.05616	65	77
6-pole – 1000 rpm at 50 1LE1002-1AC4U-UUU-Z		60 Hz	2.2	16	0.0065	59	71
F90		4.1	2.5	16	0.0092	57	69
F90 1LE1002-1CC0Q-QQQ-Z	2	4.6	2.6	16	0.0167	63	75
	2.1	4.7	2.5	16	0.02116	63	75
	2.5	5.2	2.8	16	0.02734	63	75
1LE1002-1DC2	2.1	5.5	2.9	16	0.04993	68	80
F90 1LE1002-1DC4Q-QQQ-Z F90	1.9	5.9	2.7	16	0.0678	68	80
8-pole – 750 rpm at 50 H	lz, 900 rpm at 60	0 Hz					
1LE1002-1AD4Q-QQQ-Z F90	1.9	3	2.2	16	0.0056	60	72
1LE1002-1AD5 Z F90	2	3.2	2.3	16	0.0078	60	72
1LE1002-1BD2Q-QQQ-Z F90	1.9	3.4	2.1	16	0.0094	63	75
1LE1002-1CD0Q-QQQ-Z F90	1.7	3.9	2.4	13	0.0186	63	75
1LE1002-1CD2 Z F90	1.8	3.9	2.2	13	0.02372	63	75
1LE1002-1DD2	1.7	3.8	2.3	13	0.0439	63	75
1LE1002-1DD3Q-QQQ-Z F90	1.6	4	2.2	13	0.0562	63	75
1LE1002-1DD4Q-QQQ-Z F90	1.7	3.8	2.2	13	0.0772	63	75

Forced-air cooled motors without external fan and fan cover with improved efficiency

Selection and ordering data (continued)

Order No. supplements

Motor type	Frame		nd 13: Voltages	(voltage	codes)						
	size	Standard volta	ges			Further voltages					
		50 Hz				50 Hz					
		230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 V∆	220 VΔ/380 VY	380 V∆/660 VY	415 VY	415 V∆		
		60 Hz				Rated voltage range					
		460 VY	460 VΔ			(210 230 VΔ/ 360 400 VY) 1)	(360 400 VΔ/ 625 695 VY) 1)	(395 435 VY) ¹⁾	(395 435 VΔ) ¹⁾		
		see "Selection a outputs at 60 H	and ordering dat z	a" for							
		22	34	27	40	21	33	23	35		
1LE1002-1A□-□Z F90	100 L	0	0	0	0	1	1	1	1		
1LE1002-1B□-□Z F90	112 M	0	0	0	0	✓	1	1	✓		
1LE1002-1C□-□Z F90	132 S/M	0	0	0	0	✓	1	1	1		
1LE1002-1D□-□Z F90	160 M/L	0	0	0	0	1	1	✓	✓		

O Without additional charge
✓ With additional charge

Order other voltages with voltage code **9** in position 12, code **0** in position 13 and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages", Page 1/54).

Motor type	Frame size			Position 14: Types of construction (type letter) Without flange (acc. to DIN EN 50347)									
		<u>!</u>	IM B3 2) 3)	IM B6	IM B7 3)	IM B8 3)	IM V6	IM V5 without protec- tive cover 3)	Flange size	IM B5 3) 4)	IM V1 without protec- tive cover 3)	IM V3	IM B35
			Α	Т	U	٧	D	С		F	G	Н	J
	ple	rder No. sup ement -Z with der code	_	-	-	-	-	-		-	-	-	-
1LE1002-1A□Z F90	100 L	ı		0					FF 215	✓	✓	✓	✓
1LE1002-1B□Z F90	112 M	I	_						FF 215	✓	✓	✓	✓
1LE1002-1C□Z F90	132 S/M	I							FF 265	1	1	✓	1
1LE1002-1D□Z F90	160 M/L	ı							FF 300	✓	✓	✓	✓

Motor type	Frame size		Position 14: Types of construction (type letter)									
				dard flange IN EN 5034		With standard flange (next larger standerd flange acc. to DIN EN 50347)						
			Flange size	IM B14 3) 5)	IM V19 3)	IM V18 without protective cover 3)	IM B34	Flange size	IM B14 3) 5)	IM V19	IM V18 without protec- tive cover 3)	IM B34
				K	L	M	N		K	L	M	N
		Order No. sup- plement -Z with		-	-	-	-		-Z	-Z	-Z	-Z
		order code							P01	P01	P01	P01
1LE1002-1A□Z F90	100 L		FT 130	1	/	1	1	FT 165	✓	✓	✓	✓
1LE1002-1B□Z F90	112 M		FT 130	✓	✓	1	✓	FT 165	✓	✓	✓	1
1LE1002-1C□Z F90	132 S/M		FT 165	✓	1	1	✓	FT 215	✓	1	1	1
1LE1002-1D□Z	160 M/L		FT 215	1	1	1	1	-	-	-	-	_

- Standard version
- ✓ With additional charge
- 1) A rated voltage range is also specified on the rating plate.
- The types of construction IM B6/7/8, IM V6 and IM V5 without protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B3 is then stamped on the rating plate.
- The type of construction is stamped on the rating plate. When ordering with condensation drainage holes (order code H03), it is absolutely necessary to specify the type of construction for the exact position of the condensation drainage holes during manufacture.
- The types of construction IM V3 and IM V1 without protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B5 is then stamped on the rating plate.
- 5) The types of construction IM V19 and IM V18 without protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B14 is then stamped on the rating plate.

Forced-air cooled motors without external fan and fan cover with improved efficiency

Selection and ordering data (continued)

Motor type	Frame		Position 15: Mo	tor protection (m	otor protection l	etter)		
	size		Without motor protection	Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping 1)	Motor protection with PTC thermistors with 6 embedded temperature sensors for alarm and tripping 1)	Motor tempera- ture detection with embedded temperature sensor KTY 84-130 ¹⁾	NTC thermistors for tripping	Temperature detectors for tripping 1)
			Α	В	С	F	Z	Z
		Order code					Q2A	Q3A
1LE1002-1A□Z F90	100 L			1	1	1	1	1
1LE1002-1B□Z F90	112 M			1	1	1	1	1
1LE1002-1C□Z F90	132 S/M			1	1	1	1	√
1LE1002-1D□Z F90	160 M/L			✓	✓	✓	✓	✓

Standard version

With additional charge

Motor type	Frame	Position 16: Connection bo	x (connection box code)		
	size	Connection box top ²⁾	Connection box on RHS ³⁾	Connection box on LHS ³⁾	Connection box bottom ³⁾
		4	5	6	7
1LE1002-1A□-Z F90	100 L		✓	✓	✓
1LE1002-1B□-Z F90	112 M		✓	✓	✓
1LE1002-1C□-Z F90	132 S/M		✓	✓	✓
1LE1002-1D□-Z	160 M/L	0	✓	✓	✓

Standard version

With additional charge

¹⁾ Evaluation with appropriate tripping unit (see Catalog LV 1) is recom-

²⁾ With type of construction, cast feet as standard. Screwed-on feet are available with order code H01, see "Special versions".

³⁾ With type of construction, screwed-on feet as standard.

Forced-air cooled motors without external fan and fan cover with high efficiency

Se	lection	and	ordering	data	(continued)	1
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Select	ion and	oraering	data (COI	ilinuea)								
Rated c	output at	Frame size	Operating	y values at I	rated outpu	t				Order No. with -Z and order code	Price	Weight
50 Hz	60 Hz	50	Rated speed at 50 Hz	50 Hz		at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	factor at 50 Hz 4/4-load	Rated current at 400 V. 50 Hz	For Order No. supplements for voltage, type of construction, motor protection and connection box, see table from Page 1/44.		IM B3 type of construc- tion approx.
P _{rated} kW	P _{rated} kW	FS	n _{rated} rpm	T _{rated} Nm	(EFF I)	$\eta_{ m rated}$	$\eta_{ m rated}$	$\cos\!arphi_{ m rated}$	I _{rated}			m kg
		mperature	class 155 (egree of pro	, -	,-	temperat		30 (B)		9
		•	Hz, 3600 i	•		00.7	07.5					
3	3.45	100 L	2905	9.9	EFF1	86.7	87.5	0.84	5.9	1LE1001-1AA4Q-QQQ-Z F90		21
4	4.6	112 M	2950	13	EFF1	88	88.5	0.86	7.4	1LE1001-1BA2Q-QQQ-Z F90		27
5.5	6.3	132 S	2950	18	EFF1	89.5	90.6	0.87	10.2	1LE1001-1CA0Q-QQQ-Z F90		39
7.5	8.6	132 S	2950	24	EFF1	90	91	0.87	13.8	1LE1001-1CA1Q-QQQ-Z F90		43
11	12.6	160 M	2955	36	EFF1	90.8	91	0.87	20	1LE1001-1DA2Q-QQQ-Z F90		67
15	17.3	160 M	2955	48	EFF1	91.4	91.5	0.88	27	1LE1001-1DA3Q-QQQ-Z F90		75
18.5	21.3	160 L	2955	60	EFF1	92	92.5	0.88	33	1LE1001-1DA4Q-QQQ-Z F90		84
4-pole	– 1500 r	pm at 50	Hz, 1800 ı	rpm at 60	Hz							
2.2	2.55	100 L	1455	14	EFF1	86.4	87	0.81	4.55	1LE1001-1AB4Q-QQQ-Z F90		21
3	3.45	100 L	1455	20	EFF1	87.4	88	0.82	6	1LE1001-1AB5Q-QQQ-Z F90		25
4	4.6	112 M	1460	26	EFF1	88.3	88.5	0.81	8.1	1LE1001-1BB2Q-QQQ-Z F90		29
5.5	6.3	132 S	1465	36	EFF1	89.2	89.5	0.80	11.2	1LE1001-1CB0Q-QQ-Z F90		42
7.5	8.6	132 M	1465	49	EFF1	90.1	91	0.83	14.4	1LE1001-1CB2U-UUU-Z F90		49
11	12.6	160 M	1470	71	EFF1	91.2	91.8	0.85	20.5	1LE1001-1DB2Q-QQ-Z F90		71
15	17.3	160 L	1475	97	EFF1	92	92.4	0.85	27.5	1LE1001-1DB4Q-QQ-Z F90		83
6-pole	– 1000 r	pm at 50	Hz, 1200 ı	rpm at 60	Hz					130		
1.5	1.75	100 L	970	15		84.5	84.5	0.73	3.5	1LE1001-1AC4Q-QQQ-Z F90		25
2.2	2.55	112 M	965	22		85	85	0.75	5	1LE1001-1BC2Q-QQQ-Z F90		29
3	3.45	132 S	970	30		85	85	0.74	6.9	1LE1001-1CC0Q-QQQ-Z F90		38
4	4.6	132 M	970	39		86	86	0.78	8.6	1LE1001-1CC2Z F90		43
5.5	6.3	132 M	970	54		88	88	0.77	11.8	1LE1001-1CC3Q-QQQ-Z F90		52
7.5	8.6	160 M	975	73		89	89	0.77	15.8	1LE1001-1DC2Q-QQQ-Z F90		77
11	12.6	160 L	975	108		89.5	89	0.80	22	1LE1001-1DC4Q-QQQ-Z F90		93
8-pole	– 750 rp		łz, 900 rpr	n at 60 Hz	Z							
0.75	0.86	100 L	725	9.9		68	65	0.58	2.75	1LE1001-1AD4Q-QQQ-Z F90		21
1.1	1.3	110 L	725	14		68	64.5	0.58	4.05	1LE1001-1AD5Q-QQQ-Z F90		25
1.5	1.75	112 M	720	20		77	75.5	0.67	4.2	1LE1001-1BD2Q-QQQ-Z F90		29
2.2	2.55	132 S	725	29		77.5	76.7	0.63	6.5	1LE1001-1CD0Q-QQQ-Z F90		41
3	3.45	132 M	730	40		84	82	0.65	7.9	1LE1001-1CD2Q-QQ-Z F90		49
4	4.6	160 M	730	52		87	88	0.69	9.6	1LE1001-1DD2Q-QQ-Z F90		69
5.5	6.3	160 M	735	72		87.5	89	0.69	13.2	1LE1001-1DD3Q-QQQ-Z F90		82
7.5	8.6	160 L	730	98		88	89	0.72	17	1LE1001-1DD4U-UU-Z F90		94

Order No. supplements, see from Page 1/44.

Forced-air cooled motors without external fan and fan cover with high efficiency

Selection and ordering	data (continue	d)					
Order No. with -Z and order code	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated or	utput
	with direct startin torque	g as multiple of ra current	ited torque			Measuring- surface sound pressure level at 50 Hz	Sound pressure level at 50 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm ²	L _{pfA} dB(A)	L _{WA} dB(A)
Motor version: temperature 2-pole – 3000 rpm at 50			ction, used acc. t	o temperature cla	ass 130 (B)		
1LE1001-1AA4Q-QQQ-Z F90		7	3.3	16	0.0044	67	79
1LE1001-1BA2Q-QQQ-Z F90	2.4	7.4	3.3	16	0.0092	69	81
1LE1001-1CA0Q-QQQ-Z F90	1.8	6.7	2.9	16	0.02012	68	80
1LE1001-1CA1Q-QQQ-Z F90	2.2	7.5	3.1	16	0.02353	68	80
1LE1001-1DA2Q-QQQ-Z F90	2.1	7.4	3.2	16	0.04471	70	82
1LE1001-1DA3Q-QQQ-Z F90	2.4	7.6	3.4	16	0.05277	70	82
1LE1001-1DA4Q-QQQ-Z F90	2.9	7.9	3.6	16	0.06085	70	82
4-pole – 1500 rpm at 50				10	0.000		=0
1LE1001-1AB4Q-QQQ-Z F90		6.9	3.3	16	0.0086	60	72
1LE1001-1AB5Q-QQQ-Z F90		6.9	3.1	16	0.0109	60	72
F90	2.5	7.1	3.2	16	0.014	58	70
F90	2.3	6.9	2.9	16	0.02698	64	76
1LE1001-1CB2Q-QQ-Z F90	2.3	6.9	2.9	16	0.03353	64	76
1LE1001-1DB2Q-QQ-Z F90	2.2	6.7	2.8	16	0.06495	65	77
1LE1001-1DB4Q-QQQ-Z F90		7.3	3	16	0.08281	65	77
6-pole – 1000 rpm at 50 1LE1001-1AC4U-UUUU-Z F90		6.2	2.9	16	0.0113	59	71
	2.1	6	3.1	16	0.0139	57	69
1LE1001-1CC0Q-QQQ-Z F90	1.6	5.6	2.6	13	0.02371	63	75
1LE1001-1CC2Q-QQQ-Z F90	1.6	5.6	2.5	13	0.02918	63	75
1LE1001-1CC3Q-QQQ-Z F90	1.9	6.1	2.8	16	0.03673	63	75
1LE1001-1DC2Q-QQQ-Z F90	1.8	6.3	2.8	16	0.0754	67	79
1LE1001-1DC4Q-QQQ-Z F90	1.7	6.2	2.7	16	0.0975	67	79
8-pole – 750 rpm at 50 H			0.0	10	0.0000	00	70
1LE1001-1AD4Q-QQQ-Z F90 1LE1001-1AD5Q-QQQ-Z		4	2.8	13	0.0086	60	72
F90			2.8	13	0.0109	60	72
1LE1001-1BD2Q-QQQ-Z F90		4.2	2.4	13	0.014	63	75
1LE1001-1CD00-000-Z F90		3.6	1.8	10	0.02698	63	75
1LE1001-1CD2Q-QQQ-Z F90		5	2.4	10	0.03463	63	75
F90	1.8	4.3	2	13	0.0649	63	75
1LE1001-1DD3Q-QQQ-Z F90		4.4	2.1	13	0.0828	63	75
1LE1001-1DD4Q-QQQ-Z F90	1.9	4.5	2.1	13	0.0982	63	75

Forced-air cooled motors without external fan and fan cover with high efficiency

Selection and ordering data (continued)

Order No. supplements

Motor type	Frame size	Positions 12 au Standard volta	nd 13: Voltages ges	(voltage	codes)	Further voltages			
		50 Hz	•			50 Hz			
		230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	220 VΔ/380 VY	380 VΔ/660 VY	415 VY	415 V∆
		60 Hz				Rated voltage ran			
		460 VY	460 VΔ			(210 230 VΔ/ 360 400 VY) ¹⁾	(360 400 VΔ/ 625 695 VY) 1)	(395 435 VY) ¹⁾	(395 435 VΔ) ¹⁾
		see "Selection a outputs at 60 H	and ordering dat z	a" for					
		22	34	27	40	21	33	23	35
1LE1001-1A□-□Z F90	100 L	0	0	0	0	1	1	1	1
1LE1001-1B□-□Z F90	112 M	0	0	0	0	1	1	1	✓
1LE1001-1C□-□Z F90	132 S/M	0	0	0	0	1	1	1	1
1LE1001-1D□-□Z F90	160 M/L	0	0	0	0	1	1	✓	✓

O Without additional charge
✓ With additional charge

Order other voltages with voltage code **9** in position 12, code **0** in position 13 and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages", Page 1/54).

Motor type	Frame Position 14: Types of construction (type letter) size Without flange								With flange (acc. to DIN EN 50347)					
	3120		without	Tlange					with flai	nge (acc.	to DIN EN	150347)		
			IM B3 2) 3)	IM B6	IM B7	IM B8	IM V6	IM V5 without protec- tive cover 3)	Flange size	IM _B 5	IM V1 without protec- tive cover 3)	IM V3	IM B35	
			Α	T	U	V	D	С		F	G	Н	J	
		Order No. supplement -Z with order code		-	-	-	-	-		-	-	-	-	
1LE1001-1A□Z F90	100 L								FF 215	✓	✓	✓	✓	
1LE1001-1B□Z F90	112 M								FF 215	1	1	✓	✓	
1LE1001-1C□Z F90	132 S/M								FF 265	1	1	✓	✓	
1LE1001-1D□Z F90	160 M/L								FF 300	1	1	✓	✓	

Motor type	Frame size		Position 1	4: Types of	construction	on (type lett	er)						
			With standard flange (acc. to DIN EN 50347)					With standard flange (next larger standerd flange acc. to DIN EN 50347)					
			Flange size	IM B14 3) 5)	IM V19 3)	IM V18 without protective cover 3)	IM B34	Flange size	IM B14 3) 5)	IM V19 3)	IM V18 without protec- tive cover 3)	IM B34	
				K	L	M	N		K	L	M	N	
		Order No. supplement -Z with		-	-	-	-		-Z	-Z	-Z	-Z	
		order code							P01	P01	P01	P01	
1LE1001-1A□Z F90	100 L		FT 130	✓	1	/	✓	FT 165	✓	✓	1	✓	
1LE1001-1B□Z F90	112 M		FT 130	1	1	1	1	FT 165	✓	✓	✓	✓	
1LE1001-1C□Z F90	132 S/M		FT 165	✓	1	✓	✓	FT 215	✓	√	1	1	
1LE1001-1D□Z F90	160 M/L		FT 215	✓	1	1	✓	-	-	-	-	-	

□ Standard version✓ With extra price

- 1) A rated voltage range is also specified on the rating plate.
- The types of construction IM B6/7/8, IM V6 and IM V5 without protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B3 is then stamped on the rating plate.
- The type of construction is stamped on the rating plate. When ordering with condensation drainage holes (order code H03), it is absolutely necessary to specify the type of construction for the exact position of the condensation drainage holes during manufacture.
- The types of construction IM V3 and IM V1 without protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B5 is then stamped on the rating plate.
- The types of construction IM V19 and IM V18 without protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B14 is then stamped on the rating plate.

Forced-air cooled motors without external fan and fan cover with high efficiency

Selection and ordering data (continued)

Motor type	Frame		Position 15: Mo	tor protection (m	otor protection I	etter)		
	size		Without motor protection	Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping 1)	Motor protection with PTC thermistors with 6 embedded temperature sensors for alarm and tripping 1)	Motor tempera- ture detection with embedded temperature sensor KTY 84-130 ¹⁾	NTC ther- mistors for trip- ping	Temperature detectors for tripping 1)
			Α	В	С	F	Z	Z
		Order code					Q2A	Q3A
1LE1001-1A□Z F90	100 L			✓	✓	✓	1	✓
1LE1001-1B□Z F90	112 M			1	1	1	1	✓
1LE1001-1C□Z F90	132 S/M		_	✓	1	√	1	✓
1LE1001-1D□Z F90	160 M/L			✓	✓	✓	✓	✓

Standard version

✓ With additional charge

Motor type	0170	Position 16: Connection bo	x (connection box code)		
	size	Connection box top ²⁾	Connection box on RHS ³⁾	Connection box on LHS ³⁾	Connection box bottom ³⁾
		4	5	6	7
1LE1001-1A□-Z F90	100 L		/	✓	/
1LE1001-1B□-Z F90	112 M		✓	✓	✓
1LE1001-1C□-Z F90	132 S/M		✓	✓	✓
1LE1001-1D□-Z	160 M/L		✓	✓	✓

Standard version

✓ With additional charge

¹⁾ Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended.

²⁾ With type of construction, cast feet as standard. Screwed-on feet are available with order code **H01**, see "Special versions".

³⁾ With type of construction, screwed-on feet as standard.

Self-cooled motors without external fan and fan cover with improved efficiency

Selecti	ion and or	dering da	ta									
Rated o	output at	Frame size	Operating	g values at	rated outp	ut				Order No.	Price	Weight
50 Hz	60 Hz		Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency Class accord- ing to CEMEP		Effi- ciency at 50 Hz 3/4-load	50 Hz	400 V,	For Order No. supplements for voltage, type of construc- tion, motor protection and connection box, see from Page 1/48	IM B3 type of construc- tion	IM B3 type of construc- tion approx.
Prated	P_{rated}	FS	n _{rated}	T_{rated}		η_{rated}	$\eta_{ m rated}$	$\cos\!arphi_{ m rated}$	I _{rated}			m
kW	kW		rpm	Nm		%	%		А			kg
	ersion: temp					ection, use	ed acc. to	temperatu	re class 1	30 (B)		
	– 3000 rpn		,		Z							
1.2		100 L	2830	4.05		81.4		0.92	2.3	1PC1002-1AA4Q-QQQ		20
1.6		112 M	2925	5.2		83.6		0.93	2.95	1PC1002-1BA2Q-QQQ		25
2.2		132 S	2910	7.24		84		0.94	4	1PC1002-1CA0U-UUU		35
3		132 S	2920	9.8		87		0.93	5.35	1PC1002-1CA1		40
4.4		160 M	2830	15		89.6		0.9	7.9	1PC1002-1DA2		60
6		160 M	2935	20		90		0.91	10.6	1PC1002-1DA3Q-QQQ		68
7.4		160 L	2930	24		90.6		0.92	12.9	1PC1002-1DA4Q-QQQ		78
4-pole	– 1500 rpn	n at 50 Hz	, <mark>1800 rp</mark> n	n at 60 H	Z							
0.88		100 L	1420	5.92		80.7		0.88	1.8	1PC1002-1AB4Q-QQQ		18
1.2		100 L	1420	8.06		83		0.89	2.35	1PC1002-1AB5Q-QQQ		22
1.6		112 M	1430	11		83.7		0.89	3.1	1PC1002-1BB2Q-QQQ		27
2.2		132 S	1450	14.53		85.8		0.89	4.15	1PC1002-1CB0Q-QQQ		38
3		132 M	1450	19.8		87.2		0.89	5.58	1PC1002-1CB2Q-QQQ		44
4.4		160 M	1460	29		88		0.88	8.2	1PC1002-1DB2Q-QQQ		62
6		160 L	1460	39		89.5		0.89	10.9	1PC1002-1DB4Q-QQQ		73
6-pole	– 1000 rpn	n at 50 Hz	, <mark>1200 rp</mark> n	n at 60 H	z							
0.6		100 L	935	6.12		76.1		0.81	1.4	1PC1002-1AC4U-UUU		19
0.88		112 M	930	9		79		0.82	1.96	1PC1002-1BC2Q-QQQ		25
1.2		132 S	950	12		80.7		0.83	2.58	1PC1002-1CC0Q-QQQ		34
1.6		132 M	950	16		83.2		0.83	3.35	1PC1002-1CC2Q-QQQ		39
2.2		132 M	950	22.13		85.1		0.83	4.5	1PC1002-1CC3Q-QQQ		48
3		160 M	970	30		86.5		0.81	6.2	1PC1002-1DC2Q-QQQ		72
4.4		160 L	970	43		88		0.81	8.9	1PC1002-1DC4U-UUU		92
8-pole	– 750 rpm	at 50 Hz,	900 rpm a	at 60 Hz								
0.3		100 L	710	4.05		66.3		0.67	0.97	1PC1002-1AD4U-UUU		17
0.44		100 L	705	6		71		0.69	1.3	1PC1002-1AD5Q-QQQ		22
0.6		112 M	695	8.2		75.2		0.72	1.6	1PC1002-1BD2Q-QQQ		25
0.88		132 S	720	11.66		80.6		0.71	2.2	1PC1002-1CD0Q-QQQ		37
1.2		132 M	720	16		81.5		0.72	2.95	1PC1002-1CD2		44
1.6		160 M	730	21		82		0.74	3.8	1PC1002-1DD2Q-QQQ		60
2.2		160 M	730	29		85		0.74	5.1	1PC1002-1DD3		72
3		160 L	730	39		86		0.74	6.8	1PC1002-1DD4Q-QQQ		91

Self-cooled motors without external fan and fan cover with improved efficiency

Selection and ordering	data (continue	ed)					
Order No.	Locked-rotor torque with direct starting	Locked-rotor current ig as multiple of rat	Breaddown torque	Torque class	Moment of inertia	Noise at rated our	sound pressure
	torque	current	torque			surface sound pressure level at 50 Hz	level at 50 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm ²	L _{pfA} dB(A)	L _{WA} dB(A)
Motor version: temperature	class 155 (F), IP:	55 degree of prote	ection, used acc. t	o temperature cla	ass 130 (B)	,	. ,
2-pole - 3000 rpm at 50	Hz, 3600 rpm a	t 60 Hz					
1PC1002-1AA4Q-QQQ	3	6	3	16	0.0034	67	79
1PC1002-1BA2Q-QQQ	2.3	7.2	3	13	0.0067	69	81
1PC1002-1CA0Q-QQQ	1.7	5.3	2.3	10	0.0127	62	74
1PC1002-1CA1	2	6.3	2.8	13	0.0160	62	74
1PC1002-1DA2	2.1	6.3	2.9	13	0.0297	60	72
1PC1002-1DA3Q-QQQ	2.5	7	3.1	16	0.0362	60	72
1PC1002-1DA4Q-QQQ	2.5	7	3.1	16	0.0439	60	72
4-pole – 1500 rpm at 50	Hz, 1800 rpm a	it 60 Hz					
1PC1002-1AB4Q-QQQ	2	5.1	2.2	13	0.0059	60	72
1PC1002-1AB5Q-QQQ	2.2	5.4	2.4	13	0.0078	60	72
1PC1002-1BB2Q-QQQ	1.9	5.4	2.2	13	0.0102	58	70
1PC1002-1CB0Q-QQQ	2.2	5.7	2.6	13	0.0186	64	76
1PC1002-1CB2Q-QQQ	2.4	6.4	2.7	16	0.0237	64	76
1PC1002-1DB2Q-QQQ	2.1	7	2.8	13	0.0439	64	76
1PC1002-1DB4Q-QQQ	2.4	7.5	3	16	0.0562	64	76
6-pole – 1000 rpm at 50	Hz, 1200 rpm a	t 60 Hz					
1PC1002-1AC4U-UUU	1.8	4.1	2	10	0.0065	59	71
1PC1002-1BC2Q-QQQ	2.1	4.2	2.2	13	0.0092	55	67
1PC1002-1CC0Q-QQQ	1.7	4.5	2.2	10	0.0167	63	75
1PC1002-1CC2	1.9	4.6	2.2	13	0.0212	63	75
1PC1002-1CC3Q-QQQ	2.2	5	2.5	13	0.0274	63	75
1PC1002-1DC2	2.1	6	2.7	13	0.0563	67	79
1PC1002-1DC4Q-QQQ	2.1	6.4	2.8	13	0.0780	67	79
8-pole – 750 rpm at 50 h	Hz, 900 rpm at 6	60 Hz					
1PC1002-1AD4Q-QQQ	1.8	3.3	2.2	10	0.0056	60	72
1PC1002-1AD5Q-QQQ	1.8	3.4	2.2	10	0.0078	60	72
1PC1002-1BD2Q-QQQ	1.7	3.3	1.9	10	0.0094	63	75
1PC1002-1CD0Q-QQQ	1.6	4.2	2.3	10	0.0186	63	75
1PC1002-1CD2Q-QQQ	1.7	4.2	2.3	10	0.0237	63	75
1PC1002-1DD2Q-QQQ	1.7	4.9	2.3	10	0.0439	63	75
1PC1002-1DD3Q-QQQ	1.5	5	2.3	10	0.0562	63	75
1PC1002-1DD4Q-QQQ	1.8	5.4	2.5	10	0.0772	63	75

Self-cooled motors without external fan and fan cover with improved efficiency

Selection and ordering data (continued)

Order No. supplements

Motor type	Frame size	Positions 12 and 13: Voltages (voltage code				rs)				
		Standard volta	ges			Further voltages	;			
		50 Hz				50 Hz				
		230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	220 VΔ/380 VY	380 VΔ/660 VY	415 VY	415 VΔ	
		60 Hz				Rated voltage rar	nge			
		460 VY	460 VΔ			(210 230 VΔ/ 360 400 VY) 1)	(360 400 VΔ/ 625 695 VY) ¹⁾	(395 435 VY)	(395 435 V∆)	
		see "Selection a 60 Hz	and ordering dat	ta" for out	tputs at					
		22	34	27	40	21	33	23	35	
1PC1002-1A□-□	100 L	0	0	0	0	✓	✓	✓	✓	
1PC1002-1B□-□	112 M	0	0	0	0	✓	✓	✓	✓	
1PC1002-1C□-□	132 S/M	0	0	0	0	✓	1	✓	✓	
1PC1002-1D□-□	160 M/L	0	0	0	0	/	1	1	/	

Without additional charge

✓ With additional charge

Order other voltages with voltage code **9** in position 12, code **0** in position 13 and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages", Page 1/54).

Motor type	Frame size		Positio	n 14: Typ	e of con	struction	(type le	tter)					
			With fla	With flange						ge (acc. to	DIN EN 5	0347)	
			IM B3 2) 3)	IM B6	IM B7	IM B8	IM V6	IM V5 without protec- tive cover 3)	Flange size	IM B5 3) 4)	IM V1 without protec- tive cover 3)	IM V3	IM B35
			Α	Т	U	V	D	С		F	G	Н	J
		Order No. supplement - Z with order code	-	-	-	-	-	-		-	-	-	-
1PC1002-1A□	100 L								FF 215	/	1	/	1
1PC1002-1B□	112 M								FF 215	1	1	1	√
1PC1002-1C□	132 S/M								FF 265	1	✓	1	1
1PC1002-1D□	160 M/L								FF 300	/	/	/	/

Motor type	Frame size		Position 14: Type of construction (type letter)									
				ndard flang DIN EN 503					ndard flan jer stande	ge rd flange a	cc. to DIN	EN 50347)
			Flange size	IM B14 3) 5)	IM V19 3)	IM V18 without protec- tive cover 3)	IM B34	Flange size	IM B14 3) 5)	IM V19 3)	IM V18 without protec- tive cover 3)	IM B34
				K	L	М	N		K	L	М	N
		Order No.		-	-	-	-		-Z	-Z	-Z	-Z
		supplement -Z with order code							P01	P01	P01	P01
1PC1002-1A□	100 L		FT 130	✓	1	✓	✓	FT 165	/	✓	/	/
1PC1002-1B□	112 M		FT 130	/	✓	✓	1	FT 165	✓	✓	1	1
1PC1002-1C□	132 S/M		FT 165	✓	✓	✓	✓	FT 215	✓	✓	1	✓
1PC1002-1D□	160 M/L		FT 215	✓	✓	✓	/	-	-	-	-	_

Standard versionWith additional charge

- 1) A rated voltage range is also specified on the rating plate.
- The types of construction IM B6/7/8, IM V6 and IM V5 without protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B3 is then stamped on the rating plate.
- The type of construction is stamped on the rating plate. When ordering with condensation drainage holes (order code H03), it is absolutely necessary to specify the type of construction for the exact position of the condensation drainage holes during manufacture.
- The types of construction IM V3 and IM V1 without protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B5 is then stamped on the rating plate.
- The types of construction IM V19 and IM V18 without protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B14 is then stamped on the rating plate.

Self-cooled motors without external fan and fan cover with improved efficiency

Selection and ordering data (continued)

Motor type	Frame size		Position 15: Motor protection (motor protection letter)							
			Without motor protection	Motor protection with PTC ther- mistors with 3 embedded tem- perature sen- sors for tripping 1)	Motor protection with PTC ther- mistors with 6 embedded tem- perature sen- sors for alarm, and tripping 1)	ture detection with embedded	NTC thermistors for tripping	Temperature detectors for tripping 1)		
			Α	В	С	F	Z	Z		
		Order code					Q2A	Q3A		
1PC1002-1A□.	100 L			✓	✓	✓	✓	✓		
1PC1002-1B□.	112 M			✓	✓	✓	✓	✓		
1PC1002-1C□.	132 S/M			✓	✓	✓	✓	1		
1PC1002-1D□.	160 M/L			✓	✓	✓	✓	√		

Standard version

With additional charge

Motor type	Frame size	Position 16: Connection box (connection box code)									
		Connection box top ²⁾	Connection box on RHS 3)	Connection box on LHS ³⁾	Connection box bottom 3)						
		4	5	6	7						
1PC1002-1A□	100 L		✓	✓	✓						
1PC1002-1B□	112 M		✓	✓	✓						
1PC1002-1C□	132 S/M		✓	✓	✓						
1PC1002-1D	160 M/L		1	/	J						

Standard version

□ ✓ With additional charge

¹⁾ Evaluation with appropriate tripping unit (see Catalog LV 1) is recom-

 $^{^{2)}}$ With type of construction, cast feet as standard. Screwed-on feet are available with order code $\bf H01$, see "Special versions".

³⁾ With type of construction, screwed-on feet as standard.

Self-cooled motors without external fan and fan cover with high efficiency

size 50 Hz Rated Rated Efficiency Effi- Effi- Power factor at speed at torque at 50 Hz So Hz So Hz Rated Rated Efficiency Effi- Effi- Power factor at speed at torque at 50 Hz So	Selection	on and or	dering da	ıtal									
Practice	Rated ou	utput at		Operating	g values at	rated outp	ut				Order No.	Price	Weight
Motor version: temperature class 156 (F), IP55 degree of protection, used acc. to temperature class 130 (B) 2-pole - 3000 rpm at 50 Hz, 3600 rpm at 60 Hz 1.4	50 Hz	60 Hz		speed at	torque at	Class accord- ing to	ciency at 50 Hz	ciency at 50 Hz	factor at 50 Hz	current at 400 V,	for voltage, type of construc- tion, motor protection and connection box, see from	type of construc-	
Notor version: temperature class 155 (F), IP55 degree of protection, used acc. to temperature class 130 (B)	Prated	P _{rated}	FS	n _{rated}	T _{rated}		$\eta_{ m rated}$	η_{rated}	$\cos\!arphi_{ m rated}$	I _{rated}			m
2-pole - 3000 rpm at 50 Hz, 3600 rpm at 60 Hz 1.4	kW			rpm	Nm		%	%		Α			kg
1.4							ection, use	ed acc. to	temperatu	re class 1	30 (B)		
1.6	2-pole	– 3000 rpn	n at 50 Hz	, 3600 rpr	n at 60 H	Z							
3.1 132 S 2955 10 91 0.89 5.5 1PC1001-1CA0□-□□□□ 39 4.3 132 S 2955 14 91.5 0.9 7.5 1PC1001-1CA1□-□□□□ 43 6.3 160 M 2955 20 94.5 0.89 10.8 1PC1001-1DA2□-□□□□ 67 6.5 160 M 2960 21 91.5 0.9 11.4 1PC1001-1DA2□-□□□□ 75 9 160 L 2960 29 93.5 0.91 15.2 1PC1001-1DA4□-□□□□ 84 4-pole − 1500 rpm at 50 Hz, 1800 rpm at 60 Hz 1.1 100 L 1460 7.2 86 0.83 2.2 1PC1001-1DA4□-□□□□ 21 1.5 100 L 1460 9.8 86 0.84 3 1PC1001-1DB2□-□□□□ 25 2 112 M 1460 13 88.5 0.83 3.95 1PC1001-1BB2□-□□□□ 29 2.6 132 S 1465 17 89.5 0.83 5.1 1PC1001-1CB2□-□□□□ 29 2.6 132 S 1465 17 89.5 0.83 5.1 1PC1001-1CB2□-□□□□ 49 6 160 M 1470 39 91 0.87 11 1PC1001-1CB2□-□□□□ 49 6 160 M 1470 39 91 0.87 11 1PC1001-1DB2□-□□□□ 71 6.2 160 L 1480 40 91.5 0.86 11.4 1PC1001-1DB2□-□□□□ 71 6.2 160 L 960 8.5 85 0.75 1.92 1PC1001-1BB2□-□□□□ 25 1.2 112 M 960 12 83.5 0.75 1.92 1PC1001-1BB2□-□□□□ 25 1.5 132 S 970 15 86.5 0.75 2.75 1PC1001-1BC2□-□□□□ 29 1.5 132 S 970 15 86.5 0.77 3.25 1PC1001-1CB2□-□□□□ 29 1.5 132 M 970 25 87 0.79 5.3 1PC1001-1CB2□-□□□□ 29 1.5 160 L 975 64 89.5 0.8 13.2 1PC1001-1CB2□-□□□□ 29 1.5 160 L 975 64 89.5 0.8 13.2 1PC1001-1CB2□-□□□□ 38 2.7 132 M 975 26 88 0.77 5.8 1PC1001-1CC2□-□□□□ 38 2.7 132 M 975 26 88 0.77 5.8 1PC1001-1CC2□-□□□□ 43 2.7 132 M 975 26 88 0.77 5.8 1PC1001-1CC2□-□□□□ 38 2.5 160 L 975 64 89.5 0.8 13.2 1PC1001-1CC2□-□□□□ 39 3.8 -pole − 750 rpm at 50 Hz, 900 rpm at 60 Hz 0.77 10.6 1PC1001-1DC2□-□□□□ 29 1.1 132 S 730 14 82.5 0.66 2.95 1PC1001-1DC2□-□□□□ 29 1.1 132 S 730 14 82.5 0.66 2.95 1PC1001-1DC2□-□□□□ 29 1.1 132 M 730 20 84 0.68 3.8 1PC1001-1DD2□-□□□□ 49 2.4 160 M 730 31 88.5 0.7 5.6 1PC1001-1DD3□-□□□□ 49 3.3 160 M 730 43 88 0.7 7.7 1PC1001-1DD3□-□□□□ 49	1.4		100 L	2920	4.6		87.5		0.88	2.6	1PC1001-1AA4Q-QQQ		21
4.3	1.6		112 M	2955	5.2		82		0.9	3.15	1PC1001-1BA2Q-QQQ		27
6.3	3.1		132 S	2955	10		91		0.89		1PC1001-1CA0Q-QQQ		39
6.5	4.3		132 S	2955	14		91.5		0.9	7.5	1PC1001-1CA1		43
9 160 L 2960 29 93.5 0.91 15.2 1PC1001-1DA4□-□□□□ 84 4-pole − 1500 rpm at 50 Hz, 1800 rpm at 60 Hz 1.1 100 L 1460 7.2 86 0.83 2.2 1PC1001-1AB4□-□□□ 21 1.5 100 L 1460 9.8 86 0.84 3 1PC1001-1AB5□-□□□□ 25 2 112 M 1460 13 88.5 0.83 3.95 1PC1001-1BB2□-□□□ 29 2.6 132 S 1465 17 89.5 0.83 5.1 1PC1001-1BB2□-□□□ 42 4 132 M 1465 26 89.5 0.84 7.7 1PC1001-1CB□□□□□ 49 6 160 M 1470 39 91 0.87 11 1PC1001-1DB2□-□□□ 49 6.2 160 L 1480 40 91.5 0.86 11.4 1PC1001-1DB2□-□□□ 83 6-pole − 1000 rpm at 50 Hz, 1200 rpm at 60 Hz 0.85 100 L 960 8.5 85 0.75 1.92 1PC1001-1BC□□□□ 29 1.5 132 S 970 15 86.5 0.77 3.25 1PC1001-1BC□□□□ 38 2.7 132 M 970 25 87 0.79 5.3 1PC1001-1CC□□□□□ 38 2.7 132 M 975 26 88 0.77 1.96 1PC1001-1CC□□□□□ 38 2.7 132 M 975 49 89 0.77 10.6 1PC1001-1CC□□□□□ 43 2.7 132 M 975 49 89 0.77 10.6 1PC1001-1DC□□□□ 52 5 160 L 975 64 89.5 0.8 13.2 1PC1001-1DC□□□□ 52 5 160 L 975 64 89.5 0.8 13.2 1PC1001-1DC□□□□ 77 6.5 160 L 975 64 89.5 0.8 13.2 1PC1001-1DC□□□□ 39 8-pole − 750 rpm at 50 Hz, 900 rpm at 60 Hz 0.37 100 L 720 7.3 73 73 0.62 1.76 1PC1001-1DC□□□□ 93 8-pole − 750 rpm at 50 Hz, 900 rpm at 60 Hz 0.75 112 M 720 9.9 77.5 0.66 2.1 1PC1001-1DC□□□□ 29 1.1 132 S 730 14 82.5 0.66 2.95 1PC1001-1DC□□□□□ 41 1.5 132 M 730 20 84 0.68 3.8 1PC1001-1DC□□□□□ 49 2.4 160 M 730 31 88.5 0.7 5.6 1PC1001-1DC□□□□□ 49 3.3 160 M 730 31 88.5 0.7 5.6 1PC1001-1DD□□□□□ 49	6.3		160 M	2955	20		94.5		0.89	10.8	1PC1001-1DA2Q-QQQ		67
4-pole – 1500 rpm at 50 Hz, 1800 rpm at 60 Hz 1.1 100 L 1460 7.2 86 0.83 2.2 1PC1001-1AB4Q-□□□□ 21 1.5 100 L 1460 9.8 86 0.84 3 1PC1001-1BB2D-□□□□ 25 2 112 M 1460 13 88.5 0.83 3.95 1PC1001-1BB2D-□□□□ 29 2.6 132 S 1465 17 89.5 0.83 5.1 1PC1001-1CB0D-□□□□ 42 4 132 M 1465 26 89.5 0.84 7.7 1PC1001-1CB2D-□□□□ 71 6.2 160 L 1480 40 91.5 0.86 11.4 1PC1001-1DB2D-□□□□ 71 6.2 160 L 1480 40 91.5 0.86 11.4 1PC1001-1DB4D-□□□□ 71 6.2 160 L 1480 40 91.5 0.86 11.4 1PC1001-1DB4D-□□□□ 71 6.2 160 L 1200 83.5 85 0.75 1.92 1PC1001-1DC4D-□□□□ 25 1.2 112 M 960	6.5		160 M	2960	21		91.5		0.9	11.4	1PC1001-1DA3Q-QQQ		75
1.1 100 L 1460 7.2 86 0.83 2.2 1PC1001-1AB4□-□□□□ 21 1.5 100 L 1460 9.8 86 0.84 3 1PC1001-1AB5□-□□□□ 25 2 112 M 1460 13 88.5 0.83 3.95 1PC1001-1BB2□-□□□□ 29 4 132 M 1465 17 89.5 0.84 7.7 1PC1001-1CB2□-□□□□ 49 6 160 M 1470 39 91 0.87 11 1PC1001-1DB2□-□□□□ 71 6.2 160 L 1480 40 91.5 0.86 11.4 1PC1001-1DB2□-□□□□ 83 6-pole - 1000 rpm at 50 Hz, 1200 rpm at 60 Hz 10 1.96 8.5 85 0.75 1.92 1PC1001-1DB2□-□□□□ 25 1.2 112 M 960 8.5 85 0.75 1.92 1PC1001-1CC2□-□□□□ 25 1.2 112 M 960 12 83.5 0.75 2.75 1PC1001-1BC2□-□□□□							93.5		0.91	15.2	1PC1001-1DA4Q-QQQ		84
1.5 100 L 1460 9.8 86 0.84 3 1PC1001-1AB5□-□□□ 25 2 112 M 1460 13 88.5 0.83 3.95 1PC1001-1BB2□-□□□ 29 2.6 132 S 1465 17 89.5 0.83 5.1 1PC1001-1CB2□-□□□ 49 4 132 M 1465 26 89.5 0.84 7.7 1PC1001-1CB2□-□□□ 49 6 160 M 1470 39 91 0.87 11 1PC1001-1CB2□-□□□□ 71 6.2 160 L 1480 40 91.5 0.86 11.4 1PC1001-1DB2□-□□□□ 71 6.2 160 L 1480 40 91.5 0.86 11.4 1PC1001-1DB2□-□□□□ 25 8.5 100 L 960 8.5 85 0.75 1.92 1PC1001-1AC4□-□□□□ 25 1.2 112 M 960 12 83.5 0.75 2.75 1PC1001-1BC2□-□□□□ 25 2.	4-pole	– 1500 rpn	n at 50 Hz	, 1800 rpr	n at 60 H	Z							
2 112 M 1460 13 88.5 0.83 3.95 1PC1001-1BB2□-□□□□ 29 2.6 132 S 1465 17 89.5 0.83 5.1 1PC1001-1CB0□-□□□□ 42 4 132 M 1465 26 89.5 0.84 7.7 1PC1001-1CB2□-□□□□ 49 6 160 M 1470 39 91 0.87 11 1PC1001-1DB2□-□□□□ 71 6.2 160 L 1480 40 91.5 0.86 11.4 1PC1001-1DB4□-□□□□ 83 6-pole - 1000 rpm at 50 Hz, 1200 rpm at 60 Hz 8.5 85 0.75 1.92 1PC1001-1AC4□-□□□□ 25 1.2 112 M 960 8.5 85 0.75 1.92 1PC1001-1AC4□-□□□□ 29 1.5 132 S 970 15 86.5 0.77 3.25 1PC1001-1BC2□-□□□□ 38 2.5 132 M 975 26 88 0.77 5.8 1PC1001-1CC2□-□□□□ 43 2.7 132 M 975 49 89 0.77 1.6 1PC1001-1DC2□-□□□□	1.1		100 L	1460	7.2		86		0.83	2.2	1PC1001-1AB4Q-QQQ		21
2.6 132 S 1465 17 89.5 0.83 5.1 1PC1001-1CBQ□-□□□□ 42 4 132 M 1465 26 89.5 0.84 7.7 1PC1001-1CB2□-□□□□ 49 6 160 M 1470 39 91 0.87 11 1PC1001-1DB2□-□□□□ 71 6.2 160 L 1480 40 91.5 0.86 11.4 1PC1001-1DB4□-□□□□ 83 6-pole - 1000 rpm at 50 Hz, 1200 rpm at 60 Hz 0.85 100 L 960 8.5 85 0.75 1.92 1PC1001-1AC4□□□□□ 25 1.2 112 M 960 12 83.5 0.75 2.75 1PC1001-1BC2□□□□□ 29 1.5 132 S 970 15 86.5 0.77 3.25 1PC1001-1CC2□□□□□ 38 2.5 132 M 975 26 88 0.77 5.8 1PC1001-1CC2□□□□□ 52 5 160 M 975 64 89.5 0.8 13.2 1PC1001-1DC2□□□□□ 73 6.5 160 L 975 64			100 L	1460	9.8		86		0.84	3	1PC1001-1AB5Q-QQQ		25
49 132 M 1465 26 89.5 0.84 7.7 1PC1001-1CB2□-□□□□ 49 6 160 M 1470 39 91 0.87 11 1PC1001-1DB2□-□□□□ 71 6.2 160 L 1480 40 91.5 0.86 11.4 1PC1001-1DB2□-□□□□ 83 6-pole − 1000 rpm at 50 Hz, 1200 rpm at 60 Hz	2		112 M	1460	13		88.5		0.83	3.95	1PC1001-1BB2Q-QQQ		29
6	2.6		132 S	1465	17		89.5		0.83	5.1	1PC1001-1CB0Q-QQQ		42
6.2 160 L 1480 40 91.5 0.86 11.4 1PC1001-1DB4□-□□□□ 83 6-pole - 1000 rpm at 50 Hz, 1200 rpm at 60 Hz 0.85 100 L 960 8.5 85 0.75 1.92 1PC1001-1AC4□-□□□□ 25 1.2 112 M 960 12 83.5 0.75 2.75 1PC1001-1BC2□-□□□□ 38 2.5 132 S 970 15 86.5 0.77 3.25 1PC1001-1CC□□□□□ 38 2.5 132 M 970 25 87 0.79 5.3 1PC1001-1CC□□□□□ 43 2.7 132 M 975 26 88 0.77 5.8 1PC1001-1CC□□□□□ 52 5 160 M 975 49 89 0.77 10.6 1PC1001-1DC□□□□□ 77 6.5 160 L 975 64 89.5 0.8 13.2 1PC1001-1DC□□□□□ 93 8-pole - 750 rpm at 50 Hz, 900 rpm at 60 Hz 0.37 100 L 730 4.8 72.5 0.58 1.28 1PC1001-1AD4□-□□□□ 21 0.55 100 L 720 7.3 73 0.62 1.76 1PC1001-1AD4□-□□□□ 25 0.75 112 M 720 9.9 77.5 0.66 2.1 1PC1001-1AD5□-□□□□ 25 1.1 132 S 730 14 82.5 0.66 2.1 1PC1001-1BD2□-□□□□ 29 1.1 132 S 730 14 82.5 0.66 2.95 1PC1001-1CD□□□□ 41 1.5 132 M 730 20 84 0.68 3.8 1PC1001-1DD2□-□□□□ 49 2.4 160 M 730 31 88.5 0.7 5.6 1PC1001-1DD2□-□□□□ 49 3.3 160 M 730 43 88 0.7 7.7 1PC1001-1DD2□-□□□□ 69	4		132 M	1465	26		89.5		0.84	7.7	1PC1001-1CB2Q-QQQ		49
6-pole – 1000 rpm at 50 Hz, 1200 rpm at 60 Hz 0.85 100 L 960 8.5 85 0.75 1.92 1PC1001-1AC4□-□□□ 25 1.2 112 M 960 12 83.5 0.75 2.75 1PC1001-1BC2□-□□□ 29 1.5 132 S 970 15 86.5 0.77 3.25 1PC1001-1CC2□-□□□ 38 2.5 132 M 970 25 87 0.79 5.3 1PC1001-1CC2□-□□□ 43 2.7 132 M 975 26 88 0.77 5.8 1PC1001-1CC3□-□□□ 52 5 160 M 975 49 89 0.77 10.6 1PC1001-1DC2□-□□□ 77 6.5 160 L 975 64 89.5 0.8 13.2 1PC1001-1DC4□-□□□ 93 8-pole – 750 rpm at 50 Hz, 900 rpm at 60 Hz 0.37 100 L 730 4.8 72.5 0.58 1.28 1PC1001-1AD4□-□□□□ 21 0.55 100 L 720 7.3 73 0.62 1.76 1PC1001-1AD5□-□□□□ 25 <	6		160 M	1470	39		91		0.87	11	1PC1001-1DB2Q-QQQ		71
0.85 100 L 960 8.5 85 0.75 1.92 1PC1001-1AC4□-□□□□ 25 1.2 112 M 960 12 83.5 0.75 2.75 1PC1001-1BC2□-□□□□ 29 1.5 132 S 970 15 86.5 0.77 3.25 1PC1001-1CC2□-□□□□ 38 2.5 132 M 970 25 87 0.79 5.3 1PC1001-1CC2□-□□□□ 43 2.7 132 M 975 26 88 0.77 5.8 1PC1001-1CC2□-□□□□ 52 5 160 M 975 49 89 0.77 10.6 1PC1001-1DC2□-□□□□ 77 6.5 160 L 975 64 89.5 0.8 13.2 1PC1001-1DC4□-□□□□ 93 8-pole - 750 rpm at 50 Hz, 900 rpm at 60 Hz 0.37 100 L 730 4.8 72.5 0.58 1.28 1PC1001-1AD4□-□□□□ 21 0.55 100 L 720 7.3 73 0.62 1.	6.2		160 L	1480	40		91.5		0.86	11.4	1PC1001-1DB4Q-QQQ		83
1.2 112 M 960 12 83.5 0.75 2.75 1PC1001-1BC2□-□□□□ 29 1.5 132 S 970 15 86.5 0.77 3.25 1PC1001-1CC□-□□□□ 38 2.5 132 M 970 25 87 0.79 5.3 1PC1001-1CC□-□□□□ 43 2.7 132 M 975 26 88 0.77 5.8 1PC1001-1CC□-□□□□ 52 5 160 M 975 49 89 0.77 10.6 1PC1001-1DC2□-□□□□ 77 6.5 160 L 975 64 89.5 0.8 13.2 1PC1001-1DC4□-□□□□ 93 8-pole - 750 rpm at 50 Hz, 900 rpm at 60 Hz 0.37 100 L 730 4.8 72.5 0.58 1.28 1PC1001-1AD4□-□□□□ 21 0.55 100 L 720 7.3 73 0.62 1.76 1PC1001-1AD5□-□□□□ 25 0.75 112 M 720 9.9 77.5 0.66 2.1 1PC1001-1BD2□-□□□□ 41 1.5 132 M 730 20 </td <td>6-pole</td> <td>– 1000 rpn</td> <td>n at 50 Hz</td> <td>, 1200 rpr</td> <td>n at 60 H</td> <td>Z</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>	6-pole	– 1000 rpn	n at 50 Hz	, 1200 rpr	n at 60 H	Z							
1.5 132 S 970 15 86.5 0.77 3.25 1PC1001-1CC0□-□□□□ 38 2.5 132 M 970 25 87 0.79 5.3 1PC1001-1CC2□-□□□□ 43 2.7 132 M 975 26 88 0.77 5.8 1PC1001-1CC2□-□□□□ 52 5 160 M 975 49 89 0.77 10.6 1PC1001-1DC2□-□□□□ 77 6.5 160 L 975 64 89.5 0.8 13.2 1PC1001-1DC4□-□□□□ 93 8-pole - 750 rpm at 50 Hz, 900 rpm at 60 Hz 0.37 100 L 730 4.8 72.5 0.58 1.28 1PC1001-1AD4□-□□□□ 21 0.55 100 L 720 7.3 73 0.62 1.76 1PC1001-1AD5□-□□□□ 25 0.75 112 M 720 9.9 77.5 0.66 2.1 1PC1001-1BD2□-□□□□ 29 1.1 132 S 730 14 82.5 0.65 2.95 1PC1001-1CD2□-□□□□ 49 2.4 160 M 730 3	0.85		100 L	960	8.5		85		0.75	1.92	1PC1001-1AC4U-UUU		25
2.5	1.2		112 M	960	12		83.5		0.75	2.75	1PC1001-1BC2Q-QQQ		29
2.7 132 M 975 26 88 0.77 5.8 1PC1001-1CC3□-□□□□ 52 5 160 M 975 49 89 0.77 10.6 1PC1001-1DC2□-□□□□ 77 6.5 160 L 975 64 89.5 0.8 13.2 1PC1001-1DC4□-□□□□ 93 8-pole - 750 rpm at 50 Hz, 900 rpm at 60 Hz 0.37 100 L 730 4.8 72.5 0.58 1.28 1PC1001-1AD4□-□□□□ 21 0.55 100 L 720 7.3 73 0.62 1.76 1PC1001-1AD5□-□□□□ 25 0.75 112 M 720 9.9 77.5 0.66 2.1 1PC1001-1BD2□-□□□□ 29 1.1 132 S 730 14 82.5 0.65 2.95 1PC1001-1CD□□□□□ 41 1.5 132 M 730 20 84 0.68 3.8 1PC1001-1DD2□□□□□ 49 2.4 160 M 730 31 88.5 0.7 5.6 1PC1001-1DD2□□□□□ 69 3.3 160 M 730 43	1.5		132 S	970	15		86.5		0.77	3.25	1PC1001-1CC0Q-QQQ		38
5 160 M 975 49 89 0.77 10.6 1PC1001-1DC2□-□□□□ 77 6.5 160 L 975 64 89.5 0.8 13.2 1PC1001-1DC4□-□□□□ 93 8-pole - 750 rpm at 50 Hz, 900 rpm at 60 Hz 0.37 100 L 730 4.8 72.5 0.58 1.28 1PC1001-1AD4□-□□□□ 21 0.55 100 L 720 7.3 73 0.62 1.76 1PC1001-1AD5□-□□□□ 25 0.75 112 M 720 9.9 77.5 0.66 2.1 1PC1001-1BD2□-□□□□ 29 1.1 132 S 730 14 82.5 0.65 2.95 1PC1001-1CD0□-□□□□ 41 1.5 132 M 730 20 84 0.68 3.8 1PC1001-1CD2□-□□□□ 49 2.4 160 M 730 31 88.5 0.7 5.6 1PC1001-1DD2□-□□□□ 69 3.3 160 M 730 43 88 0.7 7.7 1PC1001-1DD3□-□□□□ 82	2.5		132 M	970	25		87		0.79	5.3	1PC1001-1CC2U-UUU		43
6.5 160 L 975 64 89.5 0.8 13.2 1PC1001-1DC4□-□□□ 93 8-pole - 750 rpm at 50 Hz, 900 rpm at 60 Hz 0.37 100 L 730 4.8 72.5 0.58 1.28 1PC1001-1AD4□-□□□ 21 0.55 100 L 720 7.3 73 0.62 1.76 1PC1001-1AD5□-□□□ 25 0.75 112 M 720 9.9 77.5 0.66 2.1 1PC1001-1BD2□-□□□ 29 1.1 132 S 730 14 82.5 0.65 2.95 1PC1001-1CD□□□□ 41 1.5 132 M 730 20 84 0.68 3.8 1PC1001-1CD□□□□ 49 2.4 160 M 730 31 88.5 0.7 5.6 1PC1001-1DD2□□□□□ 69 3.3 160 M 730 43 88 0.7 7.7 1PC1001-1DD3□-□□□□ 82	2.7		132 M	975	26		88		0.77	5.8	1PC1001-1CC3Q-QQQ		52
8-pole - 750 rpm at 50 Hz, 900 rpm at 60 Hz 0.37 100 L 730 4.8 72.5 0.58 1.28 1PC1001-1AD4D-DDDD 21 0.55 100 L 720 7.3 73 0.62 1.76 1PC1001-1AD5D-DDDD 25 0.75 112 M 720 9.9 77.5 0.66 2.1 1PC1001-1BD2D-DDDD 29 1.1 132 S 730 14 82.5 0.65 2.95 1PC1001-1CDDD-DDDD 41 1.5 132 M 730 20 84 0.68 3.8 1PC1001-1CD2D-DDDD 49 2.4 160 M 730 31 88.5 0.7 5.6 1PC1001-1DD2D-DDD 69 3.3 160 M 730 43 88 0.7 7.7 1PC1001-1DD3D-DDD 82	5		160 M	975	49		89		0.77	10.6	1PC1001-1DC2		77
0.37 100 L 730 4.8 72.5 0.58 1.28 1PC1001-1AD4□-□□□□ 21 0.55 100 L 720 7.3 73 0.62 1.76 1PC1001-1AD5□-□□□□ 25 0.75 112 M 720 9.9 77.5 0.66 2.1 1PC1001-1BD2□-□□□□ 29 1.1 132 S 730 14 82.5 0.65 2.95 1PC1001-1CD□□□□□□ 41 1.5 132 M 730 20 84 0.68 3.8 1PC1001-1CD□□□□□□ 49 2.4 160 M 730 31 88.5 0.7 5.6 1PC1001-1DD□□□□□□ 69 3.3 160 M 730 43 88 0.7 7.7 1PC1001-1DD□□□□□□ 82	6.5		160 L	975	64		89.5		0.8	13.2	1PC1001-1DC4Q-QQQ		93
0.55 100 L 720 7.3 73 0.62 1.76 1PC1001-1AD5□-□□□□ 25 0.75 112 M 720 9.9 77.5 0.66 2.1 1PC1001-1BD2□-□□□□ 29 1.1 132 S 730 14 82.5 0.65 2.95 1PC1001-1CD□□□□□□ 41 1.5 132 M 730 20 84 0.68 3.8 1PC1001-1CD□□□□□□ 49 2.4 160 M 730 31 88.5 0.7 5.6 1PC1001-1DD2□□□□□□ 69 3.3 160 M 730 43 88 0.7 7.7 1PC1001-1DD3□□□□□□ 82	8-pole	– 750 rpm	at 50 Hz,	900 rpm a	at 60 Hz								
0.75 112 M 720 9.9 77.5 0.66 2.1 1PC1001-1BD2U-UUUU 29 1.1 132 S 730 14 82.5 0.65 2.95 1PC1001-1CD0U-UUUU 41 1.5 132 M 730 20 84 0.68 3.8 1PC1001-1CD2U-UUUU 49 2.4 160 M 730 31 88.5 0.7 5.6 1PC1001-1DD2U-UUUU 69 3.3 160 M 730 43 88 0.7 7.7 1PC1001-1DD3U-UUUU 82	0.37		100 L	730	4.8		72.5		0.58	1.28	1PC1001-1AD4Q-QQQ		21
1.1 132 S 730 14 82.5 0.65 2.95 1PC1001-1CDQ-QQQQ 41 1.5 132 M 730 20 84 0.68 3.8 1PC1001-1CDQQ-QQQQ 49 2.4 160 M 730 31 88.5 0.7 5.6 1PC1001-1DDQQ-QQQQ 69 3.3 160 M 730 43 88 0.7 7.7 1PC1001-1DDQQ-QQQQ 82	0.55		100 L	720	7.3		73		0.62	1.76	1PC1001-1AD5Q-QQQ		25
1.5 132 M 730 20 84 0.68 3.8 1PC1001-1CD2U-UUU 49 2.4 160 M 730 31 88.5 0.7 5.6 1PC1001-1DD2U-UUUU 69 3.3 160 M 730 43 88 0.7 7.7 1PC1001-1DD3U-UUUU 82	0.75		112 M	720	9.9		77.5		0.66	2.1	1PC1001-1BD2U-UUU		29
2.4 160 M 730 31 88.5 0.7 5.6 1PC1001-1DD2U-UUU 69 3.3 160 M 730 43 88 0.7 7.7 1PC1001-1DD3U-UUU 82	1.1		132 S	730	14		82.5		0.65	2.95	1PC1001-1CD0Q-QQQ		41
3.3 160 M 730 43 88 0.7 7.7 1PC1001-1DD3D-DDD 82	1.5		132 M	730	20		84		0.68	3.8	1PC1001-1CD2U-UUU		49
	2.4		160 M	730	31		88.5		0.7	5.6	1PC1001-1DD2Q-QQQ		69
4.6 160 L 730 60 88 0.7 10.8 1PC1001-1DD4Q-QQQ 94	3.3		160 M	730	43		88		0.7	7.7	1PC1001-1DD3Q-QQQ		82
	4.6		160 L	730	60		88		0.7	10.8	1PC1001-1DD4Q-QQQ		94

Self-cooled motors without external fan and fan cover with high efficiency

Selection and ordering of	data (continue	d)					
	Locked-rotor torque	Locked-rotor current	Breaddown torque	Torque class	Moment of inertia	Noise at rated out	put
		as multiple of rate				Measuring-	Sound pressure
	torque	current	torque			surface sound pressure level at 50 Hz	level at 50 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm ²	L _{pfA} dB(A)	L _{WA} dB(A)
Motor version: temperature o			ction, used acc. to	o temperature cla	ss 130 (B)		
2-pole – 3000 rpm at 50 F	lz, 3600 rpm at	60 Hz					
1PC1001-1AA4Q-QQQ	2.1	8.3	3.6	13	0.0044	67	79
1PC1001-1BA2Q-QQQ	2.5	9.5	3.5	16	0.0092	69	81
1PC1001-1CA0Q-QQQ	1.9	7.1	2.9	13	0.0201	62	74
1PC1001-1CA1Q-QQQ	1.9	7.6	2.9	13	0.0235	62	74
1PC1001-1DA2Q-QQQ	1.8	7.1	3	10	0.0447	60	72
1PC1001-1DA3Q-QQQ	2.3	8.7	3.3	13	0.0528	60	72
1PC1001-1DA4Q-QQQ	2.4	8.7	3.2	16	0.0608	60	72
4-pole – 1500 rpm at 50 H	łz, 1800 rpm at	60 Hz					
	2.1	7.6	3.3	13	0.0086	60	72
	2.2	7.8	3.5	13	0.0109	60	72
1PC1001-1BB2Q-QQQ	2.3	7.4	3.1	13	0.0140	58	70
	2.2	7.5	2.8	13	0.0270	64	76
1PC1001-1CB2	2.1	7.3	2.9	13	0.0335	64	76
1PC1001-1DB2Q-QQQ	1.8	6	2.5	10	0.0649	64	76
1PC1001-1DB4Q-QQQ	2.6	8.6	3.5	16	0.0828	64	76
6-pole – 1000 rpm at 50 H	lz. 1200 rpm at	60 Hz					
	1.7	5.5	2.6	10	0.0113	59	71
	1.7	5.7	2.7	10	0.0139	55	67
	1.4	5.5	2.4	7	0.0237	63	75
	1.4	5.4	2.3	7	0.0292	63	75
	1.9	6.8	3	13	0.0367	63	75
	1.6	6	2.6	10	0.0754	67	79
	1.6	6	2.6	10	0.0975	67	79
8-pole – 750 rpm at 50 Hz							
	1.5	4.5	2.7	10	0.0086	60	72
	1.6	4.4	2.5	10	0.0109	60	72
	1.3	4.4	2.4	7	0.0140	63	75
	1.2	4.5	2.1	7	0.0270	63	75
	1.2	4.7	2.3	7	0.0346	63	75
		***		<u> </u>			
	1.6	4 4	1.8	10	0.0649	63	/5
1PC1001-1DD2Q-QQQ	1.6 1.6	4.4	1.8	10	0.0649	63	75 75

Self-cooled motors without external fan and fan cover with high efficiency

Selection and ordering data (continued)

Order No. supplements

Motor type	Frame size	Positions 12 a	nd 13: Voltages	(voltage	codes)						
		Standard volta	ges			Further voltages					
		50 Hz				50 Hz					
		230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	220 VΔ/380 VY	380 VΔ/660 VY	415 VY	415 VΔ		
		60 Hz				Rated voltage ran	nge				
		460 VY	460 VΔ			(210 230 VΔ/ 360 400 VY) 1)	(360 400 VΔ/ 625 695 VY) ¹⁾	(395 435 VY)	(395 435 V∆)		
		see "Selection a 60 Hz	and ordering dat	ta" for out	tputs at						
		22	34	27	40	21	33	23	35		
1PC1001-1A□-□	100 L	0	0	0	0	✓	✓	✓	✓		
1PC1001-1B□-□	112 M	0	0	0	0	✓	✓	✓	✓		
1PC1001-1C□-□	132 S/M	0	0	0	0	✓	✓	✓	✓		
1PC1001-1D□-□	160 M/L	0	0	0	0	1	1	1	1		

O Without additional charge✓ With additional charge

Order other voltages with voltage code **9** in position 12, code **0** in position 13 and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages", Page 1/54).

Motor type	Frame size		Position 14: Type of construction (type letter)										
			With fla	inge					With flan	ge (acc. to	DIN EN 5	0347)	
			IM B3 2) 3)	IM B6	IM B7	IM B8	IM V6	IM V5 without protec- tive cover 3)	Flange size	IM B5 3) 4)	IM V1 without protec- tive cover 3)	IM V3	IM B35
			Α	T	U	٧	D	С		F	G	Н	J
		Order No. supplement - Z with order code	-	-	-	-	-	-		-	-	-	-
1PC1001-1A□	100 L								FF 215	✓	✓	1	✓
1PC1001-1B□	112 M								FF 215	✓	✓	✓	✓
1PC1001-1C□	132 S/M								FF 265	✓	✓	✓	✓
1PC1001-1D□	160 M/L								FF 300	/	/	/	/

Motor type	Frame size		Position 14: Type of construction (type letter)									
				ndard flang DIN EN 503					ndard flan jer stande	ge rd flange a	cc. to DIN	EN 50347)
			Flange size	IM B14 3) 5)	IM V19 3)	IM V18 without protec- tive cover 3)	IM B34	Flange size	IM B14 3) 5)	IM V19 3)	IM V18 without protec- tive cover 3)	IM B34
				K	L	М	N		K	L	М	N
		Order No. supplement		-	-	-	-		-Z	-Z	-Z	-Z
		-Z with order code							P01	P01	P01	P01
1PC1001-1A□	100 L		FT 130	✓	/	✓	✓	FT 165	/	✓	/	/
1PC1001-1B□	112 M		FT 130	/	/	✓	1	FT 165	✓	✓	1	✓
1PC1001-1C□	132 S/M		FT 165	✓	✓	✓	✓	FT 215	✓	✓	1	✓
1PC1001-1D□	160 M/L		FT 215	✓	✓	✓	/	-	_	-	-	_

- Standard version✓ With additional charge
- 1) A rated voltage range is also specified on the rating plate.
- The types of construction IM B6/7/8, IM V6 and IM V5 without protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B3 is then stamped on the rating plate.
- The type of construction is stamped on the rating plate. When ordering with condensation drainage holes (order code H03), it is absolutely necessary to specify the type of construction for the exact position of the condensation drainage holes during manufacture.
- 4) The types of construction IM V3 and IM V1 without protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B5 is then stamped on the rating plate.
- 5) The types of construction IM V19 and IM V18 without protective cover are also possible as long as no condensation drainage holes (order code H03) and no stamping of these types of construction on the rating plate are required. As standard, the type of construction IM B14 is then stamped on the rating plate.

Self-cooled motors without external fan and fan cover with high efficiency

Selection and ordering data (continued)

Motor type	Frame size		Position 15: Mo	tor protection (me	otor protection le	tter)		
			Without motor protection	Motor protection with PTC ther- mistors with 3 embedded tem- perature sen- sors for tripping 1)	Motor protection with PTC ther- mistors with 6 embedded tem- perature sen- sors for alarm, and tripping 1)	Motor tempera- ture detection with embedded temperature sensor KTY 84-130 ¹⁾	NTC thermistors for tripping	Temperature detectors for tripping 1)
			Α	В	С	F	Z	Z
		Order code					Q2A	Q3A
1PC1001-1A□.	100 L			✓	✓	✓	✓	✓
1PC1001-1B□.	112 M			✓	✓	✓	✓	✓
1PC1001-1C□.	132 S/M			/	1	1	✓	1
1PC1001-1D□.	160 M/I		П	1	1	1	1	1

Standard version

With additional charge

Motor type	Frame size	Position 16: Connection b	oox (connection box code)		
		Connection box top ²⁾	Connection box on RHS ³⁾	Connection box on LHS ³⁾	Connection box bottom ³⁾
		4	5	6	7
1PC1001-1A□	100 L		✓	✓	✓
1PC1001-1B□	112 M		✓	✓	✓
1PC1001-1C□	132 S/M		✓	✓	✓
1PC1001-1D□	160 M/L		✓	✓	✓

Standard version

□ ✓ With additional charge

¹⁾ Evaluation with appropriate tripping unit (see Catalog LV 1) is recom-

 $^{^{2)}}$ With type of construction, cast feet as standard. Screwed-on feet are available with order code $\bf H01$, see "Special versions".

³⁾ With type of construction, screwed-on feet as standard.

Special versions

Selection and ordering data

Voltages

Additional order codes for other voltages or voltage codes (without -Z supplement)

Not possible for General Line motors with shorter delivery time.

For some non-standard voltages at 50 or 60 Hz, order codes are specified. They are ordered by specifying the code digit 9 for voltage in the 12th position and 0 in the 13th position of the Order No. and the appropriate order code.

Special versions

Voltage code 12th / 13th position of the Order No.

Additional identification code with order code and plain text if required

Motor type frame size

56 63 80 90 100 112 132 160 71

Self-ventilated energy-saving motors with improved efficiency
Self-ventilated energy-saving motors with high efficiency
Self-ventilated motors with increased output and improved efficiency
Self-ventilated motors with increased output and high efficiency
Forced-air cooled motors without external fan and fan cover with improved efficiency
Forced-air cooled motors without external fan and fan cover with high efficiency
Self-cooled motors without external fan and fan cover with high efficiency
Self-cooled motors without external fan and fan cover with high efficiency

					 	 	1LE1	1LE1/1PC1	1LE1/1PC1 (Alumin
Voltage at 60 Hz									
220 VΔ/380 VY; 50 Hz output	9	0	M2A				✓	✓	✓ ✓ ✓
220 VΔ/380 VY; 60 Hz output	9	0	M1A				✓	✓	✓ ✓ ✓
380 V∆/660 VY; 50 Hz output	9	0	M2B				✓	✓ ✓	✓ ✓ ✓
380 VΔ/660 VY; 60 Hz output	9	0	M1B				✓	✓ ✓	✓ ✓ ✓
440 VY; 50 Hz output	9	0	M2C				√	✓ ✓	√ √ √
440 VY; 60 Hz output	9	0	M1C				✓	✓ ✓	✓ ✓ ✓
440 VΔ; 50 Hz output	9	0	M2D				✓	✓ ✓	✓ ✓ ✓
440 VΔ; 60 Hz output	9	0	M1D				✓	✓ ✓	✓ ✓ ✓
460 VY; 50 Hz output	9	0	M2E				√	✓ ✓	✓ ✓ ✓
460 VY; 60 Hz output	9	0	M1E				0	0 0	0 0 0
460 V∆; 50 Hz output	9	0	M2F				✓	✓	✓ ✓ ✓
460 VΔ; 60 Hz output	9	0	M1F				0	0 0	0 0 0
575 VY; 50 Hz output	9	0	M2G				✓	✓	✓ ✓ ✓
575 VY; 60 Hz output	9	0	M1G				✓	✓ ✓	✓ ✓ ✓
575 VΔ; 50 Hz output	9	0	M2H				✓	✓ ✓	✓ ✓ ✓
575 V∆; 60 Hz output	9	0	M1H				✓	✓	✓ ✓ ✓
Non-standard voltages and / o	or freq	uencies							
Non-standard winding for voltages between 200 V and 690 V (voltages outside this range are available on request) 1)		0	M1Y				✓		

Without additional charge

With additional charge

Plain text must be specified in the order: voltage, frequency, circuit, required rated output in kW.

Special versions

Options

Options or order codes (supplement -Z is required)

Not possible for General Line motors with shorter delivery time.

Special versions	Additional identi- fication code -Z with order code and plain text if required	Motor	type frame	size							
		56	63	71	20	00	100	110	122	160	

Self-ventilated energy-saving motors with improved efficiency
Self-ventilated energy-saving motors with high efficiency
Self-ventilated motors with increased output and improved efficiency
Self-ventilated motors with increased output and high efficiency

Self-ventilated motors wit	h increased out	put and high efficiency				
			1LE1 (Aluminum	1)	
Motor connection and connection	tion box					
One cable gland, metal	R15		1	✓	✓	1
Rotation of the connection box through 90°, entry from DE	R10		0	0	0	0
Rotation of the connection box through 90°, entry from NDE	R11		0	0	0	0
Rotation of the connection box through 180°	R12		0	0	0	0
Larger connection box	R50		1	/	✓	1
Reduction piece for M cable gland in accordance with British standard, both cable entries mounted 1)	R30		√	✓	/	√
External earthing	H04		1	✓	✓	1
3 cables protruding, 0.5 m long ²⁾³⁾	R20		1	✓	✓	1
3 cables protruding, 1.5 m long ²⁾³⁾	R21		✓	✓	✓	1
6 cables protruding, 0.5 m long ²⁾	R22		1	✓	✓	1
6 cables protruding, 1.5 m long ²⁾	R23		1	✓	✓	1
6 cables protruding, 3 m long ²⁾	R24		✓	1	✓	1
Connection box on NDE 4)	H08		1	✓	✓	1
Windings and insulation						
Temperature class 155 (F), used acc. to 155 (F), with service factor (SF)	N01		✓	✓	✓	1
Temperature class 155 (F), used acc. to 155 (F), with increased output	N02		1	✓	✓	1
Temperature class 155 (F), used acc. to 155 (F), with increased coolant temperature	N03		1	✓	✓	✓
Temperature class 180 (H) at rated power and max. CT 60 °C ⁵⁾	N11		1	✓	✓	1
Increased air humidity/ temperature with 30 to 60 g water per m ³ of air	N20		✓	✓	✓	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 %	N05		✓	✓	/	1

Special versions

Special versions	Additional identification code -Z with order code and plain text if required	Mo	tor type fram	e size						
		56	63	71	80	90	100	112	132	160
Self-ventilated energy-saw Self-ventilated energy-saw Self-ventilated motors wit Self-ventilated motors wit	ving motors with h increased out	n high effic put and im	iency proved eff	iciency						
Windings and insulation (sont	in. (a d)						1LE1 (A	lluminum)		
Windings and insulation (cont	,							,		
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 %	N06						✓	<i>,</i>	<i></i>	V
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 %	N07						✓	✓ 	✓ 	√
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 %	N08						✓	✓ 	✓	✓
Increased air humidity/ temperature with 60 to 100 g water per m ³ of air	N21						1	✓	✓	1
Temperature class 155 (F), used acc. to 155 (F), other requirements	Y52 • and identification code						✓	1	✓	1
Colors and paint finish										
Special finish in RAL 7030 stone gray								0	0	_
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005, Page 0/101	Y54 • and special finish RAL						✓	✓	✓	√
Special finish in special RAL colors: for RAL colors, see "Special finish in special RAL colors", Page 0/101	Y51 • and special finish RAL						✓	1	1	✓
Special finish sea air resistant	S03						O. R.	O. R.	O. R.	O. R.
Unpainted (only cast iron parts primed)	S00						0	0	0	0
Unpainted, only primed	S01						1	1	1	1
Modular technology - Basic v	ersions ⁶⁾									
Mounting of separately driven fan	F70						✓	1	✓	✓
Mounting of brake 7)	F01						1	1	1	✓
Mounting of 1XP8012-10 (HTL) rotary pulse encoder 8)	G01						1	1	1	✓
Mounting of 1XP8012-20 (TTL) rotary pulse encoder 8)	G02						1	1	1	✓
Modular technology - Additio	nal versions									
Brake supply voltage 24 V DC							1	1	1	1
Brake supply voltage 230 V AC, 50/60 Hz	F11						0	0	0	0
Brake supply voltage 400 V AC, 50/60 Hz	F12						1	✓	✓	✓
Mechanical manual brake release with lever (no locking)	F50						1	✓	1	1

Special versions

0 ' 1 '	A 1 100 1 1 1 1									
Special versions	Additional identi- fication code -Z with order code and plain text if required	Motor	type frame s	size						
	roquirod	56	63	71	80	90	100	112	132	160
Self-ventilated energy-say Self-ventilated energy-say Self-ventilated motors wit Self-ventilated motors wit	ving motors with h increased out	n high efficier put and impr	ncy oved effici							
Special technology ⁶⁾							1LE1 (A	\luminum))	
Mounting of LL 861 900 220 rotary pulse encoder 8)	G04						1	1	1	1
Mounting of HOG 9 D 1024 I rotary pulse encoder 8)	G05						✓	1	1	1
Mounting of HOG 10 D 1024 I rotary pulse encoder 8)	G06						✓	1	✓	1
Mechanical design and degree	es of protection									
Protective cover for types of construction 8)	H00						✓	✓	✓	✓
Screwed-on feet (instead of cast)	H01						✓	1	✓	1
Radial seal on DE for flange- mounting motors with oil resis- tance to 0.1 bar ⁹⁾	H23						✓	1	✓	✓
Low-noise version for 2-pole motors with clockwise direction of rotation	F77						-	-	✓	✓
Low-noise version for 2-pole motors with counter-clockwise direction of rotation	F78						-	-	✓	✓
IP65 degree of protection 10)	H20						1	1	1	1
IP56 degree of protection (non-heavy-sea) 11)	H22						✓	1	✓	1
Vibration-proof version	H02						✓	✓	✓	✓
Condensation drainage holes ¹²⁾	H03						✓	1	✓	✓
Non-rusting screws (externally)	H07						✓	✓	✓	✓
Prepared for mountings, only center hole ¹³⁾	G40						✓	✓	✓	√
Prepared for mountings with D12 shaft 13)	G41						✓	✓	✓	1
Prepared for mountings with D16 shaft 13)	G42						✓	✓	✓	√
Protective cover for encoder (loosely enclosed – only for mountings acc. to order codes G40, G41 and G42)	G43						✓	✓	<i>,</i>	✓
Coolant temperature and site	altitude									
Coolant temperature -40 °C to +40 °C ¹⁴⁾	D03						✓	✓	✓	✓
Coolant temperature -30 °C to +40 °C ¹⁴⁾	D04						1	1	✓	1
Designs in accordance with s	tandards and spec	cifications								
Electrical according to NEMA MG1-12 15)	D30						✓	✓	✓	1
Design according to UL with "Recognition Mark" 16)	D31						1	1	✓	✓
Canadian regulations (CSA) 17)	D40						✓	✓	1	✓
PSE Mark Japan 18)	D46						✓	1	✓	-

Special versions

Motor type frame size Special versions Additional identification code -Z with order code and plain text if required 160 56 63 71 80 90 100 112 132 Self-ventilated energy-saving motors with improved efficiency Self-ventilated energy-saving motors with high efficiency Self-ventilated motors with increased output and improved efficiency Self-ventilated motors with increased output and high efficiency 1LE1 (Aluminum) **Bearings and lubrication** Measuring nipple for SPM Q01 1 shock pulse measurement for bearing inspection Bearing design for increased L22 cantilever forces Special bearing for DE and L25 NDE, bearing size 63 Regreasing device 19) L23 Located bearing at DE L20 Located bearing at NDE L21 **Balance and vibration quantity** Vibration quantity A L00 Vibration quantity B Half-key balancing (standard) Full-key balancing L02 Balancing without key L01 Shaft and rotor Concentricity of shaft exten-L08 sion, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors Second standard shaft exten-L05 sion Shaft extension with standard L04 dimensions, without featherkey way Concentricity of shaft exten-L07 sion in accordance with DIN 42955 Tolerance R Standard shaft made of non-L06 rusting steel Non-standard cylindrical shaft extension ²⁰⁾ Y55 • and identi-fication code Heating and ventilation Fan cover for textile industry F75 Metal external fan 21) F76 Q02 Anti-condensation heaters for Anti-condensation heaters for 115 V Q03 Sheet metal fan cover F74 Rating plate and extra rating plates Second rating plate, loose M10 Nirosta rating plate M11

1

1

Extra rating plate or rating plate with deviating rating plate data **Y80 •** and identification code

Y82 • and identi-

Y84 • and identi-

fication code

fication code

Extra rating plate with identifi-

Additional information on rating

plate and on package label (max. of 20 characters)

cation codes

Special versions

Special versions	Additional identi- fication code -Z with order code and plain text if required	Motor t	type frame	size						
		56	63	71	80	90	100	112	132	160
Self-ventilated energy-saving motors with improved efficiency Self-ventilated energy-saving motors with high efficiency Self-ventilated motors with increased output and improved efficiency Self-ventilated motors with increased output and high efficiency										
							1LE1 (Aluminum)	
Packaging, safety notes, docu	mentation and te	st certificates								
Without safety and commissioning note. Customer's declaration of renouncement required.	B00						0	0	0	0
With one safety and start-up guide per box pallet	B01						0	0	0	0
Acceptance test certificate 3.1 in accordance with EN 10204	B02						1	1	✓	1
Printed operating instructions English/German enclosed	B04						1	1	✓	1
Type test with heat run for horizontal motors, with acceptance							1	1	1	1
Wire-lattice pallet	B99		·			·	0	0	0	0
Connected in star for dispatch	M01						✓	✓	✓	✓
Connected in delta for dispatch	M02						1	/	1	1

- Standard version
- O Without additional charge
- This order code only determines the price of the version Additional plain text is required.
- O. R. Available on request
- ✓ With additional charge

- Not possible in combination with order code R15 "One cable gland, metal".
- 2) In combination with motor protection (position 15 of the Order No.) or with option anti-condensation heater request required.
- 3) Not possible in combination with voltage code 22 or 34.
- 4) Not possible in combination with the following order codes: N01, N02, N03, N05, N06, N07, N08, N11.

Use according to temperature class 155 (F) possible only.

- Cannot be used for motors in UL version (order code D31). The grease lifetime specified in catalog part 0 "Introduction" refers to CT 40 °C. When the coolant temperature rises by 10 K, the grease lifetime or relubrication interval is halved.
- 6) A second shaft extension is not possible. Please inquire for mounted brakes.
- When quoting or ordering, it is necessary to provide the brake supply voltage for order codes F10, F11 and F12.
- 8) All encoders are supplied with a protective cover as standard. The protective cover is not supplied with the combination rotary pulse encoder with separately driven fan, as, in this case, the roatry pulse encoder is installed under the fan cover.
- 9) Not possible for type of construction IM V3.
- 10) Not possible in combination with rotary pulse encoder HOG 9 D 1024l (order code G05) and/or brake 2LM8 (order code F01).
- 11) Not possible in combination with brake 2LM8 order code F01
- 12) Supplied with the condensation drainage holes sealed at the drive end (DE) and non-drive end (NDE) (IP55, IP56, IP65). If condensation drainage holes are required for motors with IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to order the motors in their respective type of construction and order code H03, so that the condensation drainage holes can be mounted in the correct positional arrangement.

- 13) Motors that are prepared for additional mountings (order codes G40, G41, G42) are supplied without protective cover as standard. If a protective cover is requested as cover or as mechanical protection for mounting provided by the customer, it can be ordered with order code G43. Not possible in combination with order code L00, vibration quantity level B.
- 14) In connection with mountings, the respective technical data must be observed; request required.
- 15) 1LE1 motors in EFF1 version without additional charge (standard version).
- 16) Possible up to 600 V max. The rated voltage is indicated on the rating plate without voltage range.
- 17) The rated voltage is indicated on the rating plate without voltage range.
- 18) "Small power motors" with a rated output of up to 3 kW which are exported to Japan must bear the PSE marking.
- ¹⁹⁾ Not possible when brake is mounted.
- When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The featherkeys are supplied in every case. For order codes Y55 and L05:
 - Dimensions D and DA ≤ internal diameter of roller bearing (see dimesnion tables under "Dimensions")
 - Dimensions E and EA ≤ 2 x length E (normal) of the shaft extension For an explanation of the order codes, see catalog part 0 "Introduction".
- 21) For 1LE1 motors with metal external fan, converter-fed operation is permitted. The metal external fan is not possible in combination with the low-noise version order code F77 or F78.

Special versions

Options or order codes (supplement -Z is required)

Not possible for General Line motors with shorter delivery time.

Additional identification code **-Z** with order code Special versions

and plain text if required

Motor type frame size

56 71 100 112 132 160

Forced-air cooled motors without external fan and fan cover with improved efficiency Forced-air cooled motors without external fan and fan cover with high efficiency Self-cooled motors without external fan and fan cover with improved efficiency Self-cooled motors without external fan and fan cover with high efficiency

		ina ian corol man ingli omelenoy	1LE1/1	IPC1 (Alun	ninum)	
Motor connection and connection	tion box					
One cable gland, metal	R15		1	✓	✓	✓
Rotation of the connection box through 90°, entry from DE	R10		0	0	0	0
Rotation of the connection box through 90°, entry from NDE	R11		0	0	0	0
Rotation of the connection box through 180°	R12		0	0	0	0
Larger connection box	R50		✓	✓	✓	✓
Reduction piece for M cable gland in accordance with British standard, both cable entries mounted 1)	R30		✓	1	1	1
External earthing	H04		1	✓	✓	1
3 cables protruding, 0.5 m long ²⁾³⁾	R20		✓	1	1	✓
3 cables protruding, 1.5 m long ²⁾³⁾	R21		✓	1	1	✓
6 cables protruding, 0.5 m long ²⁾	R22		✓	1	1	✓
6 cables protruding, 1.5 m long ²⁾	R23		✓	1	1	✓
6 cables protruding, 3 m long ²⁾	R24		✓	1	✓	✓
Connection box on NDE 4)	H08		✓	✓	✓	✓
Windings and insulation						
Temperature class 155 (F), used acc. to 155 (F), with service factor (SF)	N01		✓	✓	1	1
Temperature class 155 (F), used acc. to 155 (F), with increased output	N02		✓	✓	1	1
Temperature class 155 (F), used acc. to 155 (F), with increased coolant temperature	N03		✓	✓	1	1
Temperature class 180 (H) at rated power and max. CT 60 °C ⁵⁾	N11		1	1	1	✓
Increased air humidity/ temperature with 30 to 60 g water per m ³ of air	N20		1	1	1	√
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 %	N05		✓	✓	✓	√

Special versions

Special versions	Additional identification code -Z with order code and plain text if required		Motor typ	pe frame s	ize 71	80	90	100	112	132	160
Forced-air cooled motors Forced-air cooled motors Self-cooled motors without Self-cooled motors without	without externaut externa	al fan ar and fan	nd fan co nd fan co cover w	over with over with ith impro	n improve n high eff oved effic	ed efficien iciency iency		100	112	102	100
								1LE1/1F	PC1 (Alum	inum)	
Windings and insulation (cont	,										
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 %	N06							✓	<i></i>	<i></i>	<i>,</i>
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 %	N07							✓	✓ 	√	√
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 %	N08							✓	✓	√	✓
Increased air humidity/ temperature with 60 to 100 g water per m ³ of air	N21							✓	✓	✓	√
Temperature class 155 (F), used acc. to 155 (F), other requirements	Y52 • and identification code							✓	✓	✓	✓
Colors and paint finish											
Special finish in RAL 7030 stone gray											
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005, Page 0/101	Y54 • and special finish RAL							•	,	,	V
Special finish in special-RAL colors: for RAL colors, see "Special finish in special RAL colors", Page 0/101	Y51 • and special finish RAL							✓	✓	√	√
Special finish sea air resistant	S03							O. R.	0. R.	O. R.	O. R.
Unpainted (only cast iron parts primed)	S00							0	0	0	0
Unpainted, only primed	S01							✓	✓	✓	√
Mechanical design and degree Screwed-on feet (instead of cast)	H01							1	1	1	✓
Radial seal on DE for flange- mounting motors with oil resis- tance to 0.1 bar ⁶	H23							✓	1	1	✓
IP65 degree of protection	H20							✓	✓	✓	✓
IP56 degree of protection (non-heavy-sea)	H22							✓	✓	1	✓
Vibration-proof version	H02							✓	✓	✓	✓
Condensation drainage holes 7								✓	✓	✓	✓
Non-rusting screws (externally)								1	1	1	✓
Coolant temperature and site											
Coolant temperature -40 °C to +40 °C	D03							/	<i>'</i>	<i>'</i>	/
Coolant temperature –30 °C to +40 °C	D04							✓	1	✓	1

Special versions

Special versions

Additional identification code -Z
with order code
and plain text if
required

Motor type frame size

Motor type frame size

56 63 71 80 90 100 112 132 160

Forced-air cooled motors without external fan and fan cover with improved efficiency Forced-air cooled motors without external fan and fan cover with high efficiency Self-cooled motors without external fan and fan cover with improved efficiency Self-cooled motors without external fan and fan cover with high efficiency

Self-cooled motors withou	ut external fan a	nd fan cover with high efficiency				
			1LE1/1	PC1 (Alur	ninum)	
Designs in accordance with s	tandards and spe	cifications				
Electrical according to NEMA MG1-12 8)	D30		✓	✓	✓	✓
Design according to UL with "Recognition Mark" 9)	D31		✓	✓	1	✓
Canadian regulations (CSA) 10)	D40		1	1	✓	1
PSE Mark Japan 11)	D46		✓	✓	✓	-
Bearings and lubrication						
Measuring nipple for SPM shock pulse measurement for bearing inspection	Q01		✓	1	✓	1
Bearing design for increased canteliver forces	L22		1	1	✓	1
Special bearing for DE and NDE, bearing size 63	L25		✓	✓	✓	✓
Regreasing device	L23		1	1	✓	1
Located bearing at DE	L20		✓	/	✓	1
Located bearing at NDE	L21		✓	/	✓	
Balance and vibration quantit	у					
Vibration quantity A						
Vibration quantity B	L00		✓	/	✓	1
Half-key balancing (standard)						
Full-key balancing	L02		✓	✓	✓	✓
Balancing without key	L01		✓	/	✓	1
Shaft and rotor						
Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors	L08		✓	1	√	√
Shaft extension with standard dimensions, without featherkey way	L04		1	1	✓	√
Concentricity of shaft extension in accordance with DIN 42955 Tolerance R	L07		✓	1	✓	1
Standard shaft made of non- rusting steel	L06		✓	✓	1	1
Non-standard cylindrical shaft extension ¹²⁾	Y55 • and identification code		✓	✓	1	✓
Heating and ventillation						
Anti-condensation heaters for 230 V	Q02		✓	✓	✓	✓
Anti-condensation heaters for 115 V	Q03		✓	✓	✓	1

Special versions

Special versions	Additional identi- fication code -Z with order code and plain text if required		Motor typ	e frame	size						
			56	63	71	80	90	100	112	132	160
Forced-air cooled motors Forced-air cooled motors Self-cooled motors withou	without externa ut external fan a	al fan an ind fan d	d fan co cover wi	ver wit th impr	h high effi oved effic	iciency iency	ncy				
Self-cooled motors withou	ut external fan a	ind fan d	cover wi	th high	efficiency	/					
								1LE1/1	PC1 (Alun	ninum)	
Rating plate and extra rating p											
Second rating plate, loose	M10							✓	✓	✓	1
Nirosta rating plate	M11							1	✓	✓	1
Extra rating plate or rating plate with deviating rating plate data								✓	✓	✓	1
Extra rating plate with identification codes	Y82 • and identification code							✓	✓	✓	1
Additional information on rating plate and on package label (max. of 20 characters)	Y84 • and identification code							1	1	1	✓
Packaging, safety notes, docu	umentation and te	st certific	ates								
Without safety and commissioning note. Customer's declaration of renouncement required.	- B00							0	0	0	0
With one safety and start-up guide per box pallet	B01							0	0	0	0
Acceptance test certificate 3.1 in accordance with EN 10204	B02							✓	✓	✓	1
Printed operating instructions English/German enclosed	B04							1	1	1	1
Type test with heat run for horizontal motors, with acceptance								1	1	1	1
Wire-lattice pallet	B99							0	0	0	0
Connected in star for dispatch	M01							1	/	✓	1
Connected in delta for dispatch	M02							1	/	/	1

- Standard version
- O Without additional charge
- This order code only determines the price of the version Additional plain text is required.
- O. R. Available on request
- ✓ With additional charge

- Not possible in combination with order code R15 "One cable gland, metal".
- 2) In combination with motor protection (position 15 of the Order No.) or with option anti-condensation heater request required.
- 3) Not possible in combination with voltage code 22 or 34
- ⁴⁾ Not possible in combination with the following order codes: N01, N02, N03, N05, N06, N07, N08, N11.
 Use according to temperature class 155 (F) possible only.
- Cannot be used for motors in UL version (order code D31). The grease lifetime specified in catalog part 0 "Introduction" refers to CT 40 °C. When the coolant temperature rises by 10 K, the grease lifetime or relubrication interval is halved.
- 6) Not possible for type of construction IM V3.
- 7) Supplied with the condensation drainage holes sealed at the drive end (DE) and non-drive end (NDE) (IP55, IP56, IP65). If condensation drainage holes are required for motors with IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to order the motors in their respective type of construction and order code H03, so that the condensation drainage holes can be mounted in the correct positional arrangement.

- 8) 1LE1 motors in EFF1 version without additional charge (standard version).
- Possible up to 600 V max. The rated voltage is indicated on the rating plate without voltage range.
- ¹⁰⁾ The rated voltage is indicated on the rating plate without voltage range.
- 11) "Small power motors" with a rated output of up to 3 kW which are exported to Japan must bear the PSE marking.
- 12) When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The featherkeys are supplied in every case. For order code Y55.
 - The featherkeys are supplied in every case. For order code **Y55**:

 Dimensions D and DA ≤ internal diameter of roller bearing (see dimesnion tables under "Dimensions")
 - Dimensions E and EA ≤ 2 x length E (normal) of the shaft extension For an explanation of the order codes, see catalog part 0 "Introduction".

Accessories

Overview

Couplings

The motor from Siemens is connected to the machine or gear unit through a coupling. Flender is an important coupling manufacturer with a wide range of products. For standard applications, Siemens recommends that elastic couplings of Flender types N-Eupex and Rupex or torsionally rigid couplings of types Arpex and Zapex are used. For special applications, Fludex and Elpex couplings are recommended.

Source of supply:

Siemens contact partner – ordering from Catalog Siemens MD 10.1 "FLENDER Standard Couplings"

or

A. Friedr. Flender AG Kupplungswerk Mussum Industriepark Bocholt Schlavenhorst 100 46395 Bocholt, Germany Tel. +49 (0) 2871-92 2185 Fax +49 (0) 2871-92 2579

http://www.flender.com e-mail: couplings@flender.com

Mounting of encoder

In the case of mounting by the customer.

Baumer Hübner GmbH Planufer 92b 10967 Berlin, Germany Tel. +49 (0) 30-690 03-0 Fax +49 (0) 30-690 03-104

http://www.baumerhuebner.com e-mail: info@baumerhuebner.com

Leine & Linde (Deutschland) GmbH Bahnhofstraße 36 73430 Aalen, Germany Tel. +49 (0) 7361-78 093-0 Fax +49 (0) 7361-78 093-11

http://www.leinelinde.com e-mail: info@leinelinde.se

More information

Spare motors and repair parts

- Supply commitment for spare motors and repair parts following delivery of the motor
 - For up to 5 years, in the event of total motor failure, Siemens will supply a comparable motor with regard to the mounting dimensions and functions (the type series may vary).
 - Repair parts will be supplied for up to 5 years.
 - For up to 10 years, Siemens will provide information and will, if necessary, supply documentation for repair parts.
- When repair parts are ordered, the following details must be provided:
 - Designation and part number
 - Order No. and factory number of the motor
- For bearing types, see the "Orientation", "Technical data", Page 0/124.
- For standard components, a supply commitment does not apply.
- Support Hotline In Germany

Tel.: 01 80 - 5 05 04 48

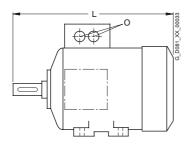
You will find telephone numbers for other countries on our Internet site:

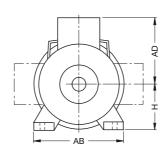
http://www.siemens.com/automation/service&support

Dimensions

Overview

Overall dimensions





Frame size	Type	Num- ber of					
		poles	L	AD	Н	AB	0
100 L	General Line motors with shorter delivery time				100	196	2 x M32 x1.5
	Self-ventilated energy- saving motors with improved/high effi- ciency		395.5 ¹⁾	166	100	196	2 x M32 x1.5
	Self-ventilated motors with increased output and improved/high effi- ciency		430.5 ¹⁾	166	100	196	2 x M32 x1.5
	Forced-air-cooled motors without external fan and fan cover with improved/high effi- ciency		321.5	166	100	196	2 x M32 x1.5
	Self-cooled motors without external fan and fan cover with improved/high effi- ciency		321.5	166	100	196	2 x M32 x1.5
112 M	General Line motors with shorter delivery time		389 ¹⁾	177	112	226	2 x M32 x1.5
	Self-ventilated energy- saving motors with improved/high effi- ciency		389 ¹⁾	177	112	226	2 x M32 x1.5
	Self-ventilated motors with increased output and improved/high effi- ciency		414 ¹⁾	177	112	226	2 x M32 x1.5
	Forced-air-cooled motors without external fan and fan cover with improved/high effi- ciency		311	177	112	226	2 x M32 x1.5
	Self-cooled motors without external fan and fan cover with improved/high effi- ciency		311	177	112	226	2 x M32 x1.5

Frame size	Туре	berof	Dimensions				
		poles	L	AD	Н	AB	0
132 S/ 132 M	General Line motors with shorter delivery time		465 ¹⁾	202	132	256	2 x M32 x 1.5
	Self-ventilated energy- saving motors with improved/high effi- ciency		465 ¹⁾	202	132	256	2 x M32 x 1.5
	Self-ventilated motors with increased output and improved/high effi- ciency		515 ¹⁾	202	132	256	2 x M32 x 1.5
	Forced-air-cooled motors without external fan and fan cover with improved/high effi- ciency		380.5	202	132	256	2 x M32 x 1.5
	Self-cooled motors without external fan and fan cover with improved/high effi- ciency		380.5	202	132	256	2 x M32 x 1.5
160 M/ 160 L	General Line motors with shorter delivery time		604 ¹⁾	236.5	160	300	2 x M40 x 1.5
	Self-ventilated energy- saving motors with improved/high effi- ciency		604 ¹⁾	236.5	160	300	2 x M40 x 1.5
	Self-ventilated motors with increased output and improved/high effi- ciency		664 ¹⁾	236.5	160	300	2 x M40 x 1.5
	Forced-air-cooled motors without external fan and fan cover with improved/high effi- ciency		510	236.5	160	300	2 x M40 x 1.5
	Self-cooled motors without external fan and fan cover with improved/high effi- ciency		510	236.5	160	300	2 x M40 x 1.5

¹⁾ The length is specified as far as the tip of the fan cover.

Dimensions

Overview (continued)

Notes on the dimensions

■ Dimension drawings according to DIN EN 50347 and IEC 60072.

The shaft extensions specified in the dimension tables (DIN 748) and centering spigot diameters (DIN EN 50347) are machined with the following fits:

Dimension designation	ISO fit DIN ISO 286-2	
D, DA	up to 30 over 30 to 50 over 50	j6 k6 m6
N	up to 250 over 250	j6 h6
F, FA K S	Flange (FF)	h9 H17 H17

The drilled holes of couplings and belt pulleys should have an ISO fit of at least H7.

■ Dimension tolerances

For the following dimensions, the admissible deviations are given below:

Dimension designation	Dimensions	Admissible deviation
Н	up to 250 over 250	-0.5 -1.0
E, EA		-0.5

Keyways and feather keyways (dimensions GA, GC, F and FA) are made in compliance with DIN 6885 Part 1.

■ All dimensions are specified in mm.

Dimensions

More information

SD configurator

SD configurator (on DVD of the interactive catalog CA01 "Products for Automation and Drives")



The interactive Catalog CA 01 contains over 100 000 products with approximately 5 million potential drive system product variants.

The **SD configurator** has been developed to facilitate selection of the correct motor and/or converter from the wide spectrum of A&D SD products. It is integrated as a "selection aid" in this catalog.

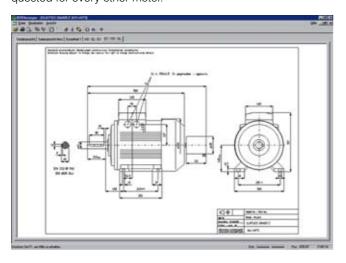
The **SD configurator** makes it easier to find the right drive solution. It supplies the correct order number as well as the corresponding documentation.

It can display operating instructions, factory test certificate, terminal box documentation, etc. and generates data sheets, dimension drawings and a start-up calculation for the relevant products.

Dimension sheet generator

(part of the SD configurator)

A dimension drawing can be created in the SD configurator for every configurable motor. A dimension drawing can be requested for every other motor.



It is also easy to assign a suitable converter to the selected motor.

The extensive help function not only explains the program functions, it also contains extensive technical background material.

SD configurator product range:

Low-voltage motors (energy-saving motors) with corresponding documentation and dimension drawings, low-voltage converters of the MICROMASTER 4 product series, SINAMICS G110 and SINAMICS G120 inverter chassis units as well as SINAMICS G120D distributed frequency inverters, and SIMATIC ET 200S FC and SIMATIC ET 200pro FC frequency converters for distributed I/O.

The interactive CA 01 catalog can be ordered from your local Siemens sales representative or on the Internet at http://www.siemens.com/automation/CA01

Links to tips, tricks and downloads for functional or content updates can be found at this address.

Order No. for CA 01, English International: DVD: **E86060-D4001-A510-C7-7600**

Note: The SD configurator offline tool within CA 01 can be updated for the new 1LE1 motor series online over the Internet.

When a complete Order No. is entered with or without order codes, a dimension drawing can be called up under the "Documentation" tab.

These dimension drawings can be presented in different views and sections and printed.

The corresponding dimension sheets can be exported, saved and processed further in DXF format (interchange/import format for CAD systems) or as bitmap graphics.

The SD configurator has been integrated into the CA 01 electronic catalog as a selection aid (for further information, see above).

The interactive CA 01 catalog can be ordered from your local Siemens sales representative or on the Internet at http://www.siemens.com/automation/CA01.

At this address, you will also find links to Tips & Tricks and to downloads for function or content updates.

Order No. for CA 01, English International DVD: **E86060-D4001-A510-C7-7600**

Note.

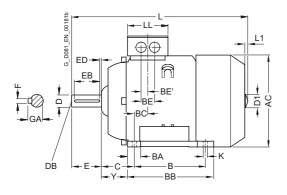
The SD configurator offline tool within CA01 can be updated for the new 1LE1 motor series online over the Internet.

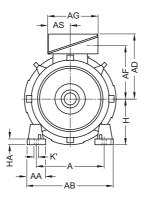
Dimensions

Dimensional drawings

Aluminum series 1LE1, frame sizes 100 to 160 - General Line motors with shorter delivery time

Type of construction IM B3





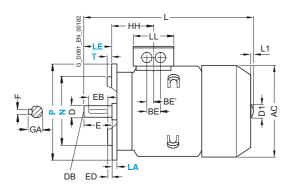
Eyebolts from frame size 100 L

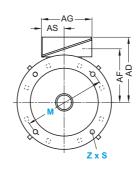
Integral feet only for frame sizes 132 S/M and 160 L/M have 2 holes at NDE



Types of construction IM B5 and IM V1

For flange dimensions, see Page 1/76 (Z = the number of retaining holes)





Eyebolts from frame size 100 L

For mot	or	Dime	nsion d	esignati	ion acc	. to IEC														
Frame size	Number of poles	Α	AA	AB	AC	AD	AF	AG	AS	B*	ВА	BA'	BB	ВС	BE	BE'	С	Н	НА	Y ¹⁾
100 L	2, 4, 6, 8	160	42	196	198	166	125.5	135	63.5	140	37.5	-	176	33.5	50	25	63	100	12	45
112 M	2, 4, 6, 8	190	46	226	222	177	136.5	135	63.5	140	35.4	-	176	26	50	25	70	112	12	52
132 S	2, 4, 6, 8	216	53	256	262	202	159.5	155	70.5	140	38	76	218	26.5	48	24	89	132	15	69
132 M	2, 4, 6, 8	216	53	256	262	202	159.5	155	70.5	178	38	76	218	26.5	48	24	89	132	15	69
160 M	2, 4, 6, 8	254	60	300	314	236.5	190	175	77.5	210	44	89	300	47	57	28.5	108	160	18	85
160 L	2, 4, 6, 8	254	60	300	314	236.5	190	175	77.5	254	44	89	300	47	57	28.5	108	160	18	85

^{*} This dimension is assigned in DIN EN 50347 to the frame size listed.

¹⁾ Additional information: not a standard dimension acc. to DIN 50347.

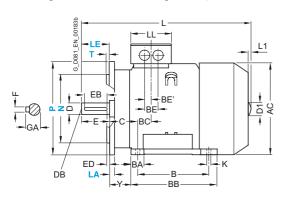
Dimensions

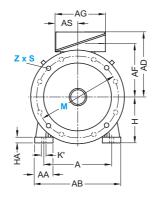
Dimensional drawings (continued)

Aluminum series 1LE1, frame sizes 100 to 160 - General Line motors with shorter delivery time

Type of construction IM B35

For flange dimensions, see Page 1/76 (Z = the number of retaining holes)





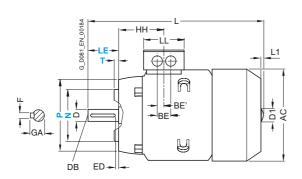
Eyebolts from frame size 100 L

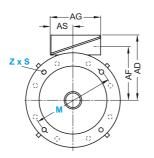
Integral feet only for frame sizes 132 S/M and 160 L/M have 2 holes at NDE



Type of construction IM B14

For flange dimensions, see Page 1/76 (Z = the number of retaining holes)





Eyebolts from frame size 100 L

For mot	or	Dimens	ion desig	gnation ac	c. to IEC				DE sh	naft extension	n				
Frame size	Number of poles	HH	K	K'	L 1)	L1	D1	LL	D	DB	Е	EB	ED	F	GA
100 L	2, 4, 6, 8	96.5	12	16	395.5	7	32	112	28	M10	60	50	5	8	31
112 M	2, 4, 6, 8	96	12	16	389	7	32	112	28	M10	60	50	5	8	31
132 S	2, 4, 6, 8	115.5	12	16	465	8.5	39	130	38	M12	80	70	5	10	41
132 M	2, 4, 6, 8	115.5	12	16	465	8.5	39	130	38	M12	80	70	5	10	41
160 M	2, 4, 6, 8	155	15	19	604	10	45	145	42	M16	110	90	10	12	45
160 L	2, 4, 6, 8	155	15	19	604	10	45	145	42	M16	110	90	10	12	45

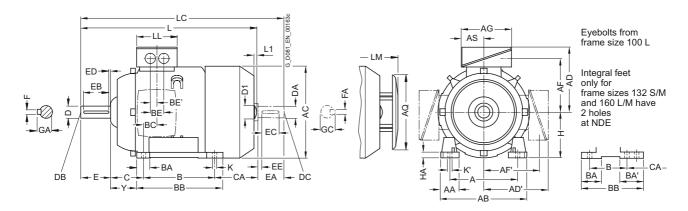
¹⁾ The length is specified as far as the tip of the fan cover.

Dimensions

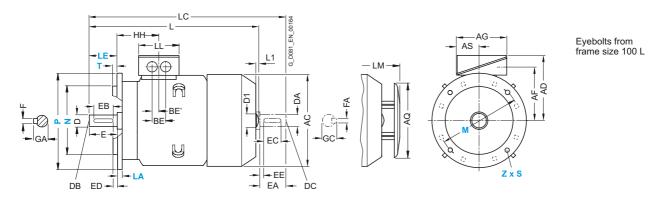
Dimensional drawings (continued)

Aluminum series 1LE1, frame sizes 100 to 160 - self-ventilated motors with improved/high efficiency

Type of construction IM B3



Types of construction IM B5 and IM V1



For mot	or	Dime	ensio	n desi	gnatio	on acc.	to IEC																	
Frame size	Number of poles	Α	AA	AB	AC	AD	AD'	AF	AF'	AG	AQ	AS	B*	ВА	BA'	BB	ВС	BE	BE'	С	CA*	Н	НА	Y ¹⁾
100 L	2, 4, 6, 8	160	42	196	198	166	166	125.5	125.5	135	195	63.5	140	37.5	-	176	33.5	50	25	63	141	100	12	45
112 M	2, 4, 6, 8	190	46	226	222	177	177	136.5	136.5	135	195	63.5	140	35.4	-	176	26	50	25	70	129.7	112	12	52
132 S	2, 4, 6, 8	216	53	256	262	202	202	159.5	159.5	155	260	70.5	140	38	76 ²⁾	218 ³⁾	26.5	48	24	89	128.5 ⁴⁾	132	15	69
132 M	2, 4, 6, 8	216	53	256	262	202	202	159.5	159.5	155	260	70.5	178	38	76	218	26.5	48	24	89	128.5 ⁴⁾	132	15	69
160 M	2, 4, 6, 8	254	60	300	314	236.5	236.5	190	190	175	260	77.5	210	44	89 ⁵⁾	300 ⁶⁾	47	57	28.5	108	148 ⁷⁾	160	18	85
160 L	2, 4, 6, 8	254	60	300	314	236.5	236.5	190	190	175	260	77.5	254	44	89	300	47	57	28.5	108	148 ⁷⁾	160	18	85

^{*} This dimension is assigned in DIN EN 50347 to the frame size listed.

¹⁾ Additional information: not a standard dimension acc. to DIN 50347.

²⁾ With screwed-on feet, dimension BA' is 38 mm.

³⁾ With screwed-on feet, dimension BB is 180 mm.

⁴⁾ With screwed-on feet, dimension CA is 166.5 mm.

⁵⁾ With screwed-on feet, dimension BA' is 44 mm.

⁶⁾ With screwed-on feet, dimension BB is 256 mm.

⁷⁾ With screwed-on feet, dimension CA is 192 mm.

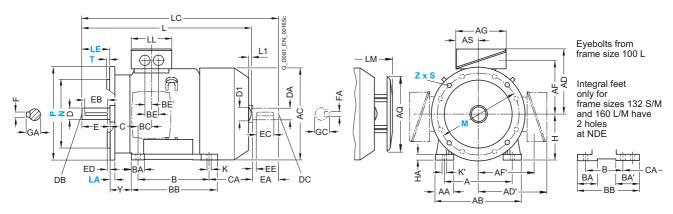
Dimensions

Dimensional drawings (continued)

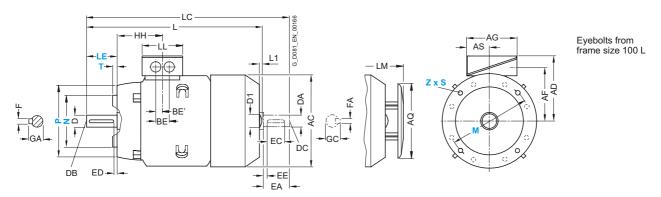
Aluminum series 1LE1, frame sizes 100 to 160 - self-ventilated motors with improved/high efficiency

Type of construction IM B35

For flange dimensions, see Page 1/76 (Z = the number of retaining holes)



Type of construction IM B14



For mote	or	Dimen	sion (desig	nation a	cc. to	IEC				DE :	shaft e	xtensi	on				NDE	Shaft	exten:	sion			
Frame size	Number of poles	HH	K	K'	L 1)	L1	D1	LC	LL	LM	D	DB	Е	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
100 L	2, 4, 6, 8	96.5	12	16	395.5	7	32	454	112	428.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
112 M	2, 4, 6, 8	96	12	16	389	7	32	450	112	422	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
132 S	2, 4, 6, 8	115.5	12	16	465	8.5	39	535.5	130	500.5	38	M12	80	70	5	10	41	28	M10	60	50	5	8	31
132 M	2, 4, 6, 8	115.5	12	16	465	8.5	39	535.5	130	500.5	38	M12	80	70	5	10	41	28	M10	60	50	5	8	31
160 M	2, 4, 6, 8	155	15	19	604	10	45	730	145	638	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
160 L	2, 4, 6, 8	155	15	19	604	10	45	730	145	638	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45

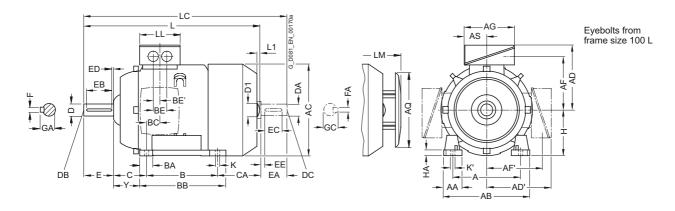
¹⁾ The length is specified as far as the tip of the fan cover.

Dimensions

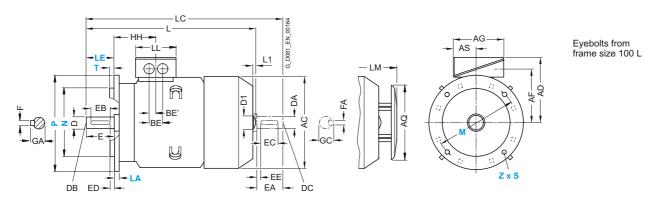
Dimensional drawings (continued)

Aluminum series 1LE1, frame sizes 100 to 160 - self-ventilated motors with increased output and improved/high efficiency

Type of construction IM B3



Type of construction IM B5 and IM V1



For mo	tor	Dime	ensior	n desi	gnatio	n acc. t	to IEC																	
Frame size	Number of poles	Α	AA	AB	AC	AD	AD'	AF	AF'	AG	AQ	AS	B*	ВА	BA'	BB	ВС	BE	BE'	С	CA*	Н	НА	Y 1)
100 L	2, 4, 6, 8	160	42	196	198	166	166	125.5	125.5	135	195	63.5	140	37.5	-	176	33.5	50	25	63	176	100	12	45
112 M	2, 4, 6, 8	190	46	226	222	177	177	136.5	136.5	135	195	63.5	140	35.4	-	176	26	50	25	70	155	112	12	52
132 M	2, 4, 6, 8	216	53	256	262	202	202	159.5	159.5	155	260	70.5	178	38	-	218	26.5	48	24	89	178.5	132	15	69
160 L	2, 4, 6, 8	254	60	300	314	236.5	236.5	190	190	175	260	77.5	254	44	-	300	47	57	28.5	108	208	160	18	85

^{*} This dimension is assigned in DIN EN 50347 to the frame size listed.

¹⁾ Additional information: not a standard dimension acc. to DIN 50347.

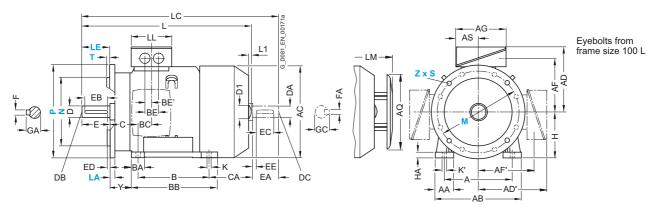
Dimensions

Dimensional drawings (continued)

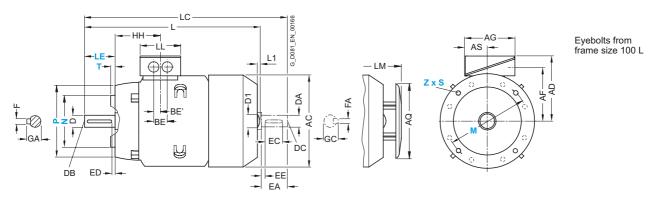
Aluminum series 1LE1, frame sizes 100 to 160 - self-ventilated motors with increased output and improved/high efficiency

Type of construction IM B35

For flange dimensions, see Page 1/76 (Z = the number of retaining holes)



Type of construction IM B14



For mot	or	Dimer	nsion	desig	nation a	acc. to	IEC				DE	shaft e	xtensi	on				NDE	shaft	exten	sion			
Frame size	Number of poles	НН	K	K'	L 1)	L1	D1	LC	LL	LM	D	DB	Е	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
100 L	2, 4, 6, 8	96.5	12	16	430.5	7	32	489	112	463.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
112 M	2, 4, 6, 8	96	12	16	414	7	32	475	112	447	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
132 M	2, 4, 6, 8	115.5	12	16	515	8.5	39	585.5	130	550.5	38	M12	80	70	5	10	41	28	M10	60	50	5	8	31
160 L	2, 4, 6, 8	155	15	19	664	10	45	790	145	698	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45

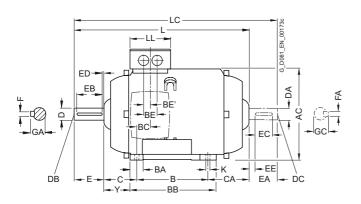
¹⁾ The length is specified as far as the tip of the fan cover.

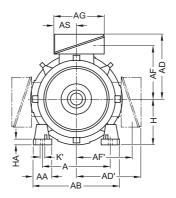
Dimensions

Dimensional drawings (continued)

Aluminum series 1LE1, frame sizes 100 to 160 – forced-air cooled motors with improved/high efficiency Aluminum series 1PC1, frame sizes 100 to 160 – self-cooled motors with improved/high efficiency

Type of construction IM B3





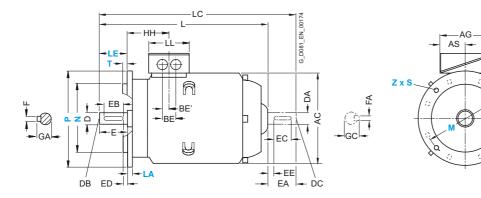
Eyebolts from frame size 100 L

Integral feet only for frame sizes 132 S/M and 160 L/M have 2 holes at NDE



Type of construction IM B5 and IM V1

For flange dimensions, see Page 1/76 (Z = the number of retaining holes)



Eyebolts from frame size 100 L

For mot	or	Dime	ension	desig	nation	acc. to	IEC																
Frame size	Number of poles	Α	AA	AB	AC	AD	AD'	AF	AF'	AG	AS	B*	ВА	BA'	BB	ВС	BE	BE'	С	CA*	Н	НА	Y 1)
100 L	2, 4, 6, 8	160	42	196	197	166	166	125.5	125.5	135	63.5	140	37.5	-	176	33.5	50	25	63	-	100	12	45
112 M	2, 4, 6, 8	190	46	226	221	177	177	136.5	136.5	135	63.5	140			176	26	50	25	70	-	112	12	52
132 S	2, 4, 6, 8	216	53	256	261	202	202	159.5	159.5	155	70.5	140	38	76 ²⁾	218 ³⁾	26.5	48	24	89	-	132	15	69
132 M	2, 4, 6, 8	216	53	256	261	202	202	159.5	159.5	155	70.5	178	38	76	218	26.5	48	24	89	-	132	15	69
160 M	2, 4, 6, 8	254	60	300	314	236.5	236.5	190	190	175	77.5	210	44	89 ⁴⁾	300 ⁵⁾	47	57	28.5	108	-	160	18	85
160 L	2, 4, 6, 8	254	60	300	314	236.5	236.5	190	190	175	77.5	254	44	89	300	47	57	28.5	108	-	160	18	85

^{*} This dimension is assigned in DIN EN 50347 to the frame size listed.

¹⁾ Additional information: not a standard dimension acc. to DIN 50347.

²⁾ With screwed-on feet, dimension BA' is 38 mm.

³⁾ With screwed-on feet, dimension BB is 180 mm.

⁴⁾ With screwed-on feet, dimension BA' is 44 mm.

⁵⁾ With screwed-on feet, dimension BB is 256 mm.

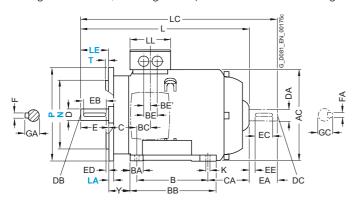
Dimensions

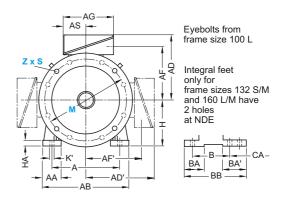
Dimensional drawings (continued)

Aluminum series 1LE1, frame sizes 100 to 160 – forced-air cooled motors with improved/high efficiency Aluminum series 1PC1, frame sizes 100 to 160 – self-cooled motors with improved/high efficiency

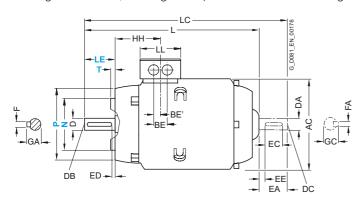
Type of construction IM B35

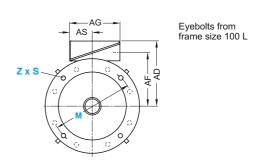
For flange dimensions, see Page 1/76 (Z = the number of retaining holes)





Type of construction IM B14



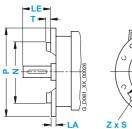


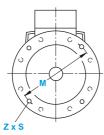
For motor		Dimer	nsion o	designa	tion ac	c. to IE	С	DE sh	aft exte	ension					NDE	shaft e	xtensio	n			
	Number of poles	НН	K	K'	L	LC	LL	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
100 L 2	2, 4, 6, 8	96.5	12	16	321.5	-	112	28	M10	60	50	5	8	31	-	-	-	-	-	-	_
112 M 2	2, 4, 6, 8	96	12	16	311	-	112	28	M10	60	50	5	8	31	-	-	-	-	-	-	_
132 S 2	2, 4, 6, 8	115.5	12	16	380.5	-	130	38	M12	80	70	5	10	41	-	-	-	-	-	-	-
132 M 2	2, 4, 6, 8	115.5	12	16	380.5	-	130	38	M12	80	70	5	10	41	-	-	-	-	-	-	-
160 M 2	2, 4, 6, 8	155	15	19	510	-	145	42	M16	110	90	10	12	45	-	-	-	-	-	-	_
160 L 2	2, 4, 6, 8	155	15	19	510	-	145	42	M16	110	90	10	12	45	-	-	-	-	-	-	-

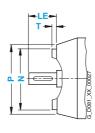
Dimensions

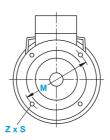
Dimensional drawings (continued)

Flange dimensions







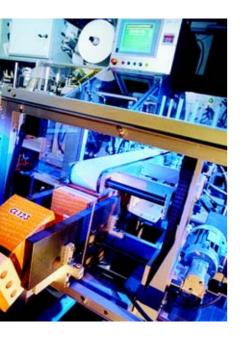


In DIN EN 50347, flanges FF with through holes and flanges FT with tapped holes are assigned to frame sizes. The designation of flange A and C according to DIN 42948 (in-valid since 09/2003) are also listed for information purposes. See the table below. (Z = the number of retaining)holes)

Frame size	Type of construction	Flange type	Flange with Through holes (FF// Tapped holes (FT/C		Dim	ensior	n desi	gnatio	n acc	. to IE	С	
			According to DIN EN 50347	Acc. to DIN 42948	LA	LE	M	N	Р	S	Т	Z
100 L	IM B5, IM B35, IM V1, IM V3	Flange	FF 215	A 250	11	60	215	180	250	14.5	4	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 130	C 160	-	60	130	110	160	M8	3.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange (next larger standard flange)	FT 165	C 200	-	60	165	130	200	M10	3.5	4
112 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 215	A 250	11	60	215	180	250	14.5	4	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 130	C 160	-	60	130	110	160	M8	3.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange (next larger standard flange)	FT 165	C 200	-	60	165	130	200	M10	3.5	4
132 S, 132 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 265	A 300	12	80	265	230	300	14.5	4	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 165	C 200	-	80	165	130	200	M10	3.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange (next larger standard flange)	FT 215	C 250	-	80	215	180	250	M12	4	4
160 M, 160 L	IM B5, IM B35, IM V1, IM V3	Flansch	FF 300	A 350	13	110	300	250	350	18.5	5	4
	IM B14, IM B34, IM V18, IM V19	Normflansch	FT 215	C 250	-	110	215	180	250	M12	4	4

2

Standard motors up to frame size 315 L



2/2 2/2 2/4 2/4	Orientation Overview Benefits Application	2/48 2/48	Self-ventilated energy-saving motors with high efficiency, Cast-iron series 1LG6 Selection and ordering data
2/5 2/7 2/8 2/9	Integration Technical specifications Selection and ordering data More information	2/58 2/58	Self-cooled motors without external fan, Aluminum series 1LP7 and 1LP5 Selection and ordering data
2/10 2/10	Self-ventilated energy-saving motors with improved efficiency, Aluminum series 1LA7 and 1LA5 Selection and ordering data	2/62	Self-cooled motors without external fan, Cast-iron series 1LP4 Selection and ordering data
2/22 2/22	Self-ventilated energy-saving motors with high efficiency, Aluminum series 1LA9 Selection and ordering data	2/66 2/66 2/67 2/67	Special versions Overview Selection and ordering data Voltages
2/34	Self-ventilated motors with increased output, Aluminum series 1LA9	2/76 2/78	Types of construction Options
2/34 2/38	Selection and ordering data Self-ventilated energy-saving motors	2/120 2/120 2/121	Accessories Overview More information
2/38	with improved efficiency, Cast-iron series 1LA6 and 1LG4 Selection and ordering data	2/122 2/122 2/123	Dimensions Overview More information
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Standard motors up to frame size 315 L

Orientation

Overview



Standard motors from Siemens are characterised by their flexibility, ruggedness and energy efficiency. In general, all motors are suitable for converter-fed operation with mains voltages of up to 460 V +10 %. The motors are designed to fulfill the requirements of the European and International markets with an output range from 0.06 to 200 kW.

Standard motors for use worldwide

IEC motors for the European and International market

The standard motors comply both electrically and mechanically with the applicable IEC/EN standards. For exporting to China, CCC certified motors (China Compulsory Certification) can be supplied.

IEC motors for the North American market

Motors are also available to the NEMA specification (National Electrical Manufacturers Association), with UL approval (Underwriters Laboratories Inc.) and CSA certification (Canadian Standard Association) for exporting to NAFTA states (USA, Canada and Mexico). The mechanical design of all motors is compliant only to IEC/EN, not to NEMA dimensions.

NEMA motors for the North American market

Low-voltage motors are manufactured to the NEMA standard for compliance with the local specifications of the NAFTA markets (USA, Canada and Mexico). This includes motors designed in accordance with the US act, EPACT (specified minimum efficiency levels), as well as motors with NEMA premium efficiency levels. The NEMA motor series provide the highest operating reliability for maximum service life.

Further information regarding NEMA motors is available on the Internet:

http://www.sea.siemens.com/motors

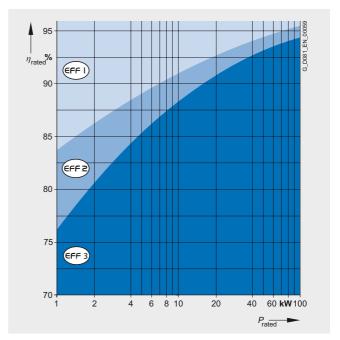
Classified energy-saving motors for an efficient energy balance

Depending on requirements, energy-saving motors are available for an efficient energy balance – for EU requirements in accordance with CEMEP (European Committee of Manufacturers of Electrical Machines and Power Electronics) and for the North American market in accordance with EPACT (US Energy Policy Act).

Efficiency requirements according to CEMEP

CEMEP classifies efficiency levels for 2-pole and 4-pole motors with outputs of 1.1 to 90 kW. Three efficiency classes are defined:

- EFF1 (High Efficiency motors referred to below as "Motors with high efficiency")
- EFF2 (Improved Efficiency motors referred to below as "Motors with improved efficiency")
- EFF3 (Conventional Efficiency motors)



At a glance: EU/CEMEP for Europe

- Status
- Voluntary compliance with efficiency classification
- Covers
 2-pole, 4-pole squirrel-cage motors from 1.1 to 90 kW (at 400 V and 50 Hz)
- Required marking
 Efficiency class on the motor rating plate
 η_N, η_{3/4} load and efficiency class in the documentation

Standard motors up to frame size 315 L

Orientation

Overview (continued)

Efficiency requirements according to EPACT

In 1997, an act was passed in the US to define minimum efficiencies for low-voltage three-phase motors (EPACT).

An act is in force in Canada that is largely identical, although it is based on different verification methods. The efficiency is verified for these motors for the USA using IEEE 112, Test Method B and for Canada using CSA-C390. Apart from a few exceptions, all three-phase low-voltage motors imported into the USA or Canada must comply with the legal efficiency requirements. The law demands minimum efficiency levels for motors with a voltage of 230 and 460 V at 60 Hz, in the output range of 1 to 200 HP (0.75 to 150 kW) with 2, 4 and 6 poles. Explosion-proof motors must also be included.

The EPACT efficiency requirements exclude, for example:

- Motors whose frame size output classification does not correspond with the standard series according to NEMA MG1-12.
- Flange-mounting motors
- Brake motors
- · Converter-fed motors
- · Motors with design letter C and higher

EPACT lays down that the nominal efficiency at full load and a "CC" number (Compliance Certification) must be included on the rating plate. The "CC" number is issued by the US Department of Energy (DOE). The following information is stamped on the rating plate of EPACT motors which must be marked by law:

- · Nominal efficiency
- · Design letter
- · Code letter
- CONT
- CC No. CC 032A (Siemens) and NEMA MG1-12.

At a glance: EPACT/CSA for North America

Status

Minimum efficiencies required by law

Covers

2-, 4- and 6-pole 60 Hz squirrel-cage motors from 1 to 200 HP (0.75 to 150 kW) for 230 V and/or 460 V 60 Hz

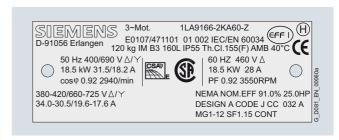
 Required marking Efficiency η_N on the motor rating plate

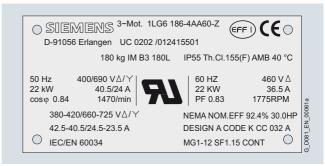
Energy-saving motors from Siemens according to CEMEP or EPACT

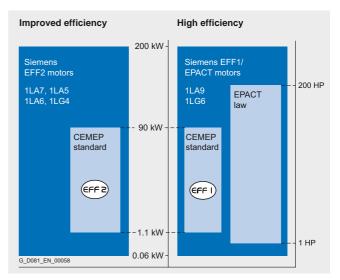
The product range of standard motors exclusively comprises motors in the EU efficiency classes EFF1 "High Efficiency" or EFF2 "Improved Efficiency". The active parts of the motor have been optimized so that the requirements of the CEMEP efficiency classes EFF1 and EFF2 are fulfilled. The procedure for determining the efficiency is based on the summation of losses in accordance with IEC 60034-2. With these energy-saving motors a significant reduction in energy costs can be achieved as compared to conventional motors according to EFF3.

EPACT motors from Siemens are available CC certified, marked with the number CC032A on the rating plate and optionally also according to UL with the recognition mark. Siemens offers motors with the CSA Energy Efficiency Verification Mark specially for the Canadian market.

At a glance: Energy-saving motors from Siemens according to CEMEP EFF1/EFF2, EPACT and CSA







Standard motors up to frame size 315 L

Orientation

Overview (continued)

Standard motors with increased output and compact

Standard motors with increased output and compact construction can be used to advantage in confined spaces. For a slightly longer overall length, the output is at least as high as that of the next largest shaft height. These compact motors are also optimised for efficiency and therefore reduce the operating costs.

Standard motors with reduced output without external fan

Self-cooled motors with surface cooling without external fan are suitable for the following operating conditions:

- Types of duty with adequate cooling times (e.g. temporary duty for positioning drives)
- Environmental conditions that demand compact installation space (e.g. in motors with a stopping function)
- Conditions under which an external fan has an adverse effect (e.g. simple cleaning in the food industry, textile industry)

Standard motors that can be supplied from stock with an extremely short delivery time

The most commonly used basic versions of standard motor series 1LA7, 1LA5 and 1LG4 can be supplied from stock - some of these are already marked with "CCC" (China Compulsory Certification) for export to China. Apart from these, a so-called "Sector version" is available for some of the motors available from stock. These include a located bearing at the drive end (DE), PTC thermistor and screwed on feet for the IM B35 type of construction.

The normal delivery time for motors from stock is 1 to 2 days from the time of clarification of the order at the factory until delivery from the factory. To determine the time of arrival at the customer site, the appropriate shipping time must be added.

Benefits

Standard motors from Siemens offer the user numerous advantages:

- The motors are approved and certified for worldwide use and meet high quality standards (confirmed, for example, by CSA $^{1)}$, UL $^{2)}$, EXAM $^{3)}$, PTB $^{4)}$, CQC $^{5)}$)
- The ruggedness and lack of complexity of the components guarantee an extremely long service life
- Complete product spectrum for energy-saving motors according to EU/CEMEP and EPACT
- Extremely easy selection of energy-saving motors due to the efficiency classification (EFF1/EFF2)
- Energy-saving motors in motor series 1LA9 and 1LG6 meet both the EFF1 and EPACT efficiency levels.
- Reduction in operating costs thanks to a high degree of efficiency with EFF1

- Higher motor service life thanks to lower winding temperature in EFF1 and EPACT motors with rated load and supply
- Reduced environmental impact due to CO₂ reduction
- High overload reserves under continuous duty (SF 1.15 for motor series 1LA9/1LG6)
- Suitable for universal applications worldwide
- Standard motors with increased output and extremely compact construction
- Short delivery times for motors from stock
- The module mounting concept supports rapid modification by the customer
- A fast and comprehensive service is provided by factories and modification partners distributed throughout the world

Application

The numerous available options enable standard motors from Siemens to be used in every area of industry and every sector. They are suitable both for special environmental conditions such as those that predominate in the chemical or petrochemical industry as well as for most climatic requirements such as those of offshore applications. Their large range of mains voltages enables them to be used all over the world.

The wide field of implementation includes the following applications:

- Pumps
- Fans
- Compressors
- Conveyor systems such as cranes, belts and lifting gear
- · High-bay warehouses
- · Packaging machines
- Automation and Drives

¹⁾ Canadian Standard Association

²⁾ Underwriters Laboratories Inc

EXAM BBG Prüf und Zertifier GmbH (previously BVS = Bergbau Versuchsstrecke)

⁴⁾ Physikalisch-Technische Bundesanstalt

⁵⁾ China Quality Certification

Standard motors up to frame size 315 L

Orientation

Integration

MICROMASTER 411/ COMBINASTER 411 distributed drive solutions

The MICROMASTER 411/COMBIMASTER 411 series is included in Catalog DA 51.3 which contains the complete product spectrum with ordering data, technical details and explanations.

Application

MICROMASTER 411 and COMBIMASTER 411 are the ideal solution for distributed drive applications that require a high degree of protection. The devices are designed for a wide drive range – for simple individual applications for pumps and fans through to multiple drives for conveyor systems in networked control systems. The ECOFAST versions of the MICROMASTER 411/COMBIMASTER 411 frequency converter series contain plug-in cables for the power supply, communications interface and motor connections. They support fast and problem-free replacement in time-critical applications and are completely compatible with the ECOFAST technology systems. They are based on the universal MICROMASTER 420 converter series and are characterised by customer-oriented performance and ease of use

Structure

The modular structure allows MICROMASTER 411/ COMBIMASTER 411 products and their accessories to be individually selected, e.g. electromechanical brake control module or PROFIBUS module.

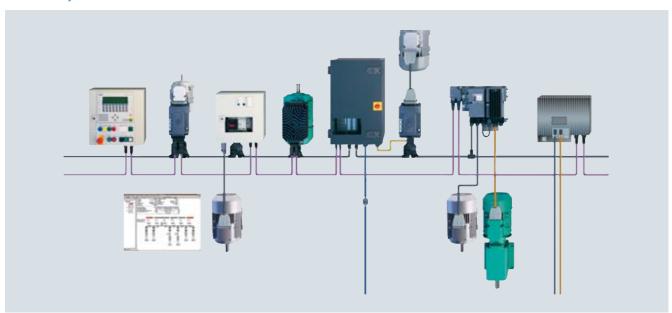
Main features:

- Output range: 0.37 to 3.0 kW, 400 V, 3AC
- IP66 degree of protection (MICROMASTER 411), self-cooling
- Electrical isolation between the electronics and the connection terminals
- Parameter sets for fast startup and cost savings
- · Modular structure with numerous accessories
- Operation without operator panel possible (using jumpers and/or control potentiometer)
- Integrated control potentiometer accessible from outside.

Accessories (overview):

- Basic Operator Panel (BOP) for parameterising the converter
- Plain text Advanced Operator Panel (AOP) for MICROMASTER 411 and COMBIMASTER 411 with multiplelanguage display
- PROFIBUS module
- AS-Interface module
- DeviceNet module
- REM module (dynamic brake and control module for electromechanical brake)
- EM module (electromechanical brake control module)
- PC connection kit
- Mounting kits for installing the operator panels
- PC startup programs

ECOFAST system



ECOFAST is a system which permits extensive decentralisation and a modular structure for installation elements on the component level

Standard motors up to frame size 315 L

Orientation

Integration (continued)

Advantages

The main advantages of the ECOFAST motor connector over a terminal strip are as follows:

- Fast assembly of I/O devices (e.g. motor starters) from the ECOFAST system
- Reduction of assembly and repair times at the end user
- No wiring errors due to connector technology
- Replacement of motor without intervention in the electronics

Main features of the ECOFAST motor connector (with separate MICROMASTER 411 frequency converter)

The motor connector is mounted in the factory and replaces the connection box with terminal board. The connector is mounted towards the non-drive end (NDE). It comprises an angled motor connection casing that can be rotated by 4 x 90°. A 10-pole (+ earth) male insert is used in the housing. In the plug-in connector, the winding connections are connected and optionally the power supply for the brake and the signal leads for the temperature sensors.

The ECOFAST motor connector is compatible with the products of the ECOFAST field device system. Further information can be found in Catalog IK PI.

The mounting dimensions of this casing match those of standard industrial connectors, so it is possible to use a complete series of different standard inserts (such as Han E, ES, ESS from Harting). The motor circuit (star or delta connection) is selected in the mating connector for motor connection. The relevant jumpers are inserted by the customer in the mating connector. As a casing for the mating connector, all standard sleeve casings with lengthwise locking, frame size 10B (e.g. from Harting) can be used.

Only one sensor (temperature sensor or PTC thermistor) can be connected.

Maximum admissible mains voltage on motor connector: ≤500 V

Availability of the ECOFAST motor connector

The ECOFAST motor connector can be supplied for the following motor versions with the exception of the explosion-proof motors:

- Frame sizes 56 M to 132 M
- Output range 0.06 to 5.5 kW (7.5 kW on request)
- Direct on-line starting: Voltage code 1 for 230 VΔ/400 VY, 50 Hz
- Star-delta starting: Voltage code 9 with order code L1U 400 VΔ, 50 Hz

More information

Further information is available in the Catalogs IK PI and DA 51.3 "MICROMASTER 411/COMBIMASTER 411 distributed drive solutions" as well as on the Internet at: http://www.siemens.com/ecofast

Standard motors up to frame size 315 L

Orientation

Technical specifications

The following table lists the most important technical specifications. For further information and details, see catalog part 0 "Introduction".

Technical specifications at a glance

Type of motor	IEC squirrel-cage motor
Connection types	Star connection/delta connection You can establish the connection type used from the Order No. supplements in the selection and ordering data for the required motor.
Number of poles	2, 4, 6, 8, pole-changing for constant load torque (pole-changing for fans, see catalog part 7 "Fan motors")
Rated speed (synchronous speed)	750 3000 rpm
Rated output	0.06 200 kW
Rated torque	0.25 1700 Nm
Insulation of the stator winding to EN 60034-1 (IEC 60034-1)	Temperature class 155 (F), used acc. to temperature class 130 (B) DURIGNIT IR 2000 insulation system
Degree of protection according to EN 60034-5 (IEC 60034-5)	IP55 as standard
Cooling according to EN 60034-6 (IEC 60034-6)	Self-ventilated (motor series 1LA, 1LG) Frame sizes 63 to 315 (IC 411), Frame size 56 (IC 410)
	Self-cooled (motor series 1LP) Frame sizes 63 to 315 (IC 410)
Admissible coolant temperature and site altitude	-20 °C +40 °C as standard, site altitude 1000 mm above sea level. See "Coolant temperature and site altitude" in catalog part 0 "Introduction".
Standard voltages according to EN 60038 (IEC 60038)	50 Hz: 230 V, 400 V, 500 V, 690 V The voltage used can be found in the selection and ordering data for the required motor.
Type of construction according to EN 60034-7 (IEC 60034-7):	Without flange: IM B3, IM B6, IM B7, IM B8, IM V5 without protective cover, IM V6, IM V5 with protective cover
	With flange: IM B5, IM V1 without protective cover, IM V1 with protective cover, IM V3, IM B35 With standard flange:
	With standard hardge: IM B14, IM V19, IM V18 without protective cover, IM V18 with protective cover, IM B34 With special flange:
	IM B14, IM V19, ĬM V18 without protective cover, IM V18 with protective cover, IM B34
Paint finish Suitability of paint finish for climate group	Standard: Color RAL 7030 stone gray
according to IEC 60721, Part 2-1	Climate group "worldwide" with special finish Climate group "moderate" with standard finish
	See "Paint finish" in catalog part 0 "Introduction".
Vibration quantity level according to EN 60034-14 (IEC 60034-14)	Level A (standard – without special vibration requirements) Level B (with special vibration requirements) See "Balance and vibration quantity" in catalog part 0 "Introduction".
Shaft extension according to DIN 748 (IEC 60072)	Balance type: Half-key balancing See "Balance and vibration quantity" in catalog part 0 "Introduction".
Sound pressure level to DIN EN ISO 1680 (tolerance +3dB)	The sound pressure level is listed in the selection and ordering data for the required motor.
Weights	The weight is listed in the selection and ordering data for the required motor.
Mechanical limit speeds	The limit speed for the required motor can be found on Page 5/6.
Packaging weights and dimensions	See "Packing weights and packing dimensions" in catalog part 0 "Introduction".
Rating plates	Fixed to the motor See "Rating plate" in catalog part 0 "Introduction".
Connection and connection boxes	See "Connection, circuit and connection box" in catalog part 0 "Introduction".
Bearing design	See "Bearings" in catalog part 0 "Introduction".
Cantilever forces	See "Admissible cantilever forces" in catalog part 0 "Introduction".
Options	See the selection and ordering data for "Special versions"

General note

All the data listed in the catalog is applicable for a 50 Hz line supply. With converter-fed operation, the reduction factors for constant torque and drives for fans, pumps and compressors must be observed. Noise values for motors operating with a converter at frequencies other than 50 Hz are available on request.

Mechanical limit speeds

When the motor is operated at its rated frequency, it is important to note that the maximum speeds are limited by the limits for the roller bearings, critical rotor speed and rigidity of the rotating parts.

Ventilation/noise generation (converter-fed operation)

The fan noise can increase at speeds that are higher than the rated speed of self-ventilated motors. To increase motor utilization at low speeds it is recommended that forced-ventilated motors are used.

Mechanical stress and grease lifetime (converter-fed operation)

High speeds that exceed the rated speed and the resulting increased vibrations alter the mechanical running smoothness and the bearings are subjected to increased mechanical stress. This reduces the grease lifetime and the bearing lifetime. More detailed information on request.

Orientation

Selection and ordering data

Preliminary selection of the motor according to motor type/series, speed or number of poles, frame size, rated output, rated torque, rated speed and rated current

Self-ventilated energy-saving motors with improved efficiency

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Aluminum series	1LA7 and 1LA5 (motors with extern	al fan)			
3000, 2-pole	56 M 225 M	0.09 45	2830 2960	0.30 145	0.26 78	2/10 2/11
1500, 4-pole	56 M 225 M	0.06 45	1350 1470	0.42 292	0.2 80	2/12 2/13
1000, 6-pole	63 M 225 M	0.09 30	850 978	1 293	0.44 61	2/14 2/15
750, 8-pole	71 M 225 M	0.09 22	630 724	1.4 290	0.36 44.5	2/16 2/17
1500/3000, 4/2-pole	63 M 200 L	0.1 26	1330 1465	0.72 169	0.41 48.5	2/18 2/19
750/1500, 8/4-pole	90 S 200 L	0.35 17	675 730	5.1 223	1.19 40.5	2/20 2/21
Cast-iron series 1	LA6 and 1LG4 (m	notors with externa	ıl fan)			
3000, 2-pole	100 L 315 L	3 200	2890 2982	9.9 641	6.1 325	2/38 2/39
1500, 4-pole	100 L 315 L	2.2 200	1420 1496	15 1285	4.7 340	2/40 2/41
1000, 6-pole	100 L 315 L	1.5 160	925 988	15 1547	3.9 285	2/42 2/43
750, 8-pole	100 L 315 L	0.75 132	679 738	11 1708	2.15 245	2/44 2/45

Self-ventilated energy-saving motors with high efficiency

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW/HP	rpm	Nm	Α	
Aluminum seri	ies 1LA9 (motors	with external fan)				
For use according	g to CEMEP					
3000, 2-pole	56 M 200 L	0.09 37	2830 2950	0.3 120	0.24 64	2/22 2/23
1500, 4-pole	56 M 200 L	0.06 30	1380 1465	0.42 196	0.22 53	2/24 2/25
1000, 6-pole	90 S 200 L	0.75 22	925 975	7.7 215	2 45	2/26 2/27
For use in the No	orth American marke	t according to EPAC	Г			
3600, 2-pole	56 M 200 L	0.12 50	3440 3555	0.25 100	0.23 57	2/28 2/29
1800, 4-pole	56 M 200 L	0.08 40	1715 1770	0.33 161	0.18 47	2/30 2/31
1200, 6-pole	90 S 200 L	1 30	1140 1175	6.2 182	1.78 40	2/32 2/33
Cast-iron serie	es 1LG6 (motors w	ith external fan)				
For use according	g to CEMEP					
3000, 2-pole	180 M 315 L	22 200	2955 2982	71 641	38.5 320	2/48 2/49
1500, 4-pole	180 M 315 L	18.5 200	1470 1490	120 1282	34.5 340	2/48 2/49
1000, 6-pole	180 M 315 L	15 160	975 990	147 1543	29.5 280	2/50 2/51
750, 8-pole	180 M 315 L	11 132	725 740	145 1704	23.5 240	2/50 2/51
For use in the No	orth American marke	t according to EPAC	Г			
3600, 2-pole	180 M 315 L	30 300	3560 3591	60 595	34 320	2/52 2/53
1800, 4-pole	180 M 315 L	25 300	1775 1792	100 1193	31 335	2/54 2/55
1200, 6-pole	180 M 315 L	20 200	1178 1192	121 1195	25.5 235	2/56 2/57

Self-ventilated motors with increased output

oon tonnatou		acca carpar				
Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Aluminum ser	ies 1LA9 (motors	with external fan)				
3000, 2-pole	56 M 200 L	0.2 53	2830 2944	0.67 172	0.51 95	2/34 2/35
1500, 4-pole	56 M 200 L	0.14 43	1384 1465	0.97 280	0.44 80	2/36 2/37
Cast-iron serie	es 1LG4 (motors v	vith external fan)				
3000, 2-pole	180 M 280 M	30 110	2950 2975	97 353	54 184	2/46 2/47
1500, 4-pole	180 L 280 M	30 110	1465 1488	196 706	59 198	2/46 2/47
1000, 6-pole	180 L 280 M	18.5 75	970 985	182 727	37.5 136	2/46 2/47
750, 8-pole	180 L 280 M	15 55	720 735	199 715	34 106	2/46 2/47

Orientation

Selection and ordering data (continued)

Self-cooled motors without external fan

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Aluminum series	1LP7 and 1LP5 (motors without ext	ernal fan)			
3000, 2-pole	63 M 200 L	0.12 16.5	The electrical data ca	n be calculated and	supplied	2/58
1500, 4-pole	63 M 200 L	0.07 12	on receipt of order.			2/59
1000, 6-pole	63 M 200 L	0.045 8.5				2/60
750, 8-pole	63 M 200 L	0.045 7.5				2/61
Cast-iron series	1LP4 (motors with	n external fan)				
3000, 2-pole	180 M 315 L	7.3 67	2945 2984	24 214	0.068 2.09	2/62
1500, 4-pole	180 M 315 L	6.2 67	1465 1488	40 430	0.099 3.46	2/63
1000, 6-pole	180 L 315 L	5 44	970 990	49 424	0.175 4.02	2/64
750, 8-pole	180 L 315 L	3.7 37	725 740	49 477	0.169 3.95	2/65

More information

For more information, please contact your local Siemens contact – see "Siemens Contacts Worldwide" in the Appendix.

Self-ventilated energy-saving motors with improved efficiency - Aluminum series 1LA7/1LA5

Selection and ordering data

Rated ou	utput	Frame	Operating	values at ra	ated output						Order No.	Price	Weight
at		size	Rated	Rated	Efficiency	Efficiency	Efficiency	Power	Rated		For Order No. supple-		IM B3
50 Hz	60 Hz		speed at 50 Hz	torque at 50 Hz	Class according	at 50 Hz	at 50 Hz 3/4-load	factor at 50 Hz	current at 400 V.		ments for voltage and type of construction		type of con-
			u. 00	u. 00	to CEMEP	1, 1 1000	0, 1 1000	4/4-load	50 Hz		see table below		struction
													approx.
Prated	P _{rated}	FS	n _{rated}	$T_{\rm rated}$	(5553)	$\eta_{ m rated}$	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	I _{rated}				m
kW	kW		rpm	Nm	(EFF2)	%	%		Α	•	Phase-out model		kg
2-pole,	3000 rpm	at 50 Hz	, 3600 rpm	at 60 Hz,	temperatu	re class 1	55 (F), IP5	5 degree	of protec	tioı	n		
0.09	0.11	56 M	2830	0.3		63	62	0.81	0.26		1LA7 050-2AA□□		3
0.12	0.14	56 M	2800	0.41		65	64	0.83	0.32		1LA7 053-2AA□□		3
0.18	0.21	63 M	2820	0.61		64	63	0.79	0.51		1LA7 060-2AA□□		3.5
0.25	0.29	63 M	2830	0.84		65	65	0.80	0.69		1LA7 063-2AA□□		4.1
0.37	0.43	71 M	2740	1.3		66	65	0.82	1		1LA7 070-2AA□□		5
0.55	0.63	71 M	2800	1.9		71	70	0.82	1.36		1LA7 073-2AA□□		6
0.75	0.86	80 M	2855	2.5		73	72	0.86	1.73		1LA7 080-2AA□□		9
1.1	1.3	80 M	2845	3.7	EFF2	77	77	0.87	2.4		1LA7 083-2AA□□		11
1.5	1.75	90 S	2860	5	EFF2	79	80	0.85	3.25		1LA7 090-2AA□□		12.9
2.2	2.55	90 L	2880	7.3	EFF2	82	82	0.85	4.55		1LA7 096-2AA□□		15.7
3	3.45	100 L	2890	9.9	EFF2	84	84	0.85	6.1	>	1LA7 106-2AA□□		22
4	4.6	112 M	2905	13	EFF2	86	86	0.86	7.8	>	1LA7 113-2AA□□		29
5.5	6.3	132 S	2925	18	EFF2	86.5	86.5	0.89	10.4	•	1LA7 130-2AA□□		39
7.5	8.6	132 S	2930	24	EFF2	88	88	0.89	13.8	>	1LA7 131-2AA□□		48
11	12.6	160 M	2930	36	EFF2	89.5	89.5	0.88	20	•	1LA7 163-2AA □□		68
15	17.3	160 M	2930	49	EFF2	90	90.2	0.9	26.5		1LA7 164-2AA□□		77
18.5	21.3	160 L	2940	60	EFF2	91	91.2	0.91	32	>	1LA7 166-2AA□□		86
22	24.5	180 M	2940	71	EFF2	91.7	91.7	0.88	39.5 ¹⁾		1LA5 183-2AA		113
30	33.5	200 L	2945	97	EFF2	92.3	92.3	0.89	53		1LA5 206-2AA		159
37	41.5	200 L	2945	120	EFF2	92.8	92.8	0.89	65 ¹⁾		1LA5 207-2AA		179
45	51	225 M	2960	145	EFF2	93.6	93.6	0.89	78 ¹⁾		1LA5 223-2AA□□		209

Order No. supplements

Motor type	Penultimate po	osition: Voltage	code				Final position	on: Type	of const	truction	code		
	50 Hz				60 Hz		Without flange	With flan	ige		With sta flange	ndard	With spe- cial flange
	230 VΔ/400 VY	500 VY	500 VΔ	(see "In	troduc- outputs	IM B3/6/7/8, IM V6, IM V5 without protective cover	IM B5, IM V1 without protec- tive cover ²⁾ IM V3	IM V1 with protec- tive cover 2) 3)	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protective cover	
	1	6	3	5	1	6	0	1	4	6	2	7	3
1LA7 05 □□	0	0	0	-	0	0		/	-	✓	✓	1	✓
1LA7 06 □□	0	0	0	-	0	0		✓	✓	✓	✓	✓	1
1LA7 07 □□	0	0	0	-	0	0		✓	✓	✓	✓	✓	1
1LA7 08 □□	0	0	0	-	0	0		/	/	✓	/	1	1
1LA7 09 □□	0	0	0	-	0	0		✓	✓	✓	✓	✓	1
1LA7 10 🗖	0	0	0	0	0	0		✓	/	/	✓	/	1
1LA7 11 🔲	0	0	0	0	0	0		✓	/	/	✓	/	1
1LA7 13 □□	0	0	0	0	0	0		✓	✓	✓	✓	✓	1
1LA7 16 □□	0	0	0	0	0	0		1	/	✓	✓	1	✓
1LA5 18 □□	0	0	0	0	0	0		√ ⁴⁾	/	✓	-	_	-
1LA5 20 □□	0	0	0	0	0	0		√ ⁴⁾	1	1	-	_	-
1LA5 22 🔲 🔲	0	0	0	0	0	0		✓ ⁴⁾	1	1	_	_	_

- Standard version
- Without additional charge
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For connection to 230 V, parallel supply cables are necessary (see catalog part 0 "Introduction", "Connection, circuit and connection box").

¹LA5 183-... to 1LA5 223-... motors (motor series 1LA5, frame size 180 M to 225 M) can be supplied with two additional eyebolts; specify supplement -Z and order code K32.

³⁾ The "Second shaft extension" option, order code **K16** is not possible.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated energy-saving motors with improved efficiency – Aluminum series 1LA7/1LA5

Selection and ordering data (continued)

	Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated out	tput
			as multiple of rated				Measuring	Sound pressure
		torque	current	torque			surface sound	level at 50 Hz
		torque	Current	torque			pressure level	
							at 50 Hz	
		T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L _{WA}
>	Phase-out model					kgm²	dB(A)	dB(A)
	2-pole, 3000 rpm at	50 Hz, 3600 rpm	at 60 Hz, tempe	rature class 155 (F), IP55 degre	e of protection	1	
	1LA7 050-2AA□□	2	3.7	2.3	16	0.00015	41	52
	1LA7 053-2AA□□	2.1	3.7	2.4	16	0.00015	41	52
	1LA7 060-2AA□□	2	3.7	2.2	16	0.00018	49	60
	1LA7 063-2AA□□	2	4	2.2	16	0.00022	49	60
	1LA7 070-2AA□□	2.3	3.5	2.3	16	0.00029	52	63
	1LA7 073-2AA□□	2.5	4.3	2.6	16	0.00041	52	63
	1LA7 080-2AA□□	2.3	5.6	2.4	16	0.00079	56	67
	1LA7 083-2AA□□	2.6	6.1	2.7	16	0.001	56	67
	1LA7 090-2AA□□	2.4	5.5	2.7	16	0.0014	62	74
	1LA7 096-2AA□□	2.8	6.3	3.1	16	0.0018	62	74
▶	1LA7 106-2AA□□	2.8	6.8	3	16	0.0035	62	74
▶	1LA7 113-2AA □□	2.6	7.2	2.9	16	0.0059	63	75
▶	1LA7 130-2AA□□	2	5.9	2.8	16	0.015	68	80
▶	1LA7 131-2AA□□	2.3	6.9	3	16	0.019	68	80
▶	1LA7 163-2AA □□	2.1	6.5	2.9	16	0.034	70	82
▶	1LA7 164-2AA □□	2.2	6.6	3	16	0.043	70	82
▶	1LA7 166-2AA□□	2.4	7	3.1	16	0.051	70	82
	1LA5 183-2AA□□	2.5	6.9	3.2	16	0.077	70	83
	1LA5 206-2AA□□	2.4	7.2	2.8	16	0.14	71	84
	1LA5 207-2AA	2.4	7.7	2.8	16	0.16	71	84
	1LA5 223-2AA	2.8	7.7	3.4	16	0.2	71	84

The Order No. for 1LA7 motors marked with this symbol are phase-out models.

1LE1 motors are the successors.

For additional information see catalog part 1 "New Generation 1LE1/1PC1" under "Self-ventilated energy-saving motors with improved efficiency" Pages 1/18 to 1/21 or under "General Line motors with shorter delivery time" (defined versions - voltages, types of construction, motor protection and location of the connection boxes) Pages 1/8 to 1/17.

Standard motors up to frame size 315 L

Self-ventilated energy-saving motors with improved efficiency – Aluminum series 1LA7/1LA5

Selection and ordering data (continued)

Rated ou	ıtput	Frame size		values at ra						Order No.	Price	Weight
50 Hz	60 Hz	Size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency Class according to CEMEP	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage and type of construction see table below		IM B3 type of con- struction approx.
Prated	P_{rated}	FS	n _{rated}	$T_{\rm rated}$	(EFF2)	$\eta_{\rm rated}$	η_{rated}	$\cos \varphi_{ { m rated}}$	I _{rated}			m
kW	kW		rpm	Nm		%	%			Phase-out model		kg
4-pole,	•		•	•	temperatu				of protectio			
0.06	0.07	56 M	1350	0.42		56	55	0.77	0.2	1LA7 050-4AB□□		3
0.09	0.11	56 M	1350	0.64		58	57	0.77	0.29	1LA7 053-4AB□□		3
0.12	0.14	63 M	1350	0.85		55	54	0.75	0.42	1LA7 060-4AB□□		3.5
0.18	0.21	63 M	1350	1.3		59	60	0.76	0.58	1LA7 063-4AB□□		4.1
0.25	0.29	71 M	1350	1.8		60	60	0.78	0.77	1LA7 070-4AB□□		4.8
0.37	0.43	71 M	1370	2.6		65	65	0.78	1.06	1LA7 073-4AB□□		6
0.55	0.63	80 M	1395	3.8		67	67	0.81	1.46	1LA7 080-4AA		9
0.75	0.86	80 M	1395	5.1		72	72	0.8	1.91	1LA7 083-4AA□□		10
1.1	1.3	90 S	1415	7.4		77	77	0.81	2.55	1LA7 090-4AA□□		13
1.5	1.75	90 L	1420	10	EFF2	79	79	0.81	3.4	1LA7 096-4AA□□		15.6
2.2	2.55	100 L	1420	15	EFF2	82	82.5	0.82	4.7	1LA7 106-4AA		21
3	3.45	100 L	1420	20	EFF2	83	83.5	0.82	6.4	1LA7 107-4AA		24
4	4.6	112 M	1440	27	EFF2	85	85.5	0.83	8.2	1LA7 113-4AA□□		31
5.5	6.3	132 S	1455	36	EFF2	86	86	0.81	11.4	1LA7 130-4AA		41
7.5	8.6	132 M	1455	49	EFF2	87	87.5	0.82	15.2	1LA7 133-4AA		49
11	12.6	160 M	1460	72	EFF2	88.5	89	0.84	21.5	1LA7 163-4AA		73
15	17.3	160 L	1460	98	EFF2	90	90.2	0.84	28.5	1LA7 166-4AA		85
18.5	21.3	180 M	1460	121	EFF2	90.5	90.5	0.83	35.5 ¹⁾	1LA5 183-4AA□□		113
22	25.3	180 L	1460	144	EFF2	91.2	91.2	0.84	41.5 ¹⁾	1LA5 186-4AA□□		123
30	34.5	200 L	1465	196	EFF2	91.8	91.8	0.86	55	1LA5 207-4AA		157
37	42.5	225 NO	1470	240	EFF2	92.9	92.9	0.87	66 ¹⁾	1LA5 220-4AA		206
45	52	225 M	1470	292	EFF2	93.4	93.4	0.87	80 ¹⁾	1LA5 223-4AA		232

Order No. supplements

Motor type	Penultimate po	osition: Voltage	code				Final position	on: Type	of cons	truction	code		
	50 Hz				60 Hz		Without flange	With flan	ige		With sta flange	ndard	With spe- cial flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	(see "In	troduc-	IM V6, IM V5 without	IM V1 without protec-	IM V1 with protec- tive cover 2) 3)	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protective cover
	1	6	3	5	1	6	0	1	4	6	2	7	3
1LA7 05 □□	0	0	0	_	0	0		✓	-	✓	✓	✓	✓
1LA7 06 □□	0	0	0	_	0	0		✓	1	✓	✓	✓	✓
1LA7 07 □□	0	0	0	_	0	0		✓	✓	✓	✓	✓	1
1LA7 08 □□	0	0	0	-	0	0		✓	✓	✓	✓	✓	1
1LA7 09 □□	0	0	0	_	0	0		✓	/	/	✓	/	1
1LA7 10 □□	0	0	0	0	0	0		✓	✓	✓	✓	✓	1
1LA7 11 🔲 🔲	0	0	0	0	0	0		✓	✓	✓	✓	✓	1
1LA7 13 □□	0	0	0	0	0	0		✓	/	/	✓	/	1
1LA7 16 □□	0	0	0	0	0	0		✓	1	✓	✓	✓	✓
1LA5 18 □□	0	0	0	0	0	0		✓ ⁴⁾	1	✓	-	-	-
1LA5 20 □□	0	0	0	0	0	0		✓ ⁴⁾	/	1	-	-	_
1LA5 22 □□	0	0	0	0	0	0		✓ ⁴⁾	1	1	-	_	-

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For connection to 230 V, parallel supply cables are necessary (see catalog part 0 "Introduction", "Connection, circuit and connection box").

^{2) 1}LA5 183-... to 1LA5 223-... motors (motor series 1LA5, frame size 180 M to 225 M) can be supplied with two additional eyebolts; specify supplement -Z and order code K32.

³⁾ The "Second shaft extension" option, order code **K16** is not possible.

⁴⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated energy-saving motors with improved efficiency – Aluminum series 1LA7/1LA5

Selection and ordering data (continued)

	Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated our	tput
		with direct starting	as multiple of rated				Measuring	Sound pressure
		torque	current	torque			surface sound pressure level at 50 Hz	level at 50 Hz
		T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}
>	Phase-out model					kgm²	dB(A)	dB(A)
	4-pole, 1500 rpm at	50 Hz, 1800 rpm	at 60 Hz, temper	rature class 155 ((F), IP55 degre	e of protection	1	
	1LA7 050-4AB□□	1.9	2.6	1.9	13	0.00027	42	53
	1LA7 053-4AB□□	1.9	2.6	1.9	13	0.00027	42	53
	1LA7 060-4AB□□	1.9	2.8	2	13	0.00029	42	53
	1LA7 063-4AB□□	1.9	3	1.9	13	0.00037	42	53
	1LA7 070-4AB□□	1.9	3	1.9	13	0.00052	44	55
	1LA7 073-4AB□□	1.9	3.3	2.1	13	0.00077	44	55
	1LA7 080-4AA□□	2.2	3.9	2.2	16	0.0014	47	58
	1LA7 083-4AA	2.3	4.2	2.3	16	0.0017	47	58
	1LA7 090-4AA□□	2.3	4.6	2.4	16	0.0024	50	62
	1LA7 096-4AA□□	2.4	5.3	2.6	16	0.0033	50	62
▶	1LA7 106-4AA□□	2.5	5.6	2.8	16	0.0047	56	68
>	1LA7 107-4AA□□	2.7	5.6	3	16	0.0055	56	68
>	1LA7 113-4AA□□	2.7	6	3	16	0.012	53	65
▶	1LA7 130-4AA□□	2.5	6.3	3.1	16	0.018	62	74
▶	1LA7 133-4AA□□	2.7	6.7	3.2	16	0.023	62	74
▶	1LA7 163-4AA□□	2.2	6.2	2.7	16	0.043	66	78
▶	1LA7 166-4AA□□	2.6	6.5	3	16	0.055	66	78
	1LA5 183-4AA□□	2.3	7.5	3	16	0.13	63	76
	1LA5 186-4AA□□	2.3	7.5	3	16	0.15	63	76
	1LA5 207-4AA□□	2.6	7	3.2	16	0.24	65	78
	1LA5 220-4AA□□	2.8	7	3.2	16	0.32	65	78
	1LA5 223-4AA	2.8	7.7	3.3	16	0.36	65	78

➤ The Order No. for 1LA7 motors marked with this symbol are phase-out models.

1LE1 motors are the successors.

For additional information see catalog part 1 "New Generation 1LE1/1PC1" under "Self-ventilated energy-saving motors with improved efficiency" Pages 1/18 to 1/21 or under "General Line motors with shorter delivery time" (defined versions - voltages, types of construction, motor protection and location of the connection boxes) Pages 1/8 to 1/17.

Self-ventilated energy-saving motors with improved efficiency - Aluminum series 1LA7/1LA5

Selection and ordering data (continued)

Rated ou	tput	Frame size	Operating	values at ra						Order No.	Price Weight
at 50 Hz	60 Hz	SIZE	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency Class according to CEMEP	efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage and type of construction see table below	IM B3 type of con- struction approx.
P _{rated}	P_{rated}	FS	n _{rated}	$T_{\rm rated}$		η_{rated}	η_{rated}	$\cos arphi_{ { m rated}}$	I _{rated}		m
kW	kW		rpm	Nm		%	%		A	Phase-out model	kg
6-pole,	1000 rpm	at 50 Hz,	1200 rpm	at 60 Hz,	temperatu	re class 1	55 (F), IP5	5 degree	of protection	on	
0.09	0.1	63 M	850	1		45	41.5	0.66	0.44	1LA7 063-6AB□□	4.1
0.18	0.21	71 M	850	2		53	54.5	0.68	0.72	1LA7 070-6AA	5
0.25	0.29	71 M	830	2.8		60	58.5	0.76	0.79	1LA7 073-6AA□□	6.3
0.37	0.43	80 M	920	3.8		62	60.5	0.72	1.2	1LA7 080-6AA□□	9
0.55	0.63	80 M	910	5.8		67	66.5	0.74	1.6	1LA7 083-6AA	10
0.75	0.86	90 S	915	7.8		69	69	0.76	2.05	1LA7 090-6AA□□	12.5
1.1	1.3	90 L	915	11		72	72	0.77	2.85	1LA7 096-6AA□□	15.7
1.5	1.75	100 L	925	15		74	74	0.75	3.9	1LA7 106-6AA □□	21
2.2	2.55	112 M	940	22		78	78.5	0.78	5.2	1LA7 113-6AA □□	26
3	3.45	132 S	950	30		79	79.5	0.76	7.2	1LA7 130-6AA □□	38
4	4.6	132 M	950	40		80.5	80.5	0.76	9.4	1LA7 133-6AA □□	44
5.5	6.3	132 M	950	55		83	83	0.76	12.6	1LA7 134-6AA □□	52
7.5	8.6	160 M	960	75		86	86	0.74	17	1LA7 163-6AA □□	74
11	12.6	160 L	960	109		87.5	87.5	0.74	24.5	1LA7 166-6AA □□	95
15	18	180 L	970	148		89.5	89.5	0.77	31.5	1LA5 186-6AA	126
18.5	22	200 L	975	181		90.2	90.2	0.77	38.5	1LA5 206-6AA	161
22	26.5	200 L	975	215		90.8	90.8	0.77	45.5	1LA5 207-6AA	183
30	36	225 M	978	293		91.8	91.8	0.77	61 ¹⁾	1LA5 223-6AA□□	214

Order No. supplements

Motor type	Donultimata na	noition, Voltago	aada				Einal pacitie	anı Tırna	of const	rustion	aada		
Motor type		osition: Voltage	coue				Final position	• •		ruction			
	50 Hz				60 Hz		Without flange	With flan	ige		With sta flange	ndard	With spe- cial flange
	230 VA/400 VY 400 VA/690 VY		500 VY	500 VΔ	(see "In	troduc- outputs	IM B3/6/7/8, IM V6, IM V5 without protective cover	IM B5, IM V1 without protec- tive cover ²⁾ IM V3	IM V1 with protec- tive cover 2) 3)	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protective cover
	1	6	3	5	1	6	0	1	4	6	2	7	3
1LA7 05 □□	0	0	0	_	0	0		✓	-	✓	✓	✓	✓
1LA7 06 □□	0	0	0	-	0	0		✓	✓	✓	✓	✓	✓
1LA7 07 □□	0	0	0	-	0	0		✓	✓	✓	✓	✓	✓
1LA7 08 □□	0	0	0	_	0	0		✓	✓	✓	✓	/	✓
1LA7 09 □□	0	0	0	-	0	0		/	/	/	/	✓	✓
1LA7 10 🗖 🗖	0	0	0	0	0	0		✓	✓	✓	✓	✓	✓
1LA7 11 🔲 🔲	0	0	0	0	0	0		/	/	/	/	✓	✓
1LA7 13 □□	0	0	0	0	0	0		/	/	/	/	✓	✓
1LA7 16 □□	0	0	0	0	0	0		1	1	1	1	1	/
1LA5 18 □□	0	0	0	0	0	0		√ ⁴⁾	1	1	-	-	-
1LA5 20 □□	0	0	0	0	0	0		✓ ⁴⁾	/	/	-	-	_
1LA5 22 □□	0	0	0	0	0	0		✓ ⁴⁾	1	1	-	-	_

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For connection to 230 V, parallel supply cables are necessary (see catalog part 0 "Introduction", "Connection, circuit and connection box").

¹LA5 183-... to 1LA5 223-... motors (motor series 1LA5, frame size 180 M to 225 M) can be supplied with two additional eyebolts; specify supplement -Z and order code K32.

³⁾ The "Second shaft extension" option, order code **K16** is not possible.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated energy-saving motors with improved efficiency – Aluminum series 1LA7/1LA5

Selection and ordering data (continued)

	Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated ou	tput
		with direct starting torque	as multiple of rated current	torque			Measuring surface sound pressure level at 50 Hz	Sound pressure level at 50 Hz
		T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}
>	Phase-out model					kgm²	dB(A)	dB(A)
	6-pole, 1000 rpm at	t <u>50 Hz, 1200 rpm</u>	at 60 Hz, tempe	rature class 155	(F), IP55 degre	e of protection	1	
	1LA7 063-6AB□□	1.8	2	1.9	13	0.00037	39	50
	1LA7 070-6AA□□	2.1	2.3	1.9	16	0.00055	39	50
	1LA7 073-6AA□□	2.2	2.7	2	16	0.0008	39	50
	1LA7 080-6AA□□	1.9	3.1	2.1	16	0.0014	40	51
	1LA7 083-6AA□□	2.1	3.4	2.2	16	0.0017	40	51
	1LA7 090-6AA□□	2.2	3.7	2.2	16	0.0024	43	55
	1LA7 096-6AA□□	2.3	3.8	2.3	16	0.0033	43	55
▶	1LA7 106-6AA □□	2.3	4	2.3	16	0.0047	47	59
>	1LA7 113-6AA□□	2.2	4.6	2.5	16	0.0091	52	64
>	1LA7 130-6AA□□	1.9	4.2	2.2	16	0.015	63	75
>	1LA7 133-6AA□□	2.1	4.5	2.4	16	0.019	63	75
>	1LA7 134-6AA□□	2.3	5	2.6	16	0.025	63	75
>	1LA7 163-6AA□□	2.1	4.6	2.5	16	0.044	66	78
>	1LA7 166-6AA□□	2.3	4.8	2.6	16	0.063	66	78
	1LA5 186-6AA□□	2	5.2	2.4	16	0.15	66	78
	1LA5 206-6AA□□	2.7	5.5	2.8	16	0.24	66	78
	1LA5 207-6AA□□	2.8	5.5	2.9	16	0.28	66	78
	1LA5 223-6AA	2.8	5.7	2.9	16	0.36	66	78

▶ The Order No. for 1LA7 motors marked with this symbol are phase-out models.

1LE1 motors are the successors.

For additional information see catalog part 1 "New Generation 1LE1/1PC1" under "Self-ventilated energy-saving motors with improved efficiency" Pages 1/18 to 1/21 or under "General Line motors with shorter delivery time" (defined versions - voltages, types of construction, motor protection and location of the connection boxes) Pages 1/8 to 1/17.

Self-ventilated energy-saving motors with improved efficiency - Aluminum series 1LA7/1LA5

Selection and ordering data (continued)

Rated ou	tput	Frame size	, ,	values at ra						Order No.	Price Weight
50 Hz	60 Hz	SIZE	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency Class according to CEMEP	efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage and type of construction see table below	IM B3 type of con- struction approx.
Prated	P_{rated}	FS	n _{rated}	$T_{\rm rated}$		η_{rated}	η_{rated}	$\cos arphi_{ { m rated}}$	I _{rated}		m
kW	kW		rpm	Nm		%	%			Phase-out model	kg
8-pole,	750 rpm a	at 50 Hz, 9	000 rpm at	: 60 Hz, ter	nperature	class 155	(F), IP55 (degree of	protection		
0.09	0.1	71 M	630	1.4		53	54.5	0.68	0.36	1LA7 070-8AB□□	6.3
0.12	0.14	71 M	645	1.8		53	49.5	0.64	0.51	1LA7 073-8AB□□	6.3
0.18	0.21	80 M	675	2.5		51	49.5	0.68	0.75	1LA7 080-8AB□□	9
0.25	0.29	80 M	685	3.5		55	50.5	0.64	1.02	1LA7 083-8AB□□	10
0.37	0.43	90 S	675	5.2		63	62	0.75	1.14	1LA7 090-8AB□□	10.5
0.55	0.63	90 L	675	7.8		66	65	0.76	1.58	1LA7 096-8AB□□	13.2
0.75	0.86	100 L	680	11		66	65	0.76	2.15	1LA7 106-8AB □□	19
1.1	1.3	100 L	680	15		72	72	0.76	2.9	1LA7 107-8AB □□	22
1.5	1.75	112 M	705	20		74	74	0.76	3.85	1LA7 113-8AB □□	24
2.2	2.55	132 S	700	30		75	75	0.74	5.7	1LA7 130-8AB□□	38
3	3.45	132 M	700	41		77	77.5	0.74	7.6	1LA7 133-8AB □□	44
4	4.6	160 M	715	53		80	80	0.72	10	1LA7 163-8AB □□	64
5.5	6.3	160 M	710	74		83.5	83.5	0.73	13	1LA7 164-8AB □□	74
7.5	8.6	160 L	715	100		85.5	85.5	0.72	17.6	1LA7 166-8AB □□	94
11	13.2	180 L	725	145		87	87	0.75	24.5	1LA5 186-8AB□□	128
15	18	200 L	725	198		87.5	87.5	0.78	31.5	1LA5 207-8AB□□	176
18.5	22	225 NO	725	244		89.2	89.2	0.79	38	1LA5 220-8AB□□	184
22	26.5	225 M	725	290		90.6	90.6	0.79	44.5	1LA5 223-8AB□□	214

Order No. supplements

Motor type	Donultimata na	noition, Voltogo	aada				Einal pacitie	anı Tırna	of cons	truction	aada		
Motor type		osition: Voltage	coue				Final position	• •		truction			
	50 Hz				60 Hz		Without flange	With flan	ige		With sta flange	ndard	With spe- cial flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	(see "In	troduc- outputs	IM B3/6/7/8, IM V6, IM V5 without protective cover	IM B5, IM V1 without protec- tive cover 1) IM V3	IM V1 with protec- tive cover 1) 2)	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protective cover
	1	6	3	5	1	6	0	1	4	6	2	7	3
1LA7 05 □□	0	0	0	-	0	0		✓	_	✓	✓	✓	✓
1LA7 06 □□	0	0	0	-	0	0		/	✓	✓	/	/	✓
1LA7 07 □□	0	0	0	-	0	0		✓	✓	✓	✓	✓	✓
1LA7 08 □□	0	0	0	-	0	0		✓	✓	/	✓	/	✓
1LA7 09 □□	0	0	0	-	0	0		/	✓	✓	/	/	✓
1LA7 10 🔲 🗖	0	0	0	0	0	0		✓	✓	✓	✓	✓	✓
1LA7 11 🔲 🔲	0	0	0	0	0	0		/	✓	✓	/	1	✓
1LA7 13 □□	0	0	0	0	0	0		/	✓	✓	/	/	✓
1LA7 16 □□	0	0	0	0	0	0		1	1	1	1	1	/
1LA5 18 □□	0	0	0	0	0	0		√ 3)	✓	✓	-	-	-
1LA5 20 □□	0	0	0	0	0	0		√ 3)	1	1	-	-	_
1LA5 22 □□	0	0	0	0	0	0		√ 3)	1	1	-	-	_

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

^{1) 1}LA5 183-... to 1LA5 223-... motors (motor series 1LA5, frame size 180 M to 225 M) can be supplied with two additional eyebolts; specify supplement -Z and order code K32.

²⁾ The "Second shaft extension" option, order code **K16** is not possible.

 $^{^{\}rm 3)}$ $\,$ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated energy-saving motors with improved efficiency – Aluminum series 1LA7/1LA5

Selection and ordering data (continued)

	Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated our	tput
		with direct starting	as multiple of rated	·			Measuring	Sound pressure
		torque	current	torque			surface sound	level at 50 Hz
		10.940	Carronic	101900			pressure level at 50 Hz	
		$T_{\rm LB}/T_{\rm rated}$	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J		L_{WA}
	Phase-out model	'LR' 'rated	'LR' 'rated	'B' 'rated	OL	kgm²	L_{pfA} dB(A)	dB(A)
	8-pole, 750 rpm at 5	50 Hz 000 rpm o	t 60 Hz. tomporat	uro class 155 (E)	IDEE dograp		UD(A)	UD(A)
						•	00	47
_	1LA7 070-8AB	1.9	2.2	1.7	13	0.0008	36	47
_	1LA7 073-8AB□□	2.2	2.2	2	13	0.0008	36	47
	1LA7 080-8AB□□	1.7	2.3	1.9	13	0.0014	41	52
	1LA7 083-8AB□□	2	2.6	2.2	13	0.0017	41	52
	1LA7 090-8AB□□	1.6	2.9	1.8	13	0.0023	41	53
	1LA7 096-8AB□□	1.7	3	1.9	13	0.0031	41	53
•	1LA7 106-8AB □□	1.6	3	1.9	13	0.0051	45	57
▶	1LA7 107-8AB □□	1.8	3.3	2.1	13	0.0063	45	57
▶	1LA7 113-8AB □□	1.8	3.7	2.1	13	0.013	49	61
▶	1LA7 130-8AB □□	1.9	3.9	2.3	13	0.014	53	65
•	1LA7 133-8AB □□	2.1	4.1	2.4	13	0.019	53	65
•	1LA7 163-8AB □□	2.2	4.5	2.6	13	0.036	63	75
▶	1LA7 164-8AB □□	2.3	4.7	2.7	13	0.046	63	75
•	1LA7 166-8AB □□	2.7	5.3	3	13	0.064	63	75
	1LA5 186-8AB□□	2	5	2.2	13	0.21	60	73
	1LA5 207-8AB□□	2.1	5	2.2	13	0.37	58	71
	1LA5 220-8AB□□	2.1	4.5	2.2	13	0.37	58	71
	1LA5 223-8AB□□	2.2	4.8	2.3	13	0.45	58	71

The Order No. for 1LA7 motors marked with this symbol are phase-out models.

1LE1 motors are the successors.

For additional information see catalog part 1 "New Generation 1LE1/1PC1" under "Self-ventilated energy-saving motors with improved efficiency" Pages 1/18 to 1/21.

Self-ventilated energy-saving motors with improved efficiency - Aluminum series 1LA7/1LA5

Selection and ordering data (continued)

Rated of 50 Hz, 1500 rpm	3000 rpm	Frame size	Rated s at 50 H 1500 rpm		Rated t at 50 H 1500 rpm		Efficier 50 Hz 1500 rpm	ncy at 4/4-load 3000 rpm	Power fa 50 Hz 4/- 1500 rpm		Rated 400 V, 1500 rpm		Order No.	Price	Weight motor
Prated		FS	n _{rated}		$T_{\rm rated}$		$\eta_{\rm rated}$		$\cos arphi_{ m rate}$	d	I _{rated}				m
kW	kW		rpm	rpm	Nm	Nm	%	%			Α	Α			kg
									degree						
doubl	e pole-c	changin	g for co	onstant	load to	rque wi	th one	winding	connec	ted in C	ahland	er circui			
0.1	0.15	63 M	1330	2650	0.72	0.54	45	52	0.79	0.82	0.41	0.51	1LA7 060-0AA		3.5
0.15	0.2	63 M	1330	2750	1.1	0.7	45	57	0.71	0.73	0.68	0.7	1LA7 063-0AA		4.1
0.21	0.28	71 M	1375	2770	1.5	0.97	59	48	0.73	0.76	0.7	1.1	1LA7 070-0AA		4.8
0.3	0.43	71 M	1390	2780	2.1	1.5	64	58	0.76	0.82	0.89	1.3	1LA7 073-0AA		7
0.48	0.6	80 M	1390	2810	3.3	2	66	64	0.82	0.84	1.25	1.6	1LA7 080-0AA		9
0.7	0.85	80 M	1390	2810	4.8	2.9	69	70	0.84	0.83	1.75	2.1	1LA7 083-0AA		10
1.1	1.4	90 S	1390	2810	7.6	4.8	69	66	0.85	0.85	2.7	3.6	1LA7 090-0AA		13
1.5	1.9	90 L	1410	2860	10	6.4	74	72	0.86	0.85	3.4	4.5	1LA7 096-0AA		15.6
2	2.4	100 L	1410	2870	14	8	81	75	0.84	0.84	4.25	5.5	1LA7 106-0AAQQ		21
2.6	3.1	100 L	1400	2850	18	10	79	74	0.86	0.8	5.5	7.6	1LA7 107-0AA		24
3.7	4.4	112 M	1420	2885	25	15	79	76	0.85	0.8	8	10.5	1LA7 113-0AA		31
4.7	5.9	132 S	1450	2920	31	19	83	80	0.84	0.85	9.7	12.5	1LA7 130-0AA		41
6.5	8	132 M	1450	2930	43	26	82	82.5	0.84	0.84	13.6	16.7	1LA7 133-0AA		50
9.3	11.5	160 M	1455	2930	61	37	86.5	80	0.85	0.89	18.3	23.4	1LA7 163-0AA		74
13	17	160 L	1455	2930	85	55	87.5	87	0.84	0.88	25.6	32	1LA7 166-0AA□□		92
15	18	180 M	1470	2950	97	58	90	86.5	0.83	0.8	29	37.5	1LA5 183-0AA□□		113
18	21.5	180 L	1465	2950	117	70	90	87	0.84	0.85	34.5	42	1LA5 186-0AA□□		123
26	31	200 L	1465	2940	169	101	90.9	86.5	0.86	0.85	48.5	61	1LA5 207-0AA□□		157

Order No. supplements

Motor type	Penultima	te position:	Voltage cod	е	Final posit	ion: Type of	construction	on code				
	50 Hz, dire	ct online sta	rting		Without flange	With flange			With stand	ard flange	With spe- cial flange	
	230 V	400 V	500 V	690 V	IM B3, IM B6/7/8, IM V6/5 without protective cover	IM B5, IM V1 without protective cover 1) IM V3	IM V1 with protective cover 1) 2)	IM B35	IM B14, IM V19 IM V18 without protective cover	IM B34	IM B14 IM V19 IM V18 without protective cover	
	1	6	5	0	0	1	4	6	2	7	3	
1LA7 06 □□	0	0	0	0		✓	✓	✓	✓	✓	/	
1LA7 07 □□	0	0	0	0		✓	✓	✓	✓	✓	/	
1LA7 08 □□	0	0	0	0		✓	✓	✓	✓	✓	✓	
1LA7 09 □□	0	0	0	0		✓	1	✓	✓	✓	/	
1LA7 10 □□	0	0	0	0		✓	✓	✓	✓	✓	/	
1LA7 11 🔲	0	0	0	0		✓	✓	✓	✓	✓	✓	
1LA7 13 □□	0	0	0	0		✓	✓	✓	✓	✓	1	
1LA7 16 □□	0	0	0	0		✓	✓	✓	✓	✓	1	
1LA5 18 □□	0	0	0	0		✓ ³⁾	✓	✓	-	-	-	
1LA5 20 □□	0	0	0	0		✓ ³⁾	✓	✓	-	-	-	

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

^{1) 1}LA5 183-... to 1LA5 207-... motors (motor series 1LA5, frame size 180 M to 200 L) can be supplied with two additional eyebolts; specify supplement -Z and order code K32.

 $^{^{2)}\,\,}$ The "Second shaft extension" option, order code K16 is not possible.

 $^{^{3)}}$ Type of construction IM $\ensuremath{\text{V3}}$ is only possible using type of construction code 9 and order code M1G.

Self-ventilated energy-saving motors with improved efficiency – Aluminum series 1LA7/1LA5

Selection and ordering data (continued)												
Selection and ordering data (continued) Order No. Locked-rotor Locked-rotor Locked-rotor Breakdown Breakdown Torque class Moment of												
Order No.	torque	Locked-rotor torque ing as multiple of torque 3000 rpm	current	Locked-rotor current current 3000 rpm	Breakdown torque torque 1500 rpm	Breakdown torque torque 3000 rpm	Torque class	Moment of inertia				
	T_{LR}/T_{rated}	T_{LR}/T_{rated}	I _{LR} /I _{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²				
4/2-pole, 1500/3000												
double pole-changi	ng for consta	nt load torque	with one win	ding connecte	d in Dahlande	er circuit						
1LA7 060-0AA	1.8	1.8	2.7	2.9	1.8	1.8	10	0.00029				
1LA7 063-0AA□□	2	2	3	3.3	2	2	10	0.0004				
1LA7 070-0AA□□	1.6	1.6	3	3.1	1.8	1.8	10	0.00052				
1LA7 073-0AA	1.8	1.8	3.7	3.8	2	2	10	0.00076				
1LA7 080-0AA	1.7	1.7	3.9	4	2	2	10	0.0014				
1LA7 083-0AA□□	1.8	1.8	4.3	4.3	2.1	2.1	10	0.0017				
1LA7 090-0AA□□	1.6	1.8	4.2	4.3	1.9	2	13	0.0024				
1LA7 096-0AA□□	1.9	1.9	4.9	5.3	2	2.1	13	0.0033				
1LA7 106-0AA□□	1.8	1.8	5	5.5	2	2.1	13	0.0048				
1LA7 107-0AA□□	2.3	2.4	5.6	5.6	2.4	2.4	13	0.0055				
1LA7 113-0AA	2	2.2	5.6	5.8	2.2	2.3	13	0.011				
1LA7 130-0AA□□	1.7	1.6	6.3	6.5	2.2	2.2	10	0.018				
1LA7 133-0AA□□	2	2.1	6.9	7.5	2.5	2.6	10	0.023				
1LA7 163-0AA□□	2	1.8	6.7	7.4	2.6	2.4	10	0.043				
1LA7 166-0AA□□	2.5	2.8	7.6	8.5	3	3	10	0.06				
1LA5 183-0AA□□	2.1	2.2	6.7	7.5	2.7	3.2	13	0.13				
1LA5 186-0AA	2	2.2	6.4	7.3	2.6	3.1	13	0.15				
1LA5 207-0AA	2.6	2.6	6.7	7.5	2.8	3.3	13	0.24				

See catalog part "Fan motors" for pole-changing motors for quadratic load torque for driving fans.

Self-ventilated energy-saving motors with improved efficiency - Aluminum series 1LA7/1LA5

Selection and ordering data (continued)

Rated of 50 Hz, 750 rpm	output at 1500 rpm	Frame size	Rated s 50 Hz, 750 rpm	1500 rpm	Rated t 50 Hz, 750 rpm	orque at 1500 rpm	Efficien 50 Hz 4 750 rpm	cy at 1/4-load 1500 rpm	Power factors for the second s		Rated of 400 V, 9 750 rpm		Order No.	Price	Weight motor
Prated		FS	n _{rated}		T_{rated}		$\eta_{ m rated}$		$\cos arphi_{ m rated}$		I _{rated}				m
kW	kW		rpm	rpm	Nm	Nm	%	%			Α	Α			kg
									degree of						
doubl	le pole-	changin	g for co	onstant	load to	rque wi	th one	winding	connect	ted in D	ahland	er circui	t		
0.35	0.5	90 S	675	1365	5.1	3.6	60	65	0.71	0.79	1.19	1.41	1LA7 090-0AB□□		11
0.5	0.7	90 L	675	1380	7.1	4.9	63	62	0.72	0.78	1.6	2.1	1LA7 096-0AB□□		13.2
0.7	1.1	100 L	690	1380	9.8	7.7	65	61	0.74	8.0	2.1	3.25	1LA7 106-0AB□□		20
0.9	1.5	100 L	690	1380	13	10	69	67	0.70	0.8	2.7	4.0	1LA7 107-0AB□□		22
1.4	1.9	112 M	690	1410	19	13	69	70	0.73	0.75	4	5.2	1LA7 113-0AB□□		25
1.8	3.6	132 S	720	1430	24	24	72	80	0.57	0.9	6.3	7.2	1LA7 130-0AB□□		41
2.5	5	132 M	720	1430	33	33	73	80	0.6	0.9	8.2	10	1LA7 133-0AB□□		49
3.5	7	160 M	725	1450	46	46	77	81.5	0.56	0.89	11.7	13.9	1LA7 163-0AB□□		73
5.6	11	160 L	725	1450	74	72	78	83	0.56	0.89	18.5	21.5	1LA7 166-0AB□□		91
11	18	180 L	725	1455	144	118	83.5	83.5	0.69	0.87	27.5	35	1LA5 186-0AB□□		123
17	27	200 L	730	1465	223	177	89	89.5	0.68	0.86	40.5	50.5	1LA5 207-0AB□□		157

Order No. supplements

Motor type	Penultima	te position:	Voltage cod	е	Final posit	ion: Type of	f construction	on code			
	50 Hz, dire	ct online sta	rting		Without flange	With flange			With stand	ard flange	With spe- cial flange
	230 V	400 V	500 V	690 V	IM B3, IM B6/7/8, IM V6/5 without protective cover	IM B5, IM V1 without protective cover 1) IM V3	IM V1 with protective cover 1) 2)	IM B35	IM B14, IM V19 IM V18 without protective cover	IM B34	IM B14 IM V19 IM V18 without protective cover
	1	6	5	0	0	1	4	6	2	7	3
1LA7 06 □□	0	0	0	0		✓	✓	✓	✓	/	/
1LA7 07 □□	0	0	0	0		✓	/	✓	/	✓	1
1LA7 08 □□	0	0	0	0		✓	1	✓	1	✓	1
1LA7 09 □□	0	0	0	0		✓	✓	✓	✓	✓	✓
1LA7 10 □□	0	0	0	0		✓	✓	✓	✓	✓	/
1LA7 11 🗆 🗆	0	0	0	0		✓	✓	✓	✓	✓	1
1LA7 13 □□	0	0	0	0		✓	✓	✓	✓	✓	1
1LA7 16 □□	0	0	0	0		✓	✓	✓	✓	✓	✓
1LA5 18 □□	0	0	0	0		✓ ³⁾	✓	✓	-	-	_
1LA5 20 □□	0	0	0	0		✓ ³⁾	/	/	-	_	-

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

^{1) 1}LA5 183-... to 1LA5 207-... motors (motor series 1LA5, frame size 180 M to 200 L) can be supplied with two additional eyebolts; specify supplement -Z and order code K32.

 $^{^{2)}\,\,}$ The "Second shaft extension" option, order code K16 is not possible.

³⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated energy-saving motors with improved efficiency – Aluminum series 1LA7/1LA5

Selection and ordering data (continued)												
Order No.	Locked-rotor torque with direct start torque 750 rpm	Locked-rotor torque ting as multiple o current 1500 rpm	Locked-rotor current f rated torque 750 rpm	Locked-rotor current torque 1500 rpm	Breakdown torque current 750 rpm	Breakdown torque torque 1500 rpm	Torque class	Moment of inertia				
	T_{LR}/T_{rated}	T_{LR}/T_{rated}	I _{LR} /I _{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	$T_{\rm B}/T_{\rm rated}$	CL	<i>J</i> kgm²				
8/4-pole, 750/1500 i double pole-chang						er circuit						
1LA7 090-0AB□□	1.3	1.3	2.5	3.2	1.6	1.6	10	0.0023				
1LA7 096-0AB□□	1.4	1.5	3	3.5	1.7	1.8	10	0.0031				
1LA7 106-0AB□□	1.7	1.6	3.3	3.5	2	1.9	10	0.0051				
1LA7 107-0AB	1.8	1.6	3.5	3.6	2	1.9	10	0.0063				
1LA7 113-0AB	1.4	1.5	3.6	4.4	1.7	1.8	10	0.013				
1LA7 130-0AB□□	2	1.3	4.3	5.4	2.3	1.8	10	0.018				
1LA7 133-0AB□□	2	1.3	4.3	5.4	2.3	1.8	10	0.023				
1LA7 163-0AB	2	1.4	4	5.4	2.3	1.8	10	0.043				
1LA7 166-0AB□□	2.2	1.7	4.2	5.9	2.4	2	10	0.06				
1LA5 186-0AB	1.9	2	5.2	6.2	2.2	2.2	13	0.21				
1LA5 207-0AB	2.4	2.3	5.4	6.6	2.5	2.5	13	0.37				

See catalog part "Fan motors" for pole-changing motors for quadratic load torque for driving fans.

Self-ventilated energy-saving motors with high efficiency - Aluminum series 1LA9

Selection and ordering data

Rated	Frame	Operating	values at rate	ed output					Order No.	Price	Weight
output at 50 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency Class according to CEMEP	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage and type of construction, see table below		IM B3 type of con- struction approx.
P _{rated}	FS	n _{rated}	$T_{\rm rated}$	(EFF I)	η_{rated}	η_{rated}	$\cos arphi_{ { m rated}}$	I _{rated}			m
kW		rpm	Nm		%	%		Α			kg
2-pole, 3	000 rpm at	50 Hz, ten	nperature c	lass 155 (F	F), IP55 dec	gree of pro	tection,				
	ccording t				70	70	0.70	0.04			
0.09	56 M	2830	0.3		70	70	0.76	0.24	1LA9 050-2KA		3
0.12	56 M	2830	0.4		70	70	0.81	0.31	1LA9 053-2KA□□		3.8
0.18	63 M	2840	0.61		70	70	0.78	0.48	1LA9 060-2KA□□		4.1
0.25	63 M	2840	0.84		72	72	0.8	0.63	1LA9 063-2KA□□		5.1
0.37	71 M	2840	1.2		74	74	0.77	0.94	1LA9 070-2KA□□		6
0.55	71 M	2835	1.9		75	75	0.75	1.42	1LA9 073-2KA□□		7.2
0.75	80 M	2870	2.5		80	80	0.82	1.66	1LA9 080-2KA		9.8
1.1	80 M	2860	3.7	EFF1	84	84	0.89	2.1	1LA9 083-2KA□□		12.3
1.5	90 S	2890	5	EFF1	85	85	0.87	2.95	1LA9 090-2KA		15
2.2	90 L	2890	7.3	EFF1	86.5	86.5	0.87	4.2	1LA9 096-2KA		18.6
3	100 L	2890	9.9	EFF1	87	87	0.88	5.7	1LA9 106-2KA□□		24
4	112 M	2905	13	EFF1	88.5	88.5	0.89	7.3	1LA9 113-2KA□□		35
5.5	132 S	2930	18	EFF1	89.5	89.5	0.9	9.9	1LA9 130-2KA		43
7.5	132 S	2930	24	EFF1	90.5	90.5	0.92	13	1LA9 131-2KA		56
11	160 M	2945	36	EFF1	91	91	0.9	19.4	1LA9 163-2KA		73
15	160 M	2945	49	EFF1	91.5	91.5	0.9	26.5	1LA9 164-2KA		82
18.5	160 L	2940	60	EFF1	92.3	92.5	0.92	31.5	1LA9 166-2KA□□		102
22	180 M	2945	71	EFF1	93	93.2	0.89	38.5 ¹⁾	1LA9 183-2WA		131
30	200 L	2950	97	EFF1	93.5	93.5	0.89	52	1LA9 206-2WA		185
37	200 L	2950	120	EFF1	94	94.1	0.89	64 ¹⁾	1LA9 207-2WA□□		214

Order No. supplements

Motor type	Penultimate po 50 Hz	osition: Voltage	ition: Voltage code 400 VΔ/690 VY 500 VY 500 VΔ			on: Type of With flang		tion code	With standard flange		With special flange	
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6, IM V5 with- out protec- tive cover	IM B5, IM V1 without protec- tive cover IM V3	IM V1 with pro- tective cover ²⁾	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protective cover	
	1	6	3	5	0	1	4	6	2	7	3	
1LA9 05 □□	0	0	0	-		✓	-	-	✓	✓	✓	
1LA9 06 □□	0	0	0	-		✓	✓	✓	✓	✓	✓	
1LA9 07 □□	0	0	0	-		✓	✓	✓	✓	✓	✓	
1LA9 08 □□	0	0	0	-		✓	✓	✓	✓	✓	✓	
1LA9 09 □□	0	0	0	-		✓	1	✓	✓	/	✓	
1LA9 10 □□	0	0	0	0		✓	✓	✓	✓	✓	✓	
1LA9 11 □□	0	0	0	0		✓	✓	✓	✓	✓	✓	
1LA9 13 □□	0	0	0	0		✓	✓	✓	✓	✓	✓	
1LA9 16 □□	0	0	0	0		✓	✓	1	/	✓	✓	
1LA9 18 □□	0	0	0	0		✓ ³⁾	✓	1	-	-	-	
1LA9 20 □□	0	0	0	0		√ 3)	1	1	-	-	-	

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ For connection to 230 V, parallel supply cables are necessary (see catalog part 0 "Introduction", "Connection, circuit and connection box").

²⁾ The "Second shaft extension" option, order code K16 is not possible.

³⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated energy-saving motors with high efficiency – Aluminum series 1LA9

Selection and ordering data (continued) Order No. Locked-rotor Locked-rotor Breakdown Torque class Moment of Noise at rated output												
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated or	utput					
	with direct starting	g as multiple of rated	t			Measuring	Sound pressure					
	torque	current	torque			surface sound pressure level at 50 Hz	level at 50 Hz					
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}					
					kgm²	dB(A)	dB(A)					
2-pole, 3000 rpm at for use according t		ture class 155 (F	i), IP55 degree of	protection,								
1LA9 050-2KA□□	3.6	4.5	3	16	0.00015	41	52					
1LA9 053-2KA□□	3.2	4.3	2.8	16	0.0002	41	52					
1LA9 060-2KA□□	2.8	4.8	3.1	16	0.00022	49	60					
1LA9 063-2KA□□	2.5	4.9	2.5	16	0.00026	49	60					
1LA9 070-2KA□□	3.3	6.5	3.1	16	0.00041	52	63					
1LA9 073-2KA□□	3.6	6.3	2.9	16	0.0005	52	63					
1LA9 080-2KA□□	4.4	8.3	3.2	16	0.001	56	67					
1LA9 083-2KA□□	3.8	7	3.2	16	0.0013	56	67					
1LA9 090-2KA□□	4.1	7	3.5	16	0.0018	60	72					
1LA9 096-2KA□□	4.1	7	3.5	16	0.0022	60	72					
1LA9 106-2KA□□	3.4	7	3.2	16	0.0044	62	74					
1LA9 113-2KA□□	2.8	7	3.2	16	0.0077	63	75					
1LA9 130-2KA□□	2.7	7	3.2	16	0.019	68	80					
1LA9 131-2KA□□	2.8	7	3.1	16	0.024	68	80					
1LA9 163-2KA□□	2.5	7	3.1	16	0.044	70	82					
1LA9 164-2KA□□	2.5	7	3.1	16	0.051	70	82					
1LA9 166-2KA□□	2.4	7	3.1	16	0.065	70	82					
1LA9 183-2WA□□	2.6	7.2	3.3	16	0.09	70	83					
1LA9 206-2WA□□	2.5	7	3.2	16	0.16	71	84					
1LA9 207-2WA□□	2.7	7	3.3	16	0.2	71	84					

The motors can also be used for $60~\mathrm{Hz}$ according to EPACT, see Pages 2/28 to 2/33.

Standard motors up to frame size 315 L

Self-ventilated energy-saving motors with high efficiency – Aluminum series 1LA9

Selection and ordering data (continued)

Rated	Frame	Operating	values at rat	ed output					Order No.	Price	Weight
output at 50 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency Class according to CEMEP	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage and type of construction, see table below		IM B3 type of con- struction approx.
P _{rated}	FS	n _{rated}	$T_{\rm rated}$	(EFF I)	η_{rated}	η_{rated}	$\cos \varphi_{ m rated}$	I _{rated}			m
kW		rpm	Nm		%	%		А			kg
4-pole, 1	1500 rpm a	t 50 Hz, ten	nperature o	lass 155 (F	F), IP55 dec	gree of pro	tection,				
	according										
0.06	56 M	1380	0.42		61	61	0.66	0.22	1LA9 050-4KA		3
0.09	56 M	1390	0.62		62	62	0.68	0.31	1LA9 053-4KA□□		3.8
0.12	63 M	1395	0.82		66	66	0.65	0.41	1LA9 060-4KA□□		4.1
0.18	63 M	1395	1.3		65	65	0.68	0.59	1LA9 063-4KA□□		5.1
0.25	71 M	1410	1.7		70	70	0.64	0.81	1LA9 070-4KA□□		6
0.37	71 M	1385	2.6		71	71	0.73	1.04	1LA9 073-4KA□□		7.2
0.55	80 M	1410	3.7		77	77	0.78	1.32	1LA9 080-4KA□□		9.8
0.75	80 M	1400	5.1		81	81	0.75	1.78	1LA9 083-4KA□□		12.3
1.1	90 S	1440	7.3	EFF1	84	84	0.77	2.45	1LA9 090-4KA□□		15
1.5	90 L	1440	9.9	EFF1	85	85	0.77	3.3	1LA9 096-4KA□□		18
2.2	100 L	1435	15	EFF1	86.5	86.5	0.82	4.5	1LA9 106-4KA□□		25
3	100 L	1435	20	EFF1	87.5	87.7	0.81	6.1	1LA9 107-4KA		30
4	112 M	1440	27	EFF1	88.5	89	0.81	8.1	1LA9 113-4KA		37
5.5	132 S	1455	36	EFF1	89.5	89.5	0.84	10.6	1LA9 130-4KA□□		45
7.5	132 M	1455	49	EFF1	90.3	90.5	0.84	14.2	1LA9 133-4KA□□		60
11	160 M	1460	72	EFF1	91.5	92	0.85	20.5	1LA9 163-4KA□□		81
15	160 L	1460	98	EFF1	92	92.3	0.86	27.5	1LA9 166-4KA□□		107
18.5	180 M	1465	121	EFF1	92.5	93	0.84	34.5 ¹⁾	1LA9 183-4WA□□		126
22	180 L	1465	143	EFF1	93	93.4	0.84	40.5 ¹⁾	1LA9 186-4WA□□		146
30	200 L	1465	196	EFF1	93.5	94	0.87	53	1LA9 207-4WA□□		199

Order No. supplements

Motor type	Penultimate po 50 Hz	osition: Voltage	code		Final position Without flange	on: Type of With flang		tion code	With stand	With special flange	
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6, IM V5 with- out protec- tive cover	IM B5, IM V1 without protec- tive cover IM V3	IM V1 with pro- tective cover ²⁾	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protective cover
	1	6	3	5	0	1	4	6	2	7	3
1LA9 05 □□	0	0	0	-		✓	-	-	✓	✓	/
1LA9 06 □□	0	0	0	-		✓	✓	/	/	✓	✓
1LA9 07 □□	0	0	0	-		✓	✓	/	/	✓	✓
1LA9 08 □□	0	0	0	-		✓	/	/	/	✓	1
1LA9 09 □□	0	0	0	-		✓	✓	/	/	✓	✓
1LA9 10 □□	0	0	0	0		✓	✓	/	/	✓	✓
1LA9 11 □□	0	0	0	0		✓	/	/	/	/	/
1LA9 13□□	0	0	0	0		✓	✓	✓	✓	✓	✓
1LA9 16□□	0	0	0	0		✓	✓	✓	✓	✓	✓
1LA9 18□□	0	0	0	0		✓ ³⁾	✓	✓	-	-	-
1LA9 20 □□	0	0	0	0		√ 3)	/	/	_	_	_

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For connection to 230 V, parallel supply cables are necessary (see catalog part 0 "Introduction", "Connection, circuit and connection box").

²⁾ The "Second shaft extension" option, order code K16 is not possible.

³⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated energy-saving motors with high efficiency – Aluminum series 1LA9

Selection and orde	ering data (cont	inued)					
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated ou	itput
	with direct starting	as multiple of rated				Measuring	Sound pressure
	torque	current	torque			surface sound pressure level at 50 Hz	level at 50 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	<i>J</i> kgm²	L _{pfA} dB(A)	L _{WA} dB(A)
4-pole, 1500 rpm at		ture class 155 (F), IP55 degree of	protection,	- U	,	
for use according t	O CEMEP						
1LA9 050-4KA□□	2.7	3.1	2.8	16	0.00027	42	53
1LA9 053-4KA□□	2.8	3.2	2.8	16	0.00035	42	53
1LA9 060-4KA□□	2.7	3.5	2.6	16	0.00037	42	53
1LA9 063-4KA□□	3	3.6	2.5	16	0.00045	42	53
1LA9 070-4KA□□	3.6	4.3	3.1	16	0.00076	44	55
1LA9 073-4KA□□	3.3	4.2	3	16	0.00095	44	55
1LA9 080-4KA□□	3.4	5.6	2.9	16	0.0017	47	58
1LA9 083-4KA□□	4	5.8	3.5	16	0.0024	47	58
1LA9 090-4KA	3.1	6.4	3.2	16	0.0033	48	60
1LA9 096-4KA□□	3.6	6.7	3.4	16	0.004	48	60
1LA9 106-4KA□□	3.4	7	3.6	16	0.0062	53	65
1LA9 107-4KA□□	3.8	7	3.9	16	0.0077	53	65
1LA9 113-4KA	3.2	6.9	3.2	16	0.014	53	65
1LA9 130-4KA□□	3.2	7	3.6	16	0.023	62	74
1LA9 133-4KA□□	3.4	7	3.6	16	0.029	62	74
1LA9 163-4KA□□	2.6	6.9	3.2	16	0.055	66	78
1LA9 166-4KA□□	2.8	7	3.3	16	0.072	66	78
1LA9 183-4WA□□	2.8	7	3.2	16	0.15	63	76
1LA9 186-4WA□□	3.1	7.3	3.4	16	0.19	63	76
1LA9 207-4WA□□	3	7	3.2	16	0.32	65	78

The motors can also be used for 60 Hz according to EPACT, see Pages 2/28 to 2/33.

Self-ventilated energy-saving motors with high efficiency - Aluminum series 1LA9

Selection and ordering data (continued)

	Frame	Operating	values at rate	ed output	Order No.	Price	Weight				
output at 50 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency Class according to CEMEP	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage and type of construction, see table below		IM B3 type of con- struction approx.
Prated	FS	$n_{\rm rated}$	$T_{\rm rated}$		η_{rated}	η_{rated}	$\cos\!arphi_{\mathrm{rated}}$	I _{rated}			m
kW		rpm	Nm		%	%		A			kg
	1000 rpm a according t		nperature o	lass 155 (F	i), IP55 deç	gree of pro	tection,				
0.75	90 S	925	7.7		75.5	75.5	0.72	2	1LA9 090-6KA□□		15.7
1.1	90 L	940	11		82	82	0.7	2.75	1LA9 096-6KA□□		19
1.5	100 L	935	15		85	85	0.73	3.6	1LA9 106-6KA□□		25
2.2	112 M	955	22		84	84	0.7	5.4	1LA9 113-6KA□□		37
4	132 M	950	40		84	84	0.81	8.5	1LA9 133-6KA□□		49
5.5	132 M	960	55		86	86	0.77	12	1LA9 134-6KA□□		64
7.5	160 M	965	74		88	88	0.72	17	1LA9 163-6KA□□		98
11	160 L	960	109		88.5	88.5	0.78	23	1LA9 166-6KA□□		105
15	180 L	970	148		91	91	0.75	31.5	1LA9 186-6WA□□		144
18.5	200 L	975	181		91	91	0.77	38	1LA9 206-6WA□□		186
22	200 L	975	215		91.5	91.5	0.77	45	1LA9 207-6WA□□		217

Order No. supplements

Motor type	Penultimate no	osition: Voltage	code		Final position: Type of construction code							
motor type	50 Hz				Without flange	With flang		With standard flange With special flange				
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6, IM V5 with- out protec- tive cover	IM B5, IM V1 without protec- tive cover IM V3	IM V1 with pro- tective cover 1)	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protective cover	
	1	6	3	5	0	1	4	6	2	7	3	
1LA9 05 □□	0	0	0	-		✓	-	-	/	✓	/	
1LA9 06 □□	0	0	0	-		✓	✓	✓	/	✓	1	
1LA9 07 □□	0	0	0	-		✓	✓	/	/	✓	1	
1LA9 08 □□	0	0	0	-		✓	✓	✓	/	✓	1	
1LA9 09 □□	0	0	0	-		✓	✓	✓	/	✓	1	
1LA9 10 □□	0	0	0	0		✓	✓	/	/	✓	1	
1LA9 11 □□	0	0	0	0		✓	✓	✓	✓	✓	1	
1LA9 13 □□	0	0	0	0		✓	1	1	1	✓	1	
1LA9 16 □□	0	0	0	0		✓	1	1	1	✓	1	
1LA9 18 □□	0	0	0	0		√ ²⁾	1	1	-	-		
1LA9 20 □□	0	0	0	0		√ ²⁾	/	/	_	_	_	

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ The "Second shaft extension" option, order code **K16** is not possible.

 $^{^{2)}\,\,}$ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated energy-saving motors with high efficiency – Aluminum series 1LA9

Selection and ord	lering data (cor	ntinued)					
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated or	utput
	with direct starting	ng as multiple of rate	d			Measuring	Sound pressure
	torque	current	torque			surface sound pressure level at 50 Hz	level at 50 Hz
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}
					kgm²	dB(A)	dB(A)
6-pole, 1000 rpm a for use according		ature class 155 (l	F), IP55 degree	of protection,			
1LA9 090-6KA□□	3	4.4	2.5	16	0.0033	43	55
1LA9 096-6KA□□	3.7	5.7	3.2	16	0.005	43	55
1LA9 106-6KA□□	3.5	6.2	3.4	16	0.0065	47	59
1LA9 113-6KA□□	2.9	6.2	3	16	0.014	52	64
1LA9 133-6KA□□	3	6.3	2.7	16	0.025	63	75
1LA9 134-6KA□□	3.7	7.3	3.6	16	0.03	63	75
1LA9 163-6KA□□	2.4	5.5	2.5	16	0.063	66	78
1LA9 166-6KA□□	3.1	6.9	3.2	16	0.072	66	78
1LA9 186-6WA	2.2	6.5	2.5	16	0.19	66	78
1LA9 206-6WA	2.8	6.2	2.5	16	0.28	66	78
1LA9 207-6WA□□	2.8	6.2	2.5	16	0.36	66	78

The motors can also be used for 60 Hz according to EPACT, see Pages 2/28 to 2/33.

Self-ventilated energy-saving motors with high efficiency - Aluminum series 1LA9

Selection and ordering data (continued)

Datad	F	0		.4				Ouslan Na	D.:	\
Rated output at 60 Hz	Frame size		lues at rated or Rated torque at 60 Hz		Nominal efficiency at 60 Hz	Power factor at 60 Hz 4/4-load	Rated current at 460 V, 60 Hz	Order No. For Order No. supplements for voltage and type of construction, see table below	Price	Weight IM B3 type of con- struction
_			_							approx.
Prated	FS	n _{rated}	$T_{\rm rated}$		η_{rated}	$\cos arphi_{ m rated}$	l _{rated}			m
HP		rpm	Nm	(=) .=	%		A			kg
2-pole, 36	00 rpm at 60	Hz, tempera	ture class 1	55 (F), IP55	degree of p	rotection,				
	the North Ar			-						
0.12	56 M	3440	0.25	No	70	0.74	0.23	1LA9 050-2KA□□		3
0.16	56 M	3440	0.33	No	71	0.76	0.28	1LA9 053-2KA□□		3.8
0.25	63 M	3440	0.53	No	71	0.79	0.4	1LA9 060-2KA□□		4.1
0.33	63 M	3460	0.69	No	72	0.76	0.56	1LA9 063-2KA□□		5.1
0.5	71 M	3445	1	No	72	0.75	0.86	1LA9 070-2KA□□		6
0.75	71 M	3445	1.6	No	73	0.73	1.3	1LA9 073-2KA		7.2
1	80 M	3485	2	Yes	75.5	0.82	1.52	1LA9 080-2KA		9.8
1.5	80 M	3480	3.1	Yes	82.5	0.88	1.9	1LA9 083-2KA□□		12.3
2	90 S	3510	4.1	Yes	84	0.86	2.6	1LA9 090-2KA□□		15
3	90 L	3510	6.1	Yes	85.5	0.85	3.8	1LA9 096-2KA□□		18.6
4	100 L	3510	8.1	No	86.5	0.87	5	1LA9 106-2KA□□		24
5	112 M	3540	10	Yes	87.5	0.88	6	1LA9 113-2KA		35
7.5	132 S	3540	15	Yes	88.5	0.9	8.7	1LA9 130-2KA□□		43
10	132 S	3540	20	Yes	89.5	0.92	11.4	1LA9 131-2KA□□		56
15	160 M	3555	30	Yes	90.2	0.9	17	1LA9 163-2KA□□		73
20	160 M	3555	40	Yes	90.2	0.9	23.2	1LA9 164-2KA□□		82
25	160 L	3550	50	Yes	91	0.92	27.7	1LA9 166-2KA□□		102
30	180 M	3545	60	Yes	91	0.86	36	1LA9 183-2WA		131
40	200 L	3555	80	Yes	91.7	0.88	46.5	1LA9 206-2WA		185
50	200 L	3555	100	Yes	92.4	0.88	57	1LA9 207-2WA		214

Order No. supplements

Motor type	Penultimate Voltage code		Final position:	Type of const	ruction code				
	60 Hz		Without flange	With flange			With standar	rd flange	With special flange
	460 VY	460 VΔ	IM B3/6/7/8,	IM B5, IM V1	IM V1 with	IM B35	IM B14,	IM B34	IM B14, IM V19,
	(see "Introdu outputs at 60		IM V6, IM V5 without protective cover	without pro- tective cover IM V3	protective cover 1)		IM V19, IM V18 with- out protec- tive cover		IM V18 without protective cover
	1	6	0	1	4	6	2	7	3
1LA9 05 □□	0	0		✓	_	_	/	/	✓
1LA9 06 □□	0	0		✓	/	/	/	/	✓
1LA9 07 □□	0	0		✓	✓	1	✓	1	✓
1LA9 08 □□	0	0		✓	✓	1	✓	1	✓
1LA9 09 □□	0	0		✓	/	/	/	/	✓
1LA9 10 □□	0	0		✓	✓	1	✓	1	✓
1LA9 11 □□	0	0		✓	/	/	✓	/	✓
1LA9 13 □□	0	0		✓	/	/	/	/	✓
1LA9 16□□	0	0		✓	1	/	1	1	✓
1LA9 18□□	0	0		✓ ²⁾	1	✓	-	_	_
1LA9 20 □□	0	0		✓ ²⁾	1	1	_	_	_

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

¹⁾ The "Second shaft extension" option, order code **K16** is not possible.

 $^{^{2)}\,\,}$ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated energy-saving motors with high efficiency – Aluminum series 1LA9

Selection and ord	lering data (cor	ntinued)					
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated o	utput
	with direct starti	ng as multiple of rat	ted			Measuring	Sound pressure
	torque	current	torque			surface sound pressure level at 60 Hz	level at 60 Hz
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	<i>J</i> kgm²	L _{pfA} dB(A)	L _{WA} dB(A)
2-pole, 3600 rpm a for use in the Nor	at 60 Hz, temper th American ma	rature class 155 irket according t	(F), IP55 degree to EPACT	of protection,			
1LA9 050-2KA□□	3.6	5.5	3.8	16	0.00015	45	56
1LA9 053-2KA□□	3.2	5.4	3.4	16	0.0002	45	56
1LA9 060-2KA	2.8	4.9	3.3	16	0.00022	53	64
1LA9 063-2KA	2.5	5	2.7	16	0.00026	53	64
1LA9 070-2KA□□	3.3	7.5	3.4	16	0.00041	56	67
1LA9 073-2KA□□	3.4	7.2	3.7	16	0.0005	56	67
1LA9 080-2KA□□	4.4	9.6	4.4	16	0.001	60	71
1LA9 083-2KA□□	3.8	8.6	3.2	16	0.0013	60	71
1LA9 090-2KA□□	4.1	8.6	4.1	16	0.0018	64	76
1LA9 096-2KA	4.1	8.5	5.1	16	0.0022	64	76
1LA9 106-2KA	3.4	8.6	3.7	16	0.0044	66	78
1LA9 113-2KA	2.8	9.2	4	16	0.0077	67	79
1LA9 130-2KA	2.7	8.5	3.8	16	0.019	72	84
1LA9 131-2KA	2.8	8.3	3.7	16	0.024	72	84
1LA9 163-2KA	2.5	8.5	3.7	16	0.044	74	86
1LA9 164-2KA	2.5	8.5	3.7	16	0.051	74	86
1LA9 166-2KA	2.4	8.5	3.5	16	0.065	74	86
1LA9 183-2WA	2.6	8.6	3.5	16	0.09	74	87
1LA9 206-2WA	2.5	8.4	3.6	16	0.16	75	88
1LA9 207-2WA	2.7	8.4	3.7	16	0.2	75	88

The motors can also be used for 50 Hz according to CEMEP, see Pages 2/22 to 2/27.

Self-ventilated energy-saving motors with high efficiency - Aluminum series 1LA9

Selection and ordering data (continued)

Rated	Frame	Operating va	lues at rated o	utput				Order No.	Price	Weight
output at 60 Hz	size	Rated speed at 60 Hz	Rated torque at 60 Hz	EPACT with CC No. CC 032A	Nominal efficiency at 60 Hz	Power factor at 60 Hz 4/4-load	Rated current at 460 V, 60 Hz	For Order No. supplements for voltage and type of construction, see table below		IM B3 type of con- struction approx.
Prated	FS	n _{rated}	$T_{\rm rated}$		η_{rated}	$\cos arphi_{ m rated}$	I _{rated}			m
HP		rpm	Nm		%		Α			kg
4-pole, 18	800 rpm at 60) Hz _. tempera	ture class 1	55 (F), IP55	degree of p	rotection,				
		merican mar		•						
0.08	56 M	1715	0.33	No	63	0.65	0.18	1LA9 050-4KA□□		3
0.12	56 M	1725	0.5	No	64	0.6	0.29	1LA9 053-4KA□□		3.8
0.16	63 M	1710	0.66	No	68	0.6	0.37	1LA9 060-4KA		4.1
0.25	63 M	1705	1.1	No	66	0.63	0.54	1LA9 063-4KA□□		5.1
0.33	71 M	1730	1.4	No	69	0.6	0.76	1LA9 070-4KA□□		6
0.5	71 M	1725	2.1	No	70	0.68	0.98	1LA9 073-4KA□□		7.2
0.75	80 M	1725	3.1	No	75.5	0.74	1.24	1LA9 080-4KA		9.8
1	80 M	1720	4.1	Yes	82.5	0.75	1.59	1LA9 083-4KA□□		12.3
1.5	90 S	1755	6.1	Yes	84	0.76	2.15	1LA9 090-4KA		15
2	90 L	1755	8.1	Yes	84	0.76	2.95	1LA9 096-4KA		18
3	100 L	1750	12	No	87.5	0.79	4	1LA9 106-4KA□□		25
4	100 L	1750	16	No	87.5	0.79	5.5	1LA9 107-4KA		30
5	112 M	1755	20	Yes	87.5	0.79	6.7	1LA9 113-4KA□□		37
7.5	132 S	1760	30	Yes	89.5	0.81	9.5	1LA9 130-4KA□□		45
10	132 M	1760	40	Yes	89.5	0.82	12.8	1LA9 133-4KA		60
15	160 M	1765	61	Yes	91	0.85	17.9	1LA9 163-4KA□□		81
20	160 L	1765	81	Yes	91	0.85	24.5	1LA9 166-4KA□□		107
25	180 M	1770	101	Yes	92.4	0.83	30.5	1LA9 183-4WA		126
30	180 L	1770	121	Yes	92.4	0.83	36	1LA9 186-4WA		146
40	200 L	1770	161	Yes	93	0.86	47	1LA9 207-4WA□□		199

Order No. supplements

Motor type	Penultimate	nosition:	Final position: Type of construction code								
motor type	Voltage code		i mai poomoni	.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,							
	60 Hz		Without flange	With flange			With standa	ırd flange	With special flange		
	460 VY	460 V∆	IM B3/6/7/8,	IM B5, IM V1	IM V1 with	IM B35	IM B14,	IM B34	IM B14, IM V19,		
	(see "Introdu outputs at 60		IM V6, IM V5 without protective cover	without protective cover IM V3	protective cover 1)		IM V19, IM V18 without protective cover		IM V18 without protective cover		
	1	6	0	1	4	6	2	7	3		
1LA9 05 □□	0	0		1	_	_	✓	/	✓		
1LA9 06 □□	0	0		✓	✓	✓	✓	1	✓		
1LA9 07 □□	0	0		✓	✓	✓	✓	✓	✓		
1LA9 08 □□	0	0		1	✓	✓	✓	/	✓		
1LA9 09 □□	0	0		✓	✓	✓	1	1	✓		
1LA9 10 □□	0	0		✓	✓	✓	✓	✓	✓		
1LA9 11 □□	0	0		1	✓	✓	✓	/	✓		
1LA9 13 □□	0	0		1	1	/	/	/	✓		
1LA9 16 □□	0	0		✓	✓	✓	✓	✓	✓		
1LA9 18 □□	0	0		✓ ²⁾	1	1	_	_	_		
1LA9 20 □□	0	0		✓ ²⁾	1	1	_	_	_		

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

¹⁾ The "Second shaft extension" option, order code **K16** is not possible.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated energy-saving motors with high efficiency – Aluminum series 1LA9

Selection and ord	lering data (cor	ntinued)					
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated o	utput
	with direct starti	ng as multiple of rat	ted			Measuring	Sound pressure
	torque	current	torque			surface sound pressure level at 60 Hz	level at 60 Hz
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	<i>J</i> kgm²	L _{pfA} dB(A)	L _{WA} dB(A)
4-pole, 1800 rpm a for use in the North	at 60 Hz, temper th American ma	rature class 155 irket according t	(F), IP55 degree to EPACT	of protection,			
1LA9 050-4KA□□	2.7	3.4	3	16	0.00027	46	57
1LA9 053-4KA□□	2.8	3.5	3	16	0.00035	46	57
1LA9 060-4KA	2.7	3.9	2.8	16	0.00037	46	57
1LA9 063-4KA□□	3	3.6	3.1	16	0.00045	46	57
1LA9 070-4KA□□	3.6	4.9	3.4	16	0.00076	48	59
1LA9 073-4KA□□	3.3	4.9	3.4	16	0.00095	48	59
1LA9 080-4KA	3.4	6.8	3.6	16	0.0017	51	62
1LA9 083-4KA□□	4	7.3	3.9	16	0.0024	51	62
1LA9 090-4KA	3.1	7.7	3.9	16	0.0033	52	64
1LA9 096-4KA□□	3.6	8.1	4.2	16	0.004	52	64
1LA9 106-4KA□□	3.4	8.4	4.3	16	0.0062	57	69
1LA9 107-4KA□□	3.8	8.7	4.6	16	0.0077	57	69
1LA9 113-4KA	3.2	8.6	3.9	16	0.014	57	69
1LA9 130-4KA□□	3.2	8.7	4.1	16	0.023	66	78
1LA9 133-4KA□□	3.4	8.7	4.1	16	0.029	66	78
1LA9 163-4KA	2.6	8.1	3.2	16	0.055	70	82
1LA9 166-4KA□□	2.8	8.5	3.5	16	0.072	70	82
1LA9 183-4WA	2.8	8.4	3.6	16	0.15	67	80
1LA9 186-4WA	3.1	8.8	3.9	16	0.19	67	80
1LA9 207-4WA□□	3	8.3	3.6	16	0.32	69	82

The motors can also be used for 50 Hz according to CEMEP, see Pages 2/22 to 2/27.

Self-ventilated energy-saving motors with high efficiency - Aluminum series 1LA9

Selection and ordering data (continued)

Rated	Frame	Operating va	lues at rated o	utput				Order No.	Price	Weight
output at 60 Hz	size	Rated speed at 60 Hz	Rated torque at 60 Hz	EPACT with CC No. CC 032A	Nominal efficiency at 60 Hz	Power factor at 60 Hz 4/4-load	Rated current at 460 V, 60 Hz	For Order No. supplements for voltage and type of construction, see table below		IM B3 type of con- struction approx.
P _{rated}	FS	n _{rated}	$T_{\rm rated}$		η_{rated}	$\cos arphi_{ { m rated}}$	I _{rated}			m
HP		rpm	Nm		%		А			kg
	200 rpm at 60 the North A					rotection,				
1	90 S	1140	6.2	Yes	80	0.66	1.78	1LA9 090-6KA□□		15.7
1.5	90 L	1150	9.3	Yes	85.5	0.64	2.55	1LA9 096-6KA□□		19
2	100 L	1150	12	No	86.5	0.70	3.1	1LA9 106-6KA□□		25
3	112 M	1160	18	Yes	87.5	0.66	4.8	1LA9 113-6KA□□		37
5	132 M	1160	31	Yes	87.5	0.77	6.9	1LA9 133-6KA□□		49
7.5	132 M	1160	46	Yes	89.5	0.73	10.6	1LA9 134-6KA□□		64
10	160 M	1165	61	Yes	89.5	0.7	15	1LA9 163-6KA□□		98
15	160 L	1165	92	Yes	90.2	0.77	19	1LA9 166-6KA□□		105
20	180 L	1175	121	Yes	90.2	0.75	28	1LA9 186-6WA□□		144
25	200 L	1175	152	Yes	91.7	0.75	34	1LA9 206-6WA□□		186
30	200 L	1175	182	Yes	91.7	0.75	40	1LA9 207-6WA□□		217

Order No. supplements

Motor type	Penultimate Voltage cod		Final position	: Type of cons	truction code	•			
	60 Hz		Without flange	With flange			With standa	ard flange	With special flange
	460 VY (see "Introdu outputs at 60		IM B3/6/7/8, IM V6, IM V5 without protective cover	IM B5, IM V1 without protective cover IM V3	IM V1 with protective cover 1)	IM B35	IM B14, IM V19, IM V18 without protective cover	IM B34	IM B14, IM V19, IM V18 without protective cover
	1	6	0	1	4	6	2	7	3
1LA9 05 □□	0	0		/	_	_	/	✓	✓
1LA9 06 □□	0	0		1	1	1	1	✓	✓
1LA9 07 □□	0	0		1	1	✓	1	/	✓
1LA9 08 □□	0	0		1	/	✓	1	1	✓
1LA9 09 □□	0	0		✓	✓	✓	✓	✓	✓
1LA9 10 □□	0	0		✓	/	✓	✓	1	✓
1LA9 11 □□	0	0		1	/	✓	1	/	✓
1LA9 13 □□	0	0		✓	✓	✓	✓	✓	✓
1LA9 16 □□	0	0		1	1	✓	1	/	√
1LA9 18 □□	0	0		✓ ²⁾	/	✓	-	-	-
1LA9 20 □□	0	0		√ ²⁾	1	1	_	_	_

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

¹⁾ The "Second shaft extension" option, order code **K16** is not possible.

 $^{^{2)}\,\,}$ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated energy-saving motors with high efficiency – Aluminum series 1LA9

Selection and orde	ring data (conti	nued)					
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated ou	tput
	with direct starting	as multiple of rated				Measuring	Sound pressure
	torque	current	torque			surface sound pressure level at 60 Hz	level at 60 Hz
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}
					kgm²	dB(A)	dB(A)
6-pole, 1200 rpm at				protection,			
for use in the North							
1LA9 090-6KA□□	3	5.6	3	16	0.0033	47	59
1LA9 096-6KA□□	3.7	6.4	3.7	16	0.005	47	59
1LA9 106-6KA□□	3.5	7.2	3.8	16	0.0065	51	63
1LA9 113-6KA□□	2.9	7.5	3.7	16	0.014	56	68
1LA9 133-6KA□□	3	7.9	3.6	16	0.025	67	79
1LA9 134-6KA□□	3.7	8.4	4.3	16	0.03	67	79
1LA9 163-6KA□□	2.4	6.4	2.8	16	0.063	70	82
1LA9 166-6KA□□	3.1	8.3	3.8	16	0.072	70	82
1LA9 186-6WA□□	2.8	7.1	2.8	16	0.19	70	82
1LA9 206-6WA□□	2.8	7.1	2.8	16	0.28	70	82
1LA9 207-6WA□□	2.8	7.2	2.8	16	0.36	70	82

The motors can also be used for 50 Hz according to CEMEP, see Pages 2/22 to 2/27.

Self-ventilated motors with increased output -**Aluminum series 1LA9**

Selection and ordering data

Rated or	utput	Frame	Operating	values at rat	ed output				Order No.	Price	Weight
at 50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage and type of construction, see table below		IM B3 type of con- struction approx.
Prated	P_{rated}	FS	n _{rated}	$T_{\rm rated}$	$\eta_{ m rated}$	η_{rated}	$\cos arphi_{ m rated}$	I _{rated}			m
kW	kW		rpm	Nm	%	%		Α			kg
						lass 155 (F), IP55 deg	ree of prote	ction,		
with in	creased c	output, use	d as temper	ature clas	s 155 (F)						
0.2	0.23	56 M	2830	0.67	69	69	0.82	0.51	1LA9 053-2LA□□		3.8
0.33	0.38	63 M	2775	1.1	68	67.5	0.8	0.88	1LA9 060-2LA□□		4.1
0.45	0.52	63 M	2720	1.6	68	67.5	0.84	1.14	1LA9 063-2LA□□		5.1
0.65	0.75	71 M	2720	2.3	72	72	0.83	1.56	1LA9 070-2LA		6
0.94	1.08	71 M	2735	3.3	73	73	0.82	2.25	1LA9 073-2LA□□		7.2
1.45	1.67	80 M	2820	4.9	76	76	0.83	3.3	1LA9 080-2LA		9.8
1.75	2.01	80 M	2840	5.9	77	77.5	0.82	4	1LA9 083-2LA		12.3
2.9	3.34	90 S	2825	9.8	81	81	0.82	6.3	1LA9 090-2LA□□		15
3.8	4.37	90 L	2810	13	81	81	0.85	8	1LA9 096-2LA		18.6
4.4	5.06	100 L	2880	15	82	82	0.83	9.3	1LA9 106-2LA		24
6.5	7.48	112 M	2900	21	85	85	0.83	13.2	1LA9 113-2LA		35
9	10.35	132 S	2895	29	87	87	0.9	16.6	1LA9 130-2LA		43
12	13.8	132 S	2905	39	87	87	0.89	22.5	1LA9 131-2LA		56
18	20.7	160 M	2910	59	89	89	0.87	33.5	1LA9 163-2LAUU		73
21	24.15	160 M	2910	68	90	90	0.91	37	1LA9 164-2LA		82
26	29.9	160 L	2920	85	91	91	0.91	45.5	1LA9 166-2LA		102
33	37.95	180 M	2940	107	92	92	0.86	60	1LA9 183-2AA		131
44	50.6	200 L	2945	143	92	92	0.86	80	1LA9 206-2AA		182
53	60.95	200 L	2945	172	92.5	92.5	0.87	95	1LA9 207-2AA		211

Order No. supplements

Motor type	Penultimate po	osition: Voltage	code				Final position	n: Type	of cons	truction	code		
	50 Hz				60 Hz		Without flange	With flar	nge		With sta flange	ndard	With spe- cial flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	460 VY (see "Introdu for outp at 60 H	outs	IM B3/6/7/8, IM V6, IM V5 without protective cover	IM B5, IM V1 without protec- tive cover IM V3	IM V1 with protec- tive cover 1)	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protective cover
	1	6	3	5	1	6	0	1	4	6	2	7	3
1LA9 05 □□	0	0	0	_	0	0		/	-	_	/	/	1
1LA9 06 □□	0	0	0	-	0	0		1	1	1	1	1	✓
1LA9 07 □□	0	0	0	-	0	0		1	1	1	1	1	/
1LA9 08 □□	0	0	0	-	0	0		1	1	✓	/	1	✓
1LA9 09 □□	0	0	0	-	0	0		✓	1	/	/	/	✓
1LA9 10 □□	0	0	0	0	0	0		✓	1	/	/	/	✓
1LA9 11 □□	0	0	0	0	0	0		✓	/	/	/	/	✓
1LA9 13 □□	0	0	0	0	0	0		1	1	1	1	/	/
1LA9 16 □□	0	0	0	0	0	0		✓	1	✓	✓	✓	✓
1LA9 18 □□	0	0	0	0	0	0		√ ²⁾	1	1	-	-	-
1LA9 20 □□	0	0	0	0	0	0		✓ ²⁾	/	/	_	_	_

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

¹⁾ The "Second shaft extension" option, order code **K16** is not possible.

 $^{^{2)}\,\,}$ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

IEC Squirrel-Cage Motors Standard motors up to frame size 315 L Self-ventilated motors with increased output –

Aluminum series 1LA9

Selection and orde	ering data (con	tinued)					
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated o	utput
	with direct startin	g as multiple of rate	d			Measuring	Sound pressure
	torque	current	torque			surface sound pressure level at 50 Hz	level at 50 Hz
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}
					kgm²	dB(A)	dB(A)
2-pole, 3000 rpm a				55 (F), IP55 degre	ee of protection		
with increased out		_					
1LA9 053-2LA	2.1	4.5	2.3	16	0.0002	41	52
1LA9 060-2LA□□	2.3	4.4	2.2	16	0.00022	49	60
1LA9 063-2LA□□	2.2	4.2	2.3	16	0.00026	49	60
1LA9 070-2LA	2.4	4.5	2.5	16	0.00041	52	63
1LA9 073-2LA□□	2.5	4.8	2.4	16	0.0005	52	63
1LA9 080-2LA	3.1	6.7	3.1	16	0.001	56	67
1LA9 083-2LA	3.7	7.4	3.5	16	0.0013	56	67
1LA9 090-2LA□□	3.2	6.5	3	16	0.0018	60	72
1LA9 096-2LA	3.1	6.5	2.7	16	0.0022	60	72
1LA9 106-2LA	3	7.8	3.2	16	0.0044	62	74
1LA9 113-2LA	3	8.6	3.8	16	0.0077	63	75
1LA9 130-2LA	2	6.4	2.6	16	0.019	68	80
1LA9 131-2LA	3	7.4	3.2	16	0.024	68	80
1LA9 163-2LA	2.2	7	3.1	16	0.044	70	82
1LA9 164-2LA	2	6.9	2.7	16	0.051	70	82
1LA9 166-2LA	2.2	7.7	3.2	16	0.065	70	82
1LA9 183-2AA□□	2.5	7.4	3.3	16	0.09	70	83
1LA9 206-2AA□□	2.4	7.8	3.2	16	0.16	71	84
1LA9 207-2AA	2.6	8.2	3.3	16	0.2	71	84

Self-ventilated motors with increased output -**Aluminum series 1LA9**

Selection and ordering data (continued)

Rated ou	ıtput	Frame	Operating	values at rate	ed output				Order No.	Price	Weight
at 50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage and type of construction, see table below		IM B3 type of con- struction approx.
P _{rated} kW	P _{rated} kW	FS	n _{rated} rpm	T _{rated} Nm	$\eta_{ m rated}$	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	/ _{rated} A			m kg
		at 50 Hz. 1			, -	, -). IP55 dea	ree of protec	etion.		i kg
		utput, used					,, .				
0.14	0.16	56 M	1385	0.97	62	60.5	0.74	0.44	1LA9 053-4LA		3.8
0.21	0.24	63 M	1335	1.5	60	58.5	0.77	0.66	1LA9 060-4LA□□		4.1
0.29	0.33	63 M	1330	2.1	60	58.5	0.71	0.98	1LA9 063-4LA□□		5.1
0.45	0.52	71 M	1340	3.2	64	63	0.71	1.42	1LA9 070-4LA□□		6
0.6	0.69	71 M	1340	4.3	70	70	0.75	1.64	1LA9 073-4LA□□		7.2
0.9	1.04	80 M	1340	6.4	70	70	0.81	2.3	1LA9 080-4LA□□		9.8
1.25	1.44	80 M	1340	8.9	70	70	0.83	3.1	1LA9 083-4LA□□		12.3
1.8	2.07	90 S	1380	12	77	77.5	0.83	4.05	1LA9 090-4LA□□		15
2.5	2.88	90 L	1390	17	76	76	0.81	5.9	1LA9 096-4LA□□		18
4	4.6	100 L	1410	27	77	77.5	0.81	9.3	1LA9 107-4LA□□		25
5.5	6.33	112 M	1440	36	82	82	0.8	12.2	1LA9 113-4LA□□		37
8.6	9.89	132 S	1440	57	84	84	0.83	17.8	1LA9 130-4LA		45
11	12.65	132 M	1450	72	86	86	0.82	22.5	1LA9 133-4LA□□		60
17	19.55	160 M	1455	112	88	88	0.84	33	1LA9 163-4LA□□		81
22	25.3	160 L	1455	144	88	88	0.82	44	1LA9 166-4LA		107
26	30	180 M	1460	170	90.5	90.5	0.83	50	1LA9 183-4AA□□		126
32	38	180 L	1465	209	91.3	91.3	0.84	60	1LA9 186-4AA□□		146
43	49.6	200 L	1465	280	91.7	91.7	0.85	80	1LA9 207-4AA□□		196

Order No. supplements

Motor type	Penultimate po	sition: Voltage	code				Final position	n: Type	of const	truction	code		
	50 Hz				60 Hz		Without flange	With flar	nge		With star	ndard	With spe- cial flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	460 VY (see "Introdu for outp at 60 H	outs	IM B3/6/7/8, IM V6, IM V5 without protective cover	IM B5, IM V1 without protec- tive cover IM V3	IM V1 with protec- tive cover 1)	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protective cover
	1	6	3	5	1	6	0	1	4	6	2	7	3
1LA9 05 □□	0	0	0	-	0	0		1	-	-	/	1	✓
1LA9 06 □□	0	0	0	-	0	0		1	1	1	✓	1	✓
1LA9 07 □□	0	0	0	-	0	0		✓	/	✓	/	✓	✓
1LA9 08 □□	0	0	0	-	0	0		✓	/	✓	/	✓	✓
1LA9 09 □□	0	0	0	-	0	0		/	/	1	/	1	1
1LA9 10 □□	0	0	0	0	0	0		✓	1	✓	✓	✓	✓
1LA9 11 □□	0	0	0	0	0	0		✓	1	✓	✓	1	✓
1LA9 13 □□	0	0	0	0	0	0		✓	1	✓	✓	✓	✓
1LA9 16 □□	0	0	0	0	0	0		✓	1	✓	✓	✓	✓
1LA9 18□□	0	0	0	0	0	0		√ ²⁾	1	1	_	_	_
1LA9 20 □□	0	0	0	0	0	0		✓ ²⁾	/	/	_	_	_

- Standard version
- 0 Without additional charge
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

¹⁾ The "Second shaft extension" option, order code **K16** is not possible.

 $^{^{2)}\,\,}$ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated motors with increased output – Aluminum series 1LA9

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Selection and ord	ering data (co	ntinued)					
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated o	utput
	with direct start	ing as multiple of rat	ed			Measuring	Sound pressure
	torque	current	torque			surface sound pressure level at 50 Hz	level at 50 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}
					kgm²	dB(A)	dB(A)
4-pole, 1500 rpm ส with increased ou				55 (F), IP55 degr	ee of protection		
1LA9 053-4LA□□	2.3	3.5	2.2	16	0.00035	42	53
ILA9 060-4LA□□	2.1	2.9	2.1	16	0.00037	42	53
1LA9 063-4LA□□	2.3	2.9	2.3	16	0.00045	42	53
1LA9 070-4LA□□	2.3	3.4	2.3	16	0.00076	44	55
1LA9 073-4LA	2.3	3.6	2.3	16	0.00095	44	55
1LA9 080-4LADD	2.3	4.1	2.4	16	0.0017	47	58

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0.0024

0.0033

0.004

0.0062

0.014

0.023

0.029

0.055

0.072

0.15

0.19

0.32

2.4

2.4

2.3

3

3

2.7

3.1

2.8

3.4

3.2

3.4

3.5

1LA9 083-4LA

1LA9 090-4LA

1LA9 096-4LA

1LA9 107-4LA

1LA9 113-4LA

1LA9 130-4LA

1LA9 133-4LA

1LA9 163-4LA□□

1LA9 166-4LAQQ

1LA9 183-4AA

1LA9 186-4AA

1LA9 207-4AA

2.7

2.5

2.7

2.3

2.8

2.9

3.1

2.4

2.5

2.7

4.5

5.1

5.1

6.8

6.8

7.4

7.5

8.3

7.5

7.9

7.8

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Self-ventilated energy-saving motors with improved efficiency - Cast-iron series 1LA6/1LG4

Selection and ordering data

Rated ou	ıtput	Frame size		values at ra						Order No.	Price	Weight
50 Hz	60 Hz	Size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency Class according to CEMEP	efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage and type of construction, see table below		IM B3 type of con- struction approx.
P _{rated}	P_{rated}	FS	n _{rated}	T_{rated}	(EFF2)	η_{rated}	η_{rated}	$\cos \varphi_{ m rated}$	I _{rated}			m
kW	kW		rpm	Nm		%	%		А			kg
2-pole,	3000 rpm	at 50 Hz,	3600 rpm	at 60 Hz,	temperatu	re class 1	55 (F), IP5	5 degree	of protect	tion		
3	3.45	100 L	2890	9.9	EFF2	84	84	0.85	6.1	1LA6 106-2AA□□		34
4	4.6	112 M	2905	13	EFF2	86	86	0.86	7.8	1LA6 113-2AA□□		43
5.5	6.3	132 S	2925	18	EFF2	86.5	86.5	0.89	10.4	1LA6 130-2AA□□		53
7.5	8.6	132 S	2930	24	EFF2	88	88	0.89	13.8	1LA6 131-2AA□□		58
11	12.6	160 M	2940	36	EFF2	89.5	89.5	0.88	20	1LA6 163-2AA□□		96
15	17.3	160 M	2940	49	EFF2	90	90.2	0.9	26.5	1LA6 164-2AA□□		105
18.5	21.3	160 L	2940	60	EFF2	91	91.2	0.91	32	1LA6 166-2AA□□		115
22	24.5	180 M	2945	71	EFF 2	91.6	91.6	0.86	40.5 ¹⁾	1LG4 183-2AA□□		145
30	33.5	200 L	2950	97	EFF 2	91.8	91.9	0.88	54 ¹⁾	1LG4 206-2AA□□		205
37	41.5	200 L	2955	120	EFF 2	92.9	93.2	0.89	65 ¹⁾	1LG4 207-2AA□□		225
45	51	225 M	2960	145	EFF 2	93.6	93.9	0.88	79 ¹⁾	1LG4 223-2AA□□		285
55	62	250 M	2970	177	EFF 2	93.6	93.8	0.88	96	1LG4 253-2AB□□		375
75	84	280 S	2975	241	EFF 2	94.5	94.3	0.88	130 ¹⁾	1LG4 280-2AB□□		500
90	101	280 M	2975	289	EFF 2	95.1	95.2	0.89	154 ¹⁾	1LG4 283-2AB□□		540
110	123	315 S	2982	352		94.6	93.8	0.88	190 ¹⁾	1LG4 310-2AB□□		720
132	148	315 M	2982	423		95.1	94.8	0.9	225 ¹⁾	1LG4 313-2AB□□		775
160	180	315 L	2982	512		95.5	95.3	0.91	265 ²⁾	1LG4 316-2AB□□		900
200	224	315 L	2982	641		95.9	95.8	0.92	325 ²⁾	1LG4 317-2AB□□		1015

Order No. supplements

Motor type	Penultimate po	sition: Voltage		Final pos	sition: T	pe of co	onstruct	ion code	•					
	50 Hz				60 Hz		Without flange	With fla	nge			With star	ndard	With special flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	460 VY (see "Introdu for outp at 60 H	uction" outs	IM B3/6/ 7/8, IM V6, IM V5 without protec- tive cover ³⁾	IM B5, IM V1 without protec- tive cover IM V3 4)	IM V1 without protec- tive cover 4)	IM V1 with protec- tive cover 4) 5)	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protec- tive cover
	1	6	3	5	1	6	0	1	8	4	6	2	7	3
1LA6 10 □□	0	0	0	0	0	0		✓	_	✓	✓	✓	1	✓
1LA6 11 □□	0	0	0	0	0	0		/	-	/	✓	✓	1	/
1LA6 13 □□	0	0	0	0	0	0		/	-	/	/	1	1	/
1LA6 16 □□	0	0	0	0	0	0		✓	-	/	/	✓	/	/
1LG4 18 □□	0	0	0	0	0	0		√ 6)	-	/	✓	-	-	-
1LG4 20 □□	0	0	0	0	0	0		✓ ⁶⁾	-	/	✓	-	-	-
1LG4 22 □□	0	0	0	0	0	0		✓ ⁶⁾	-	/	✓	-	-	-
1LG4 25 □□	0	0	0	0	0	0		√ 6)	-	✓	✓	_	-	-
1LG4 28 □□	0	0	0	0	0	0		✓ ⁶⁾	-	✓	/	_	-	-
1LG4 310 □□	0	0	0	0	0	0		✓ ⁶⁾	-	/	/	-	-	-
1LG4 313 □□														
1LG4 316 □□	-	0	-	0	-	0	□ ⁷⁾	-	√ 8)	√ 8)	✓	-	-	-
1LG4 317 □□														

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For footnotes, see Page 2/39 bottom.

Self-ventilated energy-saving motors with improved efficiency – Cast-iron series 1LA6/1LG4

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated ou	tput
	with direct starting torque	as multiple of rated current	torque			Measuring surface sound pressure level at 50 Hz	Sound pressure level at 50 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	<i>J</i> kgm²	L _{pfA} dB(A)	L _{WA} dB(A)
2-pole, 3000 rpm a	t 50 Hz, 3600 rpn	n at 60 Hz, tempe	erature class 155	(F), IP55 degree	e of protection		
1LA6 106-2AA□□	2.8	6.8	3	16	0.0035	62	74
1LA6 113-2AA□□	2.6	7.2	2.9	16	0.0059	63	75
1LA6 130-2AA□□	2	5.9	2.8	16	0.015	68	80
1LA6 131-2AA□□	2.3	6.9	3	16	0.019	68	80
1LA6 163-2AA□□	2.1	6.5	2.9	16	0.034	70	82
1LA6 164-2AA□□	2.2	6.6	3	16	0.043	70	82
1LA6 166-2AA□□	2.4	7	3.1	16	0.051	70	82
1LG4 183-2AA□□	2.5	6.4	3.4	16	0.068	67	80
1LG4 206-2AA□□	2.3	6.5	3	16	0.13	73	86
1LG4 207-2AA□□	2.5	7.2	3.3	16	0.15	73	86
1LG4 223-2AA□□	2.4	6.7	3.1	16	0.22	73	86
1LG4 253-2AB□□	2.1	6.7	3.1	13	0.4	75	88
1LG4 280-2AB□□	2.5	7.5	3.1	13	0.72	74	87
1LG4 283-2AB□□	2.6	7.2	3.1	13	0.83	74	87
1LG4 310-2AB□□	2.4	7.2	3.1	13	1.2	80	94
1LG4 313-2AB□□	2.4	6.9	3	13	1.4	80	94
1LG4 316-2AB□□	2.4	7	3	13	1.6	80	94
1LG4 317-2AB□□	2.3	6.7	2.9	13	2.1	80	94

¹⁾ For connection to 230 V, parallel supply cables are necessary (see catalog part 0 "Introduction", "Connection, circuit and connection box").

For connection to 400 V, parallel supply cables are necessary (see catalog part 0 "Introduction", "Connection, circuit and connection box").

³⁾ If motors 1LG4 183-... to 1LG4 318-... (motor series 1LG4 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{4) 1}LG4 220-... to 1LG4 318-... motors (motor series 1LG4 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

⁵⁾ The "Second shaft extension" option, order code **K16** is not possible.

⁶⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

⁷⁾ Type of construction IM V6 and IM V5 without protective cover is only possible using type of construction code 9 and order code M1E or M1D.

^{8) 2-}pole motors in 60 Hz version available on request.

Self-ventilated energy-saving motors with improved efficiency - Cast-iron series 1LA6/1LG4

Selection and ordering data (continued)

Rated ou	tput	Frame	Operating	values at ra						Order No.	Price	Weight
at 50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency Class according to CEMEP	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage and type of construction, see table below		IM B3 type of con- struction approx.
P _{rated}	P _{rated}	FS	$n_{\rm rated}$	T _{rated}	(EFF2)	$\eta_{ m rated}$	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	I _{rated}			m
kW	kW	ot EO H-	rpm	Nm	to more water	%	% EE (E) IDE	E degree	A	tion		kg
4-pole,	•	•	1800 rpm	•	temperatu		. ,,					
2.2	2.55	100 L	1420	15	EFF2	82	82.5	0.82	4.7	1LA6 106-4AA		33
3	3.45	100 L	1420	20	EFF2	83	83.5	0.82	6.4	1LA6 107-4AA□□		36
4	4.6	112 M	1440	27	EFF2	85	85.5	0.83	8.2	1LA6 113-4AA□□		45
5.5	6.3	132 S	1455	36	EFF2	86	86	0.81	11.4	1LA6 130-4AA□□		55
7.5	8.6	132 M	1455	49	EFF2	87	87.5	0.82	15.2	1LA6 133-4AA□□		62
11	12.6	160 M	1460	72	EFF2	88.5	89	0.84	21.5	1LA6 163-4AA□□		100
15	17.3	160 L	1460	98	EFF2	90	90.2	0.84	28.5	1LA6 166-4AA□□		114
18.5	21.3	180 M	1465	121	EFF 2	90.4	90.8	0.84	35 ¹⁾	1LG4 183-4AA□□		140
22	25.3	180 L	1465	143	EFF 2	91	91.5	0.84	41.5 ¹⁾	1LG4 186-4AA□□		155
30	34.5	200 L	1465	196	EFF 2	91.6	92	0.85	56 ¹⁾	1LG4 207-4AA□□		205
37	42.5	225 S	1475	240	EFF 2	92.2	92.6	0.85	68 ¹⁾	1LG4 220-4AA□□		265
45	52	225 M	1475	291	EFF 2	93.1	93.6	0.86	81 ¹⁾	1LG4 223-4AA□□		300
55	63	250 M	1480	355	EFF 2	93.5	93.8	0.85	100	1LG4 253-4AA□□		390
75	86	280 S	1485	482	EFF 2	94.2	94.1	0.85	136 ¹⁾	1LG4 280-4AA□□		535
90	104	280 M	1485	579	EFF 2	94.6	94.6	0.86	160 ¹⁾	1LG4 283-4AA□□		580
110	127	315 S	1488	706		94.6	94.6	0.85	198 ¹⁾	1LG4 310-4AA□□		730
132	152	315 M	1488	847		95.2	95.2	0.85	235 ¹⁾	1LG4 313-4AA□□		810
160	184	315 L	1486	1028		95.7	95.8	0.86	280 ²⁾	1LG4 316-4AA□□		955
200	230	315 L	1486	1285		95.9	96.2	0.88	340 ²⁾	1LG4 317-4AA□□		1060

Order No. supplements

Motor type	Penultimate po	sition: Voltage			Final pos	sition: Ty	pe of co	nstructi	ion code					
	50 Hz	50 Hz 230 VΔ/400 VY 400 VΔ/690 VY				60 Hz		With flange				With sta flange	ndard	With special flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	460 VY (see "Introdu for outp at 60 H	uction" outs z)	IM B3/6/ 7/8, IM V6, IM V5 without protec- tive cover 3)	protec- tive cover			IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protec- tive cover
	1	6	3	5	1	6	0	1	8	4	6	2	7	3
1LA6 10□□	0	0	0	0	0	0		1	_	1	✓	✓	1	✓
1LA6 11 □□	0	0	0	0	0	0		1	-	1	✓	✓	1	✓
1LA6 13 □□	0	0	0	0	0	0		✓	-	1	✓	✓	1	✓
1LA6 16 □□	0	0	0	0	0	0		✓	_	✓	✓	✓	✓	✓
1LG4 18 □□	0	0	0	0	0	0		√ ⁶⁾	-	✓	✓	-	-	_
1LG4 20 □□	0	0	0	0	0	0		√ ⁶⁾	_	✓	/	_	-	-
1LG4 22 □□	0	0	0	0	0	0		√ 6)	-	✓	/	-	-	-
1LG4 25 □□	0	0	0	0	0	0		√ 6)	_	✓	/	_	-	-
1LG4 28 □□	0	0	0	0	0	0		√ 6)	-	1	/	_	-	-
1LG4 310	0	0	0	0	0	0		√ ⁶⁾	-	✓	✓	-	-	-
1LG4 316	-	0	-	0	-	0	1 7)	-	✓	✓	✓	-	-	-

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For footnotes, see Page 2/41 bottom.

Self-ventilated energy-saving motors with improved efficiency – Cast-iron series 1LA6/1LG4

Selection and ordering data (continued)

Order No.			Breakdown torque	Torque class	Moment of inertia	Noise at rated o	utput
		ng as multiple of rate				Measuring	Sound pressure
	torque	current	torque			surface sound pressure level at 50 Hz	level at 50 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}
					kgm²	dB(A)	dB(A)
4-pole, 1500 rpm a	at 50 Hz, 1800 rp	m at 60 Hz, temp	perature class 1	55 (F), IP55 degr	ee of protection	า	
1LA6 106-4AA	2.5	5.6	2.8	16	0.0047	53	65
1LA6 107-4AA	2.7	5.6	3	16	0.0055	53	65
1LA6 113-4AA	2.7	6	3	16	0.012	53	65
1LA6 130-4AA	2.5	6.3	3.1	16	0.018	62	74
1LA6 133-4AA	2.7	6.7	3.2	16	0.023	62	74
1LA6 163-4AA□□	2.2	6.2	2.7	16	0.043	66	78
1LA6 166-4AA□□	2.6	6.5	3	16	0.055	66	78
1LG4 183-4AA□□	2.4	6.7	3.1	16	0.099	65	78
1LG4 186-4AA□□	2.5	6.9	3.2	16	0.12	65	78
1LG4 207-4AA□□	2.5	6.7	3.4	16	0.19	66	79
1LG4 220-4AA□□	2.3	6.7	3.1	16	0.37	66	79
1LG4 223-4AA□□	2.6	7.2	3.2	16	0.45	66	79
1LG4 253-4AA□□	2.4	6.1	2.8	16	0.69	65	78
1LG4 280-4AA□□	2.5	7.1	3	16	1.2	70	84
1LG4 283-4AA□□	2.5	7.4	3	16	1.4	70	84
1LG4 310-4AA	2.5	6.4	2.8	16	1.9	70	84
1LG4 313-4AA□□	2.7	6.8	2.9	16	2.3	71	85
1LG4 316-4AA□□	2.7	6.8	2.8	16	2.9	71	85
1LG4 317-4AA	2.6	6.5	2.8	16	3.5	71	85

For connection to 230 V, parallel supply cables are necessary (see catalog part 0 "Introduction", "Connection, circuit and connection box").

For connection to 400 V, parallel supply cables are necessary (see catalog part 0 "Introduction", "Connection, circuit and connection box").

³⁾ If motors 1LG4 183-... to 1LG4 318-... (motor series 1LG4 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{4) 1}LG4 220-... to 1LG4 518-... motors (motor series 1LG4 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

⁵⁾ The "Second shaft extension" option, order code **K16** is not possible.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

⁷⁾ Type of construction IM V6 and IM V5 without protective cover is only possible using type of construction code 9 and order code M1E or M1D.

Self-ventilated energy-saving motors with improved efficiency - Cast-iron series 1LA6/1LG4

Selection and ordering data (continued)

Rated ou	tput	Frame	Operating	values at ra	ited output					Order No.	Price	Weight
at 50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency Class according to CEMEP	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage and type of construction, see table below		IM B3 type of con- struction approx.
Prated	P_{rated}	FS	n _{rated}	$T_{\rm rated}$		η_{rated}	η_{rated}	$\cos arphi_{ { m rated}}$	I _{rated}			m
kW	kW		rpm	Nm		%	%		Α			kg
6-pole,	1000 rpm	at 50 Hz,	1200 rpm	at 60 Hz,	temperatu	re class 1	55 (F), IP5	5 degree	of protect	tion		
1.5	1.75	100 L	925	15		74	74	0.75	3.9	1LA6 106-6AA□□		33
2.2	2.55	112 M	940	22		78	78.5	0.78	5.2	1LA6 113-6AA□□		40
3	3.45	132 S	950	30		79	79.5	0.76	7.2	1LA6 130-6AA□□		50
4	4.6	132 M	950	40		80.5	80.5	0.76	9.4	1LA6 133-6AA□□		57
5.5	6.3	132 M	950	55		83	83	0.76	12.6	1LA6 134-6AA□□		66
7.5	8.6	160 M	960	75		86	86	0.74	17	1LA6 163-6AA□□		103
11	12.6	160 L	960	109		87.5	87.5	0.74	24.5	1LA6 166-6AA□□		122
15	18	180 L	965	148		88.9	90.3	0.83	29.5	1LG4 186-6AA□□		150
18.5	22	200 L	975	181		89.8	90.2	0.81	36.5	1LG4 206-6AA□□		195
22	26.5	200 L	975	215		90.3	91	0.81	43.5	1LG4 207-6AA□□		205
30	36	225 M	978	293		91.8	92.8	0.83	57 ¹⁾	1LG4 223-6AA□□		280
37	44.5	250 M	980	361		92.3	93	0.83	70	1LG4 253-6AA□□		370
45	54	280 S	985	436		92.4	93.1	0.85	83	1LG4 280-6AA□□		475
55	66	280 M	985	533		92.7	93.3	0.86	100	1LG4 283-6AA□□		510
75	90	315 S	988	725		93.5	93.7	0.84	138	1LG4 310-6AA□□		685
90	108	315 M	988	870		93.9	94.2	0.84	164 ¹⁾	1LG4 313-6AA□□		750
110	132	315 L	988	1063		94.3	94.6	0.86	196	1LG4 316-6AA□□		890
132	158	315 L	988	1276		94.8	95	0.86	235	1LG4 317-6AA□□		980
160	192	315 L	988	1547		95	95.1	0.86	285 ²⁾	1LG4 318-6AA□□		1180

Order No. supplements

Motor type	Penultimate po	sition: Voltage	code				Final pos	sition: Ty	ype of co	onstruct	ion code	!		
	50 Hz				60 Hz		Without flange	With fla	nge			With sta flange	ndard	With special flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	460 VY (see "Introdu for outp at 60 H	uction" outs Iz)	IM B3/6/ 7/8, IM V6, IM V5 without protec- tive cover 3)	protec- tive cover	IM V1 without protec- tive cover 4)		IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protec- tive cover
	1	6	3	5	1	6	0	1	8	4	6	2	7	3
1LA6 10 □□	0	0	0	0	0	0		✓	_	✓	✓	✓	1	/
1LA6 11 □□	0	0	0	0	0	0		✓	-	✓	✓	✓	✓	✓
1LA6 13 □□	0	0	0	0	0	0		✓	-	✓	✓	✓	1	✓
1LA6 16 □□	0	0	0	0	0	0		✓	-	✓	✓	✓	✓	✓
1LG4 18 □□	0	0	0	0	0	0		✓ ⁶⁾	-	✓	/	_	-	-
1LG4 20 □□	0	0	0	0	0	0		✓ ⁶⁾	-	/	/	-	-	-
1LG4 22 □□	0	0	0	0	0	0		√ 6)	-	✓	/	-	-	-
1LG4 25 □□	0	0	0	0	0	0		✓ ⁶⁾	-	✓	/	_	-	-
1LG4 28 □□	0	0	0	0	0	0		✓ ⁶⁾	-	/	1	-	_	_
1LG4 310 □□	0	0	0	0	0	0		√ 6)	-	/	1	-	-	-
1LG4 313 □□														
1LG4 316 □□	-	0	-	0	-	0	□ ⁷⁾	-	✓	✓	1	-	-	-
1LG4 317 □□														
1LG4 318 □□														

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages"). Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For footnotes, see Page 2/43 bottom.

Self-ventilated energy-saving motors with improved efficiency – Cast-iron series 1LA6/1LG4

Selection and ordering data (continued)

Order No.	Locked-rotor Locked-rotor torque current		Breakdown torque	Torque class	Moment of inertia	Noise at rated o	utput
	with direct starting	g as multiple of rate	ed .			Measuring	Sound pressure
	torque	current	torque			surface sound	level at 50 Hz
	torquo	ourront	torquo			pressure level	
	T /T		T /T	01	,	at 50 Hz	,
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}
					kgm²	dB(A)	dB(A)
6-pole, 1000 rpm a	at <u>50 Hz, 1200 rp</u>	m at 60 Hz, temp	perature class 1	55 (F), IP55 degr	ee of protection	1	
1LA6 106-6AA□□	2.3	4	2.3	16	0.0047	47	59
1LA6 113-6AA	2.2	4.6	2.5	16	0.0091	52	64
1LA6 130-6AA	1.9	4.2	2.2	16	0.015	63	75
1LA6 133-6AA	2.1	4.5	2.4	16	0.019	63	75
1LA6 134-6AA	2.3	5	2.6	16	0.025	63	75
1LA6 163-6AA	2.1	4.6	2.5	16	0.044	66	78
1LA6 166-6AA□□	2.3	4.8	2.6	16	0.063	66	78
1LG4 186-6AA□□	2.3	5.3	2.5	16	0.18	57	73
1LG4 206-6AA□□	2.5	5.6	2.5	16	0.24	58	73
1LG4 207-6AA□□	2.6	5.7	2.5	16	0.29	58	73
1LG4 223-6AA□□	2.7	5.6	2.5	16	0.49	59	73
1LG4 253-6AA□□	2.7	6	2.3	16	0.76	60	75
1LG4 280-6AA□□	2.4	6.1	2.4	16	1.1	61	75
1LG4 283-6AA□□	2.5	6.3	2.5	16	1.4	61	75
1LG4 310-6AA□□	2.5	6.5	2.8	16	2.1	63	77
1LG4 313-6AA□□	2.6	6.8	2.9	16	2.5	63	77
1LG4 316-6AA□□	2.5	6.8	2.9	16	3.2	64	78
1LG4 317-6AA□□	3.1	7.3	3	16	4	64	78
1LG4 318-6AA	3	7.5	3	16	4.7	65	79

¹⁾ For connection to 230 V, parallel supply cables are necessary (see catalog part 0 "Introduction", "Connection, circuit and connection box").

²⁾ For connection to 400 V, parallel supply cables are necessary (see catalog part 0 "Introduction", "Connection, circuit and connection box").

³⁾ If motors 1LG4 183-... to 1LG4 318-... (motor series 1LG4 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{4) 1}LG4 220-... to 1LG4 318-... motors (motor series 1LG4 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

⁵⁾ The "Second shaft extension" option, order code **K16** is not possible.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

⁷⁾ Type of construction IM V6 and IM V5 without protective cover is only possible using type of construction code 9 and order code M1E or M1D.

IEC Squirrel-Cage Motors

Standard motors up to frame size 315 L

Self-ventilated energy-saving motors with improved efficiency – Cast-iron series 1LA6/1LG4

Selection and ordering data (continued)

Rated ou	tput	Frame	Operating	values at ra	ited output					Order No.	Price	Weight
at 50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency Class according to CEMEP	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage and type of construction, see table below		IM B3 type of con- struction approx.
Prated	P_{rated}	FS	$n_{\rm rated}$	$T_{\rm rated}$		η_{rated}	η_{rated}	$\cos arphi_{ { m rated}}$	I _{rated}			m
kW	kW		rpm	Nm		%	%		Α			kg
8-pole,	750 rpm a	at 50 Hz, 9	900 rpm at	60 Hz, ter	nperature	class 155	(F), IP55 (degree of	protectio	n		
0.75	0.86	100 L	680	11		66	65	0.76	2.15	1LA6 106-8AB□□		29
1.1	1.3	100 L	680	15		72	72	0.76	2.9	1LA6 107-8AB□□		32
1.5	1.75	112 M	705	20		74	74	0.76	3.85	1LA6 113-8AB□□		39
2.2	2.55	132 S	700	30		75	75	0.74	5.7	1LA6 130-8AB□□		50
3	3.45	132 M	700	41		77	77.5	0.74	7.6	1LA6 133-8AB□□		57
4	4.6	160 M	715	53		80	80	0.72	10	1LA6 163-8AB□□		91
5.5	6.3	160 M	710	74		83.5	83.5	0.73	13	1LA6 164-8AB□□		102
7.5	8.6	160 L	715	100		85.5	85.5	0.72	17.6	1LA6 166-8AB□□		122
11	13.2	180 L	725	145		87.5	88.3	0.73	25	1LG4 186-8AB□□		150
15	18	200 L	725	198		87.7	88.4	0.76	32.5	1LG4 207-8AB□□		205
18.5	22	225 S	730	242		89.4	90.4	0.78	38.5	1LG4 220-8AB□□		270
22	26.5	225 M	730	288		89.7	90.7	0.79	45	1LG4 223-8AB□□		290
30	36	250 M	730	392		91.4	92.2	0.81	58	1LG4 253-8AB□□		385
37	44.5	280 S	735	481		92	92.8	0.81	72	1LG4 280-8AB□□		475
45	54	280 M	735	585		92.4	93.3	0.81	87	1LG4 283-8AB□□		515
55	66	315 S	740	710		93	93.4	0.81	106	1LG4 310-8AB□□		680
75	90	315 M	738	971		93.3	94	0.83	140	1LG4 313-8AB□□		745
90	108	315 L	738	1165		93.4	94	0.83	168	1LG4 316-8AB□□		865
110	132	315 L	738	1423		94	94.4	0.83	205	1LG4 317-8AB□□		1020
132	158	315 L	738	1708		94.2	94.6	0.83	245	1LG4 318-8AB□□		1100

Order No. supplements

Motor type	Penultimate po	sition: Voltage	code				Final pos	sition: Ty	ype of co	onstruct	ion code			
	50 Hz		60 Hz				Without flange	With fla	nge			With sta flange	ndard	With special flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	460 VY (see "Introdu for outp at 60 H	uction" outs	IM B3/6/ 7/8, IM V6, IM V5 without protec- tive cover 1)	IM V1	IM V1 without protec- tive cover 2)			IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protec- tive cover
	1	6	3	5	1	6	0	1	8	4	6	2	7	3
1LA6 10 □□	0	0	0	0	0	0		✓	-	✓	✓	✓	✓	✓
1LA6 11 □□	0	0	0	0	0	0		✓	-	✓	✓	✓	✓	✓
1LA6 13 □□	0	0	0	0	0	0		✓	_	✓	1	✓	✓	1
1LA6 16 □□	0	0	0	0	0	0		✓	-	✓	✓	✓	✓	✓
1LG4 18 □□	0	0	0	0	0	0		√ ⁴⁾	-	✓	✓	_	_	_
1LG4 20 □□	0	0	0	0	0	0		√ ⁴⁾	_	✓	1	-	_	-
1LG4 22 □□	0	0	0	0	0	0		√ ⁴⁾	-	✓	✓	_	_	_
1LG4 25 □□	0	0	0	0	0	0		√ ⁴⁾	-	✓	✓	_	_	_
1LG4 28 □□	0	0	0	0	0	0		√ ⁴⁾	_	✓	1	-	_	-
1LG4 310	0	0	0	0	0	0		✓ ⁴⁾	-	1	1	-	-	-
1LG4 316	-	0	-	0	-	0	□ ⁵⁾	-	1	1	✓	-	-	-

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For footnotes, see Page 2/45 bottom.

Self-ventilated energy-saving motors with improved efficiency – Cast-iron series 1LA6/1LG4

Selection and ordering	data	(continued))
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Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated o	utput
	with direct starting	ng as multiple of rate	ed .			Measuring	Sound pressure
	torque	current	torque			surface sound pressure level at 50 Hz	level at 50 Hz
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}
					kgm²	dB(A)	dB(A)
8-pole, 750 rpm at	50 Hz, 900 rpm	at 60 Hz, temper	rature class 155	(F), IP55 degree	of protection		
1LA6 106-8AB□□	1.6	3	1.9	13	0.0051	45	57
1LA6 107-8AB	1.8	3.3	2.1	13	0.0063	45	57
1LA6 113-8AB□□	1.8	3.7	2.1	13	0.013	49	61
1LA6 130-8AB	1.9	3.9	2.3	13	0.014	53	65
1LA6 133-8AB□□	2.1	4.1	2.4	13	0.019	53	65
1LA6 163-8AB□□	2.2	4.5	2.6	13	0.036	63	75
1LA6 164-8AB	2.3	4.7	2.7	13	0.046	63	75
1LA6 166-8AB□□	2.7	5.3	3	13	0.064	63	75
1LG4 186-8AB□□	1.7	4.2	2.1	13	0.17	66	79
1LG4 207-8AB□□	2.2	4.9	2.6	13	0.29	67	70
1LG4 220-8AB□□	2.3	5.5	2.7	13	0.48	57	70
1LG4 223-8AB□□	2.3	5.6	2.8	13	0.55	54	73
1LG4 253-8AB□□	2.3	5.5	2.6	13	0.84	55	73
1LG4 280-8AB□□	2.2	5	2.1	13	1.1	56	74
1LG4 283-8AB□□	2.2	5.1	2.1	13	1.4	58	74
1LG4 310-8AB□□	2.2	5.8	2.6	13	2.1	64	78
1LG4 313-8AB□□	2.2	5.7	2.6	13	2.5	64	78
1LG4 316-8AB□□	2.2	5.8	2.7	13	3.1	64	78
1LG4 317-8AB□□	2.4	6.1	2.8	13	3.9	64	78
1LG4 318-8AB□□	2.5	6.5	2.9	13	4.5	64	78

¹⁾ If motors 1LG4 183-... to 1LG4 318-... (motor series 1LG4 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{2) 1}LG4 220-... to 1LG4 318-... motors (motor series 1LG4 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

³⁾ The "Second shaft extension" option, order code **K16** is not possible.

⁴⁾ Type of construction IM V3 is only possible using type of construction code **9** and order code **M1G**.

⁵⁾ Type of construction IM V6 and IM V5 without protective cover is only possible using type of construction code 9 and order code M1E or M1D.

IEC Squirrel-Cage Motors

Standard motors up to frame size 315 L

Self-ventilated motors with increased output – Cast-iron series 1LG4

Selection and ordering data

Rated or	utput	Frame	Operating	values at rat	ed output				Order No.	Price	Weight
at 50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage and type of construction, see table below		IM B3 type of con- struction approx.
Prated	P_{rated}	FS	n _{rated}	$T_{\rm rated}$	η_{rated}	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	I _{rated}			m
kW	kW		rpm	Nm	%	%		Α			kg
2-pole, with in	3000 rpm creased c	n at 50 Hz, 3 output, use	3600 rpm at d acc. to te	60 Hz, tem nperature	perature c class 130 (lass 155 (F B)), IP55 deg	ree of prote	ction,		
30	33.5	180 L	2950	97	92.8	92.9	0.86	54 ¹⁾	1LG4 188-2AA□□		175
45	51	200 L	2955	145	93.6	93.7	0.89	78 ¹⁾	1LG4 208-2AA□□		255
55	62	225 M	2960	177	94.8	95	0.89	94 ¹⁾	1LG4 228-2AA□□		335
75	84	250 M	2970	241	94.5	94.5	0.88	130 ¹⁾	1LG4 258-2AA□□		420
110	123	280 M	2975	353	95.5	95.6	0.9	184 ¹⁾	1LG4 288-2AB□□		630
			1800 rpm at d acc. to te), IP55 deg	ree of prote	ction,		
30	34.5	180 L	1465	196	91.7	91.9	0.8	59 ¹⁾	1LG4 188-4AA□□		180
37	42.5	200 L	1465	241	92.5	92.8	0.83	70 ¹⁾	1LG4 208-4AA□□		230
55	63	225 M	1475	356	93.4	93.9	0.86	99 ¹⁾	1LG4 228-4AA□□		330
75	86	250 M	1482	483	94.3	94.4	0.85	136 ¹⁾	1LG4 258-4AA□□		460
110	127	280 M	1488	706	95.2	94.9	0.84	198 ¹⁾	1LG4 288-4AA□□		680
			1200 rpm at d acc. to te), IP55 deg	ree of prote	ction,		
18.5	22	180 L	970	182	89.6	90.3	0.8	37.5 ¹⁾	1LG4 188-6AA□□		175
30	36	200 L	975	294	90.9	91.3	0.8	60 ¹⁾	1LG4 208-6AA□□		245
37	44.5	225 M	978	361	92.2	93	0.83	70 ¹⁾	1LG4 228-6AA□□		325
45	54	250 M	982	438	93.3	93.8	0.83	84	1LG4 258-6AA□□		405
75	90	280 M	985	727	93.8	94.3	0.85	136 ¹⁾	1LG4 288-6AA□□		570
			00 rpm at 60 d acc. to te				P55 degre	e of protection	on,		
15	18	180 L	720	199	87.8	88.5	0.73	34 ¹⁾	1LG4 188-8AB□□		165
18.5	22	200 L	725	244	88.3	89.2	0.78	39	1LG4 208-8AB□□		230
30	36	225 M	730	392	90.4	91.2	0.79	61 ¹⁾	1LG4 228-8AB□□		340
37	44.5	250 M	730	484	91.9	92.8	0.82	71	1LG4 258-8AB□□		430
55	66	280 M	735	715	92.9	93.7	0.81	106	1LG4 288-8AB□□		565

Order No. supplements

Motor type	Penultimate po	osition: Voltage	Final position	on: Type	of cons	truction							
	50 Hz				60 Hz		Without flange	With flar	nge		With sta flange	ndard	With spe- cial flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	460 VY (see "Introdution outp at 60 H	uction" outs	IM B3/6/7/8, IM V6, IM V5 without protective cover ²⁾	IM B5, IM V1 without protec- tive cover IM V3 3)	IM V1 with protec- tive cover 3) 4)	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protective cover
	1	6	3	5	1	6	0	1	4	6	2	7	3
1LG4 18 □□	0	0	0	0	0	0		✓ ⁵⁾	/	/	-	-	_
1LG4 20 □□	0	0	0	0	0	0		√ ⁵⁾	/	/	_	-	_
1LG4 22 □□	0	0	0	0	0	0		√ ⁵⁾	/	1	-	-	_
1LG4 25 □□	0	0	0	0	0	0		✓ ⁵⁾	/	/	-	-	_
1LG4 28 □□	0	0	0	0	0	0		√ ⁵⁾	1	1	-	-	_

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

 For connection to 230 V, parallel supply cables are necessary (see catalog part 0 "Introduction", "Connection, circuit and connection box").

If motors 1LG4 188-... to 1LG4 288-... (motor series 1LG4 frame sizes 180 L to 280 M) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{3) 1}LG4 220-... to 1LG4 288-... motors (motor series 1LG4 frame sizes 225 M to 280 M) are supplied with two screw-in eyebolts in accordance with IM B 5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

⁴⁾ The "Second shaft extension" option, order code **K16** is not possible.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated motors with increased output -

Cast-iron series 1LG4

Selection and ord	lering data (cor	ntinued)					
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated or	utput
	with direct starting torque	ng as multiple of rate current	ed torque			Measuring surface sound pressure level at 50 Hz	Sound pressure level at 50 Hz
	T_{LR}/T_{rated}	$I_{\rm LR}/I_{\rm rated}$	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	L _{pfA} dB(A)	L _{WA} dB(A)
2-pole, 3000 rpm a with increased ou	at 50 Hz, 3600 rp tput, used acc.	om at 60 Hz, tem to temperature c	perature class 15 lass 130 (B)	55 (F), IP55 degre	ee of protection),	
1LG4 188-2AA□□	2.4	7.1	3.4	16	0.09	71	84
1LG4 208-2AA□□	2.5	6.9	3.2	16	0.18	73	86
1LG4 228-2AA□□	2.6	7.3	3.2	16	0.27	73	86
1LG4 258-2AA□□	2.4	7.1	3.1	16	0.48	74	87
1LG4 288-2AB□□	2.5	7	3	13	1	74	87
4-pole, 1500 rpm a with increased ou	tput, used acc.				ee of protection		
1LG4 188-4AA□□	2.6	6.3	2.9	16	0.14	65	78
1LG4 208-4AA□□	2.6	6.5	3	16	0.23	66	79
1LG4 228-4AA□□	2.5	6.5	2.7	16	0.49	66	79
1LG4 258-4AA□□	2.5	7	3	16	0.86	68	81
1LG4 288-4AA□□	2.8	7.9	3.3	16	1.71	70	84
6-pole, 1000 rpm a with increased ou	tput, used acc.					,	
1LG4 188-6AA□□	2.3	4.9	2.4	16	0.2	60	73
1LG4 208-6AA□□	2.6	5.8	2.6	16	0.36	61	74
1LG4 228-6AA□□	2.5	5.9	2.8	16	0.62	61	74
1LG4 258-6AA□□	2.7	6.3	2.3	16	0.93	61	74
1LG4 288-6AA□□	3	6.8	2.8	16	1.65	61	74
8-pole, 750 rpm at with increased ou				(F), IP55 degree	of protection,		
1LG4 188-8AB□□	2	4.5	2.4	13	0.21	69	82
1LG4 208-8AB□□	2.4	5.2	2.6	13	0.37	58	71
1LG4 228-8AB□□	2.6	5.6	2.8	13	0.66	61	74
1LG4 258-8AB□□	2.4	5.6	2.6	13	1.06	55	68
1LG4 288-8AB□□	2.4	5.6	2.3	13	1.63	58	71

Self-ventilated energy-saving motors with high efficiency - Cast-iron series 1LG6

Selection and ordering data

Rated	Frame	Operating v	values at rate	d output					Order No.	Price	Weight
output at 50 Hz	size	Rated	Rated	Efficiency	Efficiency	Efficiency	Power	Rated	For Order No. supple-		IM B3
u. 00		speed at 50 Hz	torque at 50 Hz	Class according	at 50 Hz 4/4-load	at 50 Hz 3/4-load	factor at 50 Hz	current at 400 V.	ments for voltage and type of construction,		type of con-
				to CEMEP	,	.,	4/4-load	50 Hz	see table below		struction
	F0		_								approx.
P _{rated}	FS	n _{rated}	T _{rated}	(EFF I)	η_{rated}	η_{rated}	$\cos arphi_{ m rated}$	[/] rated			m
kW	0000 ****	rpm	Nm	olooo dEE	% (E) IDEE d	%	ata ati an	A			kg
		g to CEMER	emperature o	Class 155	(r), iPoo u	egree of pr	otection,				
22	180 M	2955	71	EFF 1	94.1	94.5	0.88	38.5 ¹⁾	1LG6 183-2AA□□		180
30	200 L	2960	97	EFF 1	93.5	93.4	0.88	53 ¹⁾	1LG6 206-2AA□□		225
37	200 L	2960	119	EFF 1	94.1	94	0.89	64 ¹⁾	1LG6 207-2AA□□		255
45	225 M	2965	145	EFF 1	94.9	95.1	0.89	77 ¹⁾	1LG6 223-2AA□□		330
55	250 M	2975	177	EFF 1	95.3	95.3	0.9	93	1LG6 253-2AA□□		420
75	280 S	2975	241	EFF 1	95.2	95.2	0.89	128 ¹⁾	1LG6 280-2AB□□		530
90	280 M	2978	289	EFF 1	95.6	95.7	0.9	150 ¹⁾	1LG6 283-2AB□□		615
110	315 S	2982	352		95.8	95.7	0.91	182 ¹⁾	1LG6 310-2AB□□		790
132	315 M	2982	423		96	95.9	0.91	220 ¹⁾	1LG6 313-2AB□□		915
160	315 L	2982	512		96.4	96.4	0.92	260	1LG6 316-2AB□□		1055
200	315 L	2982	641		96.5	96.5	0.93	320	1LG6 317-2AB□□		1245
			emperature	class 155	(F), IP55 de	egree of pr	otection,				
	•	to CEMER						-1)			
18.5	180 M	1470	120	EFF 1	92.6	93.2	0.83	34.5 ¹⁾	1LG6 183-4AA□□		155
22	180 L	1470	143	EFF 1	93.2	93.5	0.84	40.5 ¹⁾	1LG6 186-4AA□□		180
30	200 L	1470	195	EFF 1	93.3	93.4	0.85	55 ¹⁾	1LG6 207-4AA□□		225
37	225 S	1480	239	EFF 1	94	94.4	0.85	67 ¹⁾	1LG6 220-4AA□□		290
45	225 M	1480	290	EFF 1	94.5	94.7	0.85	81 ¹⁾	1LG6 223-4AA□□		330
55	250 M	1485	354	EFF 1	95.1	95.3	0.87	96	1LG6 253-4AA□□		460
75	280 S	1485	482	EFF 1	95.1	95.2	0.87	130 ¹⁾	1LG6 280-4AA□□		575
90	280 M	1486	578	EFF 1	95.4	95.5	0.86	158 ¹⁾	1LG6 283-4AA□□		675
110	315 S	1488	706		95.9	96	0.87	190 ¹⁾	1LG6 310-4AA□□		810
132	315 M	1488	847		96.1	96.2	0.88	225 ¹⁾	1LG6 313-4AA□□		965
160	315 L	1490	1026		96.3	96.4	0.88	275 ²⁾	1LG6 316-4AA□□		1105
200	315 L	1490	1282		96.4	96.5	0.88	340 ²⁾	1LG6 317-4AA□□		1305

Order No. supplements

Oraci No. Supple												
Motor type	Penultimate po	osition: Voltage	code		Final position	on: Type o	f constru	ction co	de			
	50 Hz				Without flange	With flang	je			With sta flange	indard	With special flange
					IM B3/6/7/8, IM V6, IM V5 without protective cover 3)	IM B5, IM V1 without protec- tive cover IM V3 4) 5)	IM V1 without protec- tive cover ⁴⁾	IM V1 with protec- tive cover 4) 6)	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 with- out protective cover
	1	6	3	5	0	1	8	4	6	2	7	3
1LG6 18 □□	0	0	0	0		/	_	/	/	_	_	_
1LG6 20 □□	0	0	0	0		1	-	1	✓	-	-	-
1LG6 22 □□	0	0	0	0		1	-	1	✓	-	-	_
1LG6 25 □□	0	0	0	0		1	-	1	✓	-	-	_
1LG6 28 □□	0	0	0	0		1	-	1	✓	-	-	-
1LG6 310 □□	0	0	0	0		✓	-	1	1			_
1LG6 313 □□												
1LG6 316 □□	_	0	-	0	□ ⁷⁾	-	√ 8)	✓ ⁸⁾	✓	-	-	_
1LG6 317 □□												

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For footnotes, see Page 2/49 bottom.

Self-ventilated energy-saving motors with high efficiency – Cast-iron series 1LG6

Selection and ordering data (continued)

	-						
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated ou	itput
	with direct starting	as multiple of rated	•			Measuring	Sound pressure
	torque	current	torque			surface sound	level at 50 Hz
	torque	Current	torque			pressure level	
						at 50 Hz	
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}
					kgm²	dB(A)	dB(A)
2-pole, 3000 rpm at	t 50 Hz, tempera	ture class 155 (F)	, IP55 degree of	protection,			
for use according	to CEMEP						
1LG6 183-2AA□□	2.5	7.2	3.4	16	0.086	67	80
1LG6 206-2AA□□	2.4	7	3.3	16	0.15	71	84
1LG6 207-2AA	2.5	7.2	3.3	16	0.18	71	84
1LG6 223-2AA□□	2.5	7.3	3.2	16	0.27	71	84
1LG6 253-2AA□□	2.4	6.8	3	16	0.47	71	84
1LG6 280-2AB□□	2.5	7	3	13	0.83	73	86
1LG6 283-2AB□□	2.6	7.6	3.1	13	1	73	86
1LG6 310-2AB□□	2.4	6.9	2.8	13	1.4	76	89
1LG6 313-2AB□□	2.6	7.1	2.9	13	1.6	76	89
1LG6 316-2AB□□	2.5	7.1	2.9	13	2.1	76	89
1LG6 317-2AB□□	2.5	6.9	2.8	13	2.5	76	89
4-pole, 1500 rpm a		ture class 155 (F)	, IP55 degree of	protection,			
for use according	to CEMEP						
1LG6 183-4AA□□	2.5	6.4	3	16	0.12	60	73
1LG6 186-4AA□□	2.5	6.7	3.1	16	0.14	60	73
1LG6 207-4AA□□	2.6	6.7	3.3	16	0.23	62	75
1LG6 220-4AA□□	2.7	6.8	3	16	0.4	60	73
1LG6 223-4AA□□	2.8	6.9	3	16	0.49	60	73
1LG6 253-4AA□□	2.6	7.5	3	16	0.86	65	78
1LG6 280-4AA□□	2.5	6.8	2.9	16	1.4	67	80
1LG6 283-4AA□□	2.7	7.5	3.1	16	1.7	68	82
1LG6 310-4AA□□	2.7	7.1	2.9	16	2.3	68	82
1LG6 313-4AA□□	2.7	7.3	2.9	16	2.9	69	83
1LG6 316-4AA□□	3	7.4	3	16	3.5	69	83
1LG6 317-4AA□□	3.2	7.6	3	16	4.2	69	83

The motors can also be used for 60 Hz according to EPACT, see Pages 2/52 to 2/57.

For connection to 230 V, parallel supply cables are necessary (see catalog part 0 "Introduction", "Connection, circuit and connection box").

²⁾ For connection to 400 V, parallel supply cables are necessary (see catalog part 0 "Introduction", "Connection, circuit and connection box").

³⁾ If motors 1LG6 183-... to 1LG6 317-... (motor series 1LG6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{4) 1}LG6 220-... to 1LG6 317-... motors (motor series 1LG6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

⁵⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

⁶⁾ The "Second shaft extension" option, order code **K16** is not possible.

⁷⁾ Type of construction IM V6 and IM V5 without protective cover is only possible using type of construction code 9 and order code M1E or M1D

^{8) 2-}pole motors in 60 Hz version available on request.

Self-ventilated energy-saving motors with high efficiency - Cast-iron series 1LG6

Selection and ordering data (continued)

Rated	Frame	Operating	values at rate	d output					Order No.	Price	Weight
output at 50 Hz	size	Rated	Rated	Efficiency	Efficiency	Efficiency	Power	Rated	For Order No. supple-		IM B3
at 50 112		speed at 50 Hz	torque at 50 Hz	Class according	at 50 Hz 4/4-load	at 50 Hz 3/4-load	factor at 50 Hz	current at 400 V.	ments for voltage and type of construction,		type of con-
		at 50 112	at 50 112	to CEMEP	4/4-10au	3/4-10au	4/4-load	50 Hz	see table below		struction
											approx.
Prated	FS	$n_{\rm rated}$	$T_{\rm rated}$		η_{rated}	η_{rated}	$\cos arphi_{ m rated}$	I _{rated}			m
kW		rpm	Nm		%	%		Α			kg
			emperature	class 155	(F), IP55 de	egree of pr	otection,				
for use	accordin	g to CEMEI	P								
15	180 L	975	147		90.9	91.7	0.81	29.5	1LG6 186-6AA□□		175
18.5	200 L	978	181		91.2	91.8	0.81	36	1LG6 206-6AA□□		210
22	200 L	978	215		91.9	92.5	0.82	42	1LG6 207-6AA□□		240
30	225 M	980	292		93.2	93.7	0.83	56 ¹⁾	1LG6 223-6AA□□		325
37	250 M	985	359		93.7	94.1	0.83	69	1LG6 253-6AA□□		405
45	280 S	988	435		94.4	94.6	0.85	81	1LG6 280-6AA□□		520
55	280 M	988	532		94.6	94.8	0.85	99	1LG6 283-6AA□□		570
75	315 S	990	723		95	95	0.83	138	1LG6 310-6AA□□		760
90	315 M	990	868		95.3	95.4	0.85	160 ¹⁾	1LG6 313-6AA		935
110	315 L	990	1061		95.6	95.7	0.85	196	1LG6 316-6AA		1010
132	315 L	990	1273		95.8	95.8	0.85	235	1LG6 317-6AA		1180
160	315 L	990	1543		95.8	95.9	0.86	280 ²⁾	1LG6 318-6AA		1245
8-pole,	750 rpm a	at 50 Hz, tei	mperature o	class 155 (F	F), IP55 de	gree of pro	tection,				
for use	according	g to CEMEI	P								
11	180 L	725	145		88.7	89.6	0.76	23.5	1LG6 186-8AB□□		165
15	200 L	725	198		89.3	89.8	0.8	30.5	1LG6 207-8AB□□		235
18.5	225 S	730	242		91.1	91.8	0.81	36	1LG6 220-8AB□□		295
22	225 M	730	288		91.6	92.1	0.81	43	1LG6 223-8AB□□		335
30	250 M	735	390		92.8	93.3	0.82	57	1LG6 253-8AB□□		435
37	280 S	738	479		93.1	93.3	0.81	71	1LG6 280-8AB□□		510
45	280 M	738	582		93.7	94	0.81	86	1LG6 283-8AB□□		560
55	315 S	740	710		94.3	94.4	0.82	102	1LG6 310-8AB□□		750
75	315 M	740	968		94.5	94.7	0.83	138	1LG6 313-8AB□□		840
90	315 L	740	1161		94.7	95.1	0.84	164	1LG6 316-8AB□□		1005
110	315 L	740	1420		94.8	95.1	0.84	200	1LG6 317-8AB□□		1100
132	315 L	740	1704		94.9	95.2	0.84	240	1LG6 318-8AB□□		1270

Order No. supplements

Motor type	Donultimate no	osition: Voltage	anda		Final position: Type of construction code							
wotor type	50 Hz	osition. Voltage	coue		Without flange	With flang		CHOII CO	ue	With sta flange	ndard	With special flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6, IM V5 without protective cover 3)	IM B5, IM V1 without protec- tive cover IM V3 4)5)	IM V1 without protec- tive cover ⁴⁾	IM V1 with protec- tive cover 4) 6)	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 with- out protective cover
	1	6	3	5	0	1	8	4	6	2	7	3
1LG6 18 □□	0	0	0	0		✓	-	/	/	-	-	
1LG6 20 □□	0	0	0	0		✓	-	1	1	-	-	-
1LG6 22 □□	0	0	0	0		✓	-	1	1	-	-	-
1LG6 25 □□	0	0	0	0		✓	-	1	1	-	-	-
1LG6 28 □□	0	0	0	0		✓	-	/	/	-	-	-
1LG6 310	0	0	0	0		1	-	1	1	-	-	-
1LG6 316	-	0	-	0	1 7)	-	✓	1	1	-	-	-

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For footnotes, see Page 2/51 bottom.

Self-ventilated energy-saving motors with high efficiency – Cast-iron series 1LG6

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated or	utput
					iiicitia	Measuring	Sound pressure
		ng as multiple of rate current				surface sound	level at 50 Hz
	torque	current	torque			pressure level at 50 Hz	
	$T_{\rm LB}/T_{\rm rated}$	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}
	Lit rated	zir ratou	D Talou		kgm²	dB(A)	dB(A)
6-pole, 1000 rpm at for use according to		ature class 155 (F), IP55 degree	of protection,			
1LG6 186-6AA□□	2.4	5.5	2.5	16	0.2	56	69
1LG6 206-6AA□□	2.4	5.6	2.4	16	0.29	59	72
1LG6 207-6AA□□	2.4	5.6	2.4	16	0.36	59	72
1LG6 223-6AA□□	2.8	6.5	2.9	16	0.63	59	72
1LG6 253-6AA□□	2.9	6.8	2.5	16	0.93	59	72
1LG6 280-6AA□□	3	6.8	2.7	16	1.4	58	71
1LG6 283-6AA□□	3.3	7.3	2.9	16	1.6	58	71
1LG6 310-6AA□□	2.8	7.3	3	16	2.5	61	74
1LG6 313-6AA□□	2.7	7.3	2.9	16	3.2	61	74
1LG6 316-6AA□□	2.9	7.4	2.9	16	4	61	74
1LG6 317-6AA□□	3.1	7.8	3.1	16	4.7	61	74
1LG6 318-6AA□□	3.2	7.8	3.1	16	5.4	64	77
8-pole, 750 rpm at for use according to		ture class 155 (F), IP55 degree o	f protection,			
1LG6 186-8AB□□	1.7	4.6	2.2	13	0.21	62	75
1LG6 207-8AB□□	2.3	5.3	2.6	13	0.37	62	75
1LG6 220-8AB□□	2.3	5.6	2.6	13	0.55	54	67
1LG6 223-8AB□□	2.4	5.8	2.8	13	0.66	58	71
1LG6 253-8AB□□	2.5	6	2.8	13	1.1	57	70
1LG6 280-8AB□□	2.3	5.7	2.3	13	1.4	58	71
1LG6 283-8AB□□	2.6	6.1	2.5	13	1.6	58	71
1LG6 310-8AB□□	2.5	6.3	2.9	13	2.5	61	75
1LG6 313-8AB□□	2.5	6.7	2.9	13	3.1	60	74
1LG6 316-8AB□□	2.4	6.3	2.8	13	3.9	64	77
1LG6 317-8AB□□	2.4	6.4	2.6	13	4.5	64	77
1LG6 318-8AB□□	2.5	6.7	2.9	13	5.3	64	77

The motors can also be used for 60 Hz according to EPACT, see Pages 2/52 to 2/57.

For connection to 230 V, parallel supply cables are necessary (see catalog part 0 "Introduction", "Connection, circuit and connection box").

For connection to 400 V, parallel supply cables are necessary (see catalog part 0 "Introduction", "Connection, circuit and connection box").

³⁾ If motors 1LG6 183-... to 1LG6 318-... (motor series 1LG6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{4) 1}LG6 220-... to 1LG6 318-... motors (motor series 1LG6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

⁵⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

⁶⁾ The "Second shaft extension" option, order code **K16** is not possible.

⁷⁾ Type of construction IM V6 and IM V5 without protective cover is only possible using type of construction code 9 and order code M1E or M1D

IEC Squirrel-Cage Motors

Standard motors up to frame size 315 L

Self-ventilated energy-saving motors with high efficiency – Cast-iron series 1LG6

Selection and ordering data (continued)

Rated output at 60 Hz	Frame size	Operating v Rated speed at 60 Hz	ralues at rated Rated torque at 60 Hz	output EPACT with CC No. CC 032A	Nominal efficiency at 60 Hz	Power factor at 60 Hz 4/4-load	Rated current at 460 V, 60 Hz	Order No. For Order No. supplements for voltage and type of construction, see table below	Price	Weight IM B3 type of con- struction approx.
P _{rated}	FS	n _{rated}	$T_{\rm rated}$		$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	I _{rated}			т
HP		rpm	Nm		%	, rated	A			kg
2-pole, 36	600 rpm at 60			155 (F), IP55		rotection.				g
for use in	the North A	merican ma	rket accordi	ing to ÉPACI	Γ					
30	180 M	3560	60	Yes	93	0.88	34	1LG6 183-2AA		180
40	200 L	3565	80	Yes	91.7	0.88	46	1LG6 206-2AA□□		225
50	200 L	3565	100	Yes	92.4	0.89	57	1LG6 207-2AA□□		255
60	225 M	3570	120	Yes	93.6	0.89	67	1LG6 223-2AA□□		330
75	225 M	3570	150	Yes	94.5	0.9	83	1LG6 228-2AA 🗆 🗆 1)		390
75	250 M	3578	149	No	93.6	0.89	84	1LG6 253-2AA□□		420
100	250 M	3580	199	Yes	94.1	0.89	112	1LG6 258-2AA 🗆 🗆 1)		470
100	280 S	3580	199	No	95	0.89	110	1LG6 280-2AB□□		530
125	280 M	3580	249	Yes	95	0.9	136	1LG6 283-2AB□□		615
150	280 M	3580	299	Yes	95	0.9	164	1LG6 288-2AA 🗆 🗆 1)		660
150	315 S	3585	298	Yes	94.5	0.91	164	1LG6 310-2AB□□		790
175	315 M	3586	348	Yes	95	0.91	190	1LG6 313-2AB□□		915
200	315 L	3588	397	Yes	95.4	0.91	215	1LG6 316-2AB□□		1055
250	315 L	3588	496	No	95.4	0.93	265	1LG6 317-2AB□□		1245
300	315 L	3591	595	No	95.4	0.92	320	1LG6 318-2AA 🗆 1)		1330

Order No. supplements

Motor type	Penultimate Voltage code		Final position	on: Type of c	onstruction (code				
	60 Hz		Without flange	With flange				With standar	rd flange	With spe- cial flange
	460 VY (see "Introdu outputs at 60		IM B3/6/7/8, IM V6, IM V5 without protective cover 2)	IM B5, IM V1 with- out protec- tive cover IM V3 3) 4)	IM V1 with- out protec- tive cover 3)	IM V1 with protective cover 3) 5)	IM B35	IM B14, IM V19, IM V18 with- out protec- tive cover	IM B34	IM B14, IM V19, IM V18 with- out protec- tive cover
	1	6	0	1	8	4	6	2	7	3
1LG6 18 □□	0	0		✓	-	✓	✓	-	-	_
1LG6 20 □□	0	0		1	_	1	1	_	_	_
1LG6 22 □□	0	0		1	_	1	1	_	_	_
1LG6 25 □□	0	0		✓	_	1	1	_	_	_
1LG6 28 □□	0	0		✓	_	✓	1	_	_	_
1LG6 310 □□	0	0		1	-	/	/	-	_	-
1LG6 313 □□										
1LG6 316 □□	-	0	□ ⁶⁾	-	√ ⁷⁾	√ ⁷⁾	✓	_	-	_
1LG6 317 □□										
1LG6 318 □□										

- Standard version
- Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

¹⁾ Only 60 Hz data according to EPACT on the rating plate.

²⁾ If motors 1LG6 183-... to 1LG6 318-... (motor series 1LG6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{3) 1}LG6 220-... to 1LG6 318-... motors (motor series 1LG6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

⁴⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

⁵⁾ The "Second shaft extension" option, order code **K16** is not possible.

Type of construction IM V6 and IM V5 without protective cover is only possible using type of construction code 9 and order code M1E or M1D.

 $^{^{7)}}$ 2-pole motors in 60 Hz version available on request.

Self-ventilated energy-saving motors with high efficiency – Cast-iron series 1LG6

Selection and orde	ering data (cor	ntinued)					
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated or	utput
	with direct starting	ng as multiple of rate	ed			Measuring	Sound pressure level at 60 Hz
	torque	current	torque			surface sound pressure level at 60 Hz	level at 60 Hz
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}
					kgm²	dB(A)	dB(A)
2-pole, 3600 rpm at for use in the North	t 60 Hz, temper h American ma	ature class 155 (rket according to	F), IP55 degree EPACT	of protection,			
1LG6 183-2AA□□	2.7	7.9	3.7	16	0.086	72	85
1LG6 206-2AA□□	2.7	7.8	3.7	16	0.15	75	88
1LG6 207-2AA□□	2.8	7.8	3.7	16	0.18	75	88
1LG6 223-2AA□□	2.8	8.3	3.6	16	0.27	74	87
1LG6 228-2AA□□	3.3	8.7	3.7	16	0.32	74	87
1LG6 253-2AA□□	2.7	7.5	3.2	16	0.47	75	88
1LG6 258-2AA□□	2.8	8.4	3.5	16	0.57	79	92
1LG6 280-2AB□□	2.8	7.9	3.4	13	0.83	77	90
1LG6 283-2AB□□	2.9	8.3	3.4	13	1	77	90
1LG6 288-2AA□□	3.1	8.5	3.6	16	1.16	77	90
1LG6 310-2AB□□	2.6	7.5	3.1	13	1.4	81	94
1LG6 313-2AB□□	3	8.3	3.3	13	1.6	81	94
1LG6 316-2AB□□	3	8.4	3.5	13	2.1	81	94
1LG6 317-2AB□□	3.2	8.6	3.4	13	2.5	81	94
1LG6 318-2AA□□	4.1	10	3.9	16	2.74	83	96

The motors can also be used for 50 Hz according to CEMEP, see Pages 2/48 to 2/51.

IEC Squirrel-Cage Motors

Standard motors up to frame size 315 L

Self-ventilated energy-saving motors with high efficiency – Cast-iron series 1LG6

Selection and ordering data (continued)

Rated	Frame	Operating va	lues at rated or	utput				Order No.	Price	Weight
output at 60 Hz	size	Rated speed at 60 Hz	Rated torque at 60 Hz	EPACT with CC No. CC 032A	Nominal efficiency at 60 Hz	Power factor at 60 Hz 4/4-load	Rated current at 460 V, 60 Hz	For Order No. supplements for voltage and type of construction, see table below		IM B3 type of con- struction approx.
P _{rated}	FS	n _{rated}	$T_{\rm rated}$		$\eta_{ m rated}$	$\cos arphi_{ { m rated}}$	I _{rated}			m
HP		rpm	Nm		%		А			kg
	800 rpm at 60 n the North A					rotection,				
25	180 M	1775	100	Yes	92.4	0.82	31	1LG6 183-4AA□□		155
30	180 L	1775	120	Yes	92.4	0.83	36.5	1LG6 186-4AA□□		180
40	200 L	1775	160	Yes	93	0.84	48	1LG6 207-4AA□□		225
50	225 S	1785	199	No	93.6	0.84	60	1LG6 220-4AA□□		290
60	225 M	1785	239	Yes	94.1	0.85	70	1LG6 223-4AA□□		330
75	225 M	1785	299	Yes	94.1	0.85	88	1LG6 228-4AA□□ 1)		355
75	250 M	1790	298	No	94.5	0.86	86	1LG6 253-4AA□□		460
100	250 M	1788	398	Yes	94.5	0.86	116	1LG6 258-4AA□□ 1)		495
100	280 S	1788	398	No	94.5	0.86	114	1LG6 280-4AA□□		575
125	280 M	1790	497	Yes	95	0.86	144	1LG6 283-4AA□□		675
150	280 M	1788	598	Yes	95	0.86	172	1LG6 288-4AA□□ 1)		710
150	315 S	1791	596	Yes	95	0.87	170	1LG6 310-4AA□□		810
175	315 M	1791	696	Yes	95.4	0.87	198	1LG6 313-4AA□□		965
200	315 L	1792	795	Yes	95.4	0.87	225	1LG6 316-4AA□□		1105
250	315 L	1792	994	No	95.8	0.87	280	1LG6 317-4AA□□		1305
300	315 L	1792	1193	No	95.8	0.87	335	1LG6 318-4AA□□ 1)		1345

Order No. supplements

Motor type	Penultimate Voltage cod		Final position	on: Type of c	onstruction (code				
	60 Hz		Without flange	With flange				With standa	rd flange	With spe- cial flange
	460 VY (see "Introdu outputs at 60		IM B3/6/7/8, IM V6, IM V5 without protective cover 2)	IM B5, IM V1 with- out protec- tive cover IM V3 3) 4)	IM V1 with- out protec- tive cover	IM V1 with protective cover 3) 5)	IM B35	IM B14, IM V19, IM V18 with- out protec- tive cover	IM B34 -	IM B14, IM V19, IM V18 with- out protec- tive cover
	1	6	0	1	8	4	6	2	7	3
1LG6 18 □□	0	0		✓	-	✓	✓	-	-	_
1LG6 20 □□	0	0		1	_	✓	✓	_	-	_
1LG6 22 □□	0	0		1	_	✓	✓	_	-	_
1LG6 25 □□	0	0		1	_	✓	✓	_	-	_
1LG6 28 □□	0	0		1	_	✓	✓	_	-	_
1LG6 310 □□	0	0		1	_	✓	✓	_	_	_
1LG6 313 □□										
1LG6 316 □□	-	0	□ ⁶⁾	-	✓	1	1	-	-	-
1LG6 317 □□										
1LG6 318 □□										

- Standard version
- Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

- 1) Only 60 Hz data according to EPACT on the rating plate.
- 2) If motors 1LG6 183-... to 1LG6 318-... (motor series 1LG6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.
- 3) 1LG6 220-... to 1LG6 318-... motors (motor series 1LG6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.
- 4) Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.
- $^{5)}\,\,$ The "Second shaft extension" option, order code K16 is not possible.
- 6) Type of construction IM V6 and IM V5 without protective cover is only possible using type of construction code 9 and order code M1E or M1D.

Self-ventilated energy-saving motors with high efficiency – Cast-iron series 1LG6

Selection and orde	ering data (cor	itinued)					
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated or	utput
	with direct starting	ng as multiple of rate	ed			Measuring	Sound pressure
	torque	current	torque			surface sound pressure level at 60 Hz	level at 60 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	L _{pfA} dB(A)	L _{WA} dB(A)
4-pole, 1800 rpm at for use in the North				of protection,			
1LG6 183-4AA□□	2.9	7.1	3.3	16	0.12	65	78
1LG6 186-4AA□□	2.8	7.4	3.4	16	0.14	65	78
1LG6 207-4AA□□	3	7.7	3.7	16	0.23	66	79
1LG6 220-4AA□□	3.1	7.5	3.4	16	0.4	65	78
1LG6 223-4AA□□	3.3	7.9	3.5	16	0.49	65	78
1LG6 228-4AA□□	3	7.8	3.3	16	0.66	64	78
1LG6 253-4AA□□	2.9	8.2	3.4	16	0.86	68	81
1LG6 258-4AA□□	3	8.1	3.3	16	0.99	72	86
1LG6 280-4AA□□	2.9	7.6	3.2	16	1.4	71	84
1LG6 283-4AA□□	3	8.2	3.4	16	1.7	71	84
1LG6 288-4AA□□	3.1	8.4	3.5	16	1.88	71	85
1LG6 310-4AA□□	3.1	7.8	3.2	16	2.3	75	88
1LG6 313-4AA□□	3.2	8.4	3.3	16	2.9	75	88
1LG6 316-4AA□□	3.7	9	3.6	16	3.5	75	88
1LG6 317-4AA□□	4	9.1	3.7	16	4.2	75	88

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81

The motors can also be used for 50 Hz according to CEMEP, see Pages 2/48 to 2/51.

9.3

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1LG6 318-4AA

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IEC Squirrel-Cage Motors

Standard motors up to frame size 315 L

Self-ventilated energy-saving motors with high efficiency – Cast-iron series 1LG6

Selection and ordering data (continued)

Rated output	Frame size	, ,	lues at rated o		Nominal	Power	Rated	Order No. For Order No. supple-	Price	Weight IM B3
at 60 Hz		at 60 Hz	at 60 Hz	CC No. CC 032A	efficiency at 60 Hz	factor at 60 Hz 4/4-load	current at 460 V, 60 Hz	ments for voltage and type of construction, see table below		type of construction approx.
P _{rated}	FS	n _{rated}	$T_{\rm rated}$		η_{rated}	$\cos arphi_{ { m rated}}$	I _{rated}			m
HP		rpm	Nm		%		Α			kg
6-pole, 12	200 rpm at 60	Hz, tempera	ture class 1	55 (F), IP55	degree of p	rotection,				
for use in	the North A	merican mar	ket accordir	ig to EPACT						
20	180 L	1178	121	Yes	91	0.8	25.5	1LG6 186-6AA□□		175
25	200 L	1180	151	Yes	91.7	0.79	32.5	1LG6 206-6AA□□		210
30	200 L	1180	181	Yes	91.7	0.8	38.5	1LG6 207-6AA□□		240
40	225 M	1184	241	Yes	93	0.82	49	1LG6 223-6AA□□		325
50	225 M	1184	301	Yes	93	0.83	61	1LG6 228-6AA□□ 1)		355
50	250 M	1186	300	No	93	0.82	61	1LG6 253-6AA□□		405
60	250 M	1186	361	Yes	93.6	0.82	73	1LG6 258-6AA□□ 1)		435
60	280 S	1190	359	No	94.1	0.83	72	1LG6 280-6AA□□		520
75	280 M	1190	449	No	94.5	0.83	89	1LG6 283-6AA□□		570
100	280 M	1190	599	Yes	94.5	0.84	118	1LG6 288-6AA□□ 1)		615
100	315 S	1191	598	Yes	94.5	0.82	120	1LG6 310-6AA□□		760
125	315 M	1191	747	Yes	94.5	0.84	148	1LG6 313-6AA□□		935
150	315 L	1192	896	Yes	95	0.84	176	1LG6 316-6AA□□		1010
175	315 L	1192	1046	Yes	95	0.84	205	1LG6 317-6AA□□		1180
200	315 L	1192	1195	Yes	95.4	0.84	235	1LG6 318-6AA□□		1245

Order No. supplements

Motor type	Penultimate Voltage code		Final position	on: Type of c	onstruction	code				
	60 Hz		Without flange	With flange				With standa	rd flange	With spe- cial flange
	460 VY (see "Introdu outputs at 60		IM B3/6/7/8, IM V6, IM V5 without protective cover 2)	IM B5, IM V1 with- out protec- tive cover IM V3 3) 4)	IM V1 with- out protec- tive cover 3) s)		IM B35	IM B14, IM V19, IM V18 with- out protec- tive cover	IM B34	IM B14, IM V19, IM V18 with- out protec- tive cover
	1	6	0	1	8	4	6	2	7	3
1LG6 18□□	0	0		✓	-	✓	✓	_	-	-
1LG6 20 □□	0	0		1	_	1	✓	_	_	-
1LG6 22 □□	0	0		1	_	1	✓	_	_	_
1LG6 25 □□	0	0		1	_	1	✓	_	_	_
1LG6 28 □□	0	0		1	_	✓	✓	_	_	_
1LG6 310 □□	0	0		1	_	1	✓	_	_	_
1LG6 313 □□										
1LG6 316	-	0	□ ⁶⁾	-	✓	✓	✓	_	-	_
1LG6 318 □□										

- Standard version
- Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

¹⁾ Only 60 Hz data according to EPACT on the rating plate.

²⁾ If motors 1LG6 183-... to 1LG6 318-... (motor series 1LG6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{3) 1}LG6 220-... to 1LG6 318-... motors (motor series 1LG6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

⁴⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

⁵⁾ The "Second shaft extension" option, order code **K16** is not possible.

⁶⁾ Type of construction IM V6 and IM V5 without protective cover is only possible using type of construction code 9 and order code M1E or M1D.

Self-ventilated energy-saving motors with high efficiency – Cast-iron series 1LG6

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Selection and orde	ering data (cor	ntinued)					
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated o	utput
	with direct starti	ng as multiple of rate	ed			Measuring	Sound pressure
	torque	current	torque			surface sound pressure level at 60 Hz	level at 60 Hz
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L _{WA}
					kgm²	dB(A)	dB(A)
6-pole, 1200 rpm a for use in the Nortl				of protection,			
1LG6 186-6AA□□	2.9	6.5	3	16	0.2	57	70
1LG6 206-6AA□□	2.9	6.5	2.7	16	0.29	65	78
1LG6 207-6AA□□	2.9	6.4	2.7	16	0.36	65	78
1LG6 223-6AA□□	3.4	7.2	3.4	16	0.63	62	75
1LG6 228-6AA□□	3.2	7.6	3.4	16	0.76	61	74
1LG6 253-6AA□□	3.4	7.4	2.9	16	0.93	63	76
1LG6 258-6AA□□	3.4	7.4	2.9	16	1.07	65	79
1LG6 280-6AA□□	3.6	7.7	3.1	16	1.4	62	75
1LG6 283-6AA□□	3.9	8.3	3.3	16	1.6	62	75
1LG6 288-6AA□□	4	8.4	3.3	16	1.94	64	78
1LG6 310-6AA□□	3.3	8.4	3.4	16	2.5	66	79
1LG6 313-6AA□□	3	7.9	3.1	16	3.2	66	79

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The motors can also be used for 50 Hz according to CEMEP, see Pages 2/48 to 2/51.

8.5

8.9

9.4

3.3

3.6

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1LG6 316-6AA□□

1LG6 317-6AA□□

1LG6 318-6AA

3.3

3.6

4

Self-cooled motors without external fan **Aluminum series 1LP7/1LP5**

Selection and ordering data

Rated output with		Frame size	Order No. For Order No. supplements for voltage and type of construction, see table below	For Order No. supp ments for voltage a type of construction	Price Weight For IM B3 type of con- struction approx.
50 Hz	60 Hz				
P _{rated}	P_{rated}	FS			m
kW	kW		▶ Phase-out model	➤ Phase-out model	kg
2-pole, 3000 rpm a protection, with re-		mperature class 155 (F), used acc. to	temperature class 130 (B), IF	mperature class 130 (B)	
0.12	0.14	63 M	1LP7 060-2AA□□	1LP7 060-2AA□□	3.4
0.16	0.18	63 M	1LP7 063-2AA□□	1LP7 063-2AA	3.9
0.19	0.22	71 M	1LP7 070-2AA□□	1LP7 070-2AA□□	4.9
0.27	0.3	71 M	1LP7 073-2AA□□	1LP7 073-2AA□□	6.4
0.35	0.40	80 M	1LP7 080-2AA□□	1LP7 080-2AA	8.0
0.55	0.6	80 M	1LP7 083-2AA□□	1LP7 083-2AA□□	9.6
0.82	0.95	90 S	1LP7 090-2AA□□	1LP7 090-2AA□□	12.5
1.1	1.25	90 L	1LP7 096-2AA□□	1LP7 096-2AA□□	15.2
1.3	1.5	100 L	► 1LP7 106-2AA□□	► 1LP7 106-2AA□□	22.3
1.8	2.1	112 M	► 1LP7 113-2AA□□	► 1LP7 113-2AA□□	29.0
2.5	2.9	132 S	► 1LP7 130-2AA□□	► 1LP7 130-2AA□□	42.0
3.4	3.9	132 S	► 1LP7 131-2AA□□	► 1LP7 131-2AA□□	51.0
5	5.7	160 M	► 1LP7 163-2AA□□	► 1LP7 163-2AA□□	70.0
6	6.9	160 M	► 1LP7 164-2AA□□	► 1LP7 164-2AA□□	82.0
7	8	160 L	► 1LP7 166-2AA□□	► 1LP7 166-2AA□□	99.0
10	11.5	180 M	1LP5 183-2AA	1LP5 183-2AA□□	112.0
13.5	15.5	200 L	1LP5 206-2AA□□	1LP5 206-2AA□□	160.0
16.5	19	200 L	1LP5 207-2AA	1LP5 207-2AA	182.0

The rated outputs and weights may change slightly after they have been checked.

Further electrical data can be calculated and supplied on receipt of order.

Order No. supplements

Motor type	Penultimate po	sition: Voltage	code				Final position	n: Type	of constr	uction co	de	
	50 Hz				60 Hz		Without flange	With flan	ge	With star flange	ndard	With special flange
	230 VA/400 VY 400 VA/690 VY		500 VY	/Y 500 VA 460 VY 4 (see "Introducti for outputs 60 Hz)			IM B3/6/7/8, IM V6, IM V5 without protective cover	IM B5, IM V1 without protec- tive cover ¹⁾ IM V3	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 with- out protective cover
	1	6	3	5	1	6	0	1	6	2	7	3
1LP7 06 □□	0	0	0	-	0	0		/	/	/	/	✓
1LP7 07 □□	0	0	0	-	0	0		✓	1	1	1	1
1LP7 08 □□	0	0	0	-	0	0		/	/	1	/	1
1LP7 09 □□	0	0	0	-	0	0		✓	/	✓	/	1
1LP7 10 □	0	0	0	0	0	0		/	/	/	/	1
1LP7 11 □	0	0	0	0	0	0		/	/	/	/	1
1LP7 13 □□	0	0	0	0	0	0		1	✓	/	/	✓
1LP7 16 □□	0	0	0	0	0	0		✓	/	/	/	1
1LP5 18 □□	0	0	0	0	0	0		√ ²⁾	1	-	-	-
1LP5 20 □□	0	0	0	0	0	0		√ ²⁾	/	-	-	-

- Standard version
- Without additional charge
- With additional charge
- Not possible
- The Order No. for 1LP7 motors marked with this symbol are phase-out models.
 - 1PC1 motors are the successors.

For additional information see catalog part 1 "New Generation 1LE1/1PC1" under "Self-cooled motors without external fan and fan cover with improved efficiency" Pages 1/46 to 1/49.

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

^{1) 1}LP5 183-... to 1LP5 207-... motors (motor series 1LA5, frame sizes 180 M to 200 L) can be supplied with two additional eyebolts; specify supplement -Z and order code K32.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-cooled motors without external fan Aluminum series 1LP7/1LP5

Selection and ordering data (continued)

Rated output		Frame size	Order No.	Order No.	Price Weig	ght
with			For Order No. supplements for voltage and type of construction, see table below	ments for voltage and type of construction,	For IM E type con- strud app	e of - ction
50 Hz	60 Hz					
P _{rated}	P_{rated}	FS			m	
kW	kW		➤ Phase-out model		kg	
4-pole, 1500 rpm IP55 degree of p	at 50 Hz, 1800 rpm at 60 Hz, ten rotection, with reduced output	nperature class 155 (F), used acc.	to temperature class 155 (F),	used acc. to temperature class 155 (F),		
0.07	0.08	63 M	1LP7 060-4AB□□	1LP7 060-4AB□□	3.4	
0.12	0.14	63 M	1LP7 063-4AB□□	1LP7 063-4AB□□	3.9	
0.13	0.15	71 M	1LP7 070-4AB□□	1LP7 070-4AB□□	4.7	
0.19	0.22	71 M	1LP7 073-4AB□□	1LP7 073-4AB□□	5.8	
0.22	0.25	80 M	1LP7 080-4AA□□	1LP7 080-4AA□□	7.8	
0.38	0.45	80 M	1LP7 083-4AA□□	1LP7 083-4AA□□	9.1	
0.55	0.63	90 S	1LP7 090-4AA□□	1LP7 090-4AA	11.9	,
0.65	0.75	90 L	1LP7 096-4AA□□	1LP7 096-4AA□□	15.1	1
0.88	1.00	100 L	► 1LP7 106-4AA□□	► 1LP7 106-4AA□□	23.0)
1.2	1.4	100 L	► 1LP7 107-4AA□□	► 1LP7 107-4AA□□	25.0)
1.6	1.85	112 M	► 1LP7 113-4AA□□	► 1LP7 113-4AA□□	30.0)
2.5	2.9	132 S	► 1LP7 130-4AA□□	► 1LP7 130-4AA□□	44.0)
3.1	3.6	132 M	► 1LP7 133-4AA□□	► 1LP7 133-4AA□□	54.0)
4.8	5.5	160 M	► 1LP7 163-4AA□□	► 1LP7 163-4AA□□	74.0)
5.4	6.2	160 L	► 1LP7 166-4AA□□	► 1LP7 166-4AA□□	90.0)
7.5	8.5	180 M	1LP5 183-4AA	1LP5 183-4AA	109.	.0
9	10.5	180 L	1LP5 186-4AA□□	1LP5 186-4AA□□	122.	.0
12	14	200 L	1LP5 207-4AA□□	1LP5 207-4AA□□	165.	.0

The rated outputs and weights may change slightly after they have been checked.

Further electrical data can be calculated and supplied on receipt of order.

Order No. supplements

Motor type	Penultimate po	sition: Voltage	code				Final position: Type of construction code					
	50 Hz				60 Hz		Without flange	With flange		With standard	flange	With special flange
	230 VA/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	460 VY (see "Introdu for outpo 60 Hz)		IM B3/6/7/8, IM V6, IM V5 without protective cover	IM B5, IM V1 without protec- tive cover 1) IM V3	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 with- out protective cover
	1	6	3	5	1	6	0	1	6	2	7	3
1LP7 06 □□	0	0	0	-	0	0		/	/	/	/	✓
1LP7 07 □□	0	0	0	-	0	0		/	/	/	/	1
1LP7 08 □□	0	0	0	-	0	0		/	/	/	/	1
1LP7 09 □□	0	0	0	-	0	0		✓	✓	✓	✓	✓
1LP7 10 □□	0	0	0	0	0	0		✓	✓	✓	✓	✓
1LP7 11 □□	0	0	0	0	0	0		✓	✓	✓	/	✓
1LP7 13 □□	0	0	0	0	0	0		1	✓	✓	✓	✓
1LP7 16 □□	0	0	0	0	0	0		✓	✓	/	1	✓
1LP5 18 □□	0	0	0	0	0	0		√ ²⁾	/	-	-	_
1LP5 20 □□	0	0	0	0	0	0		√ ²⁾	/	-	-	-

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible
- The Order No. for 1LP7 motors marked with this symbol are phase-out models.
 - 1PC1 motors are the successors.

For additional information see catalog part 1 "New Generation 1LE1/1PC1" under "Self-cooled motors without external fan and fan cover with improved efficiency" Pages 1/46 to 1/49.

Order other voltages with voltage code $\bf 9$ in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

^{1) 1}LP5 183-... to 1LP5 207-... motors (motor series 1LA5, frame sizes 180 M to 200 L) can be supplied with two additional eyebolts; specify supplement -Z and order code K32.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

IEC Squirrel-Cage Motors

Standard motors up to frame size 315 L

Self-cooled motors without external fan Aluminum series 1LP7/1LP5

Selection and ordering data (continued)

Rated output		Frame size	Order No.	Price	Weight
with			For Order No. supplements for voltage and type of construction, see table below		For IM B3 type of construction approx.
50 Hz	60 Hz				
Prated	P_{rated}	FS			m
kW	kW		Phase-out model		kg
	at 50 Hz, 1200 rpm at 60 Hz, ter otection, with reduced output	mperature class 155 (F), used acc. t	o temperature class 155 (F),		
0.045	0.05	63 M	1LP7 063-6AA□□		4.0
0.09	0.105	71 M	1LP7 070-6AA□□		6.1
0.13	0.15	71 M	1LP7 073-6AA□□		6.1
0.18	0.2	80 M	1LP7 080-6AA□□		7.3
0.27	0.3	80 M	1LP7 083-6AA□□		9.1
0.37	0.4	90 S	1LP7 090-6AA□□		12.1
0.5	0.57	90 L	1LP7 096-6AA□□		15.2
0.7	0.8	100 L	► 1LP7 106-6AA□□		23.3
1.0	1.15	112 M	► 1LP7 113-6AA□□		26.0
1.7	1.9	132 S	► 1LP7 130-6AA□□		40.0
2	2.3	132 M	► 1LP7 133-6AA□□		45.0
2.3	2.65	132 M	► 1LP7 134-6AA□□		52.0
3.3	3.8	160 M	► 1LP7 163-6AA□□		74.0
4	4.6	160 L	► 1LP7 166-6AA□□		99.0
6.5	7.5	180 L	1LP5 186-6AA□□		122.0
8.5	10	200 L	1LP5 207-6AA□□		165.0

The rated outputs and weights may change slightly after they have been checked.

Further electrical data can be calculated and supplied on receipt of order.

Order No. supplements

Motor type	Penultimate po	osition: Voltage	code				Final position	n: Type	of constr	uction co	de	With special flange IM B14, IM V19, IM V18 with- out protective cover			
	50 Hz				60 Hz		Without flange	With flan	ge	With star flange	ndard				
	230 VA/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	460 VY (see "Introdu for outpo at 60 Hz	uts	IM B3/6/7/8, IM V6, IM V5 without protective cover	IM B5, IM V1 without protec- tive cover ¹⁾ IM V3	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM V19, IM V18 with- out protective			
	1	6	3	5	1	6	0	1	6	2	7	3			
1LP7 06 □□	0	0	0	-	0	0		/	/	/	/	✓			
1LP7 07 □□	0	0	0	-	0	0		✓	1	✓	✓	1			
1LP7 08 □□	0	0	0	-	0	0		✓	/	✓	✓	1			
1LP7 09 □□	0	0	0	-	0	0		✓	/	✓	✓	✓			
1LP7 10 . - □□	0	0	0	0	0	0		/	/	/	/	1			
1LP7 11 □□	0	0	0	0	0	0		✓	✓	✓	✓	✓			
1LP7 13 🗖 🗖	0	0	0	0	0	0		1	1	1	✓	✓			
1LP7 16 □□	0	0	0	0	0	0		1	1	1	✓	✓			
1LP5 18 □□	0	0	0	0	0	0		√ ²⁾	1	-	_	_			
1LP5 20 □□	0	0	0	0	0	0		√ ²⁾	1	-	-	_			

- Standard version
- Without additional charge
- ✓ With additional charge
- Not possible
- The Order No. for 1LP7 motors marked with this symbol are phase-out models.
 - 1PC1 motors are the successors.

For additional information see catalog part 1 "New Generation 1LE1/1PC1" under "Self-cooled motors without external fan and fan cover with improved efficiency" Pages 1/46 to 1/49.

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

^{1) 1}LP5 183-... to 1LP5 207-... motors (motor series 1LA5, frame sizes 180 M to 200 L) can be supplied with two additional eyebolts; specify supplement -Z and order code K32.

²⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-cooled motors without external fan Aluminum series 1LP7/1LP5

Selection and ordering data (continued)

Rated output with		Frame size	Order No. For Order No. supplements for voltage and type of construction, see table below	
50 Hz	60 Hz			.,,,,
P _{rated}	P_{rated}	FS		m
kW	kW		Phase-out model	kg
	50 Hz, 900 rpm at 60 Hz, tempotection, with reduced output	perature class 155 (F), used acc. to te	mperature class 155 (F),	
0.045	0.05	71 M	1LP7 070-8AB□□	6.1
0.06	0.07	71 M	1LP7 073-8AB□□	6.1
0.09	0.105	80 M	1LP7 080-8AB□□	7.3
0.13	0.15	80 M	1LP7 083-8AB□□	9.1
0.25	0.29	90 S	1LP7 090-8AB□□	10.2
0.35	0.4	90 L	1LP7 096-8AB□□	12.8
0.45	0.5	100 L	► 1LP7 106-8AB□□	19.4
0.65	0.75	100 L	► 1LP7 107-8AB□□	21.3
0.8	0.9	112 M	► 1LP7 113-8AB□□	23.3
1.2	1.4	132 S	► 1LP7 130-8AB□□	40.0
1.45	1.7	132 M	▶ 1LP7 133-8AB □□	48.0
1.8	2.1	160 M	► 1LP7 163-8AB□□	59.0
2.4	2.8	160 L	► 1LP7 164-8AB□□	68.0
3	3.45	160 L	► 1LP7 166-8AB□□	88.0
5.5	6.5	180 L	1LP5 186-8AB□□	122.0
7.5	9	200 L	1LP5 207-8AB□□	180.0

The rated outputs and weights may change slightly after they have been checked.

Further electrical data can be calculated and supplied on receipt of order.

Order No. supplements

Motor type	Penultimate po	osition: Voltage	code			Final position	n: Type	of constr	uction co	de		
	50 Hz				60 Hz		Without flange	With flan	ge	With star flange	ndard	With special flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	460 VY (see "Introdu for outpo at 60 Hz	ction" uts	IM B3/6/7/8, IM V6, IM V5 without protective cover	IM B5, IM V1 without protec- tive cover ¹⁾ IM V3	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 with- out protective cover
	1	6	3	5	1	6	0	1	6	2	7	3
1LP7 06 □□	0	0	0	-	0	0		/	/	/	/	1
1LP7 07 □□	0	0	0	-	0	0		✓	✓	✓	✓	1
1LP7 08 □□	0	0	0	-	0	0		/	/	/	/	1
1LP7 09 □□	0	0	0	-	0	0		/	/	/	/	1
1LP7 10 □□	0	0	0	0	0	0		/	/	/	/	1
1LP7 11 □□	0	0	0	0	0	0		✓	✓	✓	✓	✓
1LP7 13 🔲 🗖	0	0	0	0	0	0		✓	✓	1	✓	1
1LP7 16 □□	0	0	0	0	0	0		/	/	/	/	1
1LP5 18 □□	0	0	0	0	0	0		√ ²⁾	✓	-	-	-
1LP5 20 □□	0	0	0	0	0	0		√ ²⁾	1	-	-	-

- Standard version
- Without additional charge
- ✓ With additional charge
- Not possible
- The Order No. for 1LP7 motors marked with this symbol are phase-out models.
 - 1PC1 motors are the successors.

For additional information see catalog part 1 "New Generation 1LE1/1PC1" under "Self-cooled motors without external fan and fan cover with improved efficiency" Pages 1/46 to 1/49.

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

 ^{1) 1}LP5 183-... to 1LP5 207-... motors (motor series 1LA5, frame sizes 180 M to 200 L) can be supplied with two additional eyebolts; specify supplement -Z and order code K32.

²⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-cooled motors without external fan

Selection and ordering data

Cast-iron series 1LP4

Rated output at	Frame size	Operation	ng values	at rated o	output		Locked- rotor torque	Locked- rotor current	Break- down torque	Torque class	Moment of inertia	Order No.	Price	Weight
50 Hz		Rated	Rated	Effi-	Power	Rated current	with direct	starting a	s multiple			For Order No. supplements for voltage and		IM B3
		speed at	torque at	ciency at	factor at	at	torque	current	torque			type of construction,		type of con-
		50 Hz	50 Hz	50 Hz 4/4-load	50 Hz 4/4-load	50 Hz 400 V	torquo	ourront	torquo			see table below		struction approx.
Prated	FS	$n_{\rm rated}$	T_{rated}	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	I _{rated}	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$		J			m
kW		rpm	Nm	%		Α				CL	kg m ²			kg
2-pole	, 3000 rpi	m at 50	Hz, tem	perature	class 15	5 (F), us	sed acc. t	o tempe	rature cl	lass 130	O (B),			
IP55 d	egree of	protecti	on, with	n reduce	d output									
7.3	180 M	2945	24	91.0	0.89	13	2.4	6.5	3.4	16	0.068	1LP4 183-2FA□□		140
10	200 L	2950	32	90.9	0.89	17.8	2.3	6.4	2.9	16	0.129	1LP4 206-2FA□□		195
12.5	200 L	2955	40	91.9	0.90	22	2.5	7.1	3.2	16	0.153	1LP4 207-2FA□□		215
15	225 M	2960	48	93.2	0.90	26	2.3	6.7	3.0	16	0.217	1LP4 223-2FA□□		275
18.5	250 M	2970	59	92.6	0.89	32.5	2.0	6.6	3.0	13	0.403	1LP4 253-2FB□□		360
25	280 S	2975	80	93.8	0.90	42.5	2.5	7.6	3.0	13	0.715	1LP4 280-2FB□□		480
30	280 M	2975	96	94.4	0.90	51	2.6	7.2	2.9	13	0.832	1LP4 283-2FB□□		520
37	315 S	2984	118	94.5	0.90	63	2.3	7.3	3.0	13	1.19	1LP4 310-2FB□□		700
44	315 M	2982	141	94.0	0.91	74	2.3	6.8	2.8	13	1.39	1LP4 313-2FB□□		755
53	315 L	2982	170	94.6	0.91	89	2.3	6.9	2.9	13	1.62	1LP4 316-2FB□□		880
67	315 L	2984	214	95.1	0.92	110	2.1	6.5	2.8	13	2.09	1LP4 317-2FB□□		995

Order No. supplements

Motor type	Penultimate po	osition: Voltage	code				Final position	n: Type	of consti	uction c	ode		
	50 Hz										With sta flange	ndard	With special flange
	230 VΔ/400 VY 400 VΔ/690 VY 500 VY 500 VΔ				460 VY (see "Introd for outp at 60 F	uction" outs	IM V6, IM V5 without	IM B5, IM V1 without protec- tive cover ²⁾ IM V3	IM V1 without protec- tive cover ²⁾	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protec- tive cover
	1	6	3	5	1	6	0	1	8	6	2	7	3
1LP4 18 □□	0	0	0	0	0	0		/	-	/	-	-	-
1LP4 20 □□	0	0	0	0	0	0		✓	-	✓	-	-	-
1LP4 22 □□	0	0	0	0	0	0		1	-	1	-	-	-
1LP4 25 □□	0	0	0	0	0	0		✓	-	✓	-	-	-
1LP4 28 □□	0	0	0	0	0	0		✓	-	✓	-	-	-
1LP4 310	0	0	0	0	0	0		✓	-	✓	-	-	-
1LP4 316	-	0	-	0	-	0	□ 3)	-	√ ⁴⁾	✓	-	-	-

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

¹⁾ If motors 1LP4 183-... to 1LP4 317-... (motor series 1LP4 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{2) 1}LP4 220-... to 1LP4 317-... motors (motor series 1LP4 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

Type of construction IM V6 and IM V5 without protective cover is only possible using type of construction code 9 and order code M1E or M1D.

^{4) 2-}pole motors in 60 Hz version available on request.

Self-cooled motors without external fan Cast-iron series 1LP4

Selection and ordering data (continued)

Rated output at	Frame size	Operatii	ng values	at rated of	output		Locked- rotor torque	Locked- rotor current	Break- down torque	Torque class	Moment of inertia	Order No.	Price	Weight
50 Hz		Rated speed	Rated torque	Effi- ciency	Power factor	Rated current	with direct	starting a	s multiple			For Order No. supplements for voltage and		IM B3 type of
		at	at	at	at	at						type of construction,		con-
		50 Hz	50 Hz	50 Hz	50 Hz	50 Hz	torque	current	torque			see table below		struction
				4/4-load	4/4-load	400 V								approx.
Prated	FS	$n_{\rm rated}$	$T_{\rm rated}$	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	I _{rated}	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$		J			m
kW		rpm	Nm	%		Α				CL	kg m ²			kg
4-pole	, 1500 rpi	m at 50	Hz, tem	perature	class 15	5 (F), u	sed acc. t	o tempe	rature cl	ass 130) (B),			
IP55 d	egree of	protecti	on, with	reduce	d output									
6.2	180 M	1465	40	90.6	0.87	11.4	2.1	6.6	3.0	16	0.099	1LP4 183-4FA		135
7.3	180 L	1470	47	91.2	0.87	13.2	2.1	6.9	3.1	16	0.117	1LP4 186-4FA		150
10	200 L	1465	65	90.5	0.88	18.2	2.3	6.6	3.2	16	0.191	1LP4 207-4FA		195
12.5	225 S	1475	81	92.2	0.86	23	2.3	6.6	3.0	16	0.374	1LP4 220-4FA		255
15	225 M	1475	97	93.1	0.87	26.5	2.4	7.1	3.1	16	0.447	1LP4 223-4FA		290
18.5	250 M	1480	119	93.5	0.87	33	2.2	6.0	2.6	16	0.688	1LP4 253-4FA		375
25	280 S	1485	161	93.9	0.87	44	2.4	7.0	2.9	16	1.19	1LP4 280-4FA		515
30	280 M	1485	193	94.4	0.88	52	2.4	7.2	2.9	16	1.39	1LP4 283-4FA		560
37	315 S	1488	237	94.4	0.87	65	2.2	6.2	2.6	16	1.94	1LP4 310-4FA		710
44	315 M	1488	282	95.2	0.87	77	2.4	6.7	2.7	16	2.31	1LP4 313-4FA		790
53	315 L	1488	340	95.5	0.87	92	2.5	6.7	2.7	16	2.88	1LP4 316-4FA		935
67	315 L	1488	430	95.7	0.88	114	2.3	6.2	2.6	16	3.46	1LP4 317-4FAQQ		1040

Order No. supplements

Motor type	Penultimate po	sition: Voltage	code				Final position	n: Type	of constr	uction c	ode		
	50 Hz				60 Hz		Without flange	With flar			With sta flange	ndard	With special flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	460 VY (see "Introdu for outp at 60 H	uction" outs	IM B3/6/7/8, IM V6, IM V5 without protective cover 1)	IM B5, IM V1 without protec- tive cover ²⁾ IM V3	IM V1 without protec- tive cover ²⁾	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protec- tive cover
	1	6	3	5	1	6	0	1	8	6	2	7	3
1LP4 18 □□	0	0	0	0	0	0		1	_	1	-	-	-
1LP4 20 □□	0	0	0	0	0	0		1	-	1	-	-	-
1LP4 22 □□	0	0	0	0	0	0		/	-	✓	-	-	-
1LP4 25 □□	0	0	0	0	0	0		/	-	✓	-	-	_
1LP4 28 □□	0	0	0	0	0	0		/	-	/	-	-	-
1LP4 310	0	0	0	0	0	0		✓	-	✓	-	-	-
1LP4 316	-	0	-	0	-	0	□ 3)	-	1	1	-	-	-

- Standard version
- Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ If motors 1LP4 183-... to 1LP4 317-... (motor series 1LP4 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{2) 1}LP4 220-... to 1LP4 317-... motors (motor series 1LP4 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

³⁾ Type of construction IM V6 and IM V5 without protective cover is only possible using type of construction code 9 and order code M1E or M1D.

IEC Squirrel-Cage Motors

Standard motors up to frame size 315 L

Self-cooled motors without external fan Cast-iron series 1LP4

Selection and ordering data (continued)

Rated output at	Frame size	Operati	ng values	s at rated of	output		Locked- rotor torque	Locked- rotor current	Break- down torque	Torque class	Moment of inertia	Order No.	Price	Weight
50 Hz		Rated speed	Rated torque	Effi- ciency	Power factor	Rated current	with direct of rated	starting a	s multiple			For Order No. supplements for voltage and		IM B3 type of
		at 50 Hz	at 50 Hz	at 50 Hz 4/4-load	at 50 Hz 4/4-load	at 50 Hz 400 V	torque	current	torque			type of construction, see table below		con- struction approx.
Prated	FS	n _{rated}	$T_{\rm rated}$	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	I _{rated}	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$		J			m
kW		rpm	Nm	%		Α				CL	kg m ²			kg
	e, 1000 rp					5 (F), u	sed acc. t	to tempe	rature cl	lass 13	0 (B),			
IP55 c	legree of	protecti	ion, with	n reduce	d output									
5	180 L	970	49	89.4	0.83	10	2.1	5.3	2.4	16	0.175	1LP4 186-6FA□□		145
6.2	200 L	975	61	90.4	0.83	12	2.2	5.7	2.4	16	0.238	1LP4 206-6FA□□		185
7.3	200 L	975	71	90.8	0.82	14.2	2.3	5.8	2.4	16	0.287	1LP4 207-6FA□□		195
10	225 M	980	97	92.1	0.84	18.6	2.3	5.5	2.4	16	0.492	1LP4 223-6FA□□		270
12.5	250 M	982	122	92.5	0.84	23	2.3	5.8	2.2	16	0.762	1LP4 253-6FA□□		355
15	280 S	986	145	92.5	0.86	27	2.1	6.0	2.3	16	1.12	1LP4 280-6FA□□		455
18.5	280 M	986	179	92.9	0.86	33.5	2.1	6.0	2.4	16	1.37	1LP4 283-6FA□□		490
25	315 S	990	241	93.9	0.87	44	2.2	6.6	2.7	16	2.10	1LP4 310-6FA□□		665
30	315 M	988	290	94.2	0.86	53	2.3	6.8	2.8	16	2.50	1LP4 313-6FA□□		730
37	315 L	988	358	94.5	0.87	65	2.2	6.6	2.7	16	3.20	1LP4 316-6FA□□		870
44	315 L	990	424	94.9	0.87	77	2.7	7.2	2.9	16	4.02	1LP4 317-6FA		960

Order No. supplements

or and the complete													
Motor type	Penultimate po	sition: Voltage	code				Final position	n: Type	of consti	ruction c	ode		
	50 Hz				60 Hz		Without flange	With flar	ige		With sta flange	ndard	With special flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	460 VY (see "Introd for outp at 60 H	uction" outs	IM V6, IM V5 without	IM B5, IM V1 without protec- tive cover ²⁾ IM V3	IM V1 without protec- tive cover ²⁾	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protec- tive cover
	1	6	3	5	1	6	0	1	8	6	2	7	3
1LP4 18 □□	0	0	0	0	0	0		/	-	1	-	-	-
1LP4 20 □□	0	0	0	0	0	0		/	-	✓	-	-	-
1LP4 22 □□	0	0	0	0	0	0		/	-	✓	-	-	-
1LP4 25 □□	0	0	0	0	0	0		1	-	✓	-	_	-
1LP4 28 □□	0	0	0	0	0	0		/	_	/	-	-	-
1LP4 310	0	0	0	0	0	0	0	1	-	✓	-	-	-
1LP4 316	-	0	-	0	-	0	□ 3)	-	✓	✓	-	-	-

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code $\bf 9$ in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ If motors 1LP4 183-... to 1LP4 317-... (motor series 1LP4 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{2) 1}LP4 220-... to 1LP4 317-... motors (motor series 1LP4 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

³⁾ Type of construction IM V6 and IM V5 without protective cover is only possible using type of construction code 9 and order code M1E or M1D.

Self-cooled motors without external fan Cast-iron series 1LP4

Selection and ordering data (continued)

Rated output at	Frame size	Operatir	ng values	at rated of	output		Locked- rotor torque	Locked- rotor current	Break- down torque	Torque class	Moment of inertia	Order No.	Price	Weight
50 Hz		Rated speed at 50 Hz	Rated torque at 50 Hz	Effi- ciency at 50 Hz 4/4-load	Power factor at 50 Hz 4/4-load	Rated current at 50 Hz 400 V	with direct of rated torque	starting a current	s multiple torque			For Order No. supplements for voltage and type of construction, see table below		IM B3 type of con- struction approx.
Prated	FS	n _{rated}	$T_{\rm rated}$	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	I _{rated}	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$		J			m
kW		rpm	Nm	%		Α				CL	kg m ²			kg
	, 750 rpm egree of				class 155 d output	(F), use	ed acc. to	temper	ature cla	ss 130	(B),			
3.7	180 L	725	49	88.4	0.76	10	1.5	4.4	2.0	13	0.169	1LP4 186-8FB□□		145
5	200 L	730	65	88.3	0.78	10.4	2.0	5.1	2.5	13	0.290	1LP4 207-8FB□□		195
6.2	225 S	735	81	89.8	0.80	12.4	2.1	5.6	2.6	13	0.482	1LP4 220-8FB□□		260
7.3	225 M	735	95	90.2	0.81	14.4	2.1	5.7	2.7	13	0.551	1LP4 223-8FB□□		280
10	250 M	735	130	91.6	0.82	19.2	2.0	5.4	2.5	13	0.837	1LP4 253-8FB□□		370
12.5	280 S	735	162	92.3	0.82	24	1.9	4.9	2.1	13	1.11	1LP4 280-8FB□□		455
15	280 M	735	195	92.6	0.81	29	1.9	5.0	2.0	13	1.35	1LP4 283-8FB□□		495
18.5	315 S	740	239	93.2	0.83	34.5	2.0	5.8	2.5	13	2.08	1LP4 310-8FB□□		660
25	315 M	738	323	93.5	0.84	46	2.0	5.7	2.5	13	2.48	1LP4 313-8FB□□		725
30	315 L	740	387	93.6	0.84	55	2.0	5.8	2.6	13	3.14	1LP4 316-8FB□□		845
37	315 L	740	477	94.1	0.84	68	2.2	6.0	2.7	13	3.95	1LP4 317-8FB□□		1000

Order No. supplements

Motor type	Penultimate po	osition: Voltage	code				Final position	n: Type	of constr	uction c	ode		
	50 Hz	Hz) VΔ/400 VY 400 VΔ/690 VY			60 Hz		Without flange	With flar	ige		With sta flange	ndard	With special flange
	230 VA/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	(see	uction" puts	IM B3/6/7/8, IM V6, IM V5 without protective cover 1)	IM B5, IM V1 without protec- tive cover ²⁾ IM V3	IM V1 without protec- tive cover ²⁾	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protec- tive cover
	1	6	3	5	1	6	0	1	8	6	2	7	3
1LP4 18 □□	0	0	0	0	0	0		/	-	1	-	-	-
1LP4 20 □□	0	0	0	0	0	0		✓	-	1	-	-	-
1LP4 22 □□	0	0	0	0	0	0		/	-	/	-	-	-
1LP4 25 □□	0	0	0	0	0	0		/	-	/	-	-	-
1LP4 28 □□	0	0	0	0	0	0		/	-	/	-	-	-
1LP4 310 □□	0	0	0	0	0	0		/	-	/	-	-	-
1LP4 313 □□													
1LP4 316 □□	_	0	-	0	_	0	□ ³⁾	_	✓	✓	-	-	-
1LP4 317 □□													

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ If motors 1LP4 183-... to 1LP4 317-... (motor series 1LP4 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{2) 1}LP4 220-... to 1LP4 317-... motors (motor series 1LP4 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

³⁾ Type of construction IM V6 and IM V5 without protective cover is only possible using type of construction code 9 and order code M1E or M1D.

Special versions

Overview

Category	Explanation
Voltages	For standard voltages, see the corresponding Order No. supplements in the selection and ordering data.
	For other voltages with voltage code 9 and the required order code, see "Special versions", "Selection and ordering data".
	For further information and details, see catalog part 0 "Introduction".
Types of construction	For standard construction types, see the corresponding Order No. supplements in the selection and ordering data.
	For other types of construction using type of construction code 9 and the required order code, see "Special versions", "Selection and ordering data".
	For further information and details, see catalog part 0 "Introduction".
Motor protection	For an overview of the relevant order codes, see "Special versions", "Selection and ordering data".
Motor connection and connection box	For further information and details, see catalog part 0 "Introduction".
Windings and insulation	
Colors and paint finish	
Modular technology – Basic versions	
Modular technology - Combinations of basic versions	
Modular technology – Additional versions	
Special technology	
Mechanical design and degrees of protection	
Coolant temperature and site altitude	
Designs in accordance with standards and specifications	
Bearings and lubrication	
Balance and vibration quantity	
Shaft and rotor	
Heating and ventilation	
Rating plate and extra rating plates	
Packaging, safety notes, documentation and test certificates	
Design for Zones 1, 2, 21 and 22 according to ATEX	See catalog part 4 "Explosion-proof motors"
Ship version	See catalog part 10 "Marine motors"

315

IEC Squirrel-Cage Motors Standard motors up to frame size 315 L

Special versions

Selection and ordering data

Voltages

Additional order codes for other voltages or voltage codes (without -Z supplement)

For some non-standard voltages at 50 or 60 Hz, order codes are specified. They are ordered by specifying the code digit **9** for voltage in the 11th position of the Order No. and the appropriate order code.

Special versions

Voltage code 11th position of the

Order No.

Additional identification code with order code and plain text if

Motor type frame size

required	56	63	71	80	90	100	112	132	160	180	200	225	250	280
Self-ventilated energy-saving motors with improved ef	fficier	ıcv –	Alun	ninun	n seri	es 1L	A7 ar	nd 1L.	A5					

Self-ventilated energy-sav	nng m	lotors with Imp	roved et	1L/		Alur	nınur	n ser	es 11	_A/a	na 11	_A5	1LA	.5		
					ıminu	m)								minu	n)	
Voltage at 50 Hz																
220 VA/380 VY (440 VY at 60 Hz) (210 230 VA/360 400 VY); 50 Hz output ¹)	9	L1R		/	1	1	1	1	1	1	7	/	/	/	<i>'</i>	
230 VΔ (220 240 VΔ); 50 Hz output ¹⁾	9	L1E		0	0	0	0	0	0	0	0	0	0	0	0	
380 VΔ/660 VY (440 VΔ at 60 Hz) (360 400 VΔ/625 695 VY); 50 Hz output ¹⁾	9	L1L		1	1	✓	1	1	1	/	/	✓	1	1	✓	
415 VY (395 435 VY); 50 Hz output ¹⁾	9	L1C		✓	1	1	1	1	1	1	1	1	1	1	1	
415 VΔ (395 435 VΔ); 50 Hz output ¹⁾	9	L1D		✓	1	1	1	1	1	1	1	1	1	1	1	
400 VY (380, 420 VY); 50 Hz output ¹⁾	9	L1A		0	0	0	0	0	0	0	0	0	0	0	0	
400 VΔ (380 420 VΔ); 50 Hz output ¹⁾	9	L1B		0	0	0	0	0	0	0	0	0	0	0	0	
400 VΔ (460 VΔ at 60 Hz) (380 420 VΔ); 50 Hz output ¹⁾	9	L1U		0	0	0	0	0	0	0	0	0	0	0	0	
Voltage at 60 Hz																
220 VΔ/380 VY; 50 Hz output	9	L2A		1	1	✓	✓	✓	✓	✓	✓	✓	1	✓	✓	
220 VΔ/380 VY; 60 Hz output	9	L2B		1	1	1	1	1	1	1	1	1	1	1	1	
380 V∆/660 VY; 50 Hz output	9	L2C		1	1	1	1	1	1	/	/	/	1	/	1	
380 VΔ/660 VY; 60 Hz output	9	L2D		1	1	1	1	1	1	1	1	1	1	1	1	
440 VY; 50 Hz output	9	L2Q		1	1	1	1	1	1	/	1	/	1	/	1	
440 VY; 60 Hz output	9	L2W		1	/	/	/	1	1	1	1	/	1	/	1	
440 VΔ; 50 Hz output	9	L2R		1	/	/	/	/	/	/	/	/	1	/	1	
440 VΔ; 60 Hz output	9	L2X		1	/	/	/	1	1	/	/	/	1	/	/	
460 VY; 50 Hz output	9	L2S		1	/	/	/	/	/	/	/	/	1	/	1	
460 VY; 60 Hz output	9	L2E		0	0	0	0	0	0	0	0	0	0	0	0	
460 VΔ; 50 Hz output	9	L2T		1	1	1	1	1	1	/	/	/	1	/	1	
460 VΔ; 60 Hz output	9	L2F		0	0	0	0	0	0	0	0	0	0	0	0	
575 VY; 50 Hz output	9	L2U		1	/	1	/	/	/	/	/	/	1	/	/	
575 VY; 60 Hz output	9	L2L		1									1		1	
575 VΔ; 50 Hz output	9	L2V		1	1	1	1	/	1	1	1	/	1	/	<u>√</u>	
575 VΔ; 60 Hz output	9	L2M		1	1	1	1				/		1	/	<u>√</u>	
Voltage changeover at 60 Hz																
230 VYY/460 VY 60 Hz; 50 Hz output, 9 main terminals and electrical design to NEMA 3)	9	L3E		1	1	✓	1	1	1	1	1	1	1	1	-	
230 VYY/460 VY 60 Hz; 60 Hz output, 9 main terminals and electrical design to NEMA 3)	9	L3F		1	1	1	1	J	1	1	1	1	1	1	-	
230 VΔΔ/460 VΔ 60 Hz; 50 Hz output, 12 main terminals and electrical design to NEMA	9	L3G		-	-	-	-	-	1	1	1	1	1	✓	-	
230 VΔΔ/460 VΔ60 Hz; 60 Hz output, 12 main terminals and electrical design to NEMA	9	L3H		-	-	-	-	-	1	1	1	1	1	1	-	
Non-standard voltages and/or	freque	encies														
Non-standard winding for voltages between 200 and 690 V (voltages outside this range are available on request) ²⁾	9	L1Y •		✓	1	1	1	✓	✓	1	✓	1	1	✓	1	

Special versions

Voltage Additional Special versions Motor type frame size code 11th identification code with order position code and plain text if required of the Order No. 100 112 132 160 180 200 225 250 280 315 80 90

Self-ventilated energy-saving motors with improved efficiency in pole-changing version – Aluminum series 1LA7 and 1LA5

			1LA	7 (alu	minui	m)						A5 (alu- num)	
Voltage 60 Hz													
220 V; 50 Hz output	9	L4A	1	1	1	1	1	1	1	1	1	1	
220 V; 60 Hz output	9	L4B	1	1	1	1	1	1	1	1	1	1	
380 V; 50 Hz output	9	L4C	1	1	1	1	1	1	1	1	1	1	
380 V; 60 Hz output	9	L4D	1	/	/	/	1	1	/	/	1	1	
440 V; 50 Hz output	9	L4G	1	1	1	/	/	/	1	/	1	1	
440 V; 60 Hz output	9	L4E	1	/	/	/	1	1	/	/	1	1	
460 V; 50 Hz output	9	L4J	1	/	/	/	/	/	/	/	1	1	
460 V; 60 Hz output	9	L4H	1	1	1	/	/	/	1	/	1	1	
575 V; 50 Hz output	9	L4N	1	1	1	/	/	/	1	/	1	1	
575 V; 60 Hz output	9	L4M	1	/	/	/	/	/	/	/	1	1	
Non-standard voltage and/or f	requencies	•											
Non-standard winding for voltages between 200 and 690 V (voltages outside this range are available on request) ²⁾	9	L1Y •	1	✓	1	1	1	1	1	✓	1	1	
Non-standard winding for Y/Δ starting at low speed ²⁾	9	L3Y •	-	-	-	-	1	1	1	1	1	1	

- Without additional charge
- With additional charge
- Not possible
- This order code only determines the price of the version Additional plain text is required.

¹⁾ With order codes L1A, L1B, L1C, L1D, L1E, L1L, L1R and L1U, a rated voltage range is also specified on the rating plate.

²⁾ Plain text must be specified in the order: Voltage, frequency, circuit, required rated output in kW.

When ordered with option brake (order code G26) only 6 motor connection terminals are possible for frame size 56 to 90.

Special versions	Voltage code 11th position of the Order No.	Additional identification code with order code and plain text if required			or type													
Colf wantilated analysis as	ing mate	·	o officion	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-sav	ing moto	rs with nigi	n efficien					es IL	.A9									
V-lh+ 50 U-				1LA	9 (aluı	mınun	n)											
Voltage at 50 Hz		145		,		,			,	,	,							
220 VA/380 VY (440 VY at 60 Hz) (210 230 VA/360 400 VY); 50 Hz output ¹⁾	9	L1R		•	•	,	•	•	,	/	•	•	•	√				
230 VΔ (220 240 VΔ); 50 Hz output ¹⁾	9	L1E		0	0	0	0	0	0	0	0	0	0	0				
380 VΔ/660 VY (440 VΔ at 60 Hz) (360 400 VΔ/625 695 VY); 50 Hz output ¹)	9	L1L		✓	✓	1	1	1	1	1	1	1	1	1				
415 VY (395 435 VY); 50 Hz output ¹⁾	9	L1C		1	1	✓	1	1	✓	1	1	1	1	1				
415 VΔ (395 435 VΔ); 50 Hz output ¹⁾	9	L1D		✓	1	1	1	1	1	1	1	1	1	1				
400 VY (380 420 VY); 50 Hz output ¹⁾	9	L1A		0	0	0	0	0	0	0	0	0	0	0				
400 VΔ (380 420 VΔ); 50 Hz output ¹⁾	9	L1B		0	0	0	0	0	0	0	0	0	0	0				
400 V∆ (460 V∆ at 60 Hz) (380 420 V∆); 50 Hz output 1)	9	L1U		0	0	0	0	0	0	0	0	0	0	0				
Voltage at 60 Hz																		
220 VΔ/380 VY; 50 Hz output	9	L2A		1	✓	✓	✓	✓	✓	1	✓	✓	✓	✓				
220 VΔ/380 VY; 60 Hz output	9	L2B		1	✓	✓	✓	✓	✓	1	✓	✓	✓	✓				
380 V∆/660 VY; 50 Hz output	9	L2C		✓	✓	✓	/	1	✓	/	✓	✓	✓	✓				
380 V∆/660 VY; 60 Hz output	9	L2D		✓	✓	✓	✓	1	✓	/	✓	✓	✓	✓				
440 VY; 50 Hz output	9	L2Q		✓	✓	✓	✓	✓	✓	1	✓	✓	✓	✓				
440 VY; 60 Hz output	9	L2W		✓	✓	✓	✓	✓	✓	1	✓	✓	✓	✓				
440 VΔ; 50 Hz output	9	L2R		✓	✓	✓	✓	✓	✓	1	✓	✓	✓	✓				
440 VΔ; 60 Hz output	9	L2X		✓	✓	✓	✓	✓	✓	1	✓	✓	✓	✓				
460 VY; 50 Hz output	9	L2S		✓	✓	✓	✓	✓	✓	1	✓	✓	✓	✓				
460 VY; 60 Hz output	9	L2E		0	0	0	0	0	0	0	0	0	0	0				
460 VΔ; 50 Hz output	9	L2T		✓	✓	✓	✓	✓	✓	1	✓	✓	✓	✓				
460 VΔ; 60 Hz output	9	L2F		0	0	0	0	0	0	0	0	0	0	0				
575 VY; 50 Hz output	9	L2U		✓	✓	✓	✓	✓	✓	1	✓	✓	✓	✓				
575 VY; 60 Hz output	9	L2L		✓	✓	✓	✓	✓	✓	1	✓	✓	✓	✓				
575 V∆; 50 Hz output	9	L2V		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
575 V∆; 60 Hz output	9	L2M		1	/	✓	/	/	✓	/	✓	/	/	✓				
Voltage changeover at 60 Hz																		
230 VYY/460 VY 60 Hz; 50 Hz output, 9 main terminals and electrical design to NEMA	9	L3E		1	/	/	✓	1	✓ 	1	1	/	/	/				
230 VYY/460 VY 60 Hz; 60 Hz output, 9 main terminals and electrical design to NEMA	9	L3F		✓	1	1	1	1	1	1	1	1	/	/				
230 VΔΔ/460 VΔ 60 Hz; 50 Hz output, 12 main terminals and electrical design to NEMA	9	L3G		-	-	-	-	-	✓	1	1	1	1	1				
230 VΔΔ/460 VΔ 60 Hz; 60 Hz output, 12 main terminals and electrical design to NEMA	9	L3H		-	-	-	-	-	✓	1	1	✓	✓	✓				
Non-standard voltage and/or f	requencies																	
Non-standard winding for vol-	9	L1Y •		1	1	1	1	1	1	1	1	/	1	1				
tages between 200 and 690 V (voltages outside this range are available on request) 2)	•	_,,,					•	•	•					•				

Opeciai versions																		
Special versions	Voltage code 11th position of the Order No.	Additional identification code with order code and plain text if		Moto	r type	frame	size											
		required		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors wit	h increase	ed output -	- Aluminu															
						minum	1)											
Voltage at 50 Hz					, (u. u.		.,											
220 VΔ/380 VY (440 VY at 60 Hz) (210 230 VΔ/360 400 VY); 50 Hz output ¹⁾	9	L1R		1	1	1	1	1	1	1	1	1	1	1				
230 VΔ (220 240 VΔ); 50 Hz output ¹⁾	9	L1E		0	0	0	0	0	0	0	0	0	0	0				
380 V∆/660 VY (440 V∆ at 60 Hz) (360 400 V∆/625 695 VY); 50 Hz output 1)	9	L1L		1	1	✓	1	✓	1	✓	1	1	1	1				
415 VY (395 435 VY); 50 Hz output ¹⁾	9	L1C		1	1	✓	✓	1	✓	1	1	✓	1	✓				
415 VΔ (395, 435 VΔ); 50 Hz output ¹⁾	9	L1D		1	1	1	1	1	1	1	1	1	1	1				
400 VY (380, 420 VY); 50 Hz output ¹⁾	9	L1A		0	0	0	0	0	0	0	0	0	0	0				
400 VΔ (380 420 VΔ); 50 Hz output ¹⁾	9	L1B		0	0	0	0	0	0	0	0	0	0	0				
400 VΔ (460 VΔ at 60 Hz) (380 420 VΔ); 50 Hz output ¹⁾	9	L1U		0	0	0	0	0	0	0	0	0	0	0				
Voltage at 60 Hz																		
220 VΔ/380 VY; 50 Hz output	9	L2A		1	✓	✓	✓	1	✓	✓	✓	✓	✓	✓				
220 VΔ/380 VY; 60 Hz output	9	L2B		1	1	1	/	1	/	1	✓	✓	1	✓				
380 VΔ/660 VY; 50 Hz output	9	L2C		1	/	/	/	/	/	/	/	/	/	/				
380 VΔ/660 VY; 60 Hz output	9	L2D		1	/	/	/	/	/	/	/	/	/	/				
440 VY; 50 Hz output	9	L2Q		1	/	1	/	/	/	/	/	/	/	1				
440 VY; 60 Hz output	9	L2W		1	/	/	/	/	/	/	/	/	/	/				
440 VΔ; 50 Hz output	9	L2R		1	/	1	1	1	1	1	1	1	1	1				
440 VΔ; 60 Hz output	9	L2X		1	1	1	1	1	/	1	1	1	1	1				
460 VY; 50 Hz output	9	L2S		/	1	1	1	· /	· /	1	1	· /	/	· /				
460 VY; 60 Hz output	9	L2E		0	0	0	0	0	0	0	0	0	0	0				
460 VΔ; 50 Hz output	9	L2T		1	<u>✓</u>	<u>✓</u>	<u>✓</u>	<u>✓</u>	✓ ✓	<u>✓</u>	<u>✓</u>	<u>✓</u>	<u>✓</u>	<u>✓</u>				
460 VΔ; 60 Hz output	9	L2F		0	0	0	0	0	0	0	0	0	0	0				
575 VY; 50 Hz output	9	L2U		1	✓ ✓													
575 VY; 60 Hz output	9	L2L		✓ ✓	/	<u> </u>	<u>√</u>	<u>/</u>	<u>✓</u>	1	✓ ✓	✓ ✓	<u>/</u>	<u>/</u>				
	9	L2V		✓ ✓	1					1								
575 VΔ; 50 Hz output 575 VΔ; 60 Hz output	9	L2V L2M		/	1	1	/	/	/	1	/	/	/	/				
	3	LZIVI		•	•	•	•	•	•	•	•	•	•	•				
Voltage changeover at 60 Hz 230 VYY/460 VY 60 Hz; 50 Hz output, 9 main terminals and electrical design to NEMA	9	L3E		1	1	1	1	✓	✓	1	✓	1	1	✓				
230 VYY/460 VY 60 Hz; 60 Hz output, 9 main terminals and electrical design to NEMA	9	L3F		✓	1	1	1	1	1	1	1	1	1	1				
230 VΔΔ/460 VΔ 60 Hz; 50 Hz output, 12 main terminals and electrical design to NEMA	9	L3G		_	-	-	-	-	✓	1	✓	✓	✓	✓				
230 VΔΔ/460 VΔ 60 Hz; 60 Hz output, 12 main terminals and electrical design to NEMA	9	L3H		-	-	-	-	-	✓	1	✓	✓	✓	1				
Non-standard voltage and/or f	requencies	3																
Non-standard winding for voltages between 200 and 690 V (voltages outside this range are available on request) ²⁾		L1Y•		1	1	1	1	1	1	1	1	1	1	1				
- M/01 1 1 100																		

- Without additional charge
- With additional charge
- Not possible
- This order code only determines the price of the version Additional plain text is required.

¹⁾ With order codes L1A, L1B, L1C, L1D, L1E, L1L, L1R and L1U, a rated voltage range is also specified on the rating plate.

²⁾ Plain text must be specified in the order: Voltage, frequency, circuit, required rated output in kW.

|--|

	Order No.	required		56	63 71	80	90	100	112	132	160	180	200	225	250	280	315 S/M	315 L
Self-ventilated motors wit	h improve	d efficienc	y – Cast	iron s	eries 1L	.A6 a	nd 1L	_G4										
								1LA	6 (cas	st-iror	1)	1LG	4 (cas	st-iror	1)			
Voltage at 50 Hz																		
220 VΔ/380 VY (440 VY at 60 Hz) (210 230 VΔ/360 400 VY); 50 Hz output ¹⁾	9	L1R						✓	1	✓	✓	✓	1	✓	✓	1	1	-
230 VΔ (220) 240 VΔ); 50 Hz output ¹⁾	9	L1E						0	0	0	0	0	0	0	0	0	0	-
380 V∆/660 VY (440 V∆ at 60 Hz) (360 400 V∆/625 695 VY); 50 Hz output ¹⁾	9	L1L						✓	1	✓	✓	1	1	✓	1	1	1	✓
415 VY (395 435 VY); 50 Hz output ¹⁾	9	L1C						✓	1	✓	1	1	1	1	✓	1	✓	-
415 VΔ (395, 435 VΔ); 50 Hz output ¹)	9	L1D						1	1	✓	✓	✓	1	✓	✓	✓	✓	✓
400 VY (380 420 VY); 50 Hz output ¹)	9	L1A						0	0	0	0	0	0	0	0	0	0	-
400 VΔ (380, 420 VΔ); 50 Hz output ¹)	9	L1B						0	0	0	0	0	0	0	0	0	0	0
400 VΔ (460 VΔ at 60 Hz) (380 420 VΔ); 50 Hz output ¹⁾	9	L1U						0	0	0	0	0	0	0	0	0	0	0
Voltage at 60 Hz																		
220 VΔ/380 VY; 50 Hz output	9	L2A						1	✓	✓	✓	1	1	✓	✓	1	✓	-
220 VΔ/380 VY; 60 Hz output	9	L2B						1	✓	✓	✓	1	/	✓	✓	✓	✓	-
380 V∆/660 VY; 50 Hz output	9	L2C						1	✓	✓	✓	1	/	✓	✓	✓	✓	1
380 VΔ/660 VY; 60 Hz output	9	L2D						1	✓	✓	✓	1	1	✓	✓	✓	1	1
440 VY; 50 Hz output	9	L2Q						1	✓	✓	✓	1	1	✓	✓	✓	1	_
440 VY; 60 Hz output	9	L2W						1	✓	✓	✓	1	/	✓	✓	✓	✓	_
440 VΔ; 50 Hz output	9	L2R						1	✓	✓	✓	1	1	✓	✓	✓	1	1
440 VΔ; 60 Hz output	9	L2X						1	✓	1	✓	1	/	✓	1	1	✓	1
460 VY; 50 Hz output	9	L2S						1	✓	✓	✓	1	1	✓	✓	✓	✓	-
460 VY; 60 Hz output	9	L2E						0	0	0	0	0	0	0	0	0	0	_
460 VΔ; 50 Hz output	9	L2T						1	1	1	1	1	1	1	1	1	1	1
460 VΔ; 60 Hz output	9	L2F						0	0	0	0	0	0	0	0	0	0	0
575 VY; 50 Hz output	9	L2U						1	1	1	1	1	1	✓	✓	1	1	_
575 VY; 60 Hz output	9	L2L						1	1	1	1	1	1	1	1	1	1	_
575 V∆; 50 Hz output	9	L2V						1	1	1	1	1	1	1	1	1	/	1
575 VΔ; 60 Hz output	9	L2M						0	0	0	0	0	0	0	0	0	0	0
Non-standard voltage and/or f	requencies																	
Non-standard winding for voltages between 200 and 690 V (voltages outside this range are available on request) ²⁾	9	L1Y •						✓	1	1	✓	1	1	1	1	1	1	1

- Without additional charge With additional charge 0 **/**
- Not possible
- This order code only determines the price of the version -Additional plain text is required.

With order codes L1A, L1B, L1C, L1D, L1E, L1L, L1R and L1U, a rated voltage range is also specified on the rating plate.

²⁾ Plain text must be specified in the order: Voltage, frequency, circuit, required rated output in kW.

Special versions

Special versions Voltage Additional Motor type frame size code 11th identification code position of the Order No. with order code and plain text if required 56 63 71 80 90 100 112 132 160 180 200 225 250 280 315 315

		required	22 22 11 30 00 100 112 102 1					_00	S/M L
Self-ventilated motors wit	h increa	sed output -	- Cast-iron series 1LG4						
				1L0	G4 (ca	st-iro	n)		
Voltage at 50 Hz									
220 VΔ/380 VY (440 VY at 60 Hz) (210 230 VΔ/360 400 VY); 50 Hz output ¹⁾	9	L1R		1	✓	✓	1	✓	
230 VΔ (220 240 VΔ); 50 Hz output ¹⁾	9	L1E		0	0	0	0	0	
380 VΔ/660 VY (440 VΔ at 60 Hz) (360 400 VΔ/625 695 VY); 50 Hz output ¹)	9	L1L		✓	1	1	1	1	
415 VY (395 435 VY); 50 Hz output ¹⁾	9	L1C		1	1	1	1	1	
415 VΔ (395 435 VΔ); 50 Hz output ¹⁾	9	L1D		1	1	1	1	1	
400 VY (380 420 VY); 50 Hz output ¹⁾	9	L1A		0	0	0	0	0	
400 VΔ (380 420 VΔ); 50 Hz output ¹⁾	9	L1B		0	0	0	0	0	
400 VΔ (460 VΔ at 60 Hz) (380 420 VΔ); 50 Hz output ¹);	9	L1U		0	0	0	0	0	
Voltage at 60 Hz									
220 VΔ/380 VY; 50 Hz output	9	L2A		✓	1	✓	✓	✓	
220 VΔ/380 VY; 60 Hz output	9	L2B		✓	1	✓	1	✓	
380 VΔ/660 VY; 50 Hz output	9	L2C		✓	1	✓	✓	✓	
380 VΔ/660 VY; 60 Hz output	9	L2D		1	✓	1	✓	✓	
440 VY; 50 Hz output	9	L2Q		1	1	1	✓	✓	
440 VY; 60 Hz output	9	L2W		1	1	1	✓	✓	
440 VΔ; 50 Hz output	9	L2R		1	1	1	1	1	
440 VΔ; 60 Hz output	9	L2X		✓	1	1	✓	1	
460 VY; 50 Hz output	9	L2S		1	1	1	1	1	
460 VY; 60 Hz output	9	L2E		0	0	0	0	0	
460 VΔ; 50 Hz output	9	L2T		✓	1	1	1	✓	
460 VΔ; 60 Hz output	9	L2F		0	0	0	0	0	
575 VY; 50 Hz output	9	L2U		✓	1	1	1	✓	
575 VY; 60 Hz output	9	L2L		✓	1	1	✓	1	
575 V∆; 50 Hz output	9	L2V		✓	1	1	1	✓	
575 V∆; 60 Hz output	9	L2M		0	0	0	0	0	
Non-standard voltage and/or to	frequenci	ies							
Non-standard winding for voltages between 200 and 690 V (other voltages are available on request) ²⁾	9	L1Y		1	1	1	1	✓	

- 0 Without additional charge
- With additional charge
- Not possible

¹⁾ With order codes L1A, L1B, L1C, L1D, L1E, L1L, L1R and L1U, a rated voltage range is also specified on the rating plate.

²⁾ Plain text must be specified in the order: Voltage, frequency, circuit, required rated output in kW.

code identifica- 11th tion code position with order of the code and	Motor type frame size 56 63 71 80 90 100 112 132 160 180 200 225 250 280 315 315 S/M L
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	Order No.	plain text if required		56	63 7	1 8	80	90	100	112	132	160	180	200	225	250	280	315 S/M	
Self-ventilated energy-sav	ing moto	rs with hig	h efficier	ıcy –	Cast-ir	on s	erie	es 1L	.G6										
													1LG	6 (cas	st-iror	1)			
Voltage at 50 Hz																			
220 VΔ/380 VY (440 VY at 60 Hz) (210 230 VΔ/360 400 VY); 50 Hz output ¹⁾	9	L1R											✓	1	✓	✓	✓	✓	-
230 VΔ (220, 240 VΔ); 50 Hz output ¹⁾	9	L1E											0	0	0	0	0	0	-
380 VA/660 VY (440 VA at 60 Hz) (360 400 VA/625 695 VY); 50 Hz output ¹⁾	9	L1L											✓	1	1	1	√	1	✓
415 VY (395, 435 VY); 50 Hz output ¹⁾	9	L1C											✓	1	1	✓	✓	1	-
415 VΔ (395, 435 VΔ); 50 Hz output ¹⁾	9	L1D											✓	1	1	✓	1	1	1
400 VY (380, 420 VY); 50 Hz output ¹⁾	9	L1A											0	0	0	0	0	0	-
400 VΔ (380, 420 VΔ); 50 Hz output ¹⁾	9	L1B											0	0	0	0	0	0	0
400 VΔ (460 VΔ at 60 Hz) (380 420 VΔ); 50 Hz output ¹⁾	9	L1U											0	0	0	0	0	0	0
Voltage at 60 Hz																			
220 VΔ/380 VY; 50 Hz output	9	L2A											✓	✓	✓	1	✓	1	-
220 VΔ/380 VY; 60 Hz output	9	L2B											/	1	✓	1	✓	✓	-
380 VΔ/660 VY; 50 Hz output	9	L2C											/	✓	✓	✓	1	1	✓
380 VΔ/660 VY; 60 Hz output	9	L2D											✓	✓	✓	1	✓	1	✓
440 VY; 50 Hz output	9	L2Q											/	✓	✓	1	✓	1	-
440 VY; 60 Hz output	9	L2W											/	/	/	/	/	/	-
440 VΔ; 50 Hz output	9	L2R											✓	/	✓	1	1	1	✓
440 VΔ; 60 Hz output	9	L2X											/	1	✓	1	1	1	1
460 VY; 50 Hz output	9	L2S											/	/	/	/	/	/	-
460 VY; 60 Hz output	9	L2E											0	0	0	0	0	0	-
460 VΔ; 50 Hz output	9	L2T											/	1	1	1	1	1	1
460 VΔ; 60 Hz output	9	L2F											0	0	0	0	0	0	0
575 VY; 50 Hz output	9	L2U											/	/	/	/	/	/	-
575 VY; 60 Hz output	9	L2L											/	1	/	1	1	/	_
575 VΔ; 50 Hz output	9	L2V											/	/	/	/	/	/	/
575 VΔ; 60 Hz output	9	L2M											0	0	0	0	0	0	0
Non-standard voltage and/or t	frequencies	,																	
Non-standard winding for voltages between 200 and 690 V (voltages outside this range are available on request) ²)	9	L1Y											1	1	✓	1	1	✓	✓

- Without additional charge With additional charge
- Not possible

With order codes L1A, L1B, L1C, L1D, L1E, L1L, L1R and L1U, a rated voltage range is also specified on the rating plate.

Plain text must be specified in the order: Voltage, frequency, circuit, required rated output in kW.

Special versions

Motor type frame size Special versions Voltage

Additional identification code with order Voltage code idenuncation for the code and Order No. Voltage vith order code and Order No. Voltage identifies the position of the code and order No. Voltage identifies the position of the po

56 63 71 80 90 100 112 132 160 180 200 225 250 280 315 315 S/M L

		roquirou												S/M	L
Self-cooled motors witho	ut exte	ernal fan – Alu	minum se	ries 1LP	7 and	3 1 L F	'5								
				1LP	7 (alu	ıminu	ım)						5 (alu- um)		
Voltage at E0 Hz												1111111	uiii)		
Voltage at 50 Hz 220 V∆/380 VY	9	L1R		1	,	,	,	,	,	,	,	,	,		
(440 VY at 60 Hz)	9	LIK		•	•	•	•	•	•	•	•	-	1		
(210 230 V ₄ /360 400 VY);															
50 Hz output ¹⁾ 230 VΔ (220 240 VΔ);	9	L1E		0	0	0	0	0	0	0	0	0	0		
50 Hz output ¹⁾	9	LIE		O	O	O	O	O	O	O	O		O		
380 VΔ/660 VY	9	L1L		1	1	1	1	1	1	1	1	1	/		
(440 V∆ at 60 Hz) (360 400 VД/625 695 VY);															
50 Hz output 1)															
415 VY (395 435 VY); 50 Hz output ¹⁾	9	L1C		1	1	1	1	1	1	1	1	1	/		
	_														
415 VΔ (395 435 VΔ); 50 Hz output ¹⁾	9	L1D		1	1	/	/	/	/	1	1	1	1		
	9	L1A		0	0	0	0	0	0	0	0	0	0		
400 VY (380 420 VY); 50 Hz output ¹⁾															
400 VΔ (380 420 VΔ); 50 Hz output ¹⁾	9	L1B		0	0	0	0	0	0	0	0	0	0		
	9	L1U		0	0	0	0	0	0	0	0	0	0		
400 VΔ (460 VΔ at 60 Hz) (380 420 VΔ);	9	LIU		O	J	J	J	J	J	J	J	J	J		
50 Hz output 1)															
Voltage at 60 Hz															
220 VΔ/380 VY; 50 Hz output	9	L2A		1	✓	✓	✓	✓	✓	✓	/	1	✓		
220 VΔ/380 VY; 60 Hz output	9	L2B		✓	/	✓	✓	✓	/	✓	✓	/	✓		
380 V∆/660 VY; 50 Hz output	9	L2C		1	✓	✓	✓	✓	✓	✓	✓	1	✓		
380 VΔ/660 VY; 60 Hz output	9	L2D		√	<u>/</u>	<u>/</u>	<u>/</u>	<u>/</u>	<u>/</u>	<u>/</u>		/	√		
440 VY; 50 Hz output	9	L2Q		√	✓	✓	✓	√	√	/	<u>/</u>	/	√		
440 VY; 60 Hz output	9	L2W		√	/	/	<u>/</u>	<u>/</u>	✓	✓	1	/	/		
440 VΔ; 50 Hz output	9	L2R		√	√	1	√	<u>/</u>	√	<u>/</u>	1	/	1		
440 VΔ; 60 Hz output	9	L2X		√	√	1	✓	<u>/</u>	√	<u>/</u>	√	/	1		
460 VY; 50 Hz output	9	L2S		✓	✓	✓	✓	<u>/</u>	✓	<u>/</u>	✓	✓ ○	✓ ○		
460 VY; 60 Hz output	9	L2E L2T		0	0	0	0	0	0	0	0	0	0		
460 VΔ; 50 Hz output	-			✓	✓	✓	✓	✓	✓ ○	✓	✓	✓ ○	✓		
460 VΔ; 60 Hz output	9	L2F			0	0	0	0	0	0	0	0			
575 VY; 50 Hz output 575 VY; 60 Hz output	9	L2U L2L		1	<u>/</u>	<u>/</u>	<u>/</u>	<u>/</u>	<u>/</u>	<u>/</u>	<u>✓</u>	1	1		
575 VΔ; 50 Hz output	9	L2V		1	<u>/</u>	<u> </u>	<u>✓</u>	<u>√</u>			<u> </u>	1	✓		
575 VΔ; 60 Hz output	9	L2M		./								1	1		
Voltage changeover at 60 Hz	J	LEIVI		•	•	•	•	•	•	•	•		•		
230 VYY/460 VY 60 Hz;	9	L3E		1	1	1	1	1	1	1	1	1	1		
50 Hz output, 9 main terminals		v_		Ĭ	Ť	Ť	Ť	Ť	Ť	Ť	·	ľ	·		
and electrical design to NEMA	_														
230 VYY/460 VY 60 Hz; 60 Hz output, 9 main terminals	9	L3F		1	1	/	/	/	/	/	1	1	1		
and electrical design to NEMA															
230 VΔΔ/460 VΔ 60 Hz;	9	L3G		0	0	0	0	1	1	1	1	1	1		
50 Hz output, 12 main terminals and electrical design to NEMA															
230 VΔΔ/460 VΔ 60 Hz:	9	L3H		0	0	0	0	1				1	/		
60 Hz output, 12 main terminals		LOIT			J	J	J			•	Ť	ľ	•		
and electrical design to NEMA															
Non-standard voltage and/or															
Non-standard winding for voltages between 200 and 690 V	9	L1Y •		1	/	/	/	/	/	/	/	/	1		
(voltages outside this range are															
available on request) 2)															

		required	50 0	.6 71 66	00 100	0 112 10	2 100	100	200	220	200	200	S/M	
Self-cooled motors withou	ut exte	rnal fan – Cast	t-iron series 1L	P4										
								1LP4	l (cas	t-iror	1)			
Voltage at 50 Hz														
220 VA/380 VY (440 VY at 60 Hz) (210 230 VA/360 400 VY); 50 Hz output	9	L1R					,	√	✓	✓	✓	✓	✓	✓
230 VΔ (220 240 VΔ); 50 Hz output ¹⁾	9	L1E						0	0	0	0	0	0	-
380 V∆/660 VY (440 V∆ at 60 Hz) (360 400 V∆/625 695 VY); 50 Hz output ¹⁾	9	L1L						/	✓	✓	1	✓	1	✓
415 VY (395 435 VY); 50 Hz output ¹⁾	9	L1C						✓	✓	1	1	1	1	1
415 VΔ (395, 435 VΔ); 50 Hz output ¹⁾	9	L1D						✓	✓	✓	1	✓	1	✓
400 VY (380, 420 VY); 50 Hz output ¹⁾	9	L1A						0	0	0	0	0	0	0
400 VΔ (380, 420 VΔ); 50 Hz output ¹)	9	L1B						0	0	0	0	0	0	0
400 VΔ (460 VΔ at 60 Hz) (380 420 VΔ); 50 Hz output ¹⁾	9	L1U						0	0	0	0	0	0	0
Voltage at 60 Hz														
220 VΔ/380 VY; 50 Hz output	9	L2A						/	1	1	✓	✓	1	1
220 VΔ/380 VY; 60 Hz output	9	L2B					,	/	1	✓	✓	✓	✓	✓
380 VΔ/660 VY; 50 Hz output	9	L2C						/	1	✓	✓	✓	1	✓
380 VΔ/660 VY; 60 Hz output	9	L2D						/	1	✓	✓	✓	1	✓
440 VY; 50 Hz output	9	L2Q						/	/	✓	✓	✓	/	✓
440 VY; 60 Hz output	9	L2W						/	/	✓	/	✓	/	✓
440 VΔ; 50 Hz output	9	L2R						/	1	✓	✓	✓	1	✓
440 VΔ; 60 Hz output	9	L2X						/	1	✓	1	✓	1	✓
460 VY; 50 Hz output	9	L2S						/	1	✓	✓	✓	1	✓
460 VY; 60 Hz output	9	L2E						0	0	0	0	0	0	✓
460 VΔ; 50 Hz output	9	L2T						/	✓	✓	✓	✓	✓	✓
460 VΔ; 60 Hz output	9	L2F						0	0	0	0	0	0	0
575 VY; 50 Hz output	9	L2U						/	1	1	1	✓	1	1
575 VY; 60 Hz output	9	L2L						✓	1	✓	✓	✓	1	✓
575 VΔ; 50 Hz output	9	L2V						✓	1	1	✓	✓	1	1
575 VΔ; 60 Hz output	9	L2M						0	0	0	0	0	0	0
Non-standard voltage and/or f	requen	cies												
Non-standard winding for voltages between 200 and 690 V (voltages outside this range are available on request) ²⁾	9	L1Y •						1	1	✓	✓	✓	✓	✓

- Without additional charge 0
- With additional charge
- Not possible
- This order code only determines the price of the version Additional plain text is required.

With order codes L1A, L1B, L1C, L1D, L1E, L1L, L1R and L1U, a rated voltage range is also specified on the rating plate.

Plain text must be specified in the order: Voltage, frequency, circuit, required rated output in kW.

Special versions

Types of construction

Additional order codes for other types of construction or type of construction codes (without -Z supplement)

Order codes have been defined for some special types of construction. They are ordered by specifying the code digit $\bf 9$ for the type of construction in the 12th position of the Order No. and the appropriate order code.

						~	P P . 0	pa.c	orac									
Special versions	Type of construc- tion code 12th position of the Order No.	Additional identifica- tion code with order code and plain text if required		Moto	or type	frame	e size	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-say	ing moto	rs with imp	roved e	fficie	ency -	– Alu	minu	ım se	ries 1	LA7	and ¹	ILA5						
3,					7 (aluı								1LA	5 (alum	inum)			
Without flange															ĺ			
IM V5 with protective cover 1)	9	M1F		_	1	1	1	1	1	1	1	1	1	1	/			
With flange																		
IM V3 ²⁾	9	M1G		_	_	_	-	-	-	-	_	-	1	1	1			
With standard flange																		
IM V18 with protective cover 1)	9	M2A		_	/	/	1	1	/	/	1	/	-	-	-			
With special flange																		
IM V18 with protective cover 1)	9	M2B		-	1	1	1	1	1	1	1	1	-	-	-			
IM B34	9	M2C		1	1	1	1	1	✓	1	1	1	-	-	-			
Self-ventilated energy-sav Self-ventilated motors wit	ring motor h increase	rs with higl ed output -	n efficie · Alumir	ncy - ium s	– Alu serie:	minu s 1L <i>l</i>	ım se 19	ries 1	ILA9									
				1LA	9 (aluı	minur	n)											
Without flange																		
IM V5 with protective cover 1)	9	M1F		-	1	1	1	1	1	1	1	1	1	1				
With flange																		
IM V3	9	M1G		-	-	-	-	-	-	-	-	-	1	✓				
With standard flange																		
IM V18 with protective cover 1)	9	M2A		_	1	1	1	1	1	1	1	1	-	-				
With special flange																		
IM V18 with protective cover 1)	9	M2B		-	1	1	1	/	✓	1	1	✓	-	-				
IM B34	9	M2C		1	1	1	1	1	1	1	1	/	-	-				

With additional charge

Not possible

¹⁾ The "Second shaft extension" option, order code **K16** is not possible.

 $^{^{2)}\,\,}$ For frame sizes 180 M to 225 M, the 1LA5 motors can be supplied with two additional eyebolts; state identification code -Z and order code K32.

	Type of construc- tion code 12th position of the Order No.	with order code and plain text if			type fra		ize 90 1	100	112	132	? 160	180) 200	225	5 250) 280	315 S/M	315 L 2- pole	4-, 6-, 8-pole
Self-ventilated energy-savi	ng motors	with impr	oved eff	icienc	y – Ca	ast-ir	on se	ries	1L	A6 a	and 1	LG	4						
							1	LA	G (ca	ast-ir	on)	1L0	G4 (ca	ast-ii	ron)				
Without flange																			
IM V5 without protective cover 1)	9	M1D					-	-	-	-	-	-	-	-	-	-	-	√ ²⁾	0
IM V6 ¹⁾	9	M1E					-	-	-	-	-	-	-	-	-	-	-	√ ²⁾	0
IM V5 with protective cover 1) 3)	9	M1F					•	/	/	1	1	1	1	1	1	1	1	√ 2)	1
With flange																			
IM V3 ⁴⁾	9	M1G					-	-	_	-	-	1	1	1	1	1	1	-	-
With standard flange																			
IM V18 with protective cover 3)	9	M2A						/	/	1	1	_	_	_	_	_	_	_	_
With special flange																			
IM V18 with protective cover 3)	9	M2B						/	/	1	1	_	_	_	_	_	_	_	_
IM B34	9	M2C					,	/	/	1	1	-	_	-	_	_	_	-	_
Self-ventilated motors with	increased	d output –	Cast-iro	n serie	es 1L0	34													
												1L0	G4 (ca	ast-ii	ron)				
Without flange															,				
IM V5 with protective cover 1) 3)	9	M1F										1	1	1	1	1			
With flange													Ť						
IM V3 ⁴⁾	9	M1G										1	1	1	1	1			
Self-ventilated energy-savi			efficien	cv – C	ast-ir	on se	ries 1	LG	6				•		•	•			
	9	9		, .								11 (36 (ca	est-ii	ron)				
Without flange													JU (UL		· · · · · ·				
IM V5 without protective cover 1)	٩	M1D											_	_	_	_	_	1 ²⁾	0
IM V6 ¹⁾	9	M1E											-	_	-	-	-	✓ ²⁾	0
IM V5 with protective cover 1) 3)	9	M1F										1	1	1		/		√ 2)	1
With flange	3	IVI I I										V	•	•	•	•	•	•	V
IM V3 ⁴⁾	9	M1G										1	/	,	,	1	,		
Self-cooled motors without	-		inum sa	riae 1	l D7 a	nd 11	DE					•	•	•	•	•	V	_	_
Self-cooled motors without	CALCITIAL	iaii – Aluiii	illulli Se																
				1	LP7 (a	lumin	um)					1LI	P5 umi-						
												nur							
With flange																			
IM V3 ⁵⁾	9	M1G				_			_	_	_	1	1						
Special flange																			
IM B34	9	M2C		/	′ /	1	/ /	/	/	1	1	_	_						
Self-cooled motors without			iron seri	ies 1L	P4														
												1LF	P4 (ca	st-ir	on)				
Without flange													,		,				
IM V5 without protective cover 1)	9	M1D										_	_	_	_	_	_	√ ²⁾	0
IM V6 ¹⁾	9	M1E										_	_	_	_	_	_	√ 2)	0
With flange	-																	-	
IM V3 ⁴⁾	9	M1G										1	/	1	/	/	1	_	
IIVI VO	J	IG										V	V	V	v	V	v		

- Without additional charge 0
- With additional charge
- Not possible

 $^{^{\}rm 1)}$ $\,$ If motors of frame sizes 180 M to 315 L are mounted on the wall, it is recommended that the motor feet are supported.

⁶⁰ Hz version is possible on request.

The "Second shaft extension" option, order code **K16** is not possible.

¹LG4/1LG6/1LP4 motors of frame sizes 225 S to 315 L are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

⁵⁾ For frame sizes 180 M to 200 L, the 1LA5 motors can be supplied with two additional eyebolts; state identification code -Z and order code K32.

Special versions

Options

Options or order codes (supplement -Z is required)

Additional identification code
-Z with order code and plain toyt if Special versions Motor type frame size

	text if															
	required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-sav	ing motors wit	h improve	ed effi	icienc	y – Al	uminu	ım ser	ries 1L	_A7 aı		\ 5					
3,				ninum)								(alumi	inum)			
Motor protection																
Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping 1)	A11	✓	1	1	1	1	1	1	1	1	1	1	1			
Motor protection with PTC ther- mistors with 6 embedded tem- perature sensors for tripping and alarm ¹⁾	A12	✓	✓	1	✓	1	✓	✓	✓	1	✓	✓	1			
Motor temperature detection with embedded temperature sensor KTY 84-130 1)	A23	✓	✓	✓	1	✓	✓	✓	✓	1	✓	1	✓			
Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 1)	A25	1	√	✓	1	✓	✓	1	1	1	1	1	✓			
Temperature detectors for tripping 1)	A31	✓	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓			
Installation of 3 PT 100 resistance thermometers 1)	A60	-	-	-	-	-	✓	✓	✓	✓	1	✓	✓			
Motor connection and connection	tion box															
ECOFAST motor plug Han- Drive 10e for 230 VΔ/400 VY ²⁾	G55	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-			
ECOFAST motor plug EMC Han-Drive 10e for 230 VΔ/400 VY ³⁾	G56	✓	✓	✓	1	✓	✓	✓	✓	-	-	-	-			
Connection box on RHS	K09	-	-	-	1	✓	✓	✓	1	✓	1	✓	✓			
Connection box on LHS	K10	-	-	-	✓	✓	✓	✓	✓	✓	1	✓	✓			
One cable gland, metal	K54	✓	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓			
Cable gland, maximum configuration	K55	✓	✓	✓	1	✓	✓	✓	✓	✓	✓	✓	✓			
Rotation of the connection box through 90°, entry from DE	K83	✓	✓	✓	1	✓	✓	✓	✓	✓	✓	✓	✓			
Rotation of the connection box through 90°, entry from NDE	K84	✓	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓			
Rotation of connection box through 180°	K85	✓	✓	✓	1	✓	0	0	0	0	✓	✓	✓			
Next larger connection box	L00	-	_	-	_	-	-	-	-	-	1	✓	✓			
External earthing	L13	1	1	✓	1	✓	✓	✓	1	✓	1	✓	✓			
3 cables protruding, 0.5 m long ⁴⁾⁵⁾	L44	✓	✓	✓	✓	✓	✓	1	✓	✓	O.R.	O.R.	O. R.			
3 cables protruding, 1.5 m long ⁴⁾⁵⁾	L45	✓	✓	✓	1	✓	✓	✓	✓	✓	O.R.	O.R.	O. R.			
6 cables protruding, 0.5 m long ⁴⁾	L47	✓	1	1	1	1	✓	✓	1	1	O. R.	O.R.	O.R.			
6 cables protruding, 1.5 m long ⁴⁾	L48	✓	1	1	1	1	✓	✓	1	1	1	1	✓			
6 cables protruding, 3 m long ⁴⁾	L49	✓	✓	1	1	1	1	1	✓	✓	1	✓	✓			
Connection box on NDE	M64	-	1	1	1	✓	✓	1	1	1	1	✓	✓			
Terminal strip for main and auxiliary terminals	M69	-	1	1	1	1	-	-	-	-	-	-	-			

	peci	VOL	CIC)ne
·		V CI	-	711

Special versions	Additional identification code -Z with order code and plain text if required			type fi													
Colf wantileted anamy on	'	with im	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-sav	ing motors	WILII IIII		(alumi		– AIL	ımmu	III Sell	ies il	A/ all	u ILA		(alum	inum)			
Windings and insulation				(ululli	,							12710	(u.u.i.				
Temperature class 155 (F), used acc. to 155 (F), with service factor (SF)	C11		1	1	1	1	✓	1	1	1	1	1	✓	1			
Temperature class 155 (F), used acc. to 155 (F), with increased output	C12		✓	1	1	1	1	1	1	1	✓	1	1	✓			
Temperature class 155 (F), used acc. to 155 (F), with increased coolant temperature	C13		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
Temperature class 180 (H) at rated output and max. CT 60 °C 6)	C18		/	√	✓	√	√	1	√	√	✓	1	√	✓			
Increased air humidity/temperature with 30 to 60 g water per m ³ of air	C19		-	✓	1	1	1	1	1	1	1	1	1	1			
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 % 7)	C22		✓	✓	✓	✓	✓	✓	✓	✓	✓	√	✓	✓			
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 % 7)	C23		✓	1	1	1	1	1	1	1	1	1	1	1			
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 % ⁷⁾	C24		✓	✓	√	1	√	1	1	1	1	√	✓	1			
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 %	C25		✓	✓	√	1	✓	✓	1	1	1	√	✓	1			
Increased air humidity/temperature with 60 to 100 g water per m ³ of air	C26		-	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓			
Temperature class 155 (F), used acc. to 130 (B), with increased coolant temperature and/or site altitude	y50 • and specified output, CT°C or SA m above sea level		√	√	✓	√	√	√	√	√	✓	1	√	✓			
Temperature class 155 (F), used acc. to 155 (F), other requirements	Y52 ● and specified output, CT °C or SA m above sea level		√	√	/	√	√	√	√	√	√	V	✓	√			
Colors and paint finish																	
Special finish in RAL 7030 stone gray				_	_	_	_	_		_	_	0	_	_			
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y54 • and special finish RAL		1	√													
Special finish in special RAL colors: For RAL colors, see "Special finish in special RAL colors" on Page 0/19	Y51 • and special finish RAL		√	1	1	1	1	1	1	1	✓	1	1	1			
Sea air resistant special finish	M94		O.R.	O. R.	O.R.	O.R.	O. R.	O. R.	O. R.	O.R.	O. R.	O. R.	O. R.	O. R.			

Special versions

Special versions Additional Motor type frame size identification code -Z with order code and plain text if required 90 100 112 132 160 225 280 Self-ventilated energy-saving motors with improved efficiency - Aluminum series 1LA7 and 1LA5 1LA7 (aluminum) 1LA5 (aluminum) Colors and paint finish (continued) Unpainted 0 0 0 0 0 0 0 0 0 (only cast iron parts primed) K24 Unpainted, only primed Modular technology - Basic versions 8) Mounting of separately driven Mounting of brake 9) G26 Mounting of 1XP8 001-1 (HTL) H57 rotary pulse encoder Mounting of 1XP8 001-2 (TTL) H58 rotary pulse encoder Modular technology - Combinations of basic versions 8) Mounting of separately driven fan and 1XP8 001-1 rotary pulse encoder Mounting of brake and 1XP8 001-1 rotary pulse encoder 9) H62 encoder Mounting of brake and separately driven fan 9) H63 Mounting of brake, separately H64 driven fan and 1XP8 001-1 rotary pulse encoder 9) Mounting of separately driven fan and 1XP8 001-2 rotary H97 pulse encoder Mounting of brake and 1XP8 001-2 rotary pulse encoder 9) H98 Mounting of brake, separately driven fan and 1XP8 001-2 rotary pulse encoder 9) H99 Modular technology - Additional versions Brake supply voltage 24 V DC C00 Brake supply voltage 400 V AC C01 Brake supply voltage C02 180 V DC, for operation on MICROMASTER 411-ECOFAST ¹⁰⁾

K82

H70

H72

H73

H78

H79

H80

Mechanical manual brake

Prepared for mounting MMI ¹¹⁾ **H15** Mounting of LL 861 900 220

release with lever (no locking) Special technology 8)

rotary pulse encoder Mounting of HOG 9 D 1024 I

rotary pulse encoder Mounting of HOG 10 D 1024 I

rotary pulse encoder Prepared for mounting LL 861 900 220

Prepared for mounting HOG 9 D 1024 I

Prepared for mounting HOG 10 D 1024 I

Special versions	Additional identification code -Z with order code and plain text if		Moto	r type	frame s	ize											
	required		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-sav	ing motor	s with im	prove	d effi	cienc	y – Al	uminı	ım ser	ies 1L	_A7 ar	nd 1LA	\ 5					
			1LA7	' (alum	ninum)							1LA5	(alum	inum)			
Mechanical design and degree	-	ion															
Drive-end seal for flange-mounting motors, oil resistant to 0.1 bar 12)	K17		✓	✓	✓	✓	✓	√	✓	✓	1	V	✓	√			
With two additional eyebolts for IM V1/IM V3	K32		-	-	-	-	-	-	-	-	-	1	✓	✓			
Low-noise version for 2-pole motors with clock- wise direction of rotation ¹⁰⁾	K37		-	-	-	-	-	-	-	✓	✓	V	✓	1			
Low-noise version for 2-pole motors with counter- clockwise direction of rotation	K38		-	-	-	-	-	-	-	✓	1	1	✓	1			
IP65 degree of protection ¹³⁾	K50		1	1	✓	✓	✓	✓	1	1	✓	1	✓	✓			
IP56 degree of protection (non-heavy-sea) 14)	K52		✓	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓			
Vibration-proof version	L03		✓	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓			
Condensation drainage holes 15)	L12		✓	✓ 	✓	✓	✓	√	✓	✓	✓	1	√	√			
Non-rusting screws (externally)	M27		✓	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓			
Mechanical protection for encoder 16)	M68		-	-	-	1	1	1	✓	1	1	1	✓	1			
Coolant temperature and site	altitude																
Coolant temperature -40 to +40 °C	D03		✓	✓	✓	✓	✓	✓	✓	✓	√	✓	✓	✓			
Coolant temperature -30 to +40 °C	D04		1	1	1	1	1	1	1	1	1	1	✓	✓			
Designs in accordance with s	tandards an	d specifica	ations														
CCC China Compulsory Certification ¹⁷⁾	D01		✓	✓	✓	✓	✓	-	-	-	-	-	-	-			
Electrical according to NEMA MG1-12	D30		1	✓	✓	1	1	✓	✓	✓	✓	1	✓	✓			
Design according to UL with "Recognition Mark" 18)	D31		✓	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓			
Canadian regulations (CSA) 19)	D40		✓	✓	✓	✓	✓	0	0	0	0	0	0	0			
PSE Mark Japan ²⁰⁾	D46		✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	-			
VIK version (includes Zone 2 for mains-fed operation, without Ex nA II on rating plate) ²¹⁾	K30		_	✓	<i>\</i>	/	/	/	✓	✓ 	√	-	-	-			
Bearings and lubrication																	
Measuring nipple for SPM shock pulse measurement for bearing inspection ²²⁾	G50		-	-	-	-	-	1	1	1	1	1	/	/			
Bearing design for increased cantilever forces	K20		-	-	-	-	-	1	1	1	✓	1	1	1			
Regreasing device ²²⁾	K40		-	-	-	-	-	1	1	1	1	1	1	1			
Located bearing DE	K94		✓	✓	1	1	1	✓	1	1	✓	1	✓	✓			
Located bearing NDE	L04		1	1	✓	✓	1	✓	1	1							
Balance and vibration quantit	У																
Vibration quantity A																	
Vibration quantity B	K02		√	<u>/</u>	<u>/</u>	/	✓	√	/	/	✓	1	/	/			
Full key balancing	L68		√	✓	✓	√	√	√	/	/	✓	/	√	/			
Balancing without key	M37		✓	✓	1	1	1	✓	1	1	1	1	1	1			

Special versions

Opodiai voidiono																	
Special versions	Additional identification code -Z with order code and plain text if			71	frame s												
	required		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-sav	ing motors	with imp			_	y – Al	uminu	ım sei	ries 1	LA7 a	nd 1L	_					
			1LA7	(alum	inum)							1LA	5 (alum	inum)			
Shaft and rotor	160.4			,			,			,			,	,			
Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors ²³⁾	K04		•	•	V	,	•	•	•	•	V	7	,	✓			
Second standard shaft extension	K16		✓	✓	✓	1	1	✓	1	1	✓	1	✓	✓			
Shaft extension with standard dimensions without featherkey way	K42		1	✓	✓	1	✓	✓	/	✓	✓	1	✓	1			
Concentricity of shaft extension in accordance with DIN 42955 Tolerance R	L39		✓	1	✓	1	1	1	1	✓	√	1	1	✓			
Standard shaft made of non- rusting steel	M65		-	-	-	1	1	1	1	1	1	1	1	1			
Non-standard cylindrical shaft extension ²⁴⁾	Y55 • and identification code		1	1	✓	✓	1	1	1	1	1	1	✓	1			
Heating and ventilation																	
Fan cover for textile industry	H17		-	-	-	/	✓	✓	✓	✓	1	1	✓	✓			
Metal external fan ²⁵⁾	K35		-	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓			
Anti-condensation heaters for 230 V	K45		1	✓	1	✓	1	✓	✓	1	✓	1	✓	✓			
Anti-condensation heaters for 115 V	K46		✓	✓	✓	✓	1	1	1	1	✓	1	✓	✓			
Rating plate and extra rating p	olates																
Second lubricating plate, supplied loose	B06		-	-	-	-	-	✓	✓	1	1	1	✓	✓			
Second rating plate, loose	K31		✓	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓			
Extra rating plate or rating plate with deviating rating plate data			1	√	1	1	✓	1	✓	✓	✓	1	1	1			
Extra rating plate with identification codes	Y82 • and identification code		1	1	✓	1	✓	✓	1	✓	1	1	1	✓			
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code		1	1	1	1	1	✓	1	1	1	1	✓	1			
Packaging, safety notes and to	est certificate	s															
Without safety and commissioning note. Customer's declaration of renouncement required.	B00		0	0	0	0	0	0	0	0	0	0	0	0			
With one safety and startup guide per box pallet	B01		0	0	0	0	0	0	0	0	0	0	-	-			
Acceptance test certificate 3.1 according to EN 10204	B02		1	✓	1	✓	1	1	1	1	✓	1	✓	✓			
Operating instructions German/English in print	B23		1	1	1	1	1	1	1	1	1	1	1	1			
Type test with heat run for verti- cal motors, with acceptance			✓	✓	✓	✓	✓	1	1	✓	✓	1	✓	✓			
140 1 111 11 1	1.00		_	_	_	_	_	_	_	_	_	_					

- Standard version
- Without additional charge

Connected in star for dispatch M32 Connected in delta for dispatch M33

- This order code only determines the price of the version Additional plain text is required.
- O. R. On request

Wire-lattice pallet

- With additional charge
- Not possible

Special versions

- Evaluation with appropriate tripping unit (see Catalog LV 1) is recom-
- Not possible for pole-changing motors. Only one sensor (temperature sensor or PTC thermistor) can be connected. Only possibilities are voltage code $\bf 1$ with voltage of 230 VA/400 VY and special voltage with voltage code 9 and order code L1U (400 VA). The following order codes cannot be used in combination with the ECOFAST plugs, order code G55: A12, C02, C18, D31, D40, G50, H15, H17, H62, H63, H64, H98, H99, K04, K15, K16, K34, K35, K40, K45, K46, K52, K54, K82, L03, L44, L45, L47, L48, L49, L51, L52.
- Not possible for pole-changing motors. Only one sensor (temperature sensor or PTC thermistor) can be connected. Only possibilities are voltage code 1 with voltage of 230 VA/400 VY and special voltage with voltage code 9 and order code L1U (400 VΔ). The following order codes cannot be used in combination with the ECÓFAST plugs, order code G56: A12, A23, A31, C00, C18, D31, D40, G50, H15, H17, K04, K15, K16, K34, K35, K40, K45, K46, K52, K54, K82, L03, L44, L45, L47, L48, L49, L51, L52. The following order codes can only be used in combination with the ECOFAST plugs, order code **G56** only with order code **C01** (AC 400 V) or C02 (DC 180 V): G26, H62, H63, H64, H98, H99.
- In combination with the PTC thermistor option or anti-condensation heating option, please inquire before ordering
- Not possible for pole-changing motors and/or for voltage codes 1 or 6.
- Cannot be used for motors in UL version (order code D31). Cannot be used for motors according to CSA approval (order code **D40**) for motor series 1LA5 frame size 180 to 225. The grease lifetime specified in catalog part 0 "Introduction" refers to CT 40 °C. When the coolant temperature rises by 10 K, the grease lifetime or relubrication interval is halved
- No derating in combination with the following order codes: L2A, L2C, L2Q, L2R, L2S, L2T, L2U, L2V, L3E and L3G.)
- A second shaft extension is not possible. Please inquire for mounted brakes. The order codes listed cannot be combined within the various technologies nor with each other within the same technology system. This applies for:

 - Modular technology Basic versions of "Modular technology"
 - Combination of special versions "Special technology"
- The standard brake supply voltage is 230 V AC, 50/60 Hz. Other brake supply voltages are possible with order codes C00, C01 and C02.
- ¹⁰⁾ Not possible in motors in a pole-changing version.
- 11) Converter mounting is possible, if the MICROMASTER DA 51.3 type is specified for 230 VΔ/400 VY.
- 12) Not possible for type of construction IM V3.
- 13) Not possible in combination with rotary pulse encoder HOG 9 D 1024l (order code H72, H79) and/or brake 2LM8 (used for motors up to and including frame size 225, order code G26).

- ¹⁴⁾ Not possible in combination with brake 2LM8 (used for motors up to and including frame size 225, order code G26)
- 15) Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE (IP55, IP56, IP65). If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction. (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath.
- ¹⁶⁾ Not necessary when a rotary pulse encoder is combined with a separately driven fan, because in this case the rotary pulse encoder is installed under the fan cowl.
- 17) CCC certification is required for 2-pole motors ≤2.2 kW

 - 4-pole motors ≤1.1 kW 6-pole motors ≤0.75 kW

 - 8-pole motors ≤0.55 kW

The order code D01 for frame sizes 100 and 112 is only valid for polechanging motors 1LA7

- $^{\rm 18)}$ Possible up to 600 V max. The rated voltage is indicated on the rating plate without voltage range
- ¹⁹⁾ The rated voltage is indicated on the rating plate without voltage range.
- ²⁰⁾ "Small power motors" with a rated output of up to 3 kW which are exported to Japan must bear the PSE marking.
- ²¹⁾ Not possible for pole-changing motors.
- ²²⁾ Not possible when brake is mounted.
- ²³⁾ Can be combined with deep-groove bearings of series 60.., 62.. and 63... Not possible in combination with parallel roller bearings (e.g. bearings for increased cantilever forces, order code K20), brake mounting or encoder mounting
- ²⁴⁾ When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE The featherkeys are supplied in every case. For order codes Y55 and K16:
 - Dimensions D and DA ≤ internal diameter of roller bearing

tion with the low-noise version - order code K37 or K38.

- (see dimesnion tables under "Dimensions") Dimensions E and EA ≤2 x length E (normal) of the shaft extension
- For an explanation of the order codes, see catalog part 0 "Introduction". ²⁵⁾ For 1LA5/6/7/9 motors and 1LG with metal external fan, converter-fed operation is permitted. The metal external fan is not possible in combina-

Special versions

Options or order codes (supplement -Z is required)

Additional identification code -Z with Special versions

Motor type frame size

	required		F.C.	00	74	00	00	100	110	100	100	100	000	005	٥٥٥	000	015
Self-ventilated energy-savin		ith biab	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Seli-verillated ellergy-saviii	g motors w	ıtırı mığm		(alum		IIIIIui	II Sei	IES IL	A9								
Mater protection			ILA9	(alum	inum)												
Motor protection Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping 1)	A11		1	1	1	1	1	1	1	1	1	1	1				
Motor protection with PTC ther- mistors with 6 embedded tempe- rature sensors for tripping and alarm 1)	A12		1	1	1	1	1	1	1	1	1	1	√				
Motor temperature detection with embedded temperature sensor KTY 84-130 1)	A23		✓	✓	✓	1	1	✓	1	1	1	✓	✓				
Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 1)	A25		✓	1	1	1	1	1	1	1	1	1	1				
Temperature detectors for tripping 1)	A31		1	1	1	1	1	1	1	1	1	1	1				
Installation of 3 PT 100 resistance thermometers 1)	A60		-	-	-	-	-	1	1	1	1	1	1				
Motor connection and connection	n box																
ECOFAST motor plug Han-Drive 10e for 230 VΔ/400 VY ²⁾	G55		1	1	1	1	1	1	1	✓	-	-	-				
ECOFAST motor plug EMC Han- Drive 10e for 230 VΔ/400VY 3)	G56		1	1	1	1	1	1	1	✓	-	-	-				
Connection box on RHS	K09		-	-	-	1	1	/	1	/	/	✓	1				
Connection box on LHS	K10		-	-	-	/	/	1	✓	/	✓	✓	✓				
One cable gland, metal	K54		-	-	-	-	-	1	1	/	✓	-	-				
Cable gland, maximum configuration	K55		1	1	1	1	1	1	1	1	1	1	1				
Rotation of the connection box through 90°, entry from DE	K83		1	1	1	1	1	✓	1	1	1	1	1				
Rotation of the connection box through 90°, entry from NDE	K84		✓	1	1	1	1	1	1	1	1	1	1				
Rotation of connection box through 180°	K85		1	✓	1	1	1	0	0	0	0	1	✓				
Next larger connection box	L00		-	-	-	-	-	-	-	-	-	1	/				
External earthing	L13		1	/	1	/	1	1	1	/	/	✓	/				
3 cables protruding, 0.5 m long ⁴⁾⁵⁾	L44		✓	✓	✓	/	/	1	/	/	/	0. R.	0. R.				
3 cables protruding, 1.5 m long ⁴⁾⁵⁾	L45		1	/	/	/	/	1	/	/	/	0. R.	0. R.				
6 cables protruding, 0.5 m long 4)	L47		1	/	/	/	/	1	/	/	/	0. R.	0. R.				
6 cables protruding, 1.5 m long 4)	L48		1	/	/	/	/	1	/	/	/	/	/				
6 cables protruding, 3 m long 4)	L49		1	/	/	/	/	1	/	/	/	/	/				
Connection box on NDE	M64		-	/	/	/	/	1	/	/	/	/	/				
Windings and insulation																	
Temperature class 155 (F), used acc. to 155 (F), with service factor (SF)	C11		✓	1	1	1	1	1	1	1	1	1	1				
Temperature class 155 (F), used acc. to 155 (F), with increased output	C12		✓	1	✓	1	1	✓	1	1	1	1	1				
Temperature class 155 (F), used acc. to 155 (F), with increased coolant temperature	C13		✓	1	✓	1	1	✓	1	1	1	1	1				
Increased air humidity/temperature with 30 to 60 g water per m ³ of air	C19		-	1	✓	1	1	✓	1	1	1	1	1				
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 % 6)	C22		1	1	1	1	1	1	1	1	1	1	1				

															o o i a i		
Special versions	Additional identification code -Z with order code and plain text if		Moto	r type f	frame s	ize											
	required		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-savin	g motors w	rith high	effic	iency	– Alu	minur	n seri	es 1L	A9								
			1LA9	alum)	inum)												
Windings and insulation (continu Temperature class 155 (F), used acc. to 130 (B), coolant tempe- rature 50 °C, derating approx. 8 %	c23		1	1	1	1	1	1	1	1	1	1	1				
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 % ⁶⁾	C24		1	1	1	1	1	1	1	1	1	1	1				
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 %	C25		1	1	1	1	1	1	1	✓	1	1	1				
Increased air humidity/tempe- rature with 60 to 100 g water per m ³ of air	C26		-	1	1	1	1	1	1	1	1	1	1				
Temperature class 155 (F), used acc. to 130 (B), with increased coolant temperature and/or site altitude	Y50 ● and specified output, CT°C or SA m above sea level		1	1	√	1	1	√	1	√	1	1	1				
Temperature class 155 (F), used acc. to 155 (F), other requirements	Y52 ● and specified output, CT °C or SA m above sea level		√	√	√	1	✓	✓	1	√	1	√	1				
Colors and paint finish																	
Special finish in RAL 7030 stone gray				_	0	_	_	_	_	_	_	_	_				
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y54 • and special finish RAL		√	✓	✓	✓	√	✓	✓	✓	✓	✓	✓				
Special finish in special RAL colors: For RAL colors, see "Special finish in special RAL colors" on Page 0/19	Y51 • and special finish RAL		1	1	/	1	1	1	1	1	/	/	1				
Sea air resistant special finish	M94		0. R	O B	O. R.	O.B	O.B	O.B	O. B	O. B	O. R	O. R	O. B				
Unpainted	K23		0	0.11.	0.11.	0	0	0	0	0	0	0	0				
(only cast iron parts primed)	K04		/	,	,	,	,	,	,	,	1	,	,				
Unpainted, only primed	K24		•	1	1	1	1	1	1	/	1	1	1				
Mechanical design and degrees Drive-end seal for flange-mounting motors, oil-resistant to 0.1 bar Not possible for IM V3 type of construction.	K17		1	1	1	1	1	1	1	✓	1	1	1				
Low-noise version for 2-pole motors with clockwise direction of rotation	K37		-	-	-	-	-	-	-	-	-	1	1				
Low-noise version for 2-pole motors with counter-clockwise direction of rotation	K38		-	-	-	-	-	-	-	-	-	1	✓				
IP65 degree of protection	K50		1	1	✓	1	1	1	1	✓	1	1	1				
IP56 degree of protection (non-heavy-sea)	K52		1	1	✓	1	1	1	1	✓	✓	✓	1				
Vibration-proof version	L03		1	1	√	1	1	1	1	/	1	1	1				
Condensation drainage holes 7)	L12		1	1	/	1	1	1	1	1	1	1	1				
Non-rusting screws (externally)	M27		1	1	1	1	1	1	1	1	1	1	1				

Openial Versions																	
Special versions	Additional identification code		Moto	or type	frame	size											
	-Z with order code and plain text if																
	required		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-saving	ng motors w	ith high					m ser	ies 1L	.A9								
			1LA	9 (alun	ninum))											
Coolant temperature and site all						,	,	,	,	,	,						
Coolant temperature -40 to +40 °C				-	-	<i>\</i>	· /	<i>\</i>	1	1	/	-					
Coolant temperature –30 to +40 °C		naaifiaati		/	/	/	/	/	/	/	/	/	/				
Designs in accordance with star CCC China Compulsory Certification ⁸⁾	D01	pecificati	√	✓	1	1	1	-	-	-	-	-	-				
Electrical according to NEMA MG1-12 9)	D30		_	0		0	0	0	0	0	0	0	0				
Design according to UL with "Recognition Mark" 10)	D31		✓	1	1	1	✓	✓	1	1	1	1	1				
Certified for Korea according to KS C4202 11)	D33		-	_	_	1	1	✓	1	1	/	/	1				
Canadian regulations (CSA) 12)	D40		1	✓	✓	✓	√	✓	✓	✓	✓	✓	✓				
PSE Mark Japan ¹³⁾	D46		✓	/	/	/	√	✓	/	/	-	-	-				
VIK version (includes Zone 2 for mains-fed operation, without Ex nA II on rating plate)	K30		-	1	/	/	/	✓	1	1	/	-	-				
Bearings and lubrication Measuring nipple for SPM shock pulse measurement for bearing inspection	G50		-	-	-	-	-	1	1	1	1	1	1				
Bearing design for increased cantilever forces	K20		-	-	-	-	-	1	1	1	1	1	1				
Regreasing device	K40		-	-	-	-	-	/	1	√ 14)	/	/	1				
Located bearing DE	K94		1	✓	✓	✓	1	1	✓	/	1	1	✓				
Located bearing NDE	L04		1	✓	1	✓	✓	✓	1	1							
Balance and vibration quantity Vibration quantity A			_	_	_	_	_	_	_	_	_	_	_				
Vibration quantity B	K02		1	1	1	1	/	1	1	1	1	1	1				
Full key balancing	L68		1	1	✓	1	/	✓	1	1	1	1	1				
Balancing without key	M37		1	✓	1	1	✓	✓	1	1	1	1	1				
Shaft and rotor																	
Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors ¹⁵)	K04		1	1	1	1	1	1	✓	1	✓	1	1				
Second standard shaft extension	K16		1	✓	✓	✓	1	✓	✓	✓	1	/	✓				
Shaft extension with normal dimensions without featherkey way	K42		✓	1	✓	1	1	✓	1	1	1	1	✓				
Concentricity of shaft extension in accordance with DIN 42955 Tolerance R	L39		/	1	1	✓	1	✓	1	1	1	✓	1				
Non-standard cylindrical shaft extension ¹⁶⁾	Y55 • and identification code		1	✓	1	✓	1	1	1	1	1	1	1				
Heating and ventilation																	
Fan cover for textile industry	H17		-	-	-	-	-	-	1	1	-	-	-				
Metal external fan ¹⁷⁾	K35		-	1	1	1	1	1	1	1	1	1	1				
Anti-condensation heaters for 230 V	K45		✓	1	✓	1	✓	✓	1	1	1	1	✓				
Anti-condensation heaters for 115 V	K46		/	✓	✓	1	1	✓	1	1	✓	1	1				
Rating plate and extra rating pla																	
Second lubricating plate, supplied loose	B06		_					✓ 	<i>\</i>	<i>'</i>	✓ 	<i>'</i>	<i>\</i>				
Second rating plate, loose	K31		√	√	1	/	✓	√	1	/	√	√	√				
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification code		✓	✓	✓	✓		✓	✓	✓	1	✓	✓				
Extra rating plate with identification codes	Y82 • and identification code		1	1	1	1	1	1	1	1	1	1	✓				
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code		1	1	1	1	1	1	1	1	1	1	1				
		_												-			

Special versions	Additional identification code -Z with order code and plain text if required	واستط والمتنب	56	or type	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-savin	g motors v	viui nign					ım sei	ries IL	.A9								
			1LA	9 (alun	ninum))											
Packaging, safety notes, docum	entation and	l test certi	ficate	es													
Without safety and commissio- ning note. Customer's declaration of renouncement required.	B00		0	0	0	0	0	0	0	0	0	0	0				
With one safety and startup guide per box pallet	B01		0	0	0	0	0	0	0	0	0	0	-				
Acceptance test certificate 3.1 according to EN 10204	B02		✓	✓	✓	1	1	1	1	✓	1	1	1				
Operating instructions German/English in print	B23		1	1	1	1	1	1	1	1	1	1	1				
Type test with heat run for vertical motors, with acceptance	F83		1	1	1	1	1	1	1	1	1	1	1				
Wire-lattice pallet	L99		0	0	0	0	0	0	0	0	0	0	-				
Connected in star for dispatch	M32		1	1	1	1	1	/	/	/	/	1	/				
Connected in delta for dispatch	M33		1	1	/	/	/	1	/	1	/	/	1				

- Standard version
- Without additional charge
- This order code only determines the price of the version Additional plain text is required.
- O. R. Possible on request
- With additional charge
- Not possible

- Evaluation with appropriate tripping unit (see Catalog LV 1) is recom-
- Only one sensor (temperature sensor or PTC thermistor) can be connected. Only possibilities are voltage code 1 with voltage of 230 VΔ/400 VY and special voltage with voltage code 9 and order code L1U (400 VΔ). The following order codes cannot be used in combination with the ECOFAST plugs, order code G55: A12, C02, C18, D31, D40, G26, G50, H15, H17, H62, H63, H64, H98, H99, K04, K15, K16, K34, K35, K40, K45, K46, K52, K54, K82, L03, L44, L45, L47, L48, L49, L51, L52.
- Only one sensor (temperature sensor or PTC thermistor) can be connected. Only possibilities are voltage code 1 with voltage of 230 VΔ/400 VY and special voltage with voltage code 9 and order code L1U (400 VΔ). The following order codes cannot be used in combination with the ECOFAST plugs, order codes G56: A12, A23, A31, D31, D40, G50, H17, K04, K15, K16, K34, K35, K40, K45, K46, K52, K54, L03, L44, L45, L47, L48, L49,
- In combination with the PTC thermistor option or anti-condensation heating option, please inquire before ordering.
- Not possible for voltage code 1 or 6
- No derating in combination with the following order codes: L2A, L2C, L2Q, L2R, L2S, L2T, L2U, L2V, L3E and L3G.
- Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE for IP55, IP56 and IP65 degrees of protection. If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath.
- CCC certification is required for
 - 2-pole motors ≤2.2 kW
 - 4-pole motors ≤1.1 kW
 - 6-pole motors ≤0.75 kW
 - 8-pole motors ≤0.55 kW

- Possible up to 600 V max. For EPACT version or UL standard version (no order code necessary). The rated voltage is indicated on the rating plate without voltage range
- 10) Possible up to 600 V max. The rated voltage is indicated on the rating plate without voltage range.
- 11) For Korea are certified:
 - 2-pole motors ≤0.75 kW
 - 4-pole motors ≤0.75 kW
 - 6-pole motors ≤0.75 kW
- ¹²⁾ The rated voltage is indicated on the rating plate without voltage range.
- 13) "Small power motors" with a rated output of up to 3 kW which are exported to Japan must bear the PSE marking.
- ¹⁴⁾ Not possible for 1LA9 134-6..□□.
- 15) Can be combined with deep-groove bearings of series 60.., 62.. and 63... Not possible in combination with parallel roller bearings (e.g. bearings for increased cantilever forces, order code K20), brake mounting or encoder
- $^{\rm 16)}$ When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE The featherkeys are supplied in every case. For order codes Y55 and K16:
 - Dimensions D and DA ≤ internal diameter of roller bearing (see dimesnion tables under "Dimensions")
 - _ Dimensions E and EA ≤2 x length E (normal) of the shaft extension For an explanation of the order codes, see catalog part 0 "Introduction".
- $^{17)}$ For 1LA5/6/7/9 motors and 1LG with metal external fan, converter-fed operation is permitted. The metal external fan is already included (standard version) in combination with the low-noise version.

Special versions

Options or order codes (supplement -Z is required)

Additional identifica-Special versions tion code -**Z** with order code and plain

Motor type frame size

	text if															
	required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors with incre	eased outp	ut – Alun	ninum	series	s 1LA9)										
		1L	A9 (alu	minum)											
Motor protection																
Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping $^{\rm 1)}$	A11	✓	✓	✓	✓	1	✓	1	1	1	1	1				
Motor protection with PTC thermistors with 6 embedded temperature sensors for tripping and alarm 1)	A12	✓	✓	1	✓	1	✓	1	1	1	1	✓				
Motor temperature detection with embedded temperature sensor KTY 84-130 ¹⁾	A23	✓	✓	1	1	1	✓	1	1	1	1	√				
Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 1)	A25	✓	1	✓	✓	✓	✓	1	1	1	1	✓				
Temperature detectors for tripping 1)	A31	1	1	✓	✓	1	1	1	1	✓	1	✓				
Installation of 3 PT 100 resistance thermometers 1)	A60	-	-	-	-	-	1	1	1	1	1	1				
Motor connection and connection bo	ОX															
ECOFAST motor plug Han-Drive 10e for 230 VΔ/400 VY ²⁾	G55	1	✓	1	1	1	✓	1	-	-	-	-				
Connection box on RHS	K09	-	-	-	✓	1	✓	/	1	1	1	✓				
Connection box on LHS	K10	_	-	-	1	1	1	1	1	1	1	1				
One cable gland, metal	K54	-	-	-	-	-	1	1	1	✓	-	-				
Cable gland, maximum configuration	K55	1	1	✓	1	✓	1	1	1	1	1	1				
Rotation of the connection box through 90°, entry from DE	K83	1	✓	1	✓	1	1	1	1	✓	1	1				
Rotation of the connection box through 90°, entry from NDE	K84	1	✓	1	1	1	1	1	1	✓	1	1				
Rotation of connection box through 180°	K85	1	✓	1	1	1	0	0	0	0	1	1				
Next larger connection box	L00	_	-	-	-	-	-	-	-	-	1	✓				
External earthing	L13	✓	1	✓	✓	✓	1	✓	✓	✓	✓	✓				
3 cables protruding, 0.5 m long 3)4)	L44	1	✓	✓	✓	1	1	✓	✓	✓	0. R.	0. R.				
3 cables protruding, 1.5 m long 3)4)	L45	1	1	✓	✓	1	1	✓	1	1	0. R.	0. R.				
6 cables protruding, 0.5 m long 3)	L47	✓	1	✓	✓	✓	1	✓	✓	✓	0. R.	0. R.				
6 cables protruding, 1.5 m long 3)	L48	1	✓	✓	✓	1	1	✓	✓	✓	✓	✓				
6 cables protruding, 3 m long 3)	L49	1	✓	✓	✓	1	✓	1	1	1	1	✓				
Connection box on NDE	M64	-	1	✓	✓	1	1	/	/	1	1	✓				
Windings and insulation																
Increased air humidity/temperature with 30 to 60 g water per m ³ of air	C19	_	1	1	1	1	1	1	1	1	1	1				
Increased air humidity/temperature with 60 to 100 g water per m ³ of air	C26	-	✓	1	1	1	1	1	1	1	1	1				

Special version	

Special versions	Additional identification code -Z with order code and plain text if required	M∙ 5€	otor type	e frame	size	90	100	110	122	160	100	200	225	250	200	315
Self-ventilated motors with incre	<u> </u>						100	112	132	160	180	200	225	250	280	313
Cen vendiated meters with more	casca oatp		.A9 (alu			,										
Colors and paint finish			(,											
Special finish in RAL 7030 stone gray		0		_	_	_	_	0	_	_	_	_				
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y54 • and special finish RAL	✓	/	/	√	√	✓	1	1	✓	✓	✓				
Special finish in special RAL colors: For RAL colors, see "Special finish in special RAL colors" on Page 0/19	Y51 • and special finish RAL	1	1	1	✓	✓	1	1	1	1	1	1				
Sea air resistant special finish	M94	Ο.	R. O. I	R. O. F	R. O.F	l. O. R	l. O.R	. O. R.	. O.R	. O. R.	0. R.	. O. R.				
Unpainted (only cast iron parts primed)	K23	0	0	0	0	0	0	0	0	0	0	0				
Unpainted, only primed	K24	1	✓	✓	1	1	1	1	1	1	1	1				
Mechanical design and degrees of pr																
Drive-end seal for flange-mounting motors with an oil-tightness of up to 0.1 bar Not possible for IM V3 type of construction.	K17	✓		/	<i>\</i>	V	/	<i>y</i>	<i>\</i>	<i>\</i>	/	√				
Low-noise version for 2-pole motors with clockwise direction of rotation	K37	-	-	-	-	-	-	-	-	-	1	1				
Low-noise version for 2-pole motors with counter-clockwise direction of rotation	K38	-	-	-	-	-	-	-	-	-	1	1				
IP65 degree of protection	K50	1	1	1	1	1	1	1	1	1	/	/				
IP56 degree of protection (non-heavy-sea)	K52	✓	✓	✓	✓	✓	1	✓	1	1	✓	✓				
Vibration-proof version	L03	1	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Condensation drainage holes	L12	√	✓	✓	/	<u>/</u>	✓	/	/	/	/	/				
Non-rusting screws (externally)	M27	✓	✓	1	✓	1	1	/	/	/	1	1				
Coolant temperature and site altitude					,	,	,	,	,	,						
Coolant temperature –40 to +40 °C Coolant temperature –30 to +40 °C	D03 D04				1	1	1	1	1	1	-	-				
Designs in accordance with standard			•	·	·	•	•	•	•	•	•	•				
CCC China Compulsory Certification 5)		✓	1	1	1	1	_	_	_	_	_	_				
Electrical according to NEMA MG1-12 6)		1	1	1	1	1	1	1	1	1	/	/				
Design according to UL with "Recognition Mark" 7)	D31	✓	✓	✓	✓	✓	1	✓	1	1	1	1				
Canadian regulations (CSA) 8)	D40	1	✓	✓	1	✓	✓	✓	1	✓	1	✓				
PSE Mark Japan 9)	D46	1	✓	1	1	1	✓	1	1	-	-	-				
Bearings and lubrication	050								,	,	,	,				
Measuring nipple for SPM shock pulse measurement for bearing inspection		_		_	_	_	<i>'</i>		/	/	<i>'</i>	<i>'</i>				
Bearing design for increased cantilever forces	K20	_	_	_	-	-	/	1	1	/	1	1				
Regreasing device	K40	_	-	-	-	-	✓	1	1	1	1	1				
Located bearing DE	K94	J	✓	✓	✓	1	✓	1	1	1	1	1				
Located bearing NDE	L04	1	✓	✓	✓	✓	1	1	1							
Balance and vibration quantity							_									
Vibration quantity A	1.60															
Full key balancing Balancing without key	L68 M37	1	✓ ✓	1	✓ ✓	<u>/</u>	✓ ✓	1	✓	1	✓ ✓	✓ ✓				
Data long without key	MUT	•	•	V	V	V	•	•	V	•	•	V				

Special versions	Additional identification code -Z with order code and plain text if		Moto	r type	frame	size											
	required		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors with incr	eased outpu	ıt – Al	lumiı	num	series	1LA	9										
			1LA9	alur)	ninum)											
Shaft and rotor																	
Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors 10)	K04		✓	1	✓	✓	1	1	✓	✓	1	1	1				
Second standard shaft extension	K16		✓	1	1	1	1	✓	1	/	1	1	/				
Shaft extension with normal dimensions without featherkey way	K42		1	1	1	✓	✓	1	1	1	1	1	✓				
Concentricity of shaft extension in accordance with DIN 42955 Tolerance R	L39		✓	✓	✓	✓	✓	✓	✓	✓	1	1	1				
Non-standard cylindrical shaft extension ¹¹⁾	Y55 • and identification code		1	1	1	✓	1	1	1	✓	1	1	1				
Heating and ventilation																	
Fan cover for textile industry	H17		-	-	-	-	-	-	1	✓	-	-	-				
Metal external fan ¹²)	K35		-	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Anti-condensation heaters for 230 V	K45		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Anti-condensation heaters for 115 V	K46		✓	/	1	1	✓	1	1	✓	1	1	1				
Rating plate and extra rating plates																	
Second lubricating plate, supplied loose	B06		-	_	_	_	-	<i></i>	√	✓	<i></i>	<i></i>	√				
Second rating plate, loose	K31		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification code		✓	✓	✓	✓	1	✓	✓	✓	✓	✓	1				
Extra rating plate with identification codes	Y82 • and identification code		1	✓	✓	✓	1	✓	✓	✓	✓	✓	✓				
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code		1	✓	1	✓	1	1	✓	1	1	1	1				
Packaging, safety notes, documenta	tion and test	certific	cates														
Without safety and commissioning note. Customer's declaration of renouncement required.	B00		0	0	0	0	0	0	0	0	0	0	0				
With one safety and startup guide per box pallet	B01		0	0	0	0	0	0	0	0	0	0	-				
Acceptance test certificate 3.1 according to EN 10204	B02		✓	1	1	1	1	1	1	1	1	1	1				
Operating instructions German/English in print	B23		✓	1	1	1	1	1	1	1	1	1	1				
Type test with heat run for vertical motors, with acceptance	F83		✓	1	1	1	1	1	1	1	1	1	1				
Wire-lattice pallet	L99		0	0	0	0	0	0	0	0	0	0	-				
Connected in star for dispatch	M32		1	1	✓	1	✓	✓	1	1	1	1	1				
Connected in delta for dispatch	M33		/	1	1	1	1	✓	1	1	1	1	✓				

- Standard version
- Without additional charge
- This order code only determines the price of the version Additional plain text is required.

 O. R. Possible on request
- With additional charge
- Not possible

Special versions

- 1) Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended.
- Only one sensor (temperature sensor or PTC thermistor) can be connected. Only possibilities are voltage code 1 with voltage of 230 VΔ/400 VY and special voltage with voltage code and order code **L1U** (400 VA). The following order codes cannot be used in combination with the ECOFAST plugs, order code G55: A12, C02, C18, D31, D40, G26, G50, H15, H17, H62, H63, H64, H98, H99, K04, K15, K16, K34, K35, K40, K45, K46, K52, K54, K82, L03, L44, L45, L47, L48, L49, L51, L52.
- In combination with the PTC thermistor option or anti-condensation heating option, please inquire before ordering
- 4) Not possible for voltage codes 1 or 6
- CCC certification is required for
 - 2-pole motors ≤2.2 kW
 - 4-pole motors ≤1.1 kW
 - 6-pole motors ≤0.75 kW

(no order code necessary).

- 8-pole motors ≤0.55 kW 6) Possible up to 600 V max. For EPACT version or UL standard version
- Possible up to 600 V max. The rated voltage is indicated on the rating plate without voltage range
- The rated voltage is indicated on the rating plate without voltage range.

- 9) "Small power motors" with a rated output of up to 3 kW which are exported to Japan must bear the PSE marking.
- 10) Can be combined with deep-groove bearings of series 60.., 62.. and 63... Not possible in combination with parallel roller bearings (e.g. bearings for increased cantilever forces, order code K20), brake mounting or encoder
- 11) When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE The featherkeys are supplied in every case. For order codes **Y55** and **K16**: – Dimensions D and DA ≤ internal diameter of roller bearing
 - (see dimesnion tables under "Dimensions")
 - Dimensions E and EA ≤2 x length E (normal) of the shaft extension For an explanation of the order codes, see catalog part 0 "Introduction".
- $^{12)}$ For 1LA5/6/7/9 motors and 1LG with metal external fan, converter-fed operation is permitted. The metal external fan is not possible in combination with the low-noise version – order code K37 or K38.

Special versions

Options or order codes (supplement -Z is required)

Additional identifica-Special versions

tion code
-Z with
order code
and plain

Motor type frame size

	and plain text if															
	required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-saving	motors wit	th improve	d effic	iency	– Cas	st-iron	serie	s 1LA	A6 and	11LG4						
							1LA	6 (cast	t-iron)		1LG	4 (cast	-iron)			
Motor protection																
Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping 1)	A11						✓	1	✓	1	1	✓	✓	✓	1	1
Motor protection with PTC thermistors with 6 embedded temperature sensors for tripping and alarm 1)	A12						1	✓	✓	1	1	1	✓	1	1	✓
Motor temperature detection with embedded temperature sensor KTY 84-130 1)	A23						1	✓	1	✓	1	1	1	1	1	1
Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 1)	A25						✓	✓	✓	✓	1	✓	✓	1	✓	1
Temperature detectors for tripping 1)	A31						1	1	✓	1	1	1	✓	✓	✓	1
Installation of 3 PT 100 resistance thermometers 1)	A60						1	1	1	1	1	1	1	✓	1	✓
Installation of 6 PT 100 resistance thermometers in stator winding 1)	A61						-	-	-	-	1	1	1	✓	1	✓
Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings 1)	A72						-	-	-	-	1	1	1	1	✓	✓
Installation of 2 PT100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings 1)	A78						_	-	-	-	1	1	1	✓	1	1
Installation of 2 PT 100 double screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings 1)	A80						-	-	-	-	1	1	1	1	1	✓
Motor connection and connection	box															
Two-part plate on connection box	K06						-	-	-	-	-	1	✓	✓	✓	1
Connection box on RHS	K09						1	✓	✓	1	1	1	✓	✓	✓	1
Connection box on LHS	K10						✓	✓	✓	1	1	✓	✓	✓	✓	✓
Connection box on top, feet screwed on	K11						-	-	-	-	1	✓	✓	✓	√	✓
Connection box in cast-iron version	K15										1	✓	✓			
One cable gland, metal	K54						1	✓	✓	1	1	✓	✓	✓	✓	✓
Cable gland, maximum configuration	K55						1	✓	✓	✓	1	✓	✓	1	✓	✓
Rotation of the connection box through 90°, entry from DE	K83						1	✓	✓	✓	1	✓	✓	✓	✓	✓
Rotation of the connection box through 90°, entry from NDE	K84						1	✓	✓	✓	1	✓	✓	✓	✓	✓
Rotation of connection box through 180°	K85						✓	✓	✓	✓	1	✓	✓	✓	✓	✓
and the second s																_

L00 L13

Next larger connection box

External earthing

nacial	versions	c
Decial	VELSIOLS	۰

Special versions	Additional identification code -Z with order code and plain text if	Mote	or type	frame s	ize											
	required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-saving	motors wit	th improve	d effic	iency -	– Cas	t-iron				1LG4	41.04	/				
Motor connection and connection	hov (continu	iod)					1LA	(cast	-iron)		1LG4	(cast-	iron)			
Undrilled entry plate	L01	leu)					_	_	_	_	0	0	0	0	0	0
6 cables protruding, 1.5 m long ²⁾	L48						_	_	_	_	1	1	/		O. R.	
6 cables protruding, 3 m long 2)	L49						_	_	_	_	1	1	/	O. R.	O. R.	O. R.
Protruding cable ends – right side 3)	L51						_	-	-	-	O. R.	O. R.	0. R.	O. R.	O. R.	O. R.
Protruding cable ends – left side 3)	L52						-	-	-	-	O. R.	0. R.	0. R.	0. R.	O. R.	O. R.
Auxiliary connection box 1XB3 020	L97						-	-	-	-	1	1	✓	✓	✓	1
Stud terminal for cable connection, accessories pack (3 items)	M46						-	-	-	-	-	-	-	✓	✓	✓
Saddle terminal for connection without cable lug, accessories pack (6 items)	M47						-	-	-	-	-	-	-	1	1	✓
Windings and insulation																
Temperature class 155 (F), used acc. to 155 (F), with service factor (SF)	C11						✓	1	✓	✓	√	✓	1	✓	✓	✓
Temperature class 155 (F), used acc. to 155 (F), with increased output	C12						1	1	1	1	✓ ⁴⁾	✓ ⁴⁾	✓ ⁴⁾	✓ ⁴⁾	✓ ⁴⁾	✓ ⁴⁾
Temperature class 155 (F), used acc. to 155 (F), with increased coolant temperature	C13						✓	1	✓	✓	1	✓	✓	✓	1	✓
Temperature class 180 (H) at rated output and max. CT 60 °C ⁵⁾	C18						1	1	✓	1	✓	✓	✓	✓	✓	✓
Increased air humidity/temperature with 30 to 60 g water per m ³ of air	C19						✓	✓	✓	✓	1	1	✓	✓	✓	✓
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 %	C22						✓	1	1	1	✓ ⁴⁾	✓ ⁴⁾	✓ ⁴⁾	✓ ⁴⁾	✓ ⁴⁾	√ ⁴⁾
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 %	C23						1	1	✓	1	✓ ⁴⁾	✓ ⁴⁾	✓ ⁴⁾	✓ ⁴⁾	✓ ⁴⁾	√ ⁴⁾
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 %	C24						1	1	1	1	✓ ⁴⁾	✓ ⁴⁾	√ ⁴⁾	✓ ⁴⁾	✓ ⁴⁾	✓ ⁴⁾
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 %	C25						1	1	✓	✓	✓ ⁴⁾	✓ ⁴⁾	✓ ⁴⁾	✓ ⁴⁾	✓ ⁴⁾	√ ⁴⁾
Increased air humidity/temperature with 60 to 100 g water per m ³ of air	C26						1	1	✓	1	1	1	✓	✓	✓	✓
Temperature class 155 (F), used acc. to 130 (B), with increased coolant temperature and/or site altitude	Y50 • and specified output, CT °C or SA m above sea level						✓	√	1	√	J	√	/	1	1	1
Temperature class 155 (F), used acc. to 155 (F), other requirements	Y52 • and specified output, CT °C or SA m above sea level						1	√	1	/	J	√	/	1	1	1

Special versions	Additional identification code -Z with order code and plain text if	Motor	type f	rame si	ze											
	required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Calf ventilated energy equipa	matava with imm	le e v e e	-441-1.		Coo	t ive n	a a vi a	~ 41 A	C and	11.04						

	text if required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-saving											100	200	223	250	200	313
con ronmatou chargy surming		iii iiiipi o vo	a omo	ionoy	ouo			(cast-			1LG4	(cast-	iron)			
Colors and paint finish									•			•				
Standard finish in RAL 7030 stone gray							-	-	-	-	_					
Standard finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18							-	-	-	-	/	1	1	/	/	1
Special finish in RAL 7030 stone gray 6)	K26						_	_	_		1	✓	✓	√	√	1
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035	Y54 • and special finish RAL						1	✓	✓	1	√	1	1	1	1	✓
Special finish in special RAL colors: For RAL colors, see "Special finish in special RAL colors" on Page 0/19	Y51 • and special finish RAL						✓	✓	✓	✓	✓	√	✓	✓	✓	✓
Offshore special finish	M91						O. R.	0. R.	0. R.	0. R.	1	✓	1	✓	✓	✓
Sea air resistant special finish	M94						O. R.	O. R.	0. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.
Unpainted (only cast iron parts primed)	K23						0	0	0	0	0	0	0	0	0	0
Unpainted, only primed	K24						1	✓	✓	✓	1	✓	1	✓	1	✓
Modular technology – Basic versio																
Mounting of separately driven fan 8)	G17						✓	✓	✓	✓	1	✓	✓	✓	✓	✓
Mounting of brake 8) 9)	G26						-	-	-	-	1	✓	✓	✓	1	1
Mounting of 1XP8 001-1 (HTL) rotary pulse encoder	H57						✓	✓	✓	✓	1	✓	✓	✓	✓	1
Mounting of 1XP8 001-2 (TTL) rotary pulse encoder	H58						✓	✓	✓	1	✓	✓	✓	✓	✓	1
Modular technology – Combination	ns of basic v	rersions 7)														
Mounting of separately driven fan and 1XP8 001-1 rotary pulse encoder	H61						1	1	1	✓	1	✓	/	✓	✓	✓
Mounting of brake and 1XP8 001-1 rotary pulse encoder 9)	H62						-	-	-	-	1	1	✓	1	1	1
Mounting of brake and separately driven fan 8) 9)	H63						-	-	-	-	1	✓	✓	✓	✓	1
Mounting of brake, separately driven fan and 1XP8 001-1 rotary pulse encoder 9)	H64						-	-	-	-	1	1	1	1	1	√
Mounting of separately driven fan and 1XP8 001-2 rotary pulse encoder	H97						J.	√	√	1	V	1	1	✓	1	1
Mounting of brake and 1XP8 001-2 rotary pulse encoder 9)	H98						-	-	-	-	1	✓	✓	1	1	1
Mounting of brake, separately driven fan and 1XP8 001-2 rotary pulse encoder 9)	H99						-	-	-	-	1	1	1	1	1	1

													•			
Special versions	Additional identification code -Z with order code and plain text if	Μ	otor typ	e frame :	size											
	required	5			80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-saving	motors wit	h improv	ved eff	iciency	– Cas	st-iron	serie	s 1LA	6 and	1LG4						
							1LA6	cast-	iron)		1LG4	4 (cast	-iron)			
Modular technology - Additional v	ersions															
Brake supply voltage 24 V DC	C00						_	-	-	-	1	1	/	✓	✓	✓
Brake supply voltage 400 V AC	C01						_	-	-	-	1	1	1	✓	✓	1
Mechanical manual brake release with lever (no locking)	K82						-	-	-	-	1	1	✓	1	1	1
Special technology 7)																
Mounting of LL 861 900 220 rotary pulse encoder	H70						1	✓	✓	✓	1	✓	✓	✓	✓	✓
Mounting of HOG 9 D 1024 I rotary pulse encoder	H72						O. R.	O. R.	O. R.	O. R.		/	✓	√	✓	✓
Mounting of HOG 10 D 1024 I rotary pulse encoder							-	-	-	_	1	/	<i>\</i>	<i>'</i>	<i>\</i>	/
Prepared for mounting LL 861 900 220	H78						✓ ○ □	<i>\</i>	✓	✓ ○ □	1	1	1	<i>'</i>	<i>\</i>	/
Prepared for mounting HOG 9 D 1024 I	H79						O. R.	O. R.	O. R.	O. R.		/	<i>'</i>	<i>'</i>	<i>'</i>	/
Prepared for mounting HOG 10 D 1024 I	H80						_				/	<i>'</i>	<i>\</i>	<i>'</i>	<u> </u>	/
Mounting of explosion-proof rotary pulse encoder HOG 10 DN 1024 I, connection box protection against moisture	J15						/	/	/	<i></i>	/	/	1	/	<i>\</i>	<i>y</i>
Mounting of explosion-proof rotary pulse encoder HOG 10 DN 1024 I, connection box protection against dust	J16						✓	1	1	✓	1	1	✓	1	✓	1
Mounting of rotary pulse encoder HOG 10 DN 1024 I + FSL, (speed rpm), connection box protection against moisture	Y74 • and specified speed rpm						-	-	-	-	1	1	1	✓	✓	✓
Mounting of rotary pulse encoder HOG 10 DN 1024 I + FSL, (speed rpm), connection box protection against dust	Y76 • and specified speed rpm						-	-	-	-	1	1	1	✓	✓	✓
Mounting of rotary pulse encoder HOG 10 DN 1024 I + ESL 93, (speed rpm), connection box protection against dust	Y79 • and specified speed (max. 3) rpm						-	-	-	-	1	√	✓	1	✓	√
Mechanical design and degrees of	protection															
Drive-end seal for flange-mounting motors with an oil-tightness of up to 0.1 bar Not possible for IM V3 type of construction ¹⁰⁾	K17						✓	✓	1	1	1	√	✓	1	✓	√
Low-noise version for 2-pole motors with clockwise direction of rotation 11)	K37						-	-	1	1	1	1	1	1	1	✓
with counter-clockwise direction of rotation 11)	K38						-	-	/	1	J	1	1	1	1	1
IP65 degree of protection ¹²⁾	K50						1	1	1	1	1	1	1	1	1	✓
IP56 degree of protection (non-heavy-sea) ¹³⁾	K52						1	✓	✓	1	1	1	1	✓	✓	1
Vibration-proof version	L03						✓	✓	✓	1	-	-	-	-	-	_
Condensation drainage holes 14)	L12						1	1	1	1						
Non-rusting screws (externally)	M27						1	1	1	1	1	1	/	1	✓	✓
Earth brushes for converter-fed operation	M44						-	-	-	-	-	-	-	-	O. R.	O. R.
Mechanical protection for encoder ¹⁵⁾	M68						1	1	1	1	1	1	1	1	1	1

Special versions

Special versions	Additional	Moto	or type	frame	size											
	identifica- tion code -Z with order code and plain text if															
	required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-saving	motors with i	mproved	d effic	iency	– Cas	st-iron				l 1LG4						
							1LA6	6 (cast	-iron)		1LG	4 (cast	i-iron)			
Coolant temperature and site altitu																
Coolant temperature -50 to +40 °C	D02						-	-	-	-	1	√	√	✓	✓	✓
Coolant temperature -40 to +40 °C	D03						✓	✓	✓	✓	1	✓	✓	✓	✓	✓
Coolant temperature -30 to +40 °C	D04						✓	✓	1	1	1	✓	1	✓	✓	1
Designs in accordance with standa	ards and specifi	ications														
Electrical according to NEMA MG1-12	D30						✓	1	✓	1	1	✓	✓	✓	1	✓
Design according to UL with "Recognition Mark" ¹⁶⁾	D31						1	1	✓	1	1	✓	✓	✓	1	✓
Canadian regulations (CSA) 17)	D40						1	1	1	1	1	✓	✓	/	/	/
PSE Mark Japan ¹⁸⁾	D46						1	1	1	-	-	-	-	-	-	-
VIK version (includes Zone 2 for mains-fed operation, without Ex nA II on rating plate)	K30						1	1	1	1	V	1	1	✓	✓	1
Bearings and lubrication																
Measuring nipple for SPM shock pulse measurement for bearing inspection	G50						✓	✓	1	✓	1	✓	✓	✓	✓	✓
Bearing design for increased cantilever forces 19)	K20						1	1	1	1	1	1	1	1	1	1
Special bearing for DE and NDE, bearing size	K36						-	-	-	-	1	1	✓	✓	√ 20)	√ 20]
Regreasing device	K40						✓	1	✓	✓	1	✓	✓	✓		
Located bearing DE	K94						1	1	1	/	1	1	1	✓	✓	✓
Located bearing NDE	L04						1	1	1							
Insulated bearing cartridge	L27						-	-	-	-	-	-	1	1	1	1
Balance and vibration quantity																
Vibration quantity A																
Vibration quantity B	K02						✓	1	✓	✓	1	✓	✓	1	✓	1
Full key balancing	L68						1	1	1	✓	1	✓	✓	1	✓	1
Balancing without key	M37						1	1	1	1	1	1	1	1	1	1
Shaft and rotor																
Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955	K04						1	1	1	1	1	1	1	✓	✓	✓

frequency

Tolerance R for flange-mounting motors ²¹⁾

sions without featherkey way Concentricity of shaft

extension in accordance with DIN 42955 Tolerance R Standard shaft made of

Heating and ventilation Fan cover for textile industry

Anti-condensation heaters

Anti-condensation heaters for 115 V

Sheet metal fan cover Separately driven fan with non-standard voltage and/or

Metal external fan 24)

non-rusting steel Non-standard cylindrical shaft extension ²³⁾

Second standard shaft extension ²²⁾ K16 Shaft extension with normal dimen-

K42

L39

M65

H17

K35

K45

K46

Y81 • and identifica-

tion code

Y55 • and identifica-tion code

Special versions	Additional identification code -Z with order code and plain text if required	Ja :	56	63	frame :	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-saving	motors wit	in imp	rovec	і еппс	iency	– Cas	t-iron				11LG4		. (+				
Rating plate and extra rating plate								ILA	(cast	-iron)		ILG4	(cast	-iron)			
Second lubricating plate, supplied loose	B06							1	1	1	1	1	1	1	1	1	1
Second rating plate, loose	K31							1	1	1	1	1	1	1	1	1	1
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification code							1	1	1	1	1	1	1	1	1	1
Extra rating plate with identification codes	Y82 • and identification code							1	1	1	1	V	1	1	1	1	1
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code							1	1	✓	1	V	1	1	1	1	1
Packaging, safety notes, documen	tation and te	est cer	tificate	s													
Without safety and commissioning note. Customer's declaration of renouncement required.	B00							0	0	0	0	-	-	-	-	-	-
With one safety and startup guide per box pallet	B01							0	0	0	0	-	-	-	-	-	-
Acceptance test certificate 3.1 according to EN 10204	B02							1	1	1	1	1	1	1	1	1	✓
Operating instructions German/English in print	B23							1	1	1	1	1	1	1	1	1	✓
Type test with heat run for vertical motors, with acceptance	F83							✓	1	✓	✓	1	✓	✓	✓	1	✓
Wire-lattice pallet	L99							0	0	0	0	_	-	-	-	-	-
Connected in star for dispatch	M32							1	✓	✓	1	1	✓	✓	✓	✓	1
Connected in delta for dispatch	M33							1	1	✓	✓	1	1				

- Standard version
- 0
- Without additional charge
 This order code only determines the price of the version Additional plain text is required.
- O. R. Possible on request
- With additional charge
- Not possible

IEC Squirrel-Cage Motors

Standard motors up to frame size 315 L

- 1) Evaluation with appropriate tripping unit (see Catalog LV 1) is recom-
- In combination with the PTC thermistor option or anti-condensation heating option, please inquire before ordering.
- $^{3)}$ Possible in combination with order code L44 to L49 or length specification in plain text
- Only the 50 Hz data are indicated on the rating plate.
- Cannot be used for motors in UL version (order code D31). Cannot be used for motors according to CSA approval (order code **D40**) for motor serie 1LG4. The grease lifetime specified in catalog part 0 "Introduction" refers to CT 40 °C. When the coolant temperature rises by 10 K, the grease lifetime or relubrication interval is halved.
- For frame sizes 100 to 160, do not specify an order code. Order code is only necessary for frame sizes 180 to 315.
- A second shaft extension is not possible. Please inquire for mounted brakes. The order codes listed cannot be combined within the various technologies nor with each other within the same technology system. This applies for:

 - Modular technology Basic versions of "Modular technology"
 - Combination of special versions "Special technology"
- 8) For 1LG4/1LG6 motors, order codes G17, G26 and H63 frame size 225 and above can also be combined with all rotary pulse encoders in the "Special technology" range.
- The standard brake supply voltage is 230 V AC, 50/60 Hz. Other brake supply voltages are possible with order codes C00 and C01.
- ¹⁰⁾ Not possible for motor series 1LG4 for 2-pole motors
- 11) For 1LG4 motors in low-noise version a second shaft extension and/or mounting of an encoder are not possible.)
- Not possible in combination with rotary pulse encoder HOG 9 D 1024l (order code **H72**, **H79**) and/or brake 2LM8 (used for motors up to and including frame size 225, order code **G26**).
- ¹³⁾ Not possible in combination with brake 2LM8 (used for motors up to and including frame size 225, order code G26).
- Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE (IP55, IP56, IP65). If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath.

- 15) Not necessary when a rotary pulse encoder is combined with a separately driven fan, because in this case the rotary pulse encoder is installed under the fan cowl
- $^{16)}$ Possible up to 600 V max. Order with voltage code $\boldsymbol{9}$ and order code for voltage and frequency. The rated voltage is indicated on the rating plate.
- ¹⁷⁾ Order with voltage code **9** and order code for voltage and frequency. The rated voltage is indicated on the rating plate.
- ¹⁸⁾ "Small power motors" with a rated output of up to 3 kW which are exported to Japan must bear the PSE marking.
- ¹⁹⁾ Not possible for 2-pole 1LG4 motors, frame size 315 L in vertical types of construction; bearings for increased cantilever forces at vibration quantity level A available on request for 1LG4 motors. Not possible for 1LG4 motors in the combination "Concentricity of the shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors" - order code K04.
- ²⁰⁾ Additional charge for 2-pole motors. With 4-pole to 8-pole motors, standard version.
- Can be combined with deep-groove bearings of series 60.., 62.. and 63... Not possible in combination with parallel roller bearings (e.g. bearings for increased cantilever forces, order code K20), brake mounting or encoder mounting
- ²²⁾ Possible for motors of frame size 315 and above in vertical types of construction or 2-pole for version with second shaft extension on request. Version with protective cover not possible.
- ²³⁾ When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE The featherkeys are supplied in every case. For order codes Y55 and K16: Dimensions D and DA ≤ internal diameter of roller bearing
 - (see dimesnion tables under "Dimensions")
 - Dimensions E and EA ≤2 x length E (normal) of the shaft extension For an explanation of the order codes, see catalog part 0 "Introduction".
- ²⁴⁾ For 1LA5/6/7/9 motors and 1LG with metal external fan, converter-fed operation is permitted. The metal external fan is not possible in combination with the low-noise version - order code K37 or K38.

Special versions

Options or order codes (supplement -Z is required)

Special versions	Additional identification code -Z with order code and plain text if	Moto	or type	frame s	size											
	required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315

	order code and plain																
	text if required																
0.15 101 1 1 101 1	<u> </u>	_	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors with inc	reased out	out –	Cast	-iron	series	1LG ⁴						41.04	/4	!\			
Motor protection												ILG4	(cast-	iron)			
Motor protection Motor Protection with PTC thermistors with 3 embedded temperature sensors for tripping 1)	A11											1	✓	✓	1	1	
Motor protection with PTC thermistors with 6 embedded temperature sensors for tripping and alarm 1)	A12											√	1	✓	1	✓	
Motor temperature detection with embedded temperature sensor KTY 84-130 ¹⁾	A23											1	1	1	1	1	
Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 1)	A25											1	1	1	1	1	
Temperature detectors for tripping 1)	A31											1	1	1	/	1	
Installation of 3 PT 100 resistance thermometers 1)	A60											1	1	1	1	1	
Installation of 6 PT 100 resistance thermometers in stator winding 1)	A61											1	1	1	✓	1	
Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings 1)	A72											√	✓	✓	1	✓	
Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings 1)	A78											√	✓	✓	✓	✓	
Installation of 2 PT 100 double screwin resistance thermometers (3-wire circuit) for rolling-contact bearings 1)	A80											√	✓	✓	1	✓	
Motor connection and connection b	ох																
Two-part plate on connection box	K06											_	✓	✓	✓	✓	
Connection box on RHS	K09											✓	✓	✓	✓	✓	
Connection box on LHS	K10											✓	✓	✓	✓	✓	
Connection box on top, feet screwed on	K11											✓	✓	✓	✓	✓	
Connection box in cast-iron version	K15											✓	✓	✓			
One cable gland, metal	K54											✓	✓	✓	✓	✓	
Cable gland, maximum configuration	K55											✓	✓	✓	✓	✓	
Rotation of the connection box through 90°, entry from DE	K83											✓	✓	✓	✓	✓	
Rotation of the connection box through 90°, entry from NDE	K84											1	1	1	✓	1	
Rotation of connection box through 180°	K85											✓	✓	✓	/	✓	
Next larger connection box	L00											✓	✓	✓	✓	✓	
Undrilled entry plate	L01											0	0	0	0	0	
External earthing	L13																
6 cables protruding, 1.5 m long 2)	L48											✓	✓	✓	0. R.	O. R.	
6 cables protruding, 3 m long ²⁾	L49											✓	/	✓	O. R.		
Protruding cable ends – right side 3)	L51											O. R.	0. R.	0. R.	0. R.	0. R.	
Protruding cable ends – left side 3)	L52											O. R.	O.R.	O. R.	0. R.		
Auxiliary connection box 1XB3 020	L97											✓	✓	✓	✓	✓	

Special versions	Additional identification code -Z with order code and plain text if	Мо	tor type	frame s	size											
	required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors with inc	reased outp	out – Cas	st-iron	series	1LG4											
Motor connection and connection b	ov (continuos	1)									1LG4	(cast	-iron)			
Stud terminal for cable connection, accessories pack (3 items)	M46	1)									-	-	-	1	1	
Saddle terminal for connection without cable lug, accessories pack (6 items)	M47										-	-	-	1	1	
Windings and insulation																
Temperature class 155 (F), used acc. to 155 (F), with service factor (SF)	C11										✓	1	1	1	✓	
Temperature class 155 (F), used acc. to 155 (F), with increased output 5)	C12										✓	1	1	1	√	
Temperature class 155 (F), used acc. to 155 (F), with increased coolant temperature	C13										1	1	1	1	1	
Increased air humidity/temperature with 30 to 60 g water per m ³ of air	C19										1	1	1	1	1	
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 % ⁴⁾	C22										✓	1	1	1	✓	
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 % ⁴⁾	C23										1	1	1	1	1	
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 % ⁴⁾	C24										✓	1	1	1	✓	
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 % ⁴⁾	C25										1	1	1	1	1	
Increased air humidity/temperature with 60 to 100 g water per m ³ of air	C26										1	1	✓	✓	1	
Temperature class 155 (F), used acc. to 130 (B), with increased coolant temperature and/or site altitude	Y50 ● and specified output, CT°C or SA m above sea level										✓	√	√	√	√	
Colors and paint finish																
Standard finish in RAL 7030 stone gray																
Standard finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y53 • and standard finish RAL										✓	1	1	1	√	
Special finish in RAL 7030 stone gray											1	1	1	1	1	
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y54 • and special finish RAL										✓	✓	✓	✓	✓	

Special versions	Additional identification code -Z with order code and plain text if required			,,	frame												
Self-ventilated motors with inci			56	63 iron	71 sorios	80 11 G/	90	100	112	132	160	180	200	225	250	280	315
Sen-ventuated motors with mich	easeu out	pui – i	Jasi-	II OII :	series	ILG4						1LG4	(cast-	iron)			
Colors and paint finish (continued)														,			
Special finish in special RAL colors: For RAL colors, see "Special finish in special RAL colors" on Page 0/19	Y51 • and special finish RAL											✓	✓	✓	✓	✓	
Offshore special finish	M91											1	1	1	1	1	
Sea air resistant special finish	M94											O. R.	O. R.	0. R.	O. R.	O. R.	
Unpainted (only cast iron parts primed)	K23											0	0	0	0	0	
Unpainted, only primed	K24											1	1	/	/	1	
Modular technology – Basic version																	
Mounting of separately driven fan 6)	G17											1	✓	1	1	✓	
Mounting of brake ^{6) 7)}	G26											1	/	<u>/</u>	<u>/</u>	1	
Mounting of 1XP8 001-1 (HTL) rotary pulse encoder	H57											V	<i>'</i>	<i>-</i>	<i>-</i>	<i>-</i>	
Mounting of 1XP8 001-2 (TTL) rotary pulse encoder	H58											1	1	1	1	/	
Modular technology - Combinations	s of basic ve	rsions	6)														
Mounting of separately driven fan and 1XP8 001-1 rotary pulse encoder	H61											1	1	1	1	1	
Mounting of brake and 1XP8 001-1 rotary pulse encoder 7)	H62											1	1	1	1	1	
Mounting of brake and separately driven fan ^{6) 7)}	H63											1	1	1	1	1	
Mounting of brake, separately driven fan and 1XP8 001-1 rotary pulse encoder ⁷⁾	H64											✓	✓	✓	✓	✓	
Mounting of separately driven fan and 1XP8 001-2 rotary pulse encoder												1	1	1	1	✓	
Mounting of brake and 1XP8 001-2 rotary pulse encoder 7)	H98											1	1	1	1	1	
Mounting of brake, separately driven fan and 1XP8 001-2 rotary pulse encoder ⁷⁾	H99											1	1	✓	✓	1	
Modular technology - Additional ve	rsions																
Brake supply voltage 24 V DC	C00											1	✓	✓	✓	✓	
Brake supply voltage 400 V AC	C01											1	√	√	√	√	
Mechanical manual brake release with lever (no locking)	K82											1	-	•	•	•	
Special technology ⁵⁾																	
Mounting of LL 861 900 220 rotary pulse encoder	H70											1	1	1	1	✓	
Mounting of HOG 9 D 1024 I rotary pulse encoder	H72											√	√	✓	✓	✓	
Mounting of HOG 10 D 1024 I rotary pulse encoder	H73											1	✓	✓	✓	1	
Prepared for mounting LL 861 900 220	H78											1	/	1	1	1	
Prepared for mounting HOG 9 D 1024 I	H79											1	1	1	1	1	
Prepared for mounting HOG 10 D 1024 I	H80											1	1	1	1	1	
Mounting of explosion-proof rotary pulse encoder HOG 10 DN 1024 I, connection box protection against moisture	J15											1	1	1	1	1	
Mounting of explosion-proof rotary pulse encoder HOG 10 DN 1024 I, connection box protection against dust	J16											1	1	1	1	1	

Special versions	Additional identification code -Z with order code		Motor type	e frame :	size											
	and plain															
	text if required		56 63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors with inc		put –					100	112	132	160	100	200	223	230	200	313
Con Tonunatou motore unan me	rouoou out	par	ouot ii oii	1 001100	, ,						1LG	4 (cast	-iron)			
Special technology ⁵⁾ (continued)													,			
Mounting of rotary pulse encoder HOG 10 DN 1024 I + FSL, (speed rpm), connection box protection against moisture	Y74 • and specified speed rpm										√	1	1	✓	1	
Mounting of rotary pulse encoder HOG 10 DN 1024 I + FSL, (speed rpm), connection box protection against dust	Y76 • and specified speed rpm										1	1	1	1	1	
Mounting of rotary pulse encoder HOG 10 DN 1024 I + ESL 93, (speed rpm), connection box protection against dust	Y79 • and specified speed (max. 3) rpm										√	1	1	1	1	
Mechanical design and degrees of																
Drive-end seal for flange-mounting motors with an oil-tightness of up to 0.1 bar Not possible for IM V3 type of construction 8)	K17										1	1	1	1	1	
Low-noise version for 2-pole motors with clockwise direction of rotation ⁹⁾	K37										1	1	1	1	1	
Low-noise version for 2-pole motors with counter-clockwise direction of rotation ⁹⁾	K38										✓	1	1	✓	1	
IP65 degree of protection ¹⁰⁾	K50										1	1	1	1	/	
IP56 degree of protection (non-heavy-sea) 11)	K52										✓	1	1	1	1	
Condensation drainage holes ¹²⁾	L12															
Non-rusting screws (externally)	M27										1	1	1	/	/	
Earth brushes for converter-fed operation	M44										-	-	-	-	O. R.	
Mechanical protection for encoder ¹³⁾	M68										1	1	1	1	/	
Coolant temperature and site altitude	de															
Coolant temperature -50 to +40 °C	D02										✓	1	✓	✓	✓	
Coolant temperature -40 to +40 °C	D03										✓	✓	✓	✓	✓	
Coolant temperature -30 to +40 °C	D04										1	1	1	1	1	
Designs in accordance with standa	rds and spec	cificatio	ons													
Electrical according to NEMA MG1-12	2 D30										1	1	1	1	1	
Design according to UL with "Recognition Mark" 14)	D31										1	1	1	1	✓	
Canadian regulations (CSA) 15)	D40										1	1	1	1	1	
Bearings and lubrication																
Measuring nipple for SPM shock pulse measurement for bearing inspection	G50										✓	✓ 	✓ 	√	✓ 	
Bearing design for increased cantilever forces ¹⁶⁾	K20										1	✓	✓	1	✓	
Special bearing for DE and NDE, bearing size	K36										✓	1	✓	✓	✓ ¹⁷⁾	
Regreasing device	K40										1	1	1	1		
Located bearing DE	K94										✓ 	<u>/</u>	<u>/</u>	<u>/</u>	<u>/</u>	
Located bearing NDE	L04 L27										_		<u>□</u> ✓	<u>□</u> ✓	<u>□</u> ✓	
Insulated bearing cartridge Balance and vibration quantity	LZI										_	_	•	,	,	
Vibration quantity A												_	_	_	_	
Vibration quantity B	K02										/	<u> </u>	<u> </u>	<u> </u>	-	
Full key balancing	L68										1	1	1	1	1	
Balancing without key	M37										✓	✓	1	✓	✓	

	cial		

Charles varaions	Additional	N 4 = ± =	rtus	from a -	izo											
Special versions	Additional identifica-	IVIOLO	птуре	frame s	ize											
	tion code															
	-Z with order code															
	and plain															
	text if required															
Calfarantilated materia with inc		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors with inc	reased out	put – Cast	-iron s	series	1LG4						11.0	1 (0001	!uaua\			
Shaft and rotor											ILG2	l (cast-	-iron)			
Concentricity of shaft extension,	K04										1	1	1	1	/	
coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors ¹⁸⁾												·		•	•	
Second standard shaft extension ¹⁹⁾	K16										/	/	/	/	/	
Shaft extension with normal dimen-	K42										1	1	1	1	1	
sions without featherkey way																
Concentricity of shaft extension in accordance with DIN 42955 Tolerance R	L39										✓	1	1	1	√	
Non-standard cylindrical shaft extension ²⁰⁾	Y55 • and identification code										1	1	1	1	1	
Heating and ventilation																
Metal external fan ²¹⁾	K35										1	1	1	1	1	
Anti-condensation heaters for 230 V	K45										1	/	/	/	✓	
Anti-condensation heaters for 115 V	K46										1	1	/	/	/	
Sheet metal fan cover	L36										1	1	1	1	1	
Separately driven fan with	Y81 • and										-	-	/	/	1	
non-standard voltage and/or frequency	identifica- tion code															
Rating plate and extra rating plates																
Second lubricating plate,	B06										1	1	1	1	1	
supplied loose																
Second rating plate, loose	K31										1	/	✓	/	√	
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification code										/		<i>y</i>		<i>y</i>	
Extra rating plate with identification	Y82 • and										1	/	/	/	✓	
codes	identifica- tion code															
Additional information on rating plate	Y84 • and										1	/	/	/	1	
and on package label (maximum of 20 characters)	identifica- tion code											Ť	·	Ť	·	
Packaging, safety notes, documenta		st certificate	s													
Acceptance test certificate 3.1 according to EN 10204	B02										1	1	1	1	1	
Operating instructions German/ English enclosed in print	B23										1	/	✓	/	√	
Type test with heat run for horizontal motors, with acceptance	F83										✓	/	✓	✓	✓	
Connected in star for dispatch	M32										1	1	√	√	✓	
Connected in delta for dispatch	M33										1	/				

- Standard version
- Without additional charge
- This order code only determines the price of the version Additional plain text is required.
- O. R. Possible on request
- With additional charge
- Not possible

Standard motors up to frame size 315 L

- Evaluation with appropriate tripping unit (see Catalog LV 1) is recom-
- In combination with the PTC thermistor option or anti-condensation heating option, please inquire before ordering.
- Possible in combination with order code L44 to L49 or length specification in plain text
- Only the 50 Hz data are indicated on the rating plate.
- A second shaft extension is not possible. Please inquire for mounted brakes. The order codes listed cannot be combined within the various technologies nor with each other within the same technology system. This applies for:

 - Modular technologyBasic versions of "Modular technology"
 - Combination of special versions "Special technology"
- 6) For 1LG4/1LG6 motors, order codes **G17**, **G26** and **H63** frame size 225 and above can also be combined with all rotary pulse encoders in the "Special technology" range.
- The standard brake supply voltage is 230 V AC, 50/60 Hz. Other brake supply voltages are possible with order codes **C00** and **C01**.
- Not possible for motor series 1LG4 for 2-pole motors.
- For 1LG4 motors in low-noise version a second shaft extension and/or mounting of an encoder are not possible.)
- Not possible in combination with rotary pulse encoder HOG 9 D 1024l (order code H72, H79) and/or brake 2LM8 (used for motors up to and including frame size 225, order code G26).
- 11) Not possible in combination with brake 2LM8 (used for motors up to and including frame size 225, order code G26).
- 12) Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE (IP55, IP56, IP65). If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath
- 13) Not necessary when a rotary pulse encoder is combined with a separately driven fan, because in this case the rotary pulse encoder is installed under the fan cowl.

- ¹⁴⁾ Possible up to 600 V max. Order with voltage code **9** and order code for voltage and frequency. The rated voltage is indicated on the rating plate.
- ¹⁵⁾ Order with voltage code **9** and order code for voltage and frequency. The rated voltage is indicated on the rating plate.
- ¹⁶⁾ Not possible for 2-pole 1LG4 motors, frame size 315 L in vertical types of construction; bearings for increased cantilever forces at vibration quantity level A available on request for 1LG4 motors. Not possible for 1LG4 motors in the combination "Concentricity of the shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors" - order code K04.
- ¹⁷⁾ Extra charge for 2-pole motors. With 4-pole to 8-pole motors, standard
- ¹⁸⁾ Can be combined with deep-groove bearings of series 60.., 62.. and 63... Not possible in combination with parallel roller bearings (e.g. bearings for increased cantilever forces, order code K20), brake mounting or encoder mounting.
- ¹⁹⁾ Possible for motors of frame size 315 and above in vertical types of construction or 2-pole for version with second shaft extension on request. Version with protective cover not possible.
- $^{20)}$ When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE The featherkeys are supplied in every case. For order codes Y55 and K16:
 - Dimensions D and DA ≤ internal diameter of roller bearing (see dimesnion tables under "Dimensions")
 - Dimensions E and EA ≤2 x length E (normal) of the shaft extension or an explanation of the order or the For an explanation of the order codes, see catalog part 0 "Introduction".
- ²¹⁾ For 1LA5/6/7/9 motors and 1LG with metal external fan, converter-fed operation is permitted. The metal external fan is not possible in combination with the low-noise version - order code K37 or K38.

Special versions

Options or order codes (supplement -Z is required)

Special versions	Additional identification code -Z with order code and plain text if	Moto	r type fr	ame s	ize											
• 11	required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315

	and plain text if													
	required	50	6 63	71 8	30 90	100 1	12 132	160	180	200	225	250	280	315
Self-ventilated energy-sav	ina motors							100	100	200	220	200	200	010
				,					1LG6	cast	-iron)			
Motor protection										•	ĺ			
Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping 1)	A11								1	1	1	1	1	1
Motor protection with PTC thermistors with 6 embedded temperature sensors for tripping and alarm 1)	A12								1	1	1	1	1	1
Motor temperature detection with embedded temperature sensor KTY 84-130 1)	A23								1	1	✓	1	✓	1
Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 1)	A25								✓	✓	1	1	1	1
Temperature detectors for tripping 1)	A31								✓	✓	✓	✓	✓	✓
Installation of 3 PT 100 resistance thermometers 1)	A60								✓	✓	✓	✓	✓	✓
Installation of 6 PT 100 resistance thermometers in stator winding ¹⁾	A61								1	1	✓	1	✓	1
Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings 1)									✓	✓	√	✓	√	1
Installation of 2 PT100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings 1)	A78								✓	✓	1	1	1	1
Installation of 2 PT 100 double screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings	A80								✓	✓	✓	1	✓	1
Motor connection and connection	tion box													
Two-part plate on connection box	K06								-	1	✓	1	✓	✓
Connection box on RHS	K09								1	1	/	1	/	1
Connection box on LHS	K10								✓	✓	✓	✓	✓	1
Connection box on top, feet screwed on	K11								✓	1	1	1	1	1
Connection box in cast-iron version	K15								1	1	✓		0	
One cable gland, metal	K54								1	✓	1	1	1	✓
Cable gland, maximum configuration	K55								1	1	✓	1	✓	1
Rotation of the connection box through 90°, entry from DE	K83								1	1	1	1	1	1
Rotation of the connection box through 90°, entry from NDE	K84								✓	1	1	1	1	✓
Rotation of connection box through 180°	K85								1	1	1	1	1	1
Next larger connection box	L00								1	1	1	1	1	/
Undrilled entry plate	L01								0	0	0	0	0	0
External earthing	L13													

o a te	Z with order code and plain extif															
re	equired	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315

	text if																
	required		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-say	ing motors	with hi	gh effic		y – Ca		n seri	es 1L	G6								
												1LG6	(cast-	iron)			
Motor connection and connection	tion box (cor	ntinued)															
6 cables protruding, 1.5 m long ²⁾	L48											1	1	1	O. R.	O.R.	O.R.
6 cables protruding, 3 m long ²⁾	L49											✓	✓	✓	O.R.	O.R.	O. R.
Protruding cable ends – right side ³⁾	L51											O. R.	O.R.	O.R.	O.R.	O.R.	O. R.
Protruding cable ends – left side ³⁾	L52											O. R.	O.R.	O.R.	O.R.	O.R.	O. R.
Auxiliary connection box 1XB3 020	L97											✓	✓	✓	✓	✓	✓
Stud terminal for cable connection, accessories pack (3 items)	M46											-	-	-	1	1	1
Saddle terminal for connection without cable lug, accessories pack (6 items)	M47											-	-	-	✓	1	✓
Windings and insulation																	
Temperature class 155 (F), used acc. to 155 (F), with service factor (SF)	C11											✓	✓	✓	✓	✓	✓
Temperature class 155 (F), used acc. to 155 (F), with increased output ⁴⁾	C12											✓	✓	✓	✓	✓	✓
Temperature class 155 (F), used acc. to 155 (F), with increased coolant temperature	C13											✓	1	1	1	1	1
Increased air humidity/ temperature with 30 to 60 g water per m ³ of air	C19											✓	✓	✓	✓	1	✓
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 % 4)	C22											✓	✓	✓	✓	✓	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 % 4)	C23											✓	✓	✓	✓	✓	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 % ⁴⁾	C24											✓	1	1	1	1	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 % ⁴⁾	C25											1	1	1	1	1	1
Increased air humidity/ temperature with 60 to 100 g water per m ³ of air	C26											✓	1	1	1	1	1
Temperature class 155 (F), used acc. to 130 (B), with increased coolant temperature and/or site altitude	Y50 ● and specified output, CT°C or SA m above sea level											✓	✓	✓	✓	√	✓
Temperature class 155 (F), used acc. to 155 (F), other requirements	Y52 • and specified output, CT°C or SA m above sea level											√	√	√	√	√	√

Special version	

Special versions	Additional identification code -Z with order code and plain text if required		Motor 56	type f	rame s	size 80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-sav	ing motors	s with hig	h effic	cienc	y – C	ast-irc	n seri	ies 1L	G6			41.00	. / 4	:\			
Colors and paint finish												1LG6	(cast-	iron)			
Standard finish in RAL 7030 stone gray																	
Standard finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y53 • and standard finish RAL											1	√	1	1	1	V
Special finish in RAL 7030 stone gray	K26											1	1	1	1	1	✓
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y54 • and special finish RAL											✓	✓	✓	V	V	✓
Special finish in special RAL colors: For RAL colors, see "Special finish in special RAL colors" on Page 0/19	Y51 • and special finish RAL											1	1	1	/	/	✓
Offshore special finish	M91											1	1	1	✓	✓	/
Sea air resistant special finish	M94											O. R.					
Unpainted (only cast iron parts primed)	K23											0	0	0	0	0	0
Unpainted, only primed	K24											1	1	1	1	1	1
Modular technology – Basic v Mounting of separately	G17											1	1	1	1	1	/
driven fan 6)																	
Mounting of brake ^{6) 7)} Mounting of 1XP8 001-1 (HTL)	G26 H57											1	1	1	1	1	1
rotary pulse encoder												•					
Mounting of 1XP8 001-2 (TTL) rotary pulse encoder	H58											/	/	/	✓	✓	1
Modular technology – Combin		sic version	ıs ⁵⁾														
Mounting of separately driven fan and 1XP8 001-1 rotary pulse encoder	H61											✓	√	1	1	1	<i>y</i>
Mounting of brake and 1XP8 001-1 rotary pulse encoder 7)	H62											✓	✓	1	1	1	/
Mounting of brake and separately driven fan 6) 7)	H63											1	✓	1	✓	✓	1
Mounting of brake, separately driven fan and 1XP8 001-1 rotary pulse encoder 7)	H64											1	1	1	1	1	1
Mounting of separately driven fan and 1XP8 001-2 rotary pulse encoder	H97											✓	✓	1	1	1	1
Mounting of brake and 1XP8 001-2 rotary pulse encoder 7)	H98											✓	✓	1	1	1	1
Mounting of brake, separately driven fan and 1XP8 001-2 rotary pulse encoder 7)	H99											✓	1	1	1	✓	1

Special versions

Special versions											
Special versions	Additional identification code -Z with order code and plain text if required	Motor type fran	90 100	112 13	32 160	180	200	225	250	280	315
Self-ventilated energy-sav	ing motors				DZ 100	100	200	220	200	200	010
M. J. L. J. J. J. J. J. J. M. J. P.						1LG6	(cast-	iron)			
Modular technology – Addition Brake supply voltage	C00					1	1	1	1	1	1
24 V DC Brake supply voltage	C01					1	✓	/	/	/	√
400 V AC Mechanical manual brake	K82					1	✓	/	/	/	√
release with lever (no locking)											
Special technology ⁵⁾											
Mounting of LL 861 900 220 rotary pulse encoder	H70					✓	✓	✓	✓	✓	✓
Mounting of HOG 9 D 1024 I rotary pulse encoder	H72					1	✓	✓	✓	✓	✓
Mounting of HOG 10 D 1024 I rotary pulse encoder	H73					✓	✓	✓	✓	✓	✓
Prepared for mounting LL 861 900 220	H78					1	✓	✓	✓	✓	✓
Prepared for mounting HOG 9 D 1024 I	H79					1	✓	√	√	✓	✓
Prepared for mounting HOG 10 D 1024 I	H80					✓	✓	✓	✓	✓	✓
Mounting of explosion-proof rotary pulse encoder HOG 10 DN 1024 I, connection box protection against moisture						1	<i>\</i>	/	/	/	1
Mounting of explosion-proof rotary pulse encoder HOG 10 DN 1024 I, connection box protection against dust	J16					1	1	1	1	1	1
Mounting of rotary pulse encoder HOG 10 DN 1024 I + FSL, (speed rpm), connection box protection against moisture	Y74 • and specified speed rpm					1	✓	1	1	1	✓
Mounting of rotary pulse encoder HOG 10 DN 1024 I + FSL, (speed rpm), connection box protection against dust	Y76 • and specified speed rpm					✓	1	1	1	1	✓
Mounting of rotary pulse encoder HOG 10 DN 1024 I + ESL 93, (speed rpm), connection box protection against dust	Y79 • and specified speed (max. 3) rpm					√	✓	✓	✓	✓	✓
Mechanical design and degree	es of protection	on									
Drive-end seal for flange- mounting motors with an oil- tightness of up to 0.1 bar Not possible for IM V3 type of construction and 2-pole motors 8)	K17					1	/	/	/	/	1
Low-noise version for 2-pole motors with clockwise direction of rotation ⁹⁾	K37					-	-	-	-	-	-
Low-noise version for 2-pole motors with clockwise direction of rotation ⁹⁾	K38					-	-	-	-	-	-
IP65 degree of protection 10)	K50					1	1	1	1	✓	✓
IP56 degree of protection (non-heavy-sea) 11)	K52					1	1	✓	✓	1	✓
Condensation drainage holes ¹²⁾	L12						_	_	_	0	
Non-rusting screws (externally)						1	✓	✓	✓	✓	✓
Earth brushes for converter-fed operation						-	-	-	-	O. R.	O.R.
Machanical protection for	Mes					/	/	/	/	/	/

M68

Mechanical protection for encoder ¹³⁾

Special versions	Additional identification code -Z with order code and plain	Motor type frame size						
	text if required	50 00 74 00 00 400 440 400 400	100	000	005	050	000	045
Self-ventilated energy-say	•	56 63 71 80 90 100 112 132 160 s with high efficiency – Cast-iron series 1LG6	180	200	225	250	280	315
3,		3	1LG	6 (cast-	iron)			
Coolant temperature and site	altitude							
Coolant temperature -50 to +40 °C	D02		1	✓	✓	√	√	√
Coolant temperature -40 to +40 °C	D03		1	1	✓	✓	✓	✓
Coolant temperature -30 to +40 °C	D04		1	1	1	1	1	1
Designs in accordance with st	tandards and	d specifications						
Electrical according to NEMA MG1-12 14)	D30							
Design according to UL with "Recognition Mark" 15)	D31		1	1	1	1	1	✓
Certified for Korea according to KS C4202 16)	D33		1	1	1	1	1	✓
Canadian regulations (CSA) 17)	D40		1	1	/	/	/	/
VIK version (includes Zone 2 for mains-fed operation, without Ex nA II on rating plate)	K30		1	1	1	1	1	1
Bearings and lubrication								
Measuring nipple for SPM shock pulse measurement for bearing inspection	G50		✓	✓	1	1	1	/
Bearing design for increased cantilever forces ¹⁸⁾	K20		✓	✓	1	1	1	1
Special bearing for DE and NDE, bearing size 63	K36		1	1	✓	✓	✓ ¹⁹⁾	√ 19)
Regreasing device	K40		1	1	1	1		
Located bearing DE	K94		1	✓	✓	1	1	1
Located bearing NDE	L04							
Insulated bearing cartridge	L27		-	-	1	1	1	√
Balance and vibration quantity Vibration quantity A	У		_	_	_	_	_	_
Vibration quantity B	K02		<u> </u>		<u> </u>	<u> </u>	<u> </u>	<u> </u>
Full key balancing	L68		1	1	/	<u> </u>	1	√
Balancing without key	M37		1	1	1	1	1	1
Shaft and rotor								
Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors ²⁰⁾	K04		✓	✓	1	1	1	✓
Second standard shaft extension ²¹⁾	K16		✓	✓	1	✓	✓	1
Shaft extension with normal dimensions without featherkey way	K42		✓	✓	1	1	1	1
Concentricity of shaft extension in accordance with DIN 42955 Tolerance R	L39		✓	1	1	1	1	1
Non-standard cylindrical shaft extension ²²)	Y55 • and identification code		1	1	1	1	1	1
Heating and ventilation								
Metal external fan ²³⁾ Anti-condensation heaters	K35 K45		1	1	1	1	1	1
for 230 V Anti-condensation heaters	K46		√ √	1	<i>y</i>	<i>y</i>	<i>y</i>	<i>y</i>
for 115 V								
Sheet metal fan cover	Y81 • and		1	✓	1	1	1	1
Separately driven fan with non- standard voltage and/or fre- quency	identifica- tion code		_					•

Special versions

Special versions	Additional identification code -Z with order code and plain text if required				frame												
			56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-sav	ring motors	with high	gh eff	icien	cy – C	ast-ire	on ser	ies 1L	G6								
												1LG6	cast-	iron)			
Rating plate and extra rating p	olates																
Second lubricating plate, supplied loose	B06											✓	✓	✓	✓	✓	1
Second rating plate, loose	K31											1	/	/	/	/	1
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification codes											1	1	1	1	1	1
Extra rating plate with identification codes	Y82 • and identification code											✓	1	1	1	1	1
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code											1	1	1	1	1	1

Standard version

ters)

Without additional charge

Acceptance test certificate 3.1 according to EN 10204 Operating instructions German/ B23 English enclosed in print Type test with heat run for verti- F83 cal motors, with acceptance Connected in star for dispatch M32 Connected in delta for dispatch M33

Packaging, safety notes and test certificates

- This order code only determines the price of the version Additional plain text is required.
- O. R. Possible on request
- With additional charge
- Not possible

- Evaluation with appropriate tripping unit (see Catalog LV 1) is recom-
- In combination with the PTC thermistor option or anti-condensation heating option, please inquire before ordering
- Possible in combination with order code L44 to L49 or length specification
- Only the 50 Hz data are indicated on the rating plate.
- A second shaft extension is not possible. Please inquire for mounted brakes. The order codes listed cannot be combined within the various technologies nor with each other within the same technology system. This applies for:

 - Modular technology
 Basic versions of "Modular technology"
 - Combination of special versions
 - Exception: For frame size 225 and above, the options for mounting a brake (order code G26), separately driven fan (order code G17) or brake and separately driven fan (order code H63) can be combined with the options or rotary pulse encoders of the "Special technology" range.
- For 1LG4/1LG6 motors, order codes G17, G26 and H63 frame size 225 and above can also be combined with all rotary pulse encoders in the "Special technology" range.
- The standard brake supply voltage is 230 V AC, 50/60 Hz. Other brake supply voltages are possible with order codes C00 and C01.
- Not possible for motor series 1LG6 for 2-pole motors
- Not necessary for 1LG6 motors because these motors are already noise
- $^{10)}$ Not possible in combination with rotary pulse encoder HOG 9 D 10241 (order code H72, H79) and/or brake 2LM8 (used for motors up to and including frame size 225, order code G26).
- ¹¹⁾ Not possible in combination with brake 2LM8 (used for motors up to and including frame size 225, order code G26).
- 12) Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE (IP55, IP56, IP65). If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath
- 13) Not necessary when a rotary pulse encoder is combined with a separately driven fan, because in this case the rotary pulse encoder is installed under the fan cowl.

- ¹⁴⁾ For the EPACT standard version (no order code required).
- $^{15)}$ Possible up to 600 V max. Order with voltage code $\boldsymbol{9}$ and order code for voltage and frequency. The rated voltage is indicated on the rating plate.
- ¹⁶⁾ For Korea are certified:
 - 2-pole motors ≤0.75 kW
 4-pole motors ≤0.75 kW

 - 6-pole motors <0.75 kW
- ¹⁷⁾ Order with voltage code **9** and order code for voltage and frequency. The rated voltage is indicated on the rating plate.
- Not possible for 2-pole 1LG6 motors, frame size 315 L in vertical types of construction; bearings for increased cantilever forces at vibration quantity level B available on request for 1LG6 motors. Not possible for 1LG6 motors in the combination "Concentricity of the shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors" - order code K04
- ¹⁹⁾ Extra charge for 2-pole motors. With 4-pole to 8-pole motors, standard
- ²⁰⁾ Can be combined with deep-groove bearings of series 60.., 62.. and 63.. Not possible in combination with parallel roller bearings (e.g. bearings for increased cantilever forces, order code K20), brake mounting or encoder mounting
- ²¹⁾ Possible for motors of frame size 315 and above in vertical types of construction or 2-pole for version with second shaft extension on request. Version with protective cover not possible.
- ²²⁾ When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE
 - The featherkeys are supplied in every case. For order codes **Y55** and **K16**:

 Dimensions D and DA ≤ internal diameter of roller bearing
 - (see dimesnion tables under "Dimensions")
 - Dimensions E and EA ≤2 x length E (normal) of the shaft extension For an explanation of the order codes, see catalog part 0 "Introduction".
- ²³⁾ For 1LA5/6/7/9 motors and 1LG with metal external fan, converter-fed operation is permitted. The metal external fan is not possible in combination with the low-noise version - order code K37 or K38.

Special versions

Options or order codes (supplement -Z is required)

Special versions

Additional identification code -Z with order code and plain text if

required

Motor type frame size

56 63 71 80 90 100 112 132 160 180 200 225 250 280 315

0.16	required		56 63					00	112	132	160	180	200	225	250	280	315
Self-cooled motors withou	ut external	tan – Alu		eries .P7	1LP7	and 1	LP5					1LP5					
				.e <i>r</i> Iumini	ım)								ninum)				
Motor protection					·												
Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping ¹⁾	A11		√	1	1	1	1		√	1	√	✓	1				
Motor protection with PTC hermistors with 6 embedded emperature sensors for ripping and alarm ¹⁾	A12		√	✓	1	1	1		√	1	✓	✓	1				
Motor temperature detection with embedded temperature sensor KTY 84-130 1)	A23		√	✓	✓	✓	✓	,	1	✓	✓	1	1				
Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 1)	A25		1	✓	✓	✓	✓	,	✓	✓	✓	1	1				
Temperature detectors for ripping 1)	A31		✓	✓	✓	✓	✓		✓	✓	✓	✓	✓				
Installation of 3 PT 100 resistance thermometers 1)	A60		-	-	-	-	✓		✓	✓	✓	1	✓				
Motor connection and connec	tion box																
ECOFAST motor plug Han-Drive 10e for 230 VΔ/400 VY ²⁾	G55		✓	✓	/	/	✓		1	1	-	-	-				
ECOFAST motor plug EMC Han-Drive 10e for 230 VΔ/400 VY ³⁾	G56		✓	✓	✓	✓	✓		✓	✓	-	-	-				
Connection box on RHS	K09		_	-	✓	✓	✓		✓	✓	✓	1	✓				
Connection box on LHS	K10		_	-	✓	✓	✓		✓	1	1	1	1				
One cable gland, metal	K54		✓	✓	✓	✓	✓		✓	✓	1	1	1				
Cable gland, maximum configuration	K55		✓	✓	✓	✓	✓		/	✓	✓	1	✓				
Rotation of the connection box hrough 90°, entry from DE	K83		✓	✓	✓	✓	✓		✓	✓	✓	1	✓				
Rotation of the connection box through 90°, entry from NDE	K84		✓	✓	✓	✓			✓	✓	✓	1	✓				
Rotation of connection box through 180°	K85		✓	✓	✓	✓	0)	0	0	0	1	✓				
Next larger connection box	L00		_	_	_	_	_		_	-	-	1	✓				
External earthing	L13		1	✓					✓	✓	✓	/	✓				
3 cables protruding, 0.5 m long ⁴⁾	L44		✓	✓					√	√	√		O. R.				
3 cables protruding, 1.5 m long ⁴⁾	L45		✓	✓					√	✓	√		O. R.				
6 cables protruding, 0.5 m long ⁴⁾	L47		✓	✓					✓	√	√		O. R.				
6 cables protruding, 1.5 m long ⁴⁾	L48		✓			√	√		√	✓	✓	1	✓ 				
6 cables protruding, 3 m long ⁴⁾	L49		_		_	_			_	_	_	-	_				
Connection box on NDE	M64		✓	1	1	1	1		✓	✓	✓	1	✓				
Ferminal strip for main and auxiliary terminals	M69		✓	/	/	/	-		-	-	-	-	-				
Vindings and insulation																	
ncreased air humidity/tempe- ature with 30 to 60 g water per m ³ of air	C19		1	✓	✓	✓	1		✓	✓	✓	1	1				
ncreased air humidity/tempe- rature with 60 to 100 g water per m ³ of air	C26		1	1	1	1	1		√	1	1	1	1				

Special versions	Additional identification code -Z with order code	Moto	r type f	rame s	ize											
	and plain text if															
	required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-cooled motors withou	ut external															
			1LP7								1LP5					
Colors and paint finish			(alun	ninum)							(alum	ninum)				
Colors and paint finish Special finish in RAL 7030				_	_	_	_	_	_		0	_				
stone gray																
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y54 • and special finish RAL		✓	✓	✓	√	√	√	√	✓	✓	√				
Special finish in special RAL colors: For RAL colors, see "Special finish in special RAL colors" on Page 0/19	Y51 • and special finish RAL		✓	1	√	√	✓	1	√	1	V	1				
Standard finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y53 • and standard finish RAL		-	-	-	-	-	-	-	-	-	-				
Sea air resistant special finish	M94		O. R.	0. R.	0. R.	O. R.	0. R.	0. R.	0. R.	0. R.	O. R.	0. R.				
Unpainted (only cast iron parts primed)	K23		0	0	0	0	0	0	0	0	0	0				
Unpainted, only primed	K24		✓	1	✓	✓	1	✓	1	✓	1	✓				
Mechanical design and degree	es of protec	tion														
Drive-end seal for flange- mounting motors with an oil- tightness of up to 0.1 bar ⁵⁾	K17		✓	1	✓	✓	✓	✓	✓	✓	1	✓				
With two additional eyebolts for IM V1/IM V3	K32		-	-	-	-	-	-	-	-	1	✓				
IP65 degree of protection	K50		✓	✓	1	✓	✓	✓	✓	✓	1	✓				
IP56 degree of protection (non-heavy-sea)	K52		1	✓	1	1	1	1	1	✓	1	1				
Vibration-proof version	L03		✓	✓	✓	✓	✓	✓	✓	✓	1	✓				
Condensation drainage holes 67			1	√	1	/	√	✓ <u> </u>	√	√	1	√				
Non-rusting screws (externally)			1	✓	/	✓	✓	1	✓	✓	1	✓				
Coolant temperature and site Coolant temperature -40 to +40 °C	D03		1	✓	1	1	1	✓	1	✓	1	1				
Coolant temperature –30 to +40 °C	D04		1	✓	1	1	1	1	1	1	1	1				
Designs in accordance with s	tandards an	d specifications														
Design according to UL with "Recognition Mark" 7)	D31		✓	1	1	1	✓	✓	✓	1	1	1				
Canadian regulations (CSA) 8)	D40		1	1	1	1	1	1	1	1	1	✓				
PSE Mark Japan ⁹⁾	D46		1	1	1	1	1	1	1	-	-	-				
Bearings and lubrication																
Measuring nipple for SPM shock pulse measurement for bearing inspection	G50		-	-	-	-	1	1	1	1	1	1				
Bearing design for increased cantilever forces	K20		-	-	-	-	1	1	1	1	1	1				
Regreasing device	K40		-	-	-	-	1	1	1	1	1	1				
Located bearing DE	K94		✓	√	√	✓	√	/	/	✓	/	✓				
Located bearing NDE	L04		✓	1	1	✓	1	1	✓							

Special versions

Special versions Additional Motor type frame size identifica-tion code -**Z** with order code and plain text if

	required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-cooled motors withou	ut external	fan – Aluminu	m se	ries 1	LP7 a	nd 1Ll	P5									
			1LP								1LP5					
			(alu	minum)						(alur	ninum)				
Balance and vibration quantity	у															
Vibration quantity A																
Vibration quantity B	K02		1	/	1	✓	✓	/	✓	✓	/	✓				
Full key balancing	L68		√	1	✓	✓		1	√	✓	1	√				
Balancing without key	M37		1	1	1	1	✓	1	/	1	1	1				
Shaft and rotor	170.4															
Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors ¹⁰)	K04		/	<i>,</i>	√	<i>,</i>	<i>,</i>	<i>\</i>	<i>y</i>	<i>\</i>	7	<i>,</i>				
Second standard shaft extension	K16		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Shaft extension with normal dimensions without featherkey way	K42		√	✓	1	1	1	1	1	1	1	✓				
Concentricity of shaft extension in accordance with DIN 42955 Tolerance R	L39		1	1	1	1	✓	1	1	1	1	1				
Standard shaft made of non- rusting steel	M65		-	-	✓	1	✓	✓	✓	✓	1	✓				
Non-standard cylindrical shaft extension 11)	Y55 • and identification code		✓	1	1	1	1	1	1	1	1	✓				
Heating and ventilation																
Anti-condensation heaters for 230 V	K45		✓	1	1	1	1	✓	✓	✓	1	1				
Anti-condensation heaters for 115 V	K46		1	1	1	1	1	1	1	1	1	1				
Rating plate and extra rating p	olates															
Second lubricating plate, supplied loose	B06		-	-	-	-	1	1	1	1	1	1				
Second rating plate, loose	K31		1	/	1	1	1	/	1	/	1	1				
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification code		1	1	1	1	1	1	1	1	1	1				
Extra rating plate with identification codes	Y82 • and identification code		✓	✓	✓	✓	✓	1	✓	1	1	✓				
Additional information on rating plate and on package label (maximum of 20 characters)	identifica- tion code		✓	✓	1	1	✓	1	1	1	1	✓				
Packaging, safety notes and to		tes														
Without safety and commissioning note. Customer's declaration of renouncement required.	B00		-	0	0	0	0	0	0	0	-	-				
With one safety and startup guide per box pallet	B01		-	0	0	0	0	0	0	0	-	-				
Acceptance test certificate 3.1 according to EN 10204	B02		1	1	1	1	1	1	1	1	1	1				
Operating instructions German/English in print	B23		✓	✓	1	1	✓	1	1	1	1	✓				
Type test with heat run for vertical motors, with acceptance	F83		✓	1	1	1	✓	1	1	1	1	✓				
Wire-lattice pallet	L99		0	0	0	0	0	0	0	0	0	-				
Connected in star for dispatch	M32		1	1	✓	✓	✓	1	1	✓	1	✓				
Connected in delta for dispatch	M33		1	1	1	/	1	1	/	1	1	1				

- Standard version
- Without additional charge
- This order code only determines the price of the version Additional plain text is required.
- O. R. Possible on request
- With additional charge
- Not possible

For footnotes, see Page 2/115.

- 1) Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended.
- Only one sensor (temperature sensor or PTC thermistor) can be connected. Only possibilities are voltage code 1 with voltage of 230 VA/400 VY and special voltage with voltage code 9 and order code L1U (400 VΔ). The following order codes cannot be used in combination with the ECOFAST plugs, order code G55: A12, C18, D31, D40, G50, H15, H17, H62, H63, H64, H98, H99, K04, K15, K16, K34, K35, K40, K45, K46, K52, K54, K82, L03, L44, L45, L47, L48, L49, L51, L52.
- 3) Only one sensor (temperature sensor or PTC thermistor) can be connected. Only possibilities are voltage code 1 with voltage of 230 VΔ/400 VY and special voltage with voltage code 9 and order code L1U (400 VΔ). The following order codes cannot be used in combination with the ECOFAST plugs, order code G56: A12, A23, A31, C00, C18, D31, D40, G50, H15, H17, H90, H91, H92, H93, H94, H95, K04, K15, K16, K34, K35, K40, K45, K46, K52, K54, K82, L03, L44, L45, L47, L48, L49, L51, L52.
- 4) In combination with the PTC thermistor option or anti-condensation heating option, please inquire before ordering.
- 5) Not possible for type of construction IM V3.
- 6) Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE (IP55, IP56, IP65). If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath.

- 7) Possible up to 600 V max. The rated voltage is indicated on the rating plate without voltage range.
- 8) The rated voltage is indicated on the rating plate without voltage range.
- 9) "Small power motors" with a rated output of up to 3 kW which are exported to Japan must bear the PSE marking.
- 10) Can be combined with deep-groove bearings of series 60.., 62.. and 63... Not possible in combination with parallel roller bearings (e.g. bearings for increased cantilever forces, order code **K20**).
- 11) When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The featherkeys are supplied in every case. For order codes Y55 and K16:
 - Dimensions D and DA ≤ internal diameter of roller bearing
 - (see dimesnion tables under "Dimensions")

 Dimensions E and EA ≤2 x length E (normal) of the shaft extension
 For an explanation of the order codes, see catalog part 0 "Introduction".

Special versions

Options or order codes (supplement -Z is required)

Additional identifica-Special versions Motor type frame size tion code
-Z with
order code
and plain
text if

	text if																
	required		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-cooled motors withou	ut external	fan – Ca	st-iro	n seri	es 1L	P4											
Motor protection												1LP4	(cast-i	iron)			
Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping 1)	A11											1	√	✓	1	1	✓
Motor protection with PTC thermistors with 6 embedded temperature sensors for tripping and alarm ¹⁾	A12											1	1	✓	1	1	✓
Motor temperature detection with embedded temperature sensor KTY 84-130 1)	A23											✓	1	✓	✓	1	✓
Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 1)	A25											✓	1	✓	1	1	1
Temperature detectors for tripping 1)	A31											✓	✓	✓	✓	✓	✓
Installation of 3 PT 100 resistance thermometers 1)	A60											✓	✓	✓	✓	✓	✓
Installation of 6 PT 100 resistance thermometers in stator winding 1)	A61											✓	✓	√	✓	✓	√
Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings 1)												✓	1	✓	✓	✓	✓
Installation of 2 PT100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings 1)	A78											✓	1	✓	✓	1	✓
Installation of 2 PT 100 double screw-in resistance thermome- ters (3-wire circuit) for rolling- contact bearings ¹⁾	A80											1	1	1	1	1	1
Motor connection and connection	tion box																
Two-part plate on connection box	K06											-	1	1	1	1	1
Connection box on RHS	K09											✓	✓	✓	✓	✓	✓
Connection box on LHS	K10											✓	✓	✓	✓	✓	✓
Connection box on top, feet screwed on	K11											✓	✓	✓	✓	✓	1
One cable gland, metal	K54											✓	✓	✓	✓	✓	✓
Cable gland, maximum configuration	K55											✓	✓	✓	✓	√	✓
Rotation of the connection box through 90°, entry from DE	K83											1	/	✓	✓	✓	✓
Rotation of the connection box through 90°, entry from NDE												1	/	✓	✓	✓	✓
Rotation of connection box through 180°	K85											1	√	✓	✓	√	✓
Next larger connection box	L00											✓	✓	✓	✓	✓	✓
External earthing	L13																0.0
6 cables protruding, 1.5 m long ²⁾	L48											/	✓	✓			O. R.
6 cables protruding, 3 m long ²⁾	L49											/	/	/			O. R.
Protruding cable ends – right side 3)	L51																O. R.
Protruding cable ends – left side ³⁾	L52																O. R.
Auxiliary connection box 1XB3 020	L97											1	1	✓	✓	1	✓

nacial	versions	c
Decial	VEISION	۰

Special versions	Additional identification code -Z with order code and plain text if		Motor	type fra	me size											
	required		56	63	71 80	90	100	112	132	160	180	200	225	250	280	315
Self-cooled motors withou	ut external	fan – Ca														
	/	1									1LP4	(cast-	iron)			
Motor connection and connect	tion box (co M46	ntinued)												,	,	
Stud terminal for cable connection, accessories pack (3 items)	IVI40										_	_	_	,	•	<i></i>
Saddle terminal for connection without cable lug, accessories pack (6 items)	M47										-	-	-	1	1	√
Windings and insulation																
Temperature class 155 (F), used acc. to 155 (F), with service factor (SF)	C11										✓	1	1	1	1	1
Temperature class 155 (F), used acc. to 155 (F), with increased output ⁴⁾	C12										✓	1	1	1	1	✓
Temperature class 155 (F), used acc. to 155 (F), with increased coolant temperature	C13										✓	1	1	1	1	✓
Increased air humidity/ temperature with 30 to 60 g water per m ³ of air	C19										1	1	1	1	1	1
Increased air humidity/ temperature with 60 to 100 g water per m ³ of air	C26										1	1	1	1	1	1
Temperature class 155 (F), used acc. to 130 (B), with increased coolant temperature and/or site altitude	y50 • and specified output, CT °C or SA m above sea level										✓	✓	✓	✓	✓	✓
Temperature class 155 (F), used acc. to 155 (F), other requirements	Y52 • and specified output, CT °C or SA m above sea level										✓	√	√	√	√	√
Colors and paint finish												_	_	_	_	_
Standard finish in RAL 7030 stone gray													_	_		
Standard finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y53 • and standard finish RAL										✓	✓	✓	✓	√	/
Special finish in RAL 7030 stone gray	K26										1	1	1	1	1	✓
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y54 • and special finish RAL										√	√	1	1	√	✓
Special finish in special RAL colors: For RAL colors, see "Special finish in special RAL colors" on Page 0/19	Y51 • and special finish RAL										1	1	1	1	√	1
Offshore special finish	M91										1	1	1	1	1	1
Sea air resistant special finish	M94										O. R.					
Unpainted (only cast iron parts primed)	K23										0	0	0	0	0	0
Unpainted, only primed	K24										1	/	1	1	1	1

Self-cooled motors without external fan — Cast-iron series 1LP4	Special versions							ı										
Self-cooled motors without external fan — Cast-Iron series 1LP4	Special versions	identifica- tion code -Z with order code and plain text if		Moto	r type	frame	e size											
Mechanical design and degrees of protection		required		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Nechanical design and degrees of protection	Self-cooled motors withou	ut external	fan – Ca	st-iro	n seri	es 1	LP4											
Drive-not seal for flangemounting motions with a roll-tightness of up to 0.1 bar continuing motion with a roll-tightness of up to 0.1 bar continuing motions with a roll-tightness of up to 0.1 bar continuing motions with a roll-tightness of up to 0.1 bar continuing motions with 5 pps and continuing motions. Pies degree of protection KS2													1LP4	(cast-	iron)			
Boundary motors with an oil oil prigness of up to 0 1 part	Mechanical design and degre	es of protect	tion															
IPSG degree of protection NS2	mounting motors with an oil- tightness of up to 0.1 bar Not possible for IM V3 type of	K17											✓	1	✓	1	✓	1
Conchessive Service Condensity Condens	IP65 degree of protection												-	1	✓		✓	1
Note-1 Note Service Note No		K52											1	1	1	✓	✓	1
Non-stangs scraws (externally) Marger Marg	Condensation drainage holes 6)	L12													0	0	0	0
Coolant temperature D02	Non-rusting screws	M27											1	✓	✓	✓	✓	1
Coolant Immperature	, ,,	altitude																
Cociant temperature	Coolant temperature												1	1	1	1	1	1
Coolant temperature 2010 40°C Coolant temperature 2010 40°C Coolant temperature 2010 40°C Coolant temperature 2011 40°C	Coolant temperature	D03											1	✓	1	1	1	1
Design an accordance with standards and specifications Design an according to, UL with Paccognition Mark** Osandain regulations (CSA)** Osandain	Coolant temperature	D04											1	√	1	1	1	1
Design according to UL with Paccognition Mark: "/		tandards and	d specific	ations														
Canadian regulations (CSA) 9 D40	Design according to UL with		и оросии	ationo									1	1	1	✓	1	✓
Bearing and lubrication G50 G5		D40											1					
Measuring nipple for SPM shock pulser measurement for bearing inspection		540											•	•	•	•	•	·
Special bearing for DE and NDE, bearing size NDE, bearing NDE L04 DIE, bearing size L04 DIE, bearing size NDE, b	Measuring nipple for SPM shock pulse measurement for	G50											1	1	1	1	1	✓
Special bearing for DE and NDE, bearing size NDE, bearing NDE L04 DIE, bearing size L04 DIE, bearing size NDE, b		K20											1	✓	1	1	1	
Regreasing device K40		K36											1	1	1	✓	√ 10)	✓ ¹⁰⁾
Located bearing NDE L04		K40											1	/	1	1		
Insulated bearing cartridge Balance and vibration quantity Vibration quantity A Vibration quantity B K02 Full key balancing L68 V V V V V V Shaft and rotor Concentricity of shaft extension 12 Shaft extension with normal dimensions without featherkey way Concentricity of shaft extension with DIN 42955 Tolerance R for na accordance with DIN 42955 Tolerance R for na acco	Located bearing DE	K94											1	/	/	/	/	1
Balance and vibration quantity A Vibration quantity B K02 Full key balancing L68 V V V V V V V V V Salancing without key M37 Shaft and rotor Concentricity of shaft extension with normal dimensions without featherkey way Concentricity of shaft extension with DIN 42955 Tolerance R Non-standard cylindrical shaft extension in accordance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension in accordance with DIN 42955 and identification code Heating and ventilation Anti-condensation heaters K46 V V V V V V V V V V V V V V V V V V V	Located bearing NDE	L04																
Vibration quantity A Vibration quantity B K02 V V V V V V V V V V V V V V V V V V	Insulated bearing cartridge	L27											-	-	✓	✓	✓	✓
Vibration quantity B K02 Full key balancing L68 Balancing without key M37 Shaft and rotor Concentricity of shaft extension in accordance with plin 42955 Tolerance R Non-standard cylindrical shaft extension in South Shaft extension in accordance with DIN 42955 and identification code Heating and ventilation Anti-condensation heaters K46 Anti-condensation heaters K66 V V V V V V V V V V V V V V V V V V	Balance and vibration quantit	ty																
Full key balancing L68 Balancing without key M37 Shaft and rotor Concentricity of shaft extension (27) Second standard shaft extension with normal dimensions without featherkey way Concentricity of shaft extension such DIN 42955 Tolerance R Non-standard cylindrical shaft extension (13) Shaft extension (13) Shaft extension (13) Shaft extension (13) Shaft extension (14) Shaft extension with normal dimensions without feather key way Concentricity of shaft extension in accordance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension (13) Shaft extension (14) Shaft extension (15) Shaft extension (15) Shaft extension with normal dimensions without feather key way Concentricity of shaft extension in accordance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension (13) Shaft extension (15) Shaft extension (15) Shaft extension (15) Shaft extension with normal dimensions without feather key way Concentricity of shaft extension in accordance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension (15) Shaft extension (15) Shaft extension (15) Shaft extension with normal dimensions without feather key way Concentricity of shaft extension in accordance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension (15) Shaft extension (15	Vibration quantity A																	
Balancing without key Shaft and rotor Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for standard shaft extension with DIN 42955 Tolerance R for standard shaft extension la coordance with DIN 42955 Tolerance R for standard shaft extension with normal dimensions without featherkey way Concentricity of shaft extension in accordance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension la condance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension la condance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension la condance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension la condance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension la condance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension la condance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension la condance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension la condance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension la condance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension la condance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension la condance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension la condance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension la condance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension la condance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension la condance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension la condance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension la condance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension la condance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension la condance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension la condance with DIN 42955 Tolerance R Non-	Vibration quantity B	-											✓	✓	✓	✓	✓	1
Shaft and rotor Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors 11) Second standard shaft extension 12) Shaft extension with normal dimensions without featherkey way Concentricity of shaft extension in accordance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension 3 Non-standard cylindrical shaft extension occde Heating and ventilation Anti-condensation heaters for 230 V Anti-condensation heaters K44 K04													-				1	1
Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for Eathersion with normal dimensions without featherkey way Concentricity of shaft extension in accordance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension in accordance with DIN 42955 Tolerance R Anti-condensation heaters K46 K04		M37											✓	✓	/	/	1	1
Second standard shaft extension 12) Shaft extension with normal dimensions without featherkey way K42 Concentricity of shaft extension in accordance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension identification code Heating and ventilation Anti-condensation heaters K46 K16 V V V V V V V V V V V V V V V V V V	Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for.	K04											1	1	✓	1	✓	1
Shaft extension with normal dimensions without featherkey way Concentricity of shaft extension in accordance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension identification code Heating and ventilation Anti-condensation heaters K45 Anti-condensation heaters K46		K16											1	1	1	1	1	1
Concentricity of shaft extension in accordance with DIN 42955 Tolerance R Non-standard cylindrical shaft extension ¹³ Heating and ventilation Anti-condensation heaters K46 K46 Concentricity of shaft extension in accordance with DIN 42955 and in accordance with DIN 42955 and item (accordance with DIN 42955) and item (accordance with DIN	Shaft extension with normal dimensions without featherkey	K42											1	1	1	1	1	1
tion code Heating and ventilation Anti-condensation heaters for 230 V Anti-condensation heaters K46 K46 K46	Concentricity of shaft extension in accordance with DIN 42955	L39											✓	1	1	✓	1	1
Heating and ventilation Anti-condensation heaters K45 V V V V V Anti-condensation heaters K46 V V V V V V	Non-standard cylindrical shaft extension ¹³⁾	identifica-											1	1	1	1	1	1
Anti-condensation heaters K45 V V V V V Anti-condensation heaters K46 V V V V V V V V V V V V V V V V V V V	Heating and ventilation																	
Anti-condensation heaters K46	Anti-condensation heaters	K45											1	1	1	1	1	1
	Anti-condensation heaters	K46											✓	1	1	1	1	1

Standard motors up to frame size 315 L

Special versions	Additional identification code -Z with order code and plain text if required		Moto	r type	frame s	size 80	90	100	112	132	160	180	200	225	250	280	315
Self-cooled motors withou	ut external	fan – Cas	st-iro	n seri	es 1L	P4											
												1LP4	(cast-	iron)			
Rating plate and extra rating p	olates																
Second lubricating plate, supplied loose	B06											✓	✓	✓	✓	✓	1
Second rating plate, loose	K31											1	✓	✓	✓	✓	✓
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification code											1	1	1	1	1	/
Extra rating plate with identification codes	Y82 • and identification code											1	1	1	1	✓	1
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code											✓	1	1	1	1	✓
Packaging, safety notes, docu	mentation a	nd test ce	rtifica	tes													
Acceptance test certificate 3.1 according to EN 10204	B02											✓	1	1	1	1	✓
Type test with heat run for vertical motors, with acceptance	F83											1	1	1	1	✓	✓
Connected in star for dispatch	M32											1	1	✓	/	✓	✓
Connected in delta for dispatch	M33											/	1				

- Standard version
- Without additional charge
- This order code only determines the price of the version Additional plain text is required.
- O.R. Possible on request
- With additional charge
- Not possible

- Evaluation with appropriate tripping unit (see Catalog LV 1) is recom-
- In combination with the PTC thermistor option or anti-condensation heating option, please inquire before ordering
- Possible in combination with order code L44 to L49 or length specification
- 4) Only the 50 Hz data are indicated on the rating plate
- Not possible for motor series 1LP4 for 2-pole motors.
- Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE (IP55, IP56, IP65). If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath.
- Possible up to 600 V max. Order with voltage code 9 and order code for voltage and frequency. The rated voltage is indicated on the rating plate.
- Order with voltage code 9 and order code for voltage and frequency. The rated voltage is indicated on the rating plate.
- Not possible for 2-pole 1LP4 motors, frame size 315 L in vertical types of construction; bearings for increased cantilever forces at vibration quantity level B available on request for 1LP4 motors. Not possible for 1LP4 motors in the combination "Concentricity of the shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flangemounting motors" - order code K04

- ¹⁰⁾ Extra charge for 2-pole motors. With 4-pole to 8-pole motors, standard
- ¹¹⁾ Can be combined with deep-groove bearings of series 60.., 62.. and 63.. Not possible in combination with parallel roller bearings (e.g. bearings for increased cantilever forces, order code K20).
- 12) Possible for motors of frame size 315 and above in vertical types of construction or 2-pole for version with second shaft extension on request. Version with protective cover not possible.
- ¹³⁾ When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The featherkeys are supplied in every case. For order codes **Y55** and **K16**:

 − Dimensions D and DA ≤ internal diameter of roller bearing
 - (see dimesnion tables under "Dimensions")
 - Dimensions E and EA ≤2 x length E (normal) of the shaft extension For an explanation of the order codes, see catalog part 0 "Introduction".

Standard motors up to frame size 315 L

Accessories

Overview

Modular technology

The components of modular technology can be ordered as accessories. The brake, as a safety-related module, must not be retrofitted.

Cables for rotary pulse encoders can be ordered from Catalog DA 65.10.

Mounting of rotary	v pulse encoder and s	eparately driven fa	ın for 1LA5, 1LA6, 1LA7 a	nd 1LG motors
Version	, , ,	Frame size	Number of poles	Order No.
Rotary pulse encoder 1)	HTL version	71 225	all	1XP8 001-1
	TTL version	71 225	all	1XP8 001-2
Separately driven	fan	100	all	2CW2 180-8RF54-1AB0
incl. mounting part	S ²⁾	112	all	2CW2 210-8RF54-1AB1
		132	all	2CW2 250-8RF54-1AB2
		160	all	2CW2 300-8RF54-1AB3
		180	all	2CW2 300-8RF54-1AB4
		200	all	2CW2 300-8RF54-1AB5
		225 ³⁾	all	2CW2 300-8RF54-1AB6
		250	all	1PP9 063-2LA12-Z A11+K50 ⁴⁾
		280	all	1PP9 063-2LA12-Z A11+K50 ⁴⁾
		315	2	1PP9 070-2LA12-Z A11+K50 ⁴⁾
		315	4 to 8	1PP9 063-2LA12-Z A11+K50 ⁴⁾
Separately driven	fan and rotary pulse	100	all	2CW2 180-8RF54-2AB0
encoder 1XP8 001- incl. mounting part	-1 - 2)	112	all	2CW2 210-8RF54-2AB1
moi. mounting part	5	132	all	2CW2 250-8RF54-2AB2
		160	all	2CW2 300-8RF54-2AB3
		180	all	2CW2 300-8RF54-2AB4
		200	all	2CW2 300-8RF54-2AB5
		225 ³⁾	all	2CW2 300-8RF54-2AB6

Slide rails with fixing bolts and tensioning screws acc. to DIN 42923

Slide rails are used to tension the belt of a machine easily and conveniently when a belt tightener is not available. They are fixed to the base using stone bolts or foundation blocks.

The assignment of slide rails to motor size can be found in DIN 42923. For motors of frame sizes 335 to 450, there are no standardised slide rails (please inquire).

Available from: Lütgert & Co. GmbH Postfach 42 51 33276 Gütersloh, Germany Tel. +49 (0)5241-7407-0 Fax +49 (0)5241-7407-90

http://www.luetgert-antriebe.de e-mail: info@luetgert-antriebe.de

Foundation block acc. to DIN 799

The foundation blocks are inserted into the stone foundation and embedded in concrete. They are used for fixing machines of medium size, slide rails, pedestal bearings, baseframes, etc. After the fixing bolts have been unscrewed, the machine can be dragged without it having to be lifted.

When the machine is initially installed, the foundation block that is bolted to the machine (without washers) and fitted with tapered pins is not embedded with concrete until the machine has been fully aligned. In this case, the machine is positioned 2 to 3 mm lower. The difference in shaft height is compensated by inserting shims on final installation. The tapered pins safeguard the exact position of the machine when it is repeatedly removed and replaced without the need for realignment.

Available from: Lütgert & Co. GmbH Postfach 42 51 33276 Gütersloh, Germany Tel. +49 (0)5241-7407-0 Fax +49 (0)5241-7407-90

http://www.luetgert-antriebe.de e-mail: info@luetgert-antriebe.de

- For motor series 1LG, the rotary pulse encoders are available on request. They are only available for motor series 1LA7 as accessories for spare parts.
- The separately driven fan 2CW2 ... comprises a complete fan unit with impeller, the separately driven fan 1PP9 ... only comprises the fan motor without mounting components and impeller.
- For 1LG motors with separately driven fan with Order No.1PP9 063-2LA12-Z A11+K50 (weight 4.37 kg).
- 4) Only for replacement purposes

Standard motors up to frame size 315 L

Accessories

Overview (continued)

Taper pins acc. to DIN 258 with threaded ends and constant taper lengths

Taper pins are used for components that are repeatedly removed. The drilled hole is ground conical using a conical reamer until the pin can be pushed in by hand until the cone shoulder lies 3 to 4 mm above the rim of the hole.

It can then be driven in using a hammer until it is correctly seated. The pin is removed from the drilled hole by screwing on the nut and tightening it.

Standardised taper pins are available from general engineering suppliers.

Available from: Otto Roth GmbH & Co. KG Rutesheimer Straße 22 70499 Stuttgart, Germany Tel. +49 (0)711-13 88-0 Fax +49 (0)711-13 88-233

http://www.ottoroth.de e-mail: info@ottoroth.de

Couplings

The motor from Siemens is connected to the machine or gear unit through a coupling. Flender is an important coupling manufacturer with a wide range of products. For standard applications, Siemens recommends that elastic couplings of Flender types N-Eupex and Rupex or torsionally rigid couplings of types Arpex and Zapex are used. For special applications, Fludex and Elpex couplings are recommended.

Source of supply: Siemens contact partner – ordering from Catalog Siemens MD 10.1 "FLENDER Standard Couplings"

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A. Friedr. Flender AG Kupplungswerk Mussum Industriepark Bocholt Schlavenhorst 100 46395 Bocholt, Germany Tel. +49 (0)2871-92 2185 Fax +49 (0)2871-92 2579

http://www.flender.com e-mail: couplings@flender.com

Mounting of encoder

In the case of mounting by the customer.

Options H79, H80

Baumer Hübner GmbH Planufer 92b 10967 Berlin, Germany Tel. +49 (0)30-690 03-0 Fax +49 (0)30-690 03-104

http://www.baumerhuebner.com_e-mail: info@baumerhuebner.com

Options H78

Leine & Linde (Deutschland) GmbH Bahnhofstraße 36 73430 Aalen, Germany Tel. +49 (0)7361-78 093-0 Fax +49 (0)7361-78 093-11

http://www.leinelinde.com e-mail: info@leinelinde.se

More information

Spare motors and repair parts

- Supply commitment for spare motors and repair parts following delivery of the motor
 - For up to 5 years, in the event of total motor failure, Siemens will supply a comparable motor with regard to the mounting dimensions and functions (the type series may vary).
 - Repair parts will be supplied for up to 5 years.
 - For up to 10 years, Siemens will provide information and will, if necessary, supply documentation for repair parts.
- When repair parts are ordered, the following details must be provided:
 - Designation and part number
 - Order No. and factory number of the motor

Example for ordering a fan cowl 1LA7, frame size 160 M, 4-pole:

Fan cowl No. 7.40, 1LA7 163–4AA60, factory number J783298901018

- For bearing types, see the "Introduction".
- Repair parts for 1MJ6, 1MJ7, 1MJ8, 1MJ1, 1ME8, 1ML8, 1LG8 motors and smoke-extraction motors are available on request.
- For standard components, a supply commitment does not apply.
- Support Hotline In Germany Tel.: 01 80/5 05 04 48

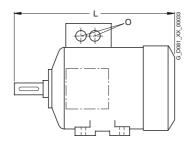
National telephone numbers can be found on the Internet page: http://www.siemens.com/automation/service&support

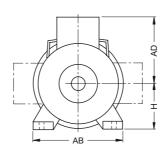
IEC Squirrel-Cage Motors Standard motors frame size 315L and above

Dimensions

Overview

Overall dimensions





Frame size	Туре	Number of poles	Dimen:	sions AD	Н	AB	0
56 M	1LA7		169	101	56	110	1 x M16 x 1.5
	1LA9 050		169	101	56	110	1 x M25 x 1.5 1 x M16 x 1.5
	1LA9 053		195	101	56	110	1 x M25 x 1.5 1 x M16 x 1.5 1 x M25 x 1.5
63 M	1LA7		202.5	101	63	120	1 x M16 x 1.5 1 x M25 x 1.5
	1LA9 063		202.5	101	63	120	1 x M16 x 1.5 1 x M25 x 1.5
	1LA9 061		228.5	101	63	120	1 x M25 x 1.5 1 x M16 x 1.5 1 x M25 x 1.5
71 M	1LA7		240	111	71	132	1 x M16 x 1.5 1 x M25 x 1.5
	1LA9		240	111	71	132	1 x M16 x 1.5 1 x M25 x 1.5
	1LP7		207	111	71	132	1 x M16 x 1.5 1 x M25 x 1.5
80 M	1LA7		273.5	120	80	150	1 x M16 x 1.5 1 x M25 x 1.5
	1LA9 080		273.5	120	80	150	1 x M16 x 1.5
	1LA9 083		308.5	120	80	150	1 x M25 x 1.5 1 x M16 x 1.5 1 x M25 x 1.5
	1LP7		237	120	80	150	1 x M16 x 1.5 1 x M25 x 1.5
90 S/ 90 L	1LA7		331	128	90	165	1 x M16 x 1.5 1 x M25 x 1.5
	1LA9		331	128	90	165	1 x M16 x 1.5 1 x M25 x 1.5
	1LA9 096-6K.		376	128	90	165	1 x M16 x 1.5 1 x M25 x 1.5
	1LA9 096-2		358	128	90	165	1 x M16 x 1.5 1 x M25 x 1.5
	1LA9 096-4		358	128	90	165	1 x M16 x 1.5 1 x M25 x 1.5
	1LP7		286	128	90	165	1 x M16 x 1.5 1 x M25 x 1.5
100 L	1LA6		372	164	100	196	2 x M32 x 1.5
	1LA7		372	135	100	196	2 x M32 x 1.5
	1LA9 1LA9 107-4KA		407 442	135 135	100 100	196 196	2 x M32 x 1.5 2 x M32 x 1.5
	1LP7		331	135	100	196	2 x M32 x 1.5
112 M	1LA6		393	178	112	226	2 x M32 x 1.5
	1LA7		393	148	112	226	2 x M32 x 1.5
	1LA9		431	148	112	226	2 x M32 x 1.5
	1LP7		349	148	112	226	2 x M32 x 1.5
132 S/	1LA6		453	194	132	256	2 x M32 x 1.5
132 M	1LA7		452.5	167	132	256	2 x M32 x 1.5
	1LA9		452.5	167	132	256	2 x M32 x 1.5
	1LA9 131 1LA9 133	4	490.5 490.5	167 167	132 132	256 256	2 x M32 x 1.5 2 x M32 x 1.5
	1LA9 134		490.5	167	132	256	2 x M32 x 1.5
	1LP7		397	167	132	256	2 x M32 x 1.5

Frame size	Туре	Number of poles	Dimen:	sions AD	Н	AB	0
160 M/	1LA6	or holes	588	226	160	300	2 x M40 x 1.5
160 L	1LA7		588	197	160	300	2 x M40 x 1.5
	1LA9		588	197	160	300	2 x M40 x 1.5
	1LA9 166 1LP7		628 529	197 197	160 160	300 300	2 x M40 x 1.5 2 x M40 x 1.5
180 M/	1LA5		712	258	180	339	2 x M40 x 1.5
180 L	1LA9		712	258	180	339	2 x M40 x 1.5
	1LG4 1LG4 188		669 720	262 262	180 180	339 339	2 x M40 x 1.5 2 x M40 x 1.5
	1LG6 183	2	720	262	180	339	2 x M40 x 1.5
	1LG6 183 1LG6 186	4 4, 6, 8	669 720	262 262	180 180	339 339	2 x M40 x 1.5 2 x M40 x 1.5
	1LP4 183	2, 4	562	262	180	339	2 x M40 x 1.5
	1LP4 186 1LP5	4, 6, 8	562 611	262 258	180 180	339 339	2 x M40 x 1.5 2 x M40 x 1.5
200 L	1LA5		769.5	305	200	388	2 x M50 x 1.5
200 2	1LA9		768.5	305	200	388	2 x M50 x 1.5
	1LG4 1LG4 208	2, 6	720 777	300 300	200 200	378 378	2 x M50 x 1.5 2 x M50 x 1.5
	1LG6 206	2, 0	720	300	200	378	2 x M50 x 1.5
	1LG6 207 1LG6 207	2, 6	777 720	300	200	378 378	2 x M50 x 1.5 2 x M50 x 1.5
	1LG6 207 1LP4 206	4, 8 2, 6	617	300	200	378	2 x M50 x 1.5
	1LP4 207	2, 4, 6, 8	617	300	200	378	2 x M50 x 1.5
	1LP5		675	305	200	388	2 x M50 x 1.5
225 S/ 225 M	1LA5 1LA5	2	806 776	305 305	225 225	426 426	2 x M50 x 1.5 2 x M50 x 1.5
	1LG4 1LG4 223	2	789 759	325 325	225 225	436 436	2 x M50 x 1.5 2 x M50 x 1.5
	1LG4 228	2	819	325	225	436	2 x M50 x 1.5
	1LG4 228	4, 6, 8	849	325	225	436	2 x M50 x 1.5
	1LG6 220 1LG6 223	4, 8 2	789 819	325 325	225 225	436 436	2 x M50 x 1.5 2 x M50 x 1.5
	1LG6 223	4, 6, 8	849	325	225	436	2 x M50 x 1.5
	1LG6 228 1LG6 228	2 4, 6	869 899	325 325	225 225	436 436	2 x M50 x 1.5 2 x M50 x 1.5
	1LP4 220	4, 8	670	325	225	436	2 x M50 x 1.5
	1LP4 223 1LP4 223	2 4, 6, 8	640 670	325 325	225 225	436 436	2 x M50 x 1.5 2 x M50 x 1.5
250 M	1LG4 1LG4 258	4	887 957	392 392	250 250	490 490	2 x M63 x 1.5 2 x M63 x 1.5
	1LG4 258 1LG6 253	2, 6, 8	887	392	250	490	2 x M63 x 1.5
	1LG6 253	4	957	392	250	490	2 x M63 x 1.5
	1LG6 258 1LP4 253	2, 4, 6 2	957 764	392 392	250 250	490 490	2 x M63 x 1.5 2 x M63 x 1.5
	1LP4 253	4, 6, 8	764	392	250	490	2 x M63 x 1.5

IEC Squirrel-Cage Motors Standard motors frame size 315L and above

Dimensions

Overview (continued)

	`	,					
Frame size	Туре	Number of poles	Dimen L	sions AD	Н	AB	0
280 S/	1LG4	2, 4	960	432	280	540	2 x M63 x 1.5
280 M	1LG4 288		1070	432	280	540	2 x M63 x 1.5
	1LG6 280	2, 4, 6, 8	960	432	280	540	2 x M63 x 1.5
	1LG6 283	2, 4	1070	432	280	540	2 x M63 x 1.5
	1LG6 283	6, 8	960	432	280	540	2 x M63 x 1.5
	1LG6 288	2, 4, 6	1070	432	280	540	2 x M63 x 1.5
	1LP4 280	2, 4, 6, 8	830	432	280	540	2 x M63 x 1.5
	1LP4 283	2, 4, 6, 8	830	432	280	540	2 x M63 x 1.5
315 S/ 315 M/ 315 L	1LG4 1LG4 310 1LG4 313 1LG4 316 1LG4 316 1LG4 317 1LG4 317 1LG4 318 1LG4 318	4, 6, 8 4, 6, 8 2 4, 6, 8 2 4, 6, 8 8 6	1072 1102 1102 1232 1262 1232 1262 1262 1402	500 500 500 500 500 500 500 500	315 315 315 315 315 315 315 315 315	610 610 610 610 610 610 610 610	2 x M63 x 1.5 2 x M63 x 1.5

Frame	Type	Number	Dimen				
size		of poles	L	AD	Н	AB	0
315 S/	1LG6 310	2	1072	500	315	610	2 x M63 x 1.5
315 M/	1LG6 310	4, 6, 8	1102	500	315	610	2 x M63 x 1.5
315 L	1LG6 313	2	1232	500	315	610	2 x M63 x 1.5
	1LG6 313	4, 6	1262	500	315	610	2 x M63 x 1.5
	1LG6 313	8	1102	500	315	610	2 x M63 x 1.5
	1LG6 316	2	1232	500	315	610	2 x M63 x 1.5
	1LG6 316	4, 6, 8	1262	500	315	610	2 x M63 x 1.5
	1LG6 317	8	1262	500	315	610	2 x M63 x 1.5
	1LG6 317	2	1372	500	315	610	2 x M63 x 1.5
	1LG6 317	4, 6	1402	500	315	610	2 x M63 x 1.5
	1LG6 318	2	1372	651	315	610	2 x M63 x 1.5
	1LG6 318	4	1402	651	315	610	2 x M63 x 1.5
	1LG6 318	6, 8	1402	500	315	610	2 x M63 x 1.5
	1LP4 310	2	925	500	315	610	2 x M63 x 1.5
	1LP4 310	4, 6, 8	955	500	315	610	2 x M63 x 1.5
	1LP4 313	2	925	500	315	610	2 x M63 x 1.5
	1LP4 313	4, 6, 8	955	500	315	610	2 x M63 x 1.5
	1LP4 316	2	1085	500	315	610	2 x M63 x 1.5
	1LP4 316	4, 6, 8	1115	500	315	610	2 x M63 x 1.5
	1LP4 317	2	1085	500	315	610	2 x M63 x 1.5
	1LP4 317	4, 6, 8	1115	500	315	610	2 x M63 x 1.5

Notes on the dimensions

■ Dimension drawings according to DIN EN 50347 and IEC 60072.

Fits

The shaft extensions specified in the dimension tables (DIN 748) and centering spigot diameters (DIN EN 50347) are machined with the following fits:

Dimension designation	ISO fit DIN ISO 286-2	
D, DA	to 30	j6
	over 31 to 50	k6
	over 50	m6
N	to 250	j6 h6
	over 250	h6
F, FA		h9
K		H17
S	flange (FF)	H17

The drilled holes of couplings and belt pulleys should have an ISO fit of at least H7.

Dimension tolerances

For the following dimensions, the admissible deviations are given below:

Dimension designation	Dimension	Permitted deviation
Н	to 250 over 250	- 0.5 - 1.0
E. EA		- 0.5

Keyways and feather keyways (dimensions GA, GC, F and FA) are made in compliance with DIN 6885 Part 1.

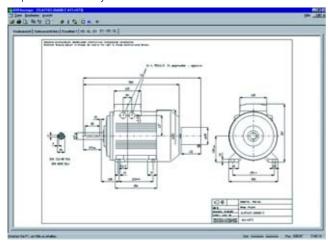
All dimensions are specified in mm.

More information

Dimension sheet generator

(part of the SD configurator)

A dimension drawing can be created in the SD configurator for every configurable motor. A dimension drawing can be requested for every other motor.



When a complete Order No. is entered with or without order codes, a dimension drawing can be called up under the "Documentation" tab.

These dimension drawings can be presented in different views and sections and printed.

The corresponding dimension sheets can be exported, saved and processed further in DXF format (interchange/import format for CAD systems) or as bitmap graphics.

The SD configurator has been integrated into the electronic Catalog CA 01 as a selection aid (for further information, catalog part 11 "Appendix", "SD configurator selection tool".

The interactive Catalog CA 01 can be ordered from your local Siemens sales representative or on the Internet at

http://www.siemens.com/automation/CA01

At this address, you will also find links to Tips & Tricks and to downloads for function or content updates.

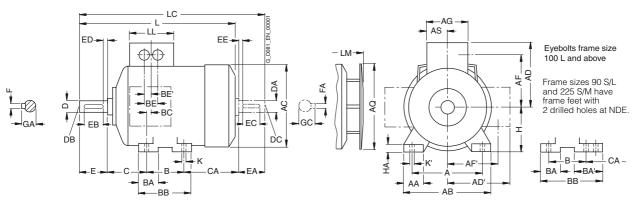
Order number for CA 01 10/2008, English international: DVD: E86060-D4001-A510-C7-7600

Dimensions

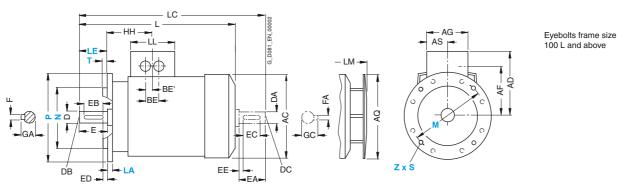
Dimensional drawings

Aluminum series 1LA7 and 1LA5, frame sizes 56 M to 225 M

Type of construction IM B3



Types of construction IM B5 and IM V1



For mot	or		Dime	ension	desig	nation	acc. t	o IEC	;															
Frame size	Туре	Number of poles	Α	AA	AB	AC ¹⁾	AD ²⁾	AD'	AF ²⁾	AF'	AG ²⁾	AQ	AS	В*	ВА	BA'	BB	ВС	BE ²⁾	BE ⁽²⁾	С	CA*	Н	НА
56 M ³⁾	1LA7 050 1LA7 053	2, 4	90	25	110	116	101	101	78	78	75	-	37.5	71	28	-	87	34	32	18	36	53	56	6
63 M	1LA7 060 1LA7 063	2, 4, 6	100	27	120	124	101	101	78	78	75	124	37.5	80	28	-	96	30	32	18	40	66	63	7
71 M	1LA7 070 1LA7 073	2, 4, 6, 8	112	27	132	145	111	111	88	88	75	124	37.5	90	27	-	106	18	32	18	45	83	71	7
80 M	1LA7 080 1LA7 083	2, 4, 6, 8	125	30.5	150	163	120	120	97	97	75	124	37.5	100	32	-	118	14	32	18	50	94	80	8
90 S 90 L	1LA7 090 1LA7 096	2, 4, 6, 8	140	30.5	165	180	128	128	105	105	75	170	37.5	100 125	33	54	143	23	32	18	56	143 118	90	10
100 L	1LA7 106 1LA7 107	2, 4, 6, 8 4, 8	160	42	196	203	135	163	78	123	120	170	60	140	47	-	176	39	42	21	63	125	100	12
112 M	1LA7 113	2, 4, 6, 8	190	46	226	227	148	176	91	136	120	170	60	140	47	-	176	32	42	21	70	141	112	12
132 S	1LA7 130 1LA7 131	2, 4, 6, 8 2	216	53	256	267	167	194	107	154	140	250	70	140	49	-	180	39	42	21	89	162.5	132	15
132 M	1LA7 133 1LA7 134	4, 6, 8 6	216	53	256	267	167	194	107	154	140	250	70	178	49	-	218	39	42	21	89	124.5	132	15
160 M	1LA7 163 1LA7 164	2, 4, 6, 8 2, 8	254	60	300	320	197	226	127	183	165	250	82.5	210	57	-	256	52.5	54	27	108	183	160	18
160 L	1LA7 166	2, 4, 6, 8	254	60	300	320	197	226	127	183	165	250	82.5	254	57	-	300	52.5	54	27	108	139	160	18
180 M	1LA5 183	2, 4	279	69.5		363	258		216		152	340	71	241	50	-	287	38	54	27	121	259	180	
180 L	1LA5 186	4, 6, 8	279	69.5		363	258		216		152	340	71	279	50	-	325	38	54	27	121	221	180	
200 L	1LA5 206 1LA5 207	2, 6 2, 4, 6, 8	318	83	388	402	305	305	252	252	260	340	96	305	58.5	-	355	45	85	42.5	133	239	200	24
225 S	1LA5 220	4, 8	356	103	426	402	305		252			340	96	286	58	83	361	36	85	42.5	149	248.5		
225 M	1LA5 223	2 4, 6, 8	356	103	426	402	305	305	252	252	260	340	96	311	58	83	361	36	85	42.5	149	223.5	225	24

- For 1LA7 and 1LA5 standard motors in pole-changing version (6 or 9 terminals), the dimensions of the basic version apply.
- * This dimension is assigned in DIN EN 50347 to the frame size listed.
- Measured across the bolt heads.
- The values increase if the connection box is rotated or if a brake is mounted. Further information is provided by the dimension sheet generator in SD configurator.
- 3) The motors of frame size 56 M are not ventilated.

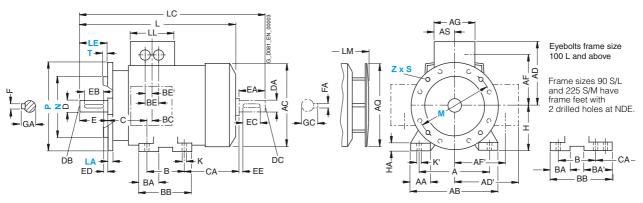
Dimensions

Dimensional drawings

Aluminum series 1LA7 and 1LA5, frame sizes 56 M to 225 M

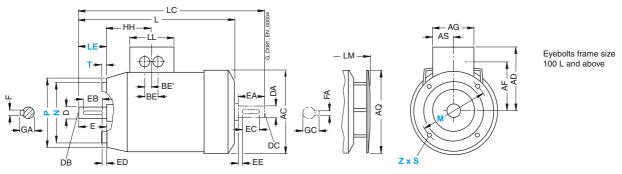
Type of construction IM B35

For flange dimensions, see Page 2/140 (Z = the number of retaining holes)



Type of construction IM B14

Type of construction IM B14 not possible for 1LA5 motors, frame sizes 180 M to 225 M For flange dimensions, see Page 2/140 (Z = the number of retaining holes)



For moto	or		Dimen	sion d	lesiana	ation acc.	to IFC			DF	shaft e	xtens	ion				NDF	E shaf	t exte	nsion			
		Number	HH	K	K'	1	LC	LL	LM	D	DB	E	EB	ED	F	C 1		DC				_^	GC
Frame size	Type	of poles	пп	N.	N.	L	LC	LL	LIVI	D	DB	⊏	ED	ED	Г	GA	DA	DC	EA	EC	EE	ГА	GC
56 M ¹⁾	1LA7 050 1LA7 053	2, 4	69.5	5.8	9	169	200	75	-	9	МЗ	20	14	3	3	10.2	9	МЗ	20	14	3	3	10.2
63 M	1LA7 060 1LA7 063	2, 4, 6	69.5	7	10	202.5 ³⁾	232 ³⁾	75	231.5 ³⁾	11	M4	23	16	3.5	4	12.5	11	M4	23	16	3.5	4	12.5
71 M	1LA7 070 1LA7 073	2, 4, 6, 8	63.5	7	10	240	278	75	268	14	M5	30	22	4	5	16	14	M5	30	22	4	5	16
80 M	1LA7 080 1LA7 083	2, 4, 6, 8	63.5	9.5	13.5	273.5	324 364	75	299.5	19	M6	40	32	4	6	21.5	19	M6	40	32	4	6	21.5
90 S 90 L	1LA7 090 1LA7 096	2, 4, 6, 8	79	10	14	331	389	75	382.5	24	M8	50	40	5	8	27	19	M6	40	32	4	6	21.5
100 L	1LA7 106 1LA7 107	2, 4, 6, 8 4, 8	102	12	16	372	438	120	423.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
112 M	1LA7 113	2, 4, 6, 8	102	12	16	393	461	120	444.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
132 S	1LA7 130 1LA7 131	2, 4, 6, 8 2	128	12	16	452.5 ²⁾	551.5	140	505 ²⁾	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
132 M	1LA7 133 1LA7 134	4, 6, 8 6	128	12	16	452.5 ²⁾	551.5	140	505 ²⁾	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
160 M	1LA7 163 1LA7 164	2, 4, 6, 8 2, 8	160.5	15	19	588	721	165	640.5	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
160 L	1LA7 166	2, 4, 6, 8	160.5	15	19	588	721	165	640.5	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
180 M 180 L	1LA5 183 1LA5 186	2, 4 4, 6, 8	159 159	15 15	19 19	712 712	841 841	132 132	793.5 793.5	48 48	M16 M16	110 110	100 100	5 5	14 14	51.5 51.5		M16 M16	110 110	100 100	5 5	14 14	51.5 51.5
200 L	1LA5 206 1LA5 207	2, 6 2, 4, 6, 8	178	19	25	769.5	897	192	850	55	M20	110	100	5	16	59	55	M20	110	100	5	16	59
225 S 225 M	1LA5 220 1LA5 223	4, 8 2 4, 6, 8	184.5 184.5	19 19	25 25	806 776 806	933.5 903.5 933.5	192 192	887.5 857.5 887.5	60 55 60	M20 M20 M20	140 110 140	125 100 125	7.5 5 7.5	16	64 59 64	55 55	M20 M20	110 110	100 100	5 5	16 16	59 59

¹⁾ The motors of frame size 56 M are not ventilated.

In a low-noise version, the dimension L is 8 mm greater and the dimension LM is 11.5 mm greater.

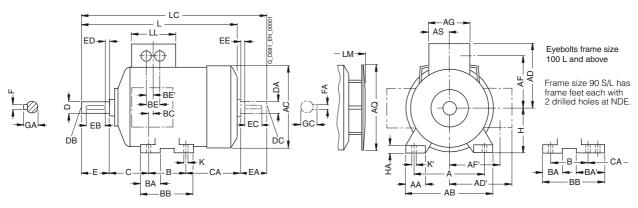
For 1LA7 063 with type of construction code 1 (B5, IM V1 without protective cover, IM V3) the dimensions L, LC and LM are 26 mm longer.

Dimensions

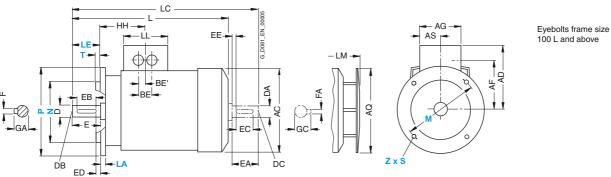
Dimensional drawings

Aluminum series 1LA9, frame sizes 56 M to 200 L

Type of construction IM B3



Types of construction IM B5 and IM V1



	ED 4	_																						
For moto	or		Dime	ension	n desi	gnatic	n acc	. to IE	C															
Frame size	Туре	Number of poles	Α .	AA	AB	AC ¹⁾	AD	AD'	AF	AF'	AG	AQ	AS	B*	ВА	BA'	BB	ВС	BE	BE'	С	CA*	Н	НА
56 M ²⁾	1LA9 050 1LA9 053	2, 4	90	25	110	116	101	101	78	78	75	-	37.5	71	28	-	87	34	32	18	36	53	56	6
63 M	1LA9 060 1LA9 063	2, 4	100	27	120	124	101	101	78	78	75	124	37.5	80	28	-	96	30	32	18	40	66 92	63	7
71 M	1LA9 070 1LA9 073	2, 4	112	30.5	132	145	111	111	88	88	75	124	37.5	90	27	-	106	18	32	18	45	83	71	7
80 M	1LA9 080 1LA9 083	2, 4	125	30.5	150	163	120	120	97	97	75	124	37.5	100	32	-	118	14	32	18	50	94 134	80	8
90 S 90 L	1LA9 090 1LA9 096	2, 4, 6	140	30.5	165	180	128	128	105	105	75	170	37.5	100 125	33	54	143	23	32	18	56	143 118	90	10
100 L	1LA9 106 1LA9 107	2, 4, 6	160	42	196	203	135	163	78	123	120	170	60	140	47	-	176	39	42	21	63	160 195 ³⁾	100	12
112 M	1LA9 113	2, 4, 6	190	46	226	227	148	176	91	136	120	170	60	140	47	-	176	32	42	21	70	179	112	12
132 S	1LA9 130 1LA9 131	2, 4 2	216	53	256	267	167	194	107	154	140	250	70	140	49	-	180		42	21	89	162.5 200.5		15
132 M	1LA9 133 1LA9 133 1LA9 134	6 4 6	216	53	256	267	167	194	107	154	140	250	70	178	49	-	218	39	42	21	89	124.5 162.5	132	15
160 M	1LA9 163 1LA9 164	2, 4, 6 2	254	60	300	320	197	226	127	183	165	250	82.5	210	57	-	256	52.5	54	27	108	183	160	18
160 L	1LA9 166	2, 4, 6	254		300	320	197	226	127	183	165	250	82.5	254	57	-	300	52.5	54	27	108	179	160	18
180 M 180 L	1LA9 183 1LA9 186	2, 4 4, 6	279 279		339 339	363 363	258 258	258 258	216 216	216 216	152 152	340 340		241 279	50 50	_	287 325	38 38	54 54	27 27	121 121	259 221	180 180	18 18
200 L	1LA9 206 1LA9 207	2, 6 2, 4, 6	318	83	388	402	305	305	252	252	260	340	96	305	58.5	-	355	45	85	42.5	133	239	200	24

This dimension is assigned in DIN EN 50347 to the frame size listed.

¹⁾ Measured across the bolt heads.

The motors of frame size 56 M are not ventilated. Frame size 56 M is not available in IM B35.

³⁾ For 1LA9 107-4KA.

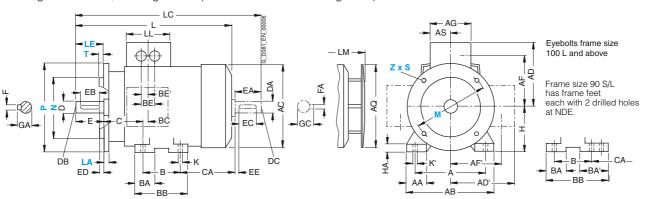
Dimensions

Dimensional drawings

Aluminum series 1LA9, frame sizes 56 M to 200 L

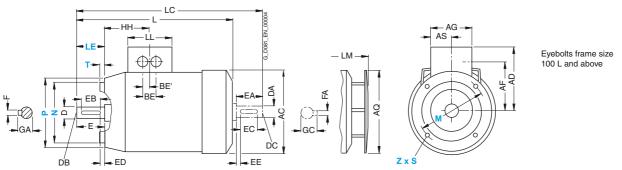
Type of construction IM B35

For flange dimensions, see Page 2/140 (Z = the number of retaining holes)



Type of construction IM B14

Type of construction IM B14 not possible for 1LA9 motors, frame sizes 180 M to 200 L For flange dimensions, see Page 2/140 (Z = the number of retaining holes)



For moto	or		Dimen	sion d	lesigr	nation ac	c. to IE (DE	shaft e	xtens	ion				NDI	E shaf	t exte	nsion			
Frame size	Type	Number of poles	НН	K	K'	L	LC	LL	LM	D	DB	Е	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
56 M ¹⁾	1LA9 050 1LA9 053	2, 4	69.5	5.8	9	169 ²⁾ 195	200 ²⁾ 226	75	-	9	МЗ	20	14	3	3	10.2	9	МЗ	20	14	3	3	10.2
63 M	1LA9 060 1LA9 063	2, 4	69.5	7	10	202.5 ³⁾ 228.5	232 ³⁾ 258	75	231.5 257.5	11	M4	23	16	3.5	4	12.5	11	M4	23	16	3.5	4	12.5
71 M	1LA9 070 1LA9 073	2, 4	63.5	7	10	240	278	75	268	14	M5	30	22	4	5	16	14	M5	30	22	4	5	16
80 M	1LA9 080 1LA9 083	2, 4	63.5	9.5	13.5	273.5 308.5	324 364	75	299.5 334.5	19	M6	40	32	4	6	21.5	19	M6	40	32	4	6	21.5
90 S 90 L	1LA9 090 1LA9 096	2, 4, 6	79	10	14	331 376 ⁴⁾ 358 ⁵⁾	389 434 ⁴⁾ 414 ⁵⁾	75	382.5 427.5 ⁴⁾ 409.5 ⁵⁾	24	M8	50	40	5	8	27	19	M6	40	32	4	6	21.5
100 L	1LA9 106 1LA9 107	2, 4, 6	102	12	16	407 442 ⁶⁾	473 508 ⁶⁾	120	458.5 493 ⁶⁾	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
112 M	1LA9 113	2, 4, 6	102	12	16	431	499	120	482.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
132 S	1LA9 130 1LA9 131	2, 4 2	128	12	16	452.5 490.5	551.5 589.5	140	505 543	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
132 M	1LA9 133 1LA9 133 1LA9 134	6 4 6	128	12	16	452.5 490.5	551.5 589.5	140	505 543	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
160 M	1LA9 163 1LA9 164	2, 4, 6 2	160.5	15	19	588	721	165	640.5	42	M16	110	90	10	12	45	42	M16	110	90	10		45
160 L	1LA9 166	2, 4, 6	160.5	15	19	628	761	165	680.5	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
180 M 180 L	1LA9 183 1LA9 186	2, 4 4, 6	159 159	15 15	19 19	712 712	841 841	132 132	793.5 793.5	48 48	M16 M16	110 110	100 100	5 5	14 14	51.5 51.5		M16 M16		100 100	5 5	14 14	51.5 51.5
200 L	1LA9 206 1LA9 207	2, 6 2, 4, 6	178	19	25	768.5	897	192	850	55	M20	110	100	5	16	59	55	M20	110	100	5	16	59

The motors of frame size 56 M are not ventilated. Frame size 56 M is not available in IM B35.

For 1LA9 frame size 56 M with type of construction code 1 (B5, IM V1 without protective cover, IM V3) the dimensions L and LC are 26 mm longer.

For 1LA9 060 with type of construction code 1 (B5, IM V1 without protective cover, IM V3) the dimensions L, LC and LM are 26 mm longer.

For 1LA9 096-6KA.

⁵⁾ For 1LA9 096-2 and 1LA9 096-4.

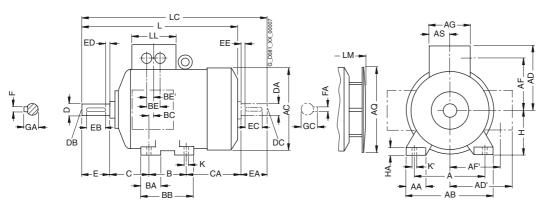
⁶⁾ For 1LA9 107-4KA.

Dimensions

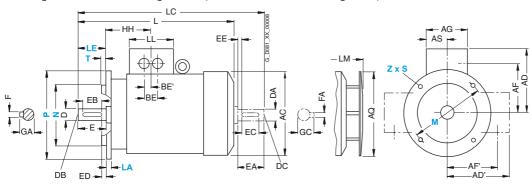
Dimensional drawings

Cast-iron series 1LA6, frame sizes 100 L to 160 L

Type of construction IM B3



Types of construction IM B5 and IM V1



For mot	or		Dime	ension	desig	nation	acc. t	o IEC															
Frame size	Туре	Number of poles	Α	AA	AB	AC ¹⁾	AD	AD'	AF	AF'	AG	AQ	AS	В	ВА	BB	ВС	BE	BE'	С	CA	Н	НА
100 L	1LA6 106 1LA6 107	2, 4, 6, 8 4, 8	160	40	196	201	164	164	124	124	121	170	60.5	140	46	180	42	44	22	63	125	100	12
112 M	1LA6 113	2, 4, 6, 8	190	42.5	226	225.5	178	178	138	138	121	170	60.5	140	46	180	34	44	22	70	141	112	15
132 S	1LA6 130 1LA6 131	2, 4, 6, 8 2	216	50	256	265	194	194	154	154	141	250	70.5	140	47	180	42	44	22	89	162.5	132	17
132 M	1LA6 133 1LA6 134	4, 6, 8 6	216	50	256	265	194	194	154	154	141	250	70.5	178	49	218	42	44	22	89	124.5	132	17
160 M	1LA6 163 1LA6 164	2, 4, 6, 8 2, 8	254	60	300	320	226	226	183	183	166	250	83	210	63	256	52	54	27	108	183	160	18
160 L	1LA6 166	2, 4, 6, 8	254	60	300	320	226	226	183	183	166	250	83	254	63	300	52	54	27	108	139	160	18

¹⁾ Measured across the bolt heads.

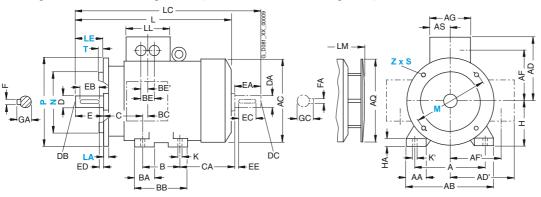
Dimensions

Dimensional drawings

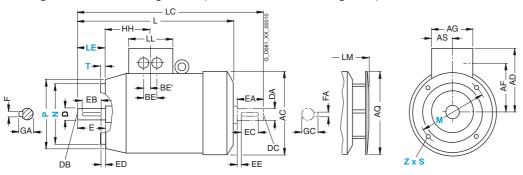
Cast-iron series 1LA6, frame sizes 100 L to 160 L

Type of construction IM B35

For flange dimensions, see Page 2/140 (Z = the number of retaining holes)



Types of construction IM B14



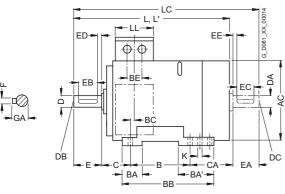
For mot	tor		Dimen	sion d	esigr	nation ac	c. to IE	С		DE	shaft e	xtensi	ion				NDI	E shaft	exten	sion			
Frame size	Type	Number of poles	НН	K	K'	L	LC	LL	LM	D	DB	Е	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
100 L	1LA6 106 1LA6 107	2, 4, 6, 8 4, 8	104.5	12	16	372	438	121	423.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
112 M	1LA6 113	2, 4, 6, 8	104.5	12	16	393	461	121	444.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
132 S	1LA6 130 1LA6 131	2, 4, 6, 8 2	130.5	12	16	453.5	551.5	141	506	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
132 M	1LA6 133 1LA6 134	4, 6, 8 6	130.5	12	16	453.5	551.5	141	506	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
160 M	1LA6 163 1LA6 164	2, 4, 6, 8 2, 8	160	14.5	18	588	721	166	640.5	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
160 L	1LA6 166	2, 4, 6, 8	160	14.5	18	588	721	166	640.5	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45

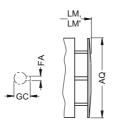
Dimensions

Dimensional drawings

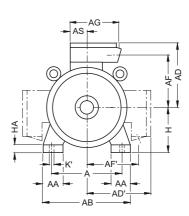
Cast-iron series 1LG4, frame sizes 180 M to 315 L

Type of construction IM B3

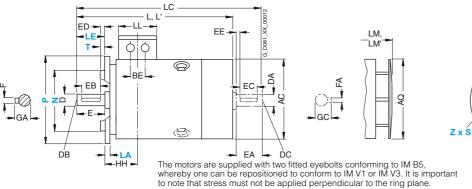


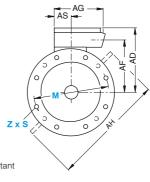


Frame sizes 180 M/L, 225 S/M, 280 S/M and 315 S/M/L have frame feet each with 2 drilled holes at NDE.



Types of construction IM B5 and IM V1





	For motor Dimension designation acc. to IEC																							
For moto	or		Dime	ension	desig	natior	acc.	to IEC	;															
Frame size	Type	Number of poles	Α	AA	AB	AC ¹⁾	AD	AD'	AF	AF'	AG	АН	AQ	AS	B*	ВА	BA'	BB	ВС	BE	С	CA*	Н	H
180 M 180 L	1LG4 183 1LG4 186 1LG4 188	2, 4 4, 6, 8 2, 4, 6, 8	279 279 279	65 65 65	339 339 339	363 363 363	262 262 262	262 262 262	220 220 220	220 220 220	152 152 152	452 452 452	340 340 340	71 71 71	241 279 279	70 70 70	111 111 111	328 328 328	36 36 36	54 54 54	121 121 121	202 164 215	180 180 180	20
200 L	1LG4 206 1LG4 207 1LG4 208	2, 6 2, 4, 6, 8 2, 6 4, 8	318 318 318	70 70 70	378 378 378	402 402 402	300 300 300	300 300 300	247 247 247	247 247 247	260 260 260	512 512 512	340 340 340	96 96 96	305 305 305	80 80 80	80 80 80	355 355 355	63	85 85 85	133 133 133	177 177 234 177	200 200 200	25
225 S 225 M	1LG4 220 1LG4 223	4, 8 2 4, 6, 8	356 356	80 80	436 436	442 442	325 325	325 325	272 272	272 272	260 260	556 556	425 425	96 96	286 311	85 85	110 110	361 361	47 47	85 85	149 149	218 193	225 225	
	1LG4 228	2 4, 6, 8	356	80	436	442	325	325	272	272	260	556	425	96	311	85	110	361	47	85	149	253	225	34
250 M	1LG4 253	2 4. 6. 8	406	100	490	495	392	392	308	308	300	620	470	118	349	100	100	409	69	110	168	235	250	40
	1LG4 258	2 4 6, 8	406	100	490	495	392	392	308	308	300	620	470	118	349	100	100	409	69	110	168	235 305 235	250	40
280 S	1LG4 280	2 4, 6, 8	457	100	540	555	432	432	348	348	300	672	525	118	368	100	151	479	62	110	190	267	280	40
280 M	1LG4 283	2 4, 6, 8	457	100	540	555	432	432	348	348	300	672	525	118	419	100	151	479	62	110	190	216	280	40
	1LG4 288	2	457	100	540	555	432	432	348	348	300	672	525	118	419	100	151	479	62	110	190	326	280	40
		6, 8																				216		
315 S	1LG4 310 1LG4 310	2 4, 6, 8	508	120	610	610	500	500	400	400	380	780	590	154	406	125	176	527	69	110	216	315	315	50
315 M ²⁾		2 4. 6. 8	508	120	610	610	500	500	400	400	380	780	590	154	457	125	176	527	69	110	216	264	315	50
315 L ²⁾	1LG4 316/317 1LG4 316/317 1LG4 318	2	508	120	610	610	500	500	400	400	380	780	590	154	508	125	176	578	69	110	216	373	315	50
	1LG4 318	6	508	120	610	610	500	500	400	400	380	780	590	154	508	155	206	648	69	110	216	513	315	50

^{*} This dimension is assigned in DIN EN 50347 to the frame size listed.

¹⁾ Measured across the bolt heads.

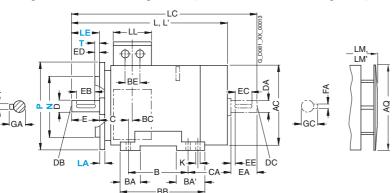
With order codes for connection box positions (K09, K10, K11) only fitted feet with 3 drilled holes with dimension "B" (406, 457 and 508 mm). BB will then be 666 mm.

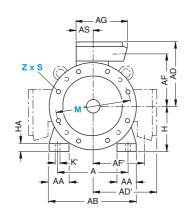
Dimensions

Dimensional drawings

Cast-iron series 1LG4, frame sizes 180 M to 315 L

Type of construction IM B35





For moto	or		Dime	ensid	on de	esigna	tion ac	c. to IE	С			DE	shaft e	xtens	ion				ND	E shaft	exte	nsion			
Frame size	Туре	Number of poles	НН	K	K'	L	L'1)	LC ²⁾	LL	LM	LM ^{'1)}	D	DB	Ε	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
180 M 180 L	1LG4 183 1LG4 186 1LG4 188	2, 4 4, 6, 8 2, 4, 6, 8	157 157 157	15 15 15	19 19 19	669 669 720	669 - 720	784 784 835	132 132 132	759 759 810	759 - 810	48 48 48	M16 M16 M16	110 110 110	100 100 100	5 5 5	14 14 14	51.5 51.5 51.5	48 48 48		110 110 110	100 100 100	5 5 5	14 14 14	51.5 51.5 51.5
200 L	1LG4 206 1LG4 207 1LG4 208	2, 6 2, 4, 6, 8 2, 6 4, 8	196 196 196	19 19 19	25 25 25	720 720 777 720	754 754 811 -	835 835 892 835	192 192 192	810 810 867 810	844 844 901 -	55 55 55	M20 M20 M20	110 110 110	100	5 5 5	16 16 16		55 55 55	M20	110 110 110	100 100 100	5 5 5	16 16 16	59 59 59
225 S 225 M	1LG4 220 1LG4 223 1LG4 228	4, 8 2 4, 6, 8 2	196 196 196	19 19	25 25 25	789 759 789 819	- 793 - 853	903 873 903 933	192 192 192	889 859 889 919	- 893 - 953	60 55 60 55	M20 M20 M20 M20	140 110 140 110	125 100 125 100	10 5 10 5	18 16 18 16	59 64	55 48 55 48		110 110 110 110	100 100 100 100	5 5 5 5	16 14 16 14	59 51.5 59 51.5
	1204 220	4, 6, 8	150	10	20	849	-	963	102	949	-	60	M20	140			18		55		110	100	5	16	59
250 M	1LG4 253	2 4, 6, 8	237	24	30	887	924 -	1002 1032	236	987	1024 -	60 65	M20 M20		125 125		18 18		55 60	M20 M20	110 140	100 125	5 10	16 18	59 64
	1LG4 258	2 4 6, 8	237	24	30	887 957 887	924 - -	1002 1102 1032	236	987 1057 987	1024 - -	60 65 65	M20 M20 M20	140		10	18 18 18	69	55 60 60	M20 M20 M20	110 140 140	100 125 125	5 10 10	16 18 18	59 64 64
280 S	1LG4 280	2 4, 6, 8	252	24	30	960	998 -	1105	236	1070	1108 -	65 75	M20 M20		. — —	10 10	18 20	69 79.5	60 65	M20 M20	140 140	125 125	10 10	18 18	64 69
280 M	1LG4 283	2 4, 6, 8	252	24	30	960	998 -	1105	236	1070	1108 -	65 75	M20 M20		125 125	10 10	18 20	69 79.5	60 65	M20 M20	140 140	125 125	10 10	18 18	64 69
	1LG4 288	2 4 6, 8	252	24	30	1070 960	1108 - -	1215 1105	236	1180 1070	1218 - -	65 75 75	M20 M20 M20	140	125 125 125	10 10 10	18 20 20	69 79.5 79.5	60 65 65	M20 M20 M20	140 140 140	125 125 125	10 10 10	18 18 18	64 69 69
315 S	1LG4 310 1LG4 310	2 4. 6. 8	285	28	35	1072 1102	1142	1217 1247	307	1182 1212	1252	65 80	M20 M20		125 140		18 22		60	M20 M20	140 140	125 125	10 10	18 20	64 74.5
315 M ³⁾		4, 6, 8 2 4, 6, 8	285	28	35	1072 1072 1102	- 1142 -	1247 1217 1247	307	1212 1182 1212	- 1252 -	65 80	M20 M20 M20	140	125	10	18 22	69	70 60 70	M20 M20 M20	140 140 140	125 125 125	10 10 10	18 20	74.5 64 74.5
315 L ³⁾	1LG4 316/317 1LG4 316/317	4, 6, 8	285	28	35	1232 1262	1302	1377 1407	307	1342 1372	1412 -	65 80	M20 M20		140	25		85	60 70	M20 M20	140 140	125 125	10 10	18 20	64 74.5
	1LG4 318 1LG4 318	8 6	285	28	35	1402	_	1547	307	1512	_	80 80	M20 M20		140 140		22 22	85 85	70 70	M20 M20	140 140	125 125	10 10	20 20	74.5 74.5

¹⁾ For version with low-noise fan for 2-pole motors.

In the low-noise version, a second shaft extension and/or mounted encoder is not possible.

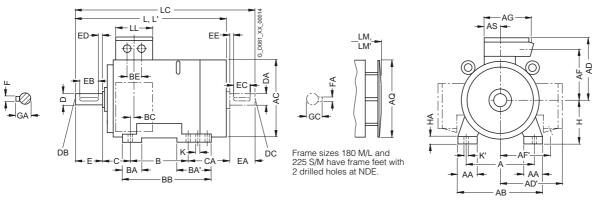
With order codes for connection box positions (K09, K10, K11) only fitted feet with 3 drilled holes with dimension "B" (406, 457 and 508 mm). BB will then be 666 mm.

Dimensions

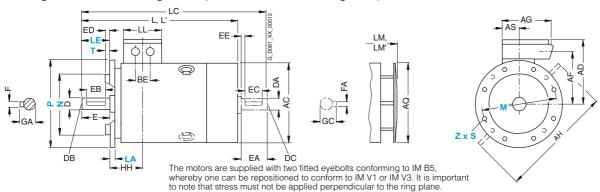
Dimensional drawings

Cast-iron series 1LG6, frame sizes 180 M to 250 M

Type of construction IM B3



Types of construction IM B5 and IM V1



For mot	or		Dime	ension	desig	nation	acc.	to IEC	;															
Frame size	Type	Number of poles	Α	AA	AB	AC ¹⁾	AD	AD'	AF	AF'	AG	АН	AQ	AS	B*	ВА	BA'	BB	ВС	BE	С	CA*	Н	НА
180 M	1LG6 183	2 4	279	65	339	363	262	262	220	220	152	452	340	71	241	70	111	328	36	54	121	253 202	180	20
180 L	1LG6 186	4, 6, 8	279	65	339	363	262	262	220	220	152	452	340	71	279	70	111	328	36	54	121	215	180	20
200 L	1LG6 206 1LG6 207	2, 6 2, 6 4, 8	318 318	70 70	378 378	402 402	300 300	300 300	247 247	247 247	260 260	512 512	340 340	96 96	305 305	80 80	80 80	355 355	63 63	85 85	133 133	177 234 177	200 200	
225 S 225 M	1LG6 220 1LG6 223	4, 8 2 4, 6, 8	356 356	80 80	436 436	442 442	325 325	325 325	272 272	272 272	260 260	556 556	425 425	96 96	286 311	85 85	110 110	361 361	47 47	85 85	149 149	218 253	225 225	34 34
	1LG6 228	2 4, 6	356	80	436	442	325	325	272	272	260	556	425	96	311	85	110	361	47	85	149	303	225	34
250 M	1LG6 253	2 4 6, 8	406	100	490	495	392	392	308	308	300	620	470	118	349	100	100	409	69	110	168	235 305 235	250	40
	1LG6 258	2 4, 6	406	100	490	495	392	392	308	308	300	620	470	118	349	100	100	409	69	110	168	305	250	40

^{*} This dimension is assigned in DIN EN 50347 to the frame size listed.

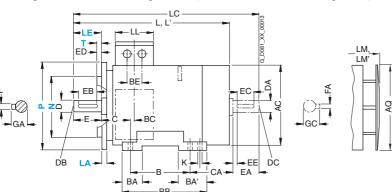
¹⁾ Measured across the bolt heads.

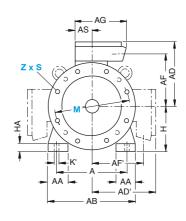
Dimensions

Dimensional drawings

Cast-iron series 1LG6, frame sizes 180 M to 250 M

Type of construction IM B35





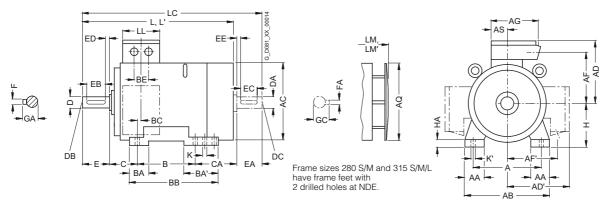
For moto	or		Dime	nsior	n des	ignatior	n acc. 1	to IEC		DE:	shaft e	xtens	ion				NDE	shaft (extens	sion			
Frame size	Type	Number of poles	НН	K	K'	L	LC	LL	LM	D	DB	Ε	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
180 M	1LG6 183	2	157	15	19	720 669	835 784	132	810 759	48	M16	110	100	5	14	51.5	48	M16	110	100	5	14	51.5
180 L	1LG6 186	4, 6, 8	157	15	19	720	835	132	810	48	M16	110	100	5	14	51.5	48	M16	110	100	5	14	51.5
	1LG6 206 1LG6 207	2, 6 2, 6 4, 8	196 196	19 19	25 25	720 777 720	835 892 835	192 192	810 867 810	55 55	M20 M20	110 110	100 100	5 5	16 16	59 59	55 55	M20 M20	110 110	100 100	5 5	16 16	59 59
	1LG6 220	4, 8	196	19	25	789	903	192	889	60	M20	140	125	10	18	64	55	M20	110	100	5	16	59
225 M	1LG6 223	2 4, 6, 8	196	19	25	819 849	933 963	192	919 949	55 60	M20 M20	110 140	100 125	5 10	16 18	59 64	48 55	M16 M20	110 110	100 100	5 5	14 16	51.5 59
	1LG6 228	2 4, 6	196	19	25	869 899	983 1013	192	969 999	55 60	M20 M20	110 140	100 125	5 10	16 18	59 64	48 55	M16 M20	110 110	100 100	5 5	14 16	51.5 59
	1LG6 253	2 4 6, 8	237	24	30	887 957 887	1002 1102 1032	236	987 1057 987	60 65 65	M20 M20 M20	140 140 140	125 125 125	10 10 10	18 18 18	64 69 69	55 60 60	M20 M20 M20	110 140 140	100 125 125	5 10 10	16 18 18	59 64 64
	1LG6 258	2 4, 6	237	24	30	957	1102	236	1057	60 65	M20 M20	140 140	125 125	10 10	18 18	64 69	55 60	M20 M20	110 140	100 125	5 10	16 18	59 64

Dimensions

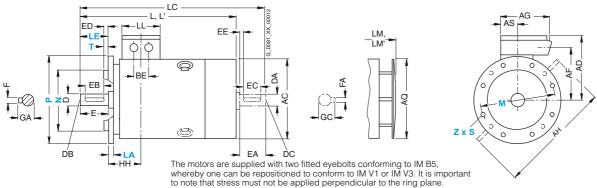
Dimensional drawings

Cast-iron series 1LG6, frame sizes 280 S to 315 L

Type of construction IM B3



Types of construction IM B5 and IM V1



														0 1										
For moto	or		Dime	ension	desig	nation	acc.	to IEC	;															
Frame size	Type	Number of poles	Α	AA	AB	AC ¹⁾	AD	AD'	AF	AF'	AG	АН	AQ	AS	B*			BB	ВС	BE	С	CA*	Н	НА
280 S	1LG6 280	2 4, 6, 8	457	100	540	555	432	432	348	348	300	672	525	118	368	100	151	479	62	110	190	267	280	40
280 M	1LG6 283	2	457	100	540	555	432	432	348	348	300	672	525	118	419	100	151	479	62	110	190	326	280	40
	1LG6 288	6, 8 2 4, 6	457	100	540	555	432	432	348	348	300	672	525	118	419	100	151	479	62	110	190	216 326	280	40
315 S	1LG6 310 1LG6 310	2 4, 6, 8	508	120	610	610	500	500	400	400	380	780	590	154	406	125	176	527	69	110	216	315	315	50
315 M ²⁾	1LG6 313 1LG6 313	8	508 508	120 120	610 610	610 610	500 500	500 500	400 400	400 400	380 380	780 780	590 590	154 154	457 457	125 125	176 176	527 578	69 69	110 110	216 216	264 424	315 315	00
315 L ²⁾	1LG6 313 1LG6 316 1LG6 316	4, 6 2 4, 6	508	120	610	610	500	500	400	400	380	780	590	154	508	125	176	578	69	110	216	373	315	50
	1LG6 316 1LG6 317 1LG6 317	8 2 4, 6	508	120	610	610	500	500	400	400	380	780	590	154	508	155	206	648	69	110	216	513	315	50
	1LG6 317 1LG6 318 1LG6 318	8 2 4	508	120	610	610	651	651	524	524	470	780	590	165	508	155	206	578 648	69	135	216	513	315	50
	1LG6 318	6, 8					500	500	400	400	380									110				

^{*} This dimension is assigned in DIN EN 50347 to the frame size listed

¹⁾ Measured across the bolt heads.

With order codes for connection box positions (K09, K10, K11) only fitted feet with 3 drilled holes with dimension "B" (406, 457 and 508 mm). BB will then be 666 mm.

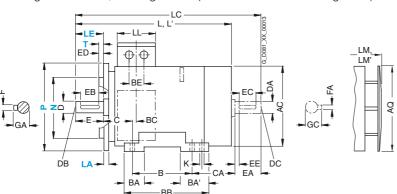
Dimensions

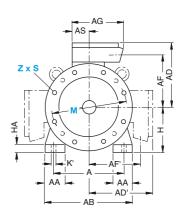
Dimensional drawings

Cast-iron series 1LG6, frame sizes 280 S to 315 L

Type of construction IM B35

For flange dimensions, see Page 2/140 (Z = the number of retaining holes)





For mot	or		Dime	ensio	n des	ignatio	n acc.	to IEC		DE s	haft ex	ktensi	on				NDE	shaft	extens	sion			
Frame size	Type	Number of poles	НН	K	K'	L	LC	LL	LM	D	DB	Е	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
280 S	1LG6 280	2 4, 6, 8	252	24	30	960	1105	236	1070	65 75	M20 M20	140 140	125 125	10 10	18 20	69 79.5	60 65	M20 M20	140 140	125 125	10 10	18 18	64 69
280 M	1LG6 283	2	252	24	30	1070	1215	236	1180	65 75	M20 M20	140	125 125	10	18	69 79.5	60 65	M20 M20	140 140	125 125	10	18 18	64 69
	1LG6 288	6, 8	252	24	30	960 1070	1105 1215	236	1070 1180	75 65	M20 M20	140 140	125 125	10 10	20 18	79.5 69		M20 M20	140 140	125 125	10 10	18 18	69 64
	1200 200	4, 6	202	27	00	1070	1210	200	1100	75	M20	140	125	10	20	79.5	65	M20	140	125	10	18	69
315 S	1LG6 310 1LG6 310	2 4, 6, 8	285	28	35	1072 1102	1217 1247	307	1182 1212	65 80	M20 M20	140 170	125 140	10 25	18 22	69 85	60 70	M20 M20	140 140	125 125	10 10	18 20	64 74.5
315 M	1LG6 313	8	285	28	35	1102	1247	307	1212	80	M20	170	140	25	22	85	70	M20	140	125	10	20	74.5
	1LG6 313 1LG6 313	2 4, 6	285	28	35	1232 1262	1377 1407	307	1342 1372	65 80	M20 M20	140 170	125 140	10 25	18 22	69 85	60 70	M20 M20	140 140	125 125	10 10	18 20	64 74.5
315 L	1LG6 316	2	285	28	35	1232	1377	307	1342	65	M20	140	125	10	18	69	60	M20	140	125	10	18	64
	1LG6 316 1LG6 316	4, 6 8				1262	1407		1372	80 80	M20 M20	170 170	140 140	25 25	22 22	85 85	70 70	M20 M20	140 140	125 125	10 10	20 20	74.5 74.5
	1LG6 316	2	285	28	35	1372	1517	307	1482	65	M20	140	125	10	18	69	60	M20	140	125	10	18	74.5 64
	1LG6 317	4, 6				1402	1547		1512	80	M20	170	140	25	22	85	70	M20	140	125	10	20	74.5
	1LG6 317 1LG6 318	8 2	285	28	35	1262 1372	1407 1517	330	1372 1482	80 65	M20 M20	170 140	140 125	25 10	22 18	85 69	70 60	M20 M20	140 140	125 125	10 10	20 18	74.5 64
	1LG6 318	4				1402	1547		1512	80 ¹⁾	M20	170	140	25	22	85	70	M20	140	125	10	20	74.5
	1LG6 318	6, 8						307		80	M20	170	140	25	22	85	70	M20	140	125	10	20	74.5

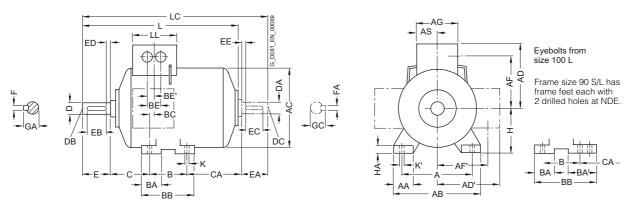
¹⁾ Diameters up to 90 mm are possible.

Dimensions

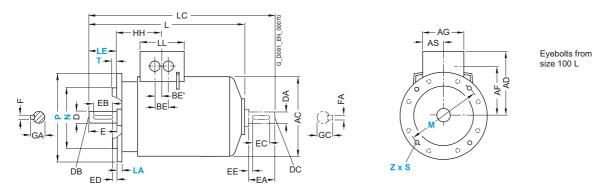
Dimensional drawings

Aluminum series 1LP7 and 1LP5, frame sizes 63 M to 200 L

Type of construction IM B3



Types of construction IM B5 and IM V1 For flange dimensions, see Page 2/140 (Z = the number of retaining holes)



For mot	or		Dime	nsion	desigr	ation	acc. t	o IEC															
Frame size	Type	Number of poles	Α	AA	AB	AC	AD	AD'	AF	AF'	AG	AS	B*	ВА	BA'	BB	ВС	BE	BE'	С	CA*	Н	НА
63 M	1LP7 060 1LP7 063	2, 4, 6	100	27	120	124	101	101	78	78	75	37.5	80	28	-	96	30	32	18	40	40	63	7
71 M	1LP7 070 1LP7 073	2, 4, 6, 8	112	27	132	145	111	111	88	88	75	37.5	90	27	-	106	18	32	18	45	42	71	7
80 M	1LP7 080 1LP7 083	2, 4, 6, 8	125	30.5	150	163	120	120	97	97	75	37.5	100	32	-	118	14	32	18	50	47	80	8
90 S 90 L	1LP7 090 1LP7 096	2, 4, 6, 8	140	30.5	165	180	128	128	105	105	75	37.5	100 125	33	54	143	23	32	18	56	80 55	90	10
100 L	1LP7 106 1LP7 107	2, 4, 6, 8 4, 8	160	42	196	203	135	163	78	123	120	60	140	47	-	176	39	42	21	63	68	100	12
112 M	1LP7 113	2, 4, 6, 8	190	46	226	227	148	176	91	136	120	60	140	47	-	176	32	42	21	70	79	112	12
132 S	1LP7 130 1LP7 131	2, 4, 6, 8 2	216	53	256	267	167	194	107	154	140	70	140	49	-	180	39	42	21	89	96	132	15
132 M	1LP7 133 1LP7 134	4, 6, 8 6	216	53	256	267	167	194	107	154	140	70	178	49	-	218	39	42	21	89	58	132	15
160 M	1LP7 163 1LP7 164	2, 4, 6, 8 2, 8	254	60	300	320	197	226	127	183	165	82.5	210	57	-	256	52.5	54	27	108	107	160	18
160 L	1LP7 166	2, 4, 6, 8	254	60	300	320	197	226	127	183	165	82.5	254	57	-	300	52.5	54	27	108	63	160	18
180 M 180 L	1LP5 183 1LP5 186	2, 4 4, 6, 8	279 279	69.5 69.5	339 339	363 363	258 258	258 258	216 216	216 216	152 152	71 71	241 279	50 50	_	287 325	38 38	54 54	27 27	121 121	145 107	180 180	18 18
200 L	1LP5 206 1LP5 207	2, 6 2, 4, 6, 8	318	83	388	402	305	305	252	252	260	96	305	58.5	-	355	45	85	42.5	133	133	200	24

^{*} This dimension is assigned in DIN EN 50347 to the frame size listed.

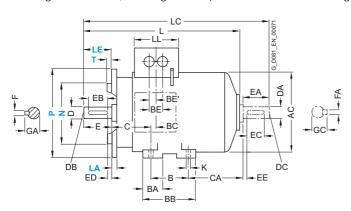
Dimensions

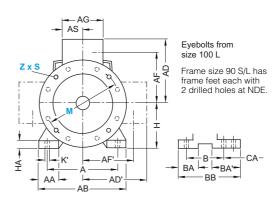
Dimensional drawings

Aluminum series 1LP7 and 1LP5, frame sizes 63 M to 200 L

Types of construction IM B35

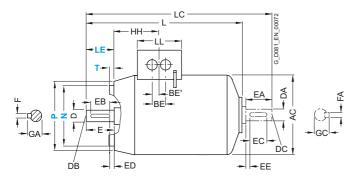
For flange dimensions, see Page 2/140 (Z = the number of retaining holes)

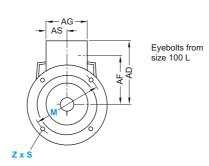




Type of construction IM B14

Type of construction IM B14 not possible for 1LP5 motors, frame sizes 180 M to 200 L For flange dimensions, see Page 2/140 (Z = the number of retaining holes)





For mot	or		Dimon	oion de	ooianat	ion ooo	to IEC		DE	shaft ex	tonoi	nn.				NIDE	E shaft	ovton	nion			
FOI IIIOL	OI				_	lion acc	. to IEC		DES		(lensi											
Frame size	Туре	Number of poles	HH	K	K'	L	LC	LL	D	DB	Е	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
63 M	1LP7 060 1LP7 063	2, 4, 6	69.5	7	10	172 ¹⁾	206 ¹⁾	75	11	M4	23	16	3.5	4	12.5	11	M4	23	16	3.5	4	12.5
71 M	1LP7 070 1LP7 073	2, 4, 6, 8	63.5	7	10	207	240	75	14	M5	30	22	4	5	16	14	M5	30	22	4	5	16
80 M	1LP7 080 1LP7 083	2, 4, 6, 8	63.5	9.5	13.5	237	280	75	19	M6	40	32	4	6	21.5	19	M6	40	32	4	6	21.5
90 S 90 L	1LP7 090 1LP7 096	2, 4, 6, 8	79	10	14	286 286	333 333	75	24	M8	50	40	5	8	27	19	M6	40	32	4	6	21.5
100 L	1LP7 106 1LP7 107	2, 4, 6, 8 4, 8	102	12	16	331	385 ²⁾	120	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
112 M	1LP7 113	2, 4, 6, 8	102	12	16	349 ³⁾	403 ⁴⁾	120	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
132 S	1LP7 130 1LP7 131	2, 4, 6, 8 2	128	12	16	397	485	140	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
132 M	1LP7 133 1LP7 134	4, 6, 8 6	128	12	16	397	485	140	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
160 M	1LP7 163 1LP7 164	2, 4, 6, 8 2, 8	160.5	15	19	529	645	165	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
160 L	1LP7 166	2, 4, 6, 8	160.5	15	19	529	645	165	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
180 M	1LP5 183	2, 4	159 159	15 15	19	611	727	132	48	M16 M16	110	100 100	5 5	14	51.5	48 48	M16 M16	110 110	100 100	5	14	51.5
180 L	1LP5 186	4, 6, 8		15	19	611	727	132	48		110			14	51.5					5	14	51.5
200 L	1LP5 206 1LP5 207	2, 6 2, 4, 6, 8	178	19	25	675	791	192	55	M20	110	100	5	16	59	55	M20	110	100	5	16	59

For 1LP7 063 with type of construction code 1 (B5, IM V1 without protective cover, IM V3) the dimensions L and LC are 26 mm longer.

²⁾ For IM B14, 381 mm.

³⁾ For IM B5, 345 mm.

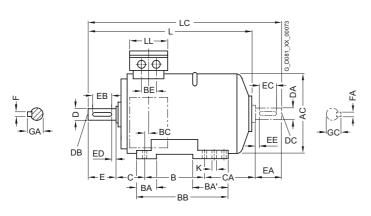
⁴⁾ For IM B5, 399 mm.

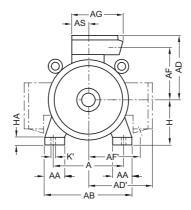
Dimensions

Dimensional drawings

Cast-iron series 1LP4, frame sizes 180 M to 315 L

Type of construction IM B3

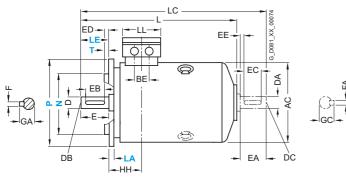


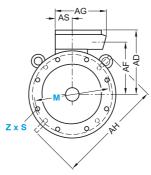


Frame sizes 180 M/L, 225 S/M, 280 S/M and 315 S/M/L have frame feet each with 2 drilled holes at NDE.

Types of construction IM B5 and IM V1 (IM B5 only up to frame size 315 M)

For flange dimensions, see Page 2/140 (Z = the number of retaining holes)





The motors are supplied with two fitted eyebolts conforming to IM B5, whereby one can be repositioned to conform to IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

For moto	or		Dime	ension	desig	nation	acc.	to IEC	;														
Frame size	Type	Number of poles	Α	AA	AB	AC	AD	AD'	AF	AF'	AG	АН	AS	B*	ВА	BA'	BB	ВС	BE	С	CA*	Н	НА
180 M 180 L	1LP4 183 1LP4 186	2, 4 4, 6, 8	279 279	65 65	339 339	363 363	262 262	262 262	220 220	220 220	152 152	452 452	71 71	241 279	70 70	111 111	328 328	36 36	54 54	121 121	94 56	180 180	20 20
200 L	1LP4 206 1LP4 207	2, 6 2, 4, 6, 8	318 318	70 70	378 378	402 402	300 300	300 300	247 247	247 247	260 260	512 512	96 96	305 305	80 80	80 80	355 355	63 63	85 85	133 133	76 76	200 200	25 25
225 S 225 M	1LP4 220 1LP4 223	4, 8 2 4, 6, 8	356 356	80 80	436 436	442 442	325 325	325 325	272 272	272 272	260 260	556 556	96 96	286 311	85 85	110 110	361 361	47 47	85 85	149 149	99 74	225 225	34 34
250 M	1LP4 253	2 4, 6, 8	406	100	490	495	392	392	308	308	300	620	118	349	100	100	409	69	110	168	111	250	40
280 S	1LP4 280	2 4, 6, 8	457	100	540	555	432	432	348	348	300	672	118	368	100	151	479	62	110	190	137	280	40
280 M	1LP4 283	2 4, 6, 8	457	100	540	555	432	432	348	348	300	672	118	414	100	151	479	62	110	190	86	280	40
315 S	1LP4 310 1LP4 310	2 4, 6, 8	508	120	610	610	500	500	400	400	380	780	154	406	125	176	527	69	110	216	168	315	50
315 M ¹⁾	1LP4 313 1LP4 313	2 4, 6, 8	508	120	610	610	500	500	400	400	380	780	154	457	125	176	527	69	110	216	117	315	50
315 L ¹⁾	1LP4 316/317 1LP4 316/317	2 4, 6, 8	508	120	610	610	500	500	400	400	380	780	154	508	125	176	578	69	110	216	226	315	50

 $^{^{\}star}\,\,$ This dimension is assigned in DIN EN 50347 to the frame size listed

With order codes for connection box positions (K09, K10, K11) only fitted feet with 3 drilled holes with dimension "B" (406, 457 and 508 mm). BB will then be 666 mm.

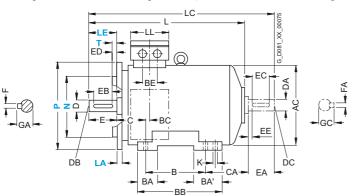
Dimensions

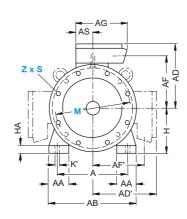
Dimensional drawings

Cast-iron series 1LP4, frame sizes 180 M to 315 L

Type of construction IM B35

For flange dimensions, see Page 2/140 (Z = the number of retaining holes)





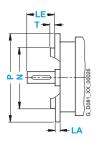
For moto	or		Dime	ension	desi	gnation	acc. to	IEC	DE:	shaft ex	ktensic	n				NDE	shaft e	extens	sion			
Frame size	Туре	Number of poles	НН	K	K'	L	LC	LL	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
180 M 180 L	1LP4 183 1LP4 186	2, 4 4, 6, 8	157 157	15 15	19 19	562 562	676 676	132 132	48 48	M16 M16	110 110	100 100	5 5	14 14	51.5 51.5	48 48	M16 M16		100 100	5 5	14 14	51.5 51.5
200 L	1LP4 206 1LP4 207	2, 6 2, 4, 6, 8	196 196	19 19	25 25	617 617	734 734	192 192	55 55	M20 M20	110 110	100 100	5 5	16 16	59 59	55 55	M20 M20	110 110	100 100	5 5	16 16	59 59
225 S 225 M	1LP4 220 1LP4 223	4, 8 2 4, 6, 8	196 196	19 19	25 25	670 640 670	784 754 784	192 192	60 55 60	M20 M20 M20	140 110 140	125 100 125	10 5 10	18 16 18	64 59 64	55 48 55	M20 M16 M20	110 110 110	100 100 100	5 5 5	16 14 16	59 51.5 59
250 M	1LP4 253	2 4, 6, 8	237	24	30	764	878 908	236	60 65	M20 M20	140 140	125 125	10 10	18 18	64 69	55 60	M20 M20	110 140	100 125	5 10	16 18	59 64
280 S	1LP4 280	2 4, 6, 8	252	24	30	830	975	236	65 75	M20 M20	140 140	125 125	10 10	18 20	69 79.5	60 65	M20 M20	140 140	125 125	10 10	18 18	64 69
280 M	1LP4 283	2 4, 6, 8	252	24	30	830	975	236	65 75	M20 M20	140 140	125 125	10 10	18 20	69 79.5	60 65	M20 M20	140 140	125 125	10 10	18 18	64 69
315 S	1LP4 310 1LP4 310	2 4, 6, 8	285	28	35	925 955	1070 1100	307	65 80	M20 M20	140 170	125 140	10 25	18 22	69 85	60 70	M20 M20	140 140	125 125	10 10	18 20	64 74.5
315 M ¹⁾	1LP4 313 1LP4 313	2	285	28	35	925	1070	307	65 80	M20	140 170	125	10 25	18	69 05	60 70	M20 M20	140	125	10	18	64 74 5
315 L ¹⁾	1LP4 316/317 1LP4 316/317 1LP4 316/317	4, 6, 8 2 4, 6, 8	285	28	35	955 1085 1115	1100 1230 1260	307	65 80	M20 M20 M20	170 140 170	140 125 140	25 10 25	22 18 22	85 69 85	60 70	M20 M20 M20	140 140 140	125 125 125	10 10 10	20 18 20	74.5 64 74.5

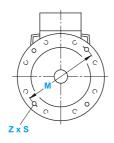
With order codes for connection box positions (K09, K10, K11) only fitted feet with 3 drilled holes with dimension "B" (406, 457 and 508 mm). BB will then be 666 mm.

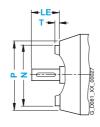
Dimensions

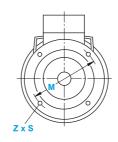
Dimensional drawings

Flange dimensions









In DIN EN 50347, the frame sizes are allocated flange FF with through holes and flange FT with tapped holes. The designation of flange A and C according to DIN 42948 (invalid since 09/2003) are also listed for information purposes. See the table below. (Z = the number of retaining)holes)

Frame size	Type of construction	Flange type	Flange with through holes (F Tapped holes (F		Dim	ensior	n desiç	gnatio	n acc.	to IEC	;	
			Acc. to DIN EN 50347	Acc. to DIN 42948	LA	LE	M	N	Р	S	Т	Z
56 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 100	A 120	8	20	100	80	120	7	3	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 65	C 80	-	20	65	50	80	M5	2.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 85	C 105	-	20	85	70	105	M6	2.5	4
63 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 115	A 140	8	23	115	95	140	10	3	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 75	C 90	-	23	75	60	90	M5	2.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 100	C 120	-	23	100	80	120	M6	3	4
71 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 130	A 160	9	30	130	110	160	10	3.5	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 85	C 105	-	30	85	70	105	M6	2.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 115	C 140	-	30	115	95	140	M8	3	4
80 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 165	A 200	10	40	165	130	200	12	3.5	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 100	C 120	-	40	100	80	120	M6	3	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 130	C 160	-	40	130	110	160	M8	3.5	4
90 S, 90 L	IM B5, IM B35, IM V1, IM V3	Flange	FF 165	A 200	10	50	165	130	200	12	3.5	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 115	C 140	-	50	115	95	140	M8	3	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 130	C 160	-	50	130	110	160	M8	3.5	4
100 L	IM B5, IM B35, IM V1, IM V3	Flange	FF 215	A 250	11	60	215	180	250	14.5	4	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 130	C 160	_	60	130	110	160	M8	3.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 165	C 200	_	60	165	130	200	M10	3.5	4
112 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 215	A 250	11	60	215	180	250	14.5	4	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 130	C 160	-	60	130	110	160	M8	3.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 165	C 200	_	60	165	130	200	M10	3.5	4
132 S, 132 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 265	A 300	12	80	265	230	300	14.5	4	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 165	C 200	-	80	165	130	200	M10	3.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 215	C 250	-	80	215	180	250	M12	4	4
160 M, 160 L	IM B5, IM B35, IM V1, IM V3	Flange	FF 300	A 350	13	110	300	250	350	18.5	5	4
·	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 215	C 250	-	110	215	180	250	M12	4	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 265	C 300	_	110	265	230	300	M12	4	4
180 M, 180 L	IM B5, IM V1, IM V3	Flange	FF 300	A 350	13	110	300	250	350	18.5	5	4
200 L	IM B5	Flange	FF 350	A 400	15	110	350	300	400	18.5	5	4
225 S, 225 M 2-pole 4-pole to 8-pole	IM B5, IM V1, IM V3	Flange	FF 400	A 450	16	110 140	400	350	450	18.5	5	8
250 M	IM B5, IM V1, IM V3	Flange	FF 500	A 550	18	140	500	450	550	18.5	5	8
280 S, 280 M	IM B5, IM V1, IM V3	Flange	FF 500	A 550	18	140	500	450	550	18.5	5	8
315 S, 315 M, 315 L 2-pole 4-pole to 8-pole	IM B5, IM V1, IM V3	Flange	FF 600	A 660	22	140 170	600		660	24	6	8

Non-standard motors frame size 315 and above





3/2 3/2 3/2 3/3 3/3	Orientation Overview Benefits Application Design	3/34 3/34	Self-ventilated motors with through ventilation for mains-fed operation Cast-iron series 1LL8 Selection and ordering data
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3/18	Self-ventilated motors for converter-fed operation Cast-iron series 1LA8	3/47 3/47 3/50	Selection and ordering data • Voltages • Options
3/18 3/26	Selection and ordering data Forced-air cooled motors with separately driven fan	3/62 3/62 3/62	Accessories Overview More information
3/26	for converter-fed operation Cast-iron series 1PQ8 Selection and ordering data	3/63 3/64	Dimensions Overview Dimensional drawings

Non-standard motors frame size 315 and above

Orientation

Overview



N compact three-phase asynchronous motors: Series 1LA8, 1PQ8, 1LL8

The three-phase motor series N compact covers outputs up to 1250 kW (at 50 Hz) in the non-standard range. A number of technical features provide this motor series with its ruggedness and long service life and ensure the highest level of availability.

N compact motors are also characterised by their high output for small frame size. The consequence of this is an extremely compact design that can be used to save space in a number of industrial applications.

N compact motors are not only optimised in terms of their construction, but also in terms of their efficiency, so they also contribute towards lower energy consumption.

Apart from mains-fed operation, the motors of the series N compact are also specially designed for converter-fed operation. In combination with frequency converters from the SINAMICS and SIMOVERT MASTERDRIVES product series, they build up perfectly interacting drive systems for variable-speed drive applications.

Versions in the N compact series

Series 1LA8

The motors are asynchronous squirrel-cage motors with compact dimensions in fin-cooled design. They are designed for direct connection to the three-phase supply and for converter-fed operation.

- 1LA8 for mains-fed operation
 - Designed for operation on the three-phase supply
 - Degree of protection: IP55
 - Cooling method: IC411, self-ventilated
 - Housing: Cast iron

- 1LA8 for converter-fed operation
- Converter-fed operation, optimised for the SINAMICS and SIMOVERT MASTERDRIVES drive systems
- Degree of protection: IP55
- Cooling method: IC411, self-ventilated
- Housing: Cast iron
- With standard insulation for voltages ≤500 V or with special insulation for 690 V

Series 1PQ8

The motors are asynchronous squirrel-cage motors with compact dimensions in fin-cooled design with forced ventilation. As these motors are forced-ventilated, no derating or only relatively minor derating (depending on their speed range) is required for operation at constant load torque and with wide speed ranges. The motors are designed for converter-fed operation with the SINAMICS and SIMOVERT MASTERDRIVES drive system.

- Converter-fed operation
- Degree of protection: IP55
- Cooling method: IC416, forced-ventilated
- Housing: Cast iron
- With standard insulation for voltages ≤500 V or with special insulation for 690 V

Series 1LL8

The motors of series 1LL8 are asynchronous squirrel-cage motors with compact dimensions in an open fin-cooled design with self-cooling. They are similar in construction to 1LA8 motors. IP23 degree of protection is achieved by opening the internal cooling circuit and supplying it with external cooling air. This can increase the performance by up to 25 % as compared to the 1LA8. They are designed for direct connection to the three-phase supply and for converter-fed operation.

Motors of the 1LL8 type series are intended for installation indoors. They must not be subjected to humid, salty or corrosive atmospheres.

- 1LL8 for mains-fed operation
 - Mains-fed operation
 - Degree of protection: IP23
 - Cooling method: IC01, self-ventilated
 - Housing: Cast iron
- 1LL8 for converter-fed operation
 - Converter-fed operation
 - Degree of protection: IP23
 - Cooling method: IC01, self-ventilated
- Housing: Cast iron

Versions with special insulation for >500V and operation without an output filter on the frequency converter are only possible on request.

Benefits

Non-standard motors from Siemens offer the user numerous advantages:

- The optimised efficiency results in lower operating costs.
- The high output/size ratio ensures low space requirements combined with low weight.
- The cast-iron housing and bearing plates are extremely rigid and rugged and can therefore be subjected to considerable stress and have excellent vibration damping properties and are resistant to corrosion.
- The bearings are designed for maximum reliability, which results in good vibration characteristics, a long service life and low maintenance costs.
- The DURIGNIT IR 2000 insulation system with VPI or current-UV impregnation results in high reliability, a long service life and high resistance to stress, for example, during starting or under overload conditions.
- Due to the low noise emission level, the stringent requirements of worker protection are fulfilled without the need for additional measures.

Non-standard motors frame size 315 and above

Orientation

Application

Thanks to the many options, the three-phase motor series N compact covers applications in a wide range of different sectors: Chemicals, paper, water/waste water, steel and shipbuilding are just a few examples. The available types of construction are IM B3, IM B35 and IM V1 according to DIN EN 60034-7. The degree of protection is IP55 as standard, but IP23 for motor series 1LL8.

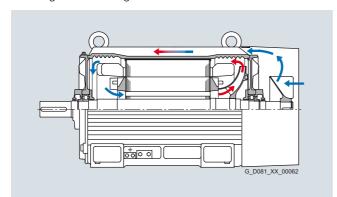
The 1PQ8 motors are specially designed for variable-speed applications with constant torque. The mounted separately driven fan provides a constantly high cooling air flow at any speed. These motors can therefore be continuously operated at low speed and high torque simultaneously.

The low-voltage motor series N compact is also available in a through-ventilated version to IP23 degree of protection. This 1LL8 motor series boasts an output 25 % higher than that of the closed 1LA8 motor series for the same frame size.

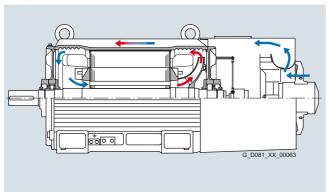
The 1LL8 motor is therefore useful for applications in which a closed 1LA8 motor is not essential and when the ambient conditions permit the use of a through-ventilated machine (IC 01 cooling method, IP23 degree of protection). Motors of the 1LL8 type series are only intended for installation indoors. They must not be subjected to humid, salty or corrosive atmospheres.

Design

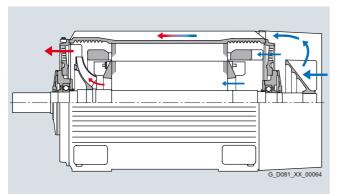
The basic structure of the non-standard motors is shown in the following sectional diagram.



Sectional diagram of 1LA8



Sectional diagram of 1PQ8



Sectional diagram of 1LL8

In conventional fin-cooled motors, the one-sided external ventilation naturally results in an uneven temperature distribution – this is however not the case with N compact motors with their additional internal air-flow channels. This cools, in particular, the stator winding heads, the rotor winding and the drive-end bearings. The resulting reduction in thermal loading increases the operating reliability and lengthens the service life. The internal air-flow channels increase the efficiency of the ventilation which means that the external air-flow can be reduced. The lower volumetric flow and air-flow optimisation of all guide

channels results in a low level of fan noise.

Orientation

Technical specifications

The following table lists the most important technical specifications. For further information and details, see catalog part 0 "In-

Technical specifications at a glance

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Type of motor	Squirrel-cage induction motor
Connection types	Star/delta connection You can establish the connection type used from the Order No. supplements in the selection and ordering data for the required motor.
Number of poles	2, 4, 6, 8
Rated output	160 1250 kW (at 50 Hz)
Rated speed (synchronous speed)	750 3600 rpm
Rated torques	800 10,300 Nm
Insulation of the stator winding according to EN 60034-1 (IEC 60034-1)	Temperature class 155 (F) Used in mains-fed operation (at rated output) as: temperature class 130 (B) Used in converter-fed operation (at rated output): temperature class 155 (F) For coolant temperatures of up to 40 °C as standard
Degree of protection according to EN 60034-5 (IEC 60034-5)	DURIGNIT IR 2000 insulation system with impregnation by VPI or current-UV technique Motor series 1LA8 and 1PQ8: IP55 Motor series 1LL8: IP23
Cooling according to EN 60034-6 (IEC 60034-6)	Self-ventilated (motor series 1LA8) Motor frame sizes 315 to 450 (IC 411) Forced-air cooled (motor series 1PO8) Motor frame sizes 315 to 450 (IC 416) Self-ventilated (motor series 1LL8) Motor frame sizes 315 to 450 (IC 01)
Admissible coolant temperature	See "Coolant temperature and site altitude" in catalog part 0 "Introduction"
Standard voltages according to EN 60038 (IEC 60038)	50 Hz: 400 V, 500 V, 690 V The voltage used can be found in the selection and ordering data for the required motor.
Type of construction according to EN 60034-7 (IEC 60034-7)	Without flange: IM B3 With flange: IM V1 without protective cover, IM V1 with protective cover, IM B35
Frame design	Cast-iron with cast frame feet for IM B3 and IM B35 types of construction
Paint finish Suitability of paint finish for climate group n accordance with IEC 60721, Part 2-1	Standard: Standard paint finish (moderate = expanded) RAL 7030 stone gray
Vibration quantity level according to EN 60034-14 (IEC 60034-14)	Level A (standard- without special vibration requirements) optional: Level B (with special vibration requirements)
Shaft extension according to DIN 748 (IEC 60072)	With featherkey, half-key balancing
Shaft and flange accuracy according to DIN 42955 (IEC 60072-1)	Tolerance N (normal) Optional: Tolerance R (reduced)
Sound pressure level to DIN EN ISO 1680 (tolerance +3 dB)	The sound pressure level is listed in the selection and ordering data for the required motor.
Veights	The weight is listed in the selection and ordering data for the required motor.
Mechanical limit speeds	The limit speed is listed in the selection and ordering data for the required motor.
Packing weights and dimensions	See "Packing weights and packing dimensions" in catalog part 0 "Introduction".
Rating plates	Fixed to the motor (optionally: 1 additional set of rating plates, loose), labeled as standard in English/German, can be supplied in French/Spanish, Italian or Portuguese without additional charge See "Rating plate" in catalog part 0 "Introduction".
Connection and connection boxes	See "Connection, circuit and connection box" in catalog part 0 "Introduction".
Bearing design	See "Bearings" in catalog part 0 "Introduction".
Cantilever forces	See "Admissible cantilever forces" in catalog part 0 "Introduction"
Pulse encoder	See "Special technology" in catalog part 0 "Introduction"
Options	See the selection and ordering data for "Special versions"

Non-standard motors frame size 315 and above

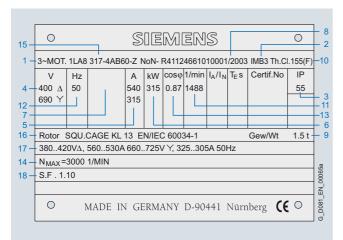
Orientation

Technical specifications (continued)

Rating plate

According to DIN EN 60034-1, the approximate overall weight is specified on the rating plate for all motors of frame size 90 and above (from approx. 30 kg).

For all motors, an additional rating plate can be supplied loose, order code K31. An extra rating plate for identification codes is also possible, order code Y82. In the standard version, the rating plate is available in English and German.



- 1 Motor type: 3-phase LV motor
- Type of construction
- Degree of protection
- Rated voltage [V] and circuit
- Rated current [A]
- Rated output [kW]
- Standards and regulations e.g. explosion-proof motors
- 8 Serial number

- 9 Motor weight [kg]
- 10 Temperature class
- 11 Rated speed [rpm]
- 12 Rated frequency [Hz]
- 13 Power factor [cos φ]
- 14 Maximum speed [rpm]
- 15 Motor type
- 16 Rotor class
- Additional details (optional) 17
- 18 Service factor

Example of rating plate for 1LA8

Converter-fed operation

The motors are equipped with standard rotors and are suitable for mains-fed or converter-fed operation.

All motors can therefore be operated with a converter, in principle. Special measures are necessary in the case of some motors, especially when separately driven fans are used. All data are applicable for a 50 Hz sinusoidal supply.

Rated voltage

The tolerance for the rated voltage is in accordance with DIN EN 60034-1 in all cases, a rated voltage range is not specified.

Motor protection

A motor protection function can be implemented using the l^2t detection present in the converter software.

If required, more precise motor protection can be afforded by direct temperature measurement using KTY84 sensors, PT 100 resistance thermometers or PTC thermistors in the motor winding. Some converters from Siemens determine the motor temperature using the resistance of the temperature sensor. They can be set to a required temperature for alarm and tripping. If PT 100 resistance thermometers are ordered for cooling temperature monitoring (order code A61) or KTY84 temperature sensors (order code **A23**), the standard thermistors are omitted. A combination of A12 and A61 or A12 and A23 is possible; additional charge on request.

Insulation

The standard insulation of the motors is designed such that converter-fed operation is possible without limitation at voltages ≤500 V. This also applies for operation with a pulse-controlled AC converter with voltage rise times $t_s > 0.1 \,\mu s$ at the motor ter-

All motors with voltage codes 4, 5 and 8 must be operated under these preconditions on a converter.

This does not apply to motors with voltages >500 up to 690 V, which must have special insulation for operation on a pulse-controlled AC converter (SINAMICS, SIMOVERT MASTERDRIVES) without a converter circuit (du/dt filter or sinusoidal filter), i.e. when 10th position of the Order No. = "M"

For converter-fed operation with the outputs specified in the catalog, the motors are used according to temperature class 155 (F), i.e. in this case neither a service factor >1 nor an increased coolant temperature is possible (order codes C11, C12 and C13 cannot be ordered).

Motor connection

When connecting the motors, it is important to consider the restrictions for mains-fed machines as well as the maximum conductor cross-sections permitted for the converter.

Ventilation/noise generation

The fan noise can increase at speeds that are higher than the rated speed of self-ventilated motors (this is not the case for forced ventilated motors 1PQ8). To increase motor utilization at low speeds it is recommended that forced ventilated motors are used, e.g. those of series 1PQ8.

In general, for converter-fed operation, the noise level is higher than that specified in the catalog (exception: 1PQ8). The increase depends on the converter type and can lie between 5 and 10 dB(A) depending on the frame size and number of poles for the motor.

Mechanical stress and grease lifetime

When motors are operated at speeds above the rated speed, the running smoothness and the bearings are subjected to greater mechanical stress. This reduces the grease lifetime and the bearing lifetime. More detailed information on request.

Bearings

To prevent damage being caused as a result of bearing currents, insulated bearings are used at the non-drive-end of 1LA8, 1LL8 and 1PQ8 motors for converter-fed operation in the standard version (this can be recognized when 9th position of Order No. = "P").

When operating multiphase induction machines on a converter, an electrical bearing stress results from a capacitive induced voltage via the bearing lubricating film, depending on the principle being used. The physical cause of this is the common-mode voltage at the converter output that is inherent in the control method for a converter: the sum of the three-phase voltages is - in contrast to straightforward mains-fed operation - not equal to zero at every point in time. The high-frequency, pulse-shaped common-mode voltage brings about a residual current, which closes back to the converter's DC link via the machine's internal capacitances, the machine housing and the earthing circuit. The machine's internal capacitances include the main insulation winding capacitance, the geometric capacitance between the rotor and stator, the lubricating film capacitance and the capacitance of any bearing insulation that may be present. The level of the currents due to the internal capacitances is proportional to the gradients, i.e. the voltage variation of the DC voltage $(i_{(t)} = \bar{C} \cdot du/dt).$

3/5

Non-standard motors frame size 315 and above

Orientation

Technical specifications (continued)

In order to apply currents to the motor which are sinusoidal as far as possible (smooth running, oscillation torques, stray losses), a high clock frequency is required for the converter's output voltage. The related (very steep) switching edges of the converter output voltage (and also, therefore, of the common-mode voltage) cause correspondingly high capacitive currents and voltages on the machine's internal capacitances.

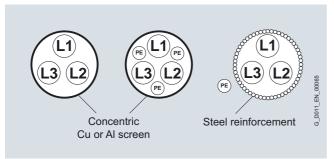
The voltage that is injected capacitively across the bearing can result, in the worst case, in stochastic arcing through the lubrication film of the bearing and prematurely age or damage the bearing. (The current pulses caused by arcing in the lubrication film are known as EDM currents (Electrostatic Discharge Machining) in the technical literature.)

This physical effect, which occurs in isolated cases, has mostly been observed in connection with larger motors.

EMC-compliant installation of the drive system is a basic prerequisite for preventing premature bearing damage as a result of bearing currents.

The most important measures for reducing bearing currents:

- Insulated motor bearings at the non-drive-end NDE (BS) (standard for 1LA8, 1LL8 and 1PQ8 for converter-fed operation)
- Use of cables with a symmetrical cable cross-section:



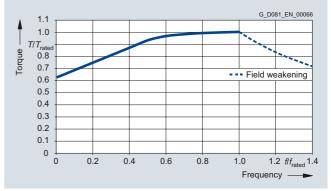
- Preference given to a supply with insulated neutral point (IT system)
- Use of earthing cables with low impedance in a large frequency range (DC up to approximately 70 MHz): for example, plaited copper ribbon cables, HF litz wires
- Separate HF equipotential-bonding cable between motor frame and driven machine
- Separate HF equipotential-bonding cable between motor housing and converter PE busbar
- 360° HF contacting of the cable shield on the motor frame and the converter PE busbar. This can be achieved using EMC screwed glands on the motor end and EMC shield clips on the converter end, for example.
- Using motor reactors at the converter
- Common-mode filters at the converter output

Thermal torque limits

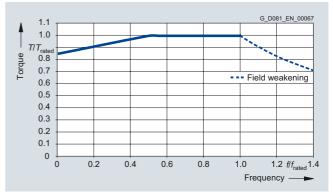
Guide values for the maximum load torques at various speeds can be obtained from the diagrams below.

In the case of self-ventilated motors, such as series 1LA8 and 1LL8, the thermally permissible load torques are reduced for continuous operation for speeds below the rated speed. This must be taken into account in those applications in particular that are not subjected to a load torque that is dependent on the square of the speed. Also in the case of forced-air cooled motors of series 1PQ8, the maximum load torques are reduced slightly for high speed ranges.

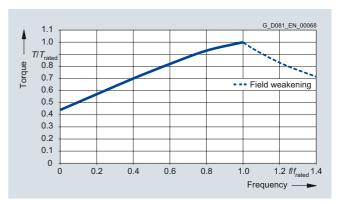
When motors are operated at speeds above their rated speed (operation in the field-weakening range), the maximum load torque is also reduced.



Thermal torque limit characteristic 1LA8



Thermal torque limit characteristic 1PQ8



Thermal torque limit characteristic 1LL8

Non-standard motors frame size 315 and above

Orientation

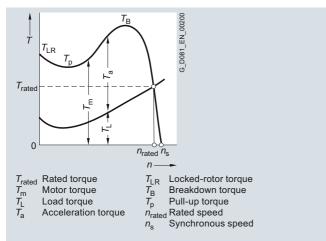
Technical specifications (continued)

Technical explanations regarding torque and determination of the start-up time for mains-fed operation

Torque characteristics – Torque characteristics for special drives

Torque characteristics

The torque generated on the shaft of a three-phase motor in the torque range of n = 0 to $n = n_s$ has a very varying magnintude. The characteristic curve of the torque as a function of the speed of a three-phase motor with torque class (CL) of a squirrel-cage rotor shows the following diagram.



The values for locked-rotor torque and breakdown torque as well as for locked-rotor current of a specific motor can be taken from the selection and ordering data.

The limit for the mechanical overload capability is the breakdown torque. According to IEC/EN 60034-1, asynchronous motors at rated voltage and rated frequency must withstand up to 1.6 times the rated torque for 15 s. The pull-up torque of asynchronous motors at rated voltage must - if not specified otherwise - have at least the values stated in the following rated

For three-phase motors without pole-change with a rated output equal to or greater than 100 kW:

0.3 times rated torque and at least 0.5 times locked-rotor torque

According to IEC/EN 60034-1, the following tolerances are permitted:

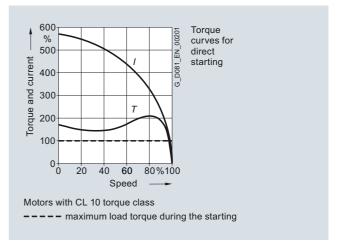
- for the locked-rotor torque of -15 to 25 % of the total lockedrotor torque
- for the locked-rotor current up to 20 % of the stated lockedrotor current without lower limit
- for the breakdown torque up to −10 % of the stated breakdown
- for the pull-up torque -15 % of the guaranteed value.

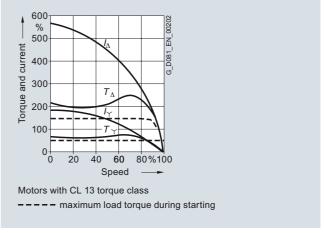
Under observance of these tolerances, the locked-rotor torque must be sufficiently higher than the the break loose torque of the driven machine and the motor torque during start-up up to reaching the operating speed must always be higher than the load

In the case of squirrel-cage motors, the locked-rotor torque and breakdown torque are listed in the selection and ordering data as multiples of the rated torque. The normal practice is to start squirrel-cage motors directly online. The torque class indicates that with direct online starting, even if there is a 5 % undervoltage, it is possible to start up the motor against a load torque of:

- 130 % (for CL 13),
- 100 % (for CL 10),
- 70 % (for CL 7),
- 50 % (for CL 5)

of the rated torque.





The rated torque can be calculated as follows:

$$T_{\text{rated}} = 9.55 \cdot P_{\text{rated}} \cdot \frac{1000}{n_{\text{rated}}}$$

Trated Rated torque in Nm $n_{\rm rated}$ Rated speed in rpm $P_{\rm rated}$ Rated output in kW

The rated speed of the motor differentiates itself from the synchronous speed by the slip s_{rated}

$$S_{\text{rated}} = \frac{n_{\text{s}} - n_{\text{rated}}}{n_{\text{s}}} \cdot 100$$

 $s_{\rm rated}$ Slip in % Synchronous speed in rpm

n_{rated} Rated speed in rpm

Determination of the start-up time

Calculation of the start-up time for direct online starting

The start-up time from n = 0 to $n = n_{op}$ can be approximately determined using the average acceleration torque.

$$t_{\rm st} = \frac{\sum J \cdot n_{\rm op}}{9.55 \cdot T_{\rm aav}}$$

Start-up time in s

Total moment of inertia in kgm²

Operating speed in rpm n_{op}

Average acceleration torque in Nm

Orientation

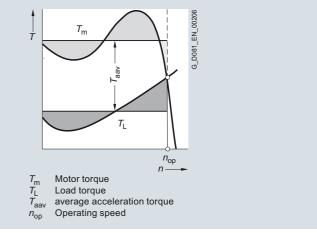
Technical specifications (continued)

The total moment of inertia is made up of the motor moment of inertia plus the moment of inertia of the driven machine and the coupling or pulleys and is converted to the speed of the motor

Limit values for the start-up curve of three-phase motors with squirrel-cage rotor for voltages up to and including 690 V are defined in EC/EN 60034.

If no sound start-up is possible due to a high moment of inertia and/or a high load torque, a larger motor or a three-phase motor with SINAMICS frequency converter can be selected for N-compact motors.

A mechanical solution for coping with the heavy starting is the employment of a starting coupling, whose application is limited by its capability to absorb heat.



Determination of the average acceleration torque

Start-up for three-phase motors with squirrel-cage rotor

The normal practice is to start squirrel-cage motors directly on-

- It must be observed that the torque and speed characteristics for a specific motor are predetermined - independently of the heaviness of the start-up.
 - Star delta start-up must be realized for motors with squirrelcage rotor if small locked-rotor currents (e.g. in the supply conditions of the electric power company) or a particularly low start-up torque (soft starting) are required. Locked-rotor torque, breakdown torque and all other torque values as well as the locked-rotor current are 25 to 30 % of the values at direct online starting.
- The motor torque must be sufficiently higher than the load torque during the start-up in the Y-stage. The change from star to delta must not occur before approximating the operating

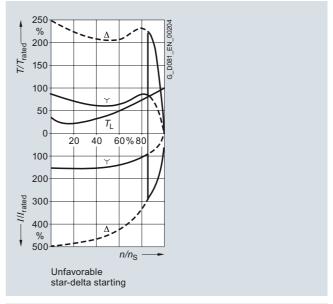
The adjoining diagram shows a case in which the star delta startup is not appropriate because the too elevated load torque causes the early change which in turn causes a high torque and current surge that renders the star-delta starting ineffective.

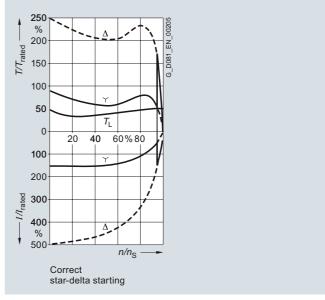
The torque characteristics can be approximately reduced by the square of the voltage and the current characteristics linearly with the voltage by reducing the voltage at the motor terminals with the help of a starting transformer or starting resistors.

A starting with rated current is possible on the converter.

Soft starting for motors with squirrel-cage rotor can also be realized using the stator-resistance starting circuit (a resistor is engaged in one phase during the start-up). The locked-rotor torque can be arbitrarily reduced with the help of this circuit. The locked-rotor current without a resistor or reactor is a bit higher in both phases than for direct online starting.

The starting can be facilitated using the electronical motor starter "SIKOSTART", that limits the torque and the current during starting.





Orientation

Technical specifications (continued)

The following has to be provided in case of requests regarding start-ups:

- 1st Required output and rated speed of the driven machine
- 2nd Planned motor speed
- 3rd Load torque of the driven machine, depending on the speed of the driven machine or the motor speed
- 4th Total external moments of inertia and rated speed of the driven machine or with regard to the motor speed
- 5th Number of starts within a particular time frame and duty cyle
- $6^{\mbox{\scriptsize th}}$ Characteristics and number of operating cycles within a particular time frame (method of braking)

Start-up times and moments of inertia for 1LA8 motors for mains-fed operation

Default values

The values in the following table are only valid for 1LA8 motors for mains-fed operation (Pages 3/14 to 3/17) and apply for a continuous heating of 90 % of the rated output at 50 Hz $(0.9 \times P_{\rm rated})$. The admissible moments of inertia must be reduced again by 20 % at 60 Hz. The moment of inertia $J_{\rm adm}$ in the tables is the moment of inertia which the driven machine is allowed to have as a maximum in order to start the motor. For this purpose has the moment of inertia already been considered in the selection and ordering data, Pages 3/15 to 3/17

the selection	i and ordering data, P	ages 3/15 to	3/17.					
Frame size	Order No.		Locking of bra	ke	Admissible mo	oment of inertia ar the motor	nd start-up times	3
			cold	warm	1x cold		1x warm	
			Braking time	Braking time	Moment of inertia	Start-up time	Moment of inertia	Start-up time
			t_{Br}	t _{Br}	$J_{\rm adm}$	$t_{\rm st}$	J_{adm}	$t_{\rm st}$
FS			S	S	kgm ²	S	kgm ²	S
Self-ventila	ted motors for mains-	fed operation	cast-iron ser	ies 1LA8 – 2-p	ole, 3000 rpm	at 50 Hz		
315	1LA8 315-2AC□□		18	10	125	33.9	48	13.0
315	1LA8 317-2AC□□		17.5	10	140	33.2	58	13.4
355	1LA8 353-2AC□□		18	9	175	41.4	33	7.8
355	1LA8 355-2AC□□		20	10	190	45.8	40	9.7
355	1LA8 357-2AC□□		15	7.5	180	30.0	40	6.7
400	1LA8 403-2AC□□		22	13	245	40.2	95	15.7
400	1LA8 405-2AC□□		19	11	255	37.2	90	13.1
400	1LA8 407-2AC□□		17	9.5	300	34.9	85	9.9
450	1LA8 453-2AE□□		21.5	15	178	31.3	83	14.6
450	1LA8 455-2AE□□		20.5	14	190	30.2	90	14.3
450	1LA8 457-2AE□□		19	13	200	28.2	95	13.4
Self-ventila	ted motors for mains-	fed operation	cast-iron ser	ies 1LA8 – 4-p	ole, 1500 rpm	at 50 Hz		
315	1LA8 315-4AB□□		22	13	590	36.9	350	21.9
315	1LA8 317-4AB□□		19	11	730	32.3	425	18.8
355	1LA8 353-4AB□□		20	11	1000	45.7	270	12.4
355	1LA8 355-4AB□□		18	10	1020	39.6	280	10.9
355	1LA8 357-4AB□□		19	10.5	1370	41.9	370	11.3
400	1LA8 403-4AB□□		20.5	11.5	1420	46.2	430	14.0
400	1LA8 405-4AB□□		20	11	1600	44.5	480	13.3
400	1LA8 407-4AB□□		19	10.5	1750	43.6	525	13.1
450	1LA8 453-4CE□□		17.5	10	950	23.7	300	7.5
450	1LA8 455-4AC□□		18.5	10.5	1200	26.8	370	8.3
450	1LA8 457-4AC□□		17	9	1160	22.3	380	7.3

Orientation

Technica	I specifications	(continued)
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Frame size	Order No.		Locking of bra	ke	Admissible mowhen starting	oment of inertia ar the motor	nd start-up times	
			cold	warm	1x cold		1x warm	
			Braking time	Braking time	Moment of inertia	Start-up time	Moment of inertia	Start-up time
			t_{Br}	t_{Br}	J_{adm}	$t_{\rm st}$	$J_{ m adm}$	$t_{\rm st}$
FS			S	S	kgm ²	S	kgm ²	S
Self-ventilat	ed motors for mains-	fed operation	cast-iron ser	ies 1LA8 – 6-p	ole, 1000 rpm	at 50 Hz		
315	1LA8 315-6AB□□		33	18	1900	57.4	830	25.1
315	1LA8 317-6AB□□		31	15.5	2300	55.6	1000	24.2
355	1LA8 355-6AB□□		40	22	2950	62.2	1350	28.5
355	1LA8 357-6AB□□		40	22	3950	62.5	1800	28.5
400	1LA8 403-6AB□□		34	18.4	3450	51.1	850	12.6
400	1LA8 405-6AB□□		32	17.5	3500	43.3	900	11.1
400	1LA8 407-6AB□□		24	12	2200	25.6	740	8.6
450	1LA8 453-6AB□□		16	7	1400	15.5	560	6.2
450	1LA8 455-6AB□□		19	8.5	1700	18.1	670	7.1
450	1LA8 457-6AB□□		16	7	1800	15.9	720	6.4
Self-ventilat	ed motors for mains-	fed operation	cast-iron ser	ies 1LA8 – 8-p	ole, 750 rpm	at 50 Hz		
315	1LA8 315-8AB□□		40	22	4800	109.5	1950	44.5
315	1LA8 317-8AB□□		42	23	6800	125.9	2500	46.3
355	1LA8 355-8AB□□		41	22.5	6200	89.6	3100	44.8
355	1LA8 357-8AB□□		40	22	7600	88.7	3800	44.3
400	1LA8 403-8AB□□		55	30	9700	107.5	4400	48.8
400	1LA8 405-8AB□□		54	29.5	11000	102.9	5400	50.5
400	1LA8 407-8AB□□		52	28.5	11200	95.4	5400	46.0
450	1LA8 453-8AB□□		44	25	9800	78.8	2900	23.3
450	1LA8 455-8AB□□		42	23	10500	71.4	3000	20.4
450	1LA8 457-8AB□□		44	25	12400	78.1	3700	23.3

Orientation

Selection and ordering data

Preliminary selection of the motor according to motor type/series, speed or number of poles, frame size, rated output, rated torque, rated speed and rated current

Self-ventilated motors for mains-fed operation (IP55 degree of protection)

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Cast-iron serie	es 1LA8					
3000, 2-pole	315 450	250 1000	2979 2986	801 3200	415 1020	3/14 3/15
1500, 4-pole	315 450	250 1000	1488 1492	1600 6400	430 1060	3/14 3/15
1000, 6-pole	315 450	200 800	988 993	1930 7690	345 1100	3/16 3/17
750, 8-pole	315 450	160 630	739 744	2070 8090	295 1160	3/16 3/17

Self-ventilated motors for converter-fed operation (IP55 degree of protection)

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Cast-iron serie	es 1LA8 with star	ndard insulation ≤	500 V			
3000, 2-pole	315 450	250 1000	2979 2986	801 3200	415 1020	3/18 3/19
1500, 4-pole	315 450	250 1000	1488 1492	1600 6400	430 1060	3/18 3/19
1000, 6-pole	315 450	200 800	988 993	1930 7690	345 1100	3/20 3/21
750, 8-pole	315 450	160 630	739 744	2070 8090	295 1160	3/20 3/21
Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 690 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	А	
Cast-iron serie	es 1LA8 with spe	cial insulation >50	0 to 690 V			
3000, 2-pole	315 450	240 970	2978 2987	770 3101	730 900	3/22 3/23
1500, 4-pole	315 450	235 980	1485 1492	1511 6273	235 950	3/22 3/23
1000, 6-pole	315 450	190 780	990 993	1833 7502	196 790	3/24 3/25
750. 8-pole	315 450	145 600	740 745	1871 7691	162 660	3/24 3/25

Forced-air cooled motors with mounted separately driven fan for converter-fed operation (IP55 degree of protection)

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	А	
Cast-iron serie	es 1PQ8 with star	ndard insulation ≤	500 V			
3000, 2-pole	315 450	250 1000	2979 2986	801 3200	415 1020	3/26 3/27
1500, 4-pole	315 450	250 1000	1488 1492	1600 6400	430 1060	3/26 3/27
1000, 6-pole	315 450	200 800	988 993	1930 7690	345 1100	3/28 3/29
750, 8-pole	315 450	160 630	739 744	2070 8090	295 1160	3/28 3/29
Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 690 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	А	
Cast-iron serie	es 1PQ8 with spe	cial insulation >50	0 to 690 V			
3000, 2-pole	315 450	240 970	2978 2987	770 3101	730 900	3/30 3/31
1500, 4-pole	315 450	235 980	1485 1492	1511 6273	235 950	3/30 3/31
1000, 6-pole	315 450	190 780	990 993	1833 7502	196 790	3/32 3/33
750, 8-pole	315 450	145 600	740 745	1871 7691	162 660	3/32 3/33

Orientation

Selection and ordering data (continued)

Self-ventilated motors with through-ventilation for mains-fed operation (IP23 degree of protection)

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Cast-iron serie	es 1LL8					
3000, 2-pole	315 450	315 1250	2974 2986	1010 4000	510 1300	3/34 3/35
1500, 4-pole	315 450	315 1250	1483 1490	2030 8010	540 1360	3/34 3/35
1000, 6-pole	315 450	250 1000	988 993	2420 9620	430 1380	3/36 3/37
750, 8-pole	315 450	200 800	738 743	2590 10300	370 1440	3/36 3/37

Self-ventilated motors with through-ventilation for converter-fed operation (IP23 degree of protection)

oon vorandrous		ign vontilation to c	onverter rea open	ation (ii Lo dogroo	or protootion)	
Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Cast-iron serie	s 1LL8 with stan	dard insulation ≤5	00 V			
3000, 2-pole	315 450	315 1250	2974 2986	1010 4000	510 1300	3/38 3/39
1500, 4-pole	315 450	315 1250	1483 1490	2030 8010	540 1360	3/38 3/39
1000, 6-pole	315 450	250 1000	988 993	2420 9620	430 1380	3/40 3/41
750, 8-pole	315 450	200 800	738 743	2590 10300	370 1440	3/40 3/41
Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 690 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Cast-iron serie	s 1LL8 with spec	cial insulation >500) to 690 V			
3000, 2-pole	315 450	300 1210	2977 2988	962 3871	290 800	3/42 3/43
1500, 4-pole	315 450	295 1225	1485 1493	1897 7846	300 880	3/42 3/43
1000, 6-pole	315 450	235 975	990 994	2267 9377	240 850	3/44 3/45
750, 8-pole	315 450	180 760	738 742	2329 9782	198 800	3/44 3/45

Non-standard motors frame size 315 and above

Orientation

More information

Standardline

4-pole 1LA8 motors are available with a reduced range of options up to an output of 500 kW in the *Standardline*.

The benefit to the customer:

- · Much shorter delivery time
- Products in the Standardline can be configured with a variety of options so as to ensure a high degree of flexibility.

Application:

Standardline low-voltage motors are optimised for applications in pump, fan and compressor drives.

For the low-voltage motors, this is particularly true for complete, coordinated drive systems comprising the motor and a SINAMICS G150 frequency converter.

Standardline motors can be ordered with the order code **B20**.

Scope of the Standardline:

- 4-pole version
- Power range 250 to 500 kW
- Types 1LA8 315, 1LA8 317, 1LA8 353, 1LA8 355 and 1LA8 357
- Type of construction code 0 (IM B3)
- For mains-fed operation: Voltage code 6 (400 VΔ/690 VY) or 5 (500 VΔ)
- For converter-fed operation: Voltage code 4 (400 VΔ),
 8 (400 VΔ/690 VY) or 5 (500 VΔ)
- Can be ordered for converter-fed operation, but not in the 690 V version
- Possible order codes: A23, A61, A72, G50, H70, H73, K09, K10, K45, K46, K57, K83, K84, K85, L00, L97, M58 (only frame size 315), M88 and Y53

For more information, see Catalog D 86.1 Standardline.

For more information, please contact your local Siemens contact – see "Siemens contacts worldwide" in the Appendix.

Non-standard motors frame size 315 and above

Self-ventilated motors for mains-fed operation Cast-iron series 1LA8

Selection and ordering data

Rated ou 50 Hz	tput at 60 Hz	Frame size	Operating Rated speed at 50 Hz	values at ra Rated torque at 50 Hz	ated output Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 50 Hz 400 V	Rated current at 50 Hz 690 V	Order No. For Order No. supplements for voltage and type of construction, see table below	Price	Weight of IM B3 type of con- struc- tion, approx.
Prated	P_{rated}	FS	n _{rated}	$T_{\rm rated}$	$\eta_{ m rated}$	$\eta_{ m rated}$	$\cos arphi_{ m rated}$	I _{rated}	I _{rated}			m
kW	kW		rpm	Nm	%	%		Α	Α			kg
2-pole,	3000 rpm	at 50 Hz, 3	600 rpm at	60 Hz, ten	nperature	class 155 ((F), used a	cc. to tem	perature c	lass 130 (B), IP55 deg	ree of p	rotection
250	280	315	2979	801	96.2	96.2	0.90	415	240	1LA8 315-2AC□□		1300
315	353	315	2979	1010	96.5	96.5	0.91	520	300	1LA8 317-2AC□□		1500
355	398	355	2980	1140	96.5	96.5	0.90	590	340	1LA8 353-2AC□□		1900
400	448	355	2980	1280	96.7	96.7	0.91	660	380	1LA8 355-2AC□□		2000
500	560	355	2982	1600	97.1	97.1	0.91	820	475	1LA8 357-2AC□□		2200
560	616	400	2985	1790	97.1	97.1	0.91	910	530	1LA8 403-2AC□□		2800
630	693	400	2985	2020	97.1	97.1	0.91	1020	600	1LA8 405-2AC□□		3000
710	781	400	2985	2270	97.3	97.3	0.91	-	670 ¹⁾	1LA8 407-2AC□□		3200
800	-	450	2986	2560	97.2	97.2	0.91	-	760	1LA8 453-2AE□□		4000
900	-	450	2986	2880	97.3	97.3	0.92	-	840	1LA8 455-2AE□□		4200
1000	-	450	2986	3200	97.4	97.4	0.93	-	920	1LA8 457-2AE□□		4400
4-pole,	1500 rpm	at 50 Hz, 1	800 rpm at	60 Hz, ten	nperature (class 155 ((F), used a	cc. to tem		lass 130 (B), IP55 deg	ree of p	rotection
250	288	315	1488	1600	96.0	96.0	0.87	430	250 ²⁾	1LA8 315-4AB□□		1300
315	362	315	1488	2020	96.2	96.2	0.87	540	315 ²⁾	1LA8 317-4AB□□		1500
355	408	355	1488	2280	96.3	96.3	0.87	610	355 ²⁾	1LA8 353-4AB□□		1900
400	460	355	1488	2570	96.4	96.4	0.87	690	400 ²⁾	1LA8 355-4AB□□		2000
500	575	355	1488	3210	96.7	96.7	0.88	850	490 ²⁾	1LA8 357-4AB□□		2200
560	644	400	1492	3580	96.7	96.7	0.88	950	550	1LA8 403-4AB□□		2800
630	725	400	1492	4030	96.9	96.9	0.88	1060	620	1LA8 405-4AB□□		3000
710	817	400	1492	4540	97.0	97.0	0.89	-	690 ¹⁾	1LA8 407-4AB□□		3200
800	920	450	1492	5120	97.0	97.0	0.88	-	780 ¹⁾	1LA8 453-4AC□□		4000
900	1040	450	1492	5760	97.1	97.1	0.88	-	880	1LA8 455-4AC□□		4200
1000	1150	450	1492	6400	97.1	97.1	0.89	-	970	1LA8 457-4AC		4400

Up to frame size 355, a service factor of 1.1 is stamped, above this 1.05.

Order No. supplements

Motor type	Penultimate po	osition: Voltage	code		Final position	: Type of cons	truction code	
				60 Hz	Without flange	With flange		
	400 VΔ/690 VY	500 VΔ	690 V∆	460 VΔ (for rated output at 60 Hz, see above)	IM B3	IM V1 without protective cover ³⁾	IM V1 with protective cover 4)	IM B35
	6	5	0	9 L2F	0	8	4	6
1LA8 315	0	0	_ 5)	0		✓ ⁶⁾	✓ ⁶⁾	✓
1LA8 407 □□ to 1LA8 457 □□	-	0		O. R.		✓ ⁶⁾	✓ ⁶⁾	✓ ⁷⁾

- Standard version
- O Without additional charge
- ✓ With additional charge
- O. R. Possible on request
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Voltages or frequencies that are not covered by the predefined options can be ordered with order code **L1Y**. In this case, the output, voltage and frequency must be specified.

¹⁾ Can also be supplied for 400 VA 50 Hz with voltage code "9" and order code L1Y (specify output, voltage and frequency).

Standardline for 1LA8 motors is a standardized range in specific versions which can be ordered with the order code B20. The delivery time is 4 weeks. Scope of the Standardline: 4-pole, types 1LA8 315, 1LA8 317, 1LA8 355, 1LA8 355, type of construction code 0 (IM B3), voltage code 6 (400 VA/690 VY) or 5 (500 VA); can be ordered for converter-fed operation, but not in 690 V version; possible order codes: A23, A61, A72, G50, H70, H73, K09, K10, K45, K46, K57, K83, K84, K85, L00, L97, M58 (for frame size 315 only), M88, Y53.

For explosion-proof motors, the type of construction IM V1 without protective cover is not possible.

⁴⁾ The "Second shaft extension" option, order code **K16** is not possible.

⁵⁾ As special version with voltage code "9" and order code L1Y (specify output, voltage and frequency).

⁶⁾ For 2-pole motors 60 Hz version, not possible for 1LA8 353 to 1LA8 457.

⁷⁾ For 2-pole motors 60 Hz version, not possible for 1LA8 453 to 1LA8 457.

Self-ventilated motors for mains-fed operation **Cast-iron series 1LA8**

Selection and ordering data (continued)

	g	(,								
Order No.	Locked- rotor torque	Locked- rotor curren	Breakdown torque	Torque class	Moment of inertia	Noise at rate	ed output	Mech. limit speed 1)	Paralle require	el feeder ed	S
		nd for direct o	nline starting			Measuring	Sound				
	as multiple torque	of rated current	torque			surface sound pres-	power level				
	lorque	Current	torque			sure level	at 50 112				
						at 50 Hz					
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$		J	L_{pfA}	L_{WA}	n _{max.}	400 V	500 V	690 V
				CL	kgm ²	dB(A)	dB(A)	rpm			
2-pole, 3000 rpm at	50 Hz, 3600	rpm at 60 l	Iz, tempera	ture class	155 (F), us			class 130 (B), IP55	degree	of pro	tection
1LA8 315-2AC□□	1.8	7.0	2.8	10	2.7	82 (75) ²⁾	97 (90) ²⁾	3600	Yes		
1LA8 317-2AC□□	1.8	7.0	2.8	10	3.3	82 (75) ²⁾	97 (90) ²⁾	3600	Yes		
1LA8 353-2AC□□	1.7	6.5	2.5	10	4.8	77 ³⁾	92 ³⁾	3600/3100 ⁴⁾	Yes	Yes	
1LA8 355-2AC□□	1.7	6.5	2.5	10	5.3	77 ³⁾	92 ³⁾	3600/3100 ⁴⁾	Yes	Yes	
1LA8 357-2AC□□	1.8	6.5	2.6	10	6.4	77 ³⁾	92 ³⁾	3600/3100 ⁴⁾	Yes		
1LA8 403-2AC□□	1.6	7.0	2.8	10	8.6	79 ³⁾	94 ³⁾	3600/3100 ⁴⁾	Yes		
1LA8 405-2AC□□	1.6	7.0	2.8	10	9.6	79 ³⁾	94 ³⁾	3600/3100 ⁴⁾	Yes	Yes	
1LA8 407-2AC□□	1.7	7.0	2.8	10	11	79 ³⁾	94 ³⁾	3600/3100 ⁴⁾		Yes	
1LA8 453-2AE	0.9	7.0	3.0	5	19	81 ³⁾	96 ³⁾	3000		Yes	
1LA8 455-2AE□□	0.9	7.0	2.8	5	21	81 ³⁾	96 ³⁾	3000		Yes	Yes
1LA8 457-2AE□□	0.9	7.0	2.7	5	23	81 ³⁾	96 ³⁾	3000		Yes	Yes
4-pole, 1500 rpm at	50 Hz, 1800) rpm at 60 l	Hz, tempera	ture class	155 (F), us	sed acc. to te	emperature	class 130 (B), IP55	degree	of pro	tection
1LA8 315-4AB□□	1.9	6.5	2.8	13	3.6	73	87	3000 (2650)	Yes		
1LA8 317-4AB□□	2.0	6.8	2.8	13	4.4	73	87	3000 (2650)	Yes		
1LA8 353-4AB□□	2.1	6.5	2.6	13	6.1	75	90	2500 (2350)	Yes	Yes	
1LA8 355-4AB□□	2.1	6.5	2.6	13	6.8	75	90	2500 (2350)	Yes	Yes	
1LA8 357-4AB□□	2.1	6.5	2.4	13	8.5	75	90	2500 (2350)	Yes		
1LA8 403-4AB□□	1.9	6.5	2.7	13	13	78	93	2200 (2100)/2100 ⁴⁾	Yes		
1LA8 405-4AB□□	1.9	6.8	2.7	13	14	78	93	2200 (2100)/2100 ⁴⁾	Yes	Yes	
1LA8 407-4AB□□	1.9	6.8	2.7	13	16	78	93	2200 (2100)/2100 ⁴⁾		Yes	
1LA8 453-4AC	1.6	7.0	2.6	10	23	81	96	2100 (1900)/1800 ⁴⁾		Yes	
1LA8 455-4AC	1.6	7.0	2.6	10	26	81	96	2100 (1900)/1800 ⁴⁾		Yes	Yes
1LA8 457-4AC	1.7	7.0	2.6	10	28	81	96	2100 (1900)/1800 ⁴⁾		Yes	Yes

Values in brackets apply to the use of motors in hazardous areas.

 $^{^{1)}\,\,}$ Limit speeds for reinforced bearings (order code K20) for 4-pole motors on request.

Low-noise version, 2-pole, in brackets. To reduce noise, 2-pole motors can be equipped with an axial fan that is only suitable for one direction of rotation. Clockwise rotation order code **K37**, counter-clockwise rotation **K38**.

³⁾ In the standard version, the motors already have an axial fan for clockwise rotation. Order code K37 is not necessary. For counter-clockwise rotation, order code K38 is necessary.

Self-ventilated motors for mains-fed operation **Cast-iron series 1LA8**

Selection and ordering data (continued)

Rated ou 50 Hz	utput at 60 Hz	Frame size	Operating Rated speed at 50 Hz	y values at ra Rated torque at 50 Hz	ated output Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 50 Hz 400 V	Rated current at 50 Hz 690 V	Order No. For Order No. supplements for voltage and type of construction, see table below	Price	Weight of IM B3 type of con- struc- tion, approx.
P _{rated}	P_{rated}	FS	n _{rated}	$T_{\rm rated}$	η_{rated}	η_{rated}	$\cos \varphi_{\mathrm{rated}}$	I _{rated}	I _{rated}			m
kW	kW		rpm	Nm	%	%		Α	Α			kg
6-pole,	1000 rpm	at 50 Hz, 1	200 rpm at	60 Hz, ten	nperature (class 155 ((F), used a	cc. to tem	perature c	lass 130 (B), IP55 deg	ree of p	rotection
200	230	315	988	1930	95.7	95.8	0.86	345	200	1LA8 315-6AB□□		1300
250	288	315	988	2410	95.9	96.0	0.86	430	250	1LA8 317-6AB□□		1500
315	362	355	993	3040	96.2	96.2	0.86	540	315	1LA8 355-6AB□□		2000
400	460	355	993	3850	96.5	96.5	0.86	690	400	1LA8 357-6AB□□		2200
450	518	400	991	4330	96.5	96.5	0.86	780	455	1LA8 403-6AB□□		2800
500	575	400	991	4810	96.5	96.5	0.86	860	500	1LA8 405-6AB□□		3000
560	644	400	991	5390	96.7	96.7	0.86	960	560	1LA8 407-6AB□□		3200
630	725	450	993	6060	96.8	96.8	0.86	1100	630	1LA8 453-6AB□□		4000
710	817	450	993	6830	96.8	96.8	0.86	-	710 ¹⁾	1LA8 455-6AB□□		4200
800	920	450	993	7690	97.0	97.1	0.86	-	790	1LA8 457-6AB□□		4500
8-pole,	750 rpm a	at 50 Hz, 90	00 rpm at 6	0 Hz, temp	perature cl	ass 155 (F), used ac	c. to temp	erature cl	ass 130 (B), IP55 degı	ree of p	rotection
160	184	315	739	2070	94.9	94.9	0.82	295	172	1LA8 315-8AB□□		1300
200	230	315	739	2580	95.2	95.2	0.82	370	215	1LA8 317-8AB□□		1500
250	288	355	741	3220	95.7	95.7	0.82	460	265	1LA8 355-8AB□□		2000
315	362	355	741	4060	96.0	96.0	0.82	580	335	1LA8 357-8AB□□		2200
355	408	400	742	4570	96.1	96.1	0.82	650	375	1LA8 403-8AB□□		2800
400	460	400	742	5150	96.2	96.2	0.82	730	425	1LA8 405-8AB□□		3000
450	518	400	742	5790	96.3	96.3	0.82	820	475	1LA8 407-8AB□□		3200
500	575	450	744	6420	96.4	96.4	0.81	920	540	1LA8 453-8AB□□		4000
560	644	450	744	7190	96.5	96.5	0.81	1040	600	1LA8 455-8AB□□		4200
630	725	450	744	8090	96.6	96.6	0.81	1160	670	1LA8 457-8AB		4500

Up to frame size 355, a service factor of 1.1 is stamped, above this 1.05.

Order No. supplements

Motor type	Penultimate po	osition: Voltage	code		Final position	: Type of cons	truction code	
				60 Hz	Without flange	With flange		
	400 VΔ/690 VY	500 VΔ	690 V∆	460 VΔ (for rated output at 60 Hz, see above)	IM B3	IM V1 without protective cover ²⁾	IM V1 with protective cover 3)	IM B35
	6	5	0	9 L2F	0	8	4	6
6-pole								
1LA8 315	0	0	_ 4)	0		✓	1	✓
1LA8 455	-	0		O. R.		✓	1	✓
8-pole								
1LA8 315	0	0	_ 4)	0		✓	✓	✓

- Standard version
- Without additional charge 0
- With additional charge
- O. R. Possible on request
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Voltages or frequencies that are not covered by the predefined options can be ordered with order code L1Y. In this case, the output, voltage and frequency must be specified.

 $^{^{1)}}$ Can also be supplied for 400 VL 50 Hz with voltage code "9" and order code **L1Y** (specify output, voltage and frequency).

For explosion-proof motors, the type of construction IM V1 without protective cover is not possible.

³⁾ The "Second shaft extension" option, order code K16 is not possible.

⁴⁾ As special version with voltage code "9" and order code L1Y (specify output, voltage and frequency).

Yes

2100 (1700)/1800 ²⁾ Yes

IEC Squirrel-Cage Motors Non-standard motors frame size 315 and above

Self-ventilated motors for mains-fed operation Cast-iron series 1LA8

Order No.	Locked- rotor torque	Locked- e rotor current	Breakdown	Torque class	Moment of inertia	Noise at rate	ed output	Mech. limit speed 1)	Paralle require	l feeder d	3
		nd for direct o		0.000	5751	Measuring surface sound pres- sure level at 50 Hz	Sound power level at 50 Hz		.oquo		
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm ²	L _{pfA} dB(A)	L _{WA} dB(A)	n _{max.} rpm	400 V	500 V	690 V
6-pole, 1000 rpm a	it 50 Hz, 120	0 rpm at 60 H	Iz, tempera	ture class	155 (F), us	ed acc. to te	emperature	class 130 (B), IP55	degree	of pro	tectio
1LA8 315-6AB□□	2.0	6.3	2.5	13	6.0	68	82	2950 (2350)			
ILA8 317-6AB□□	2.0	6.3	2.5	13	7.3	68	82	2950 (2350)	Yes		
1LA8 355-6AB□□	2.2	6.5	2.8	13	13	71	86	2500 (2100)	Yes		
1LA8 357-6AB□□	2.2	6.5	2.8	13	16	71	86	2500 (2100)	Yes	Yes	Yes
1LA8 403-6AB□□	2.2	6.5	2.8	13	21	73	88	2200 (1900)/2100 ²⁾			
ILA8 405-6AB□□	2.3	6.5	2.8	13	24	73	88	2200 (1900)/2100 ²⁾	Yes		
ILA8 407-6AB□□	2.3	6.5	2.8	13	27	73	88	2200 (1900)/2100 ²⁾	Yes		
1LA8 453-6AB□□	2.0	6.5	2.6	13	35	75	90	2100 (1700)/1800 ²⁾	Yes	Yes	
ILA8 455-6AB□□	2.0	6.5	2.5	13	39	75	90	2100 (1700)/1800 ²⁾	Yes	Yes	
1LA8 457-6AB□□	2.0	6.5	2.5	13	44	75	90	2100 (1700)/1800 ²⁾	Yes	Yes	
8-pole, 750 rpm at	50 Hz, 900 ı	rpm at 60 Hz	, temperatu	re class 1	55 (F), use	ed acc. to te	mperature o	class 130 (B), IP55	degree	of pro	tectio
1LA8 315-8AB□□	2.1	6.0	2.3	13	6.0	65	79	2950 (2350)			
1LA8 317-8AB□□	2.1	6.0	2.3	13	7.3	65	79	2950 (2350)			
1LA8 355-8AB□□	2.1	6.1	2.4	13	13	67	82	2500 (2100)			
1LA8 357-8AB□□	2.1	6.1	2.4	13	16	67	82	2500 (2100)	Yes		
1LA8 403-8AB□□	2.0	6.5	2.6	13	21	69	84	2200 (1900)/2100 ²⁾			
1LA8 405-8AB□□	2.1	6.5	2.6	13	24	69	84	2200 (1900)/2100 ²⁾			
1LA8 407-8AB□□	2.1	6.5	2.6	13	27	69	84	2200 (1900)/2100 ²⁾	Yes		
1LA8 453-8AB□□	2.0	6.6	2.4	13	35	71	86	2100 (1700)/1800 ²⁾	Yes		
1LA8 455-8AB□□	2.0	6.6	2.4	13	39	71	86	2100 (1700)/1800 ²⁾	Yes	Yes	
								0)			

6.6 Values in brackets apply to the use of motors in hazardous areas.

2.4

13

44

71

86

2.0

1LA8 457-8AB

Limit speeds for reinforced bearings (order code **K20**) for 6- and 8-pole motors on request.

²⁾ For vertical type of construction IM V1.

Non-standard motors frame size 315 and above

Self-ventilated motors for converter-fed operation Cast-iron series 1LA8

Selection and ordering data

Rated ou 50 Hz	itput at 60 Hz	Frame size	Operating Rated speed at 50 Hz	y values at r Rated torque at 50 Hz	ated output Efficiency at 50 Hz 4/4-load	and sinusol Efficiency at 50 Hz 3/4-load		Rated current at 50 Hz 400 V	Rated current at 50 Hz 690 V	Order No. For Order No. supplements for voltage and type of construction, see table below	Price	Weight of IM B3 type of con- struction approx.
P _{rated}	P _{rated}	FS	$n_{\rm rated}$	T _{rated}	$\eta_{ m rated}$	$\eta_{ m rated}$	$\cos \varphi_{\mathrm{rated}}$	I _{rated}	I _{rated}			m
kW	kW		rpm	Nm	%	%		A	Α			kg
										ture class 155 (F), IP5		
•										l insulation for voltag	ges ≤50	
250	280	315	2979	801	96.2	96.2	0.90	415	240	1LA8 315-2PC□□		1300
315	353	315	2979	1010	96.5	96.5	0.91	520	300	1LA8 317-2PC□□		1500
355	398	355	2980	1140	96.5	96.5	0.90	590	340	1LA8 353-2PC□□		1900
400	448	355	2980	1280	96.7	96.7	0.91	660	380	1LA8 355-2PC□□		2000
500	560	355	2982	1600	97.1	97.1	0.91	820	475	1LA8 357-2PC□□		2200
560	616	400	2985	1790	97.1	97.1	0.91	910	530	1LA8 403-2PC□□		2800
630	693	400	2985	2020	97.1	97.1	0.91	1020	600	1LA8 405-2PC		3000
710	781	400	2985	2270	97.3	97.3	0.91	_	670 ¹⁾	1LA8 407-2PC		3200
800	-	450	2986	2560	97.2	97.2	0.91	_	760	1LA8 453-2PE□□		4000
900	-	450	2986	2880	97.3	97.3	0.92	_	840	1LA8 455-2PE		4200
1000	_	450	2986	3200	97.4	97.4	0.93	-	920	1LA8 457-2PE□□		4400
4-pole,	1500 rpm	at 50 Hz.	1800 rpm	at 60 Hz, t	temperatu	re class 1	55 (F), us	ed acc. to	temperat	ture class 155 (F), IP5	5 degr	ee of
protect	ion, spec	ially for o	peration or	n SINAMIO	CS or SIM	OVERT MA	ASTERDR	IVES with	n standard	l insulation for voltag	ges ≤Š0	0 V
250	288	315	1488	1600	96.0	96.0	0.87	430	250 ²⁾	1LA8 315-4PB□□		1300
315	362	315	1488	2020	96.2	96.2	0.87	540	315 ²⁾	1LA8 317-4PB□□		1500
355	408	355	1488	2280	96.3	96.3	0.87	610	355 ²⁾	1LA8 353-4PB		1900
400	460	355	1488	2570	96.4	96.4	0.87	690	400 ²⁾	1LA8 355-4PB□□		2000
500	575	355	1488	3210	96.7	96.7	0.88	850	490 ²⁾	1LA8 357-4PB□□		2200
560	644	400	1492	3580	96.7	96.7	0.88	950	550	1LA8 403-4PB		2800
630	725	400	1492	4030	96.9	96.9	0.88	1060	620	1LA8 405-4PB□□		3000
710	817	400	1492	4540	97.0	97.0	0.89	-	690 ¹⁾	1LA8 407-4PB□□		3200
800	920	450	1492	5120	97.0	97.0	0.88	-	780 ¹⁾	1LA8 453-4PC□□		4000
900	1040	450	1492	5760	97.1	97.1	0.88	-	880	1LA8 455-4PC□□		4200
1000	1150	450	1492	6400	97.1	97.1	0.89	_	970	1LA8 457-4PC□□		4400

Order No. supplements

Motor type	Penultimate	position: Voltage co	de		•	Type of construct	ion code	
	400 VΔ	400 VΔ/690 VY ³⁾	500 VΔ	690 VΔ ³⁾	Without flange IM B3	With flange IM V1 without protective cover 4	IM V1 with protective cover 5	₅₎ IM B35
	4	8	5	7	0	8	4	6
1LA8 315	0		0	-		√ ⁶⁾	√ ⁶⁾	✓
1LA8 407 🗆 to 1LA8 457	-	_	0	0		√ ⁶⁾	√ ⁶⁾	✓ ⁷⁾

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Voltages or frequencies that are not covered by the predefined options can be ordered with order code **L1Y**. In this case, the output, voltage and frequency must be specified.

¹⁾ Can also be supplied for 400 V∆ 50 Hz with voltage code "9" and order code L1Y (specify output, voltage and frequency).

Standardline for 1LA8 motors is a standardized range in specific versions which can be ordered with the order code B20. The delivery time is 4 weeks. Scope of the Standardline: 4-pole, types 1LA8 315, 1LA8 317, 1LA8 353, 1LA8 355, type of construction code 0 (IM B3), voltage code 4 (400 VA), 8 (400 VA)(690 VY) or 5 (500 VA); can be ordered for converterfed operation, but not in 690 V version. Possible order codes: A23, A61, A72, G50, H70, H73, K09, K10, K45, K46, K57, K83, K84, K85, L00, L97, M58 (for frame size 315 only), M88, Y53.

³⁾ Motors with standard insulation can only be operated with converter circuit (du/dt or sinusoidal filter).

⁴⁾ For explosion-proof motors, the type of construction IM V1 without protective cover is not possible.

⁵⁾ The "Second shaft extension" option, order code **K16** is not possible.

 $^{^{6)}\,\,}$ In 2-pole motors 60 Hz version, not possible for 1LA8 353 to 1LA8 457.

⁷⁾ In 2-pole motors 60 Hz version, not possible for 1LA8 453 to 1LA8 457.

Self-ventilated motors for converter-fed operation **Cast-iron series 1LA8**

Selection and orde	ering data (d	continued)								
Order No.	At 50 Hz as multiple of rated torque	Torque class	Moment of inertia	Noise Measuring surface sound pressure level at 50 Hz For rated outp sinusoidal sup tolerance +3 of	at 50 Hz out and oply, 50 Hz,	Mech. limit speed ¹⁾		Paralle require	el feede ed	ers
	$T_{\rm B}/T_{\rm rated}$	01	J	L _{pfA}	L _{WA}	n _{max.}	f _{max} .	400.17	500 V	000.17
0 10 0 0 0 0 0 0 0 0 0	F0.11- 0000	CL	kgm ²	dB(A)	dB(A)	rpm	Hz		500 V	
2-pole, 3000 rpm at protection, special	t 50 HZ, 3600 Iv for operat	rpm at 60	HZ, tempe	rature class SIMOVERT M	155 (F), USE IASTERDRI	d acc. to temperat	ure class 155 (F), Linculation for vol	IP55 Q tages	egree ∠500 \	ΟΊ /
1LA8 315-2PC□□	2.8	10	2.7	82 (75) ²⁾	97 (90) ²⁾	3600	60	Yes	_5000 ¥	/
1LA8 317-2PC	2.8	10	3.3	82 (75) ²⁾	97 (90) ²⁾	3600	60	Yes		
1LA8 353-2PC	2.5	10	4.8	77 ³⁾	92 3)	3600/3100 ⁴⁾	60/52 ⁴⁾	Yes	Yes	
1LA8 355-2PC□□	2.5	10	5.3	77 ³⁾	92 ³⁾	3600/3100 ⁴⁾	60/52 ⁴⁾	Yes	Yes	
1LA8 357-2PC	2.6	10	6.4	77 3)	92 ³⁾	3600/3100 ⁴⁾	60/52 ⁴⁾	Yes	103	
1LA8 403-2PC□□	2.8	10	8.6	79 ³⁾	94 ³⁾	3600/3100 ⁴⁾	60/52 ⁴⁾	Yes		
1LA8 405-2PC□□	2.8	10	9.6	79 ³⁾	94 ³⁾	3600/3100 ⁴⁾	60/52 ⁴⁾	Yes	Yes	
1LA8 407-2PC□□	2.8	10	11	79 ³⁾	94 ³⁾	3600/3100 ⁴⁾	60/52 ⁴⁾		Yes	
1LA8 453-2PE□□	3.0	5	19	81 ³⁾	96 ³⁾	3000	50		Yes	
1LA8 455-2PE□□	2.8	5	21	81 ³⁾	96 ³⁾	3000	50		Yes	Yes
1LA8 457-2PE□□	2.7	5	23	81 ³⁾	96 ³⁾	3000	50		Yes	Yes
4-pole, 1500 rpm at										
protection, special	ly for operat	ion on SIN	AMICS or	SIMOVERT N	IASTERDRI	VES with standard	insulation for vol	tages	≤500 \	/
1LA8 315-4PB□□	2.8	13	3.6	73	87	3000 (2650)	100 (88)	Yes		
1LA8 317-4PB□□	2.8	13	4.4	73	87	3000 (2650)	100 (88)	Yes		
1LA8 353-4PB□□	2.6	13	6.1	75	90	2500 (2350)	83 (78)	Yes	Yes	
1LA8 355-4PB□□	2.6	13	6.8	75	90	2500 (2350)	83 (78)	Yes	Yes	
1LA8 357-4PB□□	2.4	13	8.5	75	90	2500 (2350)	83 (78)	Yes		
1LA8 403-4PB□□	2.7	13	13	78	93	2200 (2100)/2100 ⁴⁾	73 (70)/70 ⁴⁾	Yes		
1LA8 405-4PB□□	2.7	13	14	78	93	2200 (2100)/2100 ⁴⁾	73 (70)/70 ⁴⁾	Yes	Yes	
1LA8 407-4PB□□	2.7	13	16	78	93	2200 (2100)/2100 ⁴⁾	73 (70)/70 ⁴⁾		Yes	
1LA8 453-4PC□□	2.6	10	23	81	96	2100 (1900)/1800 ⁴⁾	70 (63)/60 ⁴⁾		Yes	
1LA8 455-4PC□□	2.6	10	26	81	96	2100 (1900)/1800 ⁴⁾	70 (63)/60 ⁴⁾		Yes	Yes
1LA8 457-4PC□□	2.6	10	28	81	96	2100 (1900)/1800 ⁴⁾	70 (63)/60 ⁴⁾		Yes	Yes

Values in brackets apply to the use of motors in hazardous areas.

Limit speeds for reinforced bearings (order code **K20**) for 4-pole motors on request.

Low-noise version, 2-pole, in brackets. To reduce noise, 2-pole motors can be equipped with an axial fan that is only suitable for one direction of rotation. Clockwise rotation order code **K37**, counter-clockwise rotation **K38**.

³⁾ In the standard version, the motors already have an axial fan for clockwise rotation. Order code K37 is not necessary. For counter-clockwise rotation, order code K38 is necessary.

Self-ventilated motors for converter-fed operation **Cast-iron series 1LA8**

Selection and ordering data (continued)

Rated o	utput at	Frame	Operating	values at r	ated output	and sinusoi	dal supply			Order No.	Price	Weight
50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 50 Hz 400 V	Rated current at 50 Hz 690 V	For Order No. supplements for voltage and type of construction, see table below		of IM B3 type of con- struction approx.
P _{rated}	P _{rated}	FS	n _{rated}	T _{rated}	$\eta_{ m rated}$	$\eta_{ m rated}$	$\cos arphi_{ m rated}$	I _{rated}	I _{rated}			m
kW	kW		rpm	Nm	%	%	(-)	A	A			kg
6-pole	, 1000 rpm	ı at 50 Hz, ially for o	1200 rpm	at 60 Hz, 1	emperatu	re class 1	55 (F), us	ed acc. to	temperat	ure class 155 (F), IP5 I insulation for voltag	55 degi	ree of
200	230	315	988	1930	95.7	95.8	0.86	345	200	1LA8 315-6PB□□	ges ≟st	1300
250	288	315	988	2410	95.9	96.0	0.86	430	250	1LA8 317-6PB		1500
315	362	355	993	3040	96.2	96.2	0.86	540	315	1LA8 355-6PB		2000
400	460	355	993	3850	96.5	96.5	0.86	690	400	1LA8 357-6PB		2200
450	518	400	993	4330	96.5	96.5	0.86	780	455	1LA8 403-6PB		2800
500	575	400	991	4810	96.5	96.5	0.86	860	500	1LA8 405-6PB		
560	644	400	991	5390	96.7	96.7	0.86	960	560	1LA8 407-6PB		3000 3200
630	725	450	993	6060	96.8	96.8	0.86	1100	630	1LA8 453-6PB		4000
710	817	450	993	6830	96.8		0.86		710 ¹⁾	1LA8 455-6PB		
800	920	450	993	7690	96.8	96.8 97.1	0.86	_	710 ⁷	1LA8 457-6PB		4200 4500
										e class 155 (F), IP55	dograc	
										l insulation for volta		
160	184	315	739	2070	94.9	94.9	0.82	295	172	1LA8 315-8PB		1300
200	230	315	739	2580	95.2	95.2	0.82	370	215	1LA8 317-8PB□□		1500
250	288	355	741	3220	95.7	95.7	0.82	460	265	1LA8 355-8PB□□		2000
315	362	355	741	4060	96.0	96.0	0.82	580	335	1LA8 357-8PB□□		2200
355	408	400	742	4570	96.1	96.1	0.82	650	375	1LA8 403-8PB□□		2800
400	460	400	742	5150	96.2	96.2	0.82	730	425	1LA8 405-8PB□□		3000
450	518	400	742	5790	96.3	96.3	0.82	820	475	1LA8 407-8PB□□		3200
500	575	450	744	6420	96.4	96.4	0.81	920	540	1LA8 453-8PB□□		4000
560	644	450	744	7190	96.5	96.5	0.81	1040	600	1LA8 455-8PB□□		4200
630	725	450	744	8090	96.6	96.6	0.81	1160	670	1LA8 457-8PB□□		4500

Order No. supplements

Motor type	Penultimate	position: Voltage co	de		Final position: Without flange	Type of construct With flange	ion code	
	400 VΔ	400 VΔ/690 VY ²⁾	500 VΔ	690 VΔ ²⁾	IM B3	IM V1 without protective cover	IM V1 with protective cover 4	IM B35
	4	8	5	7	0	8	4	6
6-pole								
1LA8 315	0		0	-		✓	✓	✓
1LA8 455	-	-	0	0		✓	1	✓
8-pole								
1LA8 315 🗆 🗆 to 1LA8 457	0		0	_5)		√	✓	✓

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Voltages or frequencies that are not covered by the predefined options can be ordered with order code L1Y. In this case, the output, voltage and frequency must be specified.

 $^{^{1)}}$ Can also be supplied for 400 VA 50 Hz with voltage code "9" and order code **L1Y** (specify output, voltage and frequency).

Motors with standard insulation can only be operated with converter circuit (du/dt or sinusoidal filter).

³⁾ For explosion-proof motors, the type of construction IM V1 without protective cover is not possible.

The "Second shaft extension" option, order code K16 is not possible.

As special version with voltage code "9" and order code 1LY (specify output, voltage and frequency).

Self-ventilated motors for converter-fed operation Cast-iron series 1LA8

Selection and orde	ering data (d	continued)							
Order No.	At 50 Hz as multiple of rated torque	Torque class	Moment of inertia	Noise Measuring surface sound pressure level at 50 Hz For rated outp sinusoidal sup tolerance +30	at 50 Hz out and oply, 50 Hz,	Mech. limit speed ¹⁾		Paralle require	el feeders ed
	$T_{\rm B}/T_{\rm rated}$		J	L_{pfA}	L_{WA}	n _{max.}	f_{max}		
	B rated	CL	kgm2	dB(A)	dB(A)	rpm	Hz	400 V	500 V 690 V
6-pole, 1000 rpm a									
protection, special	ly for operat	tion on SIN	AMICS or	SIMOVERT N	IASTERDRI	VES with standard	insulation for vo	tages	≤500 V
1LA8 315-6PB□□	2.5	13	6.0	68	82	2950 (2350)	147 (117)		
1LA8 317-6PB□□	2.5	13	7.3	68	82	2950 (2350)	147 (117)	Yes	
1LA8 355-6PB□□	2.8	13	13	71	86	2500 (2100)	125 (105)	Yes	
1LA8 357-6PB□□	2.8	13	16	71	86	2500 (2100)	125 (105)	Yes	Yes
1LA8 403-6PB□□	2.8	13	21	73	88	2200 (1900)/2100 ²⁾	110 (95)/105 ²⁾		
1LA8 405-6PB□□	2.8	13	24	73	88	2200 (1900)/2100 ²⁾	110 (95)/105 ²⁾	Yes	
1LA8 407-6PB□□	2.8	13	27	73	88	2200 (1900)/2100 ²⁾	110 (95)/105 ²⁾	Yes	
1LA8 453-6PB□□	2.6	13	35	75	90	2100 (1700)/1800 ²⁾	105 (85)/90 ²⁾	Yes	Yes
1LA8 455-6PB□□	2.5	13	39	75	90	2100 (1700)/1800 ²⁾	105 (85)/90 ²⁾		Yes
1LA8 457-6PB□□	2.5	13	44	75	90	2100 (1700)/1800 ²⁾	105 (85)/90 ²⁾		Yes
8-pole, 750 rpm at	50 Hz, 900 r	om at 60 H	z, tempera	ture class 15	5 (F), used a	acc. to temperature	e class 155 (F), IP	55 deg	ree of
protection, special	ly for operat	tion on SIN	AMICS or	SIMOVERT N	IASTERDRI	VES with standard	insulation for vo	tages	≤500 V
1LA8 315-8PB□□	2.3	13	6.0	65	79	2950 (2350)	196 (156)		
1LA8 317-8PB□□	2.3	13	7.3	65	79	2950 (2350)	196 (156)		
1LA8 355-8PB□□	2.4	13	13	67	82	2500 (2100)	166 (140)		
1LA8 357-8PB□□	2.4	13	16	67	82	2500 (2100)	166 (140)	Yes	
1LA8 403-8PB□□	2.6	13	21	69	84	2200 (1900)/2100 ²⁾	146 (126)/140 ²⁾		
1LA8 405-8PB□□	2.6	13	24	69	84	2200 (1900)/2100 ²⁾	146 (126)/140 ²⁾		
1LA8 407-8PB□□	2.6	13	27	69	84	2200 (1900)/2100 ²⁾	146 (126)/140 ²⁾	Yes	
1LA8 453-8PB□□	2.4	13	35	71	86	2100 (1700)/1800 ²⁾	140 (113)/120 ²⁾	Yes	
1LA8 455-8PB□□	2.4	13	39	71	86	2100 (1700)/1800 ²⁾	140 (113)/120 ²⁾	Yes	Yes
1LA8 457-8PB□□	2.4	13	44	71	86	2100 (1700)/1800 ²⁾	140 (113)/120 ²⁾	Yes	Yes

Values in brackets apply to the use of motors in hazardous areas.

Limit speeds for reinforced bearings (order code K20) for 6- and 8-pole motors on request.

²⁾ For vertical type of construction IM V1.

Self-ventilated motors for converter-fed operation **Cast-iron series 1LA8**

Selection and ordering data (continued)

Rated ou 50 Hz	itput at 60 Hz	Frame size	Operating Rated	values at rat	ed output and Efficiency	d sinusoidal s Efficiency	supply Power	Rated	Order No. For Order No. supple-	Price	Weight of IM
00112	00 112		speed at 50 Hz	torque at 50 Hz	at 50 Hz 4/4-load	at 50 Hz 3/4-load	factor at 50 Hz	current at 50 Hz	ments for voltage and type of construction,		B3 type of con-
			at 50 HZ	at 50 HZ	4/4-10au	3/4-10au	4/4-load	690 V	see table below		struction approx.
											αρρίολ.
	_			_							
P _{rated} kW	P _{rated} kW	FS	n _{rated}	T _{rated}	$\eta_{ m rated}$	$\eta_{ m rated}$	$\cos arphi_{ m rated}$	/ _{rated} A			m
		-	rpm	Nm	, -	, -			Auro alaca 155 (F) ID	E dow	kg
2-poie, protect	ion, specia	at 50 Hz, 30 ally for one	อบบ rpm at 6 ration on SI	u Hz, temp NAMICS o	erature cia: r SIMOVER	SS 155 (F), T MASTER	used acc. i DRIVES wi	to tempera th special	ture class 155 (F), IPs insulation for voltage	os aegi es >500	to 690 V
240	270	315	2978	770	96.0	96.0	0.90	230	1LA8 315-2PM8□		1300
300	335	315	2978	962	96.4	96.4	0.91	285	1LA8 317-2PM8□		1500
345	385	355	2981	1105	96.4	96.4	0.90	335	1LA8 353-2PM8□		1900
390	435	355	2981	1249	96.6	96.6	0.91	370	1LA8 355-2PM8□		2000
485	545	355	2982	1553	97.0	97.0	0.91	460	1LA8 357-2PM8□		2200
545	600	400	2986	1743	97.1	97.1	0.91	520	1LA8 403-2PM7□		2800
610	670	400	2986	1951	97.1	97.1	0.91	580	1LA8 405-2PM7□		3000
680	750	400	2986	2175	97.2	97.2	0.92	640	1LA8 407-2PM7□		3200
775	-	450	2987	2478	97.2	97.2	0.92	730	1LA8 453-2PM7□		4000
875	-	450	2987	2798	97.3	97.3	0.92	820	1LA8 455-2PM7□		4200
970	-	450	2987	3101	97.4	97.4	0.93	900	1LA8 457-2PM7□		4400
									ture class 155 (F), IP		
protect	ion, specia	ally for ope	ration on SI	NAMICS of	r SIMOVER	T MASTER	DRIVES wi	th special	insulation for voltage	s >500	to 690 V
235	270	315	1485	1511	95.8	95.8	0.87	235	1LA8 315-4PM8□		1300
290	335	315	1485	1865	95.9	95.9	0.87	285	1LA8 317-4PM8□		1500
340	390	355	1488	2182	96.0	96.0	0.87	340	1LA8 353-4PM8□		1900
385	445	355	1488	2471	96.2	96.2	0.87	385	1LA8 355-4PM8□		2000
480	550	355	1488	3081	96.4	96.4	0.87	480	1LA8 357-4PM8□		2200
545	625	400	1491	3491	96.5	96.5	0.88	540	1LA8 403-4PM8□		2800
615	710	400	1491	3939	96.7	96.7	0.88	600	1LA8 405-4PM8□		3000
690	795	400	1491	4420	96.9	96.9	0.89	670	1LA8 407-4PM7□		3200
785	905	450	1492	5025	96.8	96.8	0.88	770	1LA8 453-4PM7□		4000
880	1010	450	1492	5633	97.0	97.0	0.87	870	1LA8 455-4PM7□		4200
980	1125	450	1492	6273	97.1	97.1	0.89	950	1LA8 457-4PM7□		4400

Order No. supplements

Motor type	Final position: Type of constru	ction code		
	Without flange	With flange		
	IM B3	IM V1 without protective cover	IM V1 with protective cover	IM B35
	0	8	4	6
1LA8 315	0	✓	1	1

Standard version With additional charge

The voltage code is already in the Order No. as the penultimate position.

Assignment:

 $7 = 690 \text{ V}\Delta$

8 = 400 VΔ/690 VY

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages"). Voltages or frequencies that are not covered by the predefined options can be ordered with order code L1Y. In this case, the output, voltage and frequency must be specified.

Self-ventilated motors for converter-fed operation **Cast-iron series 1LA8**

Selection and orde	ring data (c	continued)								
Order No.	Breakdown torque at 50 Hz as multiple of rated torque	Torque class	Moment of inertia	Noise Measuring surface sound pressure level at 50 Hz For rated outp sinusoidal sup tolerance +3 of	at 50 Hz out and oply, 50 Hz,	Mech. limit speed ¹⁾		Paralle require	el feede ed	ers
	$T_{\rm B}/T_{\rm rated}$	CL	J kgm ²	L _{pfA} dB(A)	L _{WA} dB(A)	n _{max.} rpm	f _{max.} Hz	400 V	500 V	690 V
2-pole, 3000 rpm at	50 Hz, 3600	rpm at 60	Hz, tempe	rature class	155 (F), use	d acc. to temperat	ure class 155 (F),	IP55 d	egree	of
protection, speciall	y for operat	ion on SIN	AMICS or S	SIMOVERT M	IASTERDRI'	VES with special in	nsulation for volta	iges >	500 to	690 V
1LA8 315-2PM8□	3.0	10	2.7	82 (75) ²⁾	97 (90) ²⁾	3600	60	Yes		
1LA8 317-2PM8□	3.0	10	3.3	82 (75) ²⁾	97 (90) ²⁾	3600	60	Yes		
1LA8 353-2PM8□	2.6	10	4.8	77 ³⁾	92 ³⁾	3600/3100 ⁴⁾	60/52 ⁴⁾	Yes	Yes	
1LA8 355-2PM8□	2.6	10	5.3	77 ³⁾	92 ³⁾	3600/3100 ⁴⁾	60/52 ⁴⁾	Yes	Yes	
1LA8 357-2PM8□	2.6	10	6.4	77 ³⁾	92 ³⁾	3600/3100 ⁴⁾	60/52 ⁴⁾	Yes		
1LA8 403-2PM7□	3.0	10	8.6	79 ³⁾	94 ³⁾	3600/3100 ⁴⁾	60/52 ⁴⁾	Yes		
1LA8 405-2PM7□	3.1	10	9.6	79 ³⁾	94 ³⁾	3600/3100 ⁴⁾	60/52 ⁴⁾	Yes	Yes	
1LA8 407-2PM7□	3.0	10	11	79 ³⁾	94 ³⁾	3600/3100 ⁴⁾	60/52 ⁴⁾		Yes	
1LA8 453-2PM7□	2.8	5	19	81 ³⁾	96 ³⁾	3000	50		Yes	
1LA8 455-2PM7□	2.8	5	21	81 ³⁾	96 ³⁾	3000	50		Yes	Yes
1LA8 457-2PM7□	2.8	5	23	81 ³⁾	96 ³⁾	3000	50		Yes	Yes
4-pole, 1500 rpm at										
protection, speciall									500 to	690 V
1LA8 315-4PM8□	2.8	13	3.6	73	87	3000 (2650)	100 (88)	Yes		
1LA8 317-4PM8□	2.8	13	4.4	73	87	3000 (2650)	100 (88)	Yes		
1LA8 353-4PM8□	2.6	13	6.1	75	90	2500 (2350)	83 (78)	Yes	Yes	
1LA8 355-4PM8□	2.6	13	6.8	75	90	2500 (2350)	83 (78)	Yes	Yes	
1LA8 357-4PM8□	2.5	13	8.5	75	90	2500 (2350)	83 (78)	Yes		
1LA8 403-4PM8□	2.6	13	13	78	93	2200 (2100)/2100 ⁴⁾	73 (70)/70 ⁴⁾	Yes		
1LA8 405-4PM8□	2.7	13	14	78	93	2200 (2100)/2100 4)	73 (70)/70 ⁴⁾	Yes	Yes	
1LA8 407-4PM7□	2.6	13	16	78	93	2200 (2100)/2100 ⁴⁾	73 (70)/70 ⁴⁾		Yes	
1LA8 453-4PM7□	2.5	10	23	81	96	2100 (1900)/1800 4)	70 (63)/60 ⁴⁾		Yes	
1LA8 455-4PM7□	2.6	10	26	81	96	2100 (1900)/1800 ⁴⁾	70 (63)/60 ⁴⁾		Yes	Yes
1LA8 457-4PM7□	2.6	10	28	81	96	2100 (1900)/1800 ⁴⁾	70 (63)/60 ⁴⁾		Yes	Yes

Values in brackets apply to the use of motors in hazardous areas.

 $^{^{1)}}$ Limit speeds for reinforced bearings (order code $\mathbf{K20}$) for 4-pole motors on request.

Low-noise version, 2-pole, in brackets. To reduce noise, 2-pole motors can be equipped with an axial fan that is only suitable for one direction of rotation. Clockwise rotation order code **K37**, counter-clockwise rotation **K38**.

³⁾ In the standard version, the motors already have an axial fan for clockwise rotation. Order code K37 is not necessary. For counter-clockwise rotation, order code K38 is necessary.

Self-ventilated motors for converter-fed operation **Cast-iron series 1LA8**

Selection and ordering data (continued)

Rated out	put at	Frame	Operating	values at rat	ed output and	sinusoidal s	upply		Order No.	Price	Weight
50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 50 Hz 690 V	For Order No. supplements for voltage and type of construction, see table below		of IM B3 type of con- struction approx.
Prated	$P_{\rm rated}$	FS	n _{rated}	T _{rated}	$\eta_{ m rated}$	η_{rated}	$\cos \varphi_{ m rated}$	I _{rated}			m
kW	kW		rpm	Nm	%	%	/ Taleu	A			kg
6-pole, 1	1000 rpm a	t 50 Hz, 12	200 rpm at 6	0 Hz, temp	erature clas	ss 155 (F),	used acc. t	o temperat	ure class 155 (F), IP5	5 degr	
protecti	on, specia	lly for ope	ration on SI	NAMICS o	SIMOVER	T MASTER	DRIVES wit	th special i	nsulation for voltage	s >500	to 690 V
190	220	315	990	1833	95.5	95.6	0.85	196	1LA8 315-6PM8□		1300
235	270	315	990	2267	95.7	95.8	0.86	240	1LA8 317-6PM8□		1500
300	345	355	992	2888	96.2	96.2	0.86	305	1LA8 355-6PM8□		2000
380	435	355	992	3658	96.4	96.4	0.86	385	1LA8 357-6PM8□		2200
435	500	400	993	4184	96.4	96.4	0.85	445	1LA8 403-6PM8□		2800
485	560	400	993	4664	96.5	96.5	0.86	490	1LA8 405-6PM8□		3000
545	625	400	993	5241	96.6	96.6	0.86	550	1LA8 407-6PM8□		3200
615	705	450	993	5915	96.8	96.8	0.84	630	1LA8 453-6PM8□		4000
690	795	450	993	6636	96.8	96.8	0.85	700	1LA8 455-6PM7□		4200
780	895	450	993	7502	96.9	97.0	0.85	790	1LA8 457-6PM7□		4500
8-pole, 7	750 rpm at	50 Hz, 900) rpm at 60 h	Iz, tempera	ature class	155 (F), us	ed acc. to	temperatur	e class 155 (F), IP55	degree	of
•	•							· ·	nsulation for voltage	s >500	
145	165	315	740	1871	94.6	94.6	0.79	162	1LA8 315-8PM8□		1300
180	205	315	740	2323	94.9	94.9	0.80	198	1LA8 317-8PM8□		1500
230	265	355	743	2956	95.5	95.5	0.80	250	1LA8 355-8PM8□		2000
290	335	355	743	3727	95.7	95.7	0.81	315	1LA8 357-8PM8□		2200
335	385	400	743	4306	96.0	96.0	0.80	365	1LA8 403-8PM8□		2800
375	430	400	743	4820	96.1	96.1	0.80	410	1LA8 405-8PM8□		3000
425	490	400	743	5463	96.2	96.2	0.79	470	1LA8 407-8PM8□		3200
485	560	450	745	6217	96.5	96.5	0.78	540	1LA8 453-8PM8□		4000
545	625	450	745	6986	96.6	96.6	0.78	610	1LA8 455-8PM8□		4200
600	690	450	745	7691	96.7	96.7	0.79	660	1LA8 457-8PM8□		4500

Order No. supplements

Motor type	Final position: Type	of construction code		
	Without flange	With flange		
	IM B3	IM V1 without protective cover	IM V1 with protective cover	IM B35
	0	8	4	6
1LA8 315 DD	0	✓	✓	1

Standard version With additional charge

The voltage code is already in the Order No. as the penultimate position.

Assignment:

7 = 690 $V\Delta$

 $8 = 400 \text{ V}\Delta/690 \text{ VY}$

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Voltages or frequencies that are not covered by the predefined options can be ordered with order code L1Y. In this case, the output, voltage and frequency must be specified.

Self-ventilated motors for converter-fed operation Cast-iron series 1LA8

Selection and orde	ering data (continued)							
Order No.	Breakdown torque at 50 Hz as multiple of rated torque	Torque class	Moment of inertia	Noise Measuring surface sound pressure level at 50 Hz For rated outp sinusoidal sup tolerance +3 of	at 50 Hz out and oply, 50 Hz,	Mech. limit speed ¹⁾		Paralli requir	el feeders ed
	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	L _{pfA} dB(A)	L _{WA} dB(A)	n _{max.} rpm	f _{max.} Hz	400 V	500 V 690 V
6-pole, 1000 rpm a	t 50 Hz, 1200	0 rpm at 60	Hz, tempe	rature class	155 (F), use	d acc. to temperat	ure class 155 (F),	IP55 d	egree of
protection, special	ly for operat	tion on SIN	IAMICS or	SIMOVERT N	IASTERDRI	VES with special in	nsulation for volta	iges >	500 to 690 V
1LA8 315-6PM8□	2.7	13	6.0	68	82	2950 (2350)	147 (117)		
1LA8 317-6PM8□	2.7	13	7.3	68	82	2950 (2350)	147 (117)	Yes	
1LA8 355-6PM8□	2.8	13	13	71	86	2500 (2100)	125 (105)	Yes	
1LA8 357-6PM8□	2.9	13	16	71	86	2500 (2100)	125 (105)	Yes	Yes
1LA8 403-6PM8□	2.8	13	21	73	88	2200 (1900)/2100 ²⁾	110 (95)/105 ²⁾		
1LA8 405-6PM8□	2.8	13	24	73	88	2200 (1900)/2100 ²⁾	110 (95)/105 ²⁾	Yes	
1LA8 407-6PM8□	2.7	13	27	73	88	2200 (1900)/2100 ²⁾	110 (95)/105 ²⁾	Yes	
1LA8 453-6PM8□	2.7	13	35	75	90	2100 (1700)/1800 ²⁾	105 (85)/90 ²⁾	Yes	Yes
1LA8 455-6PM7□	2.5	13	39	75	90	2100 (1700)/1800 ²⁾	105 (85)/90 ²⁾		Yes
1LA8 457-6PM7□	2.6	13	44	75	90	2100 (1700)/1800 ²⁾	105 (85)/90 ²⁾		Yes
8-pole, 750 rpm at	50 Hz, 900 r _l	pm at 60 H	z, tempera	ture class 15	5 (F), used a	acc. to temperature	e class 155 (F), IP	55 deg	ree of
protection, special								iges >	500 to 690 V
1LA8 315-8PM8□	2.5	13	6.0	65	79	2950 (2350)	196 (156)		
1LA8 317-8PM8□	2.5	13	7.3	65	79	2950 (2350)	196 (156)		
1LA8 355-8PM8□	2.4	13	13	67	82	2500 (2100)	166 (140)		
1LA8 357-8PM8□	2.4	13	16	67	82	2500 (2100)	166 (140)	Yes	
1LA8 403-8PM8□	2.6	13	21	69	84	2200 (1900)/2100 ²⁾	146 (126)/140 ²⁾		
1LA8 405-8PM8□	2.7	13	24	69	84	2200 (1900)/2100 ²⁾	146 (126)/140 ²⁾		
1LA8 407-8PM8□	2.7	13	27	69	84	2200 (1900)/2100 ²⁾	146 (126)/140 ²⁾	Yes	
1LA8 453-8PM8□	2.5	13	35	71	86	2100 (1700)/1800 ²⁾	140 (113)/120 ²⁾	Yes	
1LA8 455-8PM8□	2.5	13	39	71	86	2100 (1700)/1800 ²⁾	140 (113)/120 ²⁾	Yes	Yes
1LA8 457-8PM8□	2.5	13	44	71	86	2100 (1700)/1800 ²⁾	140 (113)/120 ²⁾	Yes	Yes

Values in brackets apply to the use of motors in hazardous areas.

Limit speeds for reinforced bearings (order code K20) for 6- and 8-pole motors on request.

 $^{^{2)}}$ For vertical type of construction IM V1.

Forced-air cooled motors with separately driven fan for converter-fed operation - Cast-iron series 1PQ8

Selection and ordering data

Rated outp	put at	Frame	Operating	values at	rated output	and sinus	oidal supply	/		Order No.	Price	Weight
50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 50 Hz 400 V	Rated current at 50 Hz 690 V	For Order No. supplements for voltage and type of construction, see table below		of IM B3 type of con- struction approx.
P _{rated}	P _{rated}	FS	$n_{\rm rated}$	$T_{\rm rated}$	$\eta_{ m rated}$	$\eta_{ m rated}$	$\cos arphi_{ m rated}$	I _{rated}	I _{rated}			m
kW	kW		rpm	Nm	%	%		Α	Α			kg
2-pole, 3	3000 rpm a	t 50 Hz, 36	600 rpm at	60 Hz, te	mperature	class 15	5 (F), use STERDRI	d acc. to	temperat standard	ure class 155 (F), IP5 insulation for voltage	55 degr	ee of
250	280	315	2979	801	96.2	96.2	0.90	415	240	1PQ8 315-2PC□□	,00 _00	1400
315	353	315	2979	1010	96.5	96.5	0.91	520	300	1PQ8 317-2PC□□		1600
355	398	355	2980	1140	96.5	96.5	0.90	590	340	1PQ8 353-2PC□□		2000
400	448	355	2980	1280	96.7	96.7	0.91	660	380	1PQ8 355-2PC□□		2100
500	560	355	2982	1600	97.1	97.1	0.91	820	475	1PQ8 357-2PC□□		2300
560	616	400	2985	1790	97.1	97.1	0.91	910	530	1PQ8 403-2PC□□		2900
630	693	400	2985	2020	97.1	97.1	0.91	1020	600	1PQ8 405-2PC□□		3100
710	781	400	2985	2270	97.3	97.3	0.91	-	670 ¹⁾	1PQ8 407-2PC□□		3300
800		450	2986	2560	97.2	97.2	0.91	-	760	1PQ8 453-2PE□□		4100
900	-	450	2986	2880	97.3	97.3	0.92	_	840	1PQ8 455-2PE□□		4300
1000	_	450	2986	3200	97.4	97.4	0.93	-	920	1PQ8 457-2PE□□		4500
										ure class 155 (F), IP5		
•		ly for ope								insulation for voltag	ges ≤50	0 V
250	288	315	1488	1600	96.0	96.0	0.87	430	250	1PQ8 315-4PB□□		1400
315	362	315	1488	2020	96.2	96.2	0.87	540	315	1PQ8 317-4PB□□		1600
355	408	355	1488	2280	96.3	96.3	0.87	610	355	1PQ8 353-4PB□□		2000
400	460	355	1488	2570	96.4	96.4	0.87	690	400	1PQ8 355-4PB□□		2100
500	575	355	1488	3210	96.7	96.7	0.88	850	490	1PQ8 357-4PB□□		2300
560	644	400	1492	3580	96.7	96.7	0.88	950	550	1PQ8 403-4PB□□		2900
630	725	400	1492	4030	96.9	96.9	0.88	1060	620	1PQ8 405-4PB□□		3100
710	817	400	1492	4540	97.0	97.0	0.89	_	690 ¹⁾	1PQ8 407-4PB□□		3300
800	920	450	1492	5120	97.0	97.0	0.88	_	780 ¹⁾	1PQ8 453-4PC□□		4100
900	1040	450	1492	5760	97.1	97.1	0.88	-	880	1PQ8 455-4PC□□		4300
1000	1150	450	1492	6400	97.1	97.1	0.89	_	970	1PQ8 457-4PC□□		4500

Order No. supplements

Motor type	Penultimate	position: Voltage co	de		Final position:	Type of construc	tion code	
	400 VΔ	400 VΔ/690 VY ²⁾	500 VΔ	690 VΔ ²⁾	Without flange IM B3	With flange IM V1 without protective cover	IM V1 with 3) protective cover '	IM B35
	4	8	5	7	0	8	4	6
1PQ8 315 □□ to 1PQ8 405 □□	0		0	-		1	1	✓
1PQ8 407 □□ to 1PQ8 457 □□	-	-	0	0		/	√	✓

- Standard version
- Without additional charge
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Voltages or frequencies that are not covered by the predefined options can be ordered with order code L1Y. In this case, the output, voltage and frequency must be specified.

 $^{^{1)}}$ Can also be supplied for 400 VL 50 Hz with voltage code "9" and order code **L1Y** (specify output, voltage and frequency).

Motors with standard insulation can only be operated with converter circuit (du/dt or sinusoidal filter).

³⁾ For explosion-proof motors, the type of construction IM V1 without protective cover is not possible.

⁴⁾ The "Second shaft extension" option, order code **K16** is not possible.

Forced-air cooled motors with separately driven fan for converter-fed operation – Cast-iron series 1PQ8

2100 (1900)/1800 ²⁾ 70 (63)/60 ²⁾

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Selection and orde	ering data	(contini	ued)											
Order No.	Breakdown torque at 50 Hz as multiple of rated torque	class	Moment of iner- tia	seper	ately d r con-	riven fa	an d	Measuring surface sound pres- sure level at 50 Hz	power level at	Mech. limit speed 1)	Mech. limit speed ¹⁾		Parallel feeders required	
				50 Hz	60 Hz			For rated ou 50 Hz, tolera +3 dB(A)						
	$T_{\rm R}/T_{\rm rated}$	CL	J	P	Ρ	1	1	L_{pfA}	L_{WA}	n _{max} .	f_{max}			
	D raiou		kgm ²	kW	kW	Α	Α	dB(A)	dB(A)	rpm	Hz	400 V	500 V	690 V
2-pole, 3000 rpm at	t 50 Hz, 360	0 rpm a	at 60 Hz	, tem	oeratu	ire cla	ıss 15	5 (F), used	acc. to	temperature clas	s 155 (F), IP	55 de	gree	of
protection, special	ly for opera	ition or	SINAM	IICS o	r SIM	OVEF	RT MA	STÉRDRIVI	ES with	standard insulati	on for volta	iges ≤	≦500 V	
1PQ8 315-2PC□□	2.8	10	2.7	0.75	1.23	3.4	3.3	79	94	3600	60	Yes		
1PQ8 317-2PC□□	2.8	10	3.3	0.75	1.23	3.4	3.3	79	94	3600	60	Yes		
1PQ8 353-2PC□□	2.5	10	4.8	1.3	2.2	6.4	6.2	81	96	3600/3100 ²⁾	60/52 ²⁾	Yes	Yes	
1PQ8 355-2PC□□	2.5	10	5.3	1.3	2.2	6.4	6.2	81	96	3600/3100 ²⁾	60/52 ²⁾	Yes	Yes	
1PQ8 357-2PC□□	2.6	10	6.4	1.3	2.2	6.4	6.2	81	96	3600/3100 ²⁾	60/52 ²⁾	Yes		
1PQ8 403-2PC□□	2.8	10	8.6	1.6	2.8	6.4	6.2	83	98	3600/3100 ²⁾	60/52 ²⁾	Yes		
1PQ8 405-2PC□□	2.8	10	9.6	1.6	2.8	6.4	6.2	83	98	3600/3100 ²⁾	60/52 ²⁾	Yes	Yes	
1PQ8 407-2PC□□	2.8	10	11	1.6	2.8	6.4	6.2	83	98	3600/3100 ²⁾	60/52 ²⁾		Yes	
1PQ8 453-2PE□□	3.0	5	19	3.0	4.2	8.2	7.7	86	101	3000	50		Yes	
1PQ8 455-2PE□□	2.8	5	21	3.0	4.2	8.2	7.7	86	101	3000	50		Yes	Yes
1PQ8 457-2PE□□	2.7	5	23	3.0	4.2	8.2	7.7	86	101	3000	50		Yes	Yes
4-pole, 1500 rpm at	t 50 Hz, 180	0 rpm	at 60 Hz	, tem	oeratu	ire cla	iss 15	5 (F), used	acc. to	temperature clas	s 155 (F), IP	55 de	gree	of
protection, special		ition or									on for volta		≤500 V	
1PQ8 315-4PB□□	2.8	13	3.6		1.23	3.4	3.3	79	93	3000 (2650)	100 (88)	Yes		
1PQ8 317-4PB□□	2.8	13	4.4	0.75	1.23	3.4	3.3	79	93	3000 (2650)	100 (88)	Yes		
1PQ8 353-4PB□□	2.6	13	6.1	1.3	2.2	6.4	6.2	81	96	2500 (2350)	83 (78)	Yes	Yes	
1PQ8 355-4PB□□	2.6	13	6.8	1.3	2.2	6.4	6.2	81	96	2500 (2350)	83 (78)	Yes	Yes	
1PQ8 357-4PB□□	2.4	13	8.5	1.3	2.2	6.4	6.2	81	96	2500 (2350)	83 (78)	Yes		
1PQ8 403-4PB□□	2.7	13	13	1.6	2.8	6.4	6.2	83	98	2200 (2100)/2100 ²⁾				
1PQ8 405-4PB□□	2.7	13	14	1.6	2.8	6.4	6.2	83	98	2200 (2100)/2100 ²⁾		Yes	Yes	
1PQ8 407-4PB□□	2.7	13	16	1.6	2.8	6.4	6.2	83	98	2200 (2100)/2100 ²⁾			Yes	
1PQ8 453-4PC□□	2.6	10	23	3.0	4.2	8.2	7.7	86	101	2100 (1900)/1800 ²⁾			Yes	
1PQ8 455-4PC□□	2.6	10	26	3.0	4.2	8.2	7.7	86	101	2100 (1900)/1800 ²⁾	70 (63)/60 ²⁾		Yes	Yes

Values in brackets apply to the use of motors in hazardous areas.

1PQ8 457-4PC

Limit speeds for reinforced bearings (order code K20) for 4-pole motors on request.

 $^{^{2)}}$ For vertical type of construction IM V1.

Forced-air cooled motors with separately driven fan for converter-fed operation - Cast-iron series 1PQ8

Selection and ordering data (continued)

Rated out	put at	Frame	Operating	g values at	rated output	t and sinus	oidal supply	У		Order No.	Price	Weight
50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 50 Hz 400 V	Rated current at 50 Hz 690 V	For Order No. supplements for voltage and type of construction, see table below		of IM B3 type of con- struction approx.
P _{rated}	$P_{\rm rated}$	FS	n _{rated}	$T_{\rm rated}$	$\eta_{ m rated}$	$\eta_{ m rated}$	$\cos arphi_{ m rated}$	I _{rated}	I _{rated}			m
kW	kW		rpm	Nm	%	%	ratou	A	A			kg
6-pole. 1	1000 rpm a	t 50 Hz. 12	200 rpm at	60 Hz. te	mperature	class 15	5 (F). use	ed acc. to	temperat	ure class 155 (F), IP5	5 dear	
										l insulation for voltag		
200	230	315	988	1930	95.7	95.8	0.86	345	200	1PQ8 315-6PB□□		1400
250	288	315	988	2410	95.9	96.0	0.86	430	250	1PQ8 317-6PB□□		1600
315	362	355	993	3040	96.2	96.2	0.86	540	315	1PQ8 355-6PB□□		2100
400	460	355	993	3850	96.5	96.5	0.86	690	400	1PQ8 357-6PB□□		2300
450	518	400	991	4330	96.5	96.5	0.86	780	455	1PQ8 403-6PB□□		2900
500	575	400	991	4810	96.5	96.5	0.86	860	500	1PQ8 405-6PB□□		3100
560	644	400	991	5390	96.7	96.7	0.86	960	460	1PQ8 407-6PB□□		3300
630	725	450	993	6060	96.8	96.8	0.86	1100	630	1PQ8 453-6PB□□		4100
710	817	450	993	6830	96.8	96.8	0.86	-	710 ¹⁾	1PQ8 455-6PB□□		4300
800	920	450	993	7690	97.0	97.1	0.86	-	790 ¹⁾	1PQ8 457-6PB□□		4600
										e class 155 (F), IP55		
protecti	on, special	lly for ope	ration on S	SINAMICS	or SIMO	VERT MA	STERDRI	VES with	standard	l insulation for voltag	ges ≤50	0 V
160	184	315	739	2070	94.9	94.9	0.82	295	172	1PQ8 315-8PB□□		1400
200	230	315	739	2580	95.2	95.2	0.82	370	215	1PQ8 317-8PB□□		1600
250	288	355	741	3220	95.7	95.7	0.82	460	265	1PQ8 355-8PB□□		2100
315	362	355	741	4060	96.0	96.0	0.82	580	335	1PQ8 357-8PB□□		2300
355	408	400	742	4570	96.1	96.1	0.82	650	375	1PQ8 403-8PB□□		2900
400	460	400	742	5150	96.2	96.2	0.82	730	425	1PQ8 405-8PB□□		3100
450	518	400	742	5790	96.3	96.3	0.82	820	475	1PQ8 407-8PB□□		3300
500	575	450	744	6420	96.4	96.4	0.81	920	540	1PQ8 453-8PB□□		4100
560	644	450	744	7190	96.5	96.5	0.81	1040	600	1PQ8 455-8PB□□		4300
630	725	450	744	8090	96.6	96.6	0.81	1160	670	1PQ8 457-8PB□□		4600

Order No. supplements

Motor type	Penultimate p	position: Voltage co	de		Final position: Without flange	Type of construct With flange	ion code						
	400 VΔ	400 VΔ/690 VY ²⁾	500 VΔ	690 VΔ ²⁾	IM B3	IM V1 without protective cover	IM V1 with 3) protective cover 4) IM B35					
	4	8	5	7	0	8	4	6					
6-pole													
1PQ8 315	0		0	-		√	✓	✓					
1PQ8 455	-	-	0			√	/	✓					
8-pole													
1PQ8 315	0		0	_5)		✓	✓	√					

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Voltages or frequencies that are not covered by the predefined options can be ordered with order code **L1Y**. In this case, the output, voltage and frequency must be specified.

Can also be supplied for 400 Va 50 Hz with voltage code "9" and order code L1Y (specify output, voltage and frequency).

Motors with standard insulation can only be operated with converter circuit (du/dt or sinusoidal filter).

For explosion-proof motors, the type of construction IM V1 without protective cover is not possible.

⁴⁾ The "Second shaft extension" option, order code K16 is not possible.

As special version with voltage code "9" and order code 1LY (specify output, voltage and frequency).

Forced-air cooled motors with separately driven fan

for converter-fed operation - Cast-iron series 1PQ8

2100 (1700)/1800 ²⁾ 142 (113)/120 ²⁾ Yes

Ī			,											
	Selection and ord	lering data	(conti	nued)										
	Order No.	Breakdown torque at 50 Hz as multiple of rated torque	Torque class	Moment of iner- tia		ately d r con-	ta of the riven fa Rated curren	.n	Measuring surface sound pres- sure level at 50 Hz	power level at	Mech. limit speed ¹⁾		Parall requir	lel feeders red
					50 Hz	60 Hz			For rated ou 50 Hz, tolera +3 dB(A)					
		$T_{\rm B}/T_{\rm rated}$	CL	J	Ρ	Ρ	1	1	L_{pfA}	L_{WA}	n _{max.}	f _{max.}		
				kgm ²	kW	kW	Α	Α	dB(A)	. ,	rpm	Hz		′ 500 V 690 V
	6-pole, 1000 rpm	at 50 Hz, 12	00 rpm	at 60 H	lz, ten	npera	ture cl	ass 1	55 (F), use	d acc.	to temperature cl	ass 155 (F), IP	'55 d€	gree of
	protection, specia												iges ≤	≤500 V
	1PQ8 315-6PB	2.5	13	6.0	0.75	1.23	3.4	3.3	80	94	2950 (2350)	147 (117)		
	1PQ8 317-6PB	2.5	13	7.3	0.75	1.23	3.4	3.3	80	94	2950 (2350)	147 (117)	Yes	
	1PQ8 355-6PB□□	2.8	13	13	1.3	2.2	6.4	6.2	82	97	2500 (2100)	125 (105)	Yes	
	1PQ8 357-6PB□□	2.8	13	16	1.3	2.2	6.4	6.2	82	97	2500 (2100)	125 (105)	Yes	Yes
	1PQ8 403-6PB□□	2.8	13	21	1.3	2.2	6.4	6.2	84	99	2200 (1900)/2100 ²⁾			
	1PQ8 405-6PB□□	2.8	13	24	1.6	2.8	6.4	6.2	84	99	2200 (1900)/2100 ²⁾	· /·	Yes	
	1PQ8 407-6PB□□	2.8	13	27	1.6	2.8	6.4	6.2	84	99	2200 (1900)/2100 ²⁾		Yes	
		2.6	13	35	3.0	4.2	8.2	7.7	87	102	2100 (1700)/1800 ²⁾		Yes	Yes
	1PQ8 455-6PB□□	2.5	13	39	3.0	4.2	8.2	7.7	87	102	2100 (1700)/1800 ²⁾			Yes
		2.5	13	44	3.0	4.2	8.2	7.7	87	102	2100 (1700)/1800 ²⁾			Yes
	8-pole, 750 rpm at	50 Hz, 900	rpm a	t 60 Hz,	temp	eratur	e clas	s 155	(F), used a	acc. to	temperature clas	s 155 (F), IP55	degr	ee of
	protection, specia												iges ≤	≤500 V
	1PQ8 315-8PB□□	2.3	13	6.0		1.23	3.4	3.3	79	93	2950 (2350)	196 (156)		
	1PQ8 317-8PB□□	2.3	13	7.3	0.75	1.23	3.4	3.3	79	93	2950 (2350)	196 (156)		
	1PQ8 355-8PB□□	2.4	13	13	1.3	2.2	6.4	6.2	81	96	2500 (2100)	166 (140)		
	1PQ8 357-8PB□□	2.4	13	16	1.3	2.2	6.4	6.2	81	96	2500 (2100)	166 (140)	Yes	
	1PQ8 403-8PB□□	2.6	13	21	1.3	2.2	6.4	6.2	83	98				
	1PQ8 405-8PB□□	2.6	13	24	1.6	2.8	6.4	6.2	83	98	2200 (1900)/2100 ²⁾	, ,.		
	1PQ8 407-8PB□□	2.6	13	27	1.6	2.8	6.4	6.2	83	98	2200 (1900)/2100 ²⁾			
	1PQ8 453-8PB□□	2.4	13	35	3.0	4.2	8.2	7.7	86	101	2100 (1700)/1800 ²⁾	· /·		
	1PQ8 455-8PB□□	2.4	13	39	3.0	4.2	8.2	7.7	86	101	2100 (1700)/1800 ²⁾	141 (113)/120 ²⁾	Yes	Yes

Values in brackets apply to the use of motors in hazardous areas.

3.0

8.2

4.2

7.7

1PQ8 457-8PB□□ 2.4

Limit speeds for reinforced bearings (order code K20) for 6- and 8-pole motors on request.

²⁾ For vertical type of construction IM V1.

Forced-air cooled motors with separately driven fan for converter-fed operation - Cast-iron series 1PQ8

Selection and ordering data (continued)

Rated out	put at	Frame	Operating	values at rat	ed output and	l sinusoidal s	upply		Order No.	Price	Weight
50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 50 Hz 690 V	For Order No. supplements for voltage and type of construction, see table below		of IM B3 type of con- struction approx.
P _{rated}	P _{rated}	FS	n _{rated}	$T_{\rm rated}$	$\eta_{ m rated}$	$\eta_{ m rated}$	$\cos arphi_{ m rated}$	I _{rated}			m
kW	kW		rpm	Nm	%	%		A			kg
									ture class 155 (F), IP5		
protecti	on, special	ly for ope	ration on SI	NAMICS of	r SIMOVER	T MASTER	DRIVES wi	th special i	nsulation for voltage	s >500	to 690 V
240	270	315	2978	770	96.0	96.0	0.90	230	1PQ8 315-2PM8□		1400
300	335	315	2978	962	96.4	96.4	0.91	285	1PQ8 317-2PM8□		1600
345	385	355	2981	1105	96.4	96.4	0.90	335	1PQ8 353-2PM8□		2000
390	435	355	2981	1249	96.6	96.6	0.91	370	1PQ8 355-2PM8□		2100
485	545	355	2982	1553	97.0	97.0	0.91	460	1PQ8 357-2PM8□		2300
545	600	400	2986	1743	97.1	97.1	0.91	520	1PQ8 403-2PM7□		2900
610	670	400	2986	1951	97.1	97.1	0.91	580	1PQ8 405-2PM7□		3100
680	750	400	2986	2175	97.2	97.2	0.92	640	1PQ8 407-2PM7□		3300
775	-	450	2987	2478	97.2	97.2	0.92	730	1PQ8 453-2PM7□		4100
875	-	450	2987	2798	97.3	97.3	0.92	820	1PQ8 455-2PM7□		4300
970	-	450	2987	3101	97.4	97.4	0.93	900	1PQ8 457-2PM7□		4500
									ture class 155 (F), IP5		
•		<u> </u>							nsulation for voltage	s >500	
235	270	315	1485	1511	95.8	95.8	0.87	235	1PQ8 315-4PM8□		1400
290	335	315	1485	1865	95.9	95.9	0.87	285	1PQ8 317-4PM8□		1600
340	390	355	1488	2182	96.0	96.0	0.87	340	1PQ8 353-4PM8□		2000
385	445	355	1488	2471	96.2	96.2	0.87	385	1PQ8 355-4PM8□		2100
480	550	355	1488	3081	96.4	96.4	0.87	480	1PQ8 357-4PM8□		2300
545	625	400	1491	3491	96.5	96.5	0.88	540	1PQ8 403-4PM8□		2900
615	710	400	1491	3939	96.7	96.7	0.88	600	1PQ8 405-4PM8□		3100
690	795	400	1491	4420	96.9	96.9	0.89	670	1PQ8 407-4PM7□		3300
785	905	450	1492	5025	96.8	96.8	0.88	770	1PQ8 453-4PM7□		4100
880	1010	450	1492	5633	97.0	97.0	0.87	870	1PQ8 455-4PM7□		4300
980	1125	450	1492	6273	97.1	97.1	0.89	950	1PQ8 457-4PM7□		4500

Order No. supplements

Motor type	Final position: Type of constru	ction code		
	Without flange	With flange		
	IM B3	IM V1 without protective cover	IM V1 with protective cover	IM B35
	0	8	4	6
1PQ8 315 □□		✓	✓	✓
to 1PQ8 457 □□				
1F GO 45/				

Standard version With additional charge

The voltage code is already in the Order No. as the penultimate position.

Assignment: $7 = 690 \text{ V}\Delta$

8 = 400 VΔ/690 VY

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages"). Voltages or frequencies that are not covered by the predefined options can be ordered with order code L1Y. In this case, the output, voltage and frequency must be specified.

Forced-air cooled motors with separately driven fan for converter-fed operation – Cast-iron series 1PQ8

		,												
Selection and ord	ering data	(contin	ued)											
Order No.	Breakdown torque at 50 Hz as multiple of rated torque	class	Moment of iner- tia	seper	ately d r con-	ata of th Iriven fa Ratec currer	an I	Measuring surface sound pres- sure level at 50 Hz		Mech. limit speed ¹⁾		Parall requir	el feed ed	ers
				50 Hz	: 60 Hz			For rated ou 50 Hz, tolera +3 dB(A)						
	$T_{\rm B}/T_{\rm rated}$	CL	J kgm ²	<i>P</i> kW	<i>P</i> kW	/ A	/ A	L_{pfA} dB(A)	L _{WA} dB(A)	n _{max.} rpm	f _{max.} Hz	400 V	500 V	690 V
2-pole, 3000 rpm a protection, special	t 50 Hz, 360 lly for opera	00 rpm ation o	at 60 Hz ı SINAM	, temp IICS o	oeratu r SIM	ıre cla OVER	iss 15 IT MA	5 (F), used STERDRIVI	acc. to ES with	temperature clas special insulatio	s 155 (F), IP n for voltag	55 de es >5	gree (00 to (of 690 V
1PQ8 315-2PM8□	3.0	10	2.7	0.75	1.23	3.4	3.3	79	94	3600	60	Yes	Yes	
1PQ8 317-2PM8□	3.0	10	3.3	0.75	1.23	3.4	3.3	79		3600	60	Yes	Yes	
1PQ8 353-2PM8□	2.6	10	4.8	1.3	2.2	6.4	6.2	81	96	3600/3100 ²⁾	60/52 ²⁾	Yes	Yes	
1PQ8 355-2PM8□	2.6	10	5.3	1.3	2.2	6.4	6.2	81	_	3600/3100 ²⁾	60/52 ²⁾	Yes	Yes	
1PQ8 357-2PM8□	2.6	10	6.4	1.3	2.2	6.4	6.2	81		3600/3100 ²⁾	60/52 ²⁾	Yes		
1PQ8 403-2PM7□	3.0	10	8.6	1.6	2.8	6.4	6.2	83	98	3600/3100 ²⁾	60/52 ²⁾	Yes		
1PQ8 405-2PM7□	3.1	10	9.6	1.6	2.8	6.4	6.2	83	_	3600/3100 ²⁾	60/52 ²⁾	Yes	Yes	
1PQ8 407-2PM7□	3.0	10	11	1.6	2.8	6.4	6.2	83		3600/3100 ²⁾	60/52 ²⁾		Yes	
1PQ8 453-2PM7□	2.8	5	19	3.0	4.2	8.2	7.7	86	101	3000	50		Yes	
1PQ8 455-2PM7□	2.8	5	21	3.0	4.2	8.2	7.7	86	_	3000	50		Yes	Yes
1PQ8 457-2PM7□	2.8	5	23	3.0	4.2	8.2	7.7	86		3000	50		Yes	Yes
4-pole, 1500 rpm a protection, special														
1PQ8 315-4PM8□	2.8	13	3.6	0.75	1.23	3.4	3.3	79	93	3000 (2650)	100 (88)	Yes		
1PQ8 317-4PM8□	2.8	13	4.4	0.75	1.23	3.4	3.3	79	_ 00	3000 (2650)	100 (88)	Yes		
1PQ8 353-4PM8□	2.6	13	6.1	1.3	2.2	6.4	6.2	81	96	2500 (2350)	83 (78)	Yes	Yes	
1PQ8 355-4PM8□	2.6	13	6.8	1.3	2.2	6.4	6.2	81	-	2500 (2350)	83 (78)	Yes	Yes	
1PQ8 357-4PM8□	2.5	13	8.5	1.3	2.2	6.4	6.2	81	_	2500 (2350)	83 (78)	Yes		
1PQ8 403-4PM8□	2.6	13	13	1.6	2.8	6.4	6.2	83	98	2200 (2100)/2100 ²⁾	73 (70)/70 ²⁾	Yes		
1PQ8 405-4PM8□	2.7	13	14	1.6	2.8	6.4	6.2	83	_	2200 (2100)/2100 ²⁾	73 (70)/70 ²⁾	Yes	Yes	
1PQ8 407-4PM7□	2.6	13	16	1.6	2.8	6.4	6.2	83	_	2200 (2100)/2100 ²⁾			Yes	
1PQ8 453-4PM7□	2.5	10	23	3.0	4.2	8.2	7.7	86	101	2100 (1900)/1800 ²⁾			Yes	
1PQ8 455-4PM7□	2.6	10	26	3.0	4.2	8.2	7.7	86	_	2100 (1900)/1800 ²⁾			Yes	Yes
1PQ8 457-4PM7□	2.6	10	28	3.0	4.2	8.2	7.7	86	_	2100 (1900)/1800 ²⁾	70 (61)/60 ²⁾		Yes	Yes

Values in brackets apply to the use of motors in hazardous areas.

Limit speeds for reinforced bearings (order code K20) for 4-pole motors on request.

²⁾ For vertical type of construction IM V1.

Forced-air cooled motors with separately driven fan for converter-fed operation - Cast-iron series 1PQ8

Selection and ordering data (continued)

Rated out	tput at	Frame size	Operating	values at rat	ed output and	d sinusoidal s	supply		Order No.	Price	Weight
50 Hz	60 Hz		Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 50 Hz 690 V	For Order No. supplements for voltage and type of construction, see table below		of IM B3 type of con- struction approx.
P _{rated}	P _{rated}	FS	n _{rated}	$T_{\rm rated}$	$\eta_{ m rated}$	$\eta_{ m rated}$	$\cos arphi_{ m rated}$	I _{rated}			m
kW	kW		rpm	Nm	%	%	raica	A			kg
	1000 rpm a	at 50 Hz. 120	11		erature clas		used acc.		ture class 155 (F), IP	55 dear	
									insulation for voltage		
190	220	315	990	1833	95.5	95.6	0.85	196	1PQ8 315-6PM8□		1400
235	270	315	990	2267	95.7	95.8	0.86	240	1PQ8 317-6PM8□		1600
300	345	355	992	2888	96.2	96.2	0.86	305	1PQ8 355-6PM8□		2100
380	435	355	992	3658	96.4	96.4	0.86	385	1PQ8 357-6PM8□		2300
435	500	400	993	4184	96.4	96.4	0.85	445	1PQ8 403-6PM8□		2900
485	560	400	993	4664	96.5	96.5	0.86	490	1PQ8 405-6PM8□		3100
545	625	400	993	5241	96.6	96.6	0.86	550	1PQ8 407-6PM8□		3300
615	705	450	993	5915	96.8	96.8	0.84	630	1PQ8 453-6PM8□		4100
690	795	450	993	6636	96.8	96.8	0.85	700	1PQ8 455-6PM7□		4300
780	895	450	993	7502	96.9	97.0	0.85	790	1PQ8 457-6PM7□		4600
									re class 155 (F), IP55		
protecti	ion, specia	Illy for opera	tion on SI	NAMICS o	r SIMOVER	T MASTER	DRIVES wi	th special	insulation for voltage	s >500	to 690 V
145	165	315	740	1871	94.6	94.6	0.79	162	1PQ8 315-8PM8□		1400
180	205	315	740	2323	94.9	94.9	0.80	198	1PQ8 317-8PM8□		1600
230	265	355	743	2956	95.5	95.5	0.80	250	1PQ8 355-8PM8□		2100
290	335	355	743	3727	95.7	95.7	0.81	315	1PQ8 357-8PM8□		2300
335	385	400	743	4306	96.0	96.0	0.80	365	1PQ8 403-8PM8□		2900
375	430	400	743	4820	96.1	96.1	0.80	410	1PQ8 405-8PM8□		3100
425	490	400	743	5463	96.2	96.2	0.79	470	1PQ8 407-8PM8□		3300
485	560	450	745	6217	96.5	96.5	0.78	540	1PQ8 453-8PM8□		4100
545	625	450	745	6986	96.6	96.6	0.78	610	1PQ8 455-8PM8□		4300
600	690	450	745	7691	96.7	96.7	0.79	660	1PQ8 457-8PM8□		4600

Order No. supplements

Motor type	Final position: Type of constru	ction code		
	Without flange	With flange		
	IM B3	IM V1 without protective cover	IM V1 with protective cover	IM B35
	0	8	4	6
1PQ8 315 □□		/	✓	✓
to 1PQ8 457 □□				

Standard version With additional charge

The voltage code is already in the Order No. as the penultimate position. Assignment:

7 = $690 \text{ V}\Delta$

 $8 = 400 \text{ V}\Delta/690 \text{ VY}$

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages"). Voltages or frequencies that are not covered by the predefined options can be ordered with order code L1Y. In this case, the output, voltage and frequency must be specified.

Forced-air cooled motors with separately driven fan

for converter-fed operation - Cast-iron series 1PQ8

Order No.	Breakdown							Measuring		Mech. limit speed 1)			el feeders
	torque at 50 Hz as	class	of iner- tia		,	riven fa		surface sound pres-	power level at			requir	red
	multiple of rated torque		lia	Power sumpt with		Rated currer		sure level at 50 Hz					
				50 Hz	60 Hz			For rated ou 50 Hz, tolera +3 dB(A)					
	$T_{\rm B}/T_{\rm rated}$	CL	J	Ρ	Ρ	1	1	L_{pfA}	L_{WA}	n _{max.}	f _{max.}		
			kgm ²	kW	kW	Α	Α	dB(A)	dB(A)	rpm	Hz		500 V 690
										to temperature cl			
										th special insulat		es >5	00 to 690
1PQ8 315-6PM8□	2.7	13	6		1.23	3.4	3.3	80	94	2950 (2350)	147 (117)		
1PQ8 317-6PM8□	2.7	13	7.3	0.75	1.23	3.4	3.3	80	94	2950 (2350)	147 (117)	Yes	
1PQ8 355-6PM8□	2.8	13	13	1.3	2.2	6.4	6.2	82	97	2500 (2100)	125 (105)	Yes	
1PQ8 357-6PM8□	2.9	13	16	1.3	2.2	6.4	6.2	82	97	2500 (2100)	125 (105)	Yes	Yes
1PQ8 403-6PM8□	2.8	13	21	1.3	2.2	6.4	6.2	84	99	2200 (1900)/2100 ²⁾	· /·		
1PQ8 405-6PM8□	2.8	13	24	1.6	2.8	6.4	6.2	84	99	2200 (1900)/2100 ²⁾	\ /·	Yes	
1PQ8 407-6PM8□	2.7	13	27	1.6	2.8	6.4	6.2	84	99	2200 (1900)/2100 ²⁾	· /·	Yes	
1PQ8 453-6PM8□	2.7	13	35	1.6	2.8	6.4	6.2	87	102	2100 (1700)/1800 ²⁾		Yes	Yes
1PQ8 455-6PM7□	2.5	13	39	3	4.2	8.2	7.7	87	102	2100 (1700)/1800 ²⁾			Yes
1PQ8 457-6PM7□	2.6	13	44	3	4.2	8.2	7.7	87	102	2100 (1700)/1800 ²⁾			Yes
8-pole, 750 rpm a protection, speci	t 50 Hz, 90 ally for ope	0 rpm a eration	it 60 Hz, on SINA	temp MICS	eratui or SI	re clas MOVE	ss 155 RT M	(F), used ASTERDRI	acc. to IVES wi	temperature clas th special insulat	s 155 (F), IP55 ion for voltage	degr es >5	ee of 00 to 690
1PQ8 315-8PM8□	2.5	13	6	0.75	1.23	3.4	3.3	79	93	2950 (2350)	196 (156)		
1PQ8 317-8PM8□	2.5	13	7.3	0.75	1.23	3.4	3.3	79	93	2950 (2350)	196 (156)		
1PQ8 355-8PM8□	2.4	13	13	1.3	2.2	6.4	6.2	81	96	2500 (2100)	166 (140)		
1PQ8 357-8PM8□	2.4	13	16	1.3	2.2	6.4	6.2	81	96	2500 (2100)	166 (140)	Yes	
1PQ8 403-8PM8□	2.6	13	21	1.3	2.2	6.4	6.2	83	98	2200 (1900)/2100 ²⁾	146 (126)/140 ²⁾		
1PQ8 405-8PM8□	2.7	13	24	1.6	2.8	6.4	6.2	83	98	2200 (1900)/2100 ²⁾	146 (126)/140 ²⁾		
1PQ8 407-8PM8□	2.7	13	27	1.6	2.8	6.4	6.2	83	98	2200 (1900)/2100 ²⁾	146 (126)/140 ²⁾	Yes	
1PQ8 453-8PM8□	2.5	13	35	1.6	2.8	6.4	6.2	86	101	2100 (1700)/1800 ²⁾	140 (113)/120 ²⁾	Yes	
1PQ8 455-8PM8□	2.5	13	39	3	4.2	8.2	7.7	86	101	2100 (1700)/1800 ²⁾			Yes
										2100 (1700)/1800 ²⁾			

Values in brackets apply to the use of motors in hazardous areas.

Limit speeds for reinforced bearings (order code K20) for 6- and 8-pole motors on request.

²⁾ For vertical type of construction IM V1.

Self-ventilated motors with through ventilation for mains-fed operation - Cast-iron series 1LL8

Selection and ordering data

Rated out 50 Hz	tput at 60 Hz	Frame size	Operating Rated speed at 50 Hz	values at rate Rated torque at 50 Hz	ed output Efficiency at 50 Hz 4/4-load	Power factor at 50 Hz 4/4-load	Rated current at 50 Hz 400 V	Rated current at 50 Hz 690 V	Order No. For Order No. supplements for voltage and type of construction, see table below	Price	Weight of IM B3 type of con- struction approx.
P _{rated}	P_{rated}	FS	n _{rated}	T _{rated}	$\eta_{ m rated}$	$\cos arphi_{ m rated}$	I _{rated}	I _{rated}			m
kW	kW		rpm	Nm	%		Α	Α			kg
2-pole,	3000 rpm a	t 50 Hz, 360	0 rpm at 60 l	Hz, tempera	ature class 1	155 (F), use	d acc. to te	mperature (class 130 (B), IP23 deg	ree of p	rotection
315	345	315	2974	1010	96.1	0.92	510	300	1LL8 315-2AC□□		1300
400	440	315	2974	1280	96.4	0.92	650	375	1LL8 317-2AC□□		1500
450	-	355	2978	1440	96.4	0.91	740	430	1LL8 353-2AD□□		1900
500	-	355	2979	1600	96.6	0.92	810	470	1LL8 355-2AD□□		2000
630	-	355	2980	2020	96.9	0.93	1000	580	1LL8 357-2AD□□		2200
710	-	400	2984	2270	97.0	0.91	1160	670	1LL8 403-2AD□□		2800
800	-	400	2984	2560	97.1	0.92	1300	750	1LL8 405-2AD□□		3000
900	-	400	2985	2880	97.3	0.92	-	840	1LL8 407-2AD□□		3200
1000	-	450	2987	3200	97.3	0.93	-	920	1LL8 453-2AE□□		4000
1120	_	450	2986	3580	97.3	0.94	_	1020	1LL8 455-2AE		4200
1250	-	450	2986	4000	97.4	0.94	-	1140	1LL8 457-2AE□□		4400
4-pole,	1500 rpm a	t 50 Hz, 180	0 rpm at 60 l	Hz, tempera	ature class 1	155 (F), use	d acc. to te	mperature (class 130 (B), IP23 deg	ree of p	protection
315	360	315	1483	2030	96.0	0.87	540	315	1LL8 315-4AC□□		1300
400	460	315	1484	2570	96.2	0.88	680	395	1LL8 317-4AC□□		1500
450	515	355	1487	2890	96.5	0.87	770	450	1LL8 353-4AC□□		1900
500	575	355	1487	3210	96.6	0.88	850	490	1LL8 355-4AC□□		2000
630	725	355	1488	4040	96.9	0.88	1060	620	1LL8 357-4AC□□		2200
710	815	400	1489	4550	96.9	0.88	1200	700	1LL8 403-4AC□□		2800
800	920	400	1490	5130	97.0	0.88	-	780	1LL8 405-4AC□□		3000
900	1035	400	1491	5760	97.2	0.87	-	890	1LL8 407-4AC□□		3200
1000	1150	450	1492	6400	97.2	0.86	-	1000	1LL8 453-4AD□□		4000
1120	1280	450	1491	7170	97.2	0.89	-	1080	1LL8 455-4AD□□		4200
1250	1430	450	1490	8010	97.2	0.89	-	1200	1LL8 457-4AD□□		4400

A service factor (SF) of 1.05 is stamped onto all 1LL8 motors for mains-fed operation.

Order No. supplements

Motor type	Penultimate po	osition: Voltage	code	60 Hz	Final position Without flange		truction code	
	400 VΔ/690 VY	500 VΔ	690 VΔ	460 VΔ (see "Introduction" for outputs at 60 Hz)	IM B3	IM V1 without protective cover	IM V1 with protective cover 1)	IM B35
	6	5	0	9 L2F	0	8	4	6
1LL8 315	0	0	_ 2)	0		✓	✓	✓
1LL8 353	0	0	_ 2)	0	□ ³⁾	√ 3)	✓ ³⁾	√ 3)
1LL8 407	-	0		O. R.	□ ³⁾	✓ ³⁾	✓ ³⁾	√ 3)

- Standard version
- Without additional charge
- With additional charge
- O. R. Possible on request
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Voltages or frequencies that are not covered by the predefined options can be ordered with order code L1Y. In this case, the output, voltage and frequency must be specified.

¹⁾ The "Second shaft extension" option, order code **K16** is not possible.

As special version with voltage code "9" and order code L1Y (specify output, voltage and frequency).

³⁾ Not possible for 2-pole motors in 60 Hz version.

Self-ventilated motors with through ventilation for mains-fed operation – Cast-iron series 1LL8

Selection and orde	ring data	(continued	d)								
Order No.	Locked- rotor torque	Locked- rotor current	Break- down torque	Torque class	Moment of inertia	Noise at rated	·	Mech. limit speed	Paralle require	el feede ed	ers
	as multiple	of rated	online starting			Measuring surface sound	Sound power level at 50 Hz				
	torque	current	torque			pressure level at 50 Hz					
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L _{pfA}	L _{WA}	n _{max.}	400.14	500.11	22214
01 - 00001	FO. I.I 000/	2			kgm ²	dB(A)	dB(A)	rpm			690 V
2-pole, 3000 rpm at 9		-								or pro	ection
1LL8 315-2AC□□	1.6	7.0	2.8	10	2.7	84 1)	99	3600	Yes		
1LL8 317-2AC□□	1.7	7.0	2.8	10	3.3	84 ¹⁾	99	3600	Yes		
1LL8 353-2AD□□	1.4	7.0	2.6	7	4.8	86 ¹⁾	101	3600/3100 ²⁾	Yes	Yes	
1LL8 355-2AD□□	1.4	7.0	2.6	7	5.3	86 ¹⁾	101	3600/3100 ²⁾	Yes	Yes	
1LL8 357-2AD□□	1.6	7.0	2.6	7	6.4	86 ¹⁾	101	3600/3100 ²⁾	Yes		
1LL8 403-2AD	1.4	6.8	2.6	7	8.6	88 ¹⁾	103	3600/3100 ²⁾	Yes		
1LL8 405-2AD	1.5	7.0	2.6	7	9.6	88 ¹⁾	103	3600/3100 ²⁾	Yes	Yes	
1LL8 407-2AD	1.5	7.0	2.7	7	11	88 ¹⁾	103	3600/3100 ²⁾		Yes	
1LL8 453-2AE	0.9	7.0	2.9	5	19	90 ¹⁾	105	3000		Yes	
1LL8 455-2AE	0.9	7.0	2.7	5	21	90 ¹⁾	105	3000		Yes	Yes
1LL8 457-2AE□□	0.9	7.0	2.6	5	23	90 ¹⁾	105	3000		Yes	Yes
4-pole, 1500 rpm at !	50 Hz, 1800) rpm at 60	Hz, temper	ature class	155 (F), use	ed acc. to temp	erature class		legree (of prot	tection
1LL8 315-4AC	1.6	7.0	2.7	10	3.6	75	90	3000/2600 ²⁾	Yes		
1LL8 317-4AC	1.7	7.0	2.7	10	4.4	75	90	3000/2600 ²⁾	Yes		
1LL8 353-4AC□□	1.5	7.0	2.6	10	6.1	77	92	2500/2200 ²⁾	Yes	Yes	
1LL8 355-4AC□□	1.6	7.0	2.6	10	6.8	77	92	2500/2200 ²⁾	Yes	Yes	
1LL8 357-4AC□□	1.6	7.0	2.7	10	8.5	77	92	2500/2200 ²⁾	Yes		
1LL8 403-4AC□□	1.6	7.0	2.4	10	13	81	96	2200/1900 ²⁾	Yes		
1LL8 405-4AC□□	1.7	7.0	2.5	10	14	81	96	2200/1900 ²⁾	Yes	Yes	
1LL8 407-4AC□□	1.7	7.0	2.6	10	16	81	96	2200/1900 ²⁾		Yes	
1LL8 453-4AD□□	1.5	7.0	2.8	7	23	84	99	2100/1800 ²⁾		Yes	
1LL8 455-4AD□□	1.5	7.0	2.6	7	26	84	99	2100/1800 ²⁾		Yes	Yes
1LL8 457-4AD	1.5	7.0	2.5	7	28	84	99	2100/1800 ²⁾		Yes	Yes

¹⁾ The noise values for **1LL8**, 2-pole are for guidance only.

 $^{^{2)}}$ For vertical type of construction IM V1.

Self-ventilated motors with through ventilation for mains-fed operation - Cast-iron series 1LL8

Selection and ordering data (continued)

Rated ou 50 Hz	tput at 60 Hz	Frame size	Operating Rated speed at 50 Hz	values at rate Rated torque at 50 Hz	ed output Efficiency at 50 Hz 4/4-load	Power factor at 50 Hz 4/4-load	Rated current at 50 Hz 400 V	Rated current at 50 Hz 690 V	Order No. For Order No. supplements for voltage and type of construction, see table below	Price	Weight of IM B3 type of con- struction approx.
P _{rated}	P _{rated} kW	FS	n _{rated}	T _{rated} Nm	η _{rated}	$\cos arphi_{ m rated}$	I _{rated}	I _{rated}			m kg
		50 Hz. 120	I I		, -	155 (F), use			class 130 (B), IP23 deg	ree of r	
250	285	315	988	2420	95.4	0.88	430	250	1LL8 315-6AC□□	100 01	1300
315	360	315	988	3040	95.7	0.89	530	310	1LL8 317-6AC		1500
400	460	355	991	3850	96.1	0.88	680	395	1LL8 355-6AC□□		2000
500	575	355	991	4820	96.4	0.88	850	495	1LL8 357-6AC□□		2200
560	645	400	993	5390	96.6	0.87	960	560	1LL8 403-6AC□□		2800
630	725	400	993	6060	96.7	0.88	1060	620	1LL8 405-6AC□□		3000
710	815	400	993	6830	96.7	0.88	1200	700	1LL8 407-6AC□□		3200
800	920	450	993	7700	96.8	0.87	-	790	1LL8 453-6AD□□		4000
900	1035	450	992	8660	96.8	0.88	-	880	1LL8 455-6AD□□		4200
1000	1150	450	993	9620	96.9	0.88	-	980	1LL8 457-6AD□□		4500
8-pole,	750 rpm at	50 Hz, 900	rpm at 60 Hz	z, temperat	ure class 15	55 (F), used	acc. to ten	nperature c	lass 130 (B), IP23 deg	ree of p	rotection
200	230	315	738	2590	94.7	0.82	370	215	1LL8 315-8AC□□		1300
250	285	315	738	3240	95.0	0.82	465	270	1LL8 317-8AC□□		1500
315	360	355	740	4070	95.5	0.83	570	335	1LL8 355-8AC□□		2000
400	460	355	740	5160	95.6	0.84	720	415	1LL8 357-8AC□□		2200
450	515	400	741	5800	95.9	0.84	810	465	1LL8 403-8AD□□		2800
500	575	400	741	6440	96.1	0.84	890	520	1LL8 405-8AD□□		3000
560	645	400	742	7210	96.2	0.83	1020	590	1LL8 407-8AD□□		3200
630	745	450	743	8100	96.3	0.82	1160	670	1LL8 453-8AD□□		4000
710	815	450	743	9130	96.4	0.83	1280	740	1LL8 455-8AD□□		4200
800	920	450	743	10300	96.5	0.83	_	840	1LL8 457-8AD□□		4500

A service factor (SF) of 1.05 is stamped onto all 1LL8 motors for mains-fed operation.

Order No. supplements

Motor type	Penultimate po	osition: Voltage	code		Final position		truction code	
				60 Hz	Without flange	With flange		
	400 VΔ/690 VY	500 V∆	690 V∆	460 VΔ	IM B3		IM V1 with	IM B35
				(see "Introduction" for outputs at 60 Hz)		protective cover	protective cover 1)	
	6	5	0	9 L2F	0	8	4	6
6-pole								
1LL8 315 □□		0	_ 2)	0		/	✓	1
to 1LL8 407 □□								
1LL8 453 □□	_	0		O. R.		1	√	1
to 1LL8 457 □□								
8-pole								
1LL8 315		0	_ 2)	0		1	✓	1
to 1LL8 455 🗖 🗖								
1LL8 457 🔲 🔲	_	0		O. R.		✓	✓	✓

- Standard version
- Without additional charge
- With additional charge
- O. R. Possible on request
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Voltages or frequencies that are not covered by the predefined options can be ordered with order code ${\bf L1Y}.$ In this case, the output, voltage and frequency must be specified.

¹⁾ The "Second shaft extension" option, order code **K16** is not possible.

As special version with voltage code " $\bf 9$ " and order code **L1Y** (specify output, voltage and frequency).

Self-ventilated motors with through ventilation for mains-fed operation – Cast-iron series 1LL8

Selection and orde	ring data	(continued	d)							
Order No.	Locked- rotor torque	Locked- rotor current	Break- down torque	Torque class	Moment of inertia	Noise at rated	output	Mech. limit speed	Parall requir	el feeders ed
	as multiple		online starting	1		Measuring surface sound pressure level	Sound power level at 50 Hz			
	torque	current	torque			at 50 Hz				
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}	n _{max.}		
					kgm ²	dB(A)	dB(A)	rpm		500 V 690 V
6-pole, 1000 rpm at	50 Hz, 1200	0 rpm at 60	Hz, temper	ature class	: 155 (F), us	ed acc. to temp	perature class		legree	of protection
1LL8 315-6AC□□	1.6	7	2.6	10	6	70	84	2950/2600 ¹⁾		
1LL8 317-6AC□□	1.7	7	2.6	10	7.3	70	84	2950/2600 ¹⁾	Yes	
1LL8 355-6AC□□	1.7	7	2.5	10	13	73	88	2500/2200 ¹⁾	Yes	
1LL8 357-6AC□□	1.8	7	2.6	10	16	73	88	2500/2200 ¹⁾	Yes	Yes
1LL8 403-6AC□□	1.8	7	2.6	10	21	76	91	2200/1900 ¹⁾		
1LL8 405-6AC□□	1.8	7	2.6	10	24	76	91	2200/1900 ¹⁾	Yes	
1LL8 407-6AC□□	1.8	7	2.5	10	27	76	91	2200/1900 ¹⁾	Yes	
1LL8 453-6AD□□	1.5	7	2.5	7	35	78	93	2100/1800 ¹⁾	Yes	Yes
1LL8 455-6AD□□	1.5	7	2.4	7	39	78	93	2100/1800 ¹⁾		Yes
1LL8 457-6AD□□	1.5	7	2.5	7	44	78	93	2100/1800 ¹⁾		Yes
8-pole, 750 rpm at 5		pm at 60 H	z, temperat	ture class 1	155 (F), use	d acc. to temp	erature class		egree	of protection
1LL8 315-8AC□□	1.6	5.8	2.4	10	6	67	81	2950/2600 ¹⁾		
1LL8 317-8AC□□	1.6	5.8	2.4	10	7.3	67	81	2950/2600 ¹⁾		
1LL8 355-8AC□□	1.6	6	2.4	10	13	69	84	2500/2200 ¹⁾		
1LL8 357-8AC□□	1.6	6	2.3	10	16	69	84	2500/2200 ¹⁾	Yes	
1LL8 403-8AD□□	1.3	5.8	2.3	7	21	72	87	2200/1900 ¹⁾		
1LL8 405-8AD□□	1.4	5.8	2.4	7	24	72	87	2200/1900 ¹⁾		
1LL8 407-8AD□□	1.4	6	2.4	7	27	72	87	2200/1900 ¹⁾	Yes	
1LL8 453-8AD□□	1.3	5.8	2.3	7	35	74	89	2100/1800 ¹⁾	Yes	
1LL8 455-8AD□□	1.3	5.8	2.3	7	39	74	89	2100/1800 ¹⁾	Yes	Yes
1LL8 457-8AD	1.3	5.8	2.3	7	44	74	89	2100/1800 ¹⁾	Yes	Yes

¹⁾ For vertical type of construction IM V1.

Self-ventilated motors with through-ventilation for converter-fed operation - Cast-iron series 1LL8

Selection and ordering data

Rated out	put at	Frame	Operating	values at rate	ed output and	d sinusoidal s	vlagus		Order No.	Price	Weight
50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Power factor at 50 Hz 4/4-load	Rated current at 50 Hz 400 V	Rated current at 50 Hz 690 V	For Order No. supplements for voltage and type of construction, see table below		of IM B3 type of con- struction approx.
P _{rated}	P _{rated}	FS	n _{rated}	T _{rated}	η_{rated}	$\cos arphi_{ m rated}$	I _{rated}	I _{rated}			
kW	kW		rpm	Nm	%		Α	Α			kg
2-pole, 3	3000 rpm a	t 50 Hz, 36	00 rpm at 6	0 Hz, temp	erature clas	ss 155 (F),	used acc.	to tempera	ture class 155 (F), IP2	23 degr	ee of
protecti	on, special	ly for ope	ration on SI	NAMICS or	SIMOVER	Γ MASTER	DRIVES w	ith standar	d insulation for voltage	ges ≤50	00 V
315	345	315	2974	1010	96.1	0.92	510	300	1LL8 315-2PC□□		1300
400	440	315	2974	1280	96.4	0.92	650	375	1LL8 317-2PC□□		1500
450	_	355	2978	1440	96.4	0.91	740	430	1LL8 353-2PD□□		1900
500	_	355	2979	1600	96.6	0.92	810	470	1LL8 355-2PD□□		2000
630	_	355	2980	2020	96.9	0.93	1000	580	1LL8 357-2PD□□		2200
710	_	400	2984	2270	97.0	0.91	1160	670	1LL8 403-2PD		2800
800	_	400	2984	2560	97.1	0.92	1300	750	1LL8 405-2PD		3000
900	_	400	2985	2880	97.3	0.92	-	840	1LL8 407-2PD		3200
1000	_	450	2987	3200	97.3	0.93	-	920	1LL8 453-2PE□□		4000
1120	-	450	2986	3580	97.3	0.94	-	1020	1LL8 455-2PE□□		4200
1250	-	450	2986	4000	97.4	0.94	-	1140	1LL8 457-2PE□□		4400
									ture class 155 (F), IP2		
protecti	on, special	ly for ope	ration on SI	NAMICS or	SIMOVER	Γ MASTER	DRIVES w	ith standare	d insulation for voltage	ges ≤50	00 V
315	360	315	1483	2030	96.0	0.87	540	315	1LL8 315-4PC□□		1300
400	460	315	1484	2570	96.2	0.88	680	395	1LL8 317-4PC□□		1500
450	515	355	1487	2890	96.5	0.87	770	450	1LL8 353-4PC□□		1900
500	575	355	1487	3210	96.6	0.88	850	490	1LL8 355-4PC		2000
630	725	355	1488	4040	96.9	0.88	1060	620	1LL8 357-4PC□□		2200
710	815	400	1489	4550	96.9	0.88	1200	700	1LL8 403-4PC□□		2800
800	920	400	1490	5130	97.0	0.88	1360	780	1LL8 405-4PC□□		3000
900	1035	400	1491	5760	97.2	0.87	-	890	1LL8 407-4PC□□		3200
1000	1150	450	1492	6400	97.2	0.86	_	1000	1LL8 453-4PD□□		4000
1120	1280	450	1491	7170	97.2	0.89	_	1080	1LL8 455-4PD□□		4200
1250	1430	450	1490	8010	97.2	0.89	_	1200	1LL8 457-4PD□□		4400

Order No. supplements

Motor type	Penultimate	position: Voltage co	de		Final position: Without flange	Type of construct With flange	ction code	
	400 VΔ	400 VΔ/690 VY ¹⁾	500 VΔ	690 VΔ ¹⁾	IM B3	IM V1 without protective cover	IM V1 with protective cover	IM B35
	4	8	5	7	0	8	4	6
1LL8 315	0		0	-		✓	✓	✓
1LL8 407	-	_	0			✓	✓	✓

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages"). Voltages or frequencies that are not covered by the predefined options can be ordered with order code L1Y. In this case, the output, voltage and frequency must be specified.

Motors with standard insulation can only be operated with converter circuit (du/dt) or sinusoidal filter).

Self-ventilated motors with through-ventilation for converter-fed operation – Cast-iron series 1LL8

Selection and orde	ring data (cor	ntinued)								
Order No.	Breakdown torque at 50 Hz as multiple of rated torque	Torque class	Moment of inertia	Measuring surface sound pressure level at 50 Hz	Sound power level at 50 Hz	Mech. limit speed		Paralle require	el feede ed	rs
				For rated output sinusoidal supput tolerance +3 de	oly, 50 Hz,					
	$T_{\rm B}/T_{\rm rated}$	CL	J kgm ²	L _{pfA} dB(A)	L _{WA} dB(A)	n _{max.}	f _{max.} Hz	400 V	500 V	690 V
2-pole, 3000 rpm at	50 Hz, 3600 rp	om at 60 H:	z, temperat	ture class 155	(F), used a	cc. to temperatu	re class 155 (F),	IP23 d	egree (of
protection, speciall	y for operation	n on SINAI	MICS or SII	MOVERT MAS	TERDRIVES	S with standard i	nsulation for vol	tages	≤500 V	'
1LL8 315-2PC□□	2.8	10	2.7	84 ¹⁾	99	3600	60	Yes		
1LL8 317-2PC□□	2.8	10	3.3	84 ¹⁾	99	3600	60	Yes		
1LL8 353-2PD□□	2.6	7	4.8	86 ¹⁾	101	3600/3100 ²⁾	60/52 ²⁾	Yes	Yes	
1LL8 355-2PD□□	2.6	7	5.3	86 ¹⁾	101	3600/3100 ²⁾	60/52 ²⁾	Yes	Yes	
1LL8 357-2PD□□	2.6	7	6.4	86 ¹⁾	101	3600/3100 ²⁾	60/52 ²⁾	Yes		
1LL8 403-2PD□□	2.6	7	8.6	88 ¹⁾	103	3600/3100 ²⁾	60/52 ²⁾	Yes		
1LL8 405-2PD□□	2.6	7	9.6	88 ¹⁾	103	3600/3100 ²⁾	60/52 ²⁾	Yes	Yes	
1LL8 407-2PD□□	2.7	7	11	88 ¹⁾	103	3600/3100 ²⁾	60/52 ²⁾		Yes	
1LL8 453-2PE□□	2.9	5	19	90 ¹⁾	105	3000	50		Yes	
1LL8 455-2PE□□	2.7	5	21	90 ¹⁾	105	3000	50		Yes	Yes
1LL8 457-2PE□□	2.6	5	23	90 ¹⁾	105	3000	50		Yes	Yes
4-pole, 1500 rpm at										
protection, speciall	y for operation	n on SINAI	MICS or SII	MOVERT MAS	TERDRIVES			tages	≤500 V	<u>'</u>
1LL8 315-4PC□□	2.7	10	3.6	75	90	3000/2600 ²⁾	100/87 ²⁾	Yes		
1LL8 317-4PC□□	2.7	10	4.4	75	90	3000/2600 ²⁾	100/87 ²⁾	Yes		
1LL8 353-4PC□□	2.6	10	6.1	77	92	2500/2200 ²⁾	83/73 ²⁾	Yes	Yes	
1LL8 355-4PC□□	2.6	10	6.8	77	92	2500/2200 ²⁾	83/73 ²⁾	Yes	Yes	
1LL8 357-4PC□□	2.7	10	8.5	77	92	2500/2200 ²⁾	83/73 ²⁾	Yes		
1LL8 403-4PC□□	2.4	10	13	81	96	2200/1900 ²⁾	73/63 ²⁾	Yes		
1LL8 405-4PC□□	2.5	10	14	81	96	2200/1900 ²⁾	73/63 ²⁾	Yes	Yes	
1LL8 407-4PC□□	2.6	10	16	81	96	2200/1900 ²⁾	73/63 ²⁾		Yes	
1LL8 453-4PD□□	2.8	7	23	84	99	2100/1800 ²⁾	70/60 ²⁾		Yes	
1LL8 455-4PD□□	2.6	7	26	84	99	2100/1800 ²⁾	70/60 ²⁾		Yes	Yes
1LL8 457-4PD	2.5	7	28	84	99	2100/1800 ²⁾	70/60 ²⁾		Yes	Yes

¹⁾ The noise values for **1LL8**, 2-pole are for guidance only.

 $^{^{2)}}$ For vertical type of construction IM V1.

Self-ventilated motors with through-ventilation for converter-fed operation - Cast-iron series 1LL8

Selection and ordering data (continued)

Rated out	put at	Frame	Operating	values at rat	ed output and	d sinusoidal s	supply		Order No.	Price	Weight
50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Power factor at 50 Hz 4/4-load	Rated current at 50 Hz 400 V	Rated current at 50 Hz 690 V	For Order No. supplements for voltage and type of construction, see table below		of IM B3 type of con- struction approx.
P _{rated}	P _{rated}	FS	n _{rated}	T_{rated}	$\eta_{ m rated}$	$\cos arphi_{ m rated}$	I _{rated}	I _{rated}			
kW	kW		rpm	Nm	%	, rated	A	A			kg
6-pole.	1000 rpm a	t 50 Hz. 12		0 Hz. temp	erature cla	ss 155 (F).	used acc.	to tempera	ture class 155 (F), IP2	23 dear	
protecti	on, special	ly for oper	ration on SI	NAMICS of	SIMOVER	T MASTER	DRIVES w	ith standard	d insulation for voltag	ges ≤5(00 V
250	285	315	988	2420	95.4	0.88	430	250	1LL8 315-6PC□□		1300
315	360	315	988	3040	95.7	0.89	530	310	1LL8 317-6PC□□		1500
400	460	355	991	3850	96.1	0.88	680	395	1LL8 355-6PC□□		2000
500	575	355	991	4820	96.4	0.88	850	495	1LL8 357-6PC□□		2200
560	645	400	993	5390	96.6	0.87	960	560	1LL8 403-6PC□□		2800
630	725	400	993	6060	96.7	0.88	1060	620	1LL8 405-6PC□□		3000
710	815	400	993	6830	96.7	0.88	1200	700	1LL8 407-6PC□□		3200
800	920	450	993	7700	96.8	0.87	1380	790	1LL8 453-6PD□□		4000
900	1035	450	992	8660	96.8	0.88	-	880	1LL8 455-6PD□□		4200
1000	1150	450	993	9620	96.9	0.88	-	980	1LL8 457-6PD□□		4500
8-pole, 7	750 rpm at	50 Hz, 900	rpm at 60 h	lz, temper	ature class	155 (F), us	ed acc. to	temperatur	e class 155 (F), IP23	degree	of
protecti	on, special	ly for ope	ration on SI	NAMICS or	SIMOVER	T MASTER	DRIVES w	ith standard	d insulation for voltag	ges ≤50	00 V
200	230	315	738	2590	94.7	0.82	370	215	1LL8 315-8PC□□		1300
250	285	315	738	3240	95.0	0.82	465	270	1LL8 317-8PC□□		1500
315	360	355	740	4070	95.5	0.83	570	335	1LL8 355-8PC□□		2000
400	460	355	740	5160	95.6	0.84	720	415	1LL8 357-8PC□□		2200
450	515	400	741	5800	95.9	0.84	810	465	1LL8 403-8PD□□		2800
500	575	400	741	6440	96.1	0.84	890	520	1LL8 405-8PD□□		3000
560	645	400	742	7210	96.2	0.83	1020	590	1LL8 407-8PD□□		3200
630	745	450	743	8100	96.3	0.82	1160	670	1LL8 453-8PD□□		4000
710	815	450	743	9130	96.4	0.83	1280	740	1LL8 455-8PD□□		4200
800	920	450	743	10300	96.5	0.83	_	840	1LL8 457-8PD□□		4500

Order No. supplements

Motor type	Penultimate p	oosition: Voltage co	de		Final position: Type of construction code Without flange With flange					
	400 VΔ	400 VΔ/690 VY ¹⁾	500 VΔ	690 VΔ ¹⁾	IM B3	IM V1 without protective cover	IM V1 with protective cover ²) IM B35		
	4	8	5	7	0	8	4	6		
6-pole										
1LL8 315	0		0	_		1	/	1		
1LL8 455	-	-	0			✓	√	√		
8-pole	_									
1LL8 315	0		0	_ 3)		/	✓	✓		
1LL8 457	-	-	0			✓	✓	✓		

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Voltages or frequencies that are not covered by the predefined options can be ordered with order code L1Y. In this case, the output, voltage and frequency must be specified.

¹⁾ Motors with standard insulation can only be operated with converter circuit (du/dt or sinusoidal filter).

 $^{^{2)}\,\,}$ The "Second shaft extension" option, order code K16 is not possible.

As special version with voltage code "9" and order code L1Y (specify output, voltage and frequency).

Self-ventilated motors with through-ventilation for converter-fed operation - Cast-iron series 1LL8

Selection and or	dering data (co	ntinued)							
Order No.	Breakdown	Torque	Moment of	Measuring	Sound	Mach limit anad		Doroll	el feeders
order No.	torque at 50 Hz as multiple of rated torque		inertia	surface sound pressure level at 50 Hz	power level at 50 Hz	Mech. limit speed		requir	
				For rated output sinusoidal supput tolerance +3 d	oly, 50 Hz,				
	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}	n _{max.}	f _{max.}		
			kgm ²	dB(A)	dB(A)	rpm	Hz	400 V	500 V 690 V
6-pole, 1000 rpm									
protection, speci	ally for operation	n on SINAI	MICS or SII	MOVERT MAS	TERDRIVE			Itages	≤500 V
1LL8 315-6PC□□	2.6	10	6.0	70	84	2950/2600 ¹⁾	147/130 ¹⁾		
1LL8 317-6PC□□	2.6	10	7.3	70	84	2950/2600 ¹⁾	147/130 ¹⁾	Yes	
1LL8 355-6PC□□	2.5	10	13	73	88	2500/2200 ¹⁾	125/110 ¹⁾	Yes	
ILL8 357-6PC□□	2.6	10	16	73	88	2500/2200 ¹⁾	125/110 ¹⁾	Yes	Yes
1LL8 403-6PC□□	2.6	10	21	76	91	2200/1900 ¹⁾	110/95 ¹⁾		
1LL8 405-6PC□□	2.6	10	24	76	91	2200/1900 ¹⁾	110/95 ¹⁾	Yes	
1LL8 407-6PC	2.5	10	27	76	91	2200/1900 ¹⁾	110/95 ¹⁾	Yes	
1LL8 453-6PD□□	2.5	7	35	78	93	2100/1800 ¹⁾	105/90 ¹⁾	Yes	Yes
1LL8 455-6PD	2.4	7	39	78	93	2100/1800 ¹⁾	105/90 ¹⁾		Yes
1LL8 457-6PD□□	2.5	7	44	78	93	2100/1800 ¹⁾	105/90 ¹⁾		Yes
8-pole, 750 rpm a	t 50 Hz, 900 rpm	at 60 Hz,	temperatur	e class 155 (F), used acc	. to temperature	class 155 (F), IF	23 deg	ree of
protection, speci	ally for operation	n on SINAI	MICS or SII	MOVERT MAS	TERDRIVE	S with standard i	insulation for vo	Itages	≤500 V
1LL8 315-8PC□□	2.4	10	6.0	67	81	2950/2600 ¹⁾	196/173 ¹⁾		
1LL8 317-8PC	2.4	10	7.3	67	81	2950/2600 ¹⁾	196/173 ¹⁾		
1LL8 355-8PC□□	2.4	10	13	69	84	2500/2200 ¹⁾	166/146 ¹⁾		
1LL8 357-8PC	2.3	10	16	69	84	2500/2200 ¹⁾	166/146 ¹⁾	Yes	
1LL8 403-8PD	2.3	7	21	72	87	2200/1900 ¹⁾	146/126 ¹⁾		
1LL8 405-8PD	2.4	7	24	72	87	2200/1900 ¹⁾	146/126 ¹⁾		
1LL8 407-8PD	2.4	7	27	72	87	2200/1900 ¹⁾	146/126 ¹⁾	Yes	
1LL8 453-8PD	2.3	7	35	74	89	2100/1800 ¹⁾	140/120 ¹⁾	Yes	
1LL8 455-8PD	2.3	7	39	74	89	2100/1800 ¹⁾	140/120 ¹⁾	Yes	Yes
1LL8 457-8PD	2.3	7	44	74	89	2100/1800 ¹⁾	140/120 ¹⁾	Yes	Yes

¹⁾ For vertical type of construction IM V1.

Self-ventilated motors with through-ventilation for converter-fed operation - Cast-iron series 1LL8

Selection and ordering data (continued)

		5 (,							
Rated ou	tput at	Frame size	Operating	values at rat	ed output and	d sinusoidal s	upply		Order No.	Price	Weight
50 Hz	60 Hz		Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated cur- rent at 50 Hz 690 V	For Order No. supplements for voltage and type of construction, see table below		of IM B3 type of construc tion approx.
P _{rated}	P _{rated} kW	FS	n _{rated}	T _{rated}	$\eta_{ m rated}$	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	I _{rated}			m
		+ FO H- 2600	rpm				used see t		ure class 155 (F), IP2	2 dogu	kg
tection,	soou rpm a , specially	for operation	on SINA	MICS or SII	MOVERT M	ASTERDRI	VES with s	pecial insu	lation for voltages >	s degre 500 V t	o 690 V
300	330	315	2977	962	95.9		0.91	290	1LL8315-2PM8□		1300
380	415	315	2977	1219	96.3		0.91	365	1LL8317-2PM8□		1500
435	475	355	2982	1393	96.2		0.90	420	1LL8353-2PM8□		1900
485	530	355	2982	1553	96.5		0.90	465	1LL8355-2PM8□		2000
610	670	355	2983	1953	96.8		0.91	580	1LL8357-2PM8□		2200
690	755	400	2986	2207	96.9		0.91	650	1LL8403-2PM8□		2800
770	845	400	2986	2463	96.9		0.91	730	1LL8405-2PM8□		3000
860	945	400	2988	2749	97.2		0.92	800	1LL8407-2PM7□		3200
965	1060	450	2988	3084	97.2		0.92	2x450	1LL8453-2PM7□		4000
1085	1190	450	2987	3469	97.2		0.93	2x500	1LL8455-2PM7□		4200
1210	1330	450	2985	3871	97.3		0.93	2x560	1LL8457-2PM7□		4400
4-pole, tection.	1500 rpm a	at 50 Hz, 1800 for operation	7 rpm at 60 1 on SINA	D Hz, temp MICS or SII	erature clas MOVERT M	ss 155 (F), ı ASTERDRI	used acc. to VES with s	o temperati pecial insu	ure class 155 (F), IP2 lation for voltages >	3 degre 500 V t	ee of pro- o 690 V
295	340	315	1485	1897	95.7		0.86	300	1LL8315-4PM8□		1300
365	420	315	1487	2344	96.1		0.87	365	1LL8317-4PM8□		1500
430	495	355	1489	2758	96.3		0.86	435	1LL8353-4PM8□		1900
480	550	355	1489	3079	96.5		0.87	480	1LL8355-4PM8□		2000
600	690	355	1490	3846	96.8		0.86	600	1LL8357-4PM8□		2200
690	790	400	1491	4420	96.7		0.87	690	1LL8403-4PM8□		2800
780	895	400	1491	4996	96.9		0.88	770	1LL8405-4PM8□		3000
870	1000	400	1493	5565	97.1		0.85	880	1LL8407-4PM7□		3200
980	1125	450	1493	6269	97.1		0.85	2x495	1LL8453-4PM7□		4000
1095	1255	450	1492	7009	97.1		0.88	2x530	1LL8455-4PM7□		4200
1225	1405	450	1491	7846	97.1		0.88	2x600	1LL8457-4PM7□		4400

Order No. supplements

Motor type	Final position: Type of constru	uction code		
	Without flange	With flange		
	IM B3	IM V1 without protective cover	IM V1 with protective cover	IM B35
	0	8	4	6
1LL8 315 □□ to 1LL8 457 □□		✓	✓	✓

- Standard version
- With additional charge

The voltage code is already in the Order No. as the penultimate position.

Assignment: $7 = 690 \text{ V}\Delta$

8 = 400 VΔ/690 VY

Order other voltages with voltage code 9 in the penultimate po-

sition and the corresponding order code (see "Special versions" in the "Selection and ordering data" unter "Voltages").

Voltages or frequencies that are not covered by the predefined options can be ordered with order code L1Y. In this case, the output, voltage and frequency must be specified.

Self-ventilated motors with through-ventilation for converter-fed operation – Cast-iron series 1LL8

Selection and ord	lering data (continued)	
Order No.	Breakdown torque at 50 Hz as multiple of rated torque	Parallel feeders required
	T _B /T _{rated}	690 V
2-pole, 3000 rpm	at 50 Hz, 3600 rpm at 60 Hz, temperature class 155 (F), used acc. to temperature class 155 (F) for operation on SINAMICS or SIMOVERT MASTERDRIVES with special insulation for voltag	, IP23 degree of pr
1LL8315-2PM8□	2.9	C3 >300 V 10 030 V
1LL8317-2PM8	2.9	
1LL8353-2PM8□	2.7	
1LL8355-2PM8□	2.7	
1LL8357-2PM8□	2.7	
1LL8403-2PM8□	2.7	
1LL8405-2PM8□	2.7	
1LL8407-2PM7□	2.8	
1LL8453-2PM7□	3.0	Yes
1LL8455-2PM7□	2.8	Yes
1LL8457-2PM7□	2.7	Yes
4-pole, 1500 rpm attection, specially	at 50 Hz, 1800 rpm at 60 Hz, temperature class 155 (F), used acc. to temperature class 155 (F) for operation on SINAMICS or SIMOVERT MASTERDRIVES with special insulation for voltag	, IP23 degree of p es >500 V to 690 '
1LL8315-4PM8□	2.9	
1LL8317-4PM8□	3.0	
1LL8353-4PM8□	2.7	
1LL8355-4PM8□	2.7	
1LL8357-4PM8□	2.8	
1LL8403-4PM8□	2.5	
1LL8405-4PM8□	2.6	
1LL8407-4PM7□	2.7	
1LL8453-4PM7□	2.9	Yes
1LL8455-4PM7□	2.7	Yes
1LL8457-4PM7□	2.6	Yes

Self-ventilated motors with through-ventilation for converter-fed operation – Cast-iron series 1LL8

Selection and ordering data (continued)

Rated ou	itput at	Frame size	Operating	values at rate	ed output and	sinusoidal s	upply		Order No.	Price	Weight
50 Hz	60 Hz		Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power fac- tor at 50 Hz 4/4-load	Rated cur- rent at 50 Hz 690 V	For Order No. supplements for voltage and type of construction, see table below		of IM B3 type of construc tion approx.
P _{rated} kW	P _{rated} kW	FS	n _{rated} rpm	7 _{rated} Nm	$\eta_{ m rated}$	$\eta_{ m rated}$	$\cos arphi_{ m rated}$	I _{rated} A			m kg
6-pole,	1000 rpm a	at 50 Hz, 1200	rpm at 60	D Hz, tempe	erature clas	ss 155 (F), i	used acc. to	o temperati	ure class 155 (F), IP2	3 degr	ee of pro-
tection	, specially t	for operation	on SINAI	MICS or SII	MOVERT M.	ASTERDRI	VES with s	pecial insu	lation for voltages >	500 V t	o 690 V
235	270	315	990	2267	95.0		0.87	240	1LL8315-6PM8□		1300
295	335	315	990	2846	95.3		0.87	295	1LL8317-6PM8□		1500
380	435	355	992	3658	95.6		0.87	380	1LL8355-6PM8□		2000
475	545	355	993	4568	96.3		0.87	475	1LL8357-6PM8□		2200
540	620	400	993	5193	96.4		0.86	550	1LL8403-6PM8□		2800
610	700	400	994	5861	96.5		0.87	610	1LL8405-6PM8□		3000
690	790	400	993	6636	96.6		0.87	690	1LL8407-6PM8□		3200
780	895	450	993	7502	96.7		0.87	780	1LL8453-6PM8□		4000
870	1000	450	993	8367	96.8		0.88	850	1LL8455-6PM7□		4200
975	1120	450	993	9377	96.8		0.88	2x480	1LL8457-6PM7□		4500
8-pole,	750 rpm at	: 50 Hz, 900 rj	pm at 60 H	lz, tempera	ture class ⁻	155 (F), use	ed acc. to te	emperature	class 155 (F), IP23 d	egree (of protec-
tion, sp	pecially for	operation on	SINAMIC	S or SIMO	VERT MAS	TERDRIVE	S with spec	cial insulati	on for voltages >500	V to 6	90 V
180	205	315	738	2329	94.1		0.81	198	1LL8315-8PM8□		1300
225	255	315	740	2904	94.8		0.80	250	1LL8317-8PM8□		1500
285	325	355	741	3673	95.1		0.81	310	1LL8355-8PM8□		2000
365	415	355	741	4704	95.4		0.83	385	1LL8357-8PM8□		2200
420	480	400	741	5413	95.5		0.83	445	1LL8403-8PM8□		2800
465	530	400	742	5985	96.0		0.83	490	1LL8405-8PM8□		3000
525	600	400	742	6757	96.0		0.82	560	1LL8407-8PM8□		3200
610	700	450	742	7851	95.9		0.82	650	1LL8453-8PM8□		4000
690	790	450	742	8881	96.0		0.82	730	1LL8455-8PM8□		4200
760	870	450	742	9782	96.0		0.83	800	1LL8457-8PM8□		4500

Order No. supplements

Motor type	Finalposition: Type of constru	iction code		
	Without flange	With flange		
	IM B3	IM V1 without protective cover	IM V1 with protective cover	IM B35
	0	8	4	6
1LL8 315	0	✓	✓	✓
to 1118457- □□				

Standard version With additional charge

The voltage code is already in the Order No. as the penultimate position.

Assignment: **7** = $690 \text{ V}\Delta$

8 = 400 VΔ/690 VY

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" unter "Voltages").

Voltages or frequencies that are not covered by the predefined options can be ordered with order code L1Y. In this case, the output, voltage and frequency must be specified.

Self-ventilated motors with through-ventilation for converter-fed operation – Cast-iron series 1LL8

Selection and ord	ering data (continued)	
Order No.	Breakdown torque at 50 Hz as multiple of rated torque	Parallel feeders required
	T _B /T _{rated}	690 V
6-pole, 1000 rpm a tection, specially f	at 50 Hz, 1200 rpm at 60 Hz, temperature class 155 (F), used acc. to temperature class 155 (F), for operation on SINAMICS or SIMOVERT MASTERDRIVES with special insulation for voltages	IP23 degree of pro- s >500 V to 690 V
1LL8315-6PM8□	2.8	
1LL8317-6PM8□	2.8	
1LL8355-6PM8□	2.6	
1LL8357-6PM8□	2.7	
1LL8403-6PM8□	2.7	
1LL8405-6PM8□	2.7	
1LL8407-6PM8□	2.6	
1LL8453-6PM8□	2.6	
1LL8455-6PM7□	2.5	
1LL8457-6PM7□	2.6	Yes
8-pole, 750 rpm at	50 Hz, 900 rpm at 60 Hz, temperature class 155 (F), used acc. to temperature class 155 (F), IP2	3 degree of protec-
tion, specially for 1LL8315-8PM8□	operation on SINAMICS or SIMOVERT MASTERDRIVES with special insulation for voltages > 2.7	500 V to 690 V
	2.7	
1LL8317-8PM8□ 1LL8355-8PM8□	2.7	
1LL8355-8PM8□	2.5	
1LL8403-8PM8□	2.5	
1LL8405-8PM8□	2.6	
1LL8407-8PM8□	2.6	
1LL8453-8PM8□	2.4	
1LL8455-8PM8□	2.4	
1LL8457-8PM8□	2.4	
	-	

Special versions

Overview

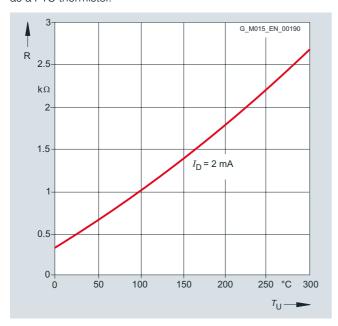
Motor protection

KTY 84 temperature sensor:

Order code A23:

1 x KTY 84-130 (+ 1 x KTY 84-130 as spare)

The sensor is a semi-conductor sensor that changes its resistance depending on temperature in accordance with a defined, approximately linear characteristic. The temperature sensor is embedded in the winding head of the motor in the same manner as a PTC thermistor.



PT100 resistance thermometers

Order code A61: 6 PT100 resistance thermometers

The thermometer changes its resistance depending on the temperature in accordance with a defined, almost linear characteristic. The temperature sensor is embedded in the winding head of the motor in the same manner as a PTC thermistor.

Evaluation of the KTY or PT100 sensor is performed, for example, in the converter.

For motors for mains-fed operation, the 3RS10 temperature monitoring device that forms part of the protective equipment must be ordered separately, for further details, see Catalog LV 1.

For all non-standard motors of series 1LA8, 1PQ8 and 1LL8, if order code A23 or A61 is used, the standard PTC thermistors will be omitted. A combination of A12 and A61 or A12 and A23 is possible on request for an additional charge.

Special versions

Selection and ordering data

Voltages

Additional order codes for other voltages or voltage codes (without -Z supplement)

For some non-standard voltages at 50 or 60 Hz, order codes are specified. They are ordered by specifying the code digit **9** for voltage in the 11th position of the Order No. and the appropriate order code.

Special versions		Additional identifica- tion code with order code and plain text if required	Motor type	frame size			
			315	355	400	450	
Self-ventilated motors for Self-ventilated motors for							
			1LA8				
Voltage at 60 Hz							
380 V∆/660 VY; 50 Hz output ¹)	9	L2C	✓	✓	✓	1	
380 VΔ/660 VY: 60 Hz output ¹)	9	L2D	✓	✓	✓	1	
440 V∆; 50 Hz output ¹⁾	9	L2R	✓	✓	✓	✓	
440 VΔ; 60 Hz output 1)	9	L2X	1	✓	✓	✓	
460 V∆; 50 Hz output ¹⁾	9	L2T	✓	✓	✓	✓	
460 V∆; 60 Hz output ¹⁾	9	L2F	✓	✓	✓	✓	
575 V∆; 50 Hz output	9	L2V	✓	✓	✓	✓	
575 V∆; 60 Hz output	9	L2M	1	✓	✓	✓	
Non-standard voltage and/or	frequencies						
Standard winding (winding according to voltage code 0, 4, 5, 6, 7 or 8; rating plate will be stamped in accor- dance with order) ²⁾	9	L8Y •	√	√	√	√	
Non-standard winding for voltages between 380 and 690 V (voltages outside this range are available on request) 2)	9	L1Y •	V	/	1	✓	

- With additional charge
- This order code only determines the price of the version Additional plain text is required.

¹⁾ Only possible with rated outputs of up to 630 kW.

Plain text must be specified in the order: Voltage, frequency, circuit, required rated output in kW.

Special versions

Special versions	Voltage code 11th position of Order No.			Motor type	frame size			
				315	355	400	450	
Forced-air cooled motors	with mou	nted separ	ately driv	en fan for	converter-fed operat	ion – Cast-iron se	ries 1PQ8	
				1PQ8				
Voltage at 60 Hz								
380 V∆/660 VY; 50 Hz output ¹⁾	9	L2C		1	✓	1	✓	
380 VΔ/660 VY: 60 Hz output ¹)	9	L2D		1	✓	✓	✓	
440 V∆; 50 Hz output 1)	9	L2R		✓	✓	✓	✓	
440 VΔ; 60 Hz output 1)	9	L2X		✓	✓	✓	✓	
460 V∆; 50 Hz output 1)	9	L2T		✓	✓	✓	✓	
460 V∆; 60 Hz output 1)	9	L2F		✓	✓	✓	✓	
575 VΔ; 50 Hz output	9	L2V		✓	✓	✓	✓	
575 VΔ; 60 Hz output	9	L2M		✓	✓	✓	✓	
Non-standard voltage and/or f	requencies	•						
Standard winding (winding according to voltage code 4, 5, 7 or 8; rating plate will be stamped in accordance with order) ²⁾	9	L8Y •		✓	✓	√	/	
Non-standard winding for voltages between 380 and 690 V (voltages outside this range are available on request) 2)	9	L1Y •		✓	V	1	✓	

- With additional charge
- This order code only determines the price of the version Additional plain text is required.

Note: The order codes listed above are only valid for motor series 1PQ8 with forced-air cooled motor.

The required voltage/frequency according to order code Y81 "Separately driven fan with non-standard voltage/frequency" must be ordered in plain text with indication of the voltage, frequency and circuit.

¹⁾ Only possible with rated outputs of up to 630 kW.

Plain text must be specified in the order: Voltage, frequency, circuit, required rated output in kW.

Special versions	position of	Additional identification code with order code and plain text if required		Motor type f	rame size			
				315	355	400	450	
Self-ventilated motors wit	th through	ventilatio	n for mai	ns-fed and	converter-fed operat	ion – Cast-iron se	ries 1LL8	
				1LL8				
Voltage at 60 Hz								
380 V∆/660 VY: 50 Hz output ¹)	9	L2C		✓	√ ³⁾	√ ³⁾	✓ ³⁾	
380 VΔ/660 VY: 60 Hz output ¹)	9	L2D		✓	1	✓	1	
440 V∆; 50 Hz output 1)	9	L2R		1	✓	✓	✓	
440 V∆; 60 Hz output 1)	9	L2X		1	✓	✓	✓	
460 V∆; 50 Hz output 1)	9	L2T		1	✓	✓	✓	
460 V∆; 60 Hz output 1)	9	L2F		1	✓	✓	✓	
575 V∆; 50 Hz output	9	L2V		1	✓	✓	✓	
575 V∆; 60 Hz output	9	L2M		1	✓	✓	✓	
Non-standard voltage and/or	frequencies	•						
Standard winding (winding according to voltage code 0, 5 or 6; rating plate will be stamped in accordance with order) ²⁾	9	L8Y •		/	/	√	✓	
Non-standard winding for voltages between 380 and 690 V (voltages outside this range are available on request) 2)	9	L1Y •		√	✓	√	V	

- With additional charge
- This order code only determines the price of the version Additional plain text is required.

¹⁾ Only possible with rated outputs of up to 630 kW.

Plain text must be specified in the order: Voltage, frequency, circuit, required rated output in kW.

³⁾ Not possible for 2-pole motors in 60 Hz version of frame size 355 and above.

Special versions

Options

Options or order codes (supplement -Z is required)

Additional identification code
-Z with order code and plain text if required Special versions Motor type frame size

	required								
		315	355	400	450	315	355	400	450
Self-ventilated motors for mains	-fed and conv	erter-fed o	peration 1	LA8					
		1LA8 Mains-fe	d operation			1LA8 Converte	er-fed operat	ion	
Standardline									
Standardline version 1)	B20	0	0	-	-	0	0	-	-
Motor protection									
Motor protection with PTC thermistors with 6 embedded temperature sensors for alarm and tripping ²⁾	A12								
Motor temperature detection with embedded temperature sensor KTY 84-130 3)	A23	0	0	0	0	0	0	0	0
Installation of 6 PT 100 resistance thermometers in stator winding ³⁾	A61	✓	✓	✓	✓	1	✓	✓	✓
Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings	A72	1	1	1	√	✓	1	/	✓
Motor connection and connection bo	x								
Two-part plate on connection box	K06	✓ ⁴⁾	✓	✓	✓	O. R.	O. R.	0. R.	O. R.
Undrilled entry plate	L01	O ⁴⁾	0	0	0	O 4)	0	0	0
Connection box on RHS	K09								
Connection box on LHS	K10	0	0	0	0	0	0	0	0
Connection box above (1XB1 634 connection box) 5)	K11	✓	✓	√	✓	1	✓	✓	✓
Cable gland DIN 89280, maximum configuration	K57	✓	✓	✓	✓	1	✓	✓	✓
Rotation of the connection box through 90°, entry from DE	K83	0	0	0	0	0	0	0	0
Rotation of the connection box through 90°, entry from NDE	K84	0	0	0	0	0	0	0	0
Rotation of connection box through 180°	K85	0	0	0	0	0	0	0	0
Larger connection box (1XB1 621 connection box)	M58	✓	□ ⁶⁾	-	-	1	□ ⁶⁾	-	-
Larger connection box (1XB1 631 connection box)	L00	✓	✓ ⁶⁾			1	✓ ⁶⁾		
6 cables protruding, 1.5 m long	L48	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.
6 cables protruding, 3 m long	L49	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.
Auxiliary connection box 1XB9 016 (cast-iron)	M50	✓	✓	✓	✓	1	✓	✓	✓
Auxiliary connection box 1XB3 020 7)	L97	✓	✓	✓	✓	1	✓	✓	✓
Auxiliary connection box 1XB9 014 (aluminum)	M88	✓	✓	✓	✓	1	✓	✓	1
Connection box on NDE	M64	1	✓	✓	✓	✓	✓	✓	✓
Windings and insulation									
Temperature class 155 (F), used acc. to 155 (F), with service factor (SF 1.1, SF 1.05 from frame size 400) 8)	C11	✓	√	✓	√	-	-	-	-
Temperature class 155 (F), used acc. to 155 (F), with increased output (10 %, 5 % from frame size 400) 8)	C12	✓	1	1	✓	-	-	-	-
Temperature class 155 (F), used acc. to 155 (F), with increased coolant temperature (55 °C, 50 °C from frame size 400) ⁸⁾	C13	✓	1	✓	✓	-	-	-	-
Temperature class 180 (H), used acc. to 155 (F), with service factor (SF 1.1) 8)	C14	√	1	1	1	1	1	1	✓

								•			
Special versions	Additional identification code -Z with order code and plain text if required	Motor ty	pe frame siz	е							
	- 4-	315	355	400	450	315	355	400	450		
Self-ventilated motors for main	s-fed and con	verter-fed c	peration 1	LA8							
		1LA8 Mains-fe	ed operation			1LA8 Converte	1LA8 Converter-fed operation				
Colors and paint finish											
Standard finish in RAL 7030 stone gray											
Standard paint finish in other colors	Y53 • and standard finish RAL	1	√	√	√	✓	√	√	√		
Special finish in RAL 7030 stone gray	K26	✓	1	1	1	1	✓	✓	✓		
Special finish in other colors	Y54 • and special finish RAL	✓	√	√	✓	1	1	1	✓		
Unpainted (only cast iron parts primed) Special technology	K23	0	0	0	0	0	0	0	0		
Mounting of brake (incl. brake of Stromag)	H47	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.		
Mounting of LL 861 900 220 rotary pulse encoder	H70	_	-	-	-	1	✓	1	1		
Mounting of HOG 10 D 1024 I rotary pulse encoder	H73	-	-	-	-	1	1	✓	√		
Prepared for mounting LL 861 900 220	H78	-	-	-	-	1	✓	1	1		
Prepared for mounting HOG 10 D 1024 I	H80	-	-	-	-	1	1	1	1		
Mounting a special type of rotary pulse encoder	Y70 • and encoder designation	-	-	-	-	O. R.	O. R.	O. R.	O. R.		
Mechanical design and degrees of p	protection										
Low-noise version for 2-pole motors with clockwise direction of rotation	K37	✓				1			0		
Low-noise version for 2-pole motors with counter-clockwise direction of rotation	K38	✓	0	0	0	1	0	0	0		
IP56 degree of protection (non-heavy-sea)	K52	1	1	✓	1	1	✓	1	1		
Non-rusting screws (externally)	M27	✓	✓	✓	✓	1	✓	✓	✓		
Coolant temperature and site altitude											
Coolant temperature -40 to +40 °C	D03	✓	1	✓	/	1	✓	✓	✓		
Coolant temperature -30 to +40 °C	D04	✓	✓	✓	1	1	✓	✓	✓		
Coolant temperature 45 °C, derating 4 % ⁹⁾	D11	0	0	0	0	0	0	0	0		
Coolant temperature 50 °C, derating 8 % ⁹⁾	D12	0	0	0	0	0	0	0	0		
Coolant temperature 55 °C, derating 13 % ⁹⁾	D13	0	0	0	0	0	0	0	0		
Coolant temperature 60 °C, derating 18 % ⁹⁾	D14	0	0	0	0	0	0	0	0		
Designs in accordance with standar											
Electrical according to NEMA MG1-12		√	√	✓	✓	/	✓	√	✓		
Design according to UL with "Recognition Mark"	D31	1	✓	✓		/	<i>'</i>	√	<i>'</i>		
Canadian regulations (CSA)	D40	✓	✓	✓	✓	1	✓	✓	✓		

Special versions	Additional identification code -Z with order code and plain text if required	dentifica- on code Z with rder ode and lain text if								
	·	315	355	400	450	315	355	400	450	
Self-ventilated motors for mains	s-fed and conve	rter-fed o	peration 1	LA8						
		1LA8 Mains-fe	d operation			1LA8 Converte	er-fed operat	ion		
Design for Zones 1, 2 and 22 accordi	ng to ATEX ¹⁰⁾									
Design for Zone 2 for mains-fed operation Ex nA II T3 to IEC/EN 60079-15 ¹¹⁾ 12) 13)	M72	✓	✓	1	✓	-	-	-	-	
Design for Zone 2 for converter-fed operation, reduced output Ex nA II T3 to IEC/EN 60079-15 11) 12) 13) 14)	M73	-	-	-	-	O. R.	O. R.	O. R.	O. R.	
Design for Zone 22 for non-conducting dust (IP55) for mains-fed operation ¹³⁾	M35	1	1	1	✓	-	-	-	-	
Design for Zone 22 for non-conducting dust (IP55) for converter-fed operation ¹²⁾ ¹³⁾	M39	-	-	-	-	1	1	1	1	
VIK version ^{13) 15)}	K30	1	1	-	-	O. R.	O. R.	-	-	
Stamping of Ex nA II on VIK rating plate	C27	1	1	-	-	O. R.	O. R.	-	-	
Bearings and lubrication										
Measuring nipple for SPM shock pulse measurement for bearing inspection	G50	✓	✓	✓	✓	1	1	✓	1	
Bearing design for increased cantilever forces ¹⁶⁾	K20	✓	✓	-	-	1	✓	-	-	
Balance and vibration quantity										
Vibration quantity level B	K02	✓	✓	✓	✓	✓	✓	✓	✓	
Full key balancing	L68	✓	✓	✓	✓	1	✓	✓	✓	
Shaft and rotor										
Second standard shaft extension ¹⁷⁾	K16	✓	✓	<u>√</u>	√	/	√	√	<u>/</u>	
Shaft extension with standard dimensions, without featherkey way	K42	✓	/	<i>\</i>	<i>\</i>	/	√	√	<i>'</i>	
Non-standard cylindrical shaft extension	Y55 • and identification code	/	✓	1	1	√	1	√	✓	
Heating and ventilation										
Metal external fan	K35	✓	✓	✓	✓	1	✓	✓	✓	
Anti-condensation heaters for 230 V	K45	✓	✓	✓	✓	1	✓	✓	✓	
Anti-condensation heaters for 115 V	K46	✓	✓	✓	✓	1	√	✓	✓	
Rating plate and extra rating plates	1404	,	,		,			,	,	
Second rating plate, loose	K31	/	<u>√</u>	<u>/</u>		/				
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification code	1	√	<i></i>	√	<i>y</i>	✓ 	√	✓	
Extra rating plate with identification code	Y82 • and identification code	✓	✓	1	/	✓	1	✓	✓	
Packaging, safety notes, documentar	tion and test certif	ficates ¹⁸⁾								
Document - Electrical data sheet	B31	1	1	✓	✓	1	1	✓	✓	
Document - Order dimension drawing	B32	✓	✓	✓	✓	✓	✓	✓	✓	
Document - Load characteristics	B37	O. R.	0. R.	O. R.	O. R.	O. R.	O. R.	0. R.	O. R.	
Standard test (routine test) with acceptance	F01	✓	✓	✓	✓	1	✓	✓	✓	
Visual acceptance and report handover with acceptance	F03	✓	✓	✓	✓	✓	✓	✓	1	

IEC Squirrel-Cage Motors

Non-standard motors frame size 315 and above

Special versions	Additional identification code -Z with order code and plain text if required	Motor type	e frame size						
		315	355	400	450	315	355	400	450
Self-ventilated motors for mains	-fed and conver		eration 1L	A8					
		1LA8 Mains-fed	operation			1LA8 Converter-	fed operation	1	
Packaging, safety notes, documental	ion and test certif	icates ¹⁸⁾ (c	ontinued)				'		
Temperature-rise test, without acceptance	F04	1	1	1	✓	✓	✓	1	✓
Temperature-rise test, with acceptance	F05	✓	1	✓	✓	1	1	/	1
Noise measurement in no-load operation, no noise analysis, no acceptance	F28	✓	✓	1	√	1	✓	✓	1
Noise measurement in no-load operation, no noise analysis, with acceptance	F29	✓	√	√	✓	1	1	√	1
Noise measurement in no-load operation, with noise analysis, without acceptance	F62	✓	√	√	✓	1	1	✓	✓
Noise measurement in no-load operation, with noise analysis, with acceptance	F63	✓	✓	✓	✓	1	1	✓	1
Recording of current and torque curves with torque metering shaft during starting, without acceptance	F34	✓	✓	1	√	-	-	-	-
Recording of current and torque curves with torque metering shaft during starting, with acceptance	F35	✓	✓	1	√	-	-	-	-
Measurement of locked-rotor torque and current, without acceptance	F52	1	1	1	✓	-	-	-	-
Measurement of locked-rotor torque and current, with acceptance	F53	✓	1	1	✓	-	-	-	-
Type test with heat run for horizontal motors, without acceptance	F82	✓	1	1	✓	1	1	1	✓
Type test with heat run for horizontal motors, with acceptance	F83	✓	✓	1	✓	1	✓	✓	✓
Type test with heat run for vertical motors, without acceptance	F92	✓	✓	✓	✓	✓	✓	✓	✓
Type test with heat run for vertical motors, with acceptance	F93	1	1	✓	✓	1	1	1	1

- Standard version
- Without additional charge
- This order code only determines the price of the version Additional plain text is required.
- O. R. Possible on request
- ✓ With additional charge
- Not possible
- For 4-pole version only, type of construction IM B3, 400 VΔ/690 VY or 500 VΔ voltage (no special insulation). Only the following short codes can be ordered in combination with the *Standardline*: A23, A61, A72, G50, H70, H73, K09, K10, K45, K46, K83, K84, K85, L00, L97, M58 (only frame size 315), M88, Y53.
- 2) Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended.
- The standard thermistors are omitted. If PTC thermistors are required as well as KTYs or PT100s, this must be specified in the order in plain text. A combination of A12 and A61 or A12 and A23 is possible on request for an additional charge.
- 4) Only possible in combination with the larger connection boxes 1XB1 621 or 1XB1 631 (order codes **M58** or **L00**).
- 5) A combination with the order codes M88 and M50 is not possible. Connection box 1XP1 634 can be rotated through 4 x 90°. Cable entry is from NDE or the delivery position. Dimension drawings available on request
- With 1LA8 357-2 and 1LA8 357-4, connection box 1XB1 631 is supplied in the standard version.
- VIK version is not possible.
- 8) Use according to temperature class 180 (H) is not possible. All 400 V version are available on request. Due to the rated current, a larger connection box of type 1XB9 600, which is part of order code C14, is generally provided for frame sizes 400 (2- and 4-pole) and 450 (all no. of poles).

- 9) Site altitude up to 1000 m above sea level.
- ¹⁰⁾ Explosion-protected encoders are available on request.
- 11) Only admissible for use in accordance with temperature class 130 (B). PTC thermistors for temperature class 130 (B) are included. For compliance with temperature class 130 (B), derating is necessary in the case of converter-fed operation in Zones 2 and 22. Derating data are available on request.
- 12) These motors do not have a rated voltage range stamped on the rating plate.
- 13) For options K30, M35, M39, M72, M73 an additional metal external fan order code K35 must be ordered.
- ¹⁴⁾ In the order, the "Speed range and torque characteristic" must be specified in plain text. A system test is necessary for M = constant.
- 15) The VIK version comprises Zone 2 for mains-fed operation without Ex nA II marking on rating plate. For 2-pole motors of frame size 315, the low-noise version is also required. Order code **K37** or **K38** and additionally the metal external fan order code **K35**. Note the specified output and dimensions. For 1LA8 353 to 1LA8 357 motors, the connection box cannot be rotated by 4 x 90°.
- $^{\rm 16)}$ Not possible for 2-pole motors and motors of vertical type of construction.
- 17) Please inquire in the case of 2-pole motors and motors in vertical type of
- ¹⁸⁾ Type testing is also performed for converter-fed operation.

required

Special versions

Additional identifica-Special versions tion code
-Z with
order code and plain text if

Motor type frame size

		315	355	400	450
Forced-air cooled motors with mo	ounted separately	driven far	n for conve	rter-fed op	eration 1PQ8
		1PQ8			
011111		Converter-f	ed operation		
Standardline					
Standardline version	B20	-	_	_	-
Motor protection		_	_	_	_
Motor protection with PTC thermistors with 6 embedded temperature sensors for alarm and tripping 1)	A12	0	0	0	
Motor temperature detection with embedded temperature sensor KTY 84-130 ²⁾	A23	0	0	0	0
Installation of 6 PT 100 resistance thermometers in stator winding ²⁾	A61	1	1	1	✓
Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings	A72	✓	1	1	/
Motor connection and connection box					
Two-part plate on connection box	K06	O. R.	O. R.	O. R.	O. R.
Undrilled entry plate	L01	O 3)	0	0	0
Connection box on RHS	K09				
Connection box on LHS	K10	0	0	0	0
Connection box above (1XB1 634 connection box) 4)	K11	✓	1	1	✓
Cable gland, maximum configuration	K57	1	✓	✓	✓
Rotation of the connection box through 90°, entry from DE	K83	0	0	0	0
Rotation of the connection box through 90°, entry from NDE	K84	0	0	0	0
Rotation of connection box through 180°	K85	0	0	0	0
Larger connection box (1XB1 621 connection box)	M58	✓	□ ⁵⁾	_	-
Larger connection box (1XB1 631 connection box)	L00	✓	✓ ⁵⁾	0	
6 cables protruding, 1.5 m long	L48	O. R.	O. R.	O. R.	O. R.
6 cables protruding, 3 m long	L49	O. R.	O. R.	O. R.	O. R.
Auxiliary connection box 1XB9 016 (cast-iron)	M50	✓	✓	✓	/
Auxiliary connection box 1XB3 020	L97	1	✓	✓	✓
Auxiliary connection box 1XB9 014 (aluminum)	M88	✓	1	✓	/
Connection box on NDE	M64	1	✓	✓	✓

Special versions	Additional identification code -Z with order code and plain text if required	,	e frame size		
		315	355	400	450
Forced-air cooled motors with mo	unted separatel	_	in for conv	/erter-fed c	operation 1PQ8
		1PQ8 Converter	-fed operation	าท	
Windings and insulation		CONVENTE	ica opciali	211	
Temperature class 180 (H),	C14	1	1	✓	√
used acc. to 155 (F), with service factor (SF 1.1) 6)					
Colors and paint finish					
Standard finish in RAL 7030 stone gray				0	
Standard paint finish in other colors	Y53 • and standard finish RAL	√	✓	1	✓
Special finish in RAL 7030 stone gray	K26	✓	✓	1	✓
Special finish in other colors	Y54 • and special finish RAL	1	✓	✓	✓
Unpainted (only cast-iron parts primed)	K23	0	0	0	0
Special technology					
Mounting of brake (incl. brake of Stromag)	H47	O. R.	O. R.	O. R.	O. R.
Mounting of LL 861 900 220 rotary pulse encoder	H70	1	1	1	✓
Mounting of HOG 10 D 1024 I rotary pulse encoder	H73	1	1	1	✓
Prepared for mounting LL 861 900 220	H78	1	✓	✓	✓
Prepared for mounting HOG 10 D 1024 I	H80	1	✓	✓	✓
Mounting a special type of rotary pulse encoder	Y70 • and encoder designation	O. R.	O. R.	O. R.	O. R.
Mechanical design and degrees of prot	ection				
Low-noise version for 2-pole motors with clockwise direction of rotation	K37	-	-	-	-
Low-noise version for 2-pole motors with counter-clockwise direction of rotation	K38	-	-	-	-
IP56 degree of protection (non-heavy-sea)	K52	O. R.	O. R.	O. R.	O. R.
Non-rusting screws (externally) 7)	M27	1	1	1	✓
Coolant temperature and site altitude					
Coolant temperature -40 to +40 °C	D03	O. R.	O. R.	O. R.	O. R.
Coolant temperature -30 to +40 °C	D04	O. R.	O. R.	O. R.	O. R.
Coolant temperature 45 °C, derating 4 % 8)	D11	0	0	0	0
Coolant temperature 50 °C, derating 8 % 8)	D12	0	0	0	0
Coolant temperature 55 °C, derating 13 % 8)	D13	0	0	0	0
Coolant temperature 60 °C, derating 18 % 8)	D14	0	0	0	0

Special versions	Additional identification code -Z with order code and plain text if required	Motor ty	pe frame size			
	required	215	255	400	450	
Forced-air cooled motors with mo	unted concrete	315	355	400	450	
Forced-air cooled motors with mo	unted separate	_	ian for con	verter-lea (operation IPQ6	
		1PQ8 Convert	er-fed operation	on		
Designs in accordance with standards	and enecification		or rod operation	011		
Electrical according to NEMA MG1-12 9)	D30	./	./	./	/	
Design according to UL with	D31	1		./	./	
"Recognition Mark"	201	•	•	•		
Canadian regulations (CSA)	D40	1	1	1	✓	
Design for Zones 2 and 22 according to	ATEX 10)					
Design for Zone 2 for mains-fed operation Ex nA II T3 to IEC/EN 60079-15	M72	-	-	-	-	
Design for Zone 2 for converter-fed operation, reduced output Ex nA II T3 to IEC/EN 60079-15 11 12 13 13	M73	O. R.	O. R.	O. R.	O. R.	
Design for Zone 22 for non-conducting dust (IP55) for mains-fed operation	M35	-	-	-	-	
Design for Zone 22 for non-conducting dust (IP55) for converter-fed operation	M39	-	-	-	-	
VIK version	K30	-	-	-	-	
Stamping of Ex nA II on VIK rating plate	C27	-	-	-	-	
Bearings and lubrication						
Measuring nipple for SPM shock pulse measurement for bearing inspection	G50	✓	✓	✓	/	
Bearing design for increased cantilever forces ¹⁴⁾	K20	1	1	-	-	
Balance and vibration quantity						
Vibration quantity level B	K02	✓	✓	✓	✓	
Full key balancing	L68	1	✓	✓	✓	
Shaft and rotor						
Second standard shaft extension	K16	_	-	-	-	
Shaft extension with standard dimensions, without featherkey way	K42	✓	1	✓	/	
Non-standard cylindrical shaft extension	Y55 • and identification code	✓	✓	/	✓	
Heating and ventilation						
Anti-condensation heaters for 230 V	K45	✓	✓	✓	✓	
Anti-condensation heaters for 115 V	K46	1	✓	✓	/	
Separately driven fan with non-standard voltage and/or frequency ¹⁵⁾	Y81 • and identification code	✓	✓	1	1	
Rating plate and extra rating plates						
Second rating plate, loose	K31	1	✓	✓	/	
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification code	✓	1	1	/	
Extra rating plate with identification code	Y82 • and identification code	✓	1	1	1	
Packaging, safety notes, documentatio	n and test certific	ates 16)				
Document – Electrical data sheet	B31	1	✓	1	/	
Document – Order dimension drawing	B32	1	1	1	1	

IEC Squirrel-Cage Motors

Non-standard motors frame size 315 and above

Special versions	Additional identification code -Z with order code and plain text if required	Motor type	frame size		
		315	355	400	450
Forced-air cooled motors with mo	unted separately	_	n for conve	erter-fed op	peration 1PQ8
		1PQ8 Converter-	fed operation		
Packaging, safety notes, documentation	n and test certificat	tes ¹⁶⁾ (conti	nued)		
Document - Load characteristics	B37	O. R.	O. R.	O. R.	O. R.
Normal inspection (routine inspection) with acceptance	F01	✓	1	✓	✓
Visual acceptance and report handover with acceptance	F03	✓	1	1	1
Temperature-rise test, without acceptance	F04	✓	1	1	✓
Temperature-rise test, with acceptance	F05	✓	✓	✓	✓
Noise measurement in no-load operation, no noise analysis, no acceptance	F28	1	✓	1	1
Noise measurement in no-load operation, no noise analysis, with acceptance	F29	1	1	1	✓
Noise measurement in no-load operation, with noise analysis, without acceptance	F62	1	1	✓	✓
Noise measurement in no-load operation, with noise analysis, with acceptance	F63	✓	1	1	✓
Recording of current and torque curves with torque metering shaft during starting, without acceptance	F34	-	-	-	-
Recording of current and torque curves with torque metering shaft during starting, with acceptance	F35	-	-	-	-
Measurement of locked-rotor torque and current, without acceptance	F52	_	-	-	-
Measurement of locked-rotor torque and current, with acceptance	F53	_	_	-	-
Type test with heat run for horizontal motors, without acceptance	F82	1	✓	1	✓
Type test with heat run for horizontal motors, with acceptance	F83	✓	1	√	1
Type test with heat run for vertical motors, without acceptance	F92	✓	1	1	1
Type test with heat run for vertical motors, with acceptance	F93	1	1	1	/

- Standard version
- Without additional charge
- This order code only determines the price of the version Additional plain text is required.
- O. R. Possible on request
- ✓ With additional charge
- Not possible
- Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended.
- The standard thermistors are omitted. If PTC thermistors are required as well as KTYs or PT100s, this must be specified in the order in plain text. A combination of A12 and A61 or A12 and A23 is possible on request for an additional charge.
- 3) Only possible in combination with the larger connection boxes 1XB1 621 or 1XB1 631 (order codes M58 or L00).
- A combination with the order codes M88 and M50 is not possible. Connection box 1XP1 634 can be rotated through 4 x 90°. Cable entry is from NDE or the delivery position. Dimension drawings available on request.
- 5) With 1PQ8 357-2 and 1PQ8 357-4, connection box 1XB1 631 is supplied in the standard version.
- 6) Use according to temperature class 180 (H) is not possible. All 400 V version are available on request. Due to the rated current, a larger connection box of type 1XB9 600, which is part of order code C14, is generally provided for frame sizes 400 (2- and 4-pole) and 450 (all no. of poles).
- Only possible for main motor Not possible for separately driven fan.
- 8) Site altitude up to 1000 m above sea level.

- 9) Only possible for main motor Not possible for separately driven fan motor.
- ¹⁰⁾ Explosion-protected encoders are available on request.
- 11) Only admissible for use in accordance with temperature class 130 (B). PTC thermistors for temperature class 130 (B) are included. For compliance with temperature class 130 (B), derating is necessary in the case of converter-fed operation in Zones 2 and 22. Derating data are available on request.
- 12) These motors do not have a rated voltage range stamped on the rating plate.
- 13) In the order, the "Speed range and torque characteristic" must be specified in plain text. A system test is necessary for M = constant.
- ¹⁴⁾ Not possible for 2-pole motors and motors of vertical type of construction.
- 15) When ordering, specifiy in plain text: Voltage, frequency and circuit.
- ¹⁶⁾ Type testing is also performed for converter-fed operation.

Special versions

Options or order codes (supplement -Z is required)

Special versions Additional identifica-

tion code
-Z with
order
code and

Motor type frame size

	code and plain text if required								
		315	355	400	450	315	355	400	450
Self-ventilated motors with thro	ough ventilation	on for main	s-fed and	converter-	fed operati	on			
		1LL8 Mains-fe	ed operation			1LL8 Converte	er-fed operat	ion	
Standardline									
Standardline version	B20	-	-	-	-	-	-	-	-
Motor protection									
Motor protection with PTC thermistors with 6 embedded temperature sensors for alarm and tripping 1)	A12		0	0	0		0	0	0
Motor temperature detection with embedded temperature sensor KTY 84-130 ²⁾	A23	0	0	0	0	0	0	0	0
Installation of 6 PT 100 resistance thermometers in stator winding ²⁾	A61	✓	1	1	1	1	1	1	✓
Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings	A72	✓	1	1	1	✓	1	1	✓
Motor connection and connection b	ох								
Two-part plate on connection box	K06	1	✓	✓	✓	O. R.	O. R.	O. R.	O. R.
Undrilled entry plate	L01	0	0	0	0	0	0	0	0
Connection box on RHS	K09								
Connection box on LHS	K10	0	0	0	0	0	0	0	0
Connection box above (1XB1 634 connection box) 3)	K11	✓	1	✓	✓	1	✓	✓	✓
Cable gland, maximum configuration	K57	1	✓	✓	✓	✓	✓	✓	✓
Rotation of the connection box through 90°, entry from DE	K83	0	0	0	0	0	0	0	0
Rotation of the connection box through 90°, entry from NDE	K84	0	0	0	0	0	0	0	0
Rotation of connection box through 180°	K85	0	0	0	0	0	0	0	0
Larger connection box (1XB1 621 connection box)	M58	✓	-	-	-		-	-	_
Larger connection box (1XB1 631 connection box)	L00	✓	0	0	0	1	_		0
6 cables protruding, 1.5 m long	L48	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.
6 cables protruding, 3 m long	L49	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.
Auxiliary connection box 1XB9 016 (cast-iron)	M50	✓	1	✓	✓	1	✓	✓	✓
Auxiliary connection box 1XB3 020	L97	✓	✓	✓	✓	1	✓	✓	✓
Auxiliary connection box 1XB9 014 (aluminum)	M88	✓	1	✓	✓	✓	✓	✓	✓

Connection box on NDE

M64

								Specia	ai versions
Special versions	Additional identification code -Z with order code and plain text if required	Motor type	e frame size						
		315	355	400	450	315	355	400	450
Self-ventilated motors with three	ough ventilation	n for mains	-fed and	converter-	fed operati	on 1LL8			
W. F		Mains-fed	operation			Converte	er-fed operati	on	
Windings and insulation Temperature class 155 (F), used acc. to 155 (F), with service factor (SF 1.1,	C11	✓	✓	1	✓	-	-	-	-
SF 1.05 from frame size 400) 4) Temperature class 155 (F), used acc. to 155 (F), with increased output	C12	✓	✓	√	1	-	_	_	-
(10 %, 5 % from frame size 400) ⁴⁾ Temperature class 155 (F), used acc. to 155 (F), with increased coolant temperature (55 °C, 50°C from frame size 400) ⁴⁾		1	1	1	1	-	-	-	-
Temperature class 180 (H), used acc. to 155 (F), with service factor (SF 1.1)	C14	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.
Colors and paint finish									
Standard finish in RAL 7030 stone gray		0	0	0	0	0	0	0	0
Standard paint finish in other colors	Y53 • and standard finish RAL	√	✓	1	/	√	✓	✓	√
Special finish in RAL 7030 stone gray	K26	1	✓	✓	✓	1	✓	✓	✓
Special finish in other colors	Y54 • and special finish RAL	✓	1	1	✓	✓	√	√	✓
Unpainted (only cast iron parts primed)	K23	0	0	0	0	0	0	0	0
Special technology	=								
Mounting of brake (incl. brake of Stromag) Mounting of LL 861 900 220 rotary	H47	_				-	-	-	
pulse encoder Mounting of HOG 10 D 1024 I rotary	H73	_				<i>y</i>			<u> </u>
pulse encoder Prepared for mounting	H78	_	_	_	_	/			· /
LL 861 900 220		_							
Prepared for mounting HOG 10 D 1024 I	H80	_			_	<i>J</i>	/	/	/
Mounting a special type of rotary pulse encoder	Y70 • and encoder designa- tion	_	-	-	-	O. R.	O. R.	O. R.	O. R.
Mechanical design and degrees of p	protection								
Low-noise version for 2-pole motors with clockwise direction of rotation	K37	✓	0	0	0	1	0	0	0
Low-noise version for 2-pole motors with counter-clockwise direction of rotation	K38	√	0	0	0	1	0	0	0
IP56 degree of protection (non-heavy-sea)	K52	-	-	-	-	-	-	-	-
Non-rusting screws (externally)	M27	1	1	✓	✓	1	✓	✓	✓
Coolant temperature and site altitude Coolant temperature	D03	-	-	-	-	-	-	-	-
-40 to +40 °C Coolant temperature	D04	_	_	-	-	-	-	-	-
_30 to +40 °C Coolant temperature 45 °C, derating 4 % ⁵⁾	D11	0	0	0	0	0	0	0	0
Coolant temperature 50 °C, derating 8 % ⁵⁾	D12	0	0	0	0	0	0	0	0
Coolant temperature 55 °C, derating 13 % ⁵⁾	D13	0	0	0	0	0	0	0	0
Coolant temperature 60 °C, derating 18 % ⁵⁾	D14	0	0	0	0	0	0	0	0
=									

Special versions

Opecial versions									
Special versions	Additional identification code -Z with order code and plain text if required		pe frame siz						
		315	355	400	450	315	355	400	450
Self-ventilated motors with three	ough ventilatio	on for main	is-fed and	converter-	-fed operat	ion			
		1LL8				1LL8		41	
B			ed operation			Convert	er-fed opera	ition	
Design in accordance with standard		ions	,	,			,	,	
Electrical according to NEMA MG1-12	D31	1			<u> </u>	1			
Design according to UL with "Recognition Mark"		7				7			
VIK version	K30	-	_	-		-	-	-	
Canadian regulations (CSA)	D40	✓	✓	✓	✓	✓	✓	✓	✓
Designs for Zones 2 and 22 accordi									
Design for Zone 2 for mains-fed operation Ex nA II T3 to IEC/EN 60079-15	M72	-	-	-	-	-	-	-	-
Design for Zone 2 for converter-fed operation, derating Ex nA II T3 to IEC/EN 60079-15	M73	-	-	-	-	-	-	-	-
Design for Zone 22 for non-conducting dust (IP55) for mains-fed operation	M35	-	-	-	-	-	-	-	-
Design for Zone 22 for non-conducting dust (IP55) for converter-fed operation	M39	-	-	-	-	-	-	-	-
Stamping of Ex nA II on VIK rating plate	C27	-	-	-	-	-	-	-	-
Bearings and lubrication									
Measuring nipple for SPM shock pulse measurement for bearing inspection	G50	✓	✓	✓	✓	✓	✓	✓	✓
Bearing design for increased cantilever forces	K20	-	-	-	-	-	-	-	-
Balance and vibration quantity									
Vibration quantity level B	K02	✓	✓	✓	1	✓	✓	✓	✓
Full key balancing	L68	✓	✓	✓	1	✓	✓	✓	✓
Shaft and rotor									
Second standard shaft extension 6)	K16	1	1	✓	1	1	✓	1	1
Shaft extension with standard dimensions, without featherkey way	K42	✓	✓	1	✓	1	1	✓	1
Non-standard cylindrical shaft extension	Y55 • and identification code	✓	✓	✓	✓	✓	1	✓	✓
Heating and ventilation									
Metal external fan	K35	1	1	✓	1	1	✓	✓	✓
Anti-condensation heaters for 230 V	K45	✓	✓	✓	✓	1	✓	✓	✓
Anti-condensation heaters for 115 V	K46	1	✓	✓	✓	1	✓	✓	✓
Sheet metal fan cover	L36								0
Rating plate and extra rating plates									
Second rating plate, loose	K31	✓	✓	✓	✓	1	✓	✓	✓
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification code	1	✓	/	✓	1	/	1	✓
Extra rating plate with identification code	Y82 • and identification code	1	✓	1	✓	1	1	1	✓
Packaging, safety notes, document		rtificates 7)							
Document - Electrical data sheet	B31	✓	1	✓	✓	1	✓	✓	1
Document - Order dimension drawing	B32	✓	✓	✓	✓	1	✓	✓	✓

O. R.

Document - Load characteristics

Special versions	Additional identification code -Z with order code and plain text if required	Motor t	ype frame siz	ze					
	·	315	355	400	450	315	355	400	450
Self-ventilated motors with thr	ough ventilat	_	ns-fed and	converter	-fed operat	_			
		1LL8 Mains-f	ed operation			1LL8 Conver	ter-fed opera	tion	
Packaging, safety notes, document	ation and test o	certificates ⁷⁾	(continued)						
Standard test (routine test) with acceptance	F01	1	✓	1	✓	✓	✓	✓	✓
Visual acceptance and report handover with acceptance	F03	1	✓	✓	✓	✓	✓	✓	✓
Temperature-rise test, without acceptance	F04	1	✓	1	✓	✓	✓	✓	✓
Temperature-rise test, with acceptance	F05	1	1	1	✓	√	1	1	✓
Noise measurement in no-load operation, no noise analysis, no acceptance	F28	1	✓	✓	√	1	1	1	✓
Noise measurement in no-load operation, no noise analysis, with acceptance	F29	✓	✓	✓	✓	V	✓	✓	✓
Noise measurement in no-load operation, with noise analysis, without acceptance	F62	✓	✓	✓	✓	V	✓	✓	✓
Noise measurement in no-load operation, with noise analysis, with acceptance	F63	✓	✓	✓	✓	V	✓	✓	✓
Recording of current and torque curves with torque metering shaft during starting, without acceptance	F34	✓	✓	✓	✓	-	-	-	-
Recording of current and torque curves with torque metering shaft during starting, with acceptance	F35	✓	✓	✓	✓	-	-	-	-
Measurement of locked-rotor torque and current, without acceptance	F52	1	✓	1	✓	-	-	-	-
Measurement of locked-rotor torque and current, with acceptance	F53	1	1	1	1	-	-	-	-
Type test with heat run for horizontal motors, without acceptance	F82	1	1	1	✓	✓	✓	✓	✓
Type test with heat run for horizontal motors, with acceptance	F83	1	1	1	✓	1	1	√	✓
Type test with heat run for vertical motors, without acceptance	F92	1	✓	1	✓	✓	✓	✓	✓
Type test with heat run for vertical motors, with acceptance	F93	1	1	1	1	1	1	1	✓

- Standard version
- Without additional charge
- This order code only determines the price of the version Additional plain text is required.
- O. R. Possible on request
- With additional charge
- Not possible

¹⁾ Evaluation with appropriate tripping unit (see Catalog LV 1) is recom-

The standard thermistors are omitted. If PTC thermistors are required as well as KTYs or PT100s, this must be specified in the order in plain text. A combination of **A12** and **A61** or **A12** and **A23** is possible on request for an additional charge.

A combination with the order codes M88 and M50 is not possible. Connection box 1XP1 634 can be rotated through $4 \times 90^\circ$. Cable entry is from NDE or the delivery position. Dimension drawings available on request.

⁴⁾ Use according to temperature class 180 (H) is not possible. All 400 V version are available on request. Due to the rated current, a larger connection box of type 1XB9 600, which is part of order code **C14**, is generally provided for frame sizes 400 (2- and 4-pole) and 450 (all no. of poles).

Site altitude 1000 m above sea level

Please inquire in the case of 2-pole motors and motors in vertical type of construction.

Type testing is also performed for converter-fed operation.

IEC Squirrel-Cage Motors

Non-standard motors frame size 315 and above

Accessories

Overview

Slide rails with fixing bolts and tensioning screws to DIN 42923

Slide rails are used to tension the belt of a machine easily and conveniently when a belt tightener is not available. They are fixed to the base using stone bolts or foundation blocks.

The assignment of slide rails to motor size can be found in DIN 42923. For motors of frame sizes 335 to 450, there are no standardized slide rails (please inquire).

Available from:

Lütgert & Co. GmbH Postfach 42 51 33276 Gütersloh, Germany Tel. +49 (0)5241-7407-0 Fax +49 (0)5241-7407-90

http://www.luetgert-antriebe.de e-mail: info@luetgert-antriebe.de

Foundation block acc. to DIN 799

The foundation blocks are inserted into the stone foundation and embedded in concrete. They are used for fixing machines of medium size, slide rails, pedestal bearings, baseframes, etc. After the fixing bolts have been unscrewed, the machine can be dragged without it having to be lifted.

When the machine is initially installed, the foundation block that is bolted to the machine (without washers) and fitted with tapered pins is not embedded with concrete until the machine has been fully aligned. In this case, the machine is positioned 2 to 3 mm lower. The difference in shaft height is compensated by inserting shims on final installation. The tapered pins safeguard the exact position of the machine when it is repeatedly removed and replaced without the need for realignment.

Available from:

Lütgert & Co. GmbH Postfach 42 51 33276 Gütersloh, Germany Tel. +49 (0)5241-7407-0 Fax +49 (0)5241-7407-90

http://www.luetgert-antriebe.de e-mail: info@luetgert-antriebe.de

Taper pins to DIN 258 with threaded ends and constant taper lengths

Taper pins are used for components that are repeatedly removed. The drilled hole is ground conical using a conical reamer until the pin can be pushed in by hand until the cone shoulder lies 3 to 4 mm above the rim of the hole.

It can then be driven in using a hammer until it is correctly seated. The pin is removed from the drilled hole by screwing on the nut and tightening it.

Standardized taper pins are available from general engineering suppliers.

Available from:

Otto Roth GmbH & Co. KG Rutesheimer Straße 22 70499 Stuttgart, Germany Tel. +49 (0)711-13 88-0 Fax +49 (0)711-13 88-233

http://www.ottoroth.de e-mail: info@ottoroth.de

Couplings

The motor from Siemens is connected to the machine or gear unit through a coupling. Flender is an important coupling manufacturer with a wide range of products. For standard applications, Siemens recommends that elastic couplings of Flender types N-Eupex and Rupex or torsionally rigid couplings of types Arpex and Zapex are used. For special applications, Fludex and Elpex-S couplings are recommended. These coupling types are suitable for use in areas subject to explosion hazards and are offered with declaration of conformity and type test certificate according to directive 94/9/EU.

Source of supply: Siemens contact partner – ordering from Catalog Siemens MD 10.1 "FLENDER Standard Couplings"

or

A. Friedr. Flender AG Kupplungswerk Mussum Industriepark Bocholt Schlavenhorst 100 46395 Bocholt, Germany Tel. +49 (0)2871-92 2185 Fax +49 (0)2871-92 2579

http://www.flender.com e-mail: couplings@flender.com

More information

Spare motors and repair parts

- Supply commitment for spare motors and repair parts following delivery of the motor
 - For up to 5 years, in the event of total motor failure, Siemens will supply a comparable motor with regard to the mounting dimensions and functions (the type series may vary).
 - Repair parts will be supplied for up to 5 years.
 - For up to 10 years, Siemens will provide information and will, if necessary, supply documentation for repair parts.
- When repair parts are ordered, the following details must be provided:
 - Designation and part number
 - Order No. and factory number of the motor

Example for an order for a fan cowl 1LA8, frame size 315, 4-pole:

Fan cowl No. 12.01, 1LA8 315-4AB60, factory No. J1172515010001

- For bearing types, see the "Introduction".
- For standard components, a supply commitment does not apply.
- Support Hotline In Germany Tel.: 01 80/5 05 04 48

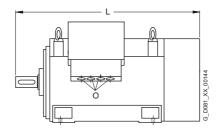
You will find telephone numbers for other countries on our Internet site:

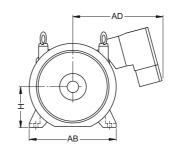
http://www.siemens.com/automation/service&support

Dimensions

Overview

Overall dimensions





Frame size	Type	Number of poles	Dimensio L	ns AD	Н	AB
315	1LA8	2	1380	570	315	680
	1LA8	4, 6, 8	1410	570	315	680
	1LA8	4, 6, 8 ¹⁾	1430	570	315	680
	1PQ8	2	1742	570	315	680
	1PQ8	4, 6, 8	1772	570	315	680
	1PQ8	4 1)	1792	570	315	680
	1LL8	2	1380	662	315	680
	1LL8	4, 6, 8	1410	662	315	680
355	1LA8	2	1605	710	355	780
	1LA8	4, 6, 8	1635	710	355	780
	1LA8	4, 6, 8 ¹⁾	1699	710	355	780
	1PQ8	2	1971	690	355	780
	1PQ8	4, 6, 8	2001	690	355	780
	1PQ8	4, 6, 8 1)	2065	690	355	780
	1LL8	2	1635	840	355	780
	1LL8	4, 6, 8	1675	840	355	780

Fran	71	Number of poles	Dimens L	ions AD	Н	AB	
400	1LA8 1LA8	2 4, 6, 8	1793 1833	865 865	400 400	860 860	
	1PQ8 1PQ8	2 4, 6, 8	2148 2188	865 865	400 400	860 860	
	1LL8 1LL8	2 4, 6, 8	1793 1833	865 865	400 400	860 860	
450	1LA8 1LA8	2 4, 6, 8	1953 1993	900 900	450 450	980 980	
	1PQ8 1PQ8	2 4, 6, 8	2308 2348	900 900	450 450	980 980	
	1LL8 1LL8	2 4, 6, 8	1953 2033	900 900	450 450	980 980	

For dimension "O", see "Introduction" under "Connection boxes".

Notes on the dimensions

- Dimension drawings according to DIN EN 50347 and IEC 60072.
- Fits

The shaft extensions specified in the dimension tables (DIN 748) and centering spigot diameters (DIN EN 50347) are machined with the following fits:

Dimension designation	ISO fit DIN ISO 286-	2
D, DA	over 50	m6
N	over 250	h6
F, FA		h9
K		H17
S	Flange (FF)	H17

The drilled holes of couplings and belt pulleys should have an ISO fit of at least H7.

■ Dimension tolerances

For the following dimensions, the permissible deviations are given below:

Dimension designation	Dimension	Permitted deviation
Н	over 250	- 1.0
E, EA		- 0.5

Keyways and feather keyways (dimensions GA, GC, F and FA) are made in compliance with DIN 6885 Part 1.

All dimensions are specified in mm.

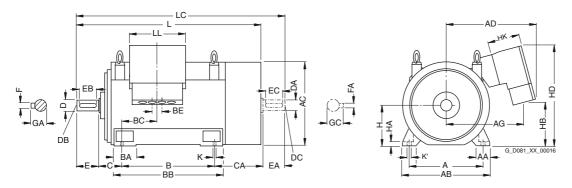
With bearings for increased cantilever forces: Dimensions available on request.

Dimensions

Dimensional drawings

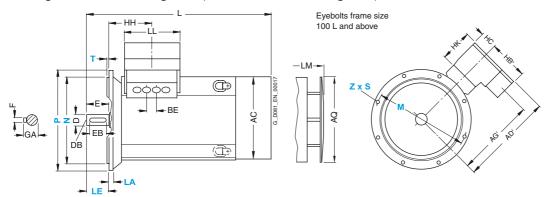
Cast-iron series 1LA8, frame sizes 315 to 450

Type of construction IM B3

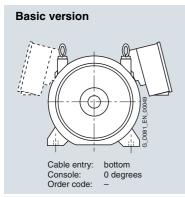


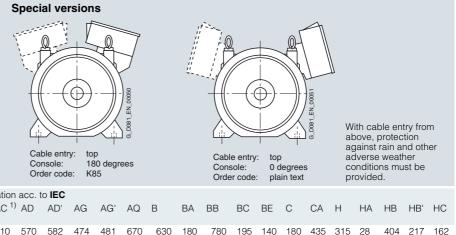
Type of construction IM V1

For flange dimensions, see Page 3/70 (Z = the number of retaining holes)



Connection box position





For mo	tor		Dime	ension	desig	nation	acc. t	o IEC															
Frame size	Туре	Number of poles	Α	AA	AB	AC 1)	AD	AD'	AG	AG'	AQ	В	ВА	BB	ВС	BE	С	CA	Н	НА	HB	HB'	HC
315	1LA8 31 .	2 4, 6, 8 4, 6, 8 ²⁾	560	120	680	710	570	582	474	481	670	630	180	780	195	140	180 180 200	435	315	28	404	217	162
355	1LA8 35 .	2 4, 6, 8	630	150	780	790	690	697	597	593	750	800	220	980	185	135	200 200	470	355	35	431	290	165
	1LA8 357	2, 4					829	875	739	745						100	200				359	395	175
	1LA8 35 .	4, 6, 8 ²⁾					690	697	597	593						135	224				431	290	165
400	1LA8 40 .	2 4, 6, 8	710	150	860	880	865	925	775	795	850	900	220	1080	186	100	224	506	400	35	439	395	175
450	1LA8 45 .	2 ³⁾ 4, 6, 8	800	180	980	970	900	975	810	845	950	1000	260	1220	170	100	250	540	450	42	525	395	175

Measured across the bolt heads (not in the flattened area of the fan cowl).

With bearings for increased cantilever forces. - No second shaft extension possible.

Only at 50 Hz.

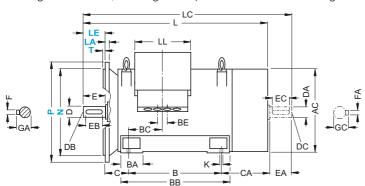
Dimensions

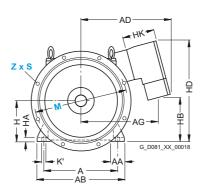
Dimensional drawings

Cast-iron series 1LA8, frame sizes 315 to 450

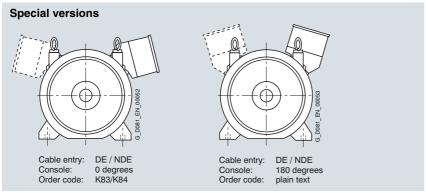
Type of construction IM B35

For flange dimensions, see Page 3/70 (Z = the number of retaining holes)





Connection box position



For motor Dimension designation ac						acc. to	cc. to IEC DE shaft extension				n NDE shaft extension											
Frame size	Туре	Number of poles	HD	HK	K	K'	L	LC	LL	LM	D	DB	E	EB	F	GA	DA	DC	EA	EC	FA	GC
315	1LA8 31 .	2 4, 6, 8 4, 6, 8 ¹⁾	783	170	26	33	1380 1410 1430	1495 1555 1575	308	1510 1540	65 85 95	M20 M20 M24	140 170 170	125 140 140	18 22 25	69 90 100	50 70 -	M16 M20 -	110 140 –	100 125 -	14 20 -	53.5 74.5 -
355	1LA8 35 .	2 4, 6, 8	896	229	33	40	1605 1635	1750 1810	330	1745 1775	75 95	M20 M24	140 170	125 140	20 25	79.5 100	60 80	M20	140 170	125 140	18 22	64 85
	1LA8 357 1LA8 35 .	2, 4 4, 6, 8 ¹⁾	945	320			1699	_	554		100	M24	210	180	28	106	_	_	_	_	_	_
400	1LA8 40 .	2 4, 6, 8	1025	320	33	40	1793 1833	1940 2010	554	1943 1983	80 110	M20 M24	170 210	140 180	22 28	85 116	70 90	M20 M24	140 170	125 140	20 25	74.5 95
450	1LA8 45 .	2 ²⁾ 4, 6, 8	1111	320	39	47	1953 1993	2100 2210	554	2103 2143	90 120	M24	170 210	140 180	25 32	95 127	75 100	M20 M24	140 210	125 180	20 28	79.5 106

¹⁾ With bearings for increased cantilever forces. - No second shaft extension possible

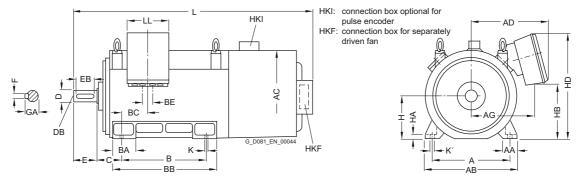
²⁾ Only at 50 Hz.

Dimensions

Dimensional drawings

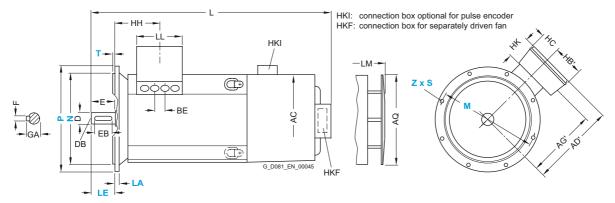
Cast-iron series 1PQ8, frame sizes 315 to 450

Type of construction IM B3



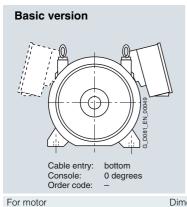
Type of construction IM V1

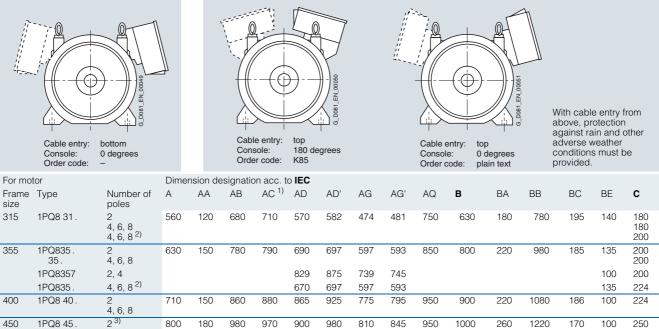
For flange dimensions, see Page 3/70 (Z = the number of retaining holes)



Special versions

Connection box position





¹⁾ Measured across the bolt heads (not in the flattened area of the fan cowl).

4, 6, 8

With bearings for increased cantilever forces.

Only at 50 Hz.

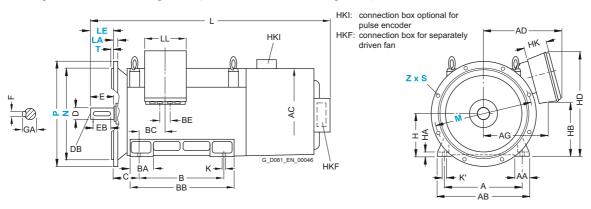
Dimensions

Dimensional drawings

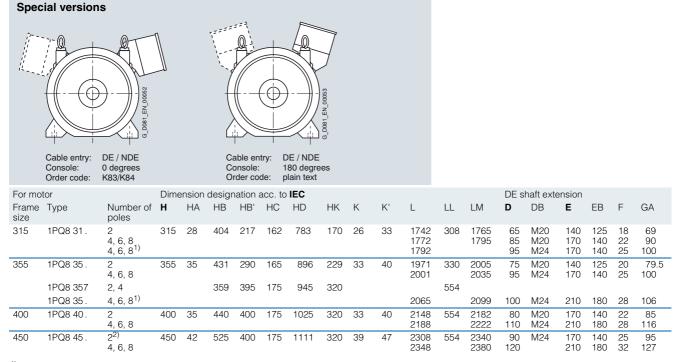
Cast-iron series 1PQ8, frame sizes 315 to 450

Type of construction IM B35

For flange dimensions, see Page 3/70 (Z = the number of retaining holes)



Connection box position



¹⁾ With bearings for increased cantilever forces.

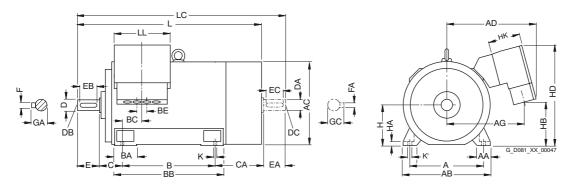
Only at 50 Hz.

Dimensions

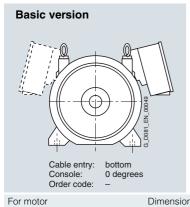
Dimensional drawings

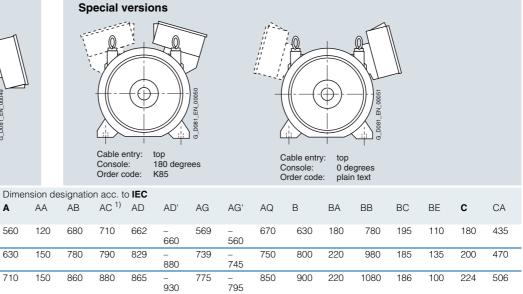
Cast-iron series 1LL8, frame sizes 315 to 450

Type of construction IM B3



Connection box position





950

1000

260

1220

170

100

250

540

- 1) Measured across the bolt heads.
- 2) Only at 50 Hz.

Frame

size 315

355

400

450

Type

1LL8 31.

1LL8 35

1LL8 40

1LL8 45.

Number of A

560

630

710

800

180

980

970

900

810

845

980

poles

2 4, 6, 8

4, 6, 8

4, 6, 8

4, 6, 8

22)

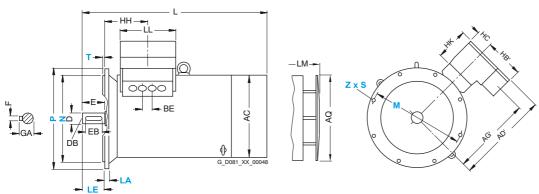
Dimensions

Dimensional drawings

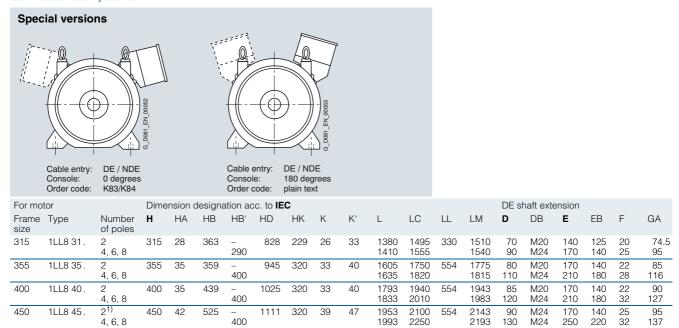
Cast-iron series 1LL8, frame sizes 315 to 450

Type of construction IM V1

For flange dimensions, see Page 3/70 (Z = the number of retaining holes)



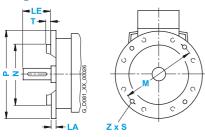
Connection box position



Dimensions

Dimensional drawings

Flange dimensions



Frame size	Type of construction	Flange type	Flange with through holes (FF /A According to DIN EN 50347) Acc. to DIN 42948	Dim	ension LE	desig	nation	acc.	to IEC	т	z
315 2-pole 4-pole to 8-pole	IM B35, IM V1	Flange	_	-	25	140 170	740	680	800	22	6	8
355 2-pole 4-pole to 8-pole	IM B35, IM V1	Flange	-	-	25	140 170	840	780	900	22	6	8
400 2-pole 4-pole to 8-pole	IM B35, IM V1	Flange	-	-	28	170 210	940	880	1000	22	6	8
450 2-pole 4-pole to 8-pole	IM B35, IM V1	Flange	-	-	30	170 210	1080	1000	1150	26	6	8

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Explosion-proof motors



4/2 4/2 4/3 4/3 4/3 4/11 4/13	Orientation Overview Benefits Application Technical specifications Selection and ordering data More information	4/70	Self-ventilated motors in Zones 2, 21, 22 with type of protection "n" or protection against dust explosions Cast-iron series 1LG6 Selection and ordering data		
4/18 4/18	Self-ventilated motors in Zone 1 with type of protection "e" Aluminum series 1MA7 Selection and ordering data	4/80	Self-ventilated motors in Zones 2, 22 with type of protection "n" or protection against dust explosions Cast-iron series 1LA8 Selection and ordering data		
4/22 4/22 4/34	Self-ventilated motors in Zone 1 with type of protection "e" Cast-iron series 1MA6 Selection and ordering data Self-ventilated motors in Zone 1 with type of protection "de"	4/80	Forced-air cooled motors in Zones 2, 22 with type of protection "n" or protection against dust explosions Cast-iron series 1PQ8 Selection and ordering data		
4/34 4/42	Cast-iron series 1MJ6 and 1MJ7 Selection and ordering data Self-ventilated motors in Zones 2, 21, 22 with type of protection "n" or protection against dust explosions Aluminum series 1LA7 and 1LA5	4/81 4/81 4/84 4/84 4/90 4/93	Special versions Overview Selection and ordering data • Voltages • Types of construction • Options		
4/42 4/50	Selection and ordering data Self-ventilated motors in Zones 2, 21, 22 with type of protection "n"	4/125 4/125 4/126	Accessories Overview More information		
4/50	or protection against dust explosions Aluminum series 1LA9 Selection and ordering data	4/127 4/127 4/129 4/130	Dimensions Overview More information Dimensional drawings		
4/62 4/62	Self-ventilated motors in Zones 2, 21, 22 with type of protection "n" or protection against dust explosions Cast-iron series 1LA6 and 1LG4 Selection and ordering data				

Explosion-proof motors

Orientation

Overview



In many industrial sectors as well as in domestic life, explosion protection or explosion hazards are ever-present, e.g. in the chemicals industry, in refineries, on drilling platforms, at petrol stations, in feed manufacturing and in sewage treatment plants.

The risk of explosion is always present when gases, fumes, mist or dust are mixed with oxygen in the air in an explosive ratio close to sources of ignition that are able to release the so-called minimum ignition energy.

Explosion-protected equipment are designed such that an explosion can be prevented when they are used properly.

The explosion-protected equipment can be designed in accordance with various types of protection.

The **local** conditions must be subdivided into specified zones by the user with the assistance of the responsible authorities in accordance with the frequency of occurrence of an explosion hazard. Device (equipment) categories are assigned to these zones. The zones are then subdivided into possible types of protection and therefore into possible equipment (product) types.

Our product range contains motors in the following types of protection:

- "Increased safety" Ex e II
- "Explosion-proof enclosure" Ex de IIC/Ex d IIC
- "Non-sparking" Ex nA II
- "Areas protected against dust explosions in Zones 21 and 22"

The table below "Overview of explosion-proof motors" contains a complete overview of our products, their types of protection and the assignment of motor types to categories. It is important to note that depending on whether the motor is used for converter-fed operation or mains-fed operation, different order codes are required for unique selection of the required product.

Overview of explosion-proof motors

Section	Cate- gory	Zone	Frequency of occurrence of the Ex atmosphere	Degree of protection	Tempera- ture class	Degree of protection	Standard	Motor type (Pos. 1-4 of Order No.)	Operation	Order code	Utilization according to temperature class
Gas and Fumes (G)	1G	0	Continuously or long-term	Not common pra-	ctice with low-	voltage mo	tors				
	2G	1	Infrequently	Ex de IIC 1)	T1 – T4	IP55	IEC/EN 60 079-0	1MJ6/7	Mains	-	130 (B)
				(explosion-proof enclosure)			IEC/EN 60 079-1		Converter	A15 A16	155 (F)
				Ex e II (increased safety)	T1 – T3	IP55	IEC/EN 60 079-0 IEC/EN 60 079-7	1MA6 1MA7	Mains	-	130 (B)/ 155 (F)
	3G	2	Rarely or briefly	Ex nA II (non sparking)	T1 – T3	IP55	IEC/EN 60079-15	1LA6 1LA7 1LA8, 1PQ8 ²⁾ 1LA9	Mains Converter	M72 M73	_130 (B)
Dust (D)	1D	20	Continuously or long-term	Not common pra-	ctice with low-	-voltage mo	tors	1LG4/6			
	2D	21	Infrequently	Conductive and non-conductive dust	Max. hous- ing temper- ature T	IP65	IEC/EN 61241	1LA5 1LA6 1LA7	Mains Converter	M34 M38	130 (B)
	3D	22	Rarely or	Non-conductive	125 °C	IP55	•	1LA7 1LA8 ³⁾ , 1PQ8 ²⁾	Mains	M35	-
			briefly	dust				1LA9 1LG4/6	Converter	M39	-

¹⁾ Highest explosion group IIC includes IIB and IIA.

^{2) 1}PQ8 is not possible for Zones 21 and 22; Zone 2 for 1PQ8 available on request. Utilization according to temperature class 155 (F).

^{1 1}LA8 only available for Zone 22 (order codes M35, M39). Utilization according to temperature class 155 (F).

Orientation

Benefits

The explosion-proof motors from Siemens offer the user numerous advantages:

- The motors are designed in accordance with Directive 94/9/EU (ATEX 95 previously ATEX 100a). As product supplier, Siemens accepts responsibility for compliance with the applicable product standards for the selected equipment.
- By using this product, the plant operating company satisfies Directive 1999/92/EU in accordance with Appendix II B (ATEX 137 previously ATEX 118a). The plant manufacturer or plant operating company is responsible for correct selection and proper usage of the equipment.
- Comprehensive series of explosion-proof motors for protection against gas and dust.
- Individual versions of motors are possible thanks to the numerous catalog options.
- Further special versions are possible on request.
- Certificates are available for a defined spectrum of Siemens motors/converters.

Application

The explosion-proof motors are used in the following sectors to prevent explosion hazards that result in serious injury to persons and severe damage to property.

- · Chemical and petrochemical industry
- · Production of mineral oil and gas
- Gas works
- · Gas supply companies

- Petrol stations
- · Coking plants
- Mills (e.g. corn, solids)
- Sewage treatment plants
- · Wood processing (e.g. sawdust, tree resin)
- Other industries subject to explosion hazards

Technical specifications

Zone 1 with type of protection Ex e II Increased Safety "e"

All 1MA motors are certified in type of protection Ex e II for temperature classes T1 to T3 at an ambient temperature from -20 to +40 °C and have an EU type test certificate according to Directive 94/9/EG (ATEX 95). Higher temperature classes are available on request.

Explosion protection is achieved when the certified motor versions interact with a similarly certified motor protection switch. The motor protection switch is selected in accordance with the values certified for the motor for the starting current ratio I_{LR}/I_{rated} and the t_{E} times, so that in the case of a locked rotor fault, the motor is isolated from the supply within the $t_{\rm F}$ time. The $t_{\rm F}$ times assigned to the separate temperature classes and the starting current ratio are marked on the rating plate.

Explosion protection can be achieved exclusively by the PTC thermistors embedded in the winding provided that the motor has been specially approved and certified for this. This type of protection is not technically possible for every motor, so it is essential to inquire before ordering.

With the exception of 2-pole motors of frame size 225 M and above, all motors are of an identical version, i.e. the motors can be operated at T1/T2 or T3 at the appropriate rated output. For special versions (different frequency, output, coolant temperature, site altitude, etc.) a new certificate is necessary (please inquire). The temperature class must be specified in the order, otherwise the universal version T1/T2 and T3 will be certified (doubling the certification costs)

Identification on the rating plate:

(€x) || 2G Ex e || T1 – T3

Zone 1 with type of protection Ex de IIC explosion-proof enclosure "d"

All 1MJ motors are certified for the highest explosion group IIC, temperature classes T1 to T4 at ambient temperatures from -20 to +60 °C and have an EC type test certificate according to Directive 94/9/EG (ATEX 95).

These motors are designed such that an explosion within the housing cannot result in an explosion in the environment. The energy that is generated internally by an explosion is dissipated in the so-called "flameproof chamber" so far that the energy is no longer sufficient for ignition outside the casing. The housing temperature is below the ignition temperature of the gases to which temperature class T4 applies.

The 1MJ6 motors (frame sizes 71 to 200) generally have a located bearing on the non-drive-end (NDE) of the motor.

The following variations are possible on request:

- Coolant temperature >40 °C or site altitude >1000 m (for 1MJ6, the reduction factors listed in catalog part 0 "Introduction" under "General technical data", "Coolant temperature and site altitude" are applicable).
- · Frequency and rated duty
- Pole-changing motors
- Insulated bearing at the non-drive-end (NDE)
- Use according to temperature class 155 (F) in mains-fed operation

On the frequency converter, motors in type of protection "explosion-proof enclosure" can be used thermally acc. to temperature class 155 (F). Converter-fed operation can be ordered with order code A15 (PTC thermistors for tripping) or A16 (PTC thermistors for alarm and tripping), whereby an additional PTC thermistor is fitted to 1MJ6/1MJ7 motors in the connection box.

Identification on the rating plate:

(Ex) II 2G Ex de IIC T1 – T4

😉 II 2G Ex d IIC T1 – T4

Explosion-proof motors

Orientation

Technical specifications (continued)

Zone 2 with type of protection Ex nA (non-sparking)

- Zone 2 acc. to IEC/EN 60079-15 The duty types are:
 - Design for Zone 2 for mains-fed operation (order code M72)
 - Design for Zone 2 for mains-fed operation, with derating (order code **M73**)

1LA/1LG motors are modified for this purpose in the "Non-sparking" design and are suitable for use in hazardous areas of Zone 2 for temperature classes T1 to T3. The maximum surface temperature that can occur during operation must lie below the limit temperature of the respective temperature class. The ventilation system must be in accordance with IEC/EN 60079-0. An external earthing terminal is fitted to the motors. The connection box is similar to the EExe design.

Please inquire in the case of

- Use in accordance with temperature class 155 (F)
- For pole-changing versions

For motors in the "Non-sparking" version, a conformity declaration is available from a recognized testing authority.

Ambient temperature -20 to +60 °C, whereby derating applies from 40 °C upwards. Other temperatures are available on request.

The rating plate or the extra rating plate contains the text:

IEC/EN 60079-15 and number of the "Conformity declaration"

The motors do not have a rated voltage range stamped on the rating plate.

Protection against dust explosions in Zones 21 and 22

The distinction between Zones 21 and 22 is as follows:

- Zone 21 according to IEC 61241, EN 50281 1)
 - Design for Zone 21²), as well as Zone 22 for conducting dust (IP65) for mains-fed operation (order code **M34**)
 Design for Zone 21²), as well as Zone 22 for conducting dust
 - Design for Zone 21²⁷, as well as Zone 22 for conducting dust (IP65) for converter-fed operation, derating (order code M38)

- Zone 22 according to IEC 61241, EN 50281
 - Design for Zone 22 for non-conducting dust (IP55) for mainsfed operation (order code M35)
 - Design for Zone 22 for non-conducting dust (IP55) for converter-fed operation, derating (order code M39)

The 1LA/1LG motors are modified for this purpose for use in zones subject to dust explosion hazards. The surface temperature is \leq 125 °C at rated duty.

An external earthing terminal and a metal external fan are fitted to the motors. In the design for Zone 21, the connection box is similar to the Exe design.

Pole-changing versions are not possible for Zone 21 – they are possible for Zone 22 on request.

Certification:

- Zone 21: EC type-test certificate (ATEX), issued by the DMT testing authority (Deutsche Montan-Technologie) and EC declaration of conformity.
- Zone 22: EC declaration of conformity

Identification on the rating plate:

Zone 21: 🔃 II 2D Ex tD A21 IP65 T125 °C

Zone 22: 🐼 II 3D Ex tD A22 IP55 T125 °C

Ambient temperature –20 °C to +60 °C, whereby derating applies from 40 °C upwards. Other temperatures are available on request.

Generally, the following is valid:

All Ex motors in vertical type of construction with shaft extension pointing down must have a protective cover.

Ex motors cannot be designed in accordance with UL and CSA.

The certificates for the motors for hazardous areas are stored with the documentation in the SD configurator tool for low-voltage motors.

For converter-fed operation, Ex motors must always be monitored using PTC thermistors. Certified tripping units are required for this purpose, see Catalog LV1.

Comprehensive operating instructions and the declaration of conformity are supplied with Ex motors.

In the case of non-standard 1LA8 and 1PQ8 motors, the bearing temperature must be monitored (order code **A72**).

Overview of the technical specifications

Explosion-proof motor	rs - The technology at a glance			
Motors	Type of protection "e"	Type of protection "d"	Type of protection "n"	Dust explosion protection
Frame size	63 M 315 L	71 M 315 M	63 M 450	56 M 450 L
Output range	0.12 to 160 kW	0.25 132 kW	0.09 to 1000 kW	0.06 to 1000 kW
Number of poles	2/4/6	2/4/6/8	2/4/6/8	2/4/6/8
Temperature class	T1 - T3	T1 - T4	T3	_
Degree of protection	II 2 G Ex e II acc. to IEC/EN 60079-0 IEC/EN 60079-7	II 2 G Ex de II acc. to IEC/EN 60079-0 IEC/EN 60079-1	II 3 G Ex nA acc. to IEC/EN 60079-15	Zone 21: II 2D Ex td A21 IP65 T125 °C ³⁾ Zone 22: II 3D Ex td A22 IP55 T125 °C acc. to EN 50281/IEC 61241
Directive	94/9/EG, ATEX 95	94/9/EG, ATEX 95	94/9/EG, ATEX 95	94/9/EG, ATEX 95
Protection class	IP55	IP55	IP55	Zone 21: IP65 Zone 22: IP55
Voltages	All commonly used voltages	All commonly used voltages	All commonly used voltages	All commonly used voltages
Frequency	50 and 60 Hz	50 and 60 Hz	50 and 60 Hz	50 and 60 Hz
Type of construction	All common types of construction	All common types of construction	All common types of construction	All common types of construction
Housing	FS 63 M 160 L aluminum FS 100 L 315 L cast-iron	FS 71 M 315 M cast-iron	FS 63 M 160 L aluminum FS 100 L 450 cast-iron	FS 56 M 225 M aluminum FS 100 L 450 ¹⁾ cast-iron
Cooling method	Surface-cooled	Surface-cooled	Surface-cooled	Surface-cooled
Temperature class	155 (F) used acc. to 130 (B)	155 (F) used acc. to 130 (B) 4)	155 (F) used acc. to 130 (B)	155 (F) used acc. to 130 (B) 5)
Insulation system	DURIGNIT IR 2000	DURIGNIT IR 2000, converter-compatible up to 500 V, 690 V on request	DURIGNIT IR 2000, converter-compatible up to 500 V, 690 V on request	DURIGNIT IR 2000, converter-compatible up to 500 V, 690 V on request

¹⁾ Zone 21 only up to frame size 315 L

Zone 21 takes into account conducting and non-conducting dust

⁾ Zone 21 for "Non-standard motors frame size 315 and above" only up to frame size 315 possible.

⁴⁾ For converter-fed operation used 155 (F)

⁵⁾ For "Non-standard motors frame size 315 and above" temperature class 155 (F) used according to 155 (F).

Orientation

Technical specifications (continued)

Coolant temperature and site altitude

Coolant temperature –40 °C to +40 °C for Ex motor

For all 1LA5, 1LA6, 1LA7, 1LA9 motors (with the exception of 1LA9 with increased output), 1LG4, 1LG6, 1MA6, 1MA7 frame sizes 56 to 315 with the respective types of protection Ex e, Ex nA or dust-Ex (Zone 21/22), the operating ambient temperature can optionally be expanded up to -40 °C. Technical measures are required for this purpose (e.g. metal external fan). Order D19

The order code **D19** is not possible in combination with order code **L03** "Vibration-proof version".

The mechanical limit speed of the 2-pole motors 1LA5/1LA9 in design for Zone 21/22 is reduced from frame size 180 as compared to the values in catalog part 5 "Motors operating with frequency converters":

Frame size	Motor type	2-pole		
		n _{max} rpm	f _{max} Hz	
180	1LA5/1LA9	3300	55	
200		3100	51	
225		3000	50	

With converter-fed operation and operation on 60 Hz supplies, particular attention has to be paid to the mechanical limit speeds - 60 Hz data are not stamped on the rating plate. Alternative: 1LG4/1LG6 motors in design for Zone 21/22.

Special technology

The "Special technology" comprises Ex-mountings on explosion-proof motors.

The field of application of explosion-proof motors is considerably expanded by mounting Ex rotary pulse encoders or Ex seperately driven fans.

The use of a separately driven fan is recommended to increase motor utilization at low speeds and to limit noise generation at speeds significantly higher than the synchronous speed.

Both of these results can only be achieved with converter-fed operation.

For explosion-proof motor versions with Ex rotary pulse encoder or Ex separately driven fan, see tables below.

The following explosion-proof motor versions are available with an Ex rotary pulse encoder:

Type of protection	Order No. + order code	Frame size	Order code of the Ex rotary pulse encoder
Ex nA	1LA6/7/9 + M73 1LG4/6 + M73	100 L 160 L 180 M 315 L	H86: Mounting of explosion-proof rotary pulse encoder –
Dust-Ex (Zone 21)	1LA6/7+ M38 1LA5 + M38 1LA9 + M38 1LG4/6 + M38	100 L 160 L 180 M 225 M 100 L 200 L 180 M 315 L	LL841 900 006 – for use in Zones 2, 21, 22.
Dust-Ex (Zone 22)	1LA6/7 + M39 1LA5 + M39 1LA9 + M39 1LG4/6 + M39	100 L 160 L 180 M 225 M 100 L 200 L 180 M 315 L	
Ex nA or dust-Ex (Zone 22)	1LA6/7/9 + M75 1LG4/6 + M75	100 L 160 L 180 M 315 L	
Ex de	1MJ6 + A15/A16 1MJ7 + A15/A16	90 L 200 L 225 M 315 M	H87: Mounting of explosion-proof rotary pulse encoder on motors Ex d/de in Zone 1.

Ex OG 9 DN 1024 I (BG 90L – 160L)
 Ex HOG 161 DN 1024I (BG 180M – 315L)

The following explosion-proof motor versions are available with an Ex separately driven fan:

• .	•		•
Type of protection	Order No. + order code	Frame size	Order code of the Ex separately driven fan
Ex nA	1LG4/6 + M73	225 M 315 L	M95: "Mounting of explosion-proof separately driven fan Ex nA for use in Zone 2".
Dust-Ex (Zone 21)	1LG4/6 + M38	225 M 315 L	M96: "Mounting of explosion-proof separately driven fan II 2D for use in Zone 21".
Dust-Ex (Zone 22)	1LG4/6 + M39 1LA6/7 + M39 1LA5 + M39 1LA9 + M39	180 M 315 L 100 L 160 L 180 M 225 M 100 L 200 L	M97: "Mounting of explosion-proof separately driven fan II 3D for use in Zone 22".
Ex de	1MJ7 + A15/A16	225 M 315 M	M98: "Mounting of explosion-proof separately driven fan Ex de for use in Zone 1".

Note: Notwithstanding, Ex separately driven fans can also be used for mains-fed operation in special applications.

Explosion-proof motors

Orientation

Technical specifications (continued)

Ex rotary pulse encoder

The rotary pulse encoder can only be mounted on a standard non-drive end (NDE), i.e. a second shaft extension or protective cover cannot be supplied. Therefore, the user must implement a suitable cover for vertical mounting positions to prevent small parts from falling into the fan cover (see also standard IEC//EN 60079-0).

Ex rotary pulse encoders do not have insulated bearings due to their construction (request required!).

The degree of protection of the rotary pulse encoder must be observed. The relevant data are stamped on the rating plate of the rotary pulse encoder.

When an Ex rotary pulse encoder is mounted, the length of the motor increases by Δl . For an explanation of the additional dimensions and weights, see "Dimensions and weights".

LL 841 900 006 rotary pulse encoder

With its rugged construction, this rotary pulse encoder is also suitable for difficult operating environments. It is resistant to shock and virbration.

The LL 841 900 006 rotary pulse encoder for use in Zones 2, 21, 22 can be supplied with the already mounted ADS diagnostic system for an early error detection in the encoder. Order code **H86**

Manufacturer: Leine und Linde (Germany) GmbH Bahnhofstraße 36 73430 Aalen Tel. +49 (0)73 61-78093-0

Fax +49 (0)73 61-78093-11 http://www.leinelinde.com e-Mail: info@leinelinde.se

Technical data for LL 841 900 006 (HTL version)

Mounting of encoder for use below -20 $^{\circ}\text{C}$ and higher than +40 $^{\circ}\text{C}$ on request.

Supply voltage U _B	+9 V to +30 V
Current input without load	max. 80 mA
Admissible load current per output	40 mA
Pulses per revolution	1024
Outputs	6 short-cirucit proof square-wave pulses A, A', B, B', 0, 0' High Current HTL
	Isolated switching output for ADS signal
Pulse offset between the two outputs	90° ±25° el.
Output amplitude	$U_{\text{High}} > U_{\text{B}} - 4 \text{ V}$ $U_{\text{Low}} < 2.5 \text{ V}$
Mark space ratio	1:1 ±10 %
Edge steepness	50 V/μs (without load)
Maximum frequency	100 kHz for 350 m cable
Maximum speed	4200 rpm
Temperature range	−40 to +70 °C
Degree of protection	IP65
Max. adm. radial cantilever force	150 N
Max. adm. axial force	100 N
Termination system	Terminal strips in encoder, Cable connection M20 x 1.5 radial

Ex OG9 DN 1024 I rotary pulse encoder

The Ex OG9 DN 1024 I rotary pulse encoder for use on Ex d/de motors in Zone 1 (frame sizes 90 to 160) can be supplied already mounted.

Order code H87

Manufacturer: Baumer Hübner GmbH Planufer 92b 10967 Berlin Tel. +49 (0)30-6 90 03-0 Fax +49 (0)30-6 90 03-1 04

http://www.baumerhuebner.com e-Mail: info@baumerhuebner.com

Technical data for Ex OG9 DN 1024 I rotary pulse encoder (HTL version)

Mounting of encoder for use below –20 °C and higher than +40 °C on request.

140 O off request.	
Supply voltage U _B	+9 V to +30 V
Current input without load	Approx. 90 mA
Admissible load current per output	60 mA, 300 mA peak
Pulses per revolution	1024
Outputs	6 short-cirucit proof square-wave pulses A, B and A', B' and R, R'
Pulse offset between the two outputs	90° ±20 %
Output amplitude	$U_{\text{High}} \ge U_{\text{B}} - 3.5 \text{ V}$ $U_{\text{Low}} \le 1.5 \text{ V}$
Mark space ratio	1:1 ±20 %
Edge steepness	10 V/μs
Maximum frequency	120 kHz
Maximum speed	7000 rpm
Temperature range	−20 to +55 °C
Degree of protection	IP56
Max. adm. radial cantilever force	350 N
Max. adm. axial force	200 N
Termination system	Terminals with increased safety e, Cable connection M20 x 1.5
Mech. design acc. to Hübner Ident. No.	73 775 B
Weight	Approx. 3.5 kg

Orientation

Technical specifications (continued)

Ex HOG 161 DN 1024 I rotary pulse encoder

With its rugged construction, this rotary pulse encoder is also suitable for difficult operating environments.

The HOG10 DN 1024 I rotary pulse encoder for use on Ex d/de motors in Zone 1 (frame sizes 180 to 315) can be supplied already mounted.

Order code **H87**

Manufacturer: Baumer Hübner GmbH Planufer 92b 10967 Berlin Tel. +49 (0)30-6 90 03-0

Fax +49 (0)30-6 90 03-1 04 http://www.baumerhuebner.com

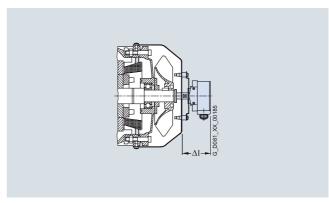
e-Mail: info@baumerhuebner.com

Technical data for HOG10 DN 1024 I (HTL version)

Mounting of encoder for use below -20 °C and higher than +40 °C on request.

740 Confequest.	
Supply voltage U _B	+9 V to +30 V
Current input without load	Approx. 100 mA
Admissible load current per output	60 mA, 300 mA peak
Pulses per revolution	1024
Outputs	64 short-cirucit proof square-wave pulses A, B and A', B' and R, R'
Pulse offset between the two outputs	90° ±20 %
Output amplitude	$U_{\text{High}} = U_{\text{B}} - 3.5 \text{ V}$ $U_{\text{Low}} = 1.5 \text{ V}$
Mark space ratio	1:1 ±20 %
Edge steepness	10 V/μs
Maximum frequency	120 kHz
Maximum speed	5600 rpm
Temperature range	−20 to +65 °C
Degree of protection	IP56
Max. adm. radial cantilever force	650 N
Max. admissible axial force	450 N
Termination system	Terminals with increased safety e, Cable connection M20 x 1.5
Mech. design acc. to Hübner Ident. No.	74 140 A
Weight	Approx. 8.8 kg

Dimensions and weights of the rotary pulse encoders



Ex rotary pulse encoder (on cover), order codes H86, H87

	Ex d/de (Zone 1)	Ex nA (Zo	Ex nA (Zone 2) and dust-Ex (Zone 21/22)					
	1MJ6/7	1LA5/6/7	/9	1LG4/6				
Frame size	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.		
	mm	kg	mm	kg	mm	kg		
90	184	14.0	-		_			
100	188	14.5	110	2.0	-			
112	190	14.5	110	2.0	_			
132	186	16.5	110	2.0	-			
160	183	17.5	110	2.0	-			
180	164	9.0	110	2.0	100	3		
200	164	9.0	110	2.0	100	3		
225	160	12	110	2.0	100	3		
250	160	12	-		100	3		
280	160	12	-		100	3		
315	160	12	-		100	3		

The 1MJ6 motors of frame sizes 90 to 160 feature the rugged, flanged Ex OG9 rotary pulse encoder, which provides a high mechanical protection itself.

A protective cover of non-corrosive sheet steel is available for Ex rotary pulse encoders from the "Special technology" section, see "Mechanical protection for encoder" under "Mechanical design and degrees of protection".

Order code M68

Consequently, the motor length also increases:

- 1LA up to 146 mm
- 1MJ6 up to 175 mm
- 1LG/1MJ7 up to 25 mm

Explosion-proof motors

Orientation

Technical specifications (continued)

Ex separately driven fan

The use of a separately driven fan is recommended to increase motor utilization at low speeds and to limit noise generation at speeds significantly higher than the synchronous speed. Both of these results can only be achieved with converter-fed operation. Please inquire about traction and vibratory operation.

The separately driven fan can be supplied already mounted for the following zones:

- Mounting of explosion-proof separately driven fan Ex de for use in Zone 1 Order code M98
- Mounting of explosion-proof separately driven fan Ex nA for use in Zone 2 Order code M95
- Mounting of explosion-proof separately driven fan II 2D for use in Zone 21 Order code M96
- Mounting of explosion-proof separately driven fan II 3D for use in Zone 22 Order code M97

The supply voltage of the Ex separately driven fan motors is defined as follows:

Type 2CW2 has voltage windings for wide range voltages (see subsequently "Technical data of separately driven fan for Ex motors 1LA5/6/7/9, 1LG4/6 (frame sizes 180 and 200) in design for Zone 22").

The separately driven fan motors 1LA/1MJ have a rated voltage (rated voltage range) with tolerances in accordance with EC/EN 60034-1, Categories A and B.

A rating plate with the operating data is applied to the Ex separately driven fan motors.

The type of protection of the Ex separately driven fan motor corresponds with the type of protection of the assigned Ex basic motor (note order codes for the appropriate zone).

Please note the direction of rotation of the separately driven fan (axial-flow fan) when connecting it.

Coolant temperatures deviating from –20 to +40 °C on request. The Ex separately driven fan has degree of protection IP55 as standard (higher degrees of protection on request).

Motors with separately driven fans must use a PTC thermistor as motor protection. The Ex motor versions for converter-fed operation (order codes: M73, M38, M39, M75, M77, A15, A16) already have PTC thermistors for tripping. The PTC thermistor must safely shut down the motor if the separately driven fan is defective.

For selection information and order numbers, see the tables "Technical data of separately driven fan for Ex motors ..." on the following pages. A rating plate listing all the important data is fitted to the separately driven fan. For supply voltages outside the rated voltage range for 1LA motors, order code **Y81** and plain text required. Please note the direction of rotation of the separately driven fan (axial-flow fan) when connecting it. Admissible coolant temperatures are $CT_{\rm min}$ –20 °C or $CT_{\rm max}$ +40 °C. Lower coolant temperatures on request.

When the separately driven fan is mounted, the length of the motor increases by Δl . For an explanation of the additional dimensions and weights, see "Technology", "Dimensions and weights"

Technical data of separately driven fan for Ex motors 1LA5/6/7/9, 1LG4/6 (frame sizes 180 and 200) in design for Zone 22

Frame size	Designation on rating plate of separately driven fan	Rated voltage range		Frequency	Rated speed	Power con- sumption	Rated current
			V	Hz	rpm	kW	Α
100	2CW2 180-8RF54-1AC0	1 AC	230 to 277	50	2790	0.075	0.29
		3 AC	220 to 290 Δ	50	2830	0.086	0.27
		3 AC	380 to 500 Y	50	2830	0.086	0.16
		1 AC	230 to 277	60	3280	0.094	0.28
		3 AC	220 to 332 Δ	60	3490	0.093	0.27
		3 AC	380 to 575 Y	60	3490	0.093	0.16
112	2CW2 180-8RF54-1AC1	1 AC	230 to 277	50	2720	0.073	0.26
		3 AC	220 to 290 Δ	50	2770	0.085	0.27
		3 AC	380 to 500 Y	50	2770	0.085	0.15
		1 AC	230 to 277	60	3000	0.107	0.31
		3 AC	220 to 332 Δ	60	3280	0.094	0.28
		3 AC	380 to 575 Y	60	3280	0.094	0.16
132	2CW2 180-8RF54-1AC2	1 AC	230 to 277	50	2860	0.115	0.40
		3 AC	220 to 290 Δ	50	2880	0.138	0.45
		3 AC	380 to 500 Y	50	2880	0.138	0.24
		1 AC	230 to 277	60	3380	0.185	0.59
		3 AC	220 to 332 Δ	60	3470	0.148	0.41
		3 AC	380 to 575 Y	60	3470	0.148	0.24
60 to 225 1)	2CW2 180-8RF54-1AC3	1 AC	230 to 277	50	2780	0.236	0.96
		3 AC	220 to 290 Δ	50	2840	0.220	0.76
		3 AC	380 to 500 Y	50	2830	0.220	0.43
		3 AC	220 to 332 Δ	60	3400	0.284	0.94
		3 AC	380 to 575 Y	60	3400	0.284	0.56

Separately driven fans with Order No. 1LA. ... are used for 1LG motors of frame size 225 and above.

Orientation

Technical specifications (continued)

Technical data of separately driven fan for Ex motors 1LG4/6 (frame sizes 225 to 315) n design for Zones 2 1), 21, 22

Frame size	Designation on rating plate of separately driven fan	Rated voltage range		Frequency	Rated speed	Power con- sumption	Rated current at rated voltage 2)
			V	Hz	rpm	kW	Α
225 M to 280 M	1LA7 073-2AA62-Z	3 AC	220 to 240 Δ	50	2800	0.550	1.36
		3 AC	380 to 420 Y	50	2800	0.550	0.79
		3 AC	440 to 480 Y	60	3400	0.630	1.32
315 – 2-pole	1LA9 073-2LA92-Z	3 AC	220 to 240 Δ	50	2780	0.700	1.73
		3 AC	380 to 420 Y	50	2780	0.700	1.00
		3 AC	440 to 480 Y	60	3385	0.700	1.64
315 - 4, 6, 8 -pole	1LA7 073-2AA62-Z	3 AC	220 to 240 Δ	50	2800	0.550	1.36
		3 AC	380 to 420 Y	50	2800	0.550	0.79
		3 AC	440 to 480 Y	60	3400	0.630	1.32

Technical data of separately driven fan for Ex motors 1MJ7 (frame sizes 225 bis 315) in design for Zone 1

Frame size	Designation on rating plate of separately driven fan	Rated voltage range		Frequency	Rated speed	Power con- sumption	Rated current at rated voltage
			V	Hz	rpm	kW	Α
225 M to 280 M	1MJ6 073-2CA92-Z:	3 AC	220 to 240 Δ	50	2790	0.550	1.38
	Data for 50/60 Hz	3 AC	380 to 420 Y	50	2790	0.550	0.8
		3 AC	440 to 480 Y	60	3390	0.630	1.38
315 - 2-pole	1MJ6 073-2CA92-Z:	3 AC	220 to 240 Δ	50	2790	0.550	1.38
	Data for 50/60 Hz	3 AC	380 to 420 Y	50	2790	0.550	0.8
		3 AC	440 to 480 Y	60	3390	0.630	1.38
315 - 4-, 6-, 8-pole	1MJ6 073-2CA92-Z: Data for 50/60 Hz	3 AC	220 to 240 Δ	50	2790	0.550	1.38
		3 AC	380 to 420 Y	50	2790	0.550	0.8
		3 AC	440 to 480 Y	60	3390	0.630	1.38

¹⁾ There is no rated voltage range for motors for Zone 2.

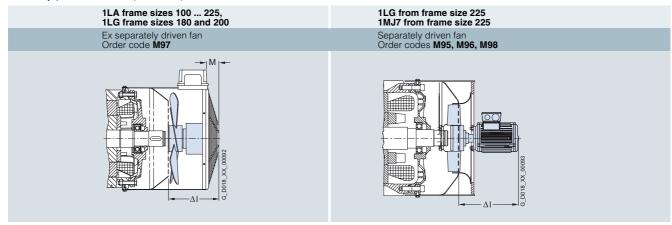
²⁾ The values are only valid for the medium voltage of the rated voltage; therefore, there is no valid rated voltage range.

Orientation

Technical specifications (continued)

Dimensions and weights of the Ex separeately driven fans

Ex rotary pulse encoder (on cover) order codes H86, H87



	Zone 22				Zones 2, 21		Zone 1 (Ex	d/de)
	1LA5/6/7/9		1LG4/6		1LG4/6		1MJ6/7	
Frame size	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.	ΔΙ	Weight approx.
	mm	kg	mm	kg	mm	kg	mm	kg
100	141	4	-	-	-	_	-	-
112	158	4.5	-	-	-	-	-	-
132	177	5.5	-	-	-	-	-	-
160	227	7	-	-	-	-	-	-
180	269	10	269	10	-	-	-	-
200	272	11	272	11	-	-	-	-
225	272	11	235	22	235	22	372	27
250	_	_	235	25	235	25	370	32
280	_	-	235	28	235	28	370	34
315	_	_	247	36	247	36	385	40

Orientation

Selection and ordering data

Preliminary selection of the motor according to motor type/series, speed or number of poles, frame size, rated output, rated torque, rated speed and rated current

Self-ventilated motors in Zone 1 with type of protection "e" (Ex e II Increased safety)

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Aluminum se	ries 1MA7 50 Hz					
3000, 2-pole	63 M 160 L	0.18 16	2810 2910	0.61 53	0.55 30.0	4/18 4/19
1500, 4-pole	63 M 160 L	0.12 13.5	1375 1465	0.83 88	0.52 27	4/20 4/21
1000, 6-pole	71 M 160 L	0.25 9.7	850 965	2.8 96	0.81 21	4/20 4/21
Cast-iron seri	es 1MA6 50 Hz					
3000, 2-pole	100 L 315 L	2.5 165	2865 2986	8.3 528	5.3 280	4/22 4/25
1500, 4-pole	100 L 315 L	2 165	1420 1492	14 1061	4.5 305	4/26 4/29
1000, 6-pole	100 L 315 L	1.3 135	935 991	13 1300	3.35 240	4/30 4/33

Self-ventilated motors in Zone 1 with type of protection "de" (Ex de IIC explosion-proof enclosure)

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Cast-iron ser	ies 1MJ6 50 Hz					
3000, 2-pole	71 M 200 L	0.37 37	2750 2945	1 120	0.98 64	4/34 4/35
1500, 4-pole	71 M 200 L	0.25 30	1325 1465	1 196	0.78 55	4/36 4/37
1000, 6-pole	71 M 200 L	0.25 22	870 975	2 215	0.82 42.5	4/38 4/39
750, 8-pole	90 L 200 L	0.37 15	655 725	5 198	1.16 32	4/40 4/41
Cast-iron ser	ies 1MJ7 50 Hz					
3000, 2-pole	225 M 315 M	45 132	2955 2980	145 423	77 225	4/34 4/35
1500, 4-pole	225 S 315 M	37 132	1475 1486	240 848	67 232	4/36 4/37
1000, 6-pole	225 M 315 M	30 90	978 988	293 870	56 162	4/38 4/39
750, 8-pole	225 S 315 M	18.5 75	725 738	244 970	37.5 140	4/40 4/41

Orientation

Selection and ordering data (continued)

Self-ventilated motors in Zones 2, 21 and 22 with type of protection "n" or protection against dust explosions

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V, 50 Hz at 460 V, 60 Hz	Detailed selection and ordering data Page
		kW at 50 Hz				
rpm	ries 1LA7 and 1L	HP at 60 Hz	rpm	Nm	A	
3000, 2-pole	56 M ²⁾ 225 M	0.09 45	2830 2959	0.3 145	0.26 78	4/42 4/43
1500, 4-pole	56 M ²⁾ 225 M	0.06 45	1350 1470	0.42 292	0.2 80	4/44 4/45
1000, 4 pole	63 M 225 M	0.09 30	850 978	1 293	0.44 61	4/46 4/47
750, 8-pole	71 M 225 M	0.09 22	630 724	1.4 290	0.36 44.5	4/48 4/49
Aluminum se		0.00 22	000 111 72 1		0.00 1	,, 10 ,, 10
"High Efficiency	v" 50 Hz					
3000, 2-pole	56 M 200 L	0.09 37	2830 2950	0.3 120	0.24 64	4/50 4/51
1500, 4-pole	56 M 200 L	0.06 30	1380 1465	0.42 196	0.22 53	4/52 4/53
1000, 6-pole	90 S 200 L	0.75 22	925 975	7.7 215	2 45	4/54 4/55
For use in the N	lorth American mark	et according to EPA	ACT 60 Hz			
3600, 2-pole	56 M 200 L	0.12 50	3440 3555	0.25 100	0.23 57	4/56 4/57
1800, 4-pole	56 M 200 L	0.08 40	1715 1770	0.33 161	0.18 47	4/58 4/59
1200, 6-pole	90 S 200 L	1 30	1140 1175	6.2 182	1.78 40	4/60 4/61
Cast-iron seri	ies 1LA6 and 1LG	4 50 Hz				
3000, 2-pole	100 L 315 L	3 200	2890 2982	9.9 641	6.1 325	4/62 4/63
1500, 4-pole	100 L 315 L	2.2 200	1420 1486	15 1285	4.7 340	4/64 4/65
1000, 6-pole	100 L 315 L	1.5 160	925 988	15 1547	3.9 285	4/66 4/67
750, 8-pole	100 L 315 L	0.75 132	679 738	11 1708	2.15 245	4/68 4/69
Cast-iron seri	ies 1LG6					
"High Efficiency	y" 50 Hz					
3000, 2-pole	180 M 315 L	22 200	2955 2982	71 641	38.5 320	4/70 4/71
1500, 4-pole	180 M 315 L	18.5 200	1470 1490	120 1282	34.5 340	4/70 4/71
1000, 6-pole	180 M 315 L	15 160	975 990	147 1543	29.5 280	4/72 4/73
750, 8-pole	180 M 315 L	11 132	725 740	145 1704	23.5 240	4/72 4/73
	lorth American mark	_				
3600, 2-pole	180 M 315 L	30 300	3560 3591	60 595	34 320	4/74 4/75
1800, 4-pole	180 M 315 L	25 300	1775 1792	100 1193	31 335	4/76 4/77
1200, 6-pole	180 M 315 L	20 200	1178 1192	121 1195	25.5 235	4/78 4/79
	ies 1LA8 50 Hz for			004 0000	445 4000	0//4 0//5
3000, 2-pole	315 450	250 1000	2979 2986	801 3200	415 1020	3/14 3/15
1500, 4-pole	315 450	250 1000	1488 1492	1600 6400	430 1060	3/14 3/15
1000, 6-pole	315 450	200 800	988 993	1930 7690	345 1100	3/16 3/17
750, 8-pole	315 450 ies 1PQ8 50 Hz wi	160 630	739 744	2070 8090	295 1160	3/16 3/17
				001 2000	415 1000	2/06 2/07
3000, 2-pole	315 450	250 1000	2979 2986 1488 1492	801 3200	415 1020	3/26 3/27 3/26 3/27
1500, 4-pole	315 450	250 1000		1600 6400	430 1060	
1000, 6-pole	315 450	200 800	988 993	1930 7690	345 1100	3/28 3/29
750, 8-pole	315 450	160 630	739 744	2070 8090	295 1160	3/28 3/29

Motors for converter-fed operation 1LA8 $^{3)}$ with normal and special insulation or 1PQ8 $^{3)}$ with special insulation, see overview on Page 3/11.

¹⁾ Motor series 1LA5 is not possible for Zone 2.

 $^{^{2)}\,\,}$ Motor series 1LA7 is only possible for Zone 2 in frame size 63 M and above.

³⁾ Motor series 1LA8 and 1PQ8 are not possible for Zone 21, 1PQ8 for Zones 2 and 22 on request.

Orientation

More information

Fundamental physical principles and definitions

Explosion

An explosion is the sudden chemical reaction of a combustible substance with oxygen, involving the release of high energy. Combustible substances can be gases, vapors, fumes or dust. An explosion can only take place if the following three factors coincide:

- 1. Combustible substance (in the relevant distribution and concentration)
- 2. Oxygen (in the air)
- 3. Source of ignition (e.g. electrical spark)

Primary and secondary explosion protection

Integrated explosion protection

- 1. Prevention of dangerous potentially explosive atmospheres
- 2. Prevention of the ignition of dangerous potentially explosive atmospheres
- 3. Limiting the explosion to a negligible degree

The principle of integrated explosion protection requires all explosion protection measures to be carried out in a defined order. A distinction is made here between primary and secondary protective measures.

Primary explosion protection covers all measures that prevent the formation of a potentially explosive atmosphere.

What are the protective measures that can be taken to minimize the risk of an explosion?

- Avoidance of combustible substances
- Inerting (addition of nitrogen, carbon dioxide, etc.)
- Limiting of the concentration
- · Improved ventilation

Secondary explosion protection is required if the explosion hazard cannot be removed or can only be partially removed using primary explosion protection measures.

When considering safety-related factors, it is necessary to know certain characteristic quantities of combustible materials.

Flash point

The flash point for flammable liquids specifies the lowest temperature at which a vapor-air mixture forms over the surface of the liquid that can be ignited by a separate source.

If the flash point of such a flammable liquid is significantly above the maximum occurring temperatures, a potentially explosive atmosphere cannot form there. However, the flash point of a mixture of different liquids can also be lower than the flash point of the individual components.

In technical regulations, flammable liquids are divided into four hazard classes:

Hazard class	Flash point
Al	<21 °C
All	21 55 °C
AIII	>55 100 °C
В	<21 °C, at 15 °C soluble in water

Explosion limits

Combustible substances form a potentially explosive atmosphere when they are present within a certain range of concentration (see "Area subject to explosion hazard").

If the concentration is too low (lean mixture) and if the concentration is too high (rich mixture) an explosion does not take place. Instead slow burning takes place, or no burning at all. Only in the area between the upper and the lower explosion limits does the mixture react explosively if ignited. The explosion limits depend on the surrounding pressure and the proportion of oxygen in the air (see the table below).

We refer to a deflagration, explosion, or detonation, depending on the speed of combustion. A potentially explosive atmosphere is present if ignition represents a hazard for personnel or materials. A potentially explosive atmosphere, even one of low volume, can result in hazardous explosions in an enclosed space.

Area subject to explosion hazard

100 % vol	Air concentration	0 % vol				
Mixture too weak	Area subject to explosion hazard	Mixture too rich				
No combustion	4	Partial combustion, no explosion				
← l	ower explosion limit uppe	er →				
0 % vol		100 % vol				
Concentration of combustible substance						

Dusts

In industrial environments, e.g. in chemical plants or in flour mills, solid matter is often present in small particles and also in the form of dust.

The term "dust" is defined in DIN EN 50281-1-2 as small solid particles in the atmosphere that are deposited due to their own weight but which remain in the atmosphere for some time in the form of a dust/air mixture". Dust deposits are comparable to a porous body and have an air component of up to 90 %. If the temperature of dust deposits is increased, this can result in self-ignition of the combustible substance in the form of dust.

When deposits of dust with a small particle size are disturbed, there is a risk of explosion. This risk increases as the particle size decreases, because the surface area of the hollow space increases. Dust explosions are often the result of disturbed glowing dust deposits that carry the initial spark within them.

Explosions of gas/air or vapor/air mixtures can also disturb dust, in which case the gas explosion can become a dust explosion.

Explosion-proof motors

Orientation

More information (continued)

In coal mines, methane gas explosions often caused coal dust explosions which surpassed the gas explosions in their effects.

The risk of an explosion is prevented by using explosion-proof equipment in accordance with its protection capability. The identification of the equipment categories mirrors the effectiveness of the explosion protection and therefore its use in the corresponding areas subject to explosion hazard.

The potential risk of explosive dust atmospheres and the selection of appropriate protective measures are assessed on the basis of safety characteristics for the materials involved. Dusts are subdivided here in accordance with two of their material-specific characteristics:

- Conductivity
 Dusts that have a specific electrical resistance of up to 10³ Ωm are classed as conductive.
- Combustibility
 Combustible dusts, however, are characterized by the fact
 that they can burn or glow in air and that they can form explo sive mixtures at atmospheric pressure and at temperature
 from –20 to +60 °C in combination with air.

Examples of safety characteristics in the case of disturbed dust include the minimum ignition energy and the ignition temperature, whereas in the case of dust deposits, the glowing temperature is a characteristic feature.

Minimum ignition energy

The application of a certain amount of energy is required to ignite a potentially explosive atmosphere.

The minimum energy is taken to be the lowest possible converted energy, for example, the discharge of a capacitor, that will ignite the relevant flammable mixture.

The minimum energy lies between approximately 10⁻⁵ J for hydrogen, and several Joules for certain dusts.

What can cause ignition?

- Hot surfaces
- Adiabatic compression
- Ultrasound
- Ionized radiation
- · Open flames
- · Chemical reaction
- · Optical radiation
- Electromagnetic radiation
- Electrostatic discharge
- · Sparks caused mechanically by friction or impact
- Electrical sparks and arcing
- · Ionized radiation

Legislative basis and standards

Legislative basis of explosion protection

Globally, explosion protection is regulated by the legislatures of the individual countries. At the international level, the IEC is attempting to get closer to the aim of "a single global test and certificate" by introducing the IECEx Scheme.

EU directives

In the European Union, explosion protection is regulated by directives and laws.

Electrical equipment for use in potentially explosive atmospheres must therefore possess test certification or approval. The relevant systems and equipment are graded as systems requiring monitoring and must only use devices approved for this purpose. In addition, commissioning, modification, and regular safety inspections must only be accepted or carried out by approved institutions or societies. The EU directives are binding for all member states and form the legal framework.

Selection of important EU directives

edication of important	LO directives			
Short designation	Full text	Directive no.	Valid as of:	End of transition period
EX Directive (ATEX 95)	Directive of the European Parliament and Council of March 23, 1994 on the harmonization of laws of the Member States concerning equipment and protective systems intended for use in potentially explosive atmospheres	94/9/EG	03/01/96	06/30/03
ATEX 137	Minimum regulations for improving the health protection and safety of employees that could be endangered by potentially explosive atmospheres	1999/92/EG	12/16/99	06/30/03

Orientation

More information (continued)

National laws and regulations

In general, the EU directives are European laws that must be incorporated by the individual member states unmodified by ratification. Directive 94/9/EU was adopted completely into the German explosion protection regulation ExVO. The underlying legislation for technical equipment is the Equipment Safety Law (GSG) to which ExVO is appended as a separate regulation (11th GSGV).

In contrast, ATEX 137 (Directive - 1999/92/EC) contains only "Minimum regulations for improving the health protection and safety of employees that could be endangered by potentially explosive atmospheres", so that each EU member state can pass its own regulations beyond the minimum requirements. In the German Federal Republic, the contents of the directive have been implemented in factory safety legislation. In order to simplify the legislation, the contents of several earlier regulations have been simultaneously integrated into the factory safety legislation ("BetrSichVO"). From the area of explosion protection, these are:

- The regulation concerning electrical installations in potentially explosive atmospheres (ElexV)
- The acetylene regulation
- The regulation concerning flammable liquids

These regulations became defunct when the factory safety legislation came into force on 01/01/2003.

Explosion protection guidelines (EX-RL) of the professional associations

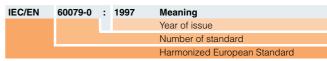
In the "Guidelines for the prevention of hazards from potentially explosive atmospheres with listed examples" of the *German Chemicals Professional Association*, specific information is given on the hazards of potentially explosive atmospheres and measures for their prevention or limitation are listed. Of special use are the examples of individual potentially explosive process plants in the most diverse industrial sectors in which these measures are listed in detail. Valuable suggestions and risk evaluations are available for planners and operators of such plants or similar process plants. While the EX Directives have no legal status, they are nevertheless to be regarded as important recommendations that can also be called upon for support in deciding legal questions in the event of damage.

Standards

There are a host of technical standards worldwide for the area of explosion protection. The standards environment is subject to constant modification. This is the result of both adaptation to technical progress and increased safety demands in society. International efforts towards harmonization also contribute to the aim of achieving the most uniform global standards possible and the resulting removal of barriers to trade.

EU standards

The standards for explosion protection valid in the European Union are created on the basis of the EU Directives under the leadership of CENELEC (European Committee for Electrotechnical Standardization). CENELEC comprises the national committees of the member states. Since, in the meantime, standardization at international level gained greatly in importance through the dynamism of the IEC (International Electrotechnical Commission), CENELEC has decided only to pass standards in parallel with the IEC. In practice, this means European standards in the area of electrical/electronic systems will now be created or redefined almost exclusively on the basis of IEC standards as harmonized EN standards. For the area of explosion protection, these are mainly the standards of the EN 60079 series. The numbers of harmonized European standards are built up according to the following system:



IEC

At the international level, the IEC (International Electrotechnical Commission) issues standards for explosion protection. The Technical Committee TC31 is responsible. Standards for explosion protection are found in the IEC 60079-x series (previously IEC 79-x). The x represents the numbers of the individual technical standards, e.g. IEC 60079-7 for intrinsic safety.

Classification of explosion-protected equipment

Identification

The identification of electrical equipment for areas protected against explosion hazards should include:

- The manufacturer who supplied the equipment
- A designation that identifies it
- The implementation range
 - In underground mines I
 - Other areas II
 - Gases and vapors G -, dusts D or mines M -,
- The categories that specify whether the device can be used for specific zones
- The type(s) of protection to which the equipment complies
- The testing authority that issued the test certificate, the standard or version of the standard to which the equipment complies including the registration number of the certificate from the testing authority, and if necessary, the special conditions to be observed.
- The data that is normally required for an identical item of equipment in industrial design should also be provided.

Example for identification according to 94/9/EU

CE	0158	⟨Ex⟩ II 2D	IP65	T125 °C	Meaning
					Temperature range
					Enclosure protection class
					Ex protection zone
					Nominated authority for certification of the QA system in accordance with 94/9/EU
					Conformity mark

Equipment ide	entificati	on code		Meaning
SAMPLE_CO Type 07-5103				Manufacturer and type designation
Ex II 2D	P65 T 1:	25 °C		Acc. to EN 50281 Protection afforded by housing, IP65 protection class Max. surface temperature +125 °C
PTB	00	ATEX	1081	Serial No. of test authority
			ATEX generation	
				Certified 2000
				Symbol of test authority

Explosion-proof motors

Orientation

More information (continued)

Device groups/categories

Devices are classified into device groups:

- · Device group I
 - in underground operations
 - in mines
 - as well as open-cast operations
- Device group II
 - Devices for use in the other areas

Each device group contains equipment that is in turn assigned to different categories (Directive 94/9/EC).

The category specifies the zone in which the equipment may be used.

Comparison of device groups and categories

Device group I (mining)		
Category	M1: Extremely high level of safety	M2: High level of safety
Sufficient safety	Through 2 protective measures/in the event of 2 faults	Must be switched off in the presence of an Ex atmosphere.

Device group II (other areas subject to explosion hazard)											
Category	1: Extremel level of s		2: High lev safety	el of	3: Normal level of safety						
Sufficient safety	Through 2 protective measures/in the event of 2 faults		In the ex frequent faults/in of one fa	device the event	In the case of fault-free operation						
Use	Zone Zone 0 20		Zone Zone 1 21		Zone 2	Zone 22					

Zones

Potentially explosive atmospheres are divided into zones. Division into zones depends on the chronological and geographical probability of the presence of a hazardous, potentially explosive atmosphere.

Information and specifications for zone subdivision can be found in EN/IEC 60079-10.

Equipment in areas where a constant explosion hazard exists (Zone 0/20) are subject to stricter requirements, and by contrast, equipment in less hazardous areas (Zone 1/21, Zone 2/22) is subject to less stringent requirements. In general, 95 % of systems are installed in Zone 1 and only 5 % of equipment is in Zone 0.

Subdivision of combustible dusts into different zones

Flamma	Flammable gases, vapors, and mist									
Zone	Equipment category	Description								
0	1G	Hazardous, potentially explosive atmosphere present continuously and over extended periods .								
1	2G 1G	It is to be expected that a hazardous, potentially explosive atmosphere will only occur occasionally .								
2	3G 2G 1G	It is to be expected that a hazardous, potentially explosive atmosphere will occur only rarely and then only for a short period .								

Flamma	able dusts	
Zone	Equipment category	Description
20	1D	Areas where a potentially explosive atmosphere comprising dust-air mixtures is present continuously , over extended periods or frequently .
21	2D 1D	Areas where it is expected that a hazardous, potentially explosive atmosphere comprising dust-air mixtures will occur occasionally and for short periods.
22	3D 2D 1D	Areas in which it is not to be expected that a potentially explosive atmosphere will be caused by stirred-up dust. If this does occur, then in all probability only rarely and for a short period.

Types of protection

The protection types are design measures and electrical measures carried out on the equipment to achieve explosion protection in the areas subject to explosion hazard.

Protection types are secondary explosion protection measures. The scope of the secondary explosion protection measures depends on the probability of the occurrence of a hazardous, potentially explosive atmosphere.

Electrical equipment for areas subject to explosion hazard must comply with the general requirements of IEC/EN 60079-0 and the specific requirements for the relevant type of protection in which the equipment is listed.

The types of protection listed on the pages below are significant in accordance with IEC/EN 60079-0. All types of protection are based on different principles.

Types of protection for gas	ses					Use in Z	one	
Degree of protection	Coding	Schematic diagram	Basic principle	Standard	Examples	0 1		2
General requirements		⟨£x⟩	General requirements for the type and testing of electrical equipment intended for the Ex area	IEC/EN 60079-0				
Increased safety	е	X	Applies only to equipment, or its component parts, that normally does not create sparks or arcs, does not attain hazardous temperatures, and whose mains voltage does not exceed 1 kV	IEC/EN 60079-7	Squirrel-cage motors, terminals, connection boxes	•		•
Flameproof enclosure	d	1	If an explosion occurs inside the enclosure, the housing will withstand the pressure and the explosion will not be propagated outside the enclosure	IEC/EN 60079-1	Squirrel-cage motors, switchgear, transformers	•		•
Types of protection	n	Zone 2 Several protection types are included under this type	Slightly simplified application of the other Zone 2 protection types – "n" stands for "non-igniting"	EN 50021 ¹⁾ IEC/EN 60079-15	Squirrel-cage motors, programmable controllers			•

¹⁾ From 2007 IEC/EN 60079-15

Orientation

More information (continued)

Types of protection for de	usts				Use in	n Zone	
Type of protection	Coding	Basic principle	Standard	Examples	20	21	22
Pressurized enclosure	pD	Penetration of a surrounding atmosphere into the housing of electrical equipment is prevented by retaining an ignition protection gas (air, inert gas or other suitable gas) internally at a higher pressure than the surrounding atmosphere.	IEC 61241	Equipment in which sparks, arcs or hot components occur during operation	•	•	•
Encapsulation	mD	Components that can ignite a potentially explosive atmosphere through sparks or heating are embedded in a potting compound such that the explosive atmosphere cannot ignite. This is achieved by completely covering the components with a potting compound that is resistant to physical (particularly electrical, thermal and mechanical) as well as chemical influences.	EN 50281 IEC 61241	Switchgear and control cabinets	•	•	•
Protection by housing	tD	The housing is so thick that ingress of combusti- ble dust is not possible. The external surface temperature of the housing is limited.	EN 50281 IEC 61241	Measuring and monitoring equipment	•	•	•
Intrinsic safety	iaD, ibD	Current and voltage are limited so that intrinsic safety is guaranteed. Sparks or thermal effects cannot ignite a dust/air mixture.	EN 50281 IEC 61241	Sensors and actuators	•	•	•

Temperature classes

The ignition temperature of flammable gases or a flammable liquid is the lowest temperature of a heated surface at which the gas/air or vapor/air mixture just ignites.

Thus the highest surface temperature of any equipment must always be less than the ignition temperature of the surrounding atmosphere.

Temperature classes T1 to T6 have been introduced for electrical equipment of Explosion group II. Equipment is assigned to each temperature class according to its maximum surface temperature.

Equipment that corresponds to a higher temperature class can also be used for applications with a lower temperature class.

Flammable gases and vapors are assigned to the relevant temperature class according to ignition temperature.

Definition of the temperature classes

Temperature class	Maximum surface temperature of the equipment	Ignition temperatures of combustible substances				
T1	450 °C	>450 °C				
T2	300 °C	>300 °C				
T3	200 °C	>200 °C				
T4	135 °C	>135 °C				
T5	100 °C	>100 °C				
T6	85 °C	>85 °C				

Classification of gases and vapors into explosion groups and temperature classes

Explosion group	Temperature classes	3				
	T1	T2	T3	T4	T5	T6
1	Methane					
II A	Acetone Ethane Ethyl acetate Ammonia Benzene (pure) Acetic acid Carbon monoxide Carbon dioxide Methane Methanol Propane Toluene	Ethyl alcohol i-amyl acetate n-butane n-butyl alcohol	Petrol Diesel fuel Aviation gasoline Fuel oil n-hexane	Acetyl aldehyde Ethyl ether		
IIВ	Town gas (Illuminating gas)	Ethylene				
II C	Hydrogen	Acetylene				Carbon disulfide

For further information, please contact your local Siemens contact – see "Siemens Contacts Worldwide" in the Appendix.

Self-ventilated, in Zone 1 with type of protection "e" **Aluminum series 1MA7**

Selection and ordering data

Rated or	utput	Tempera- ture class	Frame size		values at rate		_		Order No.	Price	Weight
50 Hz	60 Hz	ture class	3120	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz	Power factor at 50 Hz	Rated current at 380 420 V, 50 Hz	For Order No. supplements for voltage and type of construction, see table below		IM B3 type of construc- tion approx.
Prated	$P_{\rm rated}$		FS	n _{rated}	$T_{\rm rated}$	η_{rated}	$\cos arphi_{ m rated}$	I _{rated}			m
kW	kW			rpm	Nm	%		Α			kg
		at 50 Hz, 30 ses T1 to T		60 Hz, tem	perature cl	ass 155 (F), IP55 deg	ree of protec	etion,		
0.18	0.18	T1,T2,T3	63 M	2810	0.61	66	0.74	0.55	1MA7 060-2BA□□		3.9
0.25	0.25	T1,T2,T3	63 M	2800	0.85	68	0.81	0.7	1MA7 063-2BA□□		4.5
0.37	0.37	T1,T2,T3	71 M	2825	1.3	73	0.8	0.93	1MA7 070-2BA□□		5.4
0.55	0.55	T1,T2,T3	71 M	2785	1.9	72	0.80	1.4	1MA7 073-2BA□□		7
0.75	0.75	T1,T2,T3	80 M	2845	2.5	73	0.85	1.81	1MA7 080-2BA□□		8.6
1.1	1.1	T1,T2,T3	80 M	2855	3.7	79	0.85	2.5	1MA7 083-2BA□□		10.3
1.3	1.3	T1,T2,T3	90 S	2850	4.4	78	0.88	2.9	1MA7 090-2BA□□		13.3
1.85	1.85	T1,T2,T3	90 L	2860	6.2	81	0.88	3.95	1MA7 096-2BA□□		16.1
2.5	2.5	T1,T2,T3	100 L	2865	8.3	82	0.87	5.3	1MA7 106-2BA□□		21
3.3	3.3	T1,T2,T3	112 M	2875	11	84	0.89	6.7	1MA7 113-2BB□□		27
4.6	4.6	T1,T2,T3	132 S	2920	15	83	0.9	9.2	1MA7 130-2BB□□		38
5.5	5.5	T3	132 S	2925	18	86	0.92	10.6	1MA7 131-2BB□□ ¹⁾		44
7.5	7.5	T3	160 M	2945	24	87.5	0.9	14.3	1MA7 163-2BB□□ ¹⁾		67
10	10	T3	160 M	2940	33	88.5	0.92	18.6	1MA7 164-2BB□□ ¹⁾		72
12.5	12.5	T3	160 L	2940	41	89	0.93	23	1MA7 166-2BB□□ 1)		82

Rated ou at 50 Hz	tput 60 Hz	Tempera- ture class	Frame size	Operating v Rated speed at 50 Hz	values at rate Rated torque at 50 Hz	d output Efficiency at 50 Hz	Power factor at 50 Hz	Rated current at 380 420 V, 50 Hz	Order No. For Order No. supplements for voltage and type of construction, see table below	Price	Weight IM B3 type of construc- tion approx.
Prated	Prated		FS	n _{rated}	T _{rated}	η_{rated}	$\cos arphi_{ { m rated}}$	I _{rated}			m
kW	kW			rpm	Nm	%		Α			kg
		at 50 Hz, 36 ses T1 and						ree of proted	tion,		
6.5	6.5	T1,T2	132 S	2900	21	85	0.93	12.5	1MA7 131-2BB□□ ¹⁾		44
9.5	9.5	T1,T2	160 M	2920	31	87	0.91	18.1	1MA7 163-2BB□□ ¹⁾		67
13	13	T1,T2	160 M	2910	43	87.5	0.92	24.5	1MA7 164-2BB□□ 1) 2)		72
16	16	T1,T2	160 L	2910	53	87	0.93	30	1MA7 166-2BB□□ 1) 2)		82

Order No. supplements

order mer cappie												
Motor type	Penultimate p	osition: Voltage	code		Final position: Type of construction code							
	50 Hz				Without flange					With standard flange With spe flange		
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 V∆	IM B3/6/7/8,	IM B5, IM V3 ⁽³⁾	IM V1	IM B35	IM B14, IM V19 ⁽³⁾	IM B34	IM B14	
	For delta connection, overload properties phase-failure protection must be				IM V6 3)	IM V3 ³⁾	with pro- tective cover ^{3) 4)}		IM V19 ³⁾		IM V19 ³⁾	
	1	6	3	5	0	1	4	6	2	7	3	
1MA7 06 □□	0	-	0	-		/	/	/	/	/	1	
1MA7 07 □□	0	0	0	-		1	1	✓	✓	1	1	
1MA7 08 □□	0	0	0	-		1	1	✓	✓	1	1	
1MA7 09 □□	0	0	0	-		1	/	/	/	/	1	
1MA7 10 □□	0	0	0	0		1	1	1	✓	✓	1	
1MA7 11 □□	0	0	0	0		1	1	√	√	1	1	
1MA7 13 □□	0	0	0	0		1	1	✓	✓	1	1	
1MA7 16 □□	0	0	0	0		1	1	1	✓	✓	1	

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages"). Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For footnotes, see Page 4/19.

Self-ventilated, in Zone 1 with type of protection "e" Aluminum series 1MA7

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated	output	$t_{\rm E}$ time	
	with direct starting	as multiple of rated				Measuring	Sound	for	for
	torque	current	torque			surface sound	pressure	tempera-	tempera-
	· ·		•			pressure level at 50 Hz	level at 50 Hz	ture class T1/T2	ture class T3
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}	t_{E}	t_{E}
					kgm ²	dB(A)	dB(A)	S	S
2-pole, 3000 rpm a	t 50 Hz, 3600 rpm	n at 60 Hz, tempe	rature class 155	(F), IP55	degree c	of protection,			
temperature classe	es T1 to T3								
1MA7 060-2BA□□	2.3	4.4	2.3	16	0.00018	49	60	30	27
1MA7 063-2BA□□	2.2	4.4	2.3	16	0.00023	49	60	19	16
1MA7 070-2BA□□	2.3	5.6	2.1	16	0.00035	52	63	28	25
1MA7 073-2BA□□	3	5.2	2.6	16	0.00045	52	63	18	13
1MA7 080-2BA□□	2.5	6.2	2.7	16	0.00085	56	67	13	11
1MA7 083-2BA□□	2.8	6.4	3	16	0.0011	56	67	12	10
1MA7 090-2BA□□	2.6	6.2	2.8	16	0.0015	60	72	12	11
1MA7 096-2BA□□	2.8	7.2	2.8	16	0.002	60	72	9	8
1MA7 106-2BA□□	2.6	7.4	2.8	16	0.0038	62	74	9	8
1MA7 113-2BB□□	2.1	6.6	2.3	13	0.0055	63	75	10	9
1MA7 130-2BB□□	1.9	6.8	2.5	13	0.016	68	80	15	13
1MA7 131-2BB□□	2.2	7.7	2.7	13	0.021	68	80	15	13
1MA7 163-2BB□□	2.2	7.6	3.1	13	0.034	70	82	29	18
1MA7 164-2BB□□	2.1	7.6	2.9	13	0.04	70	82	23	12
1MA7 166-2BB□□	2.3	7.6	3	13	0.052	70	82	21	9

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated	output	t_{E} time for	$t_{\rm E}$ time for
	with direct starti	ng as multiple of rate	ed			Measuring	Sound	tempera- ture class	tempera- ture class
	torque	current	torque			surface sound pressure level at 50 Hz	pressure level at 50 Hz	T1/T2	T3
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}	t_{E}	t_{E}
					kgm²	dB(A)	dB(A)	S	S
2-pole, 3000 rpm temperature clas					5 degree (of protection,			
1MA7 131-2BB□□	1.9	6.5	2.3	13	0.021	68	80	12	7
1MA7 163-2BB□□	1.7	6	2.4	13	0.034	70	82	24	_
1MA7 164-2BB□□	1.6	5.8	2.2	13	0.04	70	82	16	_
1MA7 166-2BB□□	1.8	5.8	2.3	13	0.052	70	82	15	_

¹⁾ For the following versions T3-output is stamped as standard:

⁻ order code A11/A12 voltage code "9"

Alternative: order code C30 "T1/T2-output on the rating plate"

²⁾ Utilization according to temperature class 155 (F).

³⁾ The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

⁴⁾ The "Second shaft extension" option, order code **K16** is not possible.

Explosion-proof motors

Self-ventilated, in Zone 1 with type of protection "e" Aluminum series 1MA7

Selection and ordering data (continued)

Rated ou	utput	Tempera-	Frame	Operating	values at rate	ed output			Order No.	Price	Weight
at 50 Hz	60 Hz	ture class	size	Rated speed	Rated torque at	Efficiency at 50 Hz	Power factor	Rated current at	For Order No. supplements for		IM B3 type of
				at 50 Hz	50 Hz		at 50 Hz	380420 V, 50 Hz	voltage and type of construction, see table below		construc- tion approx.
P _{rated}	P _{rated}		FS	n _{rated}	$T_{\rm rated}$	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	I _{rated}	See table below		т
kW	kW			rpm	Nm	%	Taleu	A			kg
4-pole,	1500 rpm	at 50 Hz, 18	800 rpm at	60 Hz, tem	perature c	lass 155 (F), IP55 deg	ree of protec	ction,		
temper	ature clas	ses T1 to T	3				<i></i>				
0.12	0.12	T1,T2,T3	63 M	1375	0.83	55	0.66	0.52	1MA7 060-4BB□□		3.9
0.18	0.18	T1,T2,T3	63 M	1330	1.3	57	0.75	0.62	1MA7 063-4BB□□		4.5
0.25	0.25	T1,T2,T3	71 M	1310	1.8	60	0.77	0.8	1MA7 070-4BB□□		6
0.37	0.37	T3	71 M	1355	2.6	67	0.74	1.1	1MA7 073-4BB□□		6.4
0.55	0.55	T1,T2,T3	80 M	1390	3.8	73	0.73	1.59	1MA7 080-4BA□□		8.4
0.75	0.75	T1,T2,T3	80 M	1395	5.1	73	0.75	2.05	1MA7 083-4BA□□		11
1	1	T1,T2,T3	90 S	1420	6.7	77	0.78	2.5	1MA7 090-4BA□□		12.7
1.35	1.35	T1,T2,T3	90 L	1415	9.1	78	0.82	3.1	1MA7 096-4BA□□		16
2	2	T1,T2,T3	100 L	1420	14	80	0.82	4.5	1MA7 106-4BA□□		20
2.5	2.5	T1,T2,T3	100 L	1415	17	81	0.83	5.5	1MA7 107-4BA□□		23
3.6	3.6	T1,T2,T3	112 M	1435	24	85	0.83	7.5	1MA7 113-4BA□□		29
5	5	T1,T2,T3	132 S	1445	33	86	0.82	10.4	1MA7 130-4BA□□		42
6.8	6.8	T1,T2,T3	132 M	1465	44	87	0.82	14	1MA7 133-4BA□□		61
10	10	T1,T2,T3	160 M	1455	66	88	0.87	19.7	1MA7 163-4BB□□		67
13.5	13.5	T1,T2,T3	160 L	1465	88	89	0.84	27	1MA7 166-4BB□□		107
				60 Hz, tem	perature c	lass 155 (F), IP55 deg	ree of proteo	ction,		
		ses T1 to T									
0.25	0.25	T1,T2,T3	71 M	850	2.8	63	0.72	0.81	1MA7 073-6BA□□		6.7
0.37	0.37	T1,T2,T3	80 M	920	3.6	68	0.7	1.14	1MA7 080-6BA□□		8.3
0.55	0.55	T1,T2,T3	80 M	930	5.6	69	0.67	1.75	1MA7 083-6BA□□		12.5
0.65	0.65	T1,T2,T3	90 S	915	6.8	70	0.75	1.8	1MA7 090-6BA□□		14
0.95	0.95	T1,T2,T3	90 L	915	9.9	72	0.75	2.6	1MA7 096-6BA□□		15.7
1.3	1.3	T1,T2,T3	100 L	935	13	77	0.73	3.35	1MA7 106-6BA□□		20
1.9	1.9	T1,T2,T3	112 M	940	19	79	0.76	4.7	1MA7 113-6BB□□		24
2.6	2.6	T1,T2,T3	132 S	945	26	79	0.75	6.5	1MA7 130-6BB□□		36
3.5	3.5	T1,T2,T3	132 M	955	35	81	0.72	9	1MA7 133-6BB□□		41
4.8	4.8	T1,T2,T3	132 M	950	48	83	0.76	11.4	1MA7 134-6BB□□		50
6.6	6.6	T1,T2,T3	160 M	960	65	85	0.75	14.9	1MA7 163-6BB□□		70
9.7	9.7	T1,T2,T3	160 L	965	96	88	0.76	21	1MA7 166-6BB□□		105

Order No. supplements

Motor type	•	osition: Voltage	code		Final position			ion code			
	50 Hz				Without flange	With flang	je		With stand	dard flange	With special flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 V∆	IM B3/6/7/8,	IM B5, IM V3 ⁽¹⁾	IM V1	IM B35	IM B14,	IM B34	IM B14
		ection, overload rotection must b			IM V6 ¹⁾		with pro- tective cover 1) 2)		IM V19 ⁽¹⁾		IM V19 ¹⁾
	1	6	3	5	0	1	4	6	2	7	3
1MA7 06 □□	0	_	O 3)	-		✓	✓	✓	✓	✓	✓
1MA7 07 □□	0	0	0	-		✓	/	✓	✓	✓	1
1MA7 08 □□	0	0	0	-		✓	/	/	/	✓	1
1MA7 09 □□	0	0	0	-		✓	/	/	/	✓	1
1MA7 10 □□	0	0	0	0		✓	/	✓	/	/	1
1MA7 11 □□	0	0	0	0		/	/	✓	/	/	1
1MA7 13 □□	0	0	0	0		✓	1	1	✓	✓	✓
1MA7 16 □□	0	0	0	0		✓	1	1	✓	✓	✓

- Standard version
- Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For footnotes, see Page 4/21.

Self-ventilated, in Zone 1 with type of protection "e"
Aluminum series 1MA7

Colootion and ards	wing data (aant	inuad)							
Selection and orde	ering data (cont	iriuea)							
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated	output	t _E time	
	with direct starting torque	g as multiple of rated current	d torque			Measuring surface sound pressure level at 50 Hz	Sound pressure level at 50 Hz	for tempera- ture class T1/T2	for tempera- ture class T3
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	L _{pfA} dB(A)	L _{WA} dB(A)	t _E s	t _E s
4-pole, 1500 rpm at	t 50 Hz, 1800 rpi	m at 60 Hz, temp	erature class 15	(F), IP55	degree o	of protection,			
temperature classe	es T1 to T3								
1MA7 060-4BB□□	1.9	2.6	1.9	13	0.0003	42	53	35	30
1MA7 063-4BB□□	1.9	2.7	1.9	13	0.0004	42	53	30	25
1MA7 070-4BB□□	1.9	3.1	1.9	13	0.0006	44	55	50	40
1MA7 073-4BB□□	1.9	3.7	2.1	13	0.00083	44	55	35	29
1MA7 080-4BA□□	2.4	4.6	2.5	16	0.0015	47	58	24	21
1MA7 083-4BA□□	2.6	4.8	2.6	16	0.0018	47	58	19	16
1MA7 090-4BA□□	2.2	5.4	2.5	16	0.0028	48	60	16	14
1MA7 096-4BA□□	2.3	5.9	2.5	16	0.0035	48	60	15	13
1MA7 106-4BA□□	2.5	6.4	2.7	16	0.0048	53	65	13	11
1MA7 107-4BA□□	2.6	6.4	2.7	16	0.0058	53	65	12	10
1MA7 113-4BA□□	2.6	7.2	2.9	16	0.011	53	65	10	9
1MA7 130-4BA□□	2.7	6.6	3.2	16	0.021	62	74	10	9
1MA7 133-4BA□□	3	7.7	3.6	16	0.027	62	74	11	9
1MA7 163-4BB□□	2.3	6.5	2.7	13	0.052	66	78	17	10
1MA7 166-4BB□□	2.4	6.9	3	13	0.057	66	78	18	9
6-pole, 1000 rpm at temperature classe		n at 60 Hz, temp	erature class 15	5 (F), IP55	degree o	of protection,			
1MA7 073-6BA□□	2.2	3	2.1	16	0.0009	39	50	130	70
1MA7 080-6BA□□	2.3	3.6	2.4	16	0.0015	40	51	60	55
1MA7 083-6BA□□	2.4	4	2.4	16	0.0025	40	51	30	27
1MA7 090-6BA□□	2.3	3.9	2.4	16	0.0028	43	55	35	30
1MA7 096-6BA□□	2.3	4.1	2.4	16	0.0038	43	55	22	19
1MA7 106-6BA□□	2.4	4.8	2.5	16	0.0063	47	59	26	26
1MA7 113-6BB□□	2.3	5	2.5	13	0.011	52	64	19	16
1MA7 130-6BB□□	1.8	4.4	2.4	13	0.015	63	75	21	18
1MA7 133-6BB□□	2.3	5.1	2.8	13	0.019	63	75	16	13
1MA7 134-6BB□□	2.4	5.6	2.8	13	0.025	63	75	13	11

13

13

0.041

0.055

66

66

78

78

18

15

9

8

1MA7 163-6BB□□

1MA7 166-6BB□□

2.7

2.8

6.4

7.7

3.1

2.2

The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

 $^{^{2)}\,\,}$ The "Second shaft extension" option, order code K16 is not possible.

³⁾ For motors 1MA7 06.-4. (motor series 1MA7 frame size 63, 4-pole) not possible.

Self-ventilated, in Zone 1 with type of protection "e" **Cast-iron series 1MA6**

Selection and ordering data

Rated or	utput	Tempera-	Frame	Operating	values at rat	ed output			Order No.	Price	Weight
at 50 Hz	60 Hz	ture class	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz	Power factor at 50 Hz	Rated current at 380 420 V, 50 Hz	For Order No. supplements for voltage and type of construction, see table below		IM B3 type of construc- tion approx.
Prated	P_{rated}		FS	n _{rated}	$T_{\rm rated}$	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	I _{rated}			m
kW	kW			rpm	Nm	%		Α			kg
				t 60 Hz, tem	perature c	lass 155 (F), IP55 deg	ree of protec	ction,		
tempe	rature clas	sses T1 to T	3								
2.5	2.5	T1,T2,T3	100 L	2865	8.3	82	0.87	5.3	1MA6 106-2BA□□		34
3.3	3.3	T1,T2,T3	112 M	2875	11	84	0.89	6.7	1MA6 113-2BB□□		43
4.6	4.6	T1,T2,T3	132 S	2920	15	83	0.9	9.3	1MA6 130-2BB□□		53
5.5	5.5	T3	132 S	2925	18	86	0.92	10.7	1MA6 131-2BB□□ ¹⁾		58
7.5	7.5	T3	160 M	2945	24	87.5	0.9	15.3	1MA6 163-2BB□□ ¹⁾		96
10	10	T3	160 M	2940	33	88.5	0.92	19.1	1MA6 164-2BB□□ ¹⁾		105
12.5	12.5	T3	160 L	2940	41	89	0.93	23	1MA6 166-2BB□□ 1)		115
15	15	T3	180 M	2955	49	92	0.87	29	1MA6 183-2BC□□		170
20	20	T3	200 L	2950	64	91.2	0.87	49	1MA6 206-2BC□□		245
24	24	T3	200 L	2965	77	92	0.87	46	1MA6 207-2BC□□		246
28	28	T3	225 M	2970	90	93.6	0.9	51	1MA6 223-2BC□□		310
38	38	T1,T2	225 M	2970	122	93.9	0.89	69 ²⁾	1MA6 223-2AC□□		310
36	36	T3	250 M	2975	116	93.5	0.91	64	1MA6 253-2BC□□		415
47	47	T1,T2	250 M	2975	151	93.9	0.9	85	1MA6 253-2AC□□		415
47	47	T3	280 S	2983	150	94.5	0.9	84	1MA6 280-2BD□□		570
64	64	T1,T2	280 S	2980	205	94.3	0.89	115	1MA6 280-2AD□□		570
58	58	T3	280 M	2982	186	94.7	0.91	104	1MA6 283-2BD□□		610
76	76	T1,T2	280 M	2978	244	94.8	0.9	134	1MA6 283-2AD□□		610
68	68	T3	315 S	2985	218	94	0.91	120	1MA6 310-2BD□□		790
95	95	T1,T2	315 S	2985	304	94.6	0.9	169	1MA6 310-2AD□□		790
80	80	T3	315 M	2985	256	94.8	0.91	142	1MA6 313-2BD□□		850
112	112	T1,T2	315 M	2985	358	94.8	0.91	198 ²⁾	1MA6 313-2AD□□		850
100	100	T3	315 L	2984	320	94.9	0.92	174	1MA6 316-2BD□□		990
135	135	T1,T2	315 L	2984	432	95.2	0.91	234	1MA6 316-2AD□□		990
125	125	T3	315 L	2985	400	95.5	0.91	214	1MA6 317-2BD		1100
165	165	T1,T2	315 L	2986	528	95.7	0.91	280	1MA6 317-2AD		1100

Order No. supplements

Order No. Supple	IIIEIIIS										
Motor type	Penultimate pe	osition: Voltage	code		Final position Without flange	on: Type of With flange	construction	n code	With stand	dard flange	With spe- cial flange
	For delta conne	400 VΔ/690 VY ection, overload protection must be	protection		•	IM B5, IM V3 4) 6)	IM V1 with protective cover 4) 6) 7)	IM B35	IM B14, IM V19 4)	IM B34	IM B14 IM V19 ⁴⁾
	1	6	3	5	0	1	4	6	2	7	3
1MA6 10 □□	0	0	0	0		✓	✓	1	✓	/	1
1MA6 11 □□	0	0	0	0		✓	1	✓	/	✓	✓
1MA6 13 □□	0	0	0	0		/	1	✓	/	✓	✓
1MA6 16 □□	0	0	0	0		/	1	✓	/	✓	✓
1MA6 18 □□	0	0	0	0		√ 8)	1	✓	-	_	_
1MA6 20 □□	0	0	0	0		√ 8)	1	✓	-	_	_
1MA6 22 □□	0	0	0	0		√ 8)	1	✓	-	_	_
1MA6 25 □□	0	0	0	0		√ 8)	1	✓	-	_	_
1MA6 28 □□	0	0	0	0		√ 8)	1	✓	-	_	_
1MA6 310 □□ 1MA6 313 □□	0	0	0	0	0	✓ ⁸⁾	1	✓	-	-	-
1MA6 316 □□ 1MA6 317 □□	_	0	0	0	9)	-	✓ ¹⁰⁾	✓	-	-	-

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages"). Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For footnotes, see Page 4/23.

Self-ventilated, in Zone 1 with type of protection "e" Cast-iron series 1MA6

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated	output	t _E time	
	with direct starting	as multiple of rated	I			Measuring	Sound	for	for
	torque	current	torque			surface sound	pressure	tempera-	tempera-
	'		'			pressure level at 50 Hz	level at 50 Hz	ture class T1/T2	ture class T3
	$T_{\rm LB}/T_{\rm rated}$	I _{I B} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L _{pfA}	L _{WA}	t _F	t _F
	'Ln' Taleu	'Ln' Taleu	- Britaleu		kgm²	dB(A)	dB(A)	S	S
2-pole, 3000 rpm at	t 50 Hz. 3600 rpn	n at 60 Hz. tempe	erature class 155	(F). IP55		· /	()		
temperature classe									
1MA6 106-2BA□□	2.6	7.4	2.8	16	0.0038	62	74	9	8
1MA6 113-2BB□□	2.1	6.6	2.3	13	0.0055	63	75	10	9
1MA6 130-2BB□□	1.9	6.8	2.5	13	0.016	68	80	15	13
1MA6 131-2BB□□	2.2	7.7	2.7	13	0.021	68	80	15	13
1MA6 163-2BB□□	2.2	7.6	3.1	13	0.034	70	82	29	18
1MA6 164-2BB□□	2.1	7.6	2.9	13	0.04	70	82	23	12
1MA6 166-2BB□□	2.3	7.6	3	13	0.052	70	82	23	9
1MA6 183-2BC□□	2	6.9	3.3	10	0.077	70	83	30	14
1MA6 206-2BC□□	1.9	6	2.9	10	0.14	71	84	35	14
1MA6 207-2BC□□	2	6.4	3	10	0.16	71	84	35	10
1MA6 223-2BC□□	1.8	6.4	2.7	10	0.24	71	84	30	13
1MA6 223-2AC□□	1.8	7	2.7	10	0.24	71	84	16	_
1MA6 253-2BC□□	1.5	6.6	2.7	10	0.45	75	89	30	11
1MA6 253-2AC□□	1.5	6.5	2.7	10	0.45	75	89	18	_
1MA6 280-2BD□□	1.5	7.1	2.9	7	0.79	77	91	30	23
1MA6 280-2AD□□	1.5	7.8	2.9	7	0.79	77	91	19	_
1MA6 283-2BD□□	1.5	7.2	2.8	7	0.92	77	91	27	11
1MA6 283-2AD□□	1.5	7.5	2.8	7	0.92	77	91	15	_
1MA6 310-2BD□□	1.4	7.1	2.8	7	1.3	79	93	50	21
1MA6 310-2AD□□	1.5	7.3	2.9	7	1.3	79	93	30	_
1MA6 313-2BD□□	1.6	7	2.8	7	1.5	79	93	40	19
1MA6 313-2AD□□	1.4	7.5	2.7	7	1.5	79	93	21	_
1MA6 316-2BD□□	1.4	6.8	2.7	7	1.8	79	93	40	11
1MA6 316-2AD□□	1.6	7.4	2.9	7	1.8	79	93	17	_
1MA6 317-2BD□□	1.5	7.3	2.5	7	2.3	79	93	30	7
1MA6 317-2AD□□	1.8	9.3	2.9	7	2.3	79	93	7	-

Alternative: order code C30 "T1/T2-output on the rating plate"

¹⁾ For the following versions T3-output is stamped as standard:

⁻ order code A11/A12

voltage code "9"

²⁾ For connection to 230 V, parallel supply cables are necessary (see the "Introduction" section, "Connection, circuit and connection box").

³⁾ Technical data and dimensions are available for VIK version (order code K30) on request (additional charge).

⁴⁾ The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

⁵⁾ If motors 1MA6 183-... to 1MA6 318-... (motor series 1MA6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7 or IM V6 are fixed to the wall, it is recommended that the motor feet are supported.

^{6) 1}MA6 220-... to 1MA6 318-... motors (motor series 1MA6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

⁷⁾ The "Second shaft extension" option, order code **K16** is not possible.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

⁹⁾ Type of construction IM V6 is only possible using type of construction code 9 and order code M1E.

 $^{^{10)}}$ 2-pole motors in 60 Hz version available on request.

Explosion-proof motors

Self-ventilated, in Zone 1 with type of protection "e" Cast-iron series 1MA6

Selection and ordering data (continued)

D											
Rated ou	tput	Tempera-	Frame	Operating	values at rate	ed output			Order No.	Price	Weight
at 50 Hz	60 Hz	ture class	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz	Power factor at 50 Hz	Rated current at 380 420 V, 50 Hz	For Order No. supplements for voltage and type of construction, see table below		IM B3 type of construc- tion approx.
Prated	P_{rated}		FS	n _{rated}	$T_{\rm rated}$	η_{rated}	$\cos \varphi_{ m rated}$	I _{rated}			m
kW	kW			rpm	Nm	%		Α			kg
		at 50 Hz, 30 ses T1 and						ee of protec	tion,		
•			•		.				0/		
6.5	6.5	T1,T2	132 S	2900	21						
9.5	9.5			2000	۷.	85	0.91	12.6	1MA6 131-2BB□□ ²⁾		58
	0.0	T1,T2	160 M	2920	31	85	0.91	12.6 18.6	1MA6 131-2BB		58 96
13	13	T1,T2 T1,T2	160 M 160 M								
13 16				2920	31	87	0.88	18.6	1MA6 163-2BB□□ ²⁾		96
	13	T1,T2	160 M	2920 2910	31 43	87 87.5	0.88 0.92	18.6 24.5	1MA6 163-2BB		96 105
16	13 16	T1,T2 T1,T2	160 M 160 L	2920 2910 2910	31 43 53	87 87.5 87	0.88 0.92 0.93	18.6 24.5 30	1MA6 163-2BB		96 105 115

Order No. supplements

Motor type	Penultimate p	osition: Voltage	code		Final position	n: Type of	construction	n code			
	50 Hz				Without flange	With flange	Э		With stand	dard flange	With special flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6 ^{3) 4)}	IM B5, IM V3 ^(3) 5)	IM V1 with	IM B35	IM B14,	IM B34	IM B14 3)
	For delta conne phase-failure p	30 VΔ/400 VY 400 VΔ/690 VY 500 VY 500 V. for delta connection, overload protection with hase-failure protection must be provided.				IM V3 5/ 5/	protective cover 3) 5) 6)		IM V19 ³⁾		IM V19 ³⁾
	1	6	3	5	0	1	4	6	2	7	3
1MA6 13 □□	0	0	0	0		✓	✓	/	✓	✓	/
1MA6 16 □□	0	0	0	0		✓	1	✓	✓	✓	1
1MA6 18 □□	0	0	0	0		✓ ⁷⁾	✓	✓	-	-	_
1MA6 20 □□	0	0	0	0		✓ ⁷⁾	/	/	_	_	_

- Standard version
- Without additional charge
- With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

- 1) Utilization according to temperature class 155 (F).
- 2) For the following versions T3-output is stamped as standard: – order code A11/A12
 - voltage code "9"
 - Alternative: order code C30 "T1/T2-output on the rating plate"
- The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.
- 4) If motors 1MA6 183-... to 1MA6 318-... (motor series 1MA6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7 or IM V6 are fixed to the wall, it is recommended that the motor feet are supported.
- 5) 1MA6 220-... to 1MA6 318-... motors (motor series 1MA6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.
- 6) The "Second shaft extension" option, order code K16 is not possible.
- Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated, in Zone 1 with type of protection "e" Cast-iron series 1MA6

Selection and ord	ering data (con	tinued)					
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	t _E time	
	with direct startin	g as multiple of rated	d			for	for
	torque	current	torque			temperature class T1/T2	temperature class T3
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	t_{E}	t_{E}
					kgm²	S	S
2-pole, 3000 rpm a temperature class					e of protection,		
1MA6 131-2BB□□	1.9	6.5	2.3	13	0.021	12	7
1MA6 163-2BB□□	1.7	6	2.4	13	0.034	24	_
1MA6 164-2BB□□	1.6	5.8	2.2	13	0.04	16	_
1MA6 166-2BB□□	1.8	5.8	2.3	13	0.052	5	_
1MA6 183-2BC□□	1.6	5.5	2.6	10	0.077	24	-
1MA6 206-2BC□□	1.5	4.8	2.3	10	0.14	28	_
1MA6 207-2BC□□	1.5	4.9	2.3	10	0.16	26	_

Self-ventilated, in Zone 1 with type of protection "e" **Cast-iron series 1MA6**

Selection and ordering data (continued)

Rated ou at 50 Hz	utput 60 Hz	Tempera- ture class	Frame size	Operating Rated speed at 50 Hz	values at rat Rated torque at 50 Hz	ted output Efficiency at 50 Hz	Power factor at 50 Hz	Rated current at 380 420 V, 50 Hz	Order No. For Order No. supplements for voltage and type of construction, see table below	Price	Weight IM B3 type of construction approx.
P _{rated} kW	P _{rated} kW		FS	n _{rated} rpm	T _{rated} Nm	η_{rated}	$\cos\!arphi_{\mathrm{rated}}$	I _{rated} A			m kg
4-pole,	1500 rpm	n at 50 Hz, 1 sses T1 to T), IP55 deg	ree of protec	ction,		9
2	2	T1,T2,T3	100 L	1420	14	80	0.82	4.5	1MA6 106-4BA□□		33
2.5	2.5	T1,T2,T3	100 L	1415	17	81	0.83	5.5	1MA6 107-4BA□□		36
3.6	3.6	T1,T2,T3	112 M	1435	24	85	0.83	7.5	1MA6 113-4BA□□		45
5	5	T1,T2,T3	132 S	1445	33	86	0.82	10.4	1MA6 130-4BA□□		55
6.8	6.8	T1,T2,T3	132 M	1460	44	87	0.82	14	1MA6 133-4BA□□		62
10	10	T1,T2,T3	160 M	1455	66	88	0.87	19.7	1MA6 163-4BB□□		100
13.5	13.5	T1,T2,T3	160 L	1465	88	89	0.84	27	1MA6 166-4BB□□		114
15	15	T3	180 M	1470	97	90.7	0.8	31	1MA6 183-4BC□□		165
17.5	17.5	T3	180 L	1470	114	91.6	0.8	36	1MA6 186-4BC□□		177
24	24	T3	200 L	1475	155	92.5	0.82	47.5	1MA6 207-4BC□□		280
30	30	T3	225 S	1481	193	93.3	0.83	59	1MA6 220-4BC□□		300
36	36	T3	225 M	1484	232	93.8	0.84	70 ¹⁾	1MA6 223-4BC□□		330
44	44	T3	250 M	1485	283	94	0.85	83	1MA6 253-4BC□□		435
58	58	T3	280 S	1488	372	94.6	0.84	111	1MA6 280-4BC□□ 2)		610
70	70	T3	280 M	1488	449	94.8	0.85	130	1MA6 283-4BC□□ 2)		660
84	84	T3	315 S	1492	538	95.4	0.84	158	1MA6 310-4BD□□		830
100	100	T3	315 M	1492	640	95.8	0.85	185	1MA6 313-4BD□□ 2)		910
115	115	T3	315 L	1490	740	95.6	0.86	214	1MA6 316-4BD□□ 2)		1060
135	135	T3	315 L	1492	868	95.8	0.86	245	1MA6 317-4BD□□		1200

Order No. supplements

Motor type	Penultimate po	osition: Voltage	code		Final position	n: Type of	constructio	n code			
	50 Hz				Without flange	With flange	Э		With stand	dard flange	With special flange
	For delta conne	400 VΔ/690 VY ection, overload protection must be	protection		IM B3/6/7/8, IM V6 ^{3) 4)}	IM B5, IM V3 ⁽³⁾ ⁵⁾	IM V1 with protec- tive cover 3) 5) 6)	IM B35	IM B14, IM V19 ⁽³⁾	IM B34	IM B14 IM V19 ³⁾
	1	6	3	5	0	1	4	6	2	7	3
1MA6 10 □□	0	0	0	0		✓	✓	✓	/	✓	✓
1MA6 11 □□	0	0	0	0		✓	✓	✓	/	/	1
1MA6 13 □□	0	0	0	0		/	✓	/	/	/	1
1MA6 16 □□	0	0	0	0		✓	✓	✓	✓	✓	1
1MA6 18 □□	0	0	0	0		✓ ⁷⁾	1	✓	-	-	_
1MA6 20 □□	0	0	0	0		✓ ⁷⁾	✓	/	-	-	_
1MA6 22 □□	0	0	0	0		✓ ⁷⁾	✓	✓	-	-	_
1MA6 25 □□	0	0	0	0		✓ ⁷⁾	✓	✓	-	-	_
1MA6 28 □□	0	0	0	0		✓ ⁷⁾	1	✓	-	-	_
1MA6 310 □□ 1MA6 313 □□	0	0	0	0		✓ ⁷⁾	1	✓	-	-	-
1MA6 316 □□ 1MA6 317 □□	-	0	0	0	B 8)	-	✓	✓	-	-	-

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages"). Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For footnotes, see Page 4/27.

Explosion-proof motors

Self-ventilated, in Zone 1 with type of protection "e" **Cast-iron series 1MA6**

Selection and ordering data (continued)

	-								
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated	output	$t_{\rm E}$ time	
	with direct starting	ng as multiple of rat	ed			Measuring	Sound	for	for
	torque	current	torque			surface sound pressure level at 50 Hz	pressure level at 50 Hz	tempera- ture class T1/T2	tempera- ture class T3
	T_{LR}/T_{rated}	$I_{\rm LR}/I_{\rm rated}$	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	L _{pfA} dB(A)	L _{WA} dB(A)	t _E s	t _E s
4-pole, 1500 rpm a temperature class		om at 60 Hz, tem	perature class 1	55 (F), IP5		· /			
1MA6 106-4BA□□	2.5	6.4	2.7	16	0.0048	53	65	13	11
1MA6 107-4BA□□	2.6	6.4	2.7	16	0.0058	53	65	12	10
1MA6 113-4BA□□	2.6	7.2	2.9	16	0.011	53	65	10	9
1MA6 130-4BA□□	2.7	6.6	3.2	16	0.021	62	74	10	9
1MA6 133-4BA□□	3	7.7	3.6	16	0.027	62	74	10	9
1MA6 163-4BB□□	2.3	6.5	2.7	13	0.052	66	78	17	10
1MA6 166-4BB□□	2.4	6.9	3	13	0.057	66	78	18	9
1MA6 183-4BC□□	1.8	6.1	2.9	10	0.13	63	76	18	11
1MA6 186-4BC□□	1.8	6.4	3	10	0.15	63	76	16	11
1MA6 207-4BC□□	2.1	7.9	3	10	0.24	65	78	20	11
1MA6 220-4BC□□	1.6	6.7	2.7	10	0.44	65	78	13	13
1MA6 223-4BC□□	1.7	6.9	2.8	10	0.52	65	78	12	12
1MA6 253-4BC□□	1.7	7.3	2.5	10	0.79	65	79	18	11
1MA6 280-4BC□□	1.7	6.3	2.5	10	1.4	67	81	30	7
1MA6 283-4BC□□	1.7	7	2.5	10	1.6	67	81	26	6
1MA6 310-4BD□□	1.7	7.7	2.8	7	2.2	69	83	28	8
1MA6 313-4BD□□	1.6	7.2	2.5	7	2.7	69	83	29	7
1MA6 316-4BD□□	1.7	7.5	2.5	7	3.2	69	83	28	5
1MA6 317-4BD□□	1.7	7.8	2.8	7	4.2	69	83	26	7

For connection to 230 V, parallel supply cables are necessary (see the "Introduction" section, "Connection, circuit and connection box").

Technical data and dimensions are available for VIK version (order code K30) on request (additional charge).

The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

If motors 1MA6 183-... to 1MA6 318-... (motor series 1MA6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7 or IM V6 are fixed to the wall, it is recommended that the motor feet are supported

¹MA6 220-... to 1MA6 318-... motors (motor series 1MA6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

 $^{^{6)}\,\,}$ The "Second shaft extension" option, order code $\mathbf{K16}$ is not possible.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Type of construction IM V6 is only possible using type of construction code 9 and order code M1E.

Explosion-proof motors

Self-ventilated, in Zone 1 with type of protection "e" Cast-iron series 1MA6

Selection and ordering data (continued)

Rated ou at 50 Hz	utput 60 Hz	Tempera- ture class	Frame size	Operating Rated speed at 50 Hz	values at rate Rated torque at 50 Hz	ed output Efficiency at 50 Hz	Power factor at 50 Hz	Rated current at 380 420 V, 50 Hz	Order No. For Order No. supplements for voltage and type of construction, see table below	Price	Weight IM B3 type of construction approx.	
P _{rated}	P_{rated}		FS	n _{rated}	T_{rated}	η_{rated}	$\cos \varphi_{ m rated}$	I _{rated}			m	
kW	kW			rpm	Nm	%		Α			kg	
	4-pole, 1500 rpm at 50 Hz, 1800 rpm at 60 Hz, temperature class 155 (F), IP55 degree of protection, temperature classes T1 and T2, with double rating plate (T1/T2 and T3)											
17	17	T1,T2	180 M	1460	111	90	0.82	35.5	1MA6 183-4BC□□ 1)		165	
20	20	T1,T2	180 L	1465	130	90.6	0.82	41 ²⁾	1MA6 186-4BC□□ 1)		177	
27	27	T1,T2	200 L	1475	175	92.4	0.84	53	1MA6 207-4BC□□		280	
33	33	T1,T2	225 S	1480	213	93.1	0.84	64 ²⁾	1MA6 220-4BC□□		300	
40	40	T1,T2	225 M	1480	258	93.6	0.85	77 ²⁾	1MA6 223-4BC□□		330	
50	50	T1,T2	250 M	1485	322	93.8	0.86	94	1MA6 253-4BC□□		435	
68	68	T1,T2	280 S	1485	437	94.5	0.85	131	1MA6 280-4BC□□ 3)		610	
80	80	T1,T2	280 M	1485	514	94.8	0.87	150 ²⁾	1MA6 283-4BC□□ 3)		660	
100	100	T1,T2	315 S	1490	641	95.3	0.85	188	1MA6 310-4BD□□		830	
120	120	T1,T2	315 M	1488	770	95.7	0.86	222 ²⁾	1MA6 313-4BDQQ 3)		910	
135	135	T1,T2	315 L	1488	868	95.5	0.86	248	1MA6 316-4BD□□ ³⁾		1060	
165	165	T1,T2	315 L	1485	1061	95.8	0.87	305	1MA6 317-4BD□□		1200	

Order No. supplements

order rier edippre											
Motor type	Penultimate pe	Final position: Type of construction code									
	50 Hz				Without flange	Э		With stand	With spe- cial flange		
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3/6/7/8,	IM B5,	IM V1	IM B35	IM B14,	IM B34	IM B14
	For delta conne phase-failure p	IM V6 ⁽⁴⁾⁽⁵⁾	IM V3 ^{'4) 6)}	with protec- tive cover 4) 6) 7)		IM V19 ^{'4)}		IM V19 ⁴⁾			
	1	6	3	5	0	1	4	6	2	7	3
1MA6 18 □□	0	0	0	0		✓ ⁸⁾	/	1	-	-	_
1MA6 20 □□	0	0	0	0		√ 8)	✓	✓	-	-	_
1MA6 22 □□	0	0	0	0		√ 8)	/	✓	-	-	-
1MA6 25 □□	0	0	0	0		✓ ⁸⁾	/	1	-	-	_
1MA6 28 □□	0	0	0	0		√ 8)	✓	✓	-	-	_
1MA6 310	0	0	0	0		√ 8)	✓	✓	-	-	-
1MA6 316	-	0	0	0	9)	-	✓	1	-	-	-

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

- 1) Utilization according to temperature class 155 (F).
- For connection to 230 V, parallel supply cables are necessary (see the "Introduction" section, "Connection, circuit and connection box").
- Technical data and dimensions are available for VIK version (order code **K30**) on request (additional charge).
- The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.
- 5) If motors 1MA6 183-... to 1MA6 318-... (motor series 1MA6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7 or IM V6 are fixed to the wall, it is recommended that the motor feet are supported.
- 6) 1MA6 220-... to 1MA6 318-... motors (motor series 1MA6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.
- $^{7)}\,\,$ The "Second shaft extension" option, order code K16 is not possible.
- 8) Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.
- 9) Type of construction IM V6 is only possible using type of construction code 9 and order code M1E.

Self-ventilated, in Zone 1 with type of protection "e" Cast-iron series 1MA6

Selection and ord	ering data (cor	ntinued)										
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	$t_{\rm E}$ time						
	with direct starti	ng as multiple of rate	ed			for	for					
	torque	current	torque			temperature class T1/T2	temperature class T3					
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	t_{E}	t_{E}					
					kgm²	S	S					
4-pole, 1500 rpm at 50 Hz, 1800 rpm at 60 Hz, temperature class 155 (F), IP55 degree of protection, temperature classes T1 and T2, with double rating plate (T1/T2 and T3)												
1MA6 183-4BC□□	1.6	5.3	2.4	10	0.13	13	_					
1MA6 186-4BC□□	1.6	5.6	2.6	10	0.15	13	_					
1MA6 207-4BC□□	1.9	7.1	2.7	10	0.24	19	_					
1MA6 220-4BC□□	1.4	6.2	2.5	10	0.44	11	_					
1MA6 223-4BC□□	1.5	6.2	2.5	10	0.52	10	-					
1MA6 253-4BC□□	1.5	6.4	2.1	10	0.79	15	-					
1MA6 280-4BC□□	1.5	5.3	2.1	10	1.4	23	_					
1MA6 283-4BC□□	1.5	6	2.2	10	1.6	20	-					
1MA6 310-4BD□□	1.4	6.5	2.4	7	2.2	24	-					
1MA6 313-4BD□□	1.3	6	2.1	7	2.7	24	-					
1MA6 316-4BD□□	1.4	6.4	2.1	7	3.2	21	-					
1MA6 317-4BD	1.5	6.3	2.3	7	4.2	17	_					

Self-ventilated, in Zone 1 with type of protection "e" **Cast-iron series 1MA6**

Selection and ordering data (continued)

Rated or	utput	Tempera- ture class	Frame size		values at rat				Order No.	Price	Weight
50 Hz	60 Hz	ture class	Size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz	Power factor at 50 Hz	Rated current at 380 420 V, 50 Hz	For Order No. supplements for voltage and type of construction, see table below		IM B3 type of construc- tion approx.
Prated	P_{rated}		FS	n _{rated}	$T_{\rm rated}$	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	I _{rated}			m
kW	kW			rpm	Nm	%		Α			kg
				it 60 Hz, ten	nperature o	class 155 (F), IP55 deg	ree of protec	ction,		
tempe	rature cla	sses T1 to T	3								
1.3	1.3	T1,T2,T3	100 L	935	13	77	0.73	3.35	1MA6 106-6BA□□		33
1.9	1.9	T1,T2,T3	112 M	940	19	79	0.76	4.7	1MA6 113-6BB□□		40
2.6	2.6	T1,T2,T3	132 S	945	26	79	0.75	6.5	1MA6 130-6BB□□		50
3.5	3.5	T1,T2,T3	132 M	955	35	81	0.72	9	1MA6 133-6BB□□		57
4.8	4.8	T1,T2,T3	132 M	950	48	83	0.76	11.4	1MA6 134-6BB□□		66
6.6	6.6	T1,T2,T3	160 M	960	65	85	0.75	14.9	1MA6 163-6BB□□		103
9.7	9.7	T1,T2,T3	160 L	965	96	88	0.76	21	1MA6 166-6BB□□		122
13.2	13.2	T1,T2,T3	180 L	975	129	89.6	0.78	28.5	1MA6 186-6BC□□		177
16.5	16.5	T1,T2,T3	200 L	980	161	90.5	0.81	34.5	1MA6 206-6BC□□		220
20	20	T1,T2,T3	200 L	980	195	90.8	0.82	41	1MA6 207-6BC□□		235
27	27	T1,T2,T3	225 M	980	263	92.5	0.82	54	1MA6 223-6BC□□		305
33	33	T1,T2,T3	250 M	985	320	93	0.83	66	1MA6 253-6BC□□		410
40	40	T1,T2,T3	280 S	990	386	93.3	0.85	77	1MA6 280-6BC□□		540
46	46	T3	280 M	988	445	93.5	0.86	86	1MA6 283-6BC□□		580
64	64	T3	315 S	991	617	94.3	0.84	124	1MA6 310-6BC□□		770
76	76	T3	315 M	991	732	94.6	0.84	146	1MA6 313-6BC□□		830
92	92	T3	315 L	991	887	95	0.85	172	1MA6 316-6BC□□		970
110	110	T3	315 L	991	1060	95.2	0.84	210	1MA6 317-6BC□□ 1)		1060
125	125	T3	315 L	991	1210	95.2	0.86	220	1MA6 318-6BC 1 1) 2)		1100

Order No. supplements

Motor type	Penultimate po	osition: Voltage	Final position: Type of construction code									
	50 Hz				Without flange	With flange	Э		With standard flange With special flange			
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6 3) 4)	IM B5, IM V3 ⁽³⁾ 5)	IM V1	IM B35	IM B14, IM V19 ^{'3)}	IM B34	IM B14	
	For delta conne phase-failure p	IM V6 3) 4)	IM V3 3/ 3/	with protec- tive cover 3) 5) 6)		IM V19 97		IM V19 ³⁾				
	1	6	3	5	0	1	4	6	2	7	3	
1MA6 10 □□	0	0	0	0		✓	✓	✓	✓	✓	1	
1MA6 11 □□	0	0	0	0		/	1	/	/	/	1	
1MA6 13 □□	0	0	0	0		✓	1	✓	✓	✓	✓	
1MA6 16 □□	0	0	0	0		✓	1	✓	✓	✓	1	
1MA6 18 □□	0	0	0	0		✓ ⁷⁾	1	/	-	-	_	
1MA6 20 □□	0	0	0	0		✓ ⁷⁾	1	✓	-	-	_	
1MA6 22 □□	0	0	0	0		✓ ⁷⁾	1	✓	-	-	_	
1MA6 25 □□	0	0	0	0		✓ ⁷⁾	1	✓	-	-	_	
1MA6 28 □□	0	0	0	0		✓ ⁷⁾	1	✓	-	-	_	
1MA6 310	0	0	0	0		√ ⁷⁾	✓	✓	-	-	-	
1MA6 316	-	0	0	0	□ ⁸⁾	-	1	1	-	-	_	

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For footnotes, see Page 4/31.

Explosion-proof motors

Self-ventilated, in Zone 1 with type of protection "e" **Cast-iron series 1MA6**

Selection and ordering data (continued)

	-								
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated	output	t _E time	
	with direct starting	ng as multiple of rate	ed			Measuring	Sound	for	for
	torque	current	torque			surface sound pressure level at 50 Hz	pressure level at 50 Hz	tempera- ture class T1/T2	tempera- ture class T3
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	L _{pfA} dB(A)	L _{WA} dB(A)	t _E s	t _E s
6-pole, 1000 rpm temperature class		pm at 60 Hz, tem	perature class 1	55 (F), IP5		of protection,	,		
1MA6 106-6BA□□	2.4	4.8	2.5	16	0.0063	47	59	26	26
1MA6 113-6BB□□	2.3	5	2.5	13	0.011	52	64	19	16
1MA6 130-6BB□□	1.8	4.4	2.4	13	0.015	63	75	21	18
1MA6 133-6BB□□	2.3	5.1	2.8	13	0.019	63	75	16	13
1MA6 134-6BB□□	2.4	5.6	2.8	13	0.025	63	75	13	11
1MA6 163-6BB□□	2.7	6.4	3.1	13	0.041	66	78	18	9
1MA6 166-6BB□□	2.8	7.7	2.2	13	0.055	66	78	15	8
1MA6 186-6BC□□	1.6	5.4	2.5	10	0.2	66	78	22	18
1MA6 206-6BC□□	1.7	5.4	2.6	10	0.29	66	78	23	19
1MA6 207-6BC□□	1.7	5.6	2.6	10	0.33	66	78	22	17
1MA6 223-6BC□□	1.6	5.6	2.5	10	0.57	66	78	15	15
1MA6 253-6BC□□	1.6	5.3	2.4	10	0.89	60	74	16	16
1MA6 280-6BC□□	1.5	6.2	2.6	10	1.3	60	74	13	13
1MA6 283-6BC□□	1.6	6.5	2.5	10	1.5	60	74	0	12
1MA6 310-6BC□□	1.7	6.2	2.5	10	2.4	63	77	0	14
1MA6 313-6BC□□	1.7	6.4	2.5	10	2.9	63	77	0	8
1MA6 316-6BC□□	1.7	6.5	2.5	10	3.5	63	77	0	9
1MA6 317-6BC□□	1.7	6.8	2.5	10	4.3	63	77	0	6
1MA6 318-6BC□□	1.6	7	2.5	10	4.9	63	77	0	6

Technical data and dimensions are available for VIK version (order code K30) on request (additional charge).

Only certified for rated voltage of 400 V.

The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

If motors 1MA6 183-... to 1MA6 318-... (motor series 1MA6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7 or IM V6 are fixed to the wall, it is recommended that the motor feet are supported

¹MA6 220-... to 1MA6 318-... motors (motor series 1MA6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

⁶⁾ The "Second shaft extension" option, order code K16 is not possible.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Type of construction IM V6 is only possible using type of construction code 9 and order code M1E.

Explosion-proof motors

Self-ventilated, in Zone 1 with type of protection "e" Cast-iron series 1MA6

Selection and ordering data (continued)

Rated or at 50 Hz	utput 60 Hz	Tempera- ture class	Frame size	Operating Rated speed at 50 Hz	values at rat Rated torque at 50 Hz	ted output Efficiency at 50 Hz	Power factor at 50 Hz	Rated current at 380 420 V, 50 Hz	Order No. For Order No. supplements for voltage and type of construction, see table below	Price	Weight IM B3 type of construction approx.	
P _{rated} kW	P _{rated} kW		FS	n _{rated}	T _{rated} Nm	$\eta_{ m rated}$	$\cos\!arphi_{\mathrm{rated}}$	/ _{rated} A			m kg	
	6-pole, 1000 rpm at 50 Hz, 1200 rpm at 60 Hz, temperature class 155 (F), IP55 degree of protection, temperature classes T1 and T2, with double rating plate (T1/T2 and T3)											
50	50	T1,T2	280 M	987	484	93.3	0.86	96	1MA6 283-6BC□□		580	
68	68	T1,T2	315 S	990	656	94.2	0.85	131	1MA6 310-6BC□□		770	
82	82	T1,T2	315 M	990	791	94.5	0.84	158	1MA6 313-6BC□□		830	
98	98	T1,T2	315 L	990	945	94.8	0.85	185	1MA6 316-6BC□□		970	
120	120	T1,T2	315 L	990	1160	95	0.85	230	1MA6 317-6BC□□ 1)		1060	
135	135	T1,T2	315 L	990	1300	95	0.86	240 ²⁾	1MA6 318-6BC□□ 1)		1100	

Order No. supplements

Motor type	Penultimate p	Final position: Type of construction code									
	50 Hz	Without flange	With flange	Э		With standard flange With special flange					
	230 VΔ/400 VY 400 VΔ/690 VY 500 VY 500 VΔ			IM B3/6/7/8, IM V6 3) 4)	IM B5, IM V3 ^(3) 5)	IM V1	IM B35	IM B14,	IM B34	IM B14 IM V19 3)	
	For delta conne phase-failure p	IM V6 3) 4)	IM V3 3/ 3/	M V3 ^{3) 5)} with protec- tive cover 3) 5) 6)			IM V19 ⁻³⁾				
	1	6	3	5	0	1	4	6	2	7	3
1MA6 28 □□	0	0	0	0		✓ ⁷⁾	✓	1	_	-	_
1MA6 310 □ □ 1MA6 313 □ □	0	0	0	0	0	✓ ⁷⁾	1	✓	-	-	-
1MA6 316	-	0	0	0	□ ⁸⁾	-	1	1	-	-	-

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

- Technical data and dimensions are available for VIK version (order code K30) on request (additional charge).
- Only certified for rated voltage of 400 V.
- The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.
- 4) If motors 1MA6 183-... to 1MA6 318-... (motor series 1MA6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7 or IM V6 are fixed to the wall, it is recommended that the motor feet are supported.
- 1MA6 220-... to 1MA6 318-... motors (motor series 1MA6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.
- 6) The "Second shaft extension" option, order code **K16** is not possible.
- 7) Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.
- 8) Type of construction IM V6 is only possible using type of construction code 9 and order code M1E.

IEC Squirrel-Cage Motors Explosion-proof motors Self-ventilated, in Zone 1 with type of protection "e" Cast-iron series 1MA6

Selection and ord	dering data (co	ntinued)					
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inerti	a t _E time	
	with direct start	ing as multiple of rat	ed			for	for
	torque	current	torque			temperature class T1/T2	temperature class T3
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	t_{E}	t_{E}
					kgm²	S	S
6-pole, 1000 rpm temperature class					ee of protection,		
1MA6 283-6BC□□	1.5	5.8	2.3	10	1.5	14	_
1MA6 310-6BC□□	1.6	5.9	2.3	10	2.4	22	_
1MA6 313-6BC□□	1.6	5.9	2.3	10	2.9	18	_
1MA6 316-6BC□□	1.6	6.1	2.3	10	3.5	20	_
1MA6 317-6BC□□	1.6	6.2	2.3	10	4.3	16	-
1MA6 318-6BC□□	1.5	6.5	2.3	10	4.9	17	_

Self-ventilated in Zone 1 with type of protection "de" Cast-iron series 1MJ6 and 1MJ7

Selection and ordering data

Rated out	put	Frame	Operating va	ues at rated or	utput			Order No.	Price	Weight
at 50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 1)	Power factor at 50 Hz	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage and type of construction, see table below		IM B3 type of con- struction approx.
Prated	P_{rated}	FS	n _{rated}	$T_{\rm rated}$	$\eta_{ m rated}$	$\cos arphi_{ m rated}$	I _{rated}			m
kW	kW		rpm	Nm	%		Α			kg
			rpm at 60 Hz, t	emperature	class 155 (F), IP55 degr	ee of protec	tion,		
	ture classes									
0.37	0.43	71 M	2750	1.3	67	0.81	0.98	1MJ6 070-2CA□□		19
0.55	0.63	71 M	2790	1.9	71	0.81	1.38	1MJ6 073-2CA□□		20
0.75	0.86	80 M	2840	2.5	72	0.86	1.75	1MJ6 080-2CA□□		24
1.1	1.3	80 M	2835	3.7	74	0.87	2.45	1MJ6 083-2CA□□		26
1.5	1.75	90 L	2850	5	78	0.84	3.3	1MJ6 096-2CA□□		32
2.2	2.55	90 L	2860	7.4	80	0.86	4.6	1MJ6 097-2CA□□		35
3	3.45	100 L	2885	9.9	82	0.85	6.2	1MJ6 106-2CA□□		44
4	4.6	112 M	2895	13	84	0.88	7.8	1MJ6 113-2CA□□		57
5.5	6.3	132 S	2925	18	85	0.89	10.5	1MJ6 130-2CA□□		75
7.5	8.6	132 S	2930	24	87	0.89	14.5	1MJ6 131-2CA□□		82
11	12.6	160 M	2940	36	88	0.88	20.5	1MJ6 163-2CA□□		123
15	17.3	160 M	2940	49	89	0.91	26.5	1MJ6 164-2CA□□		134
18.5	21.3	160 L	2940	60	91	0.91	32.5	1MJ6 166-2CA□□		161
22	24.5	180 M	2940	71	92	0.88	39	1MJ6 183-2CA□□		175
30	33.5	200 L	2940	97	92.3	0.89	53	1MJ6 206-2CA□□		250
37	41.5	200 L	2945	120	92.8	0.9	64	1MJ6 207-2CA□□		266
45	51	225 M	2955	145	93.9	0.9	77 ¹⁾	1MJ7 223-2CB□□		335
55	62	250 M	2965	177	94	0.9	93	1MJ7 253-2CB□□		445
75	84	280 S	2975	241	94.7	0.9	128 ¹⁾	1MJ7 280-2CC□□		600
90	101	280 M	2975	289	95.1	0.91	150 ¹⁾	1MJ7 283-2CC□□		640
110	123	315 S	2980	353	94.8	0.9	186 ¹⁾	1MJ7 310-2CC□□		840
132	148	315 M	2980	423	95.1	0.9	225 ¹⁾	1MJ7 313-2CC□□		900

Order No. supplements

oraci iici cappio											
Motor type	Penultimate po	osition: Voltage	code		Final position	on: Type of	construction	code			
	50 Hz				Without flange	With flange	е		With standard flange With special flange		
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6 ^{2) 3)}	IM B5, IM V3 ⁽²⁾ 4)	IM V1 with protective cover ^{2) 4) 5)}	IM B35	IM B14, IM V19 ²⁾	IM B34	IM B14 IM V19 ²⁾
	1	6	3	5	0	1	4	6	2	7	3
1MJ6 07 □□	0	0	0	-		✓	✓	✓	✓	✓	✓
1MJ6 08 □□	0	0	0	-		✓	1	/	✓	✓	✓
1MJ6 09 □□	0	0	0	-		✓	/	/	/	✓	_
1MJ6 10 □□	0	0	0	0		✓	1	/	-	-	_
1MJ6 11 □□	0	0	0	0		✓	/	/	-	-	_
1MJ6 13 □□	0	0	0	0		✓	1	/	-	-	-
1MJ6 16 □□	0	0	0	0		✓	1	1	_	-	_
1MJ6 18 □□	0	0	0	0		✓ ⁶⁾	1	1	_	-	_
1MJ6 20 □□	0	0	0	0		✓ ⁶⁾	1	1	_	_	_
1MJ7 22 □□	0	0	0	0		✓ ⁶⁾	1	1	-	-	-
1MJ7 25 □□	0	0	0	0		✓ ⁶⁾	1	1	_	_	_
1MJ7 28 □□	0	0	0	0		✓ ⁶⁾	/	1	-	-	-
1MJ7 31 □□	0	0	0	0		✓ ⁶⁾	1	/	_	_	_

- Standard version
- 0 Without additional charge
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For footnotes, see Page 4/35.

Self-ventilated in Zone 1 with type of protection "de" Cast-iron series 1MJ6 and 1MJ7

Selection and ordering data (continued)

Order No.	Locked-rotor	Locked-rotor	Breakdown	Torque class	Moment of inertia	Noise at rated out	out
	torque with direct starting	current as multiple of rated	torque			Measuring	Sound pressure
	torque	current	torque			surface sound pressure level at 50 Hz	level at 50 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	L_{pfA} dB(A)	L _{WA} dB(A)
2-pole, 3000 rpm	at 50 Hz, 3600 rp	m at 60 Hz, temp	erature class 15	5 (F), IP55 degre	ee of protection,		
temperature class	ses T1 to T4						
1MJ6 070-2CA□□	2.3	4.3	2.3	16	0.00035	52	63
1MJ6 073-2CA□□	2.3	5.3	2.3	16	0.00045	52	63
1MJ6 080-2CA□□	2.4	6.3	2.3	16	0.00085	56	67
1MJ6 083-2CA□□	2.6	6.3	2.3	16	0.0011	56	67
1MJ6 096-2CA□□	2.5	6.7	2.5	16	0.0015	60	72
1MJ6 097-2CA□□	2.8	7.1	2.8	16	0.002	60	72
1MJ6 106-2CA□□	2.8	7.7	3	16	0.0038	62	74
1MJ6 113-2CA□□	2.4	7.6	2.8	16	0.0055	63	75
1MJ6 130-2CA□□	2	5.9	2.6	16	0.01	68	80
1MJ6 131-2CA□□	2.3	6.9	2.6	16	0.01	68	80
1MJ6 163-2CA□□	2.1	6.5	2.6	16	0.03	70	82
1MJ6 164-2CA□□	2.2	6.6	3.1	16	0.04	70	82
1MJ6 166-2CA□□	2.4	7	3.3	16	0.05	70	82
1MJ6 183-2CA□□	2.5	6.9	3.2	16	0.07	70	83
1MJ6 206-2CA□□	2.4	6.5	2.8	16	0.14	71	84
1MJ6 207-2CA□□	2.4	7.7	2.8	16	0.16	71	84
1MJ7 223-2CB□□	2.3	6.9	2.7	13	0.24	71	84
1MJ7 253-2CB□□	2.1	6.9	2.8	13	0.45	75	89
1MJ7 280-2CC□□	1.9	7	2.7	10	0.79	77	91
1MJ7 283-2CC□□	2	7	2.7	10	0.92	77	91
1MJ7 310-2CC□□	1.8	7	2.8	10	1.3	79	93
1MJ7 313-2CC□□	1.9	7	2.8	10	1.5	79	93

The 1MJ6/1MJ7 motors can also be ordered for use with type of protection Ex d/de (Zone 1)/dust-Ex Zone 21, as well as for Zone 22 for conducting dust:

Mains-fed operation – order code M76

Converter-fed operation with derating - order code M77 See "Special versions" in the "Selection and ordering data" under "Options".

Other versions up to 900 kW as 2-pole motors as DN series with Order No. 1PS4 (Ex de IIB), 1PS5 (Ex de IIC) available; also higher outputs and other numbers of poles possible.

Place request with:

Loher GmbH (a Siemens company) Hans-Loher-Str. 32 94099 Ruhstorf/Rott

http://www.loher.com

For connection to 230 V, parallel feeders are necessary (see the "Introduction" section, "Connection, circuit and connection box")

The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

If motors 1MJ6 183-... to 1MJ7 313-... (motor series 1MJ6 frame size 180 M and above to 1MJ7 frame size 315 M) in types of construction with feet IM B6, IM B7 or IM V6 are fixed to the wall, it is recommended that the motor feet are supported.

^{4) 1}MJ7 220-... to 1MJ7 313-... motors (motor series 1MJ7 frame sizes 225 S to 315 M) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

⁵⁾ The "Second shaft extension" option, order code **K16** is not possible.

Type of construction IM V3 is only possible using type of construction code

Self-ventilated in Zone 1 with type of protection "de" Cast-iron series 1MJ6 and 1MJ7

Selection and ordering data (continued)

Rated out	put	Frame	Operating va	lues at rated or	utput			Order No.	Price	Weight
at 50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 1)	Power factor at 50 Hz	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage and type of construction, see table below		IM B3 type of construc- tion approx.
Prated	P_{rated}	FS	n _{rated}	$T_{\rm rated}$	$\eta_{ m rated}$	$\cos arphi_{ m rated}$	I _{rated}			m
kW	kW		rpm	Nm	%		Α			kg
4-pole, 1 tempera	1500 rpm at iture classes	50 Hz, 1800 s T1 to T4	rpm at 60 Hz,	temperature	class 155	(F), IP55 deg	ree of proted	ction,		
0.25	0.29	71 M	1325	1.8	60	0.77	0.78	1MJ6 070-4CB□□		20
0.37	0.43	71 M	1375	2.5	64	0.74	1.13	1MJ6 073-4CB□□		21
0.55	0.63	80 M	1395	3.7	71	0.79	1.42	1MJ6 080-4CA□□		24
0.75	0.86	80 M	1395	5.1	73	0.79	1.88	1MJ6 083-4CA□□		26
1.1	1.3	90 L	1410	7.5	73	0.80	2.7	1MJ6 096-4CA□□		32
1.5	1.75	90 L	1420	10	77	0.8	3.5	1MJ6 097-4CA□□		35
2.2	2.55	100 L	1420	15	78	0.8	5.1	1MJ6 106-4CA□□		44
3	3.45	100 L	1415	20	80	0.82	6.6	1MJ6 107-4CA□□		47
4	4.6	112 M	1435	27	83	0.82	8	1MJ6 113-4CA□□		58
5.5	6.3	132 S	1450	36	86	0.83	11.1	1MJ6 130-4CA□□		76
7.5	8.6	132 M	1450	49	86	0.84	15	1MJ6 133-4CA□□		85
11	12.6	160 M	1455	72	87	0.85	21.5	1MJ6 163-4CA□□		128
15	17.3	160 L	1455	98	89	0.85	28.5	1MJ6 166-4CA□□		158
18.5	21.3	180 M	1460	121	90.5	0.84	35	1MJ6 183-4CA□□		175
22	25.3	180 L	1460	144	91.2	0.85	41	1MJ6 186-4CA□□		189
30	34.5	200 L	1465	196	91.8	0.86	55	1MJ6 207-4CA□□		247
37	42.5	225 S	1475	240	93	0.86	67 ¹⁾	1MJ7 220-4CA□□		325
45	52	225 M	1475	292	93.4	0.87	80 ¹⁾	1MJ7 223-4CA□□		355
55	63	250 M	1480	355	94	0.87	97 ¹⁾	1MJ7 253-4CA□□		465
75	86	280 S	1485	482	94.7	0.86	132 ¹⁾	1MJ7 280-4CA□□		630
90	104	280 M	1485	579	95	0.86	160 ¹⁾	1MJ7 283-4CA□□		680
110	127	315 S	1486	707	94.8	0.86	194 ¹⁾	1MJ7 310-4CA□□		870
132	152	315 M	1486	848	95.5	0.86	232 ¹⁾	1MJ7 313-4CA□□		950

Order No. supplements

Motor type	Penultimate po 50 Hz	osition: Voltage		Final position Without flange	on: Type of With flange	construction e	n code	With standard flange With special flange			
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6 ^{2) 3)}	IM B5, IM V3 ⁽²⁾ 4)	IM V1 with protective cover ^{2) 4) 5)}	IM B35	IM B14, IM V19 ²)	IM B34	IM B14 IM V19 ²⁾
	1	6	3	5	0	1	4	6	2	7	3
1MJ6 07 □□	0	0	0	_		✓	✓	✓	✓	✓	1
1MJ6 08 □□	0	0	0	-		✓	✓	✓	✓	✓	✓
1MJ6 09 □□	0	0	0	_		✓	✓	✓	✓	✓	_
1MJ6 10 □□	0	0	0	0		✓	1	✓	-	-	_
1MJ6 11 □□	0	0	0	0		✓	✓	✓	-	-	_
1MJ6 13 □□	0	0	0	0		✓	✓	✓	-	-	_
1MJ6 16 □□	0	0	0	0		✓	✓	✓	-	-	_
1MJ6 18 □□	0	0	0	0		√ ⁶⁾	1	✓	-	-	_
1MJ6 20 □□	0	0	0	0		✓ ⁶⁾	1	✓	-	-	_
1MJ7 22 □□	0	0	0	0		√ ⁶⁾	✓	✓	-	_	_
1MJ7 25 □□	0	0	0	0		√ ⁶⁾	✓	1	-	-	_
1MJ7 28 □□	0	0	0	0		√ ⁶⁾	✓	1	-	-	_
1MJ7 31 □□	0	0	0	0		✓ ⁶⁾	1	✓	-	-	_

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For footnotes, see Page 4/37.

Self-ventilated in Zone 1 with type of protection "de" Cast-iron series 1MJ6 and 1MJ7

Selection and ordering data (continued)

	•	,					
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated ou	itput
		g as multiple of rated				Measuring	Sound pressure
	torque	current	torque			surface sound	level at 50 Hz
	torque	Current	torque			pressure level at 50 Hz	
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}
					kgm²	dB(A)	dB(A)
4-pole, 1500 rpm		pm at 60 Hz, tem	perature class	155 (F), IP55 deg	ree of protection		
temperature clas	ses T1 to T4						
1MJ6 070-4CB□□	1.8	3.2	1.8	13	0.0006	44	55
1MJ6 073-4CB□□	2	3.6	2	13	0.0008	44	55
1MJ6 080-4CA□□	2.3	4.7	2.4	16	0.0015	47	58
1MJ6 083-4CA□□	2.5	5	2.6	16	0.0018	47	58
1MJ6 096-4CA□□	2.1	4.9	2.5	16	0.0028	48	60
1MJ6 097-4CA□□	2.2	5.8	2.6	16	0.0035	48	60
1MJ6 106-4CA□□	2.2	6	2.6	16	0.0048	53	65
1MJ6 107-4CA□□	2.7	6.4	3	16	0.0058	53	65
1MJ6 113-4CA□□	2.8	7.2	3	16	0.01	53	65
1MJ6 130-4CA□□	2.4	6.9	3.3	16	0.01	62	74
1MJ6 133-4CA□□	2.7	7.7	3.3	16	0.02	62	74
1MJ6 163-4CA□□	2.4	6.6	2.9	16	0.04	66	78
1MJ6 166-4CA□□	2.8	7.4	3.2	16	0.05	66	78
1MJ6 183-4CA□□	2.3	7.1	3	16	0.13	63	76
1MJ6 186-4CA□□	2.3	7.1	3	16	0.15	63	76
1MJ6 207-4CA□□	2.6	7.4	3.2	16	0.24	65	78
1MJ7 220-4CA□□	2.5	7	3.1	16	0.44	65	78
1MJ7 223-4CA□□	2.6	7	3.2	16	0.52	65	78
1MJ7 253-4CA□□	2.6	6.7	2.5	16	0.79	65	79
1MJ7 280-4CA□□	2.5	6.7	2.7	16	1.4	67	81
1MJ7 283-4CA□□	2.5	6.8	2.8	16	1.6	67	81
1MJ7 310-4CA□□	2.5	6.7	2.7	16	2.2	69	83
1MJ7 313-4CA□□	2.7	7.2	3	16	2.7	69	83

The 1MJ6/1MJ7 motors can also be ordered for use with type of protection Ex d/de (Zone 1)/dust-Ex Zone 21, as well as for Zone 22 for conducting dust:

Mains-fed operation – order code M76

Converter-fed operation with derating – order code M77 See "Special versions" in the "Selection and ordering data" under "Options".

Other versions up to 1400 kW as 4-pole motors as DN series with Order No. 1PS4 (Ex de IIB), 1PS5 (Ex de IIC) available; also higher outputs and other numbers of poles possible.

Place request with:

Loher GmbH (a Siemens company) Hans-Loher-Str. 32 94099 Ruhstorf/Rott

http://www.loher.com

¹⁾ For connection to 230 V, parallel feeders are necessary (see the "Introduction" section, "Connection, circuit and connection box").

The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

If motors 1MJ6 183-... to 1MJ7 313-... (motor series 1MJ6 frame size 180 M and above to 1MJ7 frame size 315 M) in types of construction with feet IM B6, IM B7 or IM V6 are fixed to the wall, it is recommended that the motor feet are supported.

^{4) 1}MJ7 220-... to 1MJ7 313-... motors (motor series 1MJ7 frame sizes 225 S to 315 M) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

⁵⁾ The "Second shaft extension" option, order code **K16** is not possible.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated in Zone 1 with type of protection "de" Cast-iron series 1MJ6 and 1MJ7

Selection and ordering data (continued)

Rated outpat at 50 Hz	put 60 Hz	Frame size		lues at rated or Rated torque at 50 Hz		Power factor at 50 Hz	Rated current at 400 V, 50 Hz	Order No. For Order No. supplements for voltage and type of construction, see table below	Price	Weight IM B3 type of construction approx.
P _{rated}	$P_{\rm rated}$	FS	n _{rated}	$T_{\rm rated}$	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	I _{rated}	oco tablo bolon		т
kW	kW		rpm	Nm	%	· rated	A			kg
	l 000 rpm at s ture classes		rpm at 60 Hz,	temperature	class 155	(F), IP55 deg	ree of protec	tion		
0.25	0.29	71 M	870	2.7	63	0.7	0.82	1MJ6 073-6CA□□		16
0.37	0.43	80 M	910	3.9	64	0.71	1.18	1MJ6 080-6CA□□		35
0.55	0.63	80 M	900	5.8	64	0.74	1.67	1MJ6 083-6CA□□		22.5
0.75	0.86	90 L	910	8	68	0.74	2.15	1MJ6 096-6CA□□		32
1.1	1.3	90 L	905	12	72	0.75	2.95	1MJ6 097-6CA□□		32
1.5	1.75	100 L	930	15	75	0.73	4	1MJ6 106-6CA□□		39
2.2	2.55	112 M	945	22	76	0.76	5.5	1MJ6 113-6CA□□		52
3	3.45	132 S	945	30	78	0.75	7.4	1MJ6 130-6CA□□		78
4	4.6	132 M	945	40	79	0.76	9.6	1MJ6 133-6CA□□		85
5.5	6.3	132 M	950	55	83	0.76	12.6	1MJ6 134-6CA□□		92
7.5	8.6	160 M	960	75	86	0.72	17.5	1MJ6 163-6CA□□		134
11	12.6	160 L	960	109	87	0.74	24.5	1MJ6 166-6CA□□		167
15	18	180 L	970	148	89	0.83	29.5	1MJ6 186-6CA□□		190
18.5	22	200 L	975	181	90.2	0.82	36	1MJ6 206-6CA□□		240
22	26.5	200 L	975	215	90.8	0.83	42.5	1MJ6 207-6CA□□		255
30	36	225 M	978	293	92	0.84	56	1MJ7 223-6CA□□		330
37	44.5	250 M	980	361	92.4	0.84	69	1MJ7 253-6CA□□		440
45	54	280 S	982	438	93	0.86	81	1MJ7 280-6CA□□		560
55	66	280 M	984	534	93.6	0.86	99 ¹⁾	1MJ7 283-6CA□□		600
75	90	315 S	988	725	93.8	0.85	136	1MJ7 310-6CA□□		810
90	108	315 M	988	870	94.2	0.85	162 ¹⁾	1MJ7 313-6CA□□		870

Order No. supplements

Motor type	Penultimate po	osition: Voltage	code		Final position	on: Type of	construction	n code			
	50 Hz				Without flange	With flang	е		With standard flange With special flange		
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6 ^{2) 3)}	IM B5, IM V3 ^(2) 4)	IM V1 with protective cover ^{2) 4) 5)}	IM B35	IM B14, IM V19 ²⁾	IM B34	IM B14 IM V19 ²⁾
	1	6	3	5	0	1	4	6	2	7	3
1MJ6 07 □□	0	0	0	-		✓	✓	✓	✓	✓	✓
1MJ6 08 □□	0	0	0	-		✓	✓	/	✓	✓	1
1MJ6 09 □□	0	0	0	-		✓	✓	/	✓	/	_
1MJ6 10 □□	0	0	0	0		✓	✓	/	-	-	_
1MJ6 11 □□	0	0	0	0		✓	/	/	-	-	_
1MJ6 13 □□	0	0	0	0		✓	✓	/	-	-	_
1MJ6 16 □□	0	0	0	0		✓	✓	/	-	-	_
1MJ6 18 □□	0	0	0	0		✓ ⁶⁾	/	/	-	-	_
1MJ6 20 □□	0	0	0	0		✓ ⁶⁾	/	/	-	-	_
1MJ7 22 □□	0	0	0	0		√ 6)	✓	/	-	-	-
1MJ7 25 □□	0	0	0	0		✓ ⁶⁾	1	1	-	-	-
1MJ7 28 □□	0	0	0	0		✓ ⁶⁾	1	1	-	-	_
1MJ7 31 □□	0	0	0	0		√ 6)	1	/	_	_	_

- Standard version
- Without additional charge
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For footnotes, see Page 4/39.

Self-ventilated in Zone 1 with type of protection "de" Cast-iron series 1MJ6 and 1MJ7

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated ou	ıtput
	•	ng as multiple of rate				Measuring	Sound pressur
	torque	current	torque			surface sound pressure level at 50 Hz	level at 50 Hz
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}
					kgm²	dB(A)	dB(A)
6-pole, 1000 rpm	at 50 Hz, 1200	rpm at 60 Hz, ten	nperature class	155 (F), IP55 deg	ree of protection		
temperature clas	ses T1 to T4						
1MJ6 073-6CA□□	2.2	3.1	2.2	16	0.0009	39	50
1MJ6 080-6CA□□	1.9	3.3	2	16	0.0015	40	51
1MJ6 083-6CA□□	2	3.5	2.1	16	0.0018	40	51
1MJ6 096-6CA□□	2.2	3.9	2.3	16	0.0028	43	55
1MJ6 097-6CA□□	2.4	4.3	2.4	16	0.0035	43	55
IMJ6 106-6CA□□	2.3	4.5	2.5	16	0.0063	47	59
IMJ6 113-6CA□□	2.2	4.8	2.5	16	0.01	52	64
1MJ6 130-6CA□□	2	4.8	2.2	16	0.01	63	75
1MJ6 133-6CA□□	2	5	2.4	16	0.01	63	75
IMJ6 134-6CA□□	2.2	5.4	2.5	16	0.02	63	75
IMJ6 163-6CA□□	2.1	5.1	2.5	16	0.04	66	78
1MJ6 166-6CA□□	2.3	5.5	2.5	16	0.04	66	78
IMJ6 186-6CA□□	2.6	6.3	2.4	16	0.2	66	78
IMJ6 206-6CA□□	2.6	6.3	2.3	16	0.29	66	78
1MJ6 207-6CA□□	2.5	5.7	2.3	16	0.33	66	78
IMJ7 223-6CA□□	2.6	5.7	2.2	16	0.57	66	78
IMJ7 253-6CA□□	2.6	6	2.1	16	0.89	60	74
IMJ7 280-6CA□□	2.4	6	2.3	16	1.3	60	74
MJ7 283-6CA	2.5	6.2	2.4	16	1.5	60	74
IMJ7 310-6CA□□	2.4	6.2	2.5	16	2.4	63	77
1MJ7 313-6CA□□	2.4	6.2	2.5	16	2.9	63	77

The 1MJ6/1MJ7 motors can also be ordered for use with type of protection Ex d/de (Zone 1)/dust-Ex Zone 21, as well as for Zone 22 for conducting dust:

Mains-fed operation – order code M76

Converter-fed operation with derating – order code M77 See "Special versions" in the "Selection and ordering data" under "Options".

Other versions up to 1600 kW as 6-pole motors as DN series with Order No. 1PS4 (Ex de IIB), 1PS5 (Ex de IIC) available; also higher outputs and other numbers of poles possible.

Place request with:

Loher GmbH (a Siemens company) Hans-Loher-Str. 32 94099 Ruhstorf/Rott

http://www.loher.com

¹⁾ For connection to 230 V, parallel feeders are necessary (see the "Introduction" section, "Connection, circuit and connection box").

The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

If motors 1MJ6 183-... to 1MJ7 313-... (motor series 1MJ6 frame size 180 M and above to 1MJ7 frame size 315 M) in types of construction with feet IM B6, IM B7 or IM V6 are fixed to the wall, it is recommended that the motor feet are supported.

^{4) 1}MJ7 220-... to 1MJ7 313-... motors (motor series 1MJ7 frame sizes 225 S to 315 M) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

⁵⁾ The "Second shaft extension" option, order code **K16** is not possible.

Type of construction IM V3 is only possible using type of construction code

Self-ventilated in Zone 1 with type of protection "de" Cast-iron series 1MJ6 and 1MJ7

Selection and ordering data (continued)

Rated outpu at 50 Hz	t 60 Hz	Frame size	. 0	ues at rated ou Rated torque at 50 Hz		Power factor at 50 Hz	Rated current at 400 V, 50 Hz	Order No. For Order No. supplements for voltage and type of construction, see table below	Price	Weight IM B3 type of construc- tion approx.
P _{rated}	P _{rated}	FS	n _{rated}	T _{rated}	η_{rated}	$\cos\!arphi_{\mathrm{rated}}$	I _{rated}			m
kW	kW		rpm	Nm	%		Α			kg
	0 rpm at 50 re classes 1		at 60 Hz, ten	nperature cla	ass 155 (F),	IP55 degree	of protection	on,		
0.37	0.43	90 L	655	5.3	61	0.76	1.16	1MJ6 096-8CB□□		27.5
0.55	0.63	90 L	655	7.9	65	0.76	1.62	1MJ6 097-8CB□□		29.5
0.75	0.86	100 L	685	10	65	0.72	2.3	1MJ6 106-8CB□□		40
1.1	1.3	100 L	685	16	74	0.74	2.9	1MJ6 107-8CB□□		48
1.5	1.75	112 M	700	21	74	0.73	4	1MJ6 113-8CB□□		52
2.2	2.55	132 S	695	30	74	0.72	6	1MJ6 130-8CB□□		78
3	3.45	132 M	700	40	76	0.72	7.9	1MJ6 133-8CB□□		85
4	4.6	160 M	715	54	81	0.72	9.9	1MJ6 163-8CB□□		119
5.5	6.3	160 M	710	74	83	0.72	13.3	1MJ6 164-8CB□□		134
7.5	8.6	160 L	715	100	84	0.72	17.9	1MJ6 166-8CB□□		159
11	13.2	180 L	725	145	87	0.7	26	1MJ6 186-8CB□□		191
15	18	200 L	725	198	87.5	0.78	32	1MJ6 207-8CB□□		263
18.5	22	225 S	725	244	88.6	0.8	37.5	1MJ7 220-8CB□□		325
22	26.5	225 M	725	290	90.1	0.81	43.5	1MJ7 223-8CB□□		350
30	36	250 M	730	392	91.6	0.81	58	1MJ7 253-8CB□□		465
37	44.5	280 S	732	483	92.7	0.82	70	1MJ7 280-8CB□□		570
45	54	280 M	734	585	92.8	0.83	84	1MJ7 283-8CB□□		620
55	66	315 S	738	712	93.1	0.82	104	1MJ7 310-8CB□□		780
75	90	315 M	738	970	93.6	0.82	140	1MJ7 313-8CB□□		890

Order No. supplements

Motor type	Penultimate po	osition: Voltage	code		Final position: Type of construction code							
,,	50 Hz				Without flange	With flang			With standard flange With special flange			
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6 ^{1) 2)}	IM B5, IM V3 ^{') 3)}	IM V1 with protective cover 1) 3) 4)	IM B35	IM B14, IM V19 ¹)	IM B34	IM B14 IM V19 1)	
	1	6	3	5	0	1	4	6	2	7	3	
1MJ6 07 □□	0	0	0	_		✓	1	✓	✓	✓	1	
1MJ6 08 □□	0	0	0	-		✓	1	✓	✓	✓	1	
1MJ6 09 □□	0	0	0	-		✓	✓	✓	✓	✓	_	
1MJ6 10 □□	0	0	0	0		✓	✓	✓	-	-	_	
1MJ6 11 □□	0	0	0	0		✓	1	✓	-	_	_	
1MJ6 13 □□	0	0	0	0		✓	✓	✓	-	-	_	
1MJ6 16 □□	0	0	0	0		✓	✓	✓	-	-	_	
1MJ6 18 □□	0	0	0	0		✓ ⁵⁾	1	✓	-	-	_	
1MJ6 20 □□	0	0	0	0		√ ⁵⁾	1	✓	-	_	_	
1MJ7 22 □□	0	0	0	0		✓ ⁵⁾	✓	✓	-	-	_	
1MJ7 25 □□	0	0	0	0		✓ ⁵⁾	✓	✓	-	-	_	
1MJ7 28 □□	0	0	0	0		√ ⁵⁾	1	✓	-	-	_	
1MJ7 31 □□	0	0	0	0		✓ ⁵⁾	/	/	-	-	-	

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For footnotes, see Page 4/41.

Self-ventilated in Zone 1 with type of protection "de" Cast-iron series 1MJ6 and 1MJ7

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated outp	out
		as multiple of rated current	torque			Measuring surface sound pressure level at 50 Hz	Sound pressure level at 50 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	L _{pfA} dB(A)	L _{WA} dB(A)
8-pole, 750 rpm a temperature class		at 60 Hz, tempera	ature class 155 (l	F), IP55 degree		(: ',	(: 'y
1MJ6 096-8CB□□	1.4	2.8	1.7	13	0.0025	41	53
1MJ6 097-8CB□□	1.5	2.9	1.7	13	0.0035	41	53
1MJ6 106-8CB□□	1.6	3.5	1.8	13	0.0053	45	57
1MJ6 107-8CB□□	1.8	3.9	2	13	0.007	45	57
1MJ6 113-8CB□□	1.8	4.4	2	13	0.01	49	61
1MJ6 130-8CB□□	1.7	4.2	2.1	13	0.01	53	65
1MJ6 133-8CB□□	1.9	4.4	2.2	13	0.01	53	65
1MJ6 163-8CB□□	2.1	4.8	2.3	13	0.03	63	75
1MJ6 164-8CB□□	2.3	5.1	2.5	13	0.04	63	75
1MJ6 166-8CB□□	2.6	5.8	2.8	13	0.06	63	75
1MJ6 186-8CB□□	2	5	2.2	13	0.21	60	73
1MJ6 207-8CB□□	2.1	5	2.2	13	0.37	58	71
1MJ7 220-8CB□□	2.1	5	2.2	13	0.58	58	71
1MJ7 223-8CB□□	2.1	5	2.2	13	0.66	58	71
1MJ7 253-8CB□□	2.1	5	2.1	13	1.1	57	71
1MJ7 280-8CB□□	2.2	5.5	2.2	13	1.4	58	72
1MJ7 283-8CB□□	2.2	5.5	2.2	13	1.6	58	72
1MJ7 310-8CB□□	2.2	6	2.4	13	2.3	62	76
1MJ7 313-8CB□□	2.3	6.2	2.5	13	3	62	76

The 1MJ6/1MJ7 motors can also be ordered for use with type of protection Ex d/de (Zone 1)/dust-Ex Zone 21, as well as for Zone 22 for conducting dust:

Mains-fed operation – order code M76

Converter-fed operation with derating – order code **M77** See "Special versions" in the "Selection and ordering data" under "Options".

Other versions up to 1350 kW as 8-pole motors as DN series with Order No. 1PS4 (Ex de IIB), 1PS5 (Ex de IIC) available; also higher outputs and other numbers of poles possible.

Place request with:

Loher GmbH (a Siemens company) Hans-Loher-Str. 32 94099 Ruhstorf/Rott

http://www.loher.com

¹⁾ The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

²⁾ If motors 1MJ6 183-... to 1MJ7 313-... (motor series 1MJ6 frame size 180 M and above to 1MJ7 frame size 315 M) in types of construction with feet IM B6, IM B7 or IM V6 are fixed to the wall, it is recommended that the motor feet are supported.

³⁾ 1MJ7 220-... to 1MJ7 313-... motors (motor series 1MJ7 frame sizes 225 S to 315 M) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

⁴⁾ The "Second shaft extension" option, order code **K16** is not possible.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Aluminum series 1LA7/1LA5

Selection and ordering data

Rated ou	tput	Frame	Operating	values at rat	ed output				Order No.	Price	Weight
at 50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power fac- tor at 50 Hz 4/4-load		For Order No. supplements for voltage, type of construction and explosion protection zones according to		IM B3 type of con- struction approx.
P _{rated}	P _{rated}	FS	n _{rated}	$T_{\rm rated}$	$\eta_{ m rated}$	$\eta_{ m rated}$	$\cos arphi_{ m rated}$	I _{rated}	ATEX, see tables below		m
kW	kW		rpm	Nm	%	%		Α			kg
2-pole,	3000 rpm a	at 50 Hz, 36	00 rpm at 6	0 Hz, temp	erature cla	ss 155 (F),	IP55 degre	e of prote	ction		
0.09	0.11	56 M	2830	0.3	63	62	0.81	0.26	1LA7 050-2AA□□		3
0.12	0.14	56 M	2800	0.41	65	64	0.83	0.32	1LA7 053-2AA□□		3
0.18	0.21	63 M	2820	0.61	64	63	0.79	0.51	1LA7 060-2AA□□		3.5
0.25	0.29	63 M	2830	0.84	65	65	0.80	0.69	1LA7 063-2AA□□		4.1
0.37	0.43	71 M	2740	1.3	66	65	0.82	1	1LA7 070-2AA□□		5
0.55	0.63	71 M	2800	1.9	71	70	0.82	1.36	1LA7 073-2AA□□		6
0.75	0.86	80 M	2855	2.5	73	72	0.86	1.73	1LA7 080-2AA□□		9
1.1	1.3	80 M	2845	3.7	77	77	0.87	2.4	1LA7 083-2AA		11
1.5	1.75	90 S	2860	5	79	80	0.85	3.25	1LA7 090-2AA□□		12.9
2.2	2.55	90 L	2880	7.3	82	82	0.85	4.55	1LA7 096-2AA□□		15.7
3	3.45	100 L	2890	9.9	84	84	0.85	6.1	1LA7 106-2AA□□		22
4	4.6	112 M	2905	13	86	86	0.86	7.8	1LA7 113-2AA		29
5.5	6.3	132 S	2925	18	86.5	86.5	0.89	10.4	1LA7 130-2AA		39
7.5	8.6	132 S	2930	24	88	88	0.89	13.8	1LA7 131-2AA□□		48
11	12.6	160 M	2940	36	89.5	89.5	0.88	20	1LA7 163-2AA□□		68
15	17.3	160 M	2930	49	90	90.2	0.9	26.5	1LA7 164-2AA□□		77
18.5	21.3	160 L	2940	60	91	91.2	0.91	32	1LA7 166-2AA		86
22	24.5	180 M	2940	71	91.7	91.7	0.88	39.5 ¹⁾	1LA5 183-2AA□□		113
30	33.5	200 L	2945	97	92.3	92.3	0.89	53	1LA5 206-2AA□□		159
37	41.5	200 L	2945	120	92.8	92.8	0.89	65 ¹⁾	1LA5 207-2AA□□		179
45	51	225 M	2960	145	93.6	93.6	0.89	78 ¹⁾	1LA5 223-2AA□□		209

Special versions according to ATEX

Motor	type	Zone 2		VIK (includes 2	Zone 2) ²⁾	Zone 21		Zone 22	
		Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)
	Frame size	Order code M72	Order code M73	Order code K30	On request	Order code M34	Order code M38	Order code M35	Order code M39
1LA7	56	_	_	-	_	✓	✓	✓	✓
	63	✓	✓	/	✓	1	✓	✓	/
	71	✓	✓	✓	✓	✓	✓	✓	✓
	80	✓	✓	✓	✓	✓	✓	✓	✓
	90	✓	✓	✓	✓	✓	✓	✓	1
	100	✓	✓	✓	✓	✓	✓	✓	✓
	112	✓	✓	✓	✓	✓	✓	✓	✓
	132	✓	✓	✓	✓	✓	✓	✓	1
	160	✓	✓	✓	✓	✓	✓	✓	✓
1LA5	180	-	-	-	-	✓	✓	✓	1
	200	_	_	_	_	✓	✓	✓	1
	225	_	_	_	_	✓	/	1	✓

With additional charge

The motors can also be orderd in design for Zones 2 and 22 for non-conducting dust (IP55): Mains-fed operation – order code M74
Converter-fed operation with derating – order code M75
See "Special versions" in the "Selection and ordering data" under "Options".

Not possible

For connection to 230 V, parallel feeders are necessary (see the "Introduction" section, "Connection, circuit and connection box").

²⁾ If the marking Ex nA II is required in addition to VIK on the rating plate, this must be ordered using order code C27. The VIK version is not possible in combination with Zone 21 and 22.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Aluminum series 1LA7/1LA5

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated out	out
	with direct starting	as multiple of rated				Measuring	Sound pressure
	torque	current	torque			surface sound pressure level at 50 Hz	level at 50 Hz
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}
				- (-)	kgm²	dB(A)	dB(A)
2-pole, 3000 rpm				· ''			
1LA7 050-2AA	2	3.7	2.3	16	0.00015	41	52
1LA7 053-2AA	2.1	3.7	2.4	16	0.00015	41	52
1LA7 060-2AA□□	2	3.7	2.2	16	0.00018	49	60
1LA7 063-2AA□□	2	4	2.2	16	0.00022	49	60
1LA7 070-2AA□□	2.3	3.5	2.3	16	0.00029	52	63
1LA7 073-2AA□□	2.5	4.3	2.6	16	0.00041	52	63
1LA7 080-2AA	2.3	5.6	2.4	16	0.00079	56	67
1LA7 083-2AA□□	2.6	6.1	2.7	16	0.001	56	67
1LA7 090-2AA	2.4	5.5	2.7	16	0.0014	62	74
1LA7 096-2AA□□	2.8	6.3	3.1	16	0.0018	62	74
1LA7 106-2AA	2.8	6.8	3	16	0.0035	62	74
1LA7 113-2AA□□	2.6	7.2	2.9	16	0.0059	63	75
1LA7 130-2AA□□	2	5.9	2.8	16	0.015	68	80
1LA7 131-2AA	2.3	6.9	3	16	0.019	68	80
1LA7 163-2AA□□	2.1	6.5	2.9	16	0.034	70	82
1LA7 164-2AA□□	2.2	6.6	3	16	0.043	70	82
1LA7 166-2AA□□	2.4	7	3.1	16	0.051	70	82
1LA5 183-2AA□□	2.5	6.9	3.2	16	0.077	70	83
1LA5 206-2AA	2.4	7.2	2.8	16	0.14	71	84
1LA5 207-2AA	2.4	7.7	2.8	16	0.16	71	84
1LA5 223-2AA	2.8	7.7	3.4	16	0.2	71	84

Order No. supplements

Motor type	Penultimate po			Final position	on: Type	e of constru	ction co	de					
	50 Hz				60 Hz		Without flange	With fla	inge		With star flange	ndard	With spe- cial flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 V∆	(see "In	troduc- outputs	IM B3/6/7/8, IM V6 ¹⁾	IM B5, IM V3 1)	IM V1 with protec- tive cover 1) 2) 3)		IM B14, IM V19 1)	IM B34	IM B14, IM V19 ¹⁾
	1	6	3	5	1	6	0	1	4	6	2	7	3
1LA7 05 □□	0	0	0	-	0	0		/	-	✓	✓	✓	✓
1LA7 06 □□	0	0	0	-	0	0		1	✓	✓	✓	✓	✓
1LA7 07 □□	0	0	0	-	0	0		✓	✓	✓	✓	✓	✓
1LA7 08 □□	0	0	0	-	0	0		✓	✓	✓	✓	✓	✓
1LA7 09 □□	0	0	0	-	0	0		✓	✓	✓	✓	✓	✓
1LA7 10 □□	0	0	0	0	0	0		/	✓	✓	✓	✓	✓
1LA7 11 □□	0	0	0	0	0	0		✓	✓	✓	✓	✓	✓
1LA7 13 □□	0	0	0	0	0	0		✓	✓	✓	✓	✓	✓
1LA7 16□□	0	0	0	0	0	0		✓	✓	✓	✓	✓	✓
1LA5 18□□	0	0	0	0	0	0		√ ⁴⁾	✓	✓	_	_	_
1LA5 20 □□	0	0	0	0	0	0		✓ ⁴⁾	✓	✓	-	-	_
1LA5 22 □□	0	0	0	0	0	0		✓ ⁴⁾	✓	1	-	-	-

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective" cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

^{2) 1}LA5 183-... to 1LA5 223-... motors (motor series 1LA5, frame size 180 M to 225 M) can be supplied with two additional eyebolts; specify supplement "Z" and order code K32 .

³⁾ The "Second shaft extension" option, order code **K16** is not possible.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Aluminum series 1LA7/1LA5

Selection and ordering data (continued)

Rated out	tput	Frame	Operating	values at rat	ed output				Order No.	Price	Weight
at 50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load		For Order No. supplements for voltage, type of construction and explosion protection zones according to		IM B3 type of construc- tion approx.
Prated	P_{rated}	FS	n _{rated}	$T_{\rm rated}$	η_{rated}	η_{rated}	$\cos arphi_{ { m rated}}$	I _{rated}	ATEX, see tables below		m
kW	kW		rpm	Nm	%	%		Α			kg
4-pole,	1500 rpm a	at 50 Hz, 18	00 rpm at 6	0 Hz, temp	erature cla	ss 155 (F),	IP55 degre	e of prote	ection		
0.06	0.07	56 M	1350	0.42	56	55	0.77	0.2	1LA7 050-4AB□□		3
0.09	0.11	56 M	1350	0.64	58	57	0.77	0.29	1LA7 053-4AB□□		3
0.12	0.14	63 M	1350	0.85	55	54	0.75	0.42	1LA7 060-4AB□□		3.5
0.18	0.21	63 M	1350	1.3	59	60	0.76	0.58	1LA7 063-4AB□□		4.1
0.25	0.29	71 M	1350	1.8	60	60	0.78	0.77	1LA7 070-4AB		4.8
0.37	0.43	71 M	1370	2.6	65	65	0.78	1.06	1LA7 073-4AB□□		6
0.55	0.63	80 M	1395	3.8	67	67	0.81	1.46	1LA7 080-4AA		9
0.75	0.86	80 M	1395	5.1	72	72	0.8	1.91	1LA7 083-4AA□□		10
1.1	1.3	90 S	1415	7.4	77	77	0.81	2.55	1LA7 090-4AA□□		13
1.5	1.75	90 L	1420	10	79	79	0.81	3.4	1LA7 096-4AA		15.6
2.2	2.55	100 L	1420	15	82	82.5	0.82	4.7	1LA7 106-4AA□□		21
3	3.45	100 L	1420	20	83	83.5	0.82	6.4	1LA7 107-4AA		24
4	4.6	112 M	1440	27	85	85.5	0.83	8.2	1LA7 113-4AA		31
5.5	6.3	132 S	1455	36	86	86	0.81	11.4	1LA7 130-4AA□□		41
7.5	8.6	132 M	1455	49	87	87.5	0.82	15.2	1LA7 133-4AA		49
11	12.6	160 M	1460	72	88.5	89	0.84	21.5	1LA7 163-4AA□□		73
15	17.3	160 L	1460	98	90	90.2	0.84	28.5	1LA7 166-4AA		85
18.5	21.3	180 M	1460	121	90.5	90.5	0.83	35.5 ¹⁾	1LA5 183-4AA□□		113
22	25.3	180 L	1460	144	91.2	91.2	0.84	41.5 ¹⁾	1LA5 186-4AA□□		123
30	34.5	200 L	1465	196	91.8	91.8	0.86	55	1LA5 207-4AA□□		157
37	42.5	225 S	1470	240	92.9	92.9	0.87	66 ¹⁾	1LA5 220-4AA□□		206
45	52	225 M	1470	292	93.4	93.4	0.87	80 ¹⁾	1LA5 223-4AA		232

Special versions according to ATEX

Motor t	уре	Zone 2		VIK (includes Z	one 2) ²⁾	Zone 21		Zone 22	
		Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)
	Frame size	Order code M72	Order code M73	Order code K30	On request	Order code M34	Order code M38	Order code M35	Order code M39
1LA7	56	-	-	_	_	✓	✓	✓	✓
	63	✓	✓	✓	✓	✓	✓	✓	✓
	71	✓	✓	✓	✓	✓	✓	✓	✓
	80	1	✓	1	✓	✓	✓	✓	✓
	90	✓	✓	✓	✓	✓	✓	✓	✓
	100	✓	✓	✓	✓	✓	✓	✓	✓
	112	1	✓	1	✓	✓	✓	✓	✓
	132	✓	✓	✓	✓	✓	✓	✓	✓
	160	✓	✓	✓	✓	✓	✓	✓	✓
1LA5	180	-	-	_	-	✓	✓	1	1
	200	-	-	_	-	✓	✓	1	1
	225	_	-	-	-	✓	1	1	✓

With additional charge

The motors can also be orderd in design for Zones 2 and 22 for non-conducting dust (IP55): Mains-fed operation – order code M74 Converter-fed operation with derating – order code M75 See "Special versions" in the "Selection and ordering data" under "Options".

Not possible

For connection to 230 V, parallel feeders are necessary (see the "Introduction" section, "Connection, circuit and connection box").

²⁾ If the marking Ex nA II is required in addition to VIK on the rating plate, this must be ordered using order code C27. The VIK version is not possible in combination with Zone 21 and 22.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Aluminum series 1LA7/1LA5

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated out	out
	with direct starting torque	as multiple of rated current	torque			Measuring surface sound pressure level at 50 Hz	Sound pressure level at 50 Hz
	$T_{\rm LR}/T_{\rm rated}$	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	L _{pfA} dB(A)	L _{WA} dB(A)
4-pole, 1500 rpm	at 50 Hz, 1800 rp	m at 60 Hz, temp	erature class 15	5 (F), IP55 degre	ee of protection		
1LA7 050-4AB□□	1.9	2.6	1.9	13	0.00027	42	53
1LA7 053-4AB□□	1.9	2.6	1.9	13	0.00027	42	53
1LA7 060-4AB□□	1.9	2.8	2	13	0.00029	42	53
1LA7 063-4AB□□	1.9	3	1.9	13	0.00037	42	53
1LA7 070-4AB□□	1.9	3	1.9	13	0.00052	44	55
1LA7 073-4AB□□	1.9	3.3	2.1	13	0.00077	44	55
1LA7 080-4AA□□	2.2	3.9	2.2	16	0.0014	47	58
1LA7 083-4AA□□	2.3	4.2	2.3	16	0.0017	47	58
1LA7 090-4AA□□	2.3	4.6	2.4	16	0.0024	50	62
1LA7 096-4AA□□	2.4	5.3	2.6	16	0.0033	50	62
1LA7 106-4AA□□	2.5	5.6	2.8	16	0.0047	56	68
1LA7 107-4AA	2.7	5.6	3	16	0.0055	56	68
1LA7 113-4AA	2.7	6	3	16	0.012	53	65
1LA7 130-4AA	2.5	6.3	3.1	16	0.018	62	74
1LA7 133-4AA□□	2.7	6.7	3.2	16	0.023	62	74
1LA7 163-4AA□□	2.2	6.2	2.7	16	0.043	66	78
1LA7 166-4AA	2.6	6.5	3	16	0.055	66	78
1LA5 183-4AA□□	2.3	7.5	3	16	0.13	63	76
1LA5 186-4AA□□	2.3	7.5	3	16	0.15	63	76
1LA5 207-4AA	2.6	7	3.2	16	0.24	65	78
1LA5 220-4AA□□	2.8	7	3.2	16	0.32	65	78
1LA5 223-4AA	2.8	7.7	3.3	16	0.36	65	78

Order No. supplements

Order No. Supple	IIICIIIS												
Motor type	Penultimate p	osition: Voltage	code				Final position: Type of construction code						
	50 Hz				60 Hz		Without flange	With fla	ange		With sta flange	ndard	With spe- cial flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	460 VY	′ 460 VΔ	IM B3/6/7/8,	IM B5,			IM B14,	IM B34	
						ntroduc- r outputs lz)	IM V6 ¹⁾	IM V3	with protective cover 1) 2) 3)		IM V19		IM V19 ¹¹⁾
	1	6	3	5	1	6	0	1	4	6	2	7	3
1LA7 05 □□	0	0	0	-	0	0		/	-	/	✓	/	✓
1LA7 06 □□	0	0	0	_	0	0		1	✓	1	✓	✓	✓
1LA7 07 □□	0	0	0	_	0	0		1	✓	✓	✓	✓	✓
1LA7 08 □□	0	0	0	_	0	0		1	✓	✓	✓	✓	✓
1LA7 09 □□	0	0	0	_	0	0		1	✓	1	✓	✓	✓
1LA7 10 □□	0	0	0	0	0	0		1	✓	✓	✓	✓	✓
1LA7 11 □□	0	0	0	0	0	0		/	1	/	/	1	✓
1LA7 13 □□	0	0	0	0	0	0		/	1	/	/	1	✓
1LA7 16 □□	0	0	0	0	0	0		1	✓	1	✓	1	✓
1LA5 18 □□	0	0	0	0	0	0		✓ ⁴⁾	✓	1	_	-	-
1LA5 20 □□	0	0	0	0	0	0		✓ ⁴⁾	✓	/	-	-	-
1LA5 22 □□	0	0	0	0	0	0		✓ ⁴⁾	/	/	_	_	_

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective" cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

^{2) 1}LA5 183-... to 1LA5 223-... motors (motor series 1LA5, frame size 180 M to 225 M) can be supplied with two additional eyebolts; specify supplement "Z" and order code K32.

³⁾ The "Second shaft extension" option, order code K16 is not possible.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Aluminum series 1LA7/1LA5

Selection and ordering data (continued)

Rated ou	tput	Frame size	Operating	values at rat	ed output				Order No.	Price	Weight
at 50 Hz	60 Hz	Size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage, type of construction and explosion protection zones according to		IM B3 type of construc- tion approx.
P _{rated}	P_{rated}	FS	n _{rated}	T_{rated}	$\eta_{ m rated}$	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	I _{rated}	ATEX, see tables below		m
kW	kW		rpm	Nm	%	%		Α			kg
6-pole,	1000 rpm a	nt 50 Hz, 12	200 rpm at 6	0 Hz, temp	erature cla	ss 155 (F),	IP55 degre	ee of prote	ection		
0.09	0.1	63 M	850	1	45	41.5	0.66	0.44	1LA7 063-6AB□□		4.1
0.18	0.21	71 M	850	2	53	54.5	0.68	0.72	1LA7 070-6AA□□		5
0.25	0.29	71 M	830	2.8	60	58.5	0.76	0.79	1LA7 073-6AA□□		6.3
0.37	0.43	80 M	920	3.8	62	60.5	0.72	1.2	1LA7 080-6AA□□		9
0.55	0.63	80 M	910	5.8	67	66.5	0.74	1.6	1LA7 083-6AA□□		10
0.75	0.86	90 S	915	7.8	69	69	0.76	2.05	1LA7 090-6AA□□		12.5
1.1	1.3	90 L	915	11	72	72	0.77	2.85	1LA7 096-6AA□□		15.7
1.5	1.75	100 L	925	15	74	74	0.75	3.9	1LA7 106-6AA□□		21
2.2	2.55	112 M	940	22	78	78.5	0.78	5.2	1LA7 113-6AA□□		26
3	3.45	132 S	950	30	79	79.5	0.76	7.2	1LA7 130-6AA□□		38
4	4.6	132 M	950	40	80.5	80.5	0.76	9.4	1LA7 133-6AA		44
5.5	6.3	132 M	950	55	83	83	0.76	12.6	1LA7 134-6AA□□		52
7.5	8.6	160 M	960	75	86	86	0.74	17	1LA7 163-6AA□□		74
11	12.6	160 L	960	109	87.5	87.5	0.74	24.5	1LA7 166-6AA□□		95
15	18	180 L	970	148	89.5	89.5	0.77	31.5	1LA5 186-6AA□□		126
18.5	22	200 L	975	181	90.2	90.2	0.77	38.5	1LA5 206-6AA□□		161
22	26.5	200 L	975	215	90.8	90.8	0.77	45.5	1LA5 207-6AA□□		183
30	36	225 M	978	293	91.8	91.8	0.77	61 ¹⁾	1LA5 223-6AA□□		214

Special versions according to ATEX

		_							
Motor t	уре	Zone 2 Mains-fed operation	Converter-fed operation (FC)	VIK (includes 2 Mains-fed operation	Zone 2) ²⁾ Converter-fed operation (FC)	Zone 21 Mains-fed operation	Converter-fed operation (FC)	Zone 22 Mains-fed operation	Converter-fed operation (FC)
	Frame size	Order code M72	Order code M73	Order code K30	On request	Order code M34	Order code M38	Order code M35	Order code M39
1LA7	63	✓	✓	/	✓	✓	✓	✓	✓
	71	✓	✓	1	✓	✓	✓	✓	✓
	80	✓	✓	✓	✓	✓	✓	✓	✓
	90	✓	✓	✓	✓	✓	✓	✓	✓
	100	✓	✓	✓	✓	✓	✓	✓	✓
	112	✓	✓	✓	✓	✓	✓	✓	✓
	132	✓	✓	✓	✓	✓	✓	✓	✓
	160	✓	✓	✓	✓	✓	✓	✓	✓
1LA5	180	_	_	_	_	✓	✓	✓	✓
	200	_	_	_	_	1	1	✓	√
	225	-	-	_	_	✓	✓	✓	✓

With additional charge

Not possible

The motors can also be orderd in design for Zones 2 and 22 for non-conducting dust (IP55): Mains-fed operation – order code M74 Converter-fed operation with derating – order code M75 See "Special versions" in the "Selection and ordering data" under "Options".

For connection to 230 V, parallel feeders are necessary (see the "Introduction" section, "Connection, circuit and connection box").

²⁾ If the marking Ex nA II is required in addition to VIK on the rating plate, this must be ordered using order code C27. The VIK version is not possible in combination with Zone 21 and 22.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions – Aluminum series 1LA7/1LA5

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated out	out
	•	as multiple of rated current	torque			Measuring surface sound pressure level at 50 Hz	Sound pressure level at 50 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	L _{pfA} dB(A)	L _{WA} dB(A)
6-pole, 1000 rpm	at 50 Hz, 1200 rp	m at 60 Hz, temp	erature class 15	5 (F), IP55 degr	ee of protection		
1LA7 063-6AB□□	1.8	2	1.9	13	0.00037	39	50
1LA7 070-6AA	2.1	2.3	1.9	16	0.00055	39	50
1LA7 073-6AA□□	2.2	2.7	2	16	0.0008	39	50
1LA7 080-6AA□□	1.9	3.1	2.1	16	0.0014	40	51
1LA7 083-6AA	2.1	3.4	2.2	16	0.0017	40	51
1LA7 090-6AA□□	2.2	3.7	2.2	16	0.0024	43	55
1LA7 096-6AA	2.3	3.8	2.3	16	0.0033	43	55
1LA7 106-6AA	2.3	4	2.3	16	0.0047	47	59
1LA7 113-6AA	2.2	4.6	2.5	16	0.0091	52	64
1LA7 130-6AA	1.9	4.2	2.2	16	0.015	63	75
1LA7 133-6AA□□	2.1	4.5	2.4	16	0.019	63	75
1LA7 134-6AA□□	2.3	5	2.6	16	0.025	63	75
1LA7 163-6AA	2.1	4.6	2.5	16	0.044	66	78
1LA7 166-6AA	2.3	4.8	2.6	16	0.063	66	78
1LA5 186-6AA□□	2	5.2	2.4	16	0.15	66	78
1LA5 206-6AA□□	2.7	5.5	2.8	16	0.24	66	78
1LA5 207-6AA□□	2.8	5.5	2.9	16	0.28	66	78
1LA5 223-6AA□□	2.8	5.7	2.9	16	0.36	66	78

Order No. supplements

Motor type	Penultimate po		Final position	on: Type	e of constru	ction co	de						
	50 Hz				60 Hz		Without flange	With fla	ange		With star	ndard	With spe- cial flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 V∆	460 VY (see "Ir tion" fo puts at	ntroduc- r out-	IM B3/6/7/8, IM V6 ¹⁾	IM B5, IM V3 1)	IM V1 with protec- tive cover 1) 2) 3)	IM B35	IM B14, IM V19 1)	IM B34	IM B14, IM V19 ¹⁾
	1	6	3	5	1	6	0	1	4	6	2	7	3
1LA7 06 □□	0	0	0	-	0	0		/	✓	/	/	1	✓
1LA7 07 □□	0	0	0	-	0	0		/	✓	/	/	1	✓
1LA7 08 □□	0	0	0	-	0	0		/	✓	/	/	1	✓
1LA7 09 □□	0	0	0	-	0	0		/	✓	/	/	1	√
1LA7 10 □□	0	0	0	0	0	0		/	✓	/	/	1	✓
1LA7 11 □□	0	0	0	0	0	0		✓	✓	✓	✓	✓	✓
1LA7 13 □□	0	0	0	0	0	0		✓	✓	✓	✓	✓	✓
1LA7 16 □□	0	0	0	0	0	0		/	✓	/	✓	1	✓
1LA5 18 □□	0	0	0	0	0	0		√ ⁴⁾	✓	✓	-	-	_
1LA5 20 □□	0	0	0	0	0	0		√ ⁴⁾	✓	1	-	_	_
1LA5 22 □□	0	0	0	0	0	0		✓ ⁴⁾	✓	1	-	-	-

- Standard version
- Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

^{2) 1}LA5 183-... to 1LA5 223-... motors (motor series 1LA5, frame size 180 M to 225 M) can be supplied with two additional eyebolts; specify supplement "Z" and order code K32.

 $^{^{3)}\,\,}$ The "Second shaft extension" option, order code K16 is not possible.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Aluminum series 1LA7/1LA5

Selection and ordering data (continued)

Rated ou	itput	Frame size	Operating	values at rat					Order No.	Price	Weight
50 Hz	60 Hz	Size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage, type of construction and explosion protection zones according to		IM B3 type of construc- tion approx.
P _{rated}	P_{rated}	FS	n _{rated}	$T_{\rm rated}$	$\eta_{ m rated}$	$\eta_{ m rated}$	$\cos arphi_{ m rated}$	I _{rated}	ATEX, see tables below		m
kW	kW		rpm	Nm	%	%		Α			kg
8-pole,	750 rpm at	50 Hz, 900	rpm at 60 l	Hz, temper	ature class	155 (F), IP	55 degree	of protect	ion		
0.09	0.1	71 M	630	1.4	53	54.5	0.68	0.36	1LA7 070-8AB□□		6.3
0.12	0.14	71 M	645	1.8	53	49.5	0.64	0.51	1LA7 073-8AB□□		6.3
0.18	0.21	80 M	675	2.5	51	49.5	0.68	0.75	1LA7 080-8AB□□		9
0.25	0.29	80 M	685	3.5	55	50.5	0.64	1.02	1LA7 083-8AB□□		10
0.37	0.43	90 S	675	5.2	63	62	0.75	1.14	1LA7 090-8AB□□		10.5
0.55	0.63	90 L	675	7.8	66	65	0.76	1.58	1LA7 096-8AB□□		13.2
0.75	0.86	100 L	680	11	66	65	0.76	2.15	1LA7 106-8AB□□		19
1.1	1.3	100 L	680	15	72	72	0.76	2.9	1LA7 107-8AB□□		22
1.5	1.75	112 M	705	20	74	74	0.76	3.85	1LA7 113-8AB□□		24
2.2	2.55	132 S	700	30	75	75	0.74	5.7	1LA7 130-8AB□□		38
3	3.45	132 M	700	41	77	77.5	0.74	7.6	1LA7 133-8AB□□		44
4	4.6	160 M	715	53	80	80	0.72	10	1LA7 163-8AB□□		64
5.5	6.3	160 M	710	74	83.5	83.5	0.73	13	1LA7 164-8AB□□		74
7.5	8.6	160 L	715	100	85.5	85.5	0.72	17.6	1LA7 166-8AB□□		94
11	13.2	180 L	725	145	87	87	0.75	24.5	1LA5 186-8AB□□		128
15	18	200 L	725	198	87.5	87.5	0.78	31.5	1LA5 207-8AB□□		176
18.5	22	225 S	725	244	89.2	89.2	0.79	38	1LA5 220-8AB□□		184
22	26.5	225 M	725	290	90.6	90.6	0.79	44.5	1LA5 223-8AB□□		214

Special versions according to ATEX

Motor t	уре	Zone 2 Mains-fed operation	Converter-fed operation (FC)	VIK (includes Z Mains-fed operation	Converter-fed operation (FC)	Zone 21 Mains-fed operation	Converter-fed operation (FC)	Zone 22 Mains-fed operation	Converter-fed operation (FC)
	Frame size	Order code M72	Order code M73	Order code K30	On request	Order code M34	Order code M38	Order code M35	Order code M39
1LA7	71	/	✓	✓	✓	✓	✓	/	/
	80	/	✓	✓	✓	1	✓	1	/
	90	✓	✓	✓	✓	✓	✓	✓	1
	100	✓	✓	✓	✓	✓	✓	✓	/
	112	1	✓	1	✓	1	✓	1	/
	132	✓	✓	✓	✓	✓	✓	✓	✓
	160	✓	✓	✓	✓	✓	✓	✓	✓
1LA5	180	-	-	_	_	1	✓	/	1
	200	_	_	_	-	✓	✓	✓	✓
	225	-	-	-	-	/	1	1	1

With additional charge

Not possible

The motors can also be orderd in design for Zones 2 and 22 for non-conducting dust (IP55): Mains-fed operation – order code M74 Converter-fed operation with derating – order code M75 See "Special versions" in the "Selection and ordering data" under "Options".

¹⁾ If the marking Ex nA II is required in addition to VIK on the rating plate, this must be ordered using order code C27. The VIK version is not possible in combination with Zone 21 and 22.

Explosion-proof motors

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Aluminum series 1LA7/1LA5

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated outp	out
	with direct starting torque	as multiple of rated current	torque			Measuring surface sound pressure level at 50 Hz	Sound pressure level at 50 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	L_{pfA} dB(A)	L _{WA} dB(A)
8-pole, 750 rpm a	t 50 Hz, 900 rpm	at 60 Hz, tempera	ature class 155 (l	F), IP55 degree	of protection		
1LA7 070-8AB□□	1.9	2.2	1.7	13	0.0008	36	47
1LA7 073-8AB□□	2.2	2.2	2	13	0.0008	36	47
1LA7 080-8AB□□	1.7	2.3	1.9	13	0.0014	41	52
1LA7 083-8AB□□	2	2.6	2.2	13	0.0017	41	52
1LA7 090-8AB	1.6	2.9	1.8	13	0.0023	41	53
1LA7 096-8AB□□	1.7	3	1.9	13	0.0031	41	53
1LA7 106-8AB□□	1.6	3	1.9	13	0.0051	45	57
1LA7 107-8AB□□	1.8	3.3	2.1	13	0.0063	45	57
1LA7 113-8AB□□	1.8	3.7	2.1	13	0.013	49	61
1LA7 130-8AB□□	1.9	3.9	2.3	13	0.014	53	65
1LA7 133-8AB□□	2.1	4.1	2.4	13	0.019	53	65
1LA7 163-8AB□□	2.2	4.5	2.6	13	0.036	63	75
1LA7 164-8AB□□	2.3	4.7	2.7	13	0.046	63	75
1LA7 166-8AB□□	2.7	5.3	3	13	0.064	63	75
1LA5 186-8AB□□	2	5	2.2	13	0.21	60	73
1LA5 207-8AB□□	2.1	5	2.2	13	0.37	58	71
1LA5 220-8AB□□	2.1	4.5	2.2	13	0.37	58	71
1LA5 223-8AB□□	2.2	4.8	2.3	13	0.45	58	71

Order No. supplements

Motor type	Penultimate pe	osition: Voltage	code				Final position	on: Type	e of constru	ction co	de		
	50 Hz		6		60 Hz		Without flange	With fla	inge		With standard flange		With spe- cial flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 V∆	(see "In	troduc- outputs	IM B3/6/7/8, IM V6 ¹⁾	IM B5, IM V3 1)	IM V1 with protective cover 1) 2) 3)		IM B14, IM V19 1)	IM B34	IM B14, IM V19 ¹⁾
	1	6	3	5	1	6	0	1	4	6	2	7	3
1LA7 07 □□	0	0	0	-	0	0		✓	✓	1	1	1	✓
1LA7 08 □□	0	0	0	_	0	0		✓	✓	✓	✓	✓	✓
1LA7 09 □□	0	0	0	-	0	0		✓	✓	1	✓	✓	✓
1LA7 10 □□	0	0	0	0	0	0		✓	✓	✓	✓	✓	✓
1LA7 11 □□	0	0	0	0	0	0		✓	✓	✓	✓	✓	✓
1LA7 13 □□	0	0	0	0	0	0		✓	✓	1	✓	✓	✓
1LA7 16 □□	0	0	0	0	0	0		✓	✓	✓	✓	✓	✓
1LA5 18 □□	0	0	0	0	0	0		✓ ⁴⁾	✓	✓	-	_	-
1LA5 20 □□	0	0	0	0	0	0		√ ⁴⁾	1	1	-	_	-
1LA5 22 □□	0	0	0	0	0	0		√ ⁴⁾	/	/	-	-	-

- Standard version
- 0 Without additional charge
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective" cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

^{2) 1}LA5 183-... to 1LA5 223-... motors (motor series 1LA5, frame size 180 M to 225 M) can be supplied with two additional eyebolts; specify supplement "Z" and order code K32.

³⁾ The "Second shaft extension" option, order code **K16** is not possible.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Explosion-proof motors

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions – Aluminum series 1LA9

Selection and ordering data

Rated output	Frame	Operating	values at rate	d output				Order No.	Price	Weight
at 50 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power fac- tor at 50 Hz 4/4-load		For Order No. supplements for voltage, type of construction and explosion protection zones according to		IM B3 type of construc- tion approx.
P _{rated}	FS	n _{rated}	$T_{\rm rated}$	η_{rated}	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	I _{rated}	ATEX, see tables below		m
kW		rpm	Nm	%	%		Α			kg
2-pole, 3000 rpm at "High Efficiency"	t 50 Hz, ter	nperature (class 155 (F), IP55 de	gree of pro	tection,				
0.09	56 M	2830	0.3	70	68	0.76	0.24	1LA9 050-2KA□□		3
0.12	56 M	2830	0.4	70	70	0.81	0.31	1LA9 053-2KA□□		3.8
0.18	63 M	2840	0.61	70	70	0.78	0.48	1LA9 060-2KA□□		4.1
0.25	63 M	2840	0.84	72	70	0.8	0.63	1LA9 063-2KA□□		5.1
0.37	71 M	2840	1.2	74	74	0.77	0.94	1LA9 070-2KA□□		6
0.55	71 M	2835	1.9	75	75	0.75	1.42	1LA9 073-2KA		7.2
0.75	80 M	2870	2.5	80	80	0.82	1.66	1LA9 080-2KA□□		9.8
1.1	80 M	2860	3.7	84	84	0.89	2.1	1LA9 083-2KA□□		12.3
1.5	90 S	2890	5	85	85	0.87	2.95	1LA9 090-2KA□□		15
2.2	90 L	2890	7.3	86.5	86.5	0.87	4.2	1LA9 096-2KA□□		18.6
3	100 L	2890	9.9	87	87	0.88	5.7	1LA9 106-2KA□□		24
4	112 M	2905	13	88.5	88.5	0.89	7.3	1LA9 113-2KA□□		35
5.5	132 S	2930	18	89.5	89.5	0.9	9.9	1LA9 130-2KA		43
7.5	132 S	2930	24	90.5	90.5	0.92	13	1LA9 131-2KA□□		56
11	160 M	2945	36	91	91	0.9	19.4	1LA9 163-2KA		73
15	160 M	2945	49	91.5	91.5	0.9	26.5	1LA9 164-2KA□□		82
18.5	160 L	2940	60	92.3	92.5	0.92	31.5	1LA9 166-2KA□□		102
22	180 M	2945	71	93	93.2	0.89	38.5 ¹⁾	1LA9 183-2WA□□		131
30	200 L	2950	97	93.5	93.5	0.89	52	1LA9 206-2WA□□		185
37	200 L	2950	120	94	94.1	0.89	64 ¹⁾	1LA9 207-2WA		214

Special versions according to ATEX

Motor t	уре	Zone 2		VIK (includes 2	Zone 2) ²⁾	Zone 21		Zone 22	
		Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)
	Frame size	Order code M72	Order code M73	Order code K30	On request	Order code M34	Order code M38	Order code M35	Order code M39
1LA9	56	_	-	_	_	✓	✓	✓	✓
	63	✓	✓	1	✓	/	✓	✓	1
	71	✓	✓	✓	✓	✓	✓	✓	✓
	80	✓	✓	✓	✓	✓	✓	✓	✓
	90	✓	✓	1	✓	1	✓	✓	1
	100	✓	✓	✓	✓	✓	✓	✓	✓
	112	✓	✓	✓	✓	✓	✓	✓	✓
	132	✓	✓	1	✓	/	✓	✓	1
	160	✓	✓	✓	✓	✓	✓	✓	✓
	180	_	_	_	_	1	✓	1	✓
	200	_	_	_	_	1	1	1	/

- ✓ With additional charge
- Not possible

The motors can also be orderd in design for Zones 2 and 22 for non-conducting dust (IP55):

Mains-fed operation – order code M74

Converter-fed operation with derating – order code **M75** See "Special versions" in the "Selection and ordering data" under "Options". The motors can also be used for 60 Hz according to EPACT, see Pages 4/56 to 4/61.

¹⁾ For connection to 230 V, parallel feeders are necessary (see the "Introduction" section, "Connection, circuit and connection box").

²⁾ If the marking Ex nA II is required in addition to VIK on the rating plate, this must be ordered using order code C27. The VIK version is not possible in combination with Zone 21 and 22.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions – Aluminum series 1LA9

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated outp	out
	with direct starting torque	as multiple of rated current	torque			Measuring surface sound pressure level at 50 Hz	Sound pressure level at 50 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	L_{pfA} dB(A)	L _{WA} dB(A)
2-pole, 3000 rpm "High Efficiency"		ature class 155 (F	F), IP55 degree o	f protection,			
1LA9 050-2KA	3.6	4.5	3	16	0.00015	41	52
1LA9 053-2KA□□	3.2	4.3	2.8	16	0.0002	41	52
1LA9 060-2KA	2.8	4.8	3.1	16	0.00022	49	60
1LA9 063-2KA	2.5	4.9	2.5	16	0.00026	49	60
1LA9 070-2KA□□	3.3	6.5	3.1	16	0.00041	52	63
1LA9 073-2KA	3.6	6.3	2.9	16	0.0005	52	63
1LA9 080-2KA	4.4	8.3	3.2	16	0.001	56	67
1LA9 083-2KA□□	3.8	7	3.2	16	0.0013	56	67
1LA9 090-2KA	4.1	7	3.5	16	0.0018	60	72
1LA9 096-2KA	4.1	7	3.5	16	0.0022	60	72
1LA9 106-2KA□□	3.4	7	3.2	16	0.0044	62	74
1LA9 113-2KA	2.8	7	3.2	16	0.0077	63	75
1LA9 130-2KA	2.7	7	3.2	16	0.019	68	80
1LA9 131-2KA	2.8	7	3.1	16	0.024	68	80
1LA9 163-2KA	2.5	7	3.1	16	0.044	70	82
1LA9 164-2KA□□	2.5	7	3.1	16	0.051	70	82
1LA9 166-2KA□□	2.4	7	3.1	16	0.065	70	82
1LA9 183-2WA	2.6	7.2	3.3	16	0.09	70	83
1LA9 206-2WA□□	2.5	7	3.2	16	0.16	71	84
1LA9 207-2WA□□	2.7	7	3.3	16	0.2	71	84

Order No. supplements

Motor type	Penultimate po	osition: Voltage	code		Final position	on: Type of With fland		ion code	Mith stone	dard flange	With special
	50 HZ				flange	willi liang	je		WILLI SLATIC	uaru nange	flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 V∆	IM B3/6/7/8, IM V6 ¹⁾	IM B5, IM V3 1)	IM V1 with pro- tective cover 1) 2)	IM B35	IM B14, IM V19 ¹)	IM B34	IM B14, IM V19 ¹⁾
	1	6	3	5	0	1	4	6	2	7	3
1LA9 05 □□	0	0	0	-		/	-	-	/	/	1
1LA9 06 □□	0	0	0	-		/	/	✓	/	/	1
1LA9 07 □□	0	0	0	-		✓	/	/	/	✓	✓
1LA9 08 □□	0	0	0	-		✓	/	✓	/	✓	✓
1LA9 09 □□	0	0	0	-		✓	/	/	/	✓	1
1LA9 10□□	0	0	0	0		✓	/	✓	/	✓	1
1LA9 11 □□	0	0	0	0		✓	/	✓	/	✓	1
1LA9 13 □□	0	0	0	0		✓	/	/	/	✓	1
1LA9 16□□	0	0	0	0		1	1	✓	1	✓	1
1LA9 18□□	0	0	0	0		√ 3)	1	1	-	-	_
1LA9 20 🔲 🗆	0	0	0	0		✓ ³⁾	1	1	-	-	-

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

²⁾ The "Second shaft extension" option, order code K16 is not possible.

³⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Explosion-proof motors

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions – Aluminum series 1LA9

Selection and ordering data (continued)

Rated output	Frame	Operating	values at rate	ed output				Order No.	Price	Weight
at 50 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power fac- tor at 50 Hz 4/4-load		For Order No. supplements for voltage, type of construction and explosion protection zones according to		IM B3 type of construc- tion approx.
P _{rated}	FS	n _{rated}	$T_{\rm rated}$	η_{rated}	η_{rated}	$\cos\!arphi_{\mathrm{rated}}$	I _{rated}	ATEX, see tables below		m
kW		rpm	Nm	%	%		Α			kg
4-pole, 1500 rpm a "High Efficiency"	t 50 Hz, tei	mperature	class 155 ((F), IP55 de	gree of pro	otection,		_		
0.06	56 M	1380	0.42	61	61	0.66	0.22	1LA9 050-4KA□□		3
0.09	56 M	1390	0.62	62	62	0.68	0.31	1LA9 053-4KA□□		3.8
0.12	63 M	1395	0.82	66	66	0.65	0.41	1LA9 060-4KA□□		4.1
0.18	63 M	1395	1.3	65	65	0.68	0.59	1LA9 063-4KA□□		5.1
0.25	71 M	1410	1.7	70	70	0.64	0.81	1LA9 070-4KA□□		6
0.37	71 M	1385	2.6	71	71	0.73	1.04	1LA9 073-4KA□□		7.2
0.55	80 M	1410	3.7	77	77	0.78	1.32	1LA9 080-4KA□□		9.8
0.75	80 M	1400	5.1	81	81	0.75	1.78	1LA9 083-4KA□□		12.3
1.1	90 S	1440	7.3	84	84	0.77	2.45	1LA9 090-4KA□□		15
1.5	90 L	1440	9.9	85	85	0.77	3.3	1LA9 096-4KA□□		18
2.2	100 L	1435	15	86.5	86.5	0.82	4.5	1LA9 106-4KA□□		25
3	100 L	1435	20	87.5	87.7	0.81	6.1	1LA9 107-4KA□□		30
4	112 M	1440	27	88.5	89	0.81	8.1	1LA9 113-4KA□□		37
5.5	132 S	1455	36	89.5	89.5	0.84	10.6	1LA9 130-4KA□□		45
7.5	132 M	1455	49	90.3	90.5	0.84	14.2	1LA9 133-4KA□□		60
11	160 M	1460	72	91.5	92	0.85	20.5	1LA9 163-4KA□□		81
15	160 L	1460	98	92	92.3	0.86	27.5	1LA9 166-4KA□□		107
18.5	180 M	1465	121	92.5	93	0.84	34.5 ¹⁾	1LA9 183-4WA□□		126
22	180 L	1465	143	93	93.4	0.84	40.5 ¹⁾	1LA9 186-4WA□□		146
30	200 L	1465	196	93.5	94	0.87	53	1LA9 207-4WA□□		199

Special versions according to ATEX

Motor t	уре	Zone 2		VIK (includes 2	Zone 2) ²⁾	Zone 21		Zone 22	
		Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)
	Frame size	Order code M72	Order code M73	Order code K30	On request	Order code M34	Order code M38	Order code M35	Order code M39
1LA9	56	_	_	_	_	✓	✓	✓	✓
	63	✓	✓	/	✓	/	✓	/	✓
	71	✓	✓	✓	✓	✓	✓	✓	✓
	80	✓	✓	✓	✓	✓	✓	✓	✓
	90	✓	✓	/	✓	/	✓	/	✓
	100	✓	✓	✓	✓	✓	✓	✓	✓
	112	✓	✓	✓	✓	✓	✓	✓	✓
	132	✓	✓	/	✓	/	✓	/	✓
	160	✓	✓	/	✓	1	√	1	1
	180	_	-	_	_	✓	✓	✓	✓
	200	_	_	_	_	1	1	1	/

- ✓ With additional charge
- Not possible

The motors can also be orderd in design for Zones 2 and 22 for non-conducting dust (IP55):

Mains-fed operation – order code M74

Converter-fed operation with derating – order code **M75** See "Special versions" in the "Selection and ordering data" under "Options". The motors can also be used for 60 Hz according to EPACT, see Pages 4/56 to 4/61.

¹⁾ For connection to 230 V, parallel feeders are necessary (see the "Introduction" section, "Connection, circuit and connection box").

²⁾ If the marking Ex nA II is required in addition to VIK on the rating plate, this must be ordered using order code C27. The VIK version is not possible in combination with Zone 21 and 22.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions – Aluminum series 1LA9

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated outp	out
	with direct starting torque	as multiple of rated current	torque			Measuring surface sound pressure level at 50 Hz	Sound pressure level at 50 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	L_{pfA} dB(A)	L _{WA} dB(A)
4-pole, 1500 rpm "High Efficiency"		ature class 155 (F	F), IP55 degree o	f protection,			
1LA9 050-4KA	2.7	3.1	2.8	16	0.00027	42	53
1LA9 053-4KA□□	2.8	3.2	2.8	16	0.00035	42	53
1LA9 060-4KA	2.7	3.5	2.6	16	0.00037	42	53
1LA9 063-4KA	3	3.6	2.5	16	0.00045	42	53
1LA9 070-4KA□□	3.6	4.3	3.1	16	0.00076	44	55
1LA9 073-4KA	3.3	4.2	3	16	0.00095	44	55
1LA9 080-4KA	3.4	5.6	2.9	16	0.0017	47	58
1LA9 083-4KA□□	4	5.8	3.5	16	0.0024	47	58
1LA9 090-4KA	3.1	6.4	3.2	16	0.0033	48	60
1LA9 096-4KA□□	3.6	6.7	3.4	16	0.004	48	60
1LA9 106-4KA□□	3.4	7	3.6	16	0.0062	53	65
1LA9 107-4KA	3.8	7	3.9	16	0.0077	53	65
1LA9 113-4KA	3.2	6.9	3.2	16	0.014	53	65
1LA9 130-4KA□□	3.2	7	3.6	16	0.023	62	74
1LA9 133-4KA	3.4	7	3.6	16	0.029	62	74
1LA9 163-4KA	2.6	6.9	3.2	16	0.055	66	78
1LA9 166-4KA□□	2.8	7	3.3	16	0.072	66	78
1LA9 183-4WA	2.8	7	3.2	16	0.15	63	76
1LA9 186-4WA□□	3.1	7.3	3.4	16	0.19	63	76
1LA9 207-4WA□□	3	7	3.2	16	0.32	65	78

Order No. supplements

Motor type	•	sition: Voltage	code		Final position			ion code	With standard flange With special		
	50 Hz				Without flange	With flang	je		with stand	dard flange	flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6 ¹⁾	IM B5, IM V3 1)	IM V1 with pro- tective cover 1) 2)	IM B35	IM B14, IM V19 ¹⁾	IM B34	IM B14, IM V19 1)
	1	6	3	5	0	1	4	6	2	7	3
1LA9 05 □□	0	0	0	-		/	-	-	/	✓	✓
1LA9 06 □□	0	0	0	-		✓	/	/	/	✓	1
1LA9 07 □□	0	0	0	-		✓	/	✓	/	✓	✓
1LA9 08 □□	0	0	0	-		✓	/	✓	/	✓	✓
1LA9 09 □□	0	0	0	-		✓	/	/	/	✓	1
1LA9 10 □□	0	0	0	0		✓	/	✓	/	✓	✓
1LA9 11 □□	0	0	0	0		✓	/	✓	/	✓	✓
1LA9 13 □□	0	0	0	0		✓	/	/	/	✓	1
1LA9 16 □□	0	0	0	0		1	1	✓	1	✓	✓
1LA9 18 □□	0	0	0	0		√ 3)	/	✓	-	-	_
1LA9 20 □□	0	0	0	0		✓ ³⁾	1	✓	-	-	-

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

²⁾ The "Second shaft extension" option, order code K16 is not possible.

³⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Aluminum series 1LA9

Selection and ordering data (continued)

Rated output at 50 Hz	Frame size	Operating Rated speed at 50 Hz	values at rate Rated torque at 50 Hz	ed output Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power fac- tor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz	Order No. For Order No. supplements for voltage, type of construction and explosion protection zones according to	Price	Weight IM B3 type of construc- tion approx.
P _{rated}	FS	n _{rated}	$T_{\rm rated}$	$\eta_{\rm rated}$	$\eta_{\rm rated}$	$\cos\!arphi_{\mathrm{rated}}$	I _{rated}	ATEX, see tables below		m
kW		rpm	Nm	%	%		Α			kg
6-pole, 1000 rpm a "High Efficiency"	t 50 Hz, ter	nperature (class 155 (F), IP55 de	gree of pro	tection,				
0.75	90 S	925	7.7	75.5	75.5	0.72	2	1LA9 090-6KA□□		15.7
1.1	90 L	940	11	82	82	0.7	2.75	1LA9 096-6KA□□		19
1.5	100 L	935	15	85	85	0.73	3.6	1LA9 106-6KA□□		25
2.2	112 M	955	22	84	84	0.7	5.4	1LA9 113-6KA□□		37
4	132 M	950	40	84	84	0.81	8.5	1LA9 133-6KA□□		49
5.5	132 M	960	55	86	86	0.77	12	1LA9 134-6KA□□		64
7.5	160 M	965	74	88	88	0.72	17	1LA9 163-6KA□□		98
11	160 L	960	109	88.5	88.5	0.78	23	1LA9 166-6KA□□		105
15	180 L	970	148	91	91	0.75	31.5	1LA9 186-6WA□□		144
18.5	200 L	975	181	91	91	0.77	38	1LA9 206-6WA□□		186
22	200 L	975	215	91.5	91.5	0.77	45	1LA9 207-6WA□□		217

Special versions according to ATEX

Motor t	уре	Zone 2		VIK (includes Z	one 2) 1)	Zone 21		Zone 22	
		Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)
	Frame size	Order code M72	Order code M73	Order code K30	On request	Order code M34	Order code M38	Order code M35	Order code M39
1LA9	90	✓	✓	✓	✓	✓	✓	✓	✓
	100	/	✓	✓	✓	1	✓	✓	✓
	112	✓	✓	1	✓	✓	✓	✓	1
	132	✓	✓	✓	✓	✓	✓	✓	✓
	160	1	✓	1	✓	1	✓	✓	/
	180	_	_	_	_	✓	✓	✓	✓
	200	-	-	-	-	1	✓	/	/

- With additional charge
- Not possible

The motors can also be orderd in design for Zones 2 and 22 for non-conducting dust (IP55): Mains-fed operation - order code M74 Converter-fed operation with derating – order code M75 See "Special versions" in the "Selection and ordering data" under "Options".

The motors can also be used for 60 Hz according to EPACT, see Pages 4/56 to 4/61.

¹⁾ If the marking Ex nA II is required in addition to VIK on the rating plate, this must be ordered using order code C27. The VIK version is not possible in combination with Zone 21 and 22.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions – Aluminum series 1LA9

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated outp	out
	with direct starting	as multiple of rated				Measuring	Sound pressure
	torque	current	torque			surface sound pressure level at 50 Hz	level at 50 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	$L_{\rm pfA}$ dB(A)	L _{WA} dB(A)
6-pole, 1000 rpm "High Efficiency"	at 50 Hz, temper	ature class 155 (l	F), IP55 degree o	f protection,			
1LA9 090-6KA□□	3.	4.4	2.5	16	0.0033	43	55
1LA9 096-6KA	3.7	5.7	3.2	16	0.005	43	55
1LA9 106-6KA	3.5	6.2	3.4	16	0.0065	47	59
1LA9 113-6KA□□	2.9	6.2	3	16	0.014	52	64
1LA9 133-6KA	3	6.3	2.7	16	0.025	63	75
1LA9 134-6KA	3.7	7.3	3.6	16	0.03	63	75
1LA9 163-6KA□□	2.4	5.5	2.5	16	0.063	66	78
1LA9 166-6KA	3.1	6.9	3.2	16	0.072	66	78
1LA9 186-6WA	2.2	6.5	2.5	16	0.19	66	78
1LA9 206-6WA□□	2.8	6.2	2.5	16	0.28	66	78
1LA9 207-6WA	2.8	6.2	2.5	16	0.36	66	78

Order No. supplements

Motor type	Penultimate po	osition: Voltage	code		Final position	n: Type o	f construct	tion code				
	50 Hz				Without flange	With flang	je		With stand	dard flange	With special flange	
	230 VΔ/400 VY	400 VΔ/690 VY	500 VΔ	IM B3/6/7/8, IM V6 ¹⁾	IM B5, IM V3 1)	IM V1 with pro- tective cover 1) 2)	IM B35	IM B14, IM V19 1)	IM B34	IM B14, IM V19 1)		
	1	6	3	5	0	1	4	6	2	7	3	
1LA9 09 □□	0	0	0	-		1	/	✓	1	/	/	
1LA9 10 □□	0	0	0	0		✓	/	✓	/	/	✓	
1LA9 11 □□	0	0	0	0		✓	/	/	✓	✓	✓	
1LA9 13 □□	0	0	0	0		✓	/	/	/	/	✓	
1LA9 16 □□	0	0	0	0		✓	/	✓	/	/	✓	
1LA9 18□□	0	0	0	0		√ 3)	1	✓	_	_	_	
1LA9 20 □□	0	0	0	0		√ 3)	1	1	_	-	_	

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

²⁾ The "Second shaft extension" option, order code K16 is not possible.

³⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Aluminum series 1LA9

Selection and ordering data

Rated output	Frame	Operating val	ues at rated ou	utput				Order No.	Price	Weight
at 60 Hz	size	Rated speed at 60 Hz	Rated torque at 60 Hz	EPACT with CC No. CC 032A	Nominal efficiency at 60 Hz	Power factor at 60 Hz 4/4-load	Rated current at 460 V, 60 Hz	For Order No. supplements for voltage, type of construction and explosion protection zones according to		IM B3 type of construc- tion approx.
P _{rated}	FS	n _{rated}	T_{rated}		η_{rated}	$\cos arphi_{ m rated}$	I _{rated}	ATEX, see tables below		m
HP		rpm	Nm		%		Α			kg
2-pole, 3600	0 rpm at 60	Hz, tempera	ture class 1	55 (F), IP55 (degree of pr	otection,				
for use in the	he North An	nerican marl	ket accordin	g to EPACT						
0.12	56 M	3440	0.25	No	70	0.74	0.23	1LA9 050-2KA□□		3
0.16	56 M	3440	0.33	No	71	0.76	0.28	1LA9 053-2KA□□		3.8
0.25	63 M	3440	0.53	No	71	0.79	0.4	1LA9 060-2KA□□		4.1
0.33	63 M	3460	0.69	No	72	0.76	0.56	1LA9 063-2KA□□		5.1
0.5	71 M	3445	1	No	72	0.75	0.86	1LA9 070-2KA□□		6
0.75	71 M	3445	1.6	No	73	0.73	1.3	1LA9 073-2KA□□		7.2
1	80 M	3485	2	Yes	75.5	0.82	1.52	1LA9 080-2KA□□		9.8
1.5	80 M	3480	3.1	Yes	82.5	0.88	1.9	1LA9 083-2KA□□		12.3
2	90 S	3510	4.1	Yes	84	0.86	2.6	1LA9 090-2KA□□		15
3	90 L	3510	6.1	Yes	85.5	0.85	3.8	1LA9 096-2KA		18.6
4	100 L	3510	8.1	No	86.5	0.87	5	1LA9 106-2KA□□		24
5	112 M	3540	10	Yes	87.5	0.88	6	1LA9 113-2KA		35
7.5	132 S	3540	15	Yes	88.5	0.9	8.7	1LA9 130-2KA		43
10	132 S	3540	20	Yes	89.5	0.92	11.4	1LA9 131-2KA		56
15	160 M	3555	30	Yes	90.2	0.9	17	1LA9 163-2KA		73
20	160 M	3555	40	Yes	90.2	0.9	23.2	1LA9 164-2KA		82
25	160 L	3550	50	Yes	91	0.92	27.7	1LA9 166-2KA□□		102
30	180 M	3545	60	Yes	91	0.86	36	1LA9 183-2WA		131
40	200 L	3555	80	Yes	91.7	0.88	46.5	1LA9 206-2WA		185
50	200 L	3555	100	Yes	92.4	0.88	57	1LA9 207-2WA□□		214

Special versions according to ATEX

		_							
Motor	type	Zone 2		VIK (includes 2	Zone 2) ¹⁾	Zone 21		Zone 22	
		Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)
	Frame size	Order code M72	Order code M73	Order code K30	On request	Order code M34	Order code M38	Order code M35	Order code M39
1LA9	56	_	_	_	_	✓	✓	✓	✓
	63	✓	✓	/	✓	/	✓	/	✓
	71	✓	✓	✓	✓	✓	✓	✓	✓
	80	✓	✓	✓	✓	✓	✓	✓	✓
	90	✓	✓	/	✓	/	✓	/	✓
	100	✓	✓	✓	✓	✓	✓	✓	✓
	112	✓	✓	✓	✓	✓	✓	✓	✓
	132	✓	✓	/	✓	/	✓	/	✓
	160	✓	✓	✓	✓	1	✓	✓	✓
	180	-	-	_	_	✓	✓	✓	✓
	200	_	_	-	_	1	1	1	/

- With additional charge
- Not possible

The motors can also be orderd in design for Zones 2 and 22 for non-conducting dust (IP55):

Mains-fed operation – order code M74

Converter-fed operation with derating – order code M75 See "Special versions" in the "Selection and ordering data" under "Options".

The motors can also be used for 50 Hz "High Efficiency", see Pages 4/50 to 4/55.

¹⁾ If the marking Ex nA II is required in addition to VIK on the rating plate, this must be ordered using order code C27. The VIK version is not possible in combination with Zone 21 and 22.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Aluminum series 1LA9

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated outp	out
	with direct starting torque	as multiple of rated current	torque			Measuring surface sound pressure level at 60 Hz	Sound pressure level at 60 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	L_{pfA} dB(A)	L _{WA} dB(A)
2-pole, 3600 rpm for use in the Nor	at 60 Hz, temper th American ma	ature class 155 (F rket according to	F), IP55 degree o	f protection,			
1LA9 050-2KA□□	3.6	5.5	3.8	16	0.00015	45	56
1LA9 053-2KA□□	3.2	5.4	3.4	16	0.0002	45	56
1LA9 060-2KA□□	2.8	4.9	3.3	16	0.00022	53	64
1LA9 063-2KA□□	2.5	5	2.7	16	0.00026	53	64
1LA9 070-2KA□□	3.3	7.5	3.4	16	0.00041	56	67
1LA9 073-2KA	3.6	7.2	3.7	16	0.0005	56	67
1LA9 080-2KA□□	4.4	9.6	4.4	16	0.001	60	71
1LA9 083-2KA□□	3.8	8.6	3.2	16	0.0013	60	71
1LA9 090-2KA	4.1	8.6	4.1	16	0.0018	64	76
1LA9 096-2KA□□	4.1	8.5	5.1	16	0.0022	64	76
1LA9 106-2KA□□	3.4	8.6	3.7	16	0.0044	66	78
1LA9 113-2KA	2.8	9.2	4	16	0.0077	67	79
1LA9 130-2KA□□	2.7	8.5	3.8	16	0.019	72	84
1LA9 131-2KA□□	2.8	8.3	3.7	16	0.024	72	84
1LA9 163-2KA□□	2.5	8.5	3.7	16	0.044	74	86
1LA9 164-2KA□□	2.5	8.5	3.7	16	0.051	74	86
1LA9 166-2KA□□	2.4	8.5	3.5	16	0.065	74	86
1LA9 183-2WA	2.6	8.6	3.5	16	0.09	74	87
1LA9 206-2WA	2.5	8.4	3.6	16	0.16	75	88
1LA9 207-2WA□□	2.7	8.4	3.7	16	0.2	75	88

Order No. supplements

Motor type	Penultimate Voltage code		Final position:	Type of cons	truction code				
	60 Hz		Without flange	With flange			With standar	rd flange	With special flange
	460 VY	460 VΔ	IM B3/6/7/8,	IM B5, IM V3	IM V1 with	IM B35	IM B14, IM V19 1)	IM B34	IM B14, IM V19 1)
	(see "Introduction outputs at		IM V6 ⁻¹)	1)	protective cover 1)2)		IM V19 17		
	1	6	0	1	4	6	2	7	3
1LA9 05 □□	0	0		✓	_	_	✓	1	✓
1LA9 06 □□	0	0		✓	✓	✓	✓	✓	✓
1LA9 07 □□	0	0		✓	✓	✓	✓	✓	✓
1LA9 08 □□	0	0		✓	✓	✓	✓	1	✓
1LA9 09 □□	0	0		✓	✓	✓	✓	✓	✓
1LA9 10 □□	0	0		✓	✓	✓	✓	✓	✓
1LA9 11 □□	0	0		✓	✓	✓	✓	1	✓
1LA9 13 □□	0	0		✓	✓	✓	✓	1	✓
1LA9 16 □□	0	0		✓	✓	✓	✓	✓	✓
1LA9 18 □□	0	0		✓ ³⁾	✓	✓	_	_	_
1LA9 20 □□	0	0		✓ ³⁾	1	✓	_	_	-

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

²⁾ The "Second shaft extension" option, order code K16 is not possible.

 $^{^{\}rm 3)}$ $\,$ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Aluminum series 1LA9

Selection and ordering data (continued)

Rated output at 60 Hz	Frame size		ues at rated or Rated torque at 60 Hz	•	Nominal efficiency at 60 Hz	Power factor at 60 Hz 4/4-load	Rated current at 460 V, 60 Hz	Order No. For Order No. supplements for voltage, type of construction and explosion protection zones according to	Price	Weight IM B3 type of construc- tion approx.
P _{rated}	FS	n _{rated}	T _{rated}		η_{rated}	$\cos \varphi_{ { m rated}}$	I _{rated}	ATEX, see tables below		m
HP		rpm	Nm	FF (F) IDFF	%		Α			kg
for use in t	the North An	Hz, tempera nerican marl	ture class 1: ket accordin	g to EPACT	aegree of pr	otection,				
0.08	56 M	1715	0.33	No	63	0.65	0.18	1LA9 050-4KA□□		3
0.12	56 M	1725	0.5	No	64	0.6	0.29	1LA9 053-4KA□□		3.8
0.16	63 M	1710	0.66	No	68	0.6	0.37	1LA9 060-4KA□□		4.1
0.25	63 M	1705	1.1	No	66	0.63	0.54	1LA9 063-4KA□□		5.1
0.33	71 M	1730	1.4	No	69	0.6	0.76	1LA9 070-4KA□□		6
0.5	71 M	1725	2.1	No	70	0.68	0.98	1LA9 073-4KA□□		7.2
0.75	80 M	1725	3.1	No	75.5	0.74	1.24	1LA9 080-4KA□□		9.8
1	80 M	1720	4.1	Yes	82.5	0.75	1.59	1LA9 083-4KA□□		12.3
1.5	90 S	1755	6.1	Yes	84	0.76	2.15	1LA9 090-4KA□□		15
2	90 L	1775	14	Yes	84	0.76	2.95	1LA9 096-4KA□□		18
3	100 L	1750	12	No	87.5	0.79	4	1LA9 106-4KA□□		25
4	100 L	1750	16	No	87.5	0.79	5.5	1LA9 107-4KA		30
5	112 M	1755	20	Yes	87.5	0.79	6.7	1LA9 113-4KA		37
7.5	132 S	1760	30	Yes	89.5	0.81	9.5	1LA9 130-4KA□□		45
10	132 M	1760	40	Yes	89.5	0.82	12.8	1LA9 133-4KA□□		60
15	160 M	1765	61	Yes	91	0.85	17.9	1LA9 163-4KA□□		81
20	160 L	1765	81	Yes	91	0.85	24.5	1LA9 166-4KA□□		107
25	180 M	1770	101	Yes	92.4	0.83	30.5	1LA9 183-4WA□□		126
30	180 L	1770	121	Yes	92.4	0.83	36	1LA9 186-4WA□□		146
40	200 L	1770	161	Yes	93	0.86	47	1LA9 207-4WA□□		199

Special versions according to ATEX

Motor	type	Zone 2		VIK (includes 2	Zone 2) ¹⁾	Zone 21		Zone 22	
		Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)
	Frame size	Order code M72	Order code M73	Order code K30	On request	Order code M34	Order code M38	Order code M35	Order code M39
1LA9	56	_	_	_	_	✓	✓	✓	✓
	63	/	✓	1	✓	/	✓	/	✓
	71	✓	✓	✓	✓	✓	✓	✓	✓
	80	✓	✓	✓	✓	✓	✓	✓	✓
	90	✓	✓	1	✓	1	✓	✓	/
	100	✓	✓	✓	✓	✓	✓	✓	✓
	112	1	✓	✓	✓	1	✓	1	✓
	132	✓	✓	1	✓	1	✓	✓	/
	160	✓	✓	1	✓	1	✓	1	1
	180	-	_	-	_	1	✓	/	/
	200	_	_	_	_	/	/	/	/

- With additional charge
- Not possible

The motors can also be orderd in design for Zones 2 and 22 for non-conducting dust (IP55):

Mains-fed operation – order code M74

Converter-fed operation with derating – order code M75 See "Special versions" in the "Selection and ordering data" under "Options". The motors can also be used for 50 Hz "High Efficiency", see Pages 4/50 to 4/55.

¹⁾ If the marking Ex nA II is required in addition to VIK on the rating plate, this must be ordered using order code C27. The VIK version is not possible in combination with Zone 21 and 22.

Explosion-proof motors

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Aluminum series 1LA9

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated outp	out
	with direct starting torque	as multiple of rated current	torque			Measuring surface sound pressure level at 60 Hz	Sound pressure level at 60 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	L_{pfA} dB(A)	L _{WA} dB(A)
4-pole, 1800 rpm for use in the Nor	at 60 Hz, tempera th American mai	ature class 155 (F ket according to	F), IP55 degree of EPACT	f protection,			
1LA9 050-4KA	2.7	3.4	3	16	0.00027	46	57
1LA9 053-4KA□□	2.8	3.5	3	16	0.00035	46	57
1LA9 060-4KA	2.7	3.9	2.8	16	0.00037	46	57
1LA9 063-4KA□□	3	3.6	3.1	16	0.00045	46	57
1LA9 070-4KA□□	3.6	4.9	3.4	16	0.00076	48	59
1LA9 073-4KA	3.3	4.9	3.4	16	0.00095	48	59
1LA9 080-4KA	3.4	6.8	3.6	16	0.0017	51	62
1LA9 083-4KA□□	4	7.3	3.9	16	0.0024	51	62
1LA9 090-4KA	3.1	7.7	3.9	16	0.0033	52	64
1LA9 096-4KA	3.6	8.1	4.2	16	0.004	52	64
1LA9 106-4KA□□	3.4	8.4	4.3	16	0.0062	57	69
1LA9 107-4KA	3.8	8.7	4.6	16	0.0077	57	69
1LA9 113-4KA	3.2	8.6	3.9	16	0.014	57	69
1LA9 130-4KA□□	3.2	8.7	4.1	16	0.023	66	78
1LA9 133-4KA	3.4	8.7	4.1	16	0.029	66	78
1LA9 163-4KA	2.6	8.1	3.2	16	0.055	70	82
1LA9 166-4KA□□	2.8	8.5	3.5	16	0.072	70	82
1LA9 183-4WA	2.8	8.4	3.6	16	0.15	67	80
1LA9 186-4WA□□	3.1	8.8	3.9	16	0.19	67	80
1LA9 207-4WA□□	3	8.3	3.6	16	0.32	69	82

Order No. supplements

oraci iidi dappid									
Motor type	Penultimate Voltage code		Final position:	Type of cons	truction code				
	60 Hz		Without flange	With flange			With standar	rd flange	With special flange
	460 VY	460 VΔ	IM B3/6/7/8,	IM B5, IM V3	IM V1 with	IM B35	IM B14, IM V19 1)	IM B34	IM B14, IM V19 1)
	(see "Introduction outputs at		IM V6 ⁻¹⁾	1)	protective cover 1)2)		IM V19 1)		
	1	6	0	1	4	6	2	7	3
1LA9 05 □□	0	0		✓	_	_	1	/	✓
1LA9 06 □□	0	0		✓	✓	✓	1	/	✓
1LA9 07 □□	0	0		✓	✓	✓	1	/	✓
1LA9 08 □□	0	0		✓	✓	✓	✓	1	✓
1LA9 09 □□	0	0		✓	✓	✓	1	1	✓
1LA9 10 □□	0	0		✓	✓	✓	1	/	✓
1LA9 11 □□	0	0		1	1	✓	1	1	✓
1LA9 13 □□	0	0		✓	✓	✓	1	/	√
1LA9 16 □□	0	0		/	✓	✓	1	/	✓
1LA9 18□□	0	0		✓ ³⁾	/	✓	_	-	_
1LA9 20 □□	0	0		✓ ³⁾	1	/	_	_	_

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

²⁾ The "Second shaft extension" option, order code K16 is not possible.

 $^{^{\}rm 3)}$ $\,$ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Aluminum series 1LA9

Selection and ordering data (continued)

Rated output		Operating val	ues at rated or	utput				Order No.	Price	Weight
at 60 Hz	size	Rated speed at 60 Hz	Rated torque at 60 Hz	EPACT with CC No. CC 032A	Nominal efficiency at 60 Hz	Power factor at 60 Hz 4/4-load	Rated current at 460 V, 60 Hz	For Order No. supplements for voltage, type of construction and explosion protection zones according to		IM B3 type of construc- tion approx.
P _{rated}	FS	n _{rated}	$T_{\rm rated}$		η_{rated}	$\cos arphi_{ m rated}$	I _{rated}	ATEX, see tables below		m
HP		rpm	Nm		%		Α			kg
		Hz, tempera nerican mark		55 (F), IP55 o g to EPACT	degree of pr	otection,				
1	90 S	1140	6.2	Yes	80	0.66	1.78	1LA9 090-6KA□□		15.7
1.5	90 L	1150	9.3	Yes	85.5	0.64	2.55	1LA9 096-6KA□□		19
2	100 L	1150	12	No	86.5	0.7	3.1	1LA9 106-6KA□□		25
3	112 M	1160	18	Yes	87.5	0.66	4.8	1LA9 113-6KA□□		37
5	132 M	1160	31	Yes	87.5	0.77	6.9	1LA9 133-6KA□□		49
7.5	132 M	1160	46	Yes	89.5	0.73	10.6	1LA9 134-6KA□□		64
10	160 M	1165	61	Yes	89.5	0.7	15	1LA9 163-6KA□□		98
15	160 L	1165	92	Yes	90.2	0.77	19	1LA9 166-6KA□□		105
20	180 L	1175	121	Yes	90.2	0.75	28	1LA9 186-6WA□□		144
25	200 L	1175	152	Yes	91.7	0.75	34	1LA9 206-6WA□□		186
30	200 L	1175	182	Yes	91.7	0.75	40	1LA9 207-6WA□□		217

Special versions according to ATEX

Motor t	уре	Zone 2		VIK (includes Z	one 2) 1)	Zone 21		Zone 22	
		Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)
	Frame size	Order code M72	Order code M73	Order code K30	On request	Order code M34	Order code M38	Order code M35	Order code M39
1LA9	90	✓	✓	✓	✓	✓	✓	✓	✓
	100	/	✓	✓	✓	1	✓	✓	✓
	112	✓	✓	1	✓	✓	✓	✓	1
	132	✓	✓	✓	✓	✓	✓	✓	✓
	160	1	✓	1	✓	1	✓	✓	/
	180	_	_	_	_	✓	✓	✓	✓
	200	-	-	-	-	1	✓	/	/

- With additional charge
- Not possible

The motors can also be orderd in design for Zones 2 and 22 for non-conducting dust (IP55): Mains-fed operation - order code M74 Converter-fed operation with derating – order code M75 See "Special versions" in the "Selection and ordering data" under "Options".

The motors can also be used for 50 Hz "High Efficiency", see Pages 4/50 to 4/55.

¹⁾ If the marking Ex nA II is required in addition to VIK on the rating plate, this must be ordered using order code C27. The VIK version is not possible in combination with Zone 21 and 22.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions – Aluminum series 1LA9

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated outp	out
	with direct starting torque	as multiple of rated current	torque			Measuring surface sound pressure level at 60 Hz	Sound pressure level at 60 Hz
	T_{LR}/T_{rated}	$I_{\rm LR}/I_{\rm rated}$	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	$L_{\rm pfA}$ dB(A)	L _{WA} dB(A)
6-pole, 1200 rpm for use in the Nor				f protection,			
1LA9 090-6KA□□	3	5.6	3	16	0.0033	47	59
1LA9 096-6KA	3.7	6.4	3.7	16	0.005	47	59
1LA9 106-6KA	3.5	7.2	3.8	16	0.0065	51	63
1LA9 113-6KA□□	2.9	7.5	3.7	16	0.014	56	68
1LA9 133-6KA	3	7.9	3.6	16	0.025	67	79
1LA9 134-6KA	3.7	8.4	4.3	16	0.03	67	79
1LA9 163-6KA□□	2.4	6.4	2.8	16	0.063	70	82
1LA9 166-6KA	3.1	8.3	3.8	16	0.072	70	82
1LA9 186-6WA	2.8	7.1	2.8	16	0.19	70	82
1LA9 206-6WA□□	2.8	7.1	2.8	16	0.28	70	82
1LA9 207-6WA	2.8	7.2	2.8	16	0.36	70	82

Order No. supplements

Motor type		Penultimate position: Voltage code		Type of cons	truction code				
	60 Hz		Without flange	With flange			With standa	rd flange	With special flange
	460 VY	460 V∆	IM B3/6/7/8, IM V6 ¹⁾	IM B5, IM V3		IM B35	IM B14,	IM B34	IM B14, IM V19 1)
		or outputs at 60 Hz)		1)	protective cover 1)2)		IM V19 ¹¹⁾		
	1	6		1	4	6	2	7	3
1LA9 09 □□	0	0		/	✓	/	/	/	✓
1LA9 10 □□	0	0		✓	✓	1	1	1	✓
1LA9 11 □□	0	0		✓	✓	/	/	✓	✓
1LA9 13 □□	0	0		✓	✓	✓	✓	✓	✓
1LA9 16 □□	0	0		/	✓	/	/	1	✓
1LA9 18□□	0	0		✓ ³⁾	✓	1	_	_	-
1LA9 20 □□	0	0		√ 3)	/	/	-	-	-

- Standard version
- Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

²⁾ The "Second shaft extension" option, order code K16 is not possible.

³⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Cast-iron series 1LA6/1LG4

Selection and ordering data

Rated ou	tput	Frame	Operating	values at rate	ed output				Order No.	Price	Weight
at 50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power fac- tor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage, type of construction and explosion protection zones according to		IM B3 type of construc- tion approx.
Prated	P_{rated}	FS	n _{rated}	$T_{\rm rated}$	η_{rated}	$\eta_{ m rated}$	$\cos arphi_{ { m rated}}$	I _{rated}	ATEX, see tables below		m
kW	kW		rpm	Nm	%	%		Α			kg
2-pole,	3000 rpm a	nt 50 Hz, 36	600 rpm at 6	0 Hz, temp	erature cla	ss 155 (F),	IP55 degre	e of prote	ection		
3	3.45	100 L	2890	9.9	84	84	0.85	6.1	1LA6 106-2AA□□		34
4	4.6	112 M	2905	13	86	86	0.86	7.8	1LA6 113-2AA		43
5.5	6.3	132 S	2925	18	86.5	86.5	0.89	10.4	1LA6 130-2AA□□		53
7.5	8.6	132 S	2930	24	88	88	0.89	13.8	1LA6 131-2AA□□		58
11	12.6	160 M	2940	36	89.5	89.5	0.88	20	1LA6 163-2AA□□		96
15	17.3	160 M	2940	49	90	90.2	0.9	26.5	1LA6 164-2AA□□		105
18.5	21.3	160 L	2940	60	91	91.2	0.91	32	1LA6 166-2AA□□		115
22	24.5	180 M	2945	71	91.6	91.6	0.86	40.5 ¹⁾	1LG4 183-2AA□□		145
30	33.5	200 L	2950	97	91.8	91.9	0.88	54 ¹⁾	1LG4 206-2AA□□		205
37	41.5	200 L	2955	120	92.9	93.2	0.89	65 ¹⁾	1LG4 207-2AA□□		225
45	51	225 M	2960	145	93.6	93.9	0.88	79 ¹⁾	1LG4 223-2AA□□		285
55	62	250 M	2970	177	93.6	93.8	0.88	96	1LG4 253-2AB□□		375
75	84	280 S	2975	241	94.5	94.3	0.88	130 ¹⁾	1LG4 280-2AB□□		500
90	101	280 M	2975	289	95.1	95.2	0.89	154 ¹⁾	1LG4 283-2AB□□		540
110	123	315 S	2982	352	94.6	93.8	0.88	190 ¹⁾	1LG4 310-2AB□□		720
132	148	315 M	2982	423	95.1	94.8	0.9	225 ¹⁾	1LG4 313-2AB□□		775
160	180	315 L	2982	512	95.5	95.3	0.91	265 ²⁾	1LG4 316-2AB□□		900
200	224	315 L	2982	641	95.9	95.8	0.92	325 ²⁾	1LG4 317-2AB□□		1015

Special versions according to ATEX

Motor t	уре	Zone 2		VIK (includes	Zone 2) ³⁾	Zone 21		Zone 22	
		Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)
	Frame size	Order code M72	Order code M73	Order code K30	On request	Order code M34	Order code M38	Order code M35	Order code M39
1LA6	100	✓	✓	/	✓	-	-	✓	✓
	112	✓	✓	1	✓	-	-	✓	/
	132	✓	✓	/	✓	-	-	✓	✓
	160	1	1	1	1	_	-	1	1
1LG4	180	✓	✓	1	✓	1	✓	✓	/
	200	1	1	1	1	1	1	1	1
	225	✓	/	1	1	1	1	1	1
	250	√	/	1	1	1	1	1	1
	280	√	/	1	✓	1	✓	1	1
	315	√	1	√	√	√	√	√	√

With additional charge

Not possible

The motors can also be orderd in design for Zones 2 and 22 for non-conducting dust (IP55): Mains-fed operation – order code M74 Converter-fed operation with derating – order code M75 See "Special versions" in the "Selection and ordering data" under "Options".

¹⁾ For connection to 230 V, parallel feeders are necessary (see the "Introduction" section, "Connection, circuit and connection box").

²⁾ For connection to 400 V, parallel feeders are necessary (see the "Introduction" section, "Connection, circuit and connection box")

³⁾ If the marking Ex nA II is required in addition to VIK on the rating plate, this must be ordered using order code C27. The VIK version is not possible in combination with Zone 21 and 22.

Explosion-proof motors

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Cast-iron series 1LA6/1LG4

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated out	out
	•	as multiple of rated current	torque			Measuring surface sound pressure level at 50 Hz	Sound pressure level at 50 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	L_{pfA} dB(A)	L _{WA} dB(A)
2-pole, 3000 rpm	at 50 Hz, 3600 rp	m at 60 Hz, temp	erature class 15	5 (F), IP55 degr	ee of protection		
1LA6 106-2AA	2.8	6.8	3	16	0.0035	62	74
1LA6 113-2AA□□	2.6	7.2	2.9	16	0.0059	63	75
1LA6 130-2AA□□	2	5.9	2.8	16	0.015	68	80
1LA6 131-2AA	2.3	6.9	3	16	0.019	68	80
1LA6 163-2AA	2.1	6.5	2.9	16	0.034	70	82
1LA6 164-2AA□□	2.2	6.6	3	16	0.043	70	82
1LA6 166-2AA	2.4	7	3.1	16	0.051	70	82
1LG4 183-2AA□□	2.5	6.4	3.4	16	0.068	67	80
1LG4 206-2AA□□	2.3	6.5	3	16	0.13	74	87
1LG4 207-2AA	2.5	7.2	3.3	16	0.15	73	86
1LG4 223-2AA	2.4	6.7	3.1	16	0.22	73	86
1LG4 253-2AB□□	2.1	6.7	3.1	13	0.4	75	88
1LG4 280-2AB□□	2.5	7.5	3.1	13	0.72	74	87
1LG4 283-2AB□□	2.6	7.2	3.1	13	0.83	74	87
1LG4 310-2AB□□	2.4	7.2	3.1	13	1.2	81	95
1LG4 313-2AB	2.4	6.9	3	13	1.4	80	94
1LG4 316-2AB□□	2.4	7	3	13	1.6	79	92
1LG4 317-2AB□□	2.3	6.7	2.9	13	2.1	79	92

Order No. supplements

Motor type	Penultimate pe	osition: Voltage	code				Final position	on: Type	e of construc	ction cod	le		
	50 Hz				60 Hz		Without flange	With fla	ınge		With standard flange		With spe- cial flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 V∆	(see "Ir	troduc- outputs	IM B3/6/7/8, IM V6 ^{1) 2)}	IM B5, IM V3 1) 3)	IM V1 With protective cover 1) 3) 4)		IM B14, IM V19	IM B34	IM B14, IM V19 ¹⁾
	1	6	3	5	1	6	0	1	4	6	2	7	3
1LA6 10 □□	0	0	0	0	0	0		/	✓	/	/	/	✓
1LA6 11 □□	0	0	0	0	0	0		1	✓	✓	✓	✓	✓
1LA6 13 □□	0	0	0	0	0	0		/	✓	✓	✓	✓	✓
1LA6 16 □□	0	0	0	0	0	0		✓	✓	✓	✓	✓	✓
1LG4 18 □□	0	0	0	0	0	0		✓ ⁵⁾	✓	✓	_	-	_
1LG4 20 □□	0	0	0	0	0	0		✓ ⁵⁾	✓	✓	_	_	_
1LG4 22 □□	0	0	0	0	0	0		√ ⁵⁾	✓	✓	_	-	_
1LG4 25 □□	0	0	0	0	0	0		✓ ⁵⁾	✓	✓	_	-	_
1LG4 28 □□	0	0	0	0	0	0		✓ ⁵⁾	✓	✓	_	_	_
1LG4 310	0	0	0	0	0	0		√ ⁵⁾	1	1	-	-	-
1LG4 316 DD	-	0		0	-	0	□ ⁶⁾	-	✓ ⁷⁾	✓	-	-	-

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

- The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.
- If motors 1LG4 183-... to 1LG4 318-... (motor series 1LG4 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7 or IM V6 are fixed to the wall, it is recommended that the motor feet are supported.
- 3) 1LG4 220-... to 1LG4 318-... motors (motor series 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane
- 4) The "Second shaft extension" option, order code **K16** is not possible.
- Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.
- Type of construction IM V6 is only possible using type of construction code 9 and order code M1E.
- 2-pole motors in 60 Hz version available on request.

Explosion-proof motors

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions – Cast-iron series 1LA6/1LG4

Selection and ordering data (continued)

Rated ou	tput	Frame	Operating	values at rat	ed output				Order No.	Price	Weight
at 50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage, type of construction and explosion protection zones according to		IM B3 type of construc- tion approx.
Prated	P_{rated}	FS	n _{rated}	$T_{\rm rated}$	η_{rated}	η_{rated}	$\cos arphi_{ { m rated}}$	I _{rated}	ATEX, see tables below		m
kW	kW		rpm	Nm	%	%		Α			kg
4-pole,	1500 rpm a	at 50 Hz, 18	00 rpm at 6	0 Hz, temp	erature cla	ss 155 (F),	IP55 degre	ee of prote	ection		
2.2	2.55	100 L	1420	15	82	82.5	0.82	4.7	1LA6 106-4AA□□		33
3	3.45	100 L	1420	20	83	83.5	0.82	6.4	1LA6 107-4AA		36
4	4.6	112 M	1440	27	85	85.5	0.83	8.2	1LA6 113-4AA□□		45
5.5	6.3	132 S	1455	36	86	86	0.81	11.4	1LA6 130-4AA		55
7.5	8.6	132 M	1455	49	87	87.5	0.82	15.2	1LA6 133-4AA□□		62
11	12.6	160 M	1460	72	88.5	89	0.84	21.5	1LA6 163-4AA		100
15	17.3	160 L	1460	98	90	90.2	0.84	28.5	1LA6 166-4AA		114
18.5	21.3	180 M	1465	121	90.4	90.8	0.84	35 ¹⁾	1LG4 183-4AA		140
22	25.3	180 L	1465	143	91	91.5	0.84	41.5 ¹⁾	1LG4 186-4AA□□		155
30	34.5	200 L	1465	196	91.6	92	0.85	56 ¹⁾	1LG4 207-4AA□□		205
37	42.5	225 S	1475	240	92.2	92.6	0.85	68 ¹⁾	1LG4 220-4AA□□		265
45	52	225 M	1475	291	93.1	93.6	0.86	81 ¹⁾	1LG4 223-4AA□□		300
55	63	250 M	1480	355	93.5	93.8	0.85	100	1LG4 253-4AA□□		390
75	86	280 S	1485	482	94.2	94.1	0.85	136 ¹⁾	1LG4 280-4AA□□		535
90	104	280 M	1485	579	94.6	94.6	0.86	160 ¹⁾	1LG4 283-4AA□□		580
110	127	315 S	1488	706	94.6	94.6	0.85	198 ¹⁾	1LG4 310-4AA□□		730
132	152	315 M	1488	847	95.2	95.2	0.85	235 ¹⁾	1LG4 313-4AA□□		810
160	184	315 L	1486	1028	95.7	95.8	0.86	280 ²⁾	1LG4 316-4AA□□		955
200	230	315 L	1486	1285	95.9	96.2	0.88	340 ²⁾	1LG4 317-4AA		1060

Special versions according to ATEX

Motor t	ype	Zone 2		VIK (includes Z	one 2) ³⁾	Zone 21		Zone 22	
		Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)
	Frame size	Order code M72	Order code M73	Order code K30	On request	Order code M34	Order code M38	Order code M35	Order code M39
1LA6	100	✓	✓	✓	✓	_	_	✓	✓
	112	✓	✓	✓	✓	-	-	✓	✓
	132	✓	✓	✓	✓	-	-	✓	✓
	160	1	✓	1	✓	_	_	✓	✓
1LG4	180	✓	✓	1	✓	1	✓	✓	1
	200	✓	✓	✓	✓	✓	✓	✓	✓
	225	1	✓	1	✓	✓	✓	✓	✓
	250	✓	✓	✓	✓	✓	1	✓	✓
	280	✓	✓	✓	✓	✓	✓	✓	✓
	315	1	✓	1	1	1	/	1	✓

With additional charge

Not possible

The motors can also be orderd in design for Zones 2 and 22 for non-conducting dust (IP55):

Mains-fed operation – order code **M74**Converter-fed operation with derating – order code **M75**See "Special versions" in the "Selection and ordering data" under "Options".

For connection to 230 V, parallel feeders are necessary (see the "Introduction" section, "Connection, circuit and connection box").

²⁾ For connection to 400 V, parallel feeders are necessary (see the "Introduction" section, "Connection, circuit and connection box").

³⁾ If the marking Ex nA II is required in addition to VIK on the rating plate, this must be ordered using order code C27. The VIK version is not possible in combination with Zone 21 and 22.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions – Cast-iron series 1LA6/1LG4

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated outp	out
	with direct starting	as multiple of rated				Measuring	Sound pressure
	torque	current	torque			surface sound pressure level at 50 Hz	level at 50 Hz
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}
					kgm²	dB(A)	dB(A)
4-pole, 1500 rpm	at 50 Hz, 1800 rp	m at 60 Hz, temp	erature class 15	5 (F), IP55 degre	ee of protection		
1LA6 106-4AA	2.5	5.6	2.8	16	0.0047	53	65
1LA6 107-4AA	2.7	5.6	3	16	0.0055	53	65
1LA6 113-4AA	2.7	6	3	16	0.012	53	65
1LA6 130-4AA	2.5	6.3	3.1	16	0.018	62	74
1LA6 133-4AA	2.7	6.7	3.2	16	0.023	62	74
1LA6 163-4AA	2.2	6.2	2.7	16	0.043	66	78
1LA6 166-4AA	2.6	6.5	3	16	0.055	66	78
1LG4 183-4AA□□	2.4	6.7	3.1	16	0.099	65	78
1LG4 186-4AA□□	2.5	6.9	3.2	16	0.12	65	78
1LG4 207-4AA	2.5	6.7	3.4	16	0.19	66	79
1LG4 220-4AA	2.3	6.7	3.1	16	0.37	66	79
1LG4 223-4AA□□	2.6	7.2	3.2	16	0.45	66	79
1LG4 253-4AA□□	2.4	6.1	2.8	16	0.69	65	78
1LG4 280-4AA	2.5	7.1	3	16	1.2	70	83
1LG4 283-4AA□□	2.5	7.4	3	16	1.4	68	82
1LG4 310-4AA	2.5	6.4	2.8	16	1.9	70	83
1LG4 313-4AA□□	2.7	6.8	2.9	16	2.3	70	83
1LG4 316-4AA□□	2.7	6.8	2.8	16	2.9	70	83
1LG4 317-4AA□□	2.6	6.5	2.8	16	3.5	71	86

Order No. supplements

Motor type	Penultimate po	osition: Voltage	code				Final position: Type of construction code							
	50 Hz	50 Hz					Without flange	With flange			With standard flange		With spe- cial flange	
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 V∆	460 VY (see "In tion" for at 60 Hz	outputs	IM B3/6/7/8, IM V6 ^{1) 2)}	IM B5, IM V3 1) 3)	IM V1 With protective cover ^{1) 3) 4)}	IM B 35	IM B14, IM V19 1)	IM B34	IM B14, IM V19 1)	
	1	6	3	5	1	6	0	1	4	6	2	7	3	
1LA6 10 □□	0	0	0	0	0	0		/	✓	/	/	1	/	
1LA6 11 □□	0	0	0	0	0	0		✓	✓	✓	✓	1	✓	
1LA6 13 □□	0	0	0	0	0	0		1	✓	✓	✓	1	✓	
1LA6 16 □□	0	0	0	0	0	0		✓	✓	✓	✓	✓	✓	
1LG4 18 □□	0	0	0	0	0	0		√ ⁵⁾	✓	✓	-	_	_	
1LG4 20 □□	0	0	0	0	0	0		✓ ⁵⁾	✓	✓	-	_	_	
1LG4 22 □□	0	0	0	0	0	0		√ ⁵⁾	✓	✓	_	_	_	
1LG4 25 □□	0	0	0	0	0	0		√ ⁵⁾	✓	✓	-	_	_	
1LG4 28 □□	0	0	0	0	0	0		√ ⁵⁾	✓	✓	_	_	_	
1LG4 310	0	0	0	0	0	0		√ ⁵⁾	1	✓	_	-	-	
1LG4 316	-	0	-	0	-	0	□ ⁶⁾	-	1	1	-	-	-	

- Standard version
- Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

- The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.
- 2) If motors 1LG4 183-... to 1LG4 318-... (motor series 1LG4 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7 or IM V6 are fixed to the wall, it is recommended that the motor feet are supported.
- 3) 1LG4 220-... to 1LG4 318-... motors (motor series 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.
- 4) The "Second shaft extension" option, order code **K16** is not possible.
- 5) Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.
- 6) Type of construction IM V6 is only possible using type of construction code 9 and order code M1E.

Explosion-proof motors

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions – Cast-iron series 1LA6/1LG4

Selection and ordering data (continued)

Rated out	tput	Frame	Operating	values at rat	ed output				Order No.	Price	Weight
at 50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power fac- tor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage, type of construction and explosion protection zones according to		IM B3 type of construc- tion approx.
P _{rated}	P_{rated}	FS	n _{rated}	$T_{\rm rated}$	η_{rated}	η_{rated}	$\cos arphi_{ { m rated}}$	I _{rated}	ATEX, see tables below		m
kW	kW		rpm	Nm	%	%		Α			kg
6-pole,	1000 rpm a	at 50 Hz, 12	00 rpm at 6	0 Hz, temp	erature cla	ss 155 (F),	IP55 degre	e of prote	ection		
1.5	1.75	100 L	925	15	74	74	0.75	3.9	1LA6 106-6AA		33
2.2	2.55	112 M	940	22	78	78.5	0.78	5.2	1LA6 113-6AA□□		40
3	3.45	132 S	950	30	79	79.5	0.76	7.2	1LA6 130-6AA□□		50
4	4.6	132 M	950	40	80.5	80.5	0.76	9.4	1LA6 133-6AA		57
5.5	6.3	132 M	950	55	83	83	0.76	12.6	1LA6 134-6AA□□		66
7.5	8.6	160 M	960	75	86	86	0.74	17	1LA6 163-6AA		103
11	12.6	160 L	960	109	87.5	87.5	0.74	24.5	1LA6 166-6AA□□		122
15	18	180 L	965	148	88.9	90.3	0.83	29.5	1LG4 186-6AA		150
18.5	22	200 L	975	181	89.8	90.2	0.81	36.5	1LG4 206-6AA□□		195
22	26.5	200 L	975	215	90.3	91	0.81	43.5	1LG4 207-6AA□□		205
30	36	225 M	978	293	91.8	92.8	0.83	57 ¹⁾	1LG4 223-6AA□□		280
37	44.5	250 M	980	361	92.3	93	0.83	70	1LG4 253-6AA□□		370
45	54	280 S	985	436	92.4	93.1	0.85	83	1LG4 280-6AA□□		475
55	66	280 M	985	533	92.7	93.3	0.86	100	1LG4 283-6AA□□		510
75	90	315 S	988	725	93.5	93.7	0.84	138	1LG4 310-6AA□□		685
90	108	315 M	988	870	93.9	94.2	0.84	164 ¹⁾	1LG4 313-6AA□□		750
110	132	315 L	988	1063	94.3	94.6	0.86	196	1LG4 316-6AA□□		890
132	158	315 L	988	1276	94.8	95	0.86	235	1LG4 317-6AA□□		980
160	192	315 L	988	1547	95	95.1	0.86	285 ²⁾	1LG4 318-6AA□□		1180

Special versions according to ATEX

Motor t	ype	Zone 2		VIK (includes Z	one 2) ³⁾	Zone 21		Zone 22		
		Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	
	Frame size	Order code M72	Order code M73	Order code K30	On request	Order code M34	Order code M38	Order code M35	Order code M39	
1LA6	100	✓	✓	/	✓	-	_	✓	✓	
	112	✓	✓	✓	✓	-	-	✓	✓	
	132	✓	✓	✓	✓	-	-	✓	✓	
	160	✓	1	✓	✓	_	_	✓	✓	
1LG4	180	✓	✓	1	✓	✓	✓	✓	1	
	200	✓	✓	✓	✓	✓	✓	✓	✓	
	225	✓	1	✓	✓	✓	✓	✓	✓	
	250	✓	✓	✓	✓	✓	1	✓	✓	
	280	✓	✓	✓	✓	✓	✓	✓	✓	
	315	/	1	✓	1	1	/	1	✓	

With additional charge

Not possible

The motors can also be orderd in design for Zones 2 and 22 for non-conducting dust (IP55):

Mains-fed operation – order code M74

Converter-fed operation with derating – order code M75

See "Special versions" in the "Selection and ordering data" under "Options".

For connection to 230 V, parallel feeders are necessary (see the "Introduction" section, "Connection, circuit and connection box").

²⁾ For connection to 400 V, parallel feeders are necessary (see the "Introduction" section, "Connection, circuit and connection box").

³⁾ If the marking Ex nA II is required in addition to VIK on the rating plate, this must be ordered using order code C27. The VIK version is not possible in combination with Zone 21 and 22.

Explosion-proof motors

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Cast-iron series 1LA6/1LG4

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated outp	out
	with direct starting	as multiple of rated				Measuring	Sound pressure
	torque	current	torque			surface sound pressure level at 50 Hz	level at 50 Hz
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}
					kgm²	dB(A)	dB(A)
6-pole, 1000 rpm	at 50 Hz, 1200 rp	m at 60 Hz, temp	erature class 15	5 (F), IP55 degre	ee of protection		
1LA6 106-6AA□□	2.3	4	2.3	16	0.0047	47	59
1LA6 113-6AA	2.2	4.6	2.5	16	0.0091	52	64
1LA6 130-6AA□□	1.9	4.2	2.2	16	0.015	63	75
1LA6 133-6AA□□	2.1	4.5	2.4	16	0.019	63	75
1LA6 134-6AA□□	2.3	5	2.6	16	0.025	63	75
1LA6 163-6AA□□	2.1	4.6	2.5	16	0.044	66	78
1LA6 166-6AA□□	2.3	4.8	2.6	16	0.063	66	78
1LG4 186-6AA□□	2.3	5.3	2.5	16	0.18	57	73
1LG4 206-6AA□□	2.5	5.6	2.5	16	0.24	58	73
1LG4 207-6AA□□	2.6	5.7	2.5	16	0.29	58	73
1LG4 223-6AA□□	2.7	5.6	2.5	16	0.49	59	73
1LG4 253-6AA□□	2.7	6	2.3	16	0.76	60	75
1LG4 280-6AA□□	2.4	6.1	2.4	16	1.1	61	75
1LG4 283-6AA□□	2.5	6.3	2.5	16	1.4	61	75
1LG4 310-6AA□□	2.5	6.5	2.8	16	2.1	63	77
1LG4 313-6AA□□	2.6	6.8	2.9	16	2.5	63	77
1LG4 316-6AA	2.5	6.8	2.9	16	3.2	64	78
1LG4 317-6AA	3.1	7.3	3	16	4	64	78
1LG4 318-6AA□□	3	7.5	3	16	4.7	65	79

Order No. supplements

Motor type	Penultimate po	osition: Voltage	code				Final position						
	50 Hz			60 Hz			Without With flange flange		With standard flange		ndard	With spe- cial flange	
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 V∆		ntroduc- r out-	IM B3/6/7/8, IM V6 ^{1) 2)}	IM B5, IM V3 1) 3)	IM V1 With protective cover 1) 3) 4)	IM B 35	IM B14, IM V19	IM B34	IM B14, IM V19 1)
	1	6	3	5	1	6	0	1	4	6	2	7	3
1LA6 10 □□	0	0	0	0	0	0		/	/	/	/	/	✓
1LA6 11 □□	0	0	0	0	0	0		/	1	/	/	/	✓
1LA6 13 □□	0	0	0	0	0	0		/	✓	/	/	/	✓
1LA6 16 □□	0	0	0	0	0	0		/	1	/	1	1	✓
1LG4 18 □□	0	0	0	0	0	0		√ 5)	1	1	-	-	-
1LG4 20 □□	0	0	0	0	0	0		√ 5)	1	1	-	-	-
1LG4 22 □□	0	0	0	0	0	0		√ ⁵⁾	1	1	-	-	-
1LG4 25 □□	0	0	0	0	0	0		√ ⁵⁾	/	/	-	-	-
1LG4 28 □□	0	0	0	0	0	0		√ ⁵⁾	1	1	-	-	_
1LG4 310	0	0	0	0	0	0		√ ⁵⁾	1	1	-	-	-
1LG4 316	-	0	-	0	-	0	□ ⁶⁾	-	✓	1	-	-	-

- Standard version
- Without additional charge 0

cover must not block the cooling air-flow.

- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The

If motors 1LG4 183-... to 1LG4 318-... (motor series 1LG4 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7 or IM V6 are fixed to the wall, it is recommended that the motor feet are supported.

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

- 3) 1LG4 220-... to 1LG4 318-... motors (motor series 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.
- 4) The "Second shaft extension" option, order code **K16** is not possible.
- Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.
- Type of construction IM V6 is only possible using type of construction code 9 and order code M1E.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Cast-iron series 1LA6/1LG4

Selection and ordering data (continued)

Rated ou	tput	Frame	Operating	values at rat	ed output				Order No.	Price	Weight
at 50 Hz	60 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Rated current at 400 V, 50 Hz	For Order No. supplements for voltage, type of construction and explosion protection zones according to		IM B3 type of construc- tion approx.
Prated	$P_{\rm rated}$	FS	n _{rated}	T _{rated}	$\eta_{ m rated}$	$\eta_{ m rated}$	$\cos arphi_{ m rated}$	I _{rated}	ATEX, see tables below		m
kW	kW		rpm	Nm	%	%		A			kg
8-pole,	750 rpm at	t 50 Hz, 900	rpm at 60 l	Hz, temper	ature class	155 (F), IP	55 degree	of protect	ion		
0.75	0.86	100 L	680	11	66	65	0.76	2.15	1LA6 106-8AB□□		29
1.1	1.3	100 L	680	15	72	72	0.76	2.9	1LA6 107-8AB□□		32
1.5	1.75	112 M	705	20	74	74	0.76	3.85	1LA6 113-8AB□□		39
2.2	2.55	132 S	700	30	75	75	0.74	5.7	1LA6 130-8AB□□		50
3	3.45	132 M	700	41	77	77.5	0.74	7.6	1LA6 133-8AB□□		57
4	4.6	160 M	715	53	80	80	0.72	10	1LA6 163-8AB□□		91
5.5	6.3	160 M	710	74	83.5	83.5	0.73	13	1LA6 164-8AB□□		102
7.5	8.6	160 L	715	100	85.5	85.5	0.72	17.6	1LA6 166-8AB□□		122
11	13.2	180 L	725	145	87.5	88.3	0.73	25	1LG4 186-8AB□□		150
15	18	200 L	725	198	87.7	88.4	0.76	32.5	1LG4 207-8AB□□		205
18.5	22	225 S	730	242	89.4	90.4	0.78	38.5	1LG4 220-8AB□□		270
22	26.5	225 M	730	288	89.7	90.7	0.79	45	1LG4 223-8AB□□		290
30	36	250 M	730	392	91.4	92.2	0.81	58	1LG4 253-8AB□□		385
37	44.5	280 S	735	481	92	92.8	0.81	72	1LG4 280-8AB□□		475
45	54	280 M	735	585	92.4	93.3	0.81	87	1LG4 283-8AB□□		515
55	66	315 S	740	710	93	93.4	0.81	106	1LG4 310-8AB□□		680
75	90	315 M	738	971	93.3	94	0.83	140	1LG4 313-8AB□□		745
90	108	315 L	738	1165	93.4	94	0.83	168	1LG4 316-8AB□□		865
110	132	315 L	738	1423	94	94.4	0.83	205	1LG4 317-8AB□□		1020
132	158	315 L	738	1708	94.2	94.6	0.83	245	1LG4 318-8AB□□		1100

Special versions according to ATEX

Motor t	уре	Zone 2		VIK (includes Z	one 2) ¹⁾	Zone 21		Zone 22		
		Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	
	Frame size	Order code M72	Order code M73	Order code K30	On request	Order code M34	Order code M38	Order code M35	Order code M39	
1LA6	100	✓	✓	✓	✓	_	_	✓	✓	
	112	/	✓	1	✓	-	-	✓	✓	
	132	/	/	1	/	_	-	✓	✓	
	160	✓	✓	✓	✓	-	-	✓	✓	
1LG4	180	✓	✓	✓	✓	✓	✓	✓	✓	
	200	/	/	1	/	/	✓	✓	✓	
	225	✓	✓	✓	✓	✓	✓	✓	✓	
	250	✓	✓	✓	✓	✓	✓	✓	✓	
	280	✓	/	✓	1	1	/	1	1	
	315	1	✓	✓	✓	✓	1	1	1	

With additional charge

The motors can also be orderd in design for Zones 2 and 22 for non-conducting dust (IP55): Mains-fed operation – order code **M74** Converter-fed operation with derating – order code M75 See "Special versions" in the "Selection and ordering data" under "Options".

Not possible

¹⁾ If the marking Ex nA II is required in addition to VIK on the rating plate, this must be ordered using order code C27. The VIK version is not possible in combination with Zone 21 and 22.

Explosion-proof motors

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Cast-iron series 1LA6/1LG4

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated outp	out
	with direct starting torque	as multiple of rated current	torque			Measuring surface sound pressure level at 50 Hz	Sound pressure level at 50 Hz
	T_{LR}/T_{rated}	$I_{\rm LR}/I_{\rm rated}$	$T_{\rm B}/T_{\rm rated}$	CL	J Irana ²	L _{pfA}	L _{WA}
8-pole, 750 rpm a	t 50 Hz 900 rpm	at 60 Hz, temper:	ature class 155 (l	E) IP55 degree	kgm²	dB(A)	dB(A)
1LA6 106-8AB□□	1.6	3	1.9	13	0.0051	45	57
1LA6 107-8AB	1.8	3.3	2.1	13	0.0063	45	57
1LA6 113-8AB	1.8	3.7	2.1	13	0.013	49	61
1LA6 130-8AB□□	1.9	3.9	2.3	13	0.014	53	65
1LA6 133-8AB□□	2.1	4.1	2.4	13	0.019	53	65
1LA6 163-8AB□□	2.2	4.5	2.6	13	0.036	63	75
1LA6 164-8AB□□	2.3	4.7	2.7	13	0.046	63	75
1LA6 166-8AB	2.7	5.3	3	13	0.064	63	75
1LG4 186-8AB□□	1.7	4.2	2.1	13	0.17	65	78
1LG4 207-8AB□□	2.2	4.9	2.6	13	0.29	67	70
1LG4 220-8AB□□	2.3	5.5	2.7	13	0.48	57	70
1LG4 223-8AB□□	2.3	5.6	2.8	13	0.55	54	73
1LG4 253-8AB□□	2.3	5.5	2.6	13	0.84	55	73
1LG4 280-8AB□□	2.2	5	2.1	13	1.1	55	74
1LG4 283-8AB□□	2.2	5.1	2.1	13	1.4	58	74
1LG4 310-8AB□□	2.2	5.8	2.6	13	2.1	64	78
1LG4 313-8AB□□	2.2	5.7	2.6	13	2.5	64	78
1LG4 316-8AB□□	2.2	5.8	2.7	13	3.1	64	78
1LG4 317-8AB□□	2.4	6.1	2.8	13	3.9	64	78
1LG4 318-8AB□□	2.5	6.5	2.9	13	4.5	64	78

Order No. supplements

Motor type	Penultimate pe	osition: Voltage	code				Final position	on: Typ	e of construc	ction cod	de		
	50 Hz				60 Hz		Without flange	With fla	ange		With standard flange		With spe- cial flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	tion" fo	r out-	IM B3/6/7/8, IM V6 ^{1) 2)}		IM V1 With protective cover 1) 3) 4)		IM B14, IM V19 1)	IM B34	IM B14, IM V19 ¹⁾
	1	6	3	5	puts at	60 HZ)	0	1	4	6	2	7	3
1LA6 10 □□	0	0	0	0	0	0		/	✓	1	1	/	1
1LA6 11 □□	0	0	0	0	0	0		1	1	1	1	1	✓
1LA6 13 □□	0	0	0	0	0	0		1	1	1	1	1	✓
1LA6 16 □□	0	0	0	0	0	0		/	1	/	1	1	✓
1LG4 18 □□	0	0	0	0	0	0		√ ⁵⁾	1	/	-	-	-
1LG4 20 □□	0	0	0	0	0	0		✓ ⁵⁾	1	/	-	-	-
1LG4 22 □□	0	0	0	0	0	0		√ ⁵⁾	✓	✓	_	-	-
1LG4 25 □□	0	0	0	0	0	0		√ ⁵⁾	1	/	-	-	-
1LG4 28 □□	0	0	0	0	0	0		✓ ⁵⁾	✓	✓	-	_	-
1LG4 310	0	0	0	0	0	0		✓ ⁵⁾	1	✓	-	-	-
1LG4 316	-	0	-	0	-	0	□ ⁶⁾	-	✓	1	-	-	-

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

- The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.
- If motors 1LG4 183-... to 1LG4 318-... (motor series 1LG4 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7 or IM V6 are fixed to the wall, it is recommended that the motor feet are supported.

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

- 3) 1LG4 220-... to 1LG4 318-... motors (motor series 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.
- 4) The "Second shaft extension" option, order code **K16** is not possible.
- Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.
- Type of construction IM V6 is only possible using type of construction code 9 and order code M1E.

Explosion-proof motors

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions – Cast-iron series 1LG6

Selection and ordering data

Data di autorit	F	0						Ouglan Na	Date	\
Rated output	Frame size		values at rate			_		Order No.	Price	Weight
50 Hz	SIZC	Rated speed	Rated torque	Efficiency at 50 Hz	Efficiency at 50 Hz	Power factor	Rated current	For Order No. supplements for voltage, type		IM B3 type of con-
00 T IZ		at 50 Hz	at 50 Hz	4/4-load	3/4-load	at 50 Hz	at 400 V.	of construction and		struction
				,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	-,	4/4-load	50 Hz	explosion protection		approx.
P _{rated}	FS	n _{rated}	$T_{\rm rated}$	$\eta_{ m rated}$	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	I _{rated}	zones according to ATEX, see tables below		m
kW		rpm	Nm	%	%		Α	ATEX, See tables below		kg
2-pole, 3000 rpm a	at 50 Hz, te	mperature	class 155 ((F), IP55 de	gree of pro	otection,				
"High Efficiency"										
22	180 M	2955	71	94.1	94.5	0.88	38.5 ¹⁾	1LG6 183-2AA□□		180
30	200 L	2960	97	93.5	93.4	0.88	53 ¹⁾	1LG6 206-2AA□□		225
37	200 L	2960	119	94.1	94	0.89	64 ¹⁾	1LG6 207-2AA□□		255
45	225 M	2965	145	94.9	95.1	0.89	77 ¹⁾	1LG6 223-2AA□□		330
55	250 M	2975	177	95.3	95.3	0.9	93	1LG6 253-2AA		420
75	280 S	2975	241	95.2	95.2	0.89	128 ¹⁾	1LG6 280-2AB□□		530
90	280 M	2978	289	95.6	95.7	0.9	150 ¹⁾	1LG6 283-2AB□□		615
110	315 S	2982	352	95.8	95.7	0.91	182 ¹⁾	1LG6 310-2AB□□		790
132	315 M	2982	423	96	95.9	0.91	220 ¹⁾	1LG6 313-2AB□□		915
160	315 L	2982	512	96.4	96.4	0.92	260 ²⁾	1LG6 316-2AB□□		1055
200	315 L	2982	641	96.5	96.5	0.93	320 ²⁾	1LG6 317-2AB□□		1245
4-pole, 1500 rpm a	at 50 Hz, te	mperature	class 155 ((F), IP55 de	gree of pro	otection,				
"High Efficiency"										
18.5	180 M	1470	120	92.6	93.2	0.83	34.5 ¹⁾	1LG6 183-4AA□□		155
22	180 L	1470	143	93.2	93.5	0.84	40.5 ¹⁾	1LG6 186-4AA□□		180
30	200 L	1470	195	93.3	93.4	0.85	55 ¹⁾	1LG6 207-4AA□□		225
37	225 S	1480	239	94	94.4	0.85	67 ¹⁾	1LG6 220-4AA		290
45	225 M	1480	290	94.5	94.7	0.85	81 ¹⁾	1LG6 223-4AA		330
55	250 M	1485	354	95.1	95.3	0.87	96	1LG6 253-4AA		460
75	280 S	1485	482	95.1	95.2	0.87	130 ¹⁾	1LG6 280-4AA		575
90	280 M	1486	578	95.4	95.5	0.86	158 ¹⁾	1LG6 283-4AA□□		675
110	315 S	1488	706	95.9	96	0.87	190 ¹⁾	1LG6 310-4AA		810
132	315 M	1488	847	96.1	96.2	0.88	225 ¹⁾	1LG6 313-4AA		965
160	315 L	1490	1026	96.3	96.4	0.88	275 ²⁾	1LG6 316-4AA		1105
200	315 L	1490	1282	96.4	96.5	0.88	340 ²⁾	1LG6 317-4AA		1305

Special versions according to ATEX

Motor t	уре	Zone 2		VIK (includes Z	Zone 2) ³⁾	Zone 21		Zone 22	
		Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)
	Frame size	Order code M72	Order code M73	Order code K30	On request	Order code M34	Order code M38	Order code M35	Order code M39
1LG6	180	✓	✓	/	✓	✓	✓	✓	✓
	200	✓	✓	✓	✓	✓	✓	✓	✓
	225	✓	✓	✓	✓	✓	✓	✓	✓
	250	✓	✓	/	✓	1	✓	/	✓
	280	✓	✓	✓	✓	✓	✓	✓	✓
	315	✓	✓	✓	✓	✓	✓	✓	✓

✓ With additional charge

The motors can also be orderd in design for Zones 2 and 22 for non-conducting dust (IP55):

Mains-fed operation – order code **M74**

Converter-fed operation with derating – order code **M75** See "Special versions" in the "Selection and ordering data" under "Options". The motors can also be used for 60 Hz according to EPACT, see Pages 4/74 to 4/79.

For connection to 230 V, parallel feeders are necessary (see the "Introduction" section, "Connection, circuit and connection box").

²⁾ For connection to 400 V, parallel feeders are necessary (see the "Introduction" section, "Connection, circuit and connection box").

³⁾ If the marking Ex nA II is required in addition to VIK on the rating plate, this must be ordered using order code C27. The VIK version is not possible in combination with Zone 21 and 22.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions – Cast-iron series 1LG6

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated outpo	ut
	with direct starting	as multiple of rated				Measuring surface	Sound pressure
	torque	current	torque			sound pressure	level at 50 Hz
	· ·					level at 50 Hz	
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}
					kgm²	dB(A)	dB(A)
2-pole, 3000 rpm "High Efficiency"		ature class 155 (F	F), IP55 degree of	f protection,			
1LG6 183-2AA	2.5	7.2	3.4	16	0.086	67	80
1LG6 206-2AA□□	2.4	7	3.3	16	0.15	71	84
1LG6 207-2AA□□	2.5	7.2	3.3	16	0.18	71	84
1LG6 223-2AA	2.5	7.3	3.2	16	0.27	71	84
1LG6 253-2AA	2.4	6.8	3	16	0.47	71	84
1LG6 280-2AB□□	2.5	7	3	13	0.83	73	86
1LG6 283-2AB□□	2.6	7.6	3.1	13	1	73	86
1LG6 310-2AB□□	2.4	6.9	2.8	13	1.4	76	89
1LG6 313-2AB□□	2.6	7.1	2.9	13	1.6	76	89
1LG6 316-2AB□□	2.5	7.1	2.9	13	2.1	76	89
1LG6 317-2AB	2.5	6.9	2.8	13	2.5	76	89
4-pole, 1500 rpm		ature class 155 (F	F), IP55 degree of	f protection,			
"High Efficiency"							
1LG6 183-4AA□□	2.5	6.4	3	16	0.12	60	73
1LG6 186-4AA□□	2.5	6.7	3.1	16	0.14	60	73
1LG6 207-4AA□□	2.6	6.7	3.3	16	0.23	62	75
1LG6 220-4AA	2.7	6.8	3	16	0.4	60	73
1LG6 223-4AA□□	2.8	6.9	3	16	0.49	60	73
1LG6 253-4AA	2.6	7.5	3	16	0.86	65	78
1LG6 280-4AA□□	2.5	6.8	2.9	16	1.4	67	80
1LG6 283-4AA□□	2.7	7.5	3.1	16	1.7	67	80
1LG6 310-4AA	2.7	7.1	2.9	16	2.3	68	82
1LG6 313-4AA	2.7	7.3	2.9	16	2.9	68	82
1LG6 316-4AA□□	3	7.4	3	16	3.5	68	82
1LG6 317-4AA□□	3.2	7.6	3	16	4.2	68	82

Order No. supplements

Motor type	Penultimate po	osition: Voltage	code		Final position	n: Type of	construction	n code			
	50 Hz				Without flange	With flang			With standard flange With special flange		
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6 ^{1) 2)}	IM B5 ^{1) 3)} IM V3 ⁴⁾	IM V1 with protective cover 1) 3) 5)	IM B35	IM B14, IM V19 1)	IM B34	IM B14, IM V19 1)
	1	6	3	5	0	1	4	6	2	7	3
1LG6 18 □□	0	0	0	0		✓	✓	✓	-	_	_
1LG6 20 □□	0	0	0	0		✓	✓	✓	-	_	_
1LG6 22 □□	0	0	0	0		✓	✓	✓	-	_	_
1LG6 25 □□	0	0	0	0		✓	✓	✓	-	_	_
1LG6 28 □□	0	0	0	0		✓	✓	✓	-	_	_
1LG6 310	0	0	0	0		✓	1	✓	-	-	-
1LG6 316	_	0	-	0	□ ⁶⁾	-	✓ ⁷⁾	✓	-	-	_

- Standard version
- Without additional charge

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

- The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.
- 2) If motors 1LG6 183-... to 1LG6 318-... (motor series 1LG6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7 or IM V6 are fixed to the wall, it is recommended that the motor feet are supported.

- With additional charge
- Not possible

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

- 3) 1LG6 220-... to 1LG6 318-... motors (motor series 1LG6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.
- Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.
- The "Second shaft extension" option, order code **K16** is not possible.
- 6) Type of construction IM V6 is only possible using type of construction code 9 and order code M1E.
- 7) 2-pole motors in 60 Hz version available on request.

Explosion-proof motors

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions – Cast-iron series 1LG6

Selection and ordering data (continued)

Rated output	Frame	Operating	values at rate	ed output				Order No.	Price	Weight
at 50 Hz	size	Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power fac- tor at 50 Hz 4/4-load		For Order No. supplements for voltage, type of construction and explosion protection		IM B3 type of construction approx.
Prated	FS	$n_{\rm rated}$	$T_{\rm rated}$	$\eta_{ m rated}$	$\eta_{ m rated}$	$\cos\!arphi_{\mathrm{rated}}$	I _{rated}	zones according to ATEX, see tables below		m
kW		rpm	Nm	%	%		Α	7 (1 E/X, doo tabled below		kg
6-pole, 1000 rpm a "High Efficiency"	t 50 Hz, te	mperature	class 155 ((F), IP55 de	gree of pro	tection,				
15	180 L	975	147	90.9	91.7	0.81	29.5	1LG6 186-6AA□□		175
18.5	200 L	978	181	91.2	91.8	0.81	36	1LG6 206-6AA□□		210
22	200 L	978	215	91.9	92.5	0.82	42	1LG6 207-6AA□□		240
30	225 M	980	292	93.2	93.7	0.83	56 ¹⁾	1LG6 223-6AA□□		325
37	250 M	985	359	93.7	94.1	0.83	69	1LG6 253-6AA□□		405
45	280 S	988	435	94.4	94.6	0.85	81	1LG6 280-6AA□□		520
55	280 M	988	532	94.6	94.8	0.85	99	1LG6 283-6AA□□		570
75	315 S	990	723	95	95	0.83	138	1LG6 310-6AA		760
90	315 M	990	868	95.3	95.4	0.85	160 ¹⁾	1LG6 313-6AA□□		935
110	315 L	990	1061	95.6	95.7	0.85	196	1LG6 316-6AA□□		1010
132	315 L	990	1273	95.8	95.8	0.85	235	1LG6 317-6AA		1180
160	315 L	990	1543	95.8	95.9	0.86	280 ²⁾	1LG6 318-6AA□□		1245
8-pole, 750 rpm at "High Efficiency"	50 Hz, tem	perature c	lass 155 (F	i), IP55 deg	ree of prot	ection,				
11	180 L	725	145	88.7	89.6	0.76	23.5	1LG6 186-8AB□□		165
15	200 L	725	198	89.3	89.8	0.8	30.5	1LG6 207-8AB□□		235
18.5	225 S	730	242	91.1	91.8	0.81	36	1LG6 220-8AB□□		295
22	225 M	730	288	91.6	92.1	0.81	43	1LG6 223-8AB□□		335
30	250 M	735	390	92.8	93.3	0.82	57	1LG6 253-8AB□□		435
37	280 S	738	479	93.1	93.3	0.81	71	1LG6 280-8AB□□		510
45	280 M	738	582	93.7	94	0.81	86	1LG6 283-8AB□□		560
55	315 S	740	710	94.3	94.4	0.82	102	1LG6 310-8AB□□		750
75	315 M	740	968	94.5	94.7	0.83	138	1LG6 313-8AB□□		840
90	315 L	740	1161	94.7	95.1	0.84	164	1LG6 316-8AB□□		1005
110	315 L	740	1420	94.8	95.1	0.84	200	1LG6 317-8AB□□		1100
132	315 L	740	1704	94.9	95.2	0.84	240	1LG6 318-8AB□□		1270

Special versions according to ATEX

Motor t	уре	Zone 2		VIK (includes Z	Zone 2) ³⁾	Zone 21		Zone 22	
		Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)
	Frame size	Order code M72	Order code M73	Order code K30	On request	Order code M34	Order code M38	Order code M35	Order code M39
1LG6	180	/	✓	1	✓	1	✓	✓	✓
	200	✓	✓	✓	✓	✓	✓	✓	✓
	225	✓	✓	1	1	1	✓	✓	✓
	250	✓	✓	✓	✓	✓	✓	✓	✓
	280	✓	✓	1	✓	1	✓	✓	✓
	315	/	✓	/	1	1	/	1	/

With additional charge

The motors can also be orderd in design for Zones 2 and 22 for non-conducting dust (IP55):

Mains-fed operation – order code M74

Converter-fed operation with derating - order code M75 See "Special versions" in the "Selection and ordering data" under "Options".

The motors can also be used for 60 Hz according to EPACT, see Pages 4/74 to 4/79.

¹⁾ For connection to 230 V, parallel feeders are necessary (see the "Introduction" section, "Connection, circuit and connection box").

For connection to 400 V, parallel feeders are necessary (see the "Introduction" section, "Connection, circuit and connection box")

³⁾ If the marking Ex nA II is required in addition to VIK on the rating plate, this must be ordered using order code C27. The VIK version is not possible in combination with Zone 21 and 22.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions – Cast-iron series 1LG6

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated outp	ut
	with direct starting torque	as multiple of rated current	torque			Measuring surface sound pressure level at 50 Hz	Sound pressure level at 50 Hz
	$T_{\rm LB}/T_{\rm rated}$	$I_{\rm LB}/I_{\rm rated}$	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L_{WA}
					kgm²	dB(A)	dB(A)
6-pole, 1000 rpm "High Efficiency"		ature class 155 (F	F), IP55 degree o	f protection,			
1LG6 186-6AA□□	2.4	5.5	2.5	16	0.2	56	69
1LG6 206-6AA□□	2.4	5.6	2.4	16	0.29	59	72
1LG6 207-6AA□□	2.4	5.6	2.4	16	0.36	59	72
1LG6 223-6AA□□	2.8	6.5	2.9	16	0.63	59	72
1LG6 253-6AA□□	2.9	6.8	2.5	16	0.93	59	72
1LG6 280-6AA□□	3	6.8	2.7	16	1.4	58	71
1LG6 283-6AA□□	3.3	7.3	2.9	16	1.6	58	71
1LG6 310-6AA□□	2.8	7.3	3	16	2.5	61	74
1LG6 313-6AA□□	2.7	7.3	2.9	16	3.2	61	74
1LG6 316-6AA□□	2.9	7.4	2.9	16	4	61	74
1LG6 317-6AA□□	3.1	7.8	3.1	16	4.7	61	74
1LG6 318-6AA□□	3.2	7.8	3.1	16	5.4	64	77
8-pole, 750 rpm a "High Efficiency"		ture class 155 (F)	, IP55 degree of	protection,			
1LG6 186-8AB□□	1.7	4.6	2.2	13	0.21	62	75
1LG6 207-8AB□□	2.3	5.3	2.6	13	0.37	62	75
1LG6 220-8AB□□	2.3	5.6	2.6	13	0.55	54	67
1LG6 223-8AB□□	2.4	5.8	2.8	13	0.66	58	71
1LG6 253-8AB□□	2.5	6	2.8	13	1.1	57	70
1LG6 280-8AB□□	2.3	5.7	2.3	13	1.4	58	71
1LG6 283-8AB□□	2.6	6.1	2.5	13	1.6	58	71
1LG6 310-8AB□□	2.5	6.3	2.9	13	2.5	64	77
1LG6 313-8AB□□	2.5	6.7	2.9	13	3.1	58	72
1LG6 316-8AB□□	2.4	6.3	2.8	13	3.9	64	77
1LG6 317-8AB□□	2.4	6.4	2.6	13	4.5	64	77
1LG6 318-8AB□□	2.5	6.7	2.9	13	5.3	64	77

Order No. supplements

Oraci ito: cappie	momo										
Motor type	Penultimate po	osition: Voltage	code		Final position	n: Type of	construction	n code			
	50 Hz				Without flange	With flange			With stand	dard flange	With special flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6 ^{1) 2)}	IM B5 ^{1) 3)} IM V3 ⁴⁾	IM V1 with protective cover 1) 3) 5)	IM B35	IM B14, IM V19 ¹⁾	IM B34	IM B14, IM V19 ¹)
	1	6	3	5	0	1	4	6	2	7	3
1LG6 18 □□	0	0	0	0		✓	✓	✓	_	_	_
1LG6 20 □□	0	0	0	0		✓	✓	✓	-	_	_
1LG6 22 □□	0	0	0	0		✓	✓	✓	-	_	_
1LG6 25 □□	0	0	0	0		✓	✓	/	-	-	_
1LG6 28 □□	0	0	0	0		✓	✓	✓	-	-	_
1LG6 310	0	0	0	0		✓	1	✓	-	-	-
1LG6 316	_	0	-	0	□ ⁶⁾	-	✓	✓		-	-

- Standard version
- Without additional charge

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

- The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.
- 2) If motors 1LG6 183-... to 1LG6 318-... (motor series 1LG6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7 or IM V6 are fixed to the wall, it is recommended that the motor feet are supported.

- With additional charge
- Not possible

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

- 3) 1LG6 220-... to 1LG6 318-... motors (motor series 1LG6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.
- 4) Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.
- The "Second shaft extension" option, order code **K16** is not possible.
- Type of construction IM V6 is only possible using type of construction code 9 and order code M1E.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Cast-iron series 1LG6

Selection and ordering data

Rated output at 60 Hz	Frame size	. 0	ues at rated ou Rated torque at 60 Hz	•	Nominal efficiency at 60 Hz	Power factor at 60 Hz 4/4-load	Rated current at 460 V, 60 Hz	Order No. For Order No. supplements for voltage, type of construction and explosion protection zones according to	Price	Weight IM B3 type of construction approx.
P _{rated}	FS	n _{rated}	$T_{\rm rated}$		η_{rated}	$\cos \varphi_{ m rated}$	I _{rated}	ATEX, see tables below		m
HP		rpm	Nm		%		Α			kg
2-pole, 360 for use in t	00 rpm at 60 the North An	Hz, tempera nerican marl	ture class 1 ket accordin	55 (F), IP55 (g to EPACT	degree of pr	otection,				
30	180 M	3560	60	Yes	93	0.88	34	1LG6 183-2AA□□		180
40	200 L	3565	80	Yes	91.7	0.88	46	1LG6 206-2AA□□		225
50	200 L	3565	100	Yes	92.4	0.89	57	1LG6 207-2AA□□		255
60	225 M	3570	120	Yes	93.6	0.89	67	1LG6 223-2AA□□		330
75	225 M	3570	150	Yes	94.5	0.9	83	1LG6 228-2AA□□ 1)		390
75	250 M	3578	149	No	93.6	0.89	84	1LG6 253-2AA□□		420
100	250 M	3580	199	Yes	94.1	0.89	112	1LG6 258-2AA□□ 1)		470
100	280 S	3580	199	No	95	0.89	110	1LG6 280-2AB□□		530
125	280 M	3580	249	Yes	95	0.9	136	1LG6 283-2AB□□		615
150	280 M	3580	299	Yes	95	0.9	164	1LG6 288-2AA□□ 1)		660
150	315 S	3585	298	Yes	94.5	0.91	164	1LG6 310-2AB□□		790
175	315 M	3586	348	Yes	95	0.91	190	1LG6 313-2AB□□		915
200	315 L	3588	397	Yes	95.4	0.91	215	1LG6 316-2AB□□		1055
250	315 L	3588	496	No	95.4	0.93	265	1LG6 317-2AB□□		1245
300	315 L	3591	595	No	95.4	0.92	320	1LG6 318-2AA□□ 1)		1330

Special versions according to ATEX

		_								
Motor typ	ре	Zone 2		VIK (includes 2	VIK (includes Zone 2) 2)			Zone 22		
		Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	
	Frame size	Order code M72	Order code M73	Order code K30	On request	Order code M34	Order code M38	Order code M35	Order code M39	
1LG6	180	1	✓	✓	✓	✓	✓	/	✓	
	200	/	✓	✓	✓	✓	✓	1	✓	
	225	✓	✓	✓	✓	✓	✓	✓	✓	
	250	/	✓	✓	✓	✓	✓	/	1	
	280	/	✓	✓	✓	✓	✓	✓	✓	
	315	/	✓	1	1	/	1	1	/	

With additional charge

The motors can also be orderd in design for Zones 2 and 22 for non-conducting dust (IP55): Mains-fed operation - order code M74 Converter-fed operation with derating – order code M75 See "Special versions" in the "Selection and ordering data" under "Options".

The motors can also be used for 50 Hz "High Efficiency", see Pages 4/70 to 4/73.

¹⁾ Only 60 Hz data according to EPACT on the rating plate.

²⁾ If the marking Ex nA II is required in addition to VIK on the rating plate, this must be ordered using order code C27. The VIK version is not possible in combination with Zone 21 and 22.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Cast-iron series 1LG6

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated out	put
	with direct starting torque	as multiple of rated current	torque			Measuring surface sound pressure level at 60 Hz	Sound pressure level at 60 Hz
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L _{WA}
					kgm²	dB(A)	dB(A)
2-pole, 3600 rpm for use in the Nor				f protection,			
1LG6 183-2AA	2.7	7.9	3.7	16	0.086	72	85
1LG6 206-2AA□□	2.7	7.8	3.7	16	0.15	75	88
1LG6 207-2AA	2.8	7.8	3.7	16	0.18	75	88
1LG6 223-2AA	2.8	8.3	3.6	16	0.27	74	87
1LG6 228-2AA□□	3.3	8.7	3.7	16	0.32	74	87
1LG6 253-2AA	2.7	7.5	3.2	16	0.47	75	88
1LG6 258-2AA	2.8	8.4	3.5	16	0.57	79	92
1LG6 280-2AB□□	2.8	7.9	3.4	13	0.83	77	90
1LG6 283-2AB□□	2.9	8.3	3.4	13	1	77	90
1LG6 288-2AA	3.1	8.5	3.6	16	1.16	77	90
1LG6 310-2AB□□	2.6	7.5	3.1	13	1.4	81	94
1LG6 313-2AB□□	3	8.3	3.3	13	1.6	81	94
1LG6 316-2AB□□	3	8.4	3.5	13	2.1	81	94
1LG6 317-2AB□□	3.2	8.6	3.4	13	2.5	81	94
1LG6 318-2AA	4.1	10	3.9	16	2.74	83	96

Order No. supplements

Motor type	Penultimate Voltage code		Final position:	Type of cons	truction code				
	60 Hz		Without flange With flange				With standar	rd flange	With special flange
	460 VY 460 VΔ		IM B3/6/7/8,	IM B5, IM V3	IM V1 with	IM B35	IM B14,	IM B34	IM B14, IM V19 ¹⁾
	(see "Introduction outputs at		IM V6 ⁽¹⁾⁽²⁾	1) 3) 4)	protective cover 1)3)5)		IM V19 ⁻¹⁾		
	1	6	0	1	4	6	2	7	3
1LG6 18 □□	0	0		✓	✓	✓	_	_	-
1LG6 20 □□	0	0		✓	✓	1	_	_	_
1LG6 22 □□	0	0		✓	✓	✓	_	_	-
1LG6 25 □□	0	0		✓	✓	✓	_	_	-
1LG6 28 □□	0	0		✓	✓	1	_	_	_
1LG6 310	0	0		✓	✓	1	-	-	-
1LG6 316	_	0	□ ⁶⁾	-	✓ ⁷⁾	✓	-	-	-

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

- The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.
- If motors 1LG6 183-... to 1LG6 318-... (motor series 1LG6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7 or IM V6 are fixed to the wall, it is recommended that the motor feet are supported.
- 1LG6 220-... to 1LG6 318-... motors (motor series 1LG6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring
- Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.
- The "Second shaft extension" option, order code **K16** is not possible.
- Type of construction IM V6 is only possible using type of construction code 9 and order code M1E.
- 2-pole motors in 60 Hz version available on request.

Explosion-proof motors

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions - Cast-iron series 1LG6

Selection and ordering data (continued)

Rated output at 60 Hz	Frame size		lues at rated ou Rated torque at 60 Hz	•	Nominal efficiency at 60 Hz	Power factor at 60 Hz 4/4-load	Rated current at 460 V, 60 Hz	Order No. For Order No. supplements for voltage, type of construction and explosion protection zones according to	Price	Weight IM B3 type of construc- tion approx.
P _{rated}	FS	n _{rated}	T_{rated}		η_{rated}	$\cos \varphi_{ m rated}$	I _{rated}	ATEX, see tables below		m
HP		rpm	Nm		%		Α			kg
		Hz, tempera nerican marl			degree of pr	otection,				
25	180 M	1775	100	Yes	92.4	0.82	31	1LG6 183-4AA		155
30	180 L	1775	120	Yes	92.4	0.83	36.5	1LG6 186-4AA□□		180
40	200 L	1775	160	Yes	93	0.84	48	1LG6 207-4AA□□		225
50	225 S	1785	199	No	93.6	0.84	60	1LG6 220-4AA□□		290
60	225 M	1785	239	Yes	94.1	0.85	70	1LG6 223-4AA□□		330
75	225 M	1785	299	Yes	94.1	0.85	88	1LG6 228-4AA□□ 1)		355
75	250 M	1790	298	No	94.5	0.86	86	1LG6 253-4AA□□		460
100	250 M	1788	398	Yes	94.5	0.86	116	1LG6 258-4AA□□ 1)		495
100	280 S	1788	398	No	94.5	0.86	114	1LG6 280-4AA□□		575
125	280 M	1790	497	Yes	95	0.86	144	1LG6 283-4AA□□		675
150	280 M	1788	598	Yes	95	0.86	172	1LG6 288-4AA□□ 1)		710
150	315 S	1791	596	Yes	95	0.87	170	1LG6 310-4AA□□		810
175	315 M	1791	696	Yes	95.4	0.87	198	1LG6 313-4AA□□		965
200	315 L	1792	795	Yes	95.4	0.87	225	1LG6 316-4AA□□		1105
250	315 L	1792	994	No	95.8	0.87	280	1LG6 317-4AA□□		1305
300	315 L	1792	1193	No	95.8	0.87	335	1LG6 318-4AA□□ 1)		1345

Special versions according to ATEX

Motor typ	e	Zone 2		VIK (includes Z	(one 2) ²⁾	Zone 21		Zone 22	
		Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)
	Frame size	Order code M72	Order code M73	Order code K30	On request	Order code M34	Order code M38	Order code M35	Order code M39
1LG6	180	✓	✓	✓	✓	✓	✓	✓	✓
	200	✓	✓	✓	✓	✓	✓	✓	/
	225	1	/	✓	✓	✓	1	✓	1
	250	✓	✓	✓	✓	✓	✓	✓	1
	280	✓	✓	✓	✓	✓	✓	✓	√
	315	✓	✓	✓	✓	✓	✓	✓	✓

With additional charge

The motors can also be orderd in design for Zones 2 and 22 for non-conducting dust (IP55):

Mains-fed operation – order code M74
Converter-fed operation with derating – order code M75 See "Special versions" in the "Selection and ordering data" under "Options".

The motors can also be used for 50 Hz "High Efficiency", see Pages 4/70 to 4/73.

¹⁾ Only 60 Hz data according to EPACT on the rating plate.

²⁾ If the marking Ex nA II is required in addition to VIK on the rating plate, this must be ordered using order code C27. The VIK version is not possible in combination with Zone 21 and 22.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions – Cast-iron series 1LG6

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated outp	out
	with direct starting	as multiple of rated	·			Measuring	Sound pressure
	torque	current	torque			surface sound pressure level at 60 Hz	level at 60 Hz
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	L_{pfA} dB(A)	L _{WA} dB(A)
4-pole, 1800 rpm for use in the Nor				f protection,			
1LG6 183-4AA□□	2.9	7.1	3.3	16	0.12	65	78
1LG6 186-4AA□□	2.8	7.4	3.4	16	0.14	65	78
1LG6 207-4AA	3	7.7	3.7	16	0.23	66	79
1LG6 220-4AA	3.1	7.5	3.4	16	0.4	65	78
1LG6 223-4AA□□	3.3	7.9	3.5	16	0.49	65	78
1LG6 228-4AA□□	3	7.8	3.3	16	0.66	64	78
1LG6 253-4AA	2.9	8.2	3.4	16	0.86	68	81
1LG6 258-4AA□□	3	8.1	3.3	16	0.99	72	86
1LG6 280-4AA□□	2.9	7.6	3.2	16	1.4	71	84
1LG6 283-4AA	3	8.2	3.4	16	1.7	71	84
1LG6 288-4AA□□	3.1	8.4	3.5	16	1.88	71	85
1LG6 310-4AA□□	3.1	7.8	3.2	16	2.3	75	88
1LG6 313-4AA□□	3.2	8.4	3.3	16	2.9	75	88
1LG6 316-4AA□□	3.7	9	3.6	16	3.5	75	88
1LG6 317-4AA□□	4	9.1	3.7	16	4.2	75	88
1LG6 318-4AA□□	4	9.3	3.7	16	4.5	81	94

Order No. supplements

Motor type	Penultimate Voltage code		Final position:	Type of cons	truction code				
	60 Hz		Without flange With flange				With standa	rd flange	With special flange
	460 VY 460 V∆ (see "Introduction" for outputs at 60 Hz)				IM V1 with IM B35 protective cover 1) 3) 5)		IM B14,,	IM B34	IM B14, IM V19 1)
							IM V19 ⁻¹⁾		
	1	6	0	1	4	6	2	7	3
1LG6 18 □□	0	0		✓	1	/	_	_	_
1LG6 20 □□	0	0		✓	/	/	-	_	-
1LG6 22 □□	0	0		✓	✓	✓	_	_	-
1LG6 25 □□	0	0		✓	/	/	-	_	-
1LG6 28 □□	0	0		✓	/	/	-	_	-
1LG6 310	0	0		✓	✓	✓	-	-	-
1LG6 316	-	0	6)	-	✓	✓	-	-	_

- Standard version
- Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

- The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.
- 2) If motors 1LG6 183-... to 1LG6 318-... (motor series 1LG6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7 or IM V6 are fixed to the wall, it is recommended that the motor feet are supported.
- 3) 1LG6 220-... to 1LG6 318-... motors (motor series 1LG6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.
- 4) Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.
- 5) The "Second shaft extension" option, order code K16 is not possible.
- 6) Type of construction IM V6 is only possible using type of construction code 9 and order code M1E.

Explosion-proof motors

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions – Cast-iron series 1LG6

Selection and ordering data (continued)

Rated output at 60 Hz	Frame size		ues at rated ou Rated torque at 60 Hz	•	Nominal efficiency at 60 Hz	Power factor at 60 Hz 4/4-load	Rated current at 460 V, 60 Hz	Order No. For Order No. supplements for voltage, type of construction and explosion protection zones according to	Price	Weight IM B3 type of construc- tion approx.
P _{rated}	FS	n _{rated}	$T_{\rm rated}$		η_{rated}	$\cos arphi_{ m rated}$	I _{rated}	ATEX, see tables below		m
HP		rpm	Nm		%		Α			kg
6-pole, 120 for use in t	0 rpm at 60 he North An	Hz, tempera nerican marl	ture class 19 ket accordin	55 (F), IP55 (g to EPACT	degree of pr	otection,				
20	180 L	1178	121	Yes	91	0.8	25.5	1LG6 186-6AA□□		175
25	200 L	1180	151	Yes	91.7	0.79	32.5	1LG6 206-6AA□□		210
30	200 L	1180	181	Yes	91.7	0.8	38.5	1LG6 207-6AA□□		240
40	225 M	1184	241	Yes	93	0.82	49	1LG6 223-6AA□□		325
50	225 M	1184	301	Yes	93	0.83	61	1LG6 228-6AA□□ 1)		355
50	250 M	1186	300	No	93	0.82	61	1LG6 253-6AA□□		405
60	250 M	1186	361	Yes	93.6	0.82	73	1LG6 258-6AA□□ 1)		435
60	280 S	1190	359	No	94.1	0.83	72	1LG6 280-6AA□□		520
75	280 M	1190	449	No	94.5	0.83	89	1LG6 283-6AA□□		570
100	280 M	1190	599	Yes	94.5	0.84	118	1LG6 288-6AA□□ 1)		615
100	315 S	1191	598	Yes	94.5	0.82	120	1LG6 310-6AA□□		760
125	315 M	1191	747	Yes	94.5	0.84	148	1LG6 313-6AA□□		935
150	315 L	1192	896	Yes	95	0.84	176	1LG6 316-6AA□□		1010
175	315 L	1192	1046	Yes	95	0.84	205	1LG6 317-6AA□□		1180
200	315 L	1192	1195	Yes	95.4	0.84	235	1LG6 318-6AA□□		1245

Special versions according to ATEX

Motor typ	oe .	Zone 2		VIK (includes	Zone 2) ²⁾	Zone 21		Zone 22	
		Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)
	Frame size	Order code M72	Order code M73	Order code K30	On request	Order code M34	Order code M38	Order code M35	Order code M39
1LG6	180	/	✓	✓	✓	✓	✓	/	✓
	200	/	✓	✓	✓	✓	✓	1	✓
	225	✓	✓	✓	✓	✓	✓	✓	✓
	250	/	✓	1	✓	1	✓	/	1
	280	/	✓	✓	✓	✓	✓	✓	✓
	315	1	1	1	1	1	✓	1	1

With additional charge

The motors can also be orderd in design for Zones 2 and 22 for non-conducting dust (IP55):

Mains-fed operation – order code M74

Converter-fed operation with derating – order code M75

See "Special versions" in the "Selection and ordering data" under "Options".

The motors can also be used for 50 Hz "High Efficiency", see Pages 4/70 to 4/73.

¹⁾ Only 60 Hz data according to EPACT on the rating plate.

²⁾ If the marking Ex nA II is required in addition to VIK on the rating plate, this must be ordered using order code C27. The VIK version is not possible in combination with Zone 21 and 22.

Self-ventilated, in Zones 2, 21, 22 with type of prot. "n" or prot. against dust explosions – Cast-iron series 1LG6

Selection and ordering data (continued)

Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	Torque class	Moment of inertia	Noise at rated out	put
	with direct starting torque	as multiple of rated current	torque			Measuring surface sound pressure level at 60 Hz	Sound pressure level at 60 Hz
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	J	L_{pfA}	L _{WA}
					kgm²	dB(A)	dB(A)
6-pole, 1200 rpm for use in the Nor				f protection,			
1LG6 186-6AA□□	2.9	6.5	3	16	0.2	57	70
1LG6 206-6AA□□	2.9	6.5	2.7	16	0.29	65	78
1LG6 207-6AA□□	2.9	6.4	2.7	16	0.36	65	78
1LG6 223-6AA	3.4	7.2	3.4	16	0.63	62	75
1LG6 228-6AA□□	3.2	7.6	3.4	16	0.76	61	74
1LG6 253-6AA	3.4	7.4	2.9	16	0.93	63	76
1LG6 258-6AA	3.4	7.4	2.9	16	1.07	65	79
1LG6 280-6AA□□	3.6	7.7	3.1	16	1.4	62	75
1LG6 283-6AA□□	3.9	8.3	3.3	16	1.6	62	75
1LG6 288-6AA	4	8.4	3.3	16	1.94	64	78
1LG6 310-6AA□□	3.3	8.4	3.4	16	2.5	66	79
1LG6 313-6AA□□	3	7.9	3.1	16	3.2	66	79
1LG6 316-6AA	3.3	8.5	3.3	16	4	66	79
1LG6 317-6AA□□	3.6	8.9	3.6	16	4.7	66	79
1LG6 318-6AA	4	9.4	4	16	5.4	69	82

Order No. supplements

Motor type	Penultimate Voltage code		Final position:	Final position: Type of construction code							
	60 Hz		Without flange With flange				With standar	rd flange	With special flange		
	460 VY	460 VΔ	IM B3/6/7/8,	IM B5, IM V3	IM V1 with	IM B35	IM B14,	IM B34	IM B14, IM V19 1)		
	(see "Introdu for outputs at		IM V6 1) 2) 1) 3) 4)		protective cover 1) 3) 5)		IM V19 ⁽¹⁾				
	1	6	0	1	4	6	2	7	3		
1LG6 18 □□	0	0		✓	✓	✓	_	_	-		
1LG6 20 □□	0	0		✓	✓	✓	_	_	-		
1LG6 22 □□	0	0		✓	✓	✓	_	_	-		
1LG6 25 □□	0	0		✓	✓	✓	_	_	-		
1LG6 28 □□	0	0		✓	/	✓	-	_	-		
1LG6 310	0	0		✓	✓	1	-	-	-		
1LG6 316	-	0	□ ⁶⁾	-	√	✓	-	-	-		

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

- The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.
- 2) If motors 1LG6 183-... to 1LG6 318-... (motor series 1LG6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7 or IM V6 are fixed to the wall, it is recommended that the motor feet are supported.
- 3) 1LG6 220-... to 1LG6 318-... motors (motor series 1LG6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.
- 4) Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.
- 5) The "Second shaft extension" option, order code K16 is not possible.
- Type of construction IM V6 is only possible using type of construction code 9 and order code M1E.

Explosion-proof motors

Self-ventilated, in Zones 2 and 22 with type of prot. "n" or prot. against dust explosions – Cast-iron series 1LA8

Selection and ordering data

The data for series 1LA8 with type of protection "n" or protection against dust explosions can be found in the selection and ordering data in catalog part 3 "Non-standard motors of frame size 315 and above". The technical specifications are identical to the specifications of the non-explosion-proof versions. They are or-

dered using additional order options (special versions). These special versions for voltages, construction types or options are listed in catalog part 3 "Non-standard motors frame size 315 and above"

Special versions according to ATEX

Motor	type	Zone 2		VIK 1) (includes Zone 2, utilization 155 (F) according to 130 (B))		Zone 21		Zone 22	
		Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)	Mains-fed operation	Converter-fed operation (FC)
	Frame size	Order code M72	Order code M73	Order code K30	On request	Order code M34	Order code M38	Order code M35	Order code M39
1LA8	315	✓	O. R.	/	O. R.	_	_	✓	✓
	355	✓	O. R.	/	O. R.	_	_	✓	✓
	400	/	O. R.	-	-	_	-	/	✓
	450	✓	O. R.	_	_	_	_	/	1

O. R. Possible on request

With additional charge

Not possible

Forced-air cooled, in Zones 2 and 22 with type of prot. "n" or prot. against dust explosions – Cast-iron series 1PQ8

Selection and ordering data

The data for series 1PQ8 with type of protection "n" or protection against dust explosions can be found in the selection and ordering data in catalog part 3 "Non-standard motors of frame size 315 and above". The technical specifications are identical to the specifications of the non-explosion-proof versions. They are or-

dered using additional order options (special versions). These special versions for voltages, construction types or options are listed in catalog part 3 "Non-standard motors frame size 315 and above". Motor series 1PQ8 for converter-fed operation in Zone 2 available on request.

¹⁾ If the marking Ex nA II is required in addition to VIK on the rating plate, this must be ordered using order code C27. The VIK version is not possible in combination with Zone 21 and 22.

Special versions

Overview

General information

Ex motors in vertical type of construction with shaft extension pointing down must have a protective cover.

Extensive operating instructions are supplied as standard with explosion-proof motors.

For all explosion-proof motors, designs according to UL (order code **D31**) and CSA (order code **D40**) are not possible.

Motor connection

For motors in Ex version (except for Zone 22, VIK, certified metric cable glands/sealing plugs are included in the scope of supply.

Mains-fed operation

Motors to type of protection

- Ex e are only certified for mains-fed operation.
 2-pole motors 1MA frame sizes 132 to 160 are designed with double rating plate (T1/T2 and T3) as standard. For motor versions with order codes A11/A12 or with voltage code "9" T3-output is then stamped on the rating plate as standard. Alternatively, "T1/T2-output on the rating plate" can be stamped order code C30
- Ex de/Ex d are designed in the basic version for mains-fed operation
- Motors 1MJ6/1MJ7 for use in type of protection Ex d/de (Zone 1)/dust-Ex Zone 21, as well as Zone 22 for conducting dust – order code M76
- Motors 1LA/1LG can be modified for use in Zones 2, 21 or 22 if they are ordered using order codes:
 - Design for Zone 2 for mains-fed operation (order code M72)
 - Design for Zones 2 and 22 for non-conducting dust (IP55) for mains-fed operation (order code M74)
 Design for Zone 21 1), as well as Zone 22 for conducting dust
 - Design for Zone 21 1), as well as Zone 22 for conducting dust (IP65) for mains-fed operation (order code **M34**)
 - Design for Zone 22 for non-conducting dust (IP55) for mainsfed operation (order code **M35**)

Certified motor protection switches/tripping units must be used for motor protection, see Catalog LV 1.

¹⁾ Zone 21 takes into account conducting and non-conducting dust.

Explosion-proof motors

Special versions

Converter-fed operation

The motors are suitable for use with converters for voltage rise times $t_{\rm s}$ >0.1 $\mu \rm s$ for $U \le 460$ V (for motor series 1LA8 up to 500 V).

For converter-fed operation, Ex motors must always be monitored using PTC thermistors. Certified tripping units are required for this purpose, see Catalog LV 1.

For converter-fed operation with frame size 225 and above, it is recommended that an "Insulated bearing cartridge" – order code **L27** is used.

Type of protection "Explosion-proof enclosure" Ex de IIC T4/Ex d II C T4

The motors must be ordered with:

Motor protection with PTC thermistors for converter-fed operation with 4 embedded temperature sensors for tripping –
Order code A15

Or

Motor protection with PTC thermistors for converter-fed operation with 8 embedded temperature sensors for alarm and tripping – Order code A16

or

 Design for Zones 1 and 21, as well as Zone 22 for conducting dust (IP65) for converter-fed operation, derating – order code M77 (incl.order code A15)

For motor series 1MJ6 and 1MJ7, a fourth PTC thermistor is installed in the connection box.

Thermal utilization is according to temperature class 155 (F).

The EU type test certificate and factory certificate 2.1 also cover converter-fed operation.

General converters for Zone 2/21/22

1LA and 1LG motors for Zones 2, 21 and 22 for converter-fed operation have 3 PTC thermistors for tripping as standard. 1LG4/1LG6 motors also have an additional PTC thermistor in the connection box.

Optionally available: PTC thermistors for alarm for converter-fed operation in Zones 2, 21, 22 – Order code **A10**

For all motors, "MICROMASTER DUTY S9" is stamped on the rating plate complete with the relevant rating data. (Exception: Motor series 1LA8 and 1PQ8).

These rated operating points apply for both constant torque drives and pump/fan/compressor drives. For a constant torque drive, the resulting thermal motor torques in the positioning range must be taken into account.

On the rating plate, four rated operating points are possible in the following variants:

Possible variants:	Rated	operati	ng poin	Additional order information	
50 Hz field weakening range	5	25	50	f _{max.}	50 Hz voltage: e.g. "9" and L1A
60 Hz field weakening range	6	30	60	f _{max.}	60 Hz voltage: e.g. "9" and L2E
87 Hz characteristic	5	25	87	f _{max.}	87 Hz at 400 V∆: "9" and L3A

Alternatively, rated operating points for SIMOVERT MASTERDRIVES, SINAMICS G110, SINAMICS S120 or ET 200S FC on the rating plate can be ordered as follows:

Y68 with plain text (C text): Y68:SIMOVERT MASTERDRIVES

Y68 with plain text (C text): Y68:SINAMICS G110

Y68 with plain text (C text): Y68:ET 200S FC

Y68 with plain text (C text): Y68:SINAMICS S120

 The converter type and the associated rating data are on the rating plate

The reasons for this are the different control levels for the converter with a converter output frequency of 45 Hz and above and the associated derating of the motor.

For compliance with temperature class 130 (B), derating is necessary in the case of converter-fed operation in Zones 2, 21 and 22. Derating information is available in the configuration tool SIZER (see Appendix).

The certificates for the motors and converters for hazardous areas are stored under "Documentation" in the SD configurator tool for low-voltage motors.

Only "one" voltage must be assigned to voltage codes/ order codes:

Voltage code	Order code	Mains voltage
3	-	500 VY 50 Hz
5	-	500 V∆ 50 Hz
9	L1A	400 VY 50 Hz
9	L1B	400 V∆ 50 Hz
9	L1C	415 VY 50 Hz
9	L1D	415 V∆ 50 Hz
9	L2E	460 VY 60 Hz
9	L2F	460 V∆ 60 Hz
9	L2W	440 VY 60 Hz
9	L2X	440 VΔ 60 Hz
9	L1Y (non-standard winding)	Plain text (max. 460 VY 50 or 60 Hz)
9	L3A 1)	For 87 Hz 400 VΔ (4 to 8-pole)

¹⁾ Not technically possible for 1LG, FS 315 L.

Special versions

Overview (continued)

1LA8, 1PQ8 motors for converter-fed operation

When 1LA8 and 1PQ8 motors are ordered, the speed setting range and the load torque must be specified as well as whether the application is for a "Constant torque drive" or a "Fan/pump/compressor drive".

In some cases, a system test must be performed to ensure that the admissible limit temperature is not exceeded.

- A system test is not generally required for motors for applications with quadratic load torque (M~n²).
- A system test is usually required for motors for applications with constant load torque. In individual cases in which the motor type has already been measured once using the same speed setting range, a new system test is not necessary.

Please inquire in such cases.

For all motors, an additional rating plate complete with the rating data for the converter is fitted.

Converters specially for Zone 2, type of protection "n" or Ex nA II T3

The motors must be ordered with

• Design for Zone 2 for converter-fed operation, derating Ex nA II T3 acc. to IEC/EN 60079-15 – Order code M73.

In the version for order code M73, PTC thermistors are included in accordance with temperature class 130 (B).

The IEC/EN 60079-15 standard requires that the converter drive for motors is subjected to the "non-sparking" test. The test is available for Siemens motors Ex nA II on Siemens converters in accordance with Factory Certificate 2.1.

Please inquire in the case of a non-Siemens converter (additional charge).

The test will cost more in the case of non-Siemens converters (especially on commissioning).

Commissioning personnel must be provided by the customer for setting up and operating the non-Siemens converter during the test, if required.

Converters specially for Zone 21/22

The motors must be ordered with:

- Design for Zone 21 ¹⁾, as well as Zone 22 for conducting dust (IP65) for converter-fed operation, derating – Order code M38
- Design for Zone 22 for non-conducting dust (IP55) for converter-fed operation, derating Order code M39

In order codes **M38/M39**, PTC thermistors are included in accordance with temperature class 130 (B).

Please inquire in the case of a non-Siemens converter (additional charge).

Converters for Zone 2/22

The motors must be ordered with:

 Design for Zones 2 and 22 for non-conducting dust (IP55) for converter-fed operation, derating – Order code M75

In order code **M75**, PTC thermistors are included in accordance with temperature class 130 (B).

Please inquire in the case of a non-Siemens converter (additional charge).

VIK version

VIK standard version:

VIK version – Order code K30

VIK version "Non-sparking":

"Ex nA II T3" marking on VIK rating plate according to Directive 94/9/EU (ATEX) – Order code C27

The motors in VIK design ($\mathbf{K30}$) contain technology for Zone 2 in Ex nA II T3 type of protection. In accordance with VIK recommendations, "Ex nA II T3" will only be stamped on the rating plate on the express wish of the customer when ordering with order code $\mathbf{C27}$.

Note: When ordering, C27 must be specified in addition to K30.

Motors up to frame size 355 can be supplied in accordance with the technical requirements of the VIK (Verband der Industriellen Energie- und Kraftwirtschaft e.V.). Not possible for 1LA5 motors, 1LG4 motors will be supplied.

1LG4, 1LG6, 1MJ6 and 1MJ7 motors in frame size 315 are supplied with special connection boxes with a removable cable entry plate.

Note the output and dimensions in the case of 1LA8 motors. With 1LA8 motors the connection boxes cannot be rotated by $4 \times 90^\circ$. Motors in a vertical type of construction with the shaft extension pointing down must have a protective cover (e.g. type of construction code **4**). Use according to temperature class 130 (B) is mandatory. Frame sizes 400 and 450 are not included in VIK.

Please inquire about converter-fed operation in all cases.

Motors in VIK design with mounted technology (brake, rotary pulse encoder, separately driven fan and anti-condensation heater) are not compatible with Zone 2. Designs for Zone 21/22 are not possible.

Chinese explosion-proof certification

For projects in China in particular, explosion-proof motors are required that have been approved by a named Chinese testing authority.

Ex certification for China - Order code D32

The following motor series have Chinese Ex certification:

- Zone 1 type of protection "d" or Ex de IIC T4/Ex d IIC T4: 1MJ6, 1MJ7
- Zone 2 type of protection "n" or Ex nA II T3: 1LA6, 1LA7, 1LA9, 1LG when ordered in:
 - Design for Zone 2 for mains-fed operation
 Ex nA II T3 acc. to IEC/EN 60079-15 Order code M72.
 - Design for Zone 2 for converter-fed operation, derating

Ex nA II T3 acc. to IEC/EN 60079-15 - Order code M73.

In addition, the VIK design for motor series 1MJ6, 1MJ7, 1LA, 1LG can also be ordered with Ex certification for China.

When these motors are ordered in the version

• "Ex certification for China" - Order code D32

the "NEPSI $^{2)}$ certificate number" and the "NEPSI" logo are stamped on the rating plate.

For motor series 1LA8, the "CQST³⁾ certificate number" and the logo: "CQST" are then stamped on the rating plate.

¹⁾ Zone 21 takes into account conducting and non-conducting dust.

NEPSI = National Supervision and Inspection Center for Explosion Protection and Safety of Instrumentation.

³⁾ CQST = China National Quality Supervision and Test Centre for Explosion Protected Electrical Products.

Special versions

Selection and ordering data

Voltages

Additional order codes for other voltages or voltage codes

For some non-standard voltages at 50 or 60 Hz, order codes are specified. They are ordered by specifying the code digit **9** for voltage in the 11th position of the Order No. and the appropriate

(without -Z supplement)	01.101 7011	<u>agos 5. 15</u>	nage eea				age ir er cod		11th	positi	on of	the (Jrder	NO.	and t	ne ap	oprop	oriate
Special versions	Voltage code 11th posi- tion of the Order No.	with order	Мо	tor type	fram	ie size												
	Order No.	plain text if required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315 S/M	315 L
Self-ventilated motors in 2	Zone 1 wit	h type of p	rotection	ı "e" –	Alur	minur	n ser	ies 1	MA7									
				1MA	7 (alı	uminu	m)											
Voltage at 50 Hz																		
220 VA/380 VY (209 231 VA/361 399 VY); 50 Hz output 1)	9	L1R		/	/	/	/	/	/	/	/							
230 VΔ (218 242 VΔ); 50 Hz output ¹⁾	9	L1E		0	0	0	0	0	0	0	0							
380 VΔ/660 VY (361 399 VΔ/627 693 VY); 50 Hz output 1)	9	L1L		-	✓	1	1	✓	✓	1	1							
415 VY (394; 436 VY); 50 Hz output ¹⁾	9	L1C		√ ²⁾	✓	✓	1	✓	1	✓	✓							
415 VΔ (394 436 VΔ); 50 Hz output ¹⁾	9	L1D		-	1	✓	✓	✓	✓	✓	✓							
Voltage at 60 Hz ³⁾																		
220 VΔ/380 VY; 50 Hz output	9	L2A		1	1	1	1	1	1	1	1							
380 VΔ/660 VY; 50 Hz output	9	L2C		√ 4)	1	1	1	1	1	1	1							
440 VY; 50 Hz output	9	L2Q		1	1	1	1	1	1	1	1							
440 VΔ; 50 Hz output	9	L2R		_	/	/	/	/	/	/	/							
460 VY; 50 Hz output	9	L2S		√ 2)	/	/	/	/	/	/	/							
460 VΔ; 50 Hz output	9	L2T		_	/	/	/	/	/	/	/							
575 VY; 50 Hz output	9	L2U		✓ ⁴⁾	1	/	1	1	1	/	/							
575 VΔ; 50 Hz output	9	L2V		_	/	/	/	/	/	/	/							
Non-standard voltage and/or	frequencies	•																
Non-standard winding for voltages between 200 and 690 V (voltages outside this range are available on request) (5)	9	L1Y •		✓	1	1	1	1	1	1	1							
Self-ventilated motors in 2	Zone 1 wit	h type of p	protection	"e" –	Cas	t-iron	serie			st-iron	1)							
Voltage at 50 Hz									Ī		-							
220 VA/380 VY (209 231 VA/361 399 VY); 50 Hz output ¹	9	L1R						1	1	1	1	1	1	1	✓	1	1	-
230 VΔ (218 242 VΔ); 50 Hz output ¹⁾	9	L1E						0	0	0	0	0	0	0	0	0	0	-
380 VΔ/660 VY (361 399 VΔ/627 693 VY); 50 Hz output ¹⁾	9	L1L						✓	1	✓	✓	1	1	✓	1	1	1	1
415 VY (394; 436 VY); 50 Hz output ¹)	9	L1C						1	1	✓	✓	1	1	✓	✓	1	1	-
415 VΔ (394 436 VΔ); 50 Hz output ¹⁾	9	L1D						1	1	✓	1	1	✓	1	1	✓	1	✓
Voltage at 60 Hz ³⁾																		
220 VΔ/380 VY; 50 Hz output	9	L2A						1	1	1	1	1	1	1	1	1	1	-
380 VΔ/660 VY; 50 Hz output	9	L2C						1	1	1	1	1	1	/	/	1	1	1
440 VY; 50 Hz output	9	L2Q						1	1	1	1	1	1	1	1	1	1	-
440 VΔ; 50 Hz output	9	L2R						1	1	1	✓	1	1	1	1	1	1	1
460 VY; 50 Hz output	9	L2S						1	1	/	1	1	1	0	0	0	0	-
460 VΔ; 50 Hz output	9	L2T						1	/	/	1	1	1	0	0	0	0	0
575 VY; 50 Hz output	9	L2U						1	1	1	✓	1	1	0	0	0	0	-
575 VΔ; 50 Hz output	9	L2V						1	1	1	✓	1	1	0	0	0	0	0
Non-standard voltage and/or	frequencies																	
Non-standard winding for voltages between 200 and 690 V (voltages outside this range are available on request) 5)	9	L1Y •						1	1	1	1	1	1	1	✓	1	1	1

Without additional charge With additional charge

Not possible

This order code only determines the price of the version – Additional plain text is required.

Footnotes, see Page 4/85.

Special versions	Voltage code 11th posi- tion of the Order No.	Additional identification code with order code and	M	otor type	e fram	e size												
	Order No.	plain text if required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315 S/M	315 L
Self-ventilated motors in 2	Zone 1 wit	<u> </u>	protection	ı "de"	– Ca	st-iro	n ser	ies 1	MJ6	and 1	MJ7						5 /	_
					1MJ	6 (cas	t-iron	1)						1MJ	7 (cas	t-iron)	
Voltage at 50 Hz						·		•							·			
220 VΔ/380 VY (210 230 VΔ/360 400 VY); 50 Hz output ¹⁾	9	L1R			1	1	1	1	1	1	1	1	1	1	1	1	✓	-
230 VΔ (220, 240 VΔ); 50 Hz output ¹⁾	9	L1E			0	0	0	0	0	0	0	0	0	0	0	0	0	-
380 VΔ/660 VY (360 400 VΔ/625 695 VY); 50 Hz output ¹)	9	L1L			✓	1	1	1	✓	1	1	✓	✓	1	1	1	✓	-
415 VY (395 435 VY); 50 Hz output ¹⁾	9	L1C			1	1	1	1	1	1	1	1	1	1	1	1	1	-
415 VΔ (395, 435 VΔ); 50 Hz output ¹⁾	9	L1D			✓	1	1	1	1	✓	✓	1	1	1	1	✓	1	-
Voltage at 60 Hz																		
220 VΔ/380 VY; 50 Hz output	9	L2A			1	1	1	1	1	✓	1	✓	✓	1	1	✓	✓	-
220 VΔ/380 VY; 60 Hz output	9	L2B			1	1	1	1	1	✓	1	1	1	1	1	1	1	-
380 VΔ/660 VY; 50 Hz output	9	L2C			1	1	1	✓	1	✓	1	✓	✓	1	1	1	1	-
380 V∆/660 VY; 60 Hz output	9	L2D			1	1	1	1	1	✓	1	✓	✓	1	1	/	1	-
440 VY; 50 Hz output	9	L2Q			1	1	1	1	1	✓	1	✓	✓	1	1	/	1	-
440 VY; 60 Hz output	9	L2W			✓	1	1	1	1	✓	✓	✓	✓	1	/	✓	/	-
440 VΔ; 50 Hz output	9	L2R			1	✓	1	✓	✓	✓	✓	✓	✓	1	/	✓	✓	-
440 VΔ; 60 Hz output	9	L2X			1	1	1	1	1	✓	1	✓	✓	1	1	✓	✓	-
460 VY; 50 Hz output	9	L2S			✓	1	1	1	1	✓	✓	✓	✓	1	/	✓	/	-
460 VY; 60 Hz output	9	L2E			1	1	1	✓	1	✓	1	✓	✓	0	0	0	0	-
460 V∆; 50 Hz output	9	L2T			1	1	1	1	1	✓	1	1	1	1	1	1	1	-
460 VΔ; 60 Hz output	9	L2F			1	1	1	1	1	1	1	1	✓	0	0	0	0	-
575 VY; 50 Hz output	9	L2U			1	1	1	1	1	✓	1	1	1	1	1	/	/	-
575 VY; 60 Hz output	9	L2L			1	1	1	1	1	✓	1	1	1	1	1	1	1	-
575 V∆; 50 Hz output	9	L2V			1	1	1	1	1	1	1	1	1	1	1	/	/	-
575 VΔ; 60 Hz output	9	L2M			1	1	1	1	1	1	1	1	1	0	0	0	0	-
Non-standard voltage and/or f	requencies																	
Non-standard winding for voltages between 200 and 690 V (voltages outside this range are available on request) ⁵⁾	9	L1Y •			1	1	1	1	✓	1	1	1	1	1	1	1	1	

- Without additional charge 0
- With additional charge
- Not possible
- This order code only determines the price of the version Additional plain text is required.

 $^{^{1)}}$ For order codes L1C, L1D, L1E, L1L, L1R, L1U and L1A a rated voltage range is also marked on the rating plate.

For motors 1MA7 060-4 (motor series 1MA7 frame size 63, 4-pole) not possible.

³⁾ Special certification is required for 60 Hz.

⁴⁾ For motors 1MA7 060-2, 1MA7 060-4 and 1MA7 063-4 (motor series 1MA7 frame size 63, 2- and 4-pole) not possible.

Plain text must be specified in the order: Voltage, frequency, circuit, required rated output in kW.

Special versions

Special versions Voltage Additional Motor type frame size identifica-

code 11th posi-tion of the tion code with order Order No. code and plain text if required

100 112 132 160 180 200 225 250 280 315

Self-ventilated motors in Zones 2, 21 and 22 with type of protection "n" or protection against dust explosions –

Aluminum series 1LA7 an	d 1LA5														
			1LA	7 (alu	minur	n) ¹⁾						1LA (alu	5 minui	n) ¹⁾	
Voltage at 50 Hz															
220 VΔ/380 VY (440 VY at 60 Hz) (210 230 VΔ/360 400 VY); 50 Hz output ²)	9	L1R	✓	✓	✓	✓	1	1	1	1	✓	1	1	1	
230 VΔ (220 240 VΔ); 50 Hz output ²⁾	9	L1E	0	0	0	0	0	0	0	0	0	0	0	0	
380 VΔ/660 VY (440 VΔ at 60 Hz) (360 400 VΔ/625 695 VY); 50 Hz output ²)	9	L1L	1	1	1	1	1	1	1	1	1	1	1	1	
415 VY (395 435 VY); 50 Hz output ²⁾	9	L1C	1	1	1	1	1	1	1	1	✓	1	1	1	
415 VΔ (395 435 VΔ); 50 Hz output ²⁾	9	L1D	1	1	✓	1	1	✓	✓	✓	✓	1	1	✓	
400 VY (380 420 VY); 50 Hz output ²⁾	9	L1A	0	0	0	0	0	0	0	0	0	0	0	0	
400 VΔ (380 420 VΔ); 50 Hz output ²⁾	9	L1B	0	0	0	0	0	0	0	0	0	0	0	0	
400 VΔ (460 VΔ bei 60 Hz) (380 420 VΔ); 50 Hz output ²);	9	L1U	0	0	0	0	0	0	0	0	0	0	0	0	
$400 \text{ V}\Delta$ 87 Hz output (4-pole to 8-pole only) $^{3)}$	9	L3A	0	0	0	0	0	0	0	0	0	0	0	0	
Voltage at 60 Hz															
220 VΔ/380 VY; 50 Hz output	9	L2A	1	1	1	1	1	1	1	1	✓	1	1	1	
220 VΔ/380 VY; 60 Hz output	9	L2B	1	1	1	1	1	✓	1	✓	✓	1	1	1	
380 VΔ/660 VY; 50 Hz output	9	L2C	1	✓	✓	✓	1	1	1	✓	✓	1	1	1	
380 VΔ/660 VY; 60 Hz output	9	L2D	✓	✓	✓	✓	✓	1	✓	✓	✓	1	✓	1	
440 VY; 50 Hz output	9	L2Q	1	✓	✓	✓	✓	1	✓	✓	✓	1	✓	1	
440 VY; 60 Hz output	9	L2W	1	1	✓	✓	✓	✓	✓	✓	✓	1	✓	1	
440 V∆; 50 Hz output	9	L2R	1	1	✓	✓	✓	✓	✓	✓	✓	1	✓	1	
440 VΔ; 60 Hz output	9	L2X	1	1	✓	✓	✓	✓	✓	✓	✓	1	✓	1	
460 VY; 50 Hz output	9	L2S	1	1	✓	✓	✓	✓	✓	✓	✓	1	✓	1	
460 VY; 60 Hz output	9	L2E	0	0	0	0	0	0	0	0	0	0	0	0	
460 VΔ; 50 Hz output	9	L2T	1	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓	
460 VΔ; 60 Hz output	9	L2F	0	0	0	0	0	0	0	0	0	0	0	0	
575 VY; 50 Hz output	9	L2U	1	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓	
575 VY; 60 Hz output	9	L2L	1	1	✓	✓	✓	✓	✓	✓	✓	1	✓	✓	
575 V∆; 50 Hz output	9	L2V	1	1	✓	✓	1	✓	1	✓	✓	1	✓	✓	
575 V∆; 60 Hz output	9	L2M	1	1	✓	1	1	1	1	✓	1	1	1	✓	
Non-standard voltage and/or t	frequenc	cies													
Non-standard winding for vol- tages between 200 V and 690 V (voltages outside this range are available on request) 4)	9	L1Y •	√	1	1	1	1	1	1	1	1	√	1	√	

- Without additional charge
- With additional charge
- This order code only determines the price of the version Additional plain text is required.

Zone 2 is not possible for motor series 1LA5 and motor series 1LA7 for frame size 56.

For Zones 21 and 22, for order codes L1C, L1D, L1E, L1L, L1R, L1U, L1B and L1A a rated voltage range is also marked on the rating plate.

The rating data for converter-fed operation is also provided in a table on the rating plate.

Plain text must be specified in the order: Voltage, frequency, circuit, required rated output in kW.

Special versions	Voltage code 11th posi- tion of the Order No.	Additional identification code with order code and plain text if				e frame					405	105	105		0.05	050	005	245
Self-ventilated motors in 2	Zones 2-2	required	vith type	56	63	71	80	90		112					225	250	280	315
Aluminum series 1LA9	201165 2, 2	i allu 22 v	vitii type t	or pre	Jiecii	1011	1 01	prote	5CLIOI	ayaı	iist u	นอเ ย	xpios	SIUIIS				
				1LA	9 (alu	minur	n)											
Voltage at 50 Hz																		
220 VA/380 VY (440 VY at 60 Hz) (210 230 VA/360 400 VY); 50 Hz output ¹)	9	L1R		✓	1	1	1	1	1	✓	✓	1	1	1				
230 VΔ (220 240 VΔ); 50 Hz output ¹⁾	9	L1E		0	0	0	0	0	0	0	0	0	0	0				
380 VΔ/660 VY (440 VΔ at 60 Hz) (360 400 VΔ/625 695 VY); 50 Hz output 1)	9	L1L		✓	1	1	1	1	✓	✓	✓	1	1	1				
415 VY (395 435 VY); 50 Hz output ¹⁾	9	L1C		✓	✓	✓	1	1	✓	✓	✓	✓	1	✓				
415 VΔ (395 ₁ 435 VΔ); 50 Hz output ¹⁾	9	L1D		✓	1	✓	✓	1	✓	1	1	1	✓	1				
400 VY (380 ₁ 420 VY); 50 Hz output ¹⁾	9	L1A		0	0	0	0	0	0	0	0	0	0	0				
400 VΔ (380 ₁ 420 VΔ); 50 Hz output ¹⁾	9	L1B		0	0	0	0	0	0	0	0	0	0	0				
400 VΔ (460 VΔ bei 60 Hz) (380 420 VΔ); 50 Hz output ¹⁾	9	L1U		0	0	0	0	0	0	0	0	0	0	0				
400 V Δ 87 Hz output (4-pole to 8-pole only) ²⁾	9	L3A		0	0	0	0	0	0	0	0	0	0	0				
Voltage at 60 Hz																		
220 VA/380 VY; 50 Hz output	9	L2A		/	<u>/</u>	<u>/</u>	<u>/</u>	✓	/	<u>/</u>	<u>/</u>	<u>/</u>	<u>/</u>	/				
220 VΔ/380 VY; 60 Hz output	9	L2B		1	/	/	1	1	/	/	/	1	1	/				
380 VΔ/660 VY; 50 Hz output	9	L2C L2D		1	1		1		✓ ✓	/	<u>/</u>	1	/	✓ ✓				
380 V∆/660 VY; 60 Hz output 440 VY; 50 Hz output	9	L2D L2Q		1		✓ ✓	<u>/</u>	/	✓ ✓	1	✓ ✓	1	✓ ✓	<u>/</u>				
440 VY; 60 Hz output	9	L2W		1	1	✓ ✓		1	<u> </u>	1	<u> </u>	1	1	1				
440 VΔ; 50 Hz output	9	L2W L2R		1	1	/	/	1	✓ ✓	1	1	<u>/</u>	1	1				
440 VΔ; 50 Hz output	9	L2K		1		1	<u>/</u>		<u> </u>	1	1	<u>/</u>	1	<u>/</u>				
460 VY; 50 Hz output	9	L2S		1					<u> </u>		<u> </u>	<u> </u>	<u> </u>					
460 VY; 60 Hz output	9	L25		0	0	0	0	0	0	0	0	0	0	0				
460 VΔ; 50 Hz output	9	L2T		1	1	<u>✓</u>	1	✓ ✓	1	<u>✓</u>	<u>✓</u>	1	<u>✓</u>	1				
460 VΔ; 60 Hz output	9	L2F		0	0	0	0	0	0	0	0	0	0	0				
575 VY; 50 Hz output	9	L2U		1		<u> </u>	1		<u> </u>	1	<u>√</u>	1	1	<u>√</u>				
575 VY; 60 Hz output	9	L2L		1	<u>/</u>	<u> </u>	<u> </u>	<u> </u>	1	√	√	<u>√</u>	1	1				
575 VΔ; 50 Hz output	9	L2V		1	1	<u> </u>	<u> </u>	<i>'</i>	<u> </u>	<u> </u>	<u> </u>	<u>√</u>	1	<u> </u>				
575 VΔ; 60 Hz output	9	L2M		1	<u> </u>	/	/	/	/	/	/	1	1	<u>, </u>				
Non-standard voltage and/or																		
Non-standard winding for voltages between 200 and 690 V (voltages outside this range are available on request) 3)	9	L1Y •		1	1	1	1	1	1	1	1	1	1	1				

- Without additional charge 0
- With additional charge
- This order code only determines the price of the version Additional plain text is required.

 $^{^{1)}~}$ For Zones 21 and 22, for order codes $\boldsymbol{\text{L1C}},\boldsymbol{\text{L1D}},\boldsymbol{\text{L1E}},\boldsymbol{\text{L1L}},\boldsymbol{\text{L1R}},\boldsymbol{\text{L1U}},\boldsymbol{\text{L1B}}$ and **L1A** a rated voltage range is also marked on the rating plate.

The rating data for converter-fed operation is also provided in a table on the rating plate.

Plain text must be specified in the order: Voltage, frequency, circuit, required rated output in kW.

Special versions

Voltage Special versions Additional Motor type frame size

code identifica-11th posi-tion of the with order Order No. code and plain text if

56 63 71 80 90 100 112 132 160 180 200 225 250 280 315 315

		required												S/M	L
Self-ventilated motors in Z Cast-iron series 1LA6 and		1, 22 with t	ype of protection	ı "n" or protecti	ion a	gains	st du	st ex	plosi	ons –					
Cast-Holl Selles TLAO allu	ILG4				1LA	6 (ca	st-iro	1)	1LG	4 (cas	t-iron)			
Voltage at 50 Hz								-,		. (000		,			
220 VA/380 VY (440 VY at 60 Hz) (210 230 VA/360 400 VY); 50 Hz output ¹)	9	L1R			1	✓	✓	✓	1	1	1	1	1	1	-
230 VΔ (220 240 VΔ); 50 Hz output ¹⁾	9	L1E			0	0	0	0	0	0	0	0	0	0	-
380 VΔ/660 VY (440 VΔ at 60 Hz) (360 400 VΔ/625 695 VY); 50 Hz output ¹)	9	L1L			1	1	1	1	J	1	1	1	1	1	✓
415 VY (395 435 VY); 50 Hz output ¹⁾	9	L1C			1	1	1	1	1	1	1	1	1	1	-
415 VΔ (395, 435 VΔ); 50 Hz output ¹⁾	9	L1D			✓	1	1	✓	✓	✓	✓	1	1	✓	✓
400 VY (380, 420 VY); 50 Hz output ¹⁾	9	L1A			0	0	0	0	0	0	0	0	0	0	-
400 VΔ (380, 420 VΔ); 50 Hz output ¹⁾	9	L1B			0	0	0	0	0	0	0	0	0	0	0
400 VΔ (460 VΔ bei 60 Hz) (380 420 VΔ); 50 Hz output ¹⁾	9	L1U			0	0	0	0	0	0	0	0	0	0	0
400 VΔ 87 Hz output (2-pole to 4-pole only) ²⁾	9	L3A			0	0	0	0	O. R	. O. R	. O. R	. O. F	1. O. R	. O. R	. –
Voltage at 60 Hz															
220 VΔ/380 VY; 50 Hz output	9	L2A			1	1	1	1	1	1	1	1	1	1	_
220 VΔ/380 VY; 60 Hz output	9	L2B			1	1	1	1	1	1	1	/	1	1	-
380 V∆/660 VY; 50 Hz output	9	L2C			1	1	1	1	1	1	/	/	1	1	/
380 V∆/660 VY; 60 Hz output	9	L2D			1	/	/	/	1	/	/	/	/	/	/
440 VY; 50 Hz output	9	L2Q			1	1	1	1	1	1	1	1	1	/	-
440 VY; 60 Hz output	9	L2W			1	1	1	1	1	1	1	1	1	/	-
440 V∆; 50 Hz output	9	L2R			1	1	1	1	1	1	1	1	1	/	✓
440 V∆; 60 Hz output	9	L2X			1	1	1	1	1	1	1	1	1	/	1
460 VY; 50 Hz output	9	L2S			1	/	/	/	1	/	/	/	/	/	_
460 VY; 60 Hz output	9	L2E			0	0	0	0	0	0	0	0	0	0	_
460 V∆; 50 Hz output	9	L2T			1	/	/	1	1	/	/	1	/	/	✓
460 V∆; 60 Hz output	9	L2F			0	0	0	0	0	0	0	0	0	0	0
575 VY; 50 Hz output	9	L2U			1	1	1	1	1	1	1	1	1	1	-
575 VY; 60 Hz output	9	L2L			1	1	1	1	1	1	1	1	1	1	-
575 VΔ; 50 Hz output	9	L2V			1	1	1	1	1	/	/	1	/	/	✓
575 VΔ; 60 Hz output	9	L2M			0	0	0	0	0	0	0	0	0	0	0
Non-standard voltage and/or f	frequencies	S													
Non-standard winding for voltages between 200 and 690 V (voltages outside this range are available on request) 3)	9	L1Y •			1	1	1	1	1	1	1	1	1	1	✓

- Without additional charge
- With additional charge
- O. R. Possible on request
- Not possible
- This order code only determines the price of the version Additional plain text is required.

¹⁾ For Zones 21 and 22, for order codes L1C, L1D, L1E, L1L, L1R, L1U, L1B and **L1A** a rated voltage range is also marked on the rating plate.

The rating data for converter-fed operation is also provided in a table on the rating plate.

Plain text must be specified in the order: Voltage, frequency, circuit, required rated output in kW.

Special versions

Special versions	Voltage code 11th posi- tion of the	Additional identification code with order		Motor ty	oe fram	ne siz	e											
	Order No.	code and plain text if required		56 63	71	80	90	100	112	13	2 160	180	200	225	250	280	315 S/M	
Self-ventilated motors in 2 Cast-iron series 1LG6	Zones 2, 2	1 and 22 w	vith type	of prot	ection	" n "	or pr	otect	tion	aga	inst d	ust ex	kplos	ions				
												1LG	6 (cas	t-iron)			
Voltage at 50 Hz																		
220 VA/380 VY (440 VY at 60 Hz) (210 230 VA/360 400 VY); 50 Hz output ¹)	9	L1R										✓	√	1	1	1	1	-
230 VΔ (220 240 VΔ); 50 Hz output ¹⁾	9	L1E										0	0	0	0	0	0	-
380 VΔ/660 VY (440 VΔ at 60 Hz) (360 400 VΔ/625 695 VY); 50 Hz output ¹⁾	9	L1L										1	1	1	1	1	1	✓
415 VY (395 435 VY); 50 Hz output ¹⁾	9	L1C										1	1	1	1	1	1	-
415 VΔ (395 435 VΔ); 50 Hz output ¹⁾	9	L1D										1	1	1	1	1	1	✓
400 VY (380 420 VY); 50 Hz output ¹⁾	9	L1A										0	0	0	0	0	0	-
400 VΔ (380 420 VΔ); 50 Hz output ¹⁾	9	L1B										0	0	0	0	0	0	0
400 VΔ (460 VΔ bei 60 Hz) (380 420 VΔ); 50 Hz output ¹⁾	9	L1U										0	0	0	0	0	0	0
$400 \text{ V}\Delta$ 87 Hz output (4-pole to 8-pole only) ²⁾	9	L3A										O. R	. O. R	. O. R	. O. R	. O. F	. O. F	₹. –
Voltage at 60 Hz																		
220 VA/380 VY; 50 Hz output	9	L2A										/	<u>/</u>	<u>/</u>	<u>/</u>	<u>/</u>	<u>/</u>	-
220 VΔ/380 VY; 60 Hz output	9	L2B										/	<u>/</u>	/	/	/	/	-
380 VΔ/660 VY; 50 Hz output	9	L2C										1	√	√	√	1	1	/
380 VΔ/660 VY; 60 Hz output	9	L2D										1	/	√	/	√	√	✓
440 VY; 50 Hz output	9	L2Q L2W										1	/	1	/	✓ ✓	1	_
440 VY; 60 Hz output	9											1	✓ ✓		/	✓ ✓		
440 VΔ; 50 Hz output	9	L2R L2X										1	1	1	1	/	1	1
440 VΔ; 60 Hz output 460 VY; 50 Hz output	9	L2X L2S										1	✓ ✓	1	1	1	1	·
460 VY; 60 Hz output	9	L25										0	0	0	0	0	0	
460 VΔ; 50 Hz output	9	L2E L2T										✓ ✓	·	✓ ✓	✓ ✓	✓ ✓	<u>✓</u>	
460 VΔ; 60 Hz output	9	L2F										0	0	0	0	0	0	0
575 VY; 50 Hz output	9	L2U										1	1	1	1	1	1	_
575 VY; 60 Hz output	9	L2L										1	1	1	1	/	/	_
575 VΔ; 50 Hz output	9	L2V										1	1	/	1	/	/	/
575 VΔ; 60 Hz output	9	L2M										0	0	0	0	0	0	0
Non-standard voltage and/or f																		
Non-standard winding for voltages between 200 and 690 V (voltages outside this range are available on request) 3)	9	L1Y •										1	1	1	1	1	1	1

- Without additional charge With additional charge
- O. R. Possible on request
- Not possible
- This order code only determines the price of the version Additional plain text is required.

¹⁾ For Zones 21 and 22, for order codes L1C, L1D, L1E, L1L, L1R, L1U, L1B and L1A a rated voltage range is also marked on the rating plate.

The rating data for converter-fed operation is also provided in a table on the rating plate.

Plain text must be specified in the order: Voltage, frequency, circuit, required rated output in kW.

Explosion-proof motors

Special versions

Types of construction

Additional order codes for other types of construction or type of construction codes (without **-Z** supplement)

Order codes have been defined for some special types of construction. They are ordered by specifying the code digit **9** for the type of construction in the 12th position of the Order No. and the appropriate order code.

							ιρρι	opric	iic o	IGOI	oou	o.								
Special versions	Type of construc-	Additional identifica-		Moto	or typ	e fra	me s	ize												
	tion code	tion code with order		56	63	71	80	90	100	112	132	160	180	200	225	250	280		315 L	
	tion of the	code and																S/M	_	
	Order No.	plain text if required																	2- pole	4-, 6-,
		roquirou																	J	8-
Self-ventilated motors in Zo	aa 1 with t	upo of prot	cotion	66 _ 22	ΑI	Lucai	10.1.1100	OOK	ioo 1	NA A										pole
Self-ventilated motors in 20	ie i with t	ype or prot	lection	е				num)		IVIA /										
Without flores					I IVI A	47 (a	lumii	ium)												
Without flange IM V5 with protective cover 1) 2)	9	M1F			,	,	,	,	1	1	1	/								
	9	IVIIF			/	/	/	/	V	V	/	/								
With standard flange	_				_			_	_	_	_									
IM V18 with protective cover ^{1) 2)}	9	M2A			/	/	/	1	1	✓	✓	1								
With special flange																				
IM V18 with protective cover 1) 2)	9	M2B			/	1	1	1	1	1	1	1								
IM B34	9	M2C			/	1	1	1	1	1	1	1								
Self-ventilated motors in Zo	ne 1 with t	ype of prot	tection	"e"	– Ca	ast-i	ron	serie	es 11	IA6										
									1M/	46 (c	ast-ir	on)								
Without flange																				
IM V6 ^{1) 3)}	9	M1E							_	-	-	-	-	-	-	-	-	-	✓ ⁴⁾	0
IM V5 with protective cover 1) 2) 3)	9	M1F							1	1	1	1	1	1	1	1	1	1	✓ ⁴⁾	1
With flange																				
IM V3 ^{1) 5)}	9	M1G							-	-	-	-	1	1	1	1	1	1	-	-
With special flange																				
IM V18 with protective cover 1) 2)	9	M2B							1	1	1	1	-	-	-	-	-	-	_	-
IM B34	9	M2C							1	/	/	/	_	_	_	_	_	_	_	_

- Without additional charge
- ✓ With additional charge
- Not possible

The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

²⁾ The "Second shaft extension" option, order code K16 is not possible.

³⁾ If motors of frame sizes 180 M to 315 L are mounted on the wall, it is recommended that the motor feet are supported.

^{4) 60} Hz version is possible on request.

^{5) 1}MA6 motors of frame sizes 225 S to 315 M are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

Special versions	Type of construc- tion code 12th posi- tion of the Order No.	code and plain text if required		Motor	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zor	ne 1 with t	ype of prot	tection	"de"	— Са	ast-ir	on se	eries	1MJ6	and	1MJ7							
						1MJ	6 (cas	st-iron)						1MJ	7 (cas	t-iron))
Without flange																		
IM V5 with protective cover 1) 2) 3)	9	M1F				1	1	1	1	1	1	1	1	1	1	1	1	1
With flange																		
IM V3 ^{1) 4)}	9	M1G				-	-	-	-	-	-	-	1	1	1	1	1	1
With standard flange																		
IM V18 with protective cover 1) 2)	9	M2A				1	1	1	-	-	_	_	_	_	-	-	_	-
With special flange																		
IM V18 with protective cover 1) 2)	9	M2B				1	1	-	-	-	-	_	-	-	-	-	-	-
IM B34	9	M2C				1	/	_	_	_	_	_	_	_	_	_	_	_

[✓] With additional charge

Not possible

¹⁾ The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.

 $^{^{2)}}$ The "Second shaft extension" option, order code ${\bf K16}$ is not possible.

³⁾ If motors of frame sizes 180 M to 315 M are mounted on the wall, it is recommended that the motor feet are supported.

^{4) 1}MJ7 motors of frame sizes 225 S to 315 M are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

Explosion-proof motors

Special versions

Special versions	Tupo of	Additional		Mot	or tur	oo fro	ma ai	70												
Special versions	Type of construc-	Additional identifica-		IVIOI	or typ	Je II a	ıme si	ze												
	tion code	tion code		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315	315 L	
	12th posi- tion of the	with order code and																S/M		
		plain text if																	2-	4-,
		required																	pole	
																				8- pole
Self-ventilated motors in Zo	nes 2. 21 a	and 22 with	tvpe	of p	rote	ctior	า "n"	or i	prote	ectio	n aga	ainst	dus	t ex	plosi	ons				polo
Aluminum series 1LA7 and	1LA5		.,,,																	
				1LA	7 (al	umin	ium) ¹	I)					1LA	5						
					•								(alu	minu	m) ¹⁾					
Without flange																				
IM V5 with protective cover ^{2) 3)}	9	M1F		_	1	1	1	1	1	1	1	1	1	1	✓					
With flange																				
IM V3 ^{2) 4)}	9	M1G		_	-	-	-	-	-	-	-	-	1	/	1					
With standard flange																				
IM V18 with protective cover ^{2) 3)}	9	M2A		_	1	1	1	1	1	1	1	1	-	_	_					
With special flange																				
IM V18 with protective cover ^{2) 3)}	9	M2B		_	1	1	1	1	1	1	1	1	_	_	_					
IM B34	9	M2C		1	1	1	1	1	1	1	1	/	-	_	_					
Self-ventilated motors in Zo	nes 2, 21 a	and 22 with	type	of p	rote	ctior	า "n"	or	prote	ctio	n aga	ainst	dus	st ex	plosi	ons	_			
Aluminum series 1LA9																				
				1LA	\9 (al	umin	ium)													
Without flange																				
IM V5 with protective cover ^{2) 3)}	9	M1F		_	1	1	1	1	1	1	1	1	1	1						
With flange																				
IM V3	9	M1G		_	_	_	_	_	_	_	_	_	1	1						
With standard flange																				
IM V18 with protective cover ^{2) 3)}	9	M2A		_	1	1	1	1	1	1	1	1	_	_						
With special flange																				
IM V18 with protective cover ^{2) 3)}	9	M2B		_	1	1	1	1	1	1	1	1	_	_						
IM B34	9	M2C		1	/	1	1	1	1	/	/	1	_	_						
Self-ventilated motors in Zo	nes 2, 21 a	and 22 with	type	of p	rote	ctior	า "n"	or	prote	ctio	n aga	ainst	dus	st ex	plosi	ons	_			
Cast-iron series 1LA6 and 1																				
									1LA	16 (ca	st-iro	n)	1LG	4 (ca	st-iro	n)				
Without flange																				
IM V6 ^{2) 6)}	9	M1E							_	-	-	-	-	-	-	-	-	-	√ 5)	0
IM V5 with protective cover ^{2) 3) 6)}	9	M1F							1	1	1	1	1	1	1	1	1	1	√ 5)	1
With flange																				
IM V3 ^{2) 7)}	9	M1G							_	_	_	_	1	1	1	1	1	1	-	-
With standard flange																				
IM V18 with protective cover ^{2) 3)}	9	M2A							1	1	1	1	-	_	_	_	_	-	_	_
With special flange																				
IM V18 with protective cover ^{2) 3)}	9	M2B							1	1	1	1	-	-	-	-	_	-	-	-
IM B34	9	M2C							1	1	1	1	_	_	_	_	_	_	_	_
Self-ventilated motors in Zo	-		tvpe	of p	rote	ction	า " <u>n"</u>	or	prote	ctio	n aga	ainst	dus	t ex	plosi	ons	– Ca	st-ir	on se	ries
1LG6																				
													1LG	6 (ca	st-iro	n)				
Without flange																				
IM V6 ⁶⁾	9	M1E											_	_	_	_	_	_	√ 5)	0
IM V5 with protective cover ^{2) 3) 6)}		M1F											1	/	/	1	/	/	✓ ⁵⁾	1
With flange																				
IMAN (2.2) 7)	•	Mic											,	,	,	,	,	,		

- Without additional charge
- ✓ With additional charge
- Not possible

IM V3²⁾⁷⁾

 Zone 2 is not possible for motor series 1LA5 and motor series 1LA7 for frame size 56.

M1G

- The following applies for explosion-proof motors: In the case of the types of construction with shaft extension down, the version "with protective cover" is required. For types of construction with shaft extension pointing upwards, a suitable cover must be implemented to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0). The cover must not block the cooling air-flow.
- $^{3)}$ The "Second shaft extension" option, order code ${\bf K16}$ is not possible.
- 4) For frame sizes 180 M to 225 M, the 1LA5 motors can be supplied with two additional eyebolts; state identification code "-Z" and order code K32.
- 5) 60 Hz version is possible on request.
- 6) If motors of frame sizes 180 M to 315 L are mounted on the wall, it is recommended that the motor feet are supported.
- 7) 1LG4/1LG6 motors of frame sizes 225 S to 315 M are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

/ / / / / / -

Special versions

Options

Options or order codes (supp	lement -Z i	s required)														
Special versions	Additional identifica-	Motor	type t	frame s	ize											
	tion code -Z with order															
	code and plain text if															
Calf ventilated matera in Zan	required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zon	e i with ty	be of protect					eries	I WIA /								
Design for Zones 1, 2, 21 and 22 a	according to	ATEV	IIVIA	7 (alum	ımum)	,										
T1/T2 on rating plate ¹⁾	C30	AILA		_	_		_	_	0	0						
Motor protection	C30		_	_	_	_	_	_		U						
Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping ²⁾	A11		1	1	1	✓	1	1	1	✓						
Motor protection with PTC thermistors with 6 embedded temperature sensors for alarm and tripping ²	A12		1	1	1	1	1	1	1	✓						
Motor connection and connection	n box															
Connection box on RHS	K09		_	_	1	1	1	1	1	1						
Connection box on LHS	K10		_	_	1	1	1	/	/	1						
Rotation of the connection box	K83		1	/				· /	-	'						
through 90°, entry from DE Rotation of the connection box	K84		1						<u> </u>	<u> </u>						
through 90°, entry from NDE Rotation of connection box	K85		1	<u> </u>	1		0	0	0	0						
through 180°	K00		•	•	•	•	U	O	O	O						
Windings and insulation																
Increased air humidity/tempera- ture with 30 to 60 g water per m ³ of air	C19		/	/	/	/	/	/	/	/						
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 % ³⁾	C22		1	1	✓	1	1	1	1	✓						
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 % ³⁾	C23		1	1	✓	1	1	1	1	✓						
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 % 3)	C24		1	1	1	1	1	1	1	✓						
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 % 3)	C25		1	1	✓	1	1	1	1	✓						
Increased air humidity/tempera- ture with 60 to 100 g water per m ³ of air	C26		✓	1	1	1	1	1	✓	1						
Colors and paint finish																
Special finish in RAL 7030 stone gray			0	_	_	_	_	_	_	_						
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y54 • and special fin- ish RAL		✓	1	1	√	✓	√	√	√						
Special finish in special RAL colors: For RAL colors, see "Special finish in special RAL colors" Page 0/19	Y51 • and special finish RAL		1	✓	1	1	1	✓	1	√						
Offshore special finish	M91		O. R	O. R.	O. R	. O. R	. O. R	O. R.	O. R.	O. R.						
Unpainted	K23		0	0	0	0	0	0	0	0						
(only cast iron parts primed)																
Unpainted, only primed	K24		1	✓	1	1	1	✓	✓	✓						

Special versions	Additional identification code -Z with order code and	Motor	type	frame s	size											
	plain text if required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zon									132	100	100	200	223	230	200	313
Cen ventuated motors in 201	o i with typ	oc or proteor		7 (alun			CIICO	I IVIZA								
Mechanical design and degrees of	of protection			ir (didii												
Drive-end seal for flange-mounting motors with an oil-tightness of up to 0.1 bar Not possible for IM V3 type of construction			√	1	✓	1	1	✓	1	1						
Low-noise version for 2-pole motors with clockwise direction of rotation ⁴⁾	K37		-	-	-	-	-	-	1	✓						
Low-noise version for 2-pole motors with counter-clockwise direction of rotation ⁴⁾	K38		-	-	-	-	-	-	1	1						
IP65 degree of protection	K50		1	✓	✓	1	✓	✓	✓	✓						
IP56 degree of protection (non-heavy-sea)	K52		1	✓	1	1	1	✓	✓	✓						
Vibration-proof version	L03		1	✓	✓	/	✓	✓	✓	✓						
Condensation drainage holes 5)	L12		1	✓	✓	✓	✓	✓	✓	1						
Rust-resistant screws (externally)	M27		-	-	✓	1	✓	✓	✓	✓						
Coolant temperature and site altit	tude															
Coolant temperature –40 °C to +40 °C for EX motors ⁶⁾	D19		1	✓	✓	1	1	✓	✓	✓						
Designs in accordance with stand	dards and sp	ecifications														
CCC China Compulsory Certification 7)	D01		✓	✓	✓	✓	-	-	-	-						
VIK version	K30		1	✓	✓	✓	✓	✓	✓	1						
Bearings and lubrication																
Bearing design for increased cantilever forces	K20		-	-	-	-	✓	✓	✓	✓						
Regreasing device	K40		-	-	-	_	✓	✓	✓	✓						
Located bearing DE	K94		✓	✓	✓	✓	✓	✓	✓	✓						
Located bearing NDE	L04		1	✓	✓	1	1	1	1							
Balance and vibration quantity																
Vibration quantity A																
Vibration quantity B	K02		√	√	✓	✓	√	√	√	✓						
Full key balancing	L68		1	/	/	✓	√	√	√	/						
Balancing without key	M37		/	1	1	1	/	1	1	✓						
Shaft and rotor Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors 8)	K04		√	1	1	1	1	1	1	1						
Second standard shaft extension 9)	K16		1	1	1	1	1	1	1	✓						
Shaft extension with standard dimensions without featherkey way	K42		1	1	1	1	1	1	1	1						
Concentricity of shaft extension in accordance with DIN 42955 Tolerance R	L39		✓	1	1	1	1	1	1	1						
Non-standard cylindrical shaft extension ¹⁰⁾	Y55 • and identification code		✓	1	1	✓	1	1	1	✓						

Special versions	Additional identification code -Z with order code and plain text if required	56	63	frame :	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zon	e i with typ	be of protect			ninum)		eries	I WIA /								
Heating and ventilation			IIVIA	ir (aiui	minum											
Metal external fan	K35						1	1	1	1						
Rating plate and extra rating plate			_	_	_	_	•	•	•	•						
Second lubricating plate, supplied loose	B06		-	-	-	-	1	1	1	1						
Second rating plate, loose	K31		1	1	/	1	/	1	/	1						
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification code		1	1	1	✓	1	1	1	1						
Extra rating plate with identification code	Y82 • and identification code		1	1	1	1	1	1	1	1						
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code		1	1	1	1	1	1	1	1						
Packaging, safety notes, docume	ntation and t	est certificates	S													
Acceptance test certificate 3.1 according to EN 10204	B02		1	1	1	1	1	✓	1	1						
Operating instructions German/ English enclosed in print	B23			_		_	0	0	_	0						
Wire-lattice pallet	L99		0	0	0	0	0	0	0	0						

- Standard version
- Without additional charge
- This order code only determines the price of the version Additional plain text is required.
- O. R. Possible on request
- With additional charge
- Not possible

- 2-pole motors 1 MA frame sizes 132 to 160 are designed with double rating plate (T1/T2 and T3) as standard. For motor versions with order codes **A11/A12** or with voltage code "9" T3-output is then stamped on the rating plate as standard. Alternatively, "T1/T2-output on the rating plate" can be stamped - order code C30
- Evaluation with associated 3RN1 tripping unit (see Catalog LV 1) is recommended. When used in hazardous areas, a certified tripping unit is required. Motor protection by means of PTC thermistor as sole protection
- The maximum certified output will be supplied
- 1MA7 motors are up to 80 mm longer than normal. A second shaft extension is not possible.
- Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE for IP55, IP56 and IP65 degrees of protection. If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath
- Not possible in combination with vibration-proof version, order code L03.

- 7) CCC certification is required for
 - 2-pole motors ≤2.2 kW
 4-pole motors ≤1.1 kW

 - 6-pole motors ≤0.75 kW8-pole motors ≤0.55 kW
- Can be combined with deep-groove bearings of series 60.., 62.. and 63... Not possible in combination with parallel roller bearings (e.g. bearings for increased cantilever forces, order code K20).
- Not possible for low-noise version (2-pole) for frame sizes 132 S to 160 L. Version with protective cover not possible.
- ¹⁰⁾ When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The featherkeys are supplied in every case.
 - For order codes Y55 and K16:
 - Dimensions D and DA ≤ internal diameter of roller bearing (see dimesnion tables under "Dimensions")
 - Dimensions E and EA ≤2 x length E (normal) of the shaft extension For an explanation of the order codes, see catalog part 0 "Introduction".

Special versions	Additional identification code -Z with order code and	Motor type frame size										
	plain text if	50 00 74 00 00								050		0.15
Colf ventileted metave in Zer	required	56 63 71 80 90	100	112	132	160	180	200	225	250	280	315
Sen-ventuated motors in Zor	ie i with typ	pe of protection "e" – Cast-iron se			ive=)							
Design for Zones 1, 2, 21 and 22	according to	ATEY	IIVIA	6 (cast	-iron)							
T1/T2 on rating plate ¹⁾	C30	ATEX		_	0	0	_			_	_	_
Motor protection	030				O	O						
Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping ²⁾	A11		✓	1	1	1	1	1	1	1	1	1
Motor protection with PTC thermistors with 6 embedded temperature sensors for alarm and tripping ²)	A12		✓	1	✓	✓	✓	✓	✓	✓	✓	1
Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings ²⁾	A72		-	-	-	-	-	-	O. R.	O. R.	O. R.	O. R.
Installation of 2 PT100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings 2)	A78		-	-	-	-	-	-	O.R.	O.R.	O. R.	O. R.
Motor connection and connection	n box											
Connection box on RHS	K09		1	✓	/	✓	✓	✓	✓	✓	✓	1
Connection box on LHS	K10		✓	✓	✓	✓	✓	✓	✓	✓	✓	1
Connection box in cast-iron version	K15		_				√	✓		_	_	_
Rotation of the connection box through 90°, entry from DE	K83		1	✓	✓	✓	✓	✓	✓	✓	✓	✓
Rotation of the connection box through 90°, entry from NDE	K84		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Rotation of connection box through 180°	K85		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Next larger connection box	L00		_	-	-	-	✓	✓	✓	✓	✓	✓
Auxiliary connection box 1XB3 020	L97		-	-	-	-	-	-	✓	✓	✓	1
Windings and insulation												
Increased air humidity/temperature with 30 to 60 g water per m ³ of air	C19		1	1	1	1	1	√	√	✓	✓	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 % ³⁾	C22		✓	✓	✓	1	1	1	1	1	1	✓
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 % 3)	C23		1	1	1	1	1	1	1	1	1	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 % ³⁾	C24		✓	1	√	√	√	√	1	1	1	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 % ³⁾	C25		✓	✓	✓	1	1	1	1	1	1	✓
Increased air humidity/temperature with 60 to 100 g water per m ³ of air	C26		1	✓	1	1	1	1	1	✓	✓	1

Special versions	Additional identification code -Z with order code and plain text if	Мо	tor type	frame si	ze											
	required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zoi	ne 1 with ty	pe of prote	ection '	"e" – C	ast-ire	on seri	es 1I	MA6								
							1MA6	(cast-	iron)							
Colors and paint finish																
Standard finish in RAL 7030 stone gray							-	-	-	-	-	-				
Standard finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y53 • and standard finish RAL						-	-	-	-	-	-	/	/	/	
Special finish in RAL 7030 stone gray 4)	K26					l		0	0		0	0	1	1	1	1
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005	Y54 • and special fin- ish RAL							✓	√	✓	✓	✓	✓	✓	√	/
Special finish in special RAL colors: For RAL colors, see "Special finish in special RAL colors" Page 0/19	Y51 • and special fin- ish RAL					,	/	✓	1	✓	✓	1	1	✓	1	√
Offshore special finish	M91						0. R.	O. R.	0. R.	O. R.	0. R.	0. R.	0. R.	0. R.	O. R.	O. R.
Sea air resistant special finish	M94						0. R.	O. R.	O. R.	O. R.	0. R.	O. R.	O. R.	O. R.	O. R.	O. R.
Unpainted (only cast iron parts primed)	K23						0	0	0	0	0	0	0	0	0	0
Unpainted, only primed	K24						/	/	/	/	/	/	/	/	/	1
Mechanical design and degrees	of protection															
Drive-end seal for flange-mounting motors with an oil-tightness of up to 0.1 bar Not possible for type of construction IM V3; with frame size 180 M and above, only possible for 4-pole to 6-pole motors	K17						/	1	✓	1	✓	✓	✓	✓	✓	1
Low-noise version for 2-pole motors with clockwise direction of rotation ⁵⁾	K37						-	-	1	1	1	✓	✓	1	1	✓
Low-noise version for 2-pole motors with counter-clockwise direction of rotation ⁵⁾	K38						-	-	1	1	1	✓	✓	✓	✓	1
IP65 degree of protection	K50						/	✓	✓	✓	✓	✓	✓	✓	1	✓
IP56 degree of protection (non-heavy-sea)	K52					,	/	1	1	✓	✓	1	1	✓	1	1
Vibration-proof version	L03						/	/	/	/	-	-	-	-	-	-
Condensation drainage holes 6)	L12						/	/	✓ <u> </u>	√	√	√	-	-	-	-
Rust-resistant screws (externally)	M27						/	✓	1	1	1	1	1	1	1	1
Coolant temperature and site alti							,	,	,	,	,	,	,	,	,	,
Coolant temperature –40 °C to +40 °C for EX motor 7)	D19						/	,	•	,	✓	•	1	✓	1	1
Designs in accordance with stan	dards and sp	ecifications	3													
VIK version	K30						/	1	1	✓	1	1	1	✓	1	1
Bearings and lubrication Measuring nipple for SPM shock pulse measurement for bearing	G50						-	-	-	-	1	1	✓	1	1	1
inspection Bearing design for increased	K20						/	1	1	√	√	1	1	√	1	√
cantilever forces 8) Regreasing device	K40					_	/	/	/	/	√	/	1	✓	_	_
Located bearing DE	K94						/	<u>/</u>	<u>/</u>	<u>/</u>	<u>/</u>	<u> </u>	_	_	_	_
Located bearing NDE	L04						/	/	1	<u> </u>	_	_	_		_	_
Located bearing NDL	_07							•	V	_						

Special versions	Additional identification code -Z with order code and plain text if required	Mot	or type fra	ame size	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zoi	<u> </u>														
							6 (cast	-iron)							
Balance and vibration quantity															
Vibration quantity A															
Vibration quantity B	K02					✓	✓	/	✓	/	/	√ 9)	√ 9)	√ 9)	√ 9)
Full key balancing	L68					/	✓	/	✓	✓	✓	✓	✓	✓	1
Balancing without key	M37					/	✓	✓	✓	1	✓	1	✓	✓	1
Shaft and rotor															
Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors ⁹⁾	K04					✓	✓	√	/	✓	✓	✓	✓	✓	1
Second standard shaft extension ¹⁰⁾	K16					✓	1	1	1	1	✓	1	✓	✓	✓
Shaft extension with standard dimensions without featherkey way	K42					✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Concentricity of shaft extension in accordance with DIN 42955 Tolerance R	L39					1	1	1	✓	1	1	1	1	1	1
Non-standard cylindrical shaft extension 11)	Y55 • and identification code					1	1	1	✓	1	1	1	1	1	1
Heating and ventilation															
Cast-iron fan cover	K34					-	-	-	-	-	-	✓	✓	✓	1
Metal external fan	K35					/	✓	✓	✓	1	✓	1	✓	✓	✓
Anti-condensation heaters for 230 V	K45					-	-	-	-	-	-	✓	✓	✓	1
Anti-condensation heaters for 115 V	K46					-	-	-	-	-	-	✓	✓	1	1
Rating plate and extra rating plat	es														
Second lubricating plate, supplied loose	B06					✓	✓	✓	✓	✓	✓	✓	✓	✓	1
Second rating plate, loose	K31					✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification code					✓	✓	✓	✓	✓	✓	✓	✓	✓	1
Extra rating plate with identification code	Y82 • and identification code					1	1	✓	✓	1	1	1	1	1	1
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code					✓	1	1	1	1	1	1	1	1	1
Packaging, safety notes, docume	entation and t	test certifica	tes												
Acceptance test certificate 3.1 according to EN 10204	B02					✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Operating instructions German/ English enclosed in print	B23					_	_	_	_	0		0		0	
Wire-lattice pallet	L99					0	0	0	0	0	0	-	-	-	-

- Standard version
- Without additional charge
- This order code only determines the price of the version Additional plain text is required.
- O. R. Possible on request
- With additional charge Not possible

- 1) 2-pole motors 1MA frame sizes 132 to 160 are designed with double rating plate (T1/T2 and T3) as standard. For motor versions with order codes A11/A12 or with voltage code "9" T3-output is then stamped on the rating plate as standard. Alternatively, "T1/T2-output on the rating plate" can be stamped order code C30
- Evaluation with associated 3RN1 tripping unit (see Catalog LV 1) is recommended. When used in hazardous areas, a certified tripping unit is required. Motor protection with PTC thermistors is available as sole protection up to frame size 160 L on request. With frame size 180 M and above, it is not permitted as sole protection; motor protection switch is required.
- 3) The maximum certified output will be supplied
- 4) For frame sizes 100 to 200, do not specify an order code. Order code is only necessary for frame sizes 225 to 315.
- 5) 1MA6 motors are up to 80 mm longer than normal. A second shaft extension is not possible.
- 6) Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE for IP55, IP56 and IP65 degrees of protection. If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath.
- 7) Not possible in combination with vibration-proof version, order code **L03**.

- 8) Not possible for 2-pole 1MA6 motors, frame size 315 L in vertical type of construction; bearings for increased cantilever forces for vibration quantity level B are available on request for 1MA6 motors of frame size 225 M and above. Not possible for 1MA6 motors of frame size 225 M and above in combination with concentricity of shaft extension, coaxiality and linear movement according to DIN 42955 tolerance R for flange-mounting types.
- ⁹⁾ Can be combined with deep-groove bearings of series 60.., 62.. and 63... Not possible in combination with parallel roller bearings (e.g. bearings for increased cantilever forces, order code **K20**).
- 10) For motors of frame size 180 M and above in vertical type of construction in version with second shaft extension on request. Not possible for lownoise version (2-pole) for frame sizes 132 S to 160 L. Version with protective cover not possible.
- 11) When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively. Not applicable for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The featherkeys are supplied in every case. For order codes Y55 and K16:
 - Dimensions D and DA ≤ Inner diameter of roller bearing (see tables under "Dimensions")
 - Dimensions E and EA ≤2 x Length E (normal) of the shaft extension For explanation of the order codes, see catalog part 0 "Introduction".

Special versions	Additional	Motor typ	e frame	e size											
	identifica- tion code -Z														
	with order code and														
	plain text if required	56 63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zone		of protection "	de" –	Cast-ii	on se	eries '	1MJ6	and 1	MJ7						
			1M-	J6 (cast	t-iron)							1MJ7	7 (cast	iron)	
Design for Zones 1, 2, 21 and 22 acc	cording to AT	EX													
Design for Zones 1 and 21, as well as for Zone 22 for conducting dust (IP65), for mains-fed operation 1)	M76		✓	1	1	1	1	1	1	1	1	1	1	1	✓
Design for Zones 1 and 21, as well as for Zone 22 for conducting dust (IP65), for converter-fed operation, derating 1)	M77		1	1	✓	V	√	√	1	√	1	1	1	1	1
Motor protection															
Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping ^{2) 3)}	A11		✓	1	✓	✓	✓	✓	1	1	✓	1	1	✓	✓
Motor protection with PTC thermistors with 6 embedded temperature sensors for alarm and tripping ^{2) (3) (4)}	A12		✓	1	1	1	1	1	1	1	1	1	1	1	✓
Motor protection with PTC thermistors for converter-fed operation with 4 embedded temperature sensors for tripping ^{2) 3)}	A15		1	1	✓	1	✓	✓	1	✓	1	1	1	✓	1
Motor protection with PTC thermistors for converter-fed operation with 8 embedded temperature sensors for alarm and tripping ^{2) 3) 4)}	A16		1	1	1	1	1	1	1	1	1	1	1	1	1
Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings ²⁾	A72		-	-	-	-	-	-	-	-	-	O. R.	O.R.	O.R.	O. R.
Installation of 2 PT100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings ²⁾	A78		-	-	-	-	-	-	-	-	-	O.R.	O.R.	O.R.	O. R.
Motor connection and connection b	юх														
Connection box on RHS	K09		-	_	✓	✓	✓	✓	✓	✓	✓	1	✓	✓	1
Connection box on LHS	K10		-	_	/	✓	✓	1	√	✓	✓	1	✓	✓	√
Connection box in cast-iron version	K15		√	√	<u>/</u>				√ ⁵⁾	<u>/</u>	✓	/			
Explosion-proof connection box, Ex d IIC type of protection ⁶⁾	K53		1	1	1	1	1	1	1	/	1	1	1	1	/
Rotation of the connection box through 90°, entry from DE	K83		✓	✓	1	✓	✓	✓	1	1	1	1	✓	1	✓
Rotation of the connection box through 90°, entry from NDE	K84		1	1	1	1	1	1	1	1	1	1	1	1	√
Rotation of connection box through 180°	K85		0	0	0	0	0	0	0	0	0	0	0	0	0
Auxiliary connection box 1XB3020 7)	L97		_	-	_	_	-	-	-	-	-	1	✓	✓	1
Saddle terminal for connection without cable lug, accessories pack (3 items of high saddle terminals)	M47		_	-	-	-	-	-	-	-	-	-		/	√

Special versions	Additional identification code -Z with order code and plain text if		or type fr						400	400	400					
Self-ventilated motors in Zone	required 1 with type	of protecti	63 on "de	71 " – C	80 ast-iro	90 on sei	100 ries 1		132 nd 1N	160 IJ7	180	200	225	250	280	315
					(cast-								1MJ7	(cast-	iron)	
Windings and insulation																
Increased air humidity/temperature with 30 to 60 g water per m³ of air	C19			1	✓	✓	✓	✓	✓	✓	✓	1	1	✓	1	✓
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 % 8)	C22			✓	✓	✓	✓	✓	/	/	✓	1	1	1	1	√
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 % 8)	C23			✓	✓	1	1	1	1	1	1	1	1	1	✓	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 % ⁸⁾	C24			1	1	1	1	1	1	1	1	1	1	1	1	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 %	C25			✓	1	1	1	1	1	1	1	1	1	1	1	1
Increased air humidity/temperature with 60 to 100 g water per m³ of air	C26			1	1	1	1	1	1	1	1	1	1	1	1	1
Temperature class 155 (F), used acc. to 130 (B), with a higher coolant temperature and/or site altitude	Y50 ● and specified output, CT °C or SA m above sea level			√	√	√	√	1	1	1	1	√	1	✓	✓	✓
Colors and paint finish																
Standard finish in RAL 7030 stone gray				-	-	-	-	-	-	-	-	-	_			_
Standard finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y53 ● and standard finish RAL 			_	-	-	-	-	-	-	-	-	/	✓	√	/
Special finish in RAL 7030 stone gray 9)	K26			_									1	1	1	1
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005	Y54 ● and special fin- ish RAL			√	√	√	√	√	/	√	√	√	✓	√	√	1
Special finish in special RAL colors: For RAL colors, see "Special finish in special RAL colors" Page 0/19	Y51 • and special finish RAL			✓	✓	✓	✓	✓	✓	✓	✓	✓	J	✓	✓	✓
Offshore special finish	M91															O.R.
Sea air resistant special finish	M94				O. R.			O. R.								O. R.
Unpainted (only cast iron parts primed)	K23			0	0	0	0	0	0	0	0	0	0	0	0	0
Unpainted, only primed	K24			1	1	1	1	1	1	1	1	1	1	1	1	✓
Special technology																
Mounting of the explosion-proof rotary pulse encoder for use on Ex d/de motors in Zone 1 10)	H87			-	-	1	✓	✓	✓	✓	1	✓	1	1	✓	✓
Mounting of the explosion-proof Ex de separately driven fan for use in Zone 1 11)	M98			-	-	-	-	-	-	-	-	-	1	1	✓	✓

56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
protecti	on "de	e" – C	ast-ir	on se	ries 1	MJ6 a	nd 1N	IJ7						
	56	56 63	56 63 71	56 63 71 80	56 63 71 80 90	56 63 71 80 90 100	56 63 71 80 90 100 112	56 63 71 80 90 100 112 132		56 63 71 80 90 100 112 132 160 180	56 63 71 80 90 100 112 132 160 180 200	56 63 71 80 90 100 112 132 160 180 200 225 protection "de" – Cast-iron series 1MJ6 and 1MJ7	56 63 71 80 90 100 112 132 160 180 200 225 250	protection "de" – Cast-iron series 1MJ6 and 1MJ7

	required	56		71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zone	1 with type	of protect	tion "de'	" – C	ast-ii	ron se	ries 1	MJ6	and 1	MJ7						
				1MJ6	6 (cast	t-iron)							1MJ	7 (cast	-iron)	
Mechanical design and degrees of	protection															
Drive-end seal for flange-mounting motors with an oil-tightness of up to 0.1 bar Not possible for type of construction IM V3; with frame size 180 M and above, only possible for 4-pole to 8-pole motors	K17			✓	1	/	/	1	/	/	1	1	1	1	1	✓
Low-noise version for 2-pole motors with clockwise direction of rotation ¹²⁾	K37			-	-	-	-	-	1	1	1	✓	1	1	✓	1
Low-noise version for 2-pole motors with counter-clockwise direction of rotation ¹²	K38			-	-	-	-	-	✓	✓	1	1	V	✓	✓	✓
IP65 degree of protection ¹³⁾	K50			/	✓	✓	✓	1	✓	✓	✓	1	1	✓	1	1
IP56 degree of protection (non-heavy-sea)	K52			1	1	1	✓	1	1	1	✓	✓	1	1	✓	✓
Vibration-proof version	L03			✓	✓	✓	✓	1	✓	✓	-	-	-	-	-	_
Mechanical protection for encoder 15)	M68			-	-	-	-	-	-	-	1	1	1	1	1	1
Designs in accordance with standa	rds and spec	ifications														
CCC China Compulsory Certification ¹⁶⁾	D01			✓	✓	✓	-	-	-	-	-	-	-	-	-	-
VIK version	K30			✓	✓	✓	✓	1	✓	✓	✓	✓	1	1	✓	1
Ex certification for China	D32			/	1	1	1	1	1	1	1	1	1	1	1	1
Bearings and lubrication																
Measuring nipple for SPM shock pulse measurement for bearing inspection	G50			-	-	-	-	-	-	-	1	1	1	1	1	✓
Bearing design for increased cantilever forces ¹⁷⁾	K20			-	-	-	-	-	-	-	✓	✓	1	1	-	-
Regreasing device	K40			_	-	-	-	-	-	-	✓	✓	1	✓		
Insulated bearing cartridge	L27			-	-	-	-	-	-	-	-	-	1	✓	✓	✓
Balance and vibration quantity																
Vibration quantity A																
Vibration quantity B	K02			✓	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓	✓
Full key balancing	L68			✓	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓	✓
Balancing without key	M37			✓	✓	✓	✓	/	✓	✓	✓	✓	1	✓	✓	1
Shaft and rotor																
Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors ¹⁸⁾	K04			-	-	-	-	-	-	-	1	1	1	/	1	✓
Second standard shaft extension ¹⁹⁾	K16			✓	✓	✓	✓	1	✓	✓	1	1	1	1	✓	✓
Concentricity of shaft extension in accordance with DIN 42955 Tolerance R	L39			-	-	-	-	-	-	-	1	1	1	1	1	✓
Non-standard cylindrical shaft extension ²⁰⁾	Y55 • and identification code			-	-	-	-	-	-	-	-	-	O. R	. O. R	. O. R.	. O. R.
Heating and ventilation																
Metal external fan	K35			_	_	_	1	1	1	1	1	1	1	/	1	1
Anti-condensation heaters for 230 V 21)22)	K45			/	1	1	1	1	1	1	1	1	1	1	1	1
Anti-condensation heaters for 115 V 21)22)	K46			1	1	1	1	1	1	1	1	1	1	1	1	1
Separately driven fan with non-stan- dard voltage and/or frequency	Y81 • and identification code			-	-	-	-	-	-	-	-	-	J	1	1	✓

Special versions	Additional identification code -Z with order code and plain text if required	56	63	3 7 ⁻		90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zone	1 with type	or protec	tion					IMJ6	and 1	MJ/			400.0	- /		
				11	MJ6 (cas	it-iron)	1						1MJ	7 (cast	-iron)	
Rating plate and extra rating plates																
Second lubricating plate, supplied loose	B06			_	-	-	-	-	-	-	1	✓	1	1	1	1
Second rating plate, loose	K31			1	1	✓	1	✓	1	1	1	1	1	/	/	1
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification code			1	1	1	1	1	1	1	1	1	1	1	1	1
Extra rating plate with identification code	Y82 • and identification code			1	1	1	1	1	1	1	1	1	1	1	1	1
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code			1	1	1	1	1	1	1	1	1	1	1	1	1
Packaging, safety notes, document	ation and tes	t certificate	es													
Acceptance test certificate 3.1 according to EN 10204	B02			✓	1	✓	✓	1	1	1	1	1	1	1	1	1
Operating instructions German/ English enclosed in print	B23					_		_			_	_	0	0	_	
Wire-lattice pallet	L99			0	0	0	0	0	0	0	0	0	-	-	-	-

- Standard version
- O Without additional charge
- This order code only determines the price of the version Additional plain text is required.
- O. R. Possible on request
- ✓ With additional charge
- Not possible
- In combination with order codes K30 and M98 please inquire. Not possible in combination with order codes D32, K50 and K52
- Evaluation with appropriate 3RN1 tripping unit (see Catalog LV 1) is recommended. When used in hazardous areas, a certified tripping unit is required.
- 3) For 1MJ6 motors, for a version with PTC thermistors, an anti-condensation heater (order code K45, K46) up to frame size 160 L is not possible.
- ⁴⁾ For 1MJ6 motors frame sizes 180 to 200 and 1MJ7 motors, for a version with PTC thermistors, an anti-condensation heater (order code **K45**, **K46**) is not possible. Exception: 1MJ7 frame size 315.
- $^{5)}$ For 1MJ6 motors frame size 160 L standard version
- 6) Drilled holes for the cable glands are sealed with Exd plugs for 1MJ motors as standard.
 - On request, the Exd cable entries can be supplied for 1MJ7 motors. When ordering, the number of cables and outer diameters must be specified so that the appropriate cable glands can be supplied.
- Not possible in combination with order code K53, since the auxiliary connection box has been approved only for Ex de.
- 8) Derating does not apply in combination with order codes L2A, L2C, L2Q, L2R, L2S, L2T, L2U and L2V.
- 9) For frame sizes 71 to 200, do not specify an order code. Order code is only necessary for frame sizes 225 to 315
- ¹⁰⁾ In combination with order codes C19, C26, L27 and M98 please inquire. Not possible in combination with order codes C22 to C25 (frame sizes 90 to 160), D19, K16, K50, M77.
 - Furthermore a combination with protective cover is not possible. Therefore a suitable cover must be implemented by the end user in vertical mounting position to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0).
- 11) In combination with order codes C19, C22 to C26, D19, H87, K50, K52, M76 and M77 please inquire. Not possible in combination with order code K16.
- 12) The motors are up to 80 mm longer than normal. A second shaft extension is not possible.
- 13) Order code K50 (protective cover IP65) can be ordered only for Zone 1. For Zone 21, IP65 degree of protection is standard. Not possible for Zone 22, because only IP55 degree of protection is required.

- 14) A combination of order code K52 degree of protection IP56 (non-heavy-sea) with M76 or M77 is not permissible.
- 15) 1MJ6 motors of frame size 90 to 160 have a rugged flanged. Ex OG9 rotary pulse encoder, which offers alone a high mechanical protection. The mechanical protection for the encoder is not necessary when a rotary pulse encoder is combined with a separately driven fan because in this case the rotary pulse encoder is installed under the fan cowl.
- ¹⁶⁾ CCC certification is required for
 - 2-pole motors ≤2.2 kW
 - 4-pole motors ≤1.1 kW
 - 6-pole motors ≤0.75 kW
 - 8-pole motors ≤0.55 kW
- 17) Bearings for increased cantilever forces at vibration quantity level B on request.
- 18) Can be combined with deep-groove bearings of series 60.., 62.. and 63... Not possible in combination with parallel roller bearings (e.g. bearings for increased cantilever forces, order code **K20**).
- 19) For 1MJ6/1MJ7 motors of frame size 180 M and above in vertical type of construction in version with second shaft extension on request. Not possible for low-noise version (2-pole). Version with protective cover not possible.
- When motors which have a longer or shorter shaft extension than normal are ordered, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The featherkeys are supplied in every case.
 - For order codes **Y55** and **K16**:
 - Dimensions D and DA ≤ internal diameter of roller bearing (see dimesnion tables under "Dimensions")
 - (see dimesnion tables under "Dimensions")

 Dimensions E and EA ≤2 x length E (normal) of the shaft extension

 For an explanation of the order codes, see catalog part 0 "Introduction".
- 21) For 1MJ6 motors, version with 3, 4 PTC thermistors (order codes A11, A15) is not possible up to frame size 160 L.
- 22) Not possible for version with 6, 8 PTC thermistors (order codes A12, A16). Exception: 1MJ7 frame size 315.

Special versions

Special versions Motor type frame size

Additional identification code **-Z** with order code and plain text if required

56 63 71 80 90 100 112 132 160 180 200 225 250 280 315

Self-ventilated motors in Zones 2, 21, 22 with type of protection "n" or protection against dust explosions – Aluminum series 1LA7 and 1LA5

		1LA	A7 (alu	minun	1) ¹⁾						1LA (alu	.5 minun	n) ²⁾	
Design for Zones 1, 2, 21 and 22 acco	ording to ATEX 3)													
Design for Zone 2 for mains-fed operation Ex nA II T3 to IEC/EN 60079-15 4)	M72	-	✓	✓	1	1	1	1	1	1	-	-	-	
Design for Zone 2 for converter-fed operation, reduced output Ex nA II T3 to IEC/EN 60079-15 4) 5) 6)	M73	-	1	1	✓	✓	✓	✓	✓	✓	-	-	-	
Design for Zones 2 and 22, for non- conducting dust (IP55), for mains-fed operation ⁷⁾	M74	-	1	1	1	1	1	1	1	1	-	-	-	
Design for Zones 2 and 22, for non- conducting dust (IP55), for converter- fed operation, derating ⁵⁾⁶⁾⁷⁾	M75	-	1	1	1	1	1	1	1	1	-	-	-	
Design for Zone 21, as well as Zone 22 for conducting dust (IP65) for mainsfed operation 8)	M34	✓	✓	1	1	1	1	1	1	1	1	1	1	
Design for Zone 21, as well as Zone 22 for conducting dust (IP65) for converter-fed operation, derating 4) 6) 8)	M38	✓	✓	1	1	1	1	1	1	1	1	1	1	
Design for Zone 22 for non-conducting dust (IP55) for mains-fed operation	M35	1	✓	✓	✓	1	✓	✓	✓	✓	1	1	1	
Design for Zone 22 for conducting dust (IP55) for converter-fed operation, derating ^{4) 6)}	M39	1	1	1	1	1	1	1	1	1	J	1	1	
VIK design (comprises Zone 2 for mains-fed operation, without Ex nA II marking on rating plate)	K30	-	1	1	1	1	1	1	1	1	-	-	-	
Ex nA II on VIK rating plate	C27	-	✓	✓	✓	✓	✓	✓	✓	1	-	-	-	
Alternative converter (SIMOVERT MASTERDRIVES, SINAMICS G110, SINAMICS S120 or ET 200S FC)	Y68 • and converter type	0	0	0	0	0	0	0	0	0	0	0	0	
Motor protection														
With PTC thermistors for alarm for converter-fed operation in Zones 2, 21, 22 9	A10	✓	✓	✓	✓	✓	✓	✓	✓	✓	-	-	-	
Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping ⁹⁾	A11	✓	1	1	1	1	1	1	1	1	1	1	1	
Motor protection with PTC thermistors with 6 embedded temperature sensors for alarm and tripping ⁹⁾	A12	✓	1	1	1	1	1	1	1	1	1	1	1	
Motor temperature detection with embedded temperature sensor KTY 84-130 9)	A23	1	1	1	1	1	1	1	1	1	1	1	1	
Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 9)	A25	1	1	1	1	1	1	1	1	1	1	1	1	
Installation of 3 PT 100 resistance thermometers 9)	A60	-	-	-	-	-	1	1	1	1	1	1	1	

Special versions	Additional identification code -Z with order code and plain text if	Moto	r type 1	frame s	size											
	required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zones Aluminum series 1LA7 and 1LA		of p	rotect	ion "ı	n" or _l	prote	ction	again	st du	st exp	losic	ns –				
		1LA7	(alum	inum)	1)						1LA5 (alun	; ninum)	²⁾			
Motor connection and connection bo	x															
Connection box on RHS	K09	-	-	-	✓	✓	✓	✓	✓	✓	1	✓	✓			
Connection box on LHS	K10	-	-	-	✓	✓	✓	✓	✓	✓	1	✓	✓			
One cable gland, metal ¹⁰⁾	K54	✓	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓			
Cable gland, maximum configuration	K55	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	0. R.	0. R.			
Rotation of the connection box through 90°, entry from DE	K83	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
Rotation of the connection box through 90°, entry from NDE	K84	1	✓	1	✓	1	1	1	1	1	1	1	1			
Rotation of connection box through 180°	K85	✓	✓	✓	✓	✓	0	0	0	0	1	✓	1			
Next larger connection box	L00	_	_	_	_	_	-	_	_	-	1	/	1			
External earthing	L13															
Windings and insulation																
Increased air humidity/temperature with 30 to 60 g water per m ³ of air	C19	-	1	1	1	✓	1	1	1	1	1	✓	1			
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 % 11)	C22	✓	✓	✓	✓	✓	✓	✓	✓	✓	1	1	✓			
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 % 11)	C23	✓	✓	✓	✓	1	✓	✓	✓	1	1	1	✓			
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 % 11)	C24	✓	✓	✓	✓	1	✓	✓	✓	1	1	1	✓			
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 %	C25	✓	✓	✓	✓	1	✓	✓	✓	1	1	1	✓			
Increased air humidity/temperature with 60 to 100 g water per m ³ of air	C26	-	1	1	1	1	1	1	1	1	1	1	1			
Temperature class 155 (F), used acc. to 130 (B), with increased coolant temperature and/or site altitude	Y50 • and specified output, CT °C or SA m above sea level	✓	√	√	√	1	1	1	1	/	1	1	√			

Special versions

•																
Special versions	Additional identification code -Z with order code and	Moto	or type	frame s	size											
	plain text if required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zones Aluminum series 1LA7 and 1LA	2, 21, 22 with type												220	200		
		1LA	7 (alun	ninum)	1)						1LA5 (alum	; ninum)	2)			
Colors and paint finish																
Special finish in RAL 7030 stone gray			0	_	0	0	0	0	0	_	_	_	_			
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y54 ● and special fin- ish RAL	✓	✓	✓ 	✓	✓	√	√	√	✓	✓	✓	✓			
Special finish in special RAL colors: For RAL colors, see "Special finish in special RAL colors" Page 0/19	Y51 ● and special finish RAL	1	✓	✓	1	1	1	1	1	1	1	1	1			
Sea air resistant special finish	M94	O. R	. O. R	. O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.			
Unpainted (only cast iron parts primed)	K23	0	0	0	0	0	0	0	0	0	0	0	0			
Unpainted, only primed	K24	1	1	1	1	1	1	✓	✓	✓	1	1	1			
Special technology																
Mounting of explosion-proof rotary pulse encoder for use in Zones 2, 21, 22 12)	H86	-	-	-	-	-	✓	✓	✓	✓	1	✓	1			
Mounting of explosion-proof separately driven fan II 3D for use in Zone 22 13)	M97	-	-	-	-	-	1	1	1	✓	1	1	✓			
Mechanical design and degrees of pr	rotection															
Drive-end seal for flange-mounting motors with an oil-tightness of up to 0.1 bar Not possible for IM V3 type of construction	K17	1	1	1	✓	✓	✓	1	1	1	1	1	1			
With two additional eyebolts for IM V1/IM V3	K32	-	-	-	-	-	-	-	-	-	✓	✓	✓			
Low-noise version for 2-pole motors with clockwise direction of rotation	K37	-	-	-	-	-	-	-	1	1	1	1	1			
Low-noise version for 2-pole motors with counter-clockwise direction of rotation	K38	-	-	-	-	-	-	-	√	✓	1	✓	✓			
IP65 degree of protection ¹⁴⁾	K50	1	✓	/	✓	✓	✓	✓	✓	✓	1	✓	✓			
IP56 degree of protection (non-heavy-sea) 15)	K52	1	1	✓	1	1	✓	1	1	✓	1	1	✓			
Vibration-proof version	L03	1	/	/	1	✓	1	✓	✓	1	1	1	/			
Condensation drainage holes 16)	L12	1	1	1	✓	✓	1	1	1	1	1	1	✓			
Rust-resistant screws (externally)	M27	1	/	/	✓	✓	/	✓	✓	1	1	✓	1			
17)																

Mechanical protection for encoder ¹⁷⁾

Special versions	Additional identification code -Z with order code and plain text if			frame												
Calf ventilated materia in Zanas	required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zones Aluminum series 1LA7 and 1LA		oi p	roteci	lion	n or	protec	stion a	again	si au	sı exp	JIOSIC	ms –				
		1LA	7 (alun	ninum)	1)						1LA5	5 ninum)	2)			
Coolant temperature and site altitude																
Coolant temperature -40 °C to +40 °C for EX motor 18)	D19	1	1	1	1	/	1	/	/	1	1	1	1			
Designs in accordance with standard	s and specifications	3														
CCC China Compulsory Certification ¹⁹⁾	D01	✓	1	1	✓	✓	✓	✓	-	-	-	-	-			
Electrical according to NEMA MG1-12	D30	1	1	✓	/	✓	✓	1	/	1	1	/	✓			
Ex-certification for China (only valid for Zone 2)	D32	-	1	1	✓	✓	1	✓	1	1	-	-	-			
Bearings and lubrication																
Measuring nipple for SPM shock pulse measurement for bearing inspection	G50	-	-	-	-	-	1	1	1	1	1	1	1			
Bearing design for increased cantilever forces	K20	-	-	-	-	-	✓	✓	1	1	1	✓	1			
Regreasing device	K40	_	-	-	-	-	✓	✓	✓	✓	1	✓	✓			
Located bearing DE	K94	1	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓			
Located bearing NDE	L04	1	1	✓	✓	✓	✓	✓	✓							
Balance and vibration quantity																
Vibration quantity A																
Vibration quantity B	K02	✓	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓			
Full key balancing	L68	✓	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓			
Balancing without key	M37	1	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓			
Shaft and rotor																
Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors ²⁰⁾	K04	1	✓	√	/	√	√	√	✓ 	1	1	/	1			
Second standard shaft extension	K16	✓	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓			
Shaft extension with standard dimensions without featherkey way	K42	✓	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓			
Concentricity of shaft extension in accordance with DIN 42955 Tolerance R	L39	1	1	1	1	1	1	1	1	1	1	1	✓			
Standard shaft made of rust-resistant steel	M65	-	-	-	✓	✓	1	✓	1	1	1	✓	1			
Non-standard cylindrical shaft extension ²¹⁾	Y55 • and identification code	1	1	1	1	1	1	1	1	1	1	1	1			
Heating and ventilation																
Fan cover for textile industry	H17	-	-	-	✓	✓	✓	✓	✓	✓	1	✓	✓			
Metal external fan ²²⁾	K35	-	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓			
Anti-condensation heater, Ex. 230 V	M15	-	-	-	0. R.	O. R.	O. R.	O. R.	O. R.	0. R.	O. R.		0. R.			
Anti-condensation heater, Ex. 115 V	M14	-	-	-	0. R.	O. R.	O. R.	O. R.	O. R.	0. R.	O. R.	0. R.	0. R.			

Special versions Self-ventilated motors in Zones	Additional identification code -Z with order code and plain text if required	type	56	63	frame	80	90	100	112	132	160 ust evi	180 plosic	200	225	250	280	315
Aluminum series 1LA7 and 1LA	2, 21, 22 with	type	oi p	TOLEC	·lion	11 01	prote	ection.	ayaıı	isi ut	isi ex	piosic)IIS –		_		
			1LA	7 (aluı	minum	ı) ¹⁾						1LA	5 ninum) ²⁾			
Rating plate and extra rating plates																	
Second lubricating plate, supplied loose	B06		-	-	-	-	-	1	✓	1	1	1	1	1			
Second rating plate, loose	K31		1	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓			
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification code		✓	1	✓	✓	✓	1	1	✓	✓	1	1	1			
Extra rating plate with identification code	Y82 • and identification code		1	1	1	1	1	✓	1	1	√	1	✓	1			
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code		1	1	✓	1	1	✓	1	1	✓	1	✓	1			
Packaging, safety notes, documentat	ion and test cer	rtifica	tes														
Acceptance test certificate 3.1 according to EN 10204	B02		✓	✓	✓	✓	✓	✓	✓	✓	✓	1	✓	✓			
Operating instructions German/English enclosed in print	B23			_	_			_	_	_	_	0	_	_			
Type test with heat run for vertical motors, with acceptance	F83		/	1	1	1	1	1	1	1	1	1	1	1			
Wire-lattice pallet	L99	Ť	0	0	0	0	0	0	0	0	0	0	-	-			
Connected in star for dispatch	M32		1	✓	1	✓	✓	✓	✓	✓	1	1	✓	1			
Connected in delta for dispatch	M33		1	1	1	✓	✓	✓	✓	✓	✓	1	✓	✓			

- Standard version
- Standard version
 Without additional charge
 This order code only determines the price of the version Additional plain text is required.
 O. R. Possible on request
 With additional charge

- Not possible

Special versions

- 1) Zone 2 for motor series 1LA7 only frame size 63 and above.
- Zone 2 is not possible for motor series 1LA5. For Zone 2, instead of 1LA5 motors, 1LG4 motors are used.
- Anti-condensation heater up to frame size 71 M not possible.
- 4) These motors do not have a rated voltage range stamped on the rating
- According to the standard, the motor and converter must be tested as a unit. A "Manufacturer test certificate" is available for a defined spectrum of Siemens motors (frame sizes 63 M to 315 L)/converter. Please inquire in the case of a non-Siemens converter (additional charge)
- With this option, PTC thermistors for temperature class 130 (B) are included. For compliance with temperature class 130 (B), derating is necessary in the case of converter-fed operation in Zones 2, 21 and 22. The operating data for the MICROMASTER converter series from Siemens are specified on the rating plate as standard. Derating information is available on request. For converter-fed operation only voltage codes/order codes with only one voltage are permitted, see also Page 4/82.
- In combination with order codes D19, K30 and M97 please inquire. Not possible in combination with order codes D32, K50 and K52.
- Zone 21 takes into account conducting and non-conducting dust
- Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended. When used in hazardous areas, a certified tripping unit is required. KTY 84-130 and PT 100 are not permitted as sole protection Full motor protection for mains-fed operation implemented only with PTC thermistors, please inquire.
- 10) For 1LA7 and 1LA5 motors additional charge only applies to Zone 22 Designs for Zones 2 and 21 already have a certified metal cable gland in the standard version.
- 11) Derating does not apply in combination with order codes L2A, L2C, L2Q, L2R, L2S, L2T, L2U and L2V.
- 12) In combination with order codes C19, C26, L27 and M97 please inquire. Not possible in combination with order code K16. Furthermore a combination with protective cover is not possible. Therefore a suitable cover must be implemented by the end user in vertical mounting position to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0).
- 13) In combination with order codes C19, C22, C23, C24, C25, C26, D19, H86, K50 and K52 please inquire. Not possible in combination with order codes C27, K16, K30, M72, M73, M34, M38, M74 and M75
- 14) Order code K50 (IP65 degree of protection) can only be ordered for Zone 2. For Zone 21, IP65 degree of protection is standard. Not possible for Zone 22, because only IP55 degree of protection is required.
- Order code K52 IP56 degree of protection (non-heavy-sea) is only possible for Zone 2. Not admissible for Zone 21 (ÌP65 degree of protection) and Zone 22 (IP55 degree of protection)

- 16) When supplied the condensation drainage holes are sealed at the drive end DE and non-drive end NDE for IP55, IP56 and IP65 degrees of protection. If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and nondrive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath.
- 17) Not necessary when a rotary pulse encoder is combined with a separately driven fan, because in this case the rotary pulse encoder is installed under
- 18) Not possible in combination with order code L03. The mechanical limit speed of 1LA5 2-pole motors in the design for Zones 21/22 from frame size 180 has been reduced compared to the values in catalog part 5 "Motors operating with frequency converters" of the cata-

Frame size	2 pole n _{max} in rpm	f _{max} in Hz
180	3300	55
200	3100	51
225	3000	50

This is particularly important to be observed for converter-fed operation and operation on 60 Hz line supplies. Option: 1LG4 motors in the design for Zones 21/22.

- ¹⁹⁾ CCC certification is required for
 - 2-pole motors: ≤2.2 kW
 - 4-pole motors: ≤1.1 kW 6-pole motors: ≤0.75 kW
- 8-pole motors: ≤0.55 kW
- ²⁰⁾ Can be combined with deep-groove bearings of series 60..., 62.. and 63... Not possible with parallel roller bearings (e.g. bearings for increased cantilever forces, order code K20).
- When motors which have a longer or shorter shaft extension than normal are ordered, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The featherkeys are supplied in every case.

For order codes Y55 and K16:

- Dimensions D and DA ≤ internal diameter of roller bearing
- (see dimension tables under "Dimensions")

 Dimensions E and EA ≤2 x length E (normal) of the shaft extension For an explanation of the order codes, see catalog part 0 "Introduction".
- ²²⁾ For 1LA5/6/7/9 motors and 1LG with metal external fan, converter-fed operation is permitted. The metal external fan is standard for these motors in the version for Zone 21/22. The metal external fan is not possible in combination with the low-noise version - order code K37 or K38.

Special versions	Additional identification code -Z with order code and plain text if	Moto	or type t	frame s	size											
Self-ventilated motors in Zor	required	56 with ty	63 /pe of	71 prote	80 ction	90 "n" or	100 prote	112 ection	132 agair	160 nst du	180 st exp	200 olosio	225 1s –	250	280	315
Aluminum series 1LA9																
Design for Zones 1, 2, 21 and 22	according to ATEX		9 (alum	iinum)												
Design for Zone 2 for mains-fed operation Ex nA II T3 to IEC/EN 60079-15 ²⁾	M72	-	✓	1	✓	1	1	1	1	1	-	-				
Design for Zone 2 for converter-fed operation, reduced output Ex.nA II T3 to IEC/EN 60079-15 2) 3) 4)	M73	-	✓	1	1	1	1	1	✓	1	-	-				
Design for Zones 2 and 22, for non-conducting dust (IP55), for mains-fed operation 5)	M74	-	1	✓	1	1	1	1	1	1	-	-				
Design for Zones 2 and 22, for non-conducting dust (IP55), for converter-fed operation, derating 3)4)5)	M75	-	1	/	1	1	1	1	1	✓	-	-				
Design for Zone 21, as well as Zone 22 for conducting dust (IP65) for mains-fed operation ⁶⁾	M34	✓	✓	✓	✓	1	1	1	1	1	1	√				
Design for Zone 21, as well as Zone 22 for conducting dust (IP65) for converter-fed operation, derating ^{2) 4) 6)}	M38	✓	√	1	√	1	✓	✓	1	✓	✓	✓				
Design for Zone 22 for non-conducting dust (IP55) for mains-fed operation	M35	1	✓	✓	✓	√	1	1	✓	✓	✓	√				
Design for Zone 22 for non-conducting dust (IP55) for converter- fed operation, derating ^{2) 4)}	M39	✓	✓	✓	✓	✓	1	1	1	1	✓	√				
VIK design (comprises Zone 2 for mains-fed operation, without Ex nA II marking on rating plate)	K30	-	✓	√	✓	√	✓	✓ 	√	√	-	-				
Ex nA II on VIK rating plate	C27	-	✓	✓	✓	✓	✓	/	✓	✓	-	-				
Alternative converter (SIMOVERT MASTERDRIVES, SINAMICS G110, SINAMICS S120 or ET 200S FC)	Y68 • and converter type	0	0	0	0	0	0	0	0	0	0	0				
Motor protection																
With PTC thermistors for alarm for converter-fed operation in Zones 2, 21, 22 (7)	A10	✓	√	√	√	√	√	1	1	1	1	√				
Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping 7)	A11	✓	✓	✓	✓	✓	1	✓	✓	✓	✓	✓				
Motor protection with PTC thermistors with 6 embedded temperature sensors for alarm and tripping 7)	A12	1	1	1	1	1	1	1	1	1	1	1				
Motor temperature detection with embedded temperature sensor KTY 84-130 ⁷⁾	A23	1	1	1	1	✓	1	1	1	✓	1	1				
Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 7)	A25	1	✓	✓	✓	✓	1	1	✓	✓	✓	/				
Installation of 3 PT 100 resistance thermometers 7)	A60	-	-	-	-	-	1	1	1	1	1	1				

				ns

			_													
Special versions	Additional identification code -Z with order code and	Mot	or type f	rame s	ize											
	plain text if															
	required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zor Aluminum series 1LA9	nes 2, 21 and	22 with t	ype of	prote	ction '	"n" or	prote	ection	again	st du	st exp	losior	ıs –			
		1LA	9 (alum	inum)												
Motor connection and connection	n box															
Connection box on RHS	K09	-	-	-	✓	✓	✓	✓	✓	✓	✓	✓				
Connection box on LHS	K10	_	_	-	✓	✓	✓	✓	✓	✓	✓	✓				
One cable gland, metal 8)	K54	-	_	-	-	-	✓	✓	✓	✓	-	_				
Cable gland, maximum configuration	K55	O. F	R. O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.				
Rotation of the connection box through 90°, entry from DE	K83	✓	1	1	1	1	✓	1	1	✓	1	1				
Rotation of the connection box through 90°, entry from NDE	K84	✓	1	✓	1	✓	✓	✓	✓	✓	✓	1				
Rotation of connection box through 180°	K85	1	1	1	1	1	0	0	0	0	1	1				
Next larger connection box	L00	_	_	_	_	_	_	_	_	_	/	/				
External earthing	L13															
Windings and insulation																
Increased air humidity/temperature with 30 to 60 g water per m ³ of air	C19	-	1	✓	1	1	✓	1	1	✓	✓	✓				
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 % 9)	C22	1	1	1	✓	1	✓	√	1	✓	1	1				
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 % 9)	C23	✓	1	1	1	1	✓	1	1	✓	1	1				
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 % ⁹⁾	C24	✓	1	1	✓	1	✓	✓	1	✓	1	1				
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 %	C25	1	1	1	1	1	1	1	1	✓	✓	1				
Increased air humidity/temperature with 60 to 100 g water per m ³ of air		-	1	✓	1	1	1	1	1	✓	✓	✓				
Temperature class 155 (F), used acc. to 130 (B), with a higher coolant temperature and/or site altitude	Y50 • and specified output, CT °C or SA m above sea level	✓	√	√	✓	1	1	1	1	1	1	√				
Colors and paint finish																
Special finish in RAL 7030 stone gray		_							_							
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7033, 7035, 9001, 9002, 9005 Page 0/18	ish RAL	V	√	√	/	/	1	/	/	1	1	1				
Special finish in special RAL colors: For RAL colors, see "Spe- cial finish in special RAL colors" Page 0/19	Y51 • and special fin- ish RAL	1	✓	1	1	1	/	1	1	✓	1	1				
Sea air resistant special finish	M94	O. F	R. O. R.	0. R.	O. R.	O. R.	O. R.	0. R.	O. R.	0. R.	O. R.	O. R.				
Unpainted (only cast iron parts primed)	K23	0	0	0	0	0	0	0	0	0	0	0				
Unpainted, only primed	K24	1	1	1	✓	1	1	1	1	1	1	1				

Special versions

•																
Special versions	Additional identification code -Z with order	Moto	or type	frame	size											
	code and plain text if															
	required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zoi	nes 2, 21 and	22 with ty	ype of	f prote	ection	"n" c	or prot	ection	ı agaiı	nst du	ıst exp	olosio	ns –			
Aluminum series 1LA9																
		1LA	9 (alun	ninum))											
Special technology																
Mounting of explosion-proof rotary pulse encoder for use in Zones 2, 21, 22 10)	H86	_	-	-	-	-		<i>,</i>	<i></i>	<i>,</i>	<i>,</i>	<i></i>				
Mounting of explosion-proof separately driven fan II 3D for use in Zone 22 11)	M97	-	-	-	-	-	1	✓	1	1	1	1				
Mechanical design and degrees	of protection															
Drive-end seal	K17	1	1	1	1	1	1	1	1	1	1	/				
for flange-mounting motors with an oil-tightness of up to 0.1 bar Not possible for IM V3 type of construction.																
Low-noise version for 2-pole motors with clockwise direction of rotation	K37	-	-	-	-	-	-	-	-	-	✓	1				
Low-noise version for 2-pole motors with counter-clockwise direction of rotation	K38	-	-	-	-	-	-	-	-	-	1	1				
IP65 degree of protection ¹²⁾	K50	1	1	/	/	/	1	/	1	/	/	/				
IP56 degree of protection (non-heavy-sea) 13)	K52	1	1	1	1	1	1	✓	1	✓	✓	1				
Vibration-proof version	L03	1	1	/	/	/	/	1	1	/	/	/				
Condensation drainage holes 14)	L12	✓	✓	1	✓	1	1	✓	✓	✓	✓	1				
Rust-resistant screws (externally)	M27	✓	✓	1	✓	/	1	✓	✓	✓	✓	1				
Mechanical protection for encoder 15)	M68	-	-	-	-	✓	✓	1	✓	1	✓	✓				
Coolant temperature and site alt	itude															
Coolant temperature -40 °C to +40 °C for EX motor ¹⁶⁾	D19	1	1	✓	✓	1	✓	✓	✓	✓	✓	✓				
Designs in accordance with stan	dards and spec	ifications														
CCC China Compulsory Certification ¹⁷⁾	D01	1	1	✓	✓	1	-	-	-	-	-	-				
Electrical according to NEMA MG1-12	D30	-	1	✓	✓	1	✓	1	✓	1	1	✓				
Ex-certification for China (only valid for Zone 2)	D32	-	1	✓	✓	1	✓	1	✓	1	-	-				
Bearings and lubrication																
Measuring nipple for SPM shock pulse measurement for bearing inspection	G50	-	-	-	-	-	✓	✓	1	✓	✓	1				
Bearing design for increased cantilever forces	K20	-	-	-	-	-	1	✓	1	✓	✓	1				
Regreasing device	K40	-	-	-	-	-	1	1	1	1	/	✓				
Located bearing DE	K94	1	✓	1	✓	✓	✓	✓	✓	✓	✓	✓				
Located bearing NDE	L04	1	✓	1	1	✓	1	✓	1							
Balance and vibration quantity																
Vibration quantity A																
Vibration quantity B	K02	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Full key balancing	L68	1	✓	1	✓	✓	1	✓	1	✓	✓	✓				
B																

Balancing without key

Special versions	Additional identification code -Z with order code and plain text if	Moto	or type	frame s	size											
	required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zor Aluminum series 1LA9	nes 2, 21 and 22				ction '	"n" or	prote	ection	again	st du	st exp	losior	ıs –			
Oh off and maken		1LA	9 (alun	ninum)												
Shaft and rotor Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors ¹⁸)	K04	✓	✓	1	√	1	1	1	1	1	1	✓				
Second standard shaft extension	K16	1	1	/	1	/	/	/	/	1	/	1				
Shaft extension with standard dimensions without featherkey way	K42	1	1	1	✓	1	1	1	1	1	1	1				
Concentricity of shaft extension in accordance with DIN 42955 Tolerance R	L39	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
Non-standard cylindrical shaft extension ¹⁹)	Y55 • and identification code	1	1	1	1	1	1	1	✓	1	1	1				
Heating and ventilation																
Fan cover for textile industry	H17	_	-	-	-	_	_	/	1	_	_	_				
Metal external fan ²⁰⁾	K35	-	/	✓	1	/	1	/	/	✓	/	✓				
Anti-condensation heater, Ex. 230 V	M15	-	-	-	O. R.	O.R.	O. R.	O. R.	O.R.	O.R.	O.R.	O. R.				
Anti-condensation heater, Ex. 115 V	M14	-	-	-	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O.R.	O. R.				
Rating plate and extra rating plat	es															
Second lubricating plate, supplied loose	B06	-	-	-	-	-	✓	✓	✓	✓	✓	✓				
Second rating plate, loose	K31	1	✓	✓	1	✓	✓	✓	✓	✓	✓	✓				
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification code	✓	✓	✓	1	✓	✓	✓	✓	✓	✓	✓				
Extra rating plate with identification code	Y82 • and identification code	1	1	✓	1	1	1	1	1	1	1	✓				
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code	✓	✓	1	1	✓	1	1	✓	✓	✓	✓				
Packaging, safety notes, docume	entation and test co	ertificat	tes													
Acceptance test certificate 3.1 according to EN 10204	B02	1	1	1	✓	1	1	1	1	1	1	✓				
Operating instructions German/ English enclosed in print	B23				_	_		_	_	_	_					
Type test with heat run for vertical motors, with acceptance	F83	✓	1	1	1	1	1	✓	1	1	1	✓				
Wire-lattice pallet	L99	0	0	0	0	0	0	0	0	0	0	-				
Connected in star for dispatch	M32	1	✓	1	✓	✓	1	✓	1	✓	✓	✓				
Connected in delta for dispatch	M33	✓	✓	1	✓	✓	✓	✓	✓	✓	✓	✓				

- Standard version
- 0
- Without additional charge
 This order code only determines the price of the version Additional plain text is required.

 O. R. Possible on request

 ✓ With additional charge

- Not possible

IEC Squirrel-Cage Motors

Explosion-proof motors

Special versions

- 1) Anti-condensation heater up to frame size 71 M not possible
- 2) These motors do not have a rated voltage range stamped on the rating plate.
- According to the standard, the motor and converter must be tested as a unit. A "Manufacturer test certificate" is available for a defined spectrum of Siemens motors (frame sizes 63 M to 315 L)/converter. Please inquire in the case of a non-Siemens converter (additional charge).
- With this option, PTC thermistors for temperature class 130 (B) are included. For compliance with temperature class 130 (B), derating is necessary in the case of converter-fed operation in Zones 2, 21 and 22. The operating data for the MICROMASTER converter series from Siemens are specified on the rating plate as standard. Derating information is available on request. For converter-fed operation only voltage codes/order codes with only one voltage are permitted, see also Page 4/82.
- 5) In combination with order codes D19, K30 and M97 please inquire. Not possible in combination with order codes D32, K50 and K52.
- 6) Zone 21 takes into account conducting and non-conducting dust.
- 7) Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended. When used in hazardous areas, a certified tripping unit is required. KTY 84-130 and PT 100 are not permitted as sole protection. Full motor protection for mains-fed operation implemented only with PTC thermistors, please inquire.
- 8) For 1LA9 motors additional charge only applies to Zone 22. Designs for Zones 2 and 21 already have a certified metal cable gland in the standard version.
- 9) Derating does not apply in combination with order codes L2A, L2C, L2Q, L2R, L2S, L2T, L2U and L2V.
- 10) In combination with order codes C19, C26, L27 and M97 please inquire. Not possible in combination with order code K16. Furthermore a combination with protective cover is not possible. Therefore a suitable cover must be implemented by the end user in vertical mounting position to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0).
- 11) In combination with order codes C19, C22, C23, C24, C25, C26, C27, D19, H86, K30, K50 and K52 please inquire.
 Not possible in combination with order codes C27, K16, K30, M72, M73, M34, M38, M74 and M75.
- 12) Order code K50 (IP65 degree of protection) can only be ordered for Zone 2. For Zone 21, IP65 degree of protection is standard. Not possible for Zone 22, because only IP55 degree of protection is required.
- 13) Order code K52 IP56 degree of protection (non-heavy-sea) is only possible for Zone 2. Not admissible for Zone 21 (IP65 degree of protection) and Zone 22 (IP55 degree of protection).

- 14) When supplied the condensation drainage holes are sealed at the drive end DE and non-drive end NDE for IP55, IP56 and IP65 degrees of protection. If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and nondrive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath.
- 15) Not necessary when a rotary pulse encoder is combined with a separately driven fan, because in this case the rotary pulse encoder is installed under the fan cover.
- 16) Not possible in combination with order code L03. The mechanical limit speed of 1LA9 2-pole motors in the design for Zones 21/22 from frame size 180 has been reduced compared to the values in catalog part 5 "Motors operating with frequency converters" of the catalog:

Frame size	2 pole n _{max} in rpm	f _{max} in Hz
180	3300	55
200	3100	51

This is particularly important to be observed for converter-fed operation and operation on 60 Hz line supplies. Option: 1LG6 motors in the design for Zones 21/22.

- 17) CCC certification is required for
 - 2-pole motors ≤2.2 kW
 - 4-pole motors ≤1.1 kW
 - 6-pole motors ≤0.75 kW
 - 8-pole motors ≤0.55 kW
- 18) Can be combined with deep-groove bearings of series 60..., 62.. and 63... Not possible with parallel roller bearings (e.g. bearings for increased cantilever forces, order code **K20**).
- When motors which have a longer or shorter shaft extension are ordered, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The feather-keys are supplied in every case.
 - For order codes **Y55** and **K16**:
 - Dimensions D and DA ≤ internal diameter of roller bearing (see dimesnion tables under "Dimensions")
 - Dimensions E and EA ≤2 x length E (normal) of the shaft extension
 For an explanation of the order codes, see catalog part 0 "Introduction".
- 20) For 1LA5/6/7/9 motors and 1LG with metal external fan, converter-fed operation is permitted. The metal external fan is standard for these motors in the version for Zone 21/22. The metal external fan is not possible in combination with a low-noise version order code K37 or K38.

Special versions	Additional identification code -Z with order	Motor type frame size										
	code and plain text if required	56 63 71 80 9	90 100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zor Cast-iron series 1LA6 and 1L	nes 2, 21, 22	with type of protection "n" or								200	200	010
			1LA	6 (cast	-iron)		1LG	4 (cast-	-iron)			
Design for Zones 1, 2, 21 and 22	according to	ATEX 1)										
Design for Zone 2 for mains-fed operation Ex nA II T3 to IEC/EN 60079-15 2)	M72		1	✓	✓	1	1	✓	✓	✓	✓	1
Design for Zone 2 for converter-fed operation, reduced output Ex.nA II T3 to IEC/EN 60079-15 2) 3) 4)	M73		✓	√	1	✓	1	1	1	1	1	✓
Design for Zones 2 and 22, for non-conducting dust (IP55), for mains-fed operation 5	M74		1	1	1	✓	1	1	1	1	1	1
Design for Zones 2 and 22, for non-conducting dust (IP55), for converter-fed operation, derating 3)4)5)	M75		✓	1	1	√	1	1	1	1	1	1
Design for Zone 21, as well as Zone 22 for conducting dust (IP65) for mains-fed operation ⁶⁾	M34		-	-	-	-	1	1	1	1	1	1
Design for Zone 21, as well as Zone 22 for conducting dust (IP65) for converter-fed operation, derating ^{2) 4) 6)}	M38		_	-	-	-	1	✓	✓	✓	✓	1
Design for Zone 22 for non-conducting dust (IP55) for mains-fed operation	M35		1	1	1	1	1	1	1	1	1	1
Design for Zone 22 for non-conducting dust (IP55) for converter-fed operation, derating ^{2) 4)}	M39		✓	✓	✓	1	1	1	1	1	1	1
VIK design (comprises Zone 2 for mains-fed operation, without Ex nA II marking on rating plate)	K30		1	1	1	1	1	1	1	1	✓	1
Ex nA II on VIK rating plate	C27		✓	1	1	✓	1	✓	1	✓	1	1
Alternative converter (SIMOVERT MASTERDRIVES, SINAMICS G110, SINAMICS S120 or ET 200S FC)	Y68 • and converter type		0	0	0	0	0	0	0	0	0	0
Motor protection												
With PTC thermistors for alarm for converter-fed operation in Zones 2, 21, 22 ?)	A10		/	√	√	<i>\</i>	1	√	√	√	1	<i>\</i>
Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping 7)	A11		1	1	1	1	1	1	1	1	✓	1
Motor protection with PTC thermistors with 6 embedded temperature sensors for alarm and tripping 7)	A12		1	1	1	1	1	✓	√	✓	✓	✓
Motor temperature detection with embedded temperature sensor KTY 84-130 7)	A23		✓	1	1	✓	1	✓	1	✓	1	✓
Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 7)	A25		✓	1	1	✓	1	✓	1	✓	✓	✓
Installation of 3 PT 100 resistance thermometers ⁷⁾	A60		1	1	1	1	1	1	1	1	1	1
Installation of 6 PT 100 resistance thermometers in stator winding ⁷⁾	A61		-	-	-	-	✓	1	1	1	1	1

-																	
Special versions	Additional identification code -Z with order		Motor	type f	rame s	ize											
	code and plain text if																
Self-ventilated motors in Zor	required	with t	56 type c	63	71 tectio	80 n "n"	90 or pro	100	112 n. aga	132	160 Just ex	180 (plosi	200	225	250	280	315
Cast-iron series 1LA6 and 1L			ype c	n pro			oi pio	icono	ni aga	iiiist c	iusi c	кріозі	0113				
								1LA6	(cast-	iron)		1LG4	(cast-	iron)			
Motor protection (continued)	A 70												,	,	,	,	,
Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings 7)	A72							_	_	_	_	V	•	,	•	•	V
Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings 7)	A78							-	-	-	-	1	✓	✓	✓	✓	√
Installation of 2 PT 100 double screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings ⁷⁾	A80							-	-	-	-	1	✓	✓	✓	1	√
Motor connection and connection																	
Two-part plate on connection box Connection box on RHS	K06 K09							<u>-</u> ✓		<u>-</u> ✓	<u>-</u> ✓	<u>-</u> ✓	✓ ✓	✓ ✓	✓ ✓	/	1
Connection box on LHS	K10							1	<u>/</u>	<u>/</u>	<u>/</u>	1	<u>/</u>	1	<u>/</u>	1	1
Connection box on top, feet screwed on	K11							-	-	-	-	1	1	1	1	1	✓
Connection box in cast-iron	K15							-	-	-	-	1	1	1		_	
version One cable gland, metal 8)	K54							1	/	/	/	1	/	/	/	/	/
Cable gland, maximum	K55							O. R.	O. R.		-	O. R.	O. R.	O. R.	O. R.	-	
configuration 8) Rotation of the connection box	K83							1	/	/	1	1	1	1	1	1	√
through 90°, entry from DE																	
Rotation of the connection box through 90°, entry from NDE	K84							✓	√	√	✓	1	√	✓	√	√	✓
Rotation of connection box through 180°	K85							1	1	1	1	1	1	/	1	1	✓
Next larger connection box	L00							-	-	-	-	1	1	1	1	1	1
External earthing	L13																
Auxiliary connection box 1XB3 020								-	_	_	_	1	✓	✓	√ 9)	✓ ✓ ⁹⁾	✓ ✓ ⁹⁾
Saddle terminal for connection without cable lug, accessories pack (6 items)	M47							_	_	_	_	_	_	_	y 5)	y 3)	y 3)
Windings and insulation																	
Increased air humidity/temperature with 30 to 60 g water per m ³ of air	C19							1	1	1	1	1	✓	/	✓	/	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 %	C22							✓	1	1	✓	1	✓	1	✓	✓	√
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 %	C23							✓	1	✓	✓	✓	✓	✓	✓	✓	√
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 %	C24							1	1	1	1	√	✓	1	✓	✓	√
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 %	C25							✓	✓	1	√	✓	✓	✓	✓	✓	√
Increased air humidity/temperature with 60 to 100 g water per m ³ of air	C26							1	1	1	✓	1	1	✓	1	1	1
Temperature class 155 (F), used acc. to 130 (B), with increased coolant temperature and/or site altitude	Y50 • and specified output, CT°C or SA m above sea level							J	1	1	/	V	1	1	1	/	7

Special versions	Additional identification code -Z with order code and	M	otor typ	e frame	size											
	plain text if required	56	63	3 71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zor Cast-iron series 1LA6 and 1L	nes 2, 21, 22															
							1LA6	(cast-	iron)		1LG4	(cast-	iron)			
Colors and paint finish											_	_	_	_	_	_
Standard finish in RAL 7030 stone gray							_									_
Standard finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y53 • and standard finish RAL						-	-	-	-	✓	✓	✓	✓	✓	✓
Special finish in RAL 7030 stone gray 10)	K26							0	0	0	1	1	1	1	1	1
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y54 • and special fin- ish RAL						/	/	/	✓	1	✓	✓	✓	√	√
Special finish in special RAL colors: For RAL colors, see "Special finish in special RAL colors" on Page 0/19	Y51 • and special fin- ish RAL						J	√	✓	✓	✓	✓	✓	✓	✓	/
Offshore special finish	M91						O. R.	O. R.			1	✓	✓	✓	✓	1
Sea air resistant special finish	M94						O. R.		0. R.	0. R.	0. R.	0. R.	O. R.	0. R.		
Unpainted (only cast iron parts primed)	K23						0	0	0	0	0	0	0	0	0	0
Unpainted, only primed	K24						/	1	/	/	1	/	/	/	/	1
Special technology																
Mounting of explosion-proof rotary pulse encoder for use in Zones 2, 21, 22 ¹¹⁾	H86						1	1	1	1	1	✓	1	1	1	1
Mounting of explosion-proof separately driven fan Ex nA for use in Zone 2 12)	M95						_	-	-	-	-	-	✓	✓	1	1
Mounting of explosion-proof separately driven fan II 2D for use in Zone 21 12)	M96						-	-	-	-	-	-	✓	✓	1	1
Mounting of explosion-proof separately driven fan II 3D for use in Zone 22 ¹²⁾	M97						1	1	1	1	1	✓	✓	✓	1	1
Mechanical design and degrees of																
Drive-end seal for flange- mounting motors with an oil-tightness of up to 0.1 bar Not possible for IM V3 type of construction ¹³⁾	K17						✓	/	✓	✓	✓	✓	1	✓	√	✓
Low-noise version for 2-pole motors with clockwise direction of rotation ¹⁴)	K37						-	-	1	1	1	1	√	1	1	1
Low-noise version for 2-pole motors with counter-clockwise direction of rotation ¹⁴)	K38						-	-	1	1	1	✓	✓	✓	1	1
IP65 degree of protection ¹⁵⁾	K50						✓	✓	✓	✓	1	✓	✓	✓	✓	✓
IP56 degree of protection (non-heavy-sea) 16)	K52						✓	✓	✓	✓	✓	✓	✓	✓	✓	1
Vibration-proof version	L03						1	1	1	1	-	-	-	-	-	-
Condensation drainage holes 17)	L12						1	✓	✓	✓						
Rust-resistant screws (externally)	M27						1	1	1	/	1	/	/	/	✓	/
Mechanical protection for encoder 18)	M68						✓	1	1	√	✓	1	✓	1	✓	✓

Special versions

Special versions																
Special versions	Additional identification code -Z with order	M	otor type	frame si	ize											
	code and plain text if															
Self-ventilated motors in Zor	required	50 with tyr		71 tection	80 a "n" c	90 or proi	100 ectio	112 n aga	132	160	180 volosi	200 ons –	225	250	280	315
Cast-iron series 1LA6 and 1L		. With typ	o or pro	1001101	、	л рго		Ť		luot C						
Coolant temperature and site alti	tude						1LA6	(cast-i	iron)		1LG4	(cast-	iron)			
Coolant temperature –40 °C to +40 °C for EX motor ¹⁹⁾	D19						✓	1	1	1	1	1	1	1	1	1
Designs in accordance with stand	dards and sp	ecification	ıs													
Electrical according to NEMA MG1-12	D30						/	1	1	1	1	1	1	1	1	1
Ex certification for China (only valid for Zone 2)	D32						✓	✓	✓	1	1	✓	✓	✓	✓	1
Bearings and lubrication																
Measuring nipple for SPM shock pulse measurement for bearing inspection	G50						/	✓	✓	✓	✓	✓	1	✓	✓	✓
Bearing design for increased cantilever forces ²⁰⁾	K20						✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Special bearing for DE and NDE, bearing size	K36						-	-	-	-	1	✓	✓	✓	√ ²¹⁾	√ ²¹⁾
Regreasing device	K40						/	/	/	√	1	/	/	/		
Located bearing DE Located bearing NDE	K94						<u>/</u>	✓ ✓	✓ ✓	<u>/</u>	✓ □	<u>/</u>	<u>√</u>	<u>√</u>	<u>√</u>	✓ □
Insulated bearing cartridge	L04 L27						_	_	_	_	_	_	<u> </u>	<u> </u>	<u> </u>	/
Balance and vibration quantity													•	·	·	•
Vibration quantity A																
Vibration quantity B ²²⁾	K02						/	1	1	✓	1	/	1	/	/	/
Full key balancing	L68						✓	✓	✓	✓	1	✓	✓	✓	✓	✓
Balancing without key	M37						1	✓	✓	✓	1	✓	1	1	✓	✓
Shaft and rotor																
Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors ²³⁾	K04						✓	√	1	✓ 	√	√	√	√	1	✓
Second standard shaft extension ²⁴⁾	K16						1	1	1	/	1	1	1	1	/	1
Shaft extension with standard dimensions without featherkey way	K42						1	✓	✓	✓	✓	✓	✓	✓	✓	1
Concentricity of shaft extension in accordance with DIN 42955	L39						/	1	1	1	1	1	1	1	/	1
	M65						1	✓	/	/	-	-	-	-	-	-
Non-standard cylindrical shaft	Y55 • and								1		ſ	1		1	1	1
Non-standard cylindrical shaft extension ²⁵⁾	identifica- tion code						•	•	•	•	·	·	•	•	•	•
Heating and ventilation																
Fan cover for textile industry	H17						<u>/</u>	<u>/</u>	<u>/</u>	<u>/</u>	-	-	-	-	-	-
Metal external fan ²⁶⁾ Anti-condensation heater,	K35 M15						✓	✓	✓	✓ O. R.	✓	✓	✓	✓	✓	√ O. R.
Ex. 230 V Anti-condensation heater.	M14									O. R.						
Ex. 115 V	Y81 • and						0.11.	O. N.	O. II.	O. N.	O. N.	O. N.			O. II.	
Separately driven fan with non- standard voltage and/or frequency	identifica- tion code						_	_	_	_	_	_	/	/	•	/
Rating plate and extra rating plat	es B06						,	,	,	,	,	,	,	,	/	1
Second lubricating plate, supplied loose							<u>, </u>	<u> </u>			,		<u> </u>	<u>, </u>		
Second rating plate, loose Extra rating plate or rating plate	K31 Y80 • and						1	1	1	1	1	1	1	1	1	1
with deviating rating plate data	identifica- tion code						,	•	•	•	•	•	•	•	•	•
Extra rating plate with identification code	identifica-						✓	1	1	1	1	1	1	1	1	1
Additional information on rating	tion code Y84 • and						1	1	1	1	1	1	1	1	/	1
plate and on package label (maximum of 20 characters)	identifica- tion code															

For legend and footnotes, see Page 4/119.

Special versions

Special versions Self-ventilated motors in Zor	Additional identification code -Z with order code and plain text if required) with 1	56	63	frame 71	80	90 ' or pr	100	112 on aga	132	160 dust e	180 Ynlos	200 ions -	225	250	280	315
Cast-iron series 1LA6 and 1L		2 WILII (type (oi pic	recti	JII II	or pr	Olectic	Jii ay	allist (aust e	xpios	10115 -				
Cast-IIOII selles ILAO allu II	_4							41.00				41.0					
								1LA6	(cast	-iron)		1LG ²	4 (cast-	ıron)			
Packaging, safety notes, docume	entation and	test cer	tificate	es													
Acceptance test certificate 3.1 according to EN 10204	B02							1	1	1	1	1	1	1	1	1	1
Operating instructions German/ English enclosed in print	B23								0	_	0	0	0	0	0	0	0
Type test with heat run for horizontal motors, with acceptance	F83							1	1	1	1	1	1	1	1	1	1
Wire-lattice pallet	L99							0	0	0	0	-	_	-	-	-	-
Connected in star for dispatch	M32							1	1	1	/	1	/	/	/	/	1
Connected in delta for dispatch	M33							1	1	1	/	1	/				

- Standard version
- Without additional charge
- This order code only determines the price of the version Additional plain text is required.
- O. R. Possible on request
- ✓ With additional charge
- Not possible
- 1) Only permitted for use in accordance with temperature class 130 (B).
- 2) These motors do not have a rated voltage range stamped on the rating plate.
- 3) According to the standard, the motor and converter must be tested as a unit. A "Manufacturer test certificate" is available for a defined spectrum of Siemens motors (frame sizes 63 M to 315 L)/converter. Please inquire in the case of a non-Siemens converter (additional charge).
- With this option, PTC thermistors for temperature class 130 (B) are included. For compliance with temperature class 130 (B), derating is necessary in the case of converter-fed operation in Zones 2, 21 and 22. The operating data for the MICROMASTER converter series from Siemens are specified on the rating plate as standard. Derating information is available on request. For converter-fed operation only voltage codes/order codes with only one voltage are permitted, see also Page 4/82.
- 5) In combination with order codes D19, K30, M95, M96 and M97 please inquire. Not possible in combination with order codes D32, K50 and K52.
- Zone 21 takes into account conducting and non-conducting dust.
- 7) Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended. When used in hazardous areas, a certified tripping unit is required. KTY 84-130 and PT 100 are not permitted as sole protection. Full motor protection for mains-fed operation implemented only with PTC thermistors, please inquire.
- For 1LA6 and 1LG6 motors additional charge only applies to Zone 22. Designs for Zones 2 and 21 already have a certified metal cable gland in the standard version. Standard with designs for Zone 2, Zone 21 and VIK.
- Standard with designs for Zone 2, Zone 21 and VIK
- 10) For frame sizes 100 to 160, do not specify an order code. Order code is only necessary for frame sizes 180 to 315.
- 11) In combination with order codes C19, C26, L27, M95, M96 and M97 please inquire. Not possible in combination with order code K16.
 - Furthermore a combination with protective cover is not possible. Therefore a suitable cover must be implemented by the end user in vertical mounting position to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0).
- 12) In combination with order codes C19, C22, C23, C24, C25, C26, C27, D19, H86, K30, K50 and K52 please inquire. Not possible in combination with order code K16. The type of protection of the separately driven fan must correspond to the
- 13) Not possible for motor series 1LG4 for 2-pole motors.

type of protection of the motor.

- 14) For 1LG4 motors a second shaft extension is not possible in the low-noise version.
- 15) Order code K50 (IP65 degree of protection) can only be ordered for Zone 2. For Zone 21, IP65 degree of protection is standard. Not possible for Zone 22, because only IP55 degree of protection is required.

- 16) Order code K52 IP56 degree of protection (non-heavy-sea) is only possible for Zone 2. Not admissible for Zone 21 (IP65 degree of protection) and Zone 22 (IP55 degree of protection).
- 17) For 1LA6 motors: When supplied the condensation drainage holes are sealed at the drive end DE and non-drive end NDE for IP55, IP56 and IP65 degrees of protection. If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath.
- 18) Not necessary when a rotary pulse encoder is combined with a separately driven fan, because in this case the rotary pulse encoder is installed under the fan cover.
- ¹⁹⁾ Not possible in combination with order code **L03**.
- Not possible for 2-pole 1LG4 motors, frame size 315 L in vertical types of construction; bearings for increased cantilever forces at vibration quantity level B available on request for 1LG4 motors. Not possible for 1LG4 motors in the combination "Concentricity of the shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors" order code K04.
- 21) Additional charge for 2-pole motors. With 4-pole to 8-pole motors, standard version.
- 22) Not possible in combination with parallel roller bearings (e.g. bearings for increased cantilever forces, order code **K20**).
- ²³⁾ Can be combined with deep-groove bearings of series 60.., 62.. and 63... Not possible in combination with parallel roller bearings (e.g. bearings for increased cantilever forces, order code **K20**).
- Possible for motors of frame size 315 and above in vertical types of construction or 2-pole for version with second shaft extension on request. Version with protective cover not possible.
- When motors which have a longer or shorter shaft extension than normal are ordered, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The featherkeys are supplied in every case.

For order codes Y55 and K16:

- Dimensions D and DA ≤ internal diameter of roller bearing (see dimesnion tables under "Dimensions")
- Dimensions E and EA ≤2 x length E (normal) of the shaft extension
 For an explanation of the order codes, see catalog part 0 "Introduction".
- 26) For 1LA5/6/7/9 motors and 1LG with metal external fan, converter-fed operation is permitted. The metal external fan is standard for these motors in the version for Zone 21/22. The metal external fan is not possible in combination with the low-noise version order code K37 or K38.

Special versions

Special versions Motor type frame size

Additional identification code **-Z** with order

	code and										
	plain text if required	56	63 71	80 90 100	112 132	160 180	200	225	250	280	315
Self-ventilated motors in Zones 2, 21 an Cast-iron series 1LG6	d 22 with typ	oe of protec	ction "n"	or protectio	n against d	ust explo	sions	S –			
						1LG	6 (cas	st-iron)		
Design for Zones 1, 2, 21 and 22 according to											
Design for Zone 2 for mains-fed operation Ex nA II T3 to IEC/EN 60079-15 ²⁾	M72					1	<i>\</i>		<i></i>	<i></i>	/
Design for Zone 2 for converter-fed operation, reduced output Ex nA II T3 to IEC/EN 60079-15 ^{2) 3) 4)}	M73					1	✓	✓	✓	1	1
Design for Zones 2 and 22, for non-conducting dust (IP55), for mains-fed operation 5)	M74					✓	1	✓	✓	✓	✓
Design for Zones 2 and 22, for non-conducting dust (IP55), for converter-fed operation, derating 4)5)	M75					✓	1	1	1	1	✓
Design for Zone 21, as well as Zone 22 for conducting dust (IP65) for mains-fed operation ⁶⁾	M34					✓	1	1	1	1	1
Design for Zone 21, as well as Zone 22 for conducting dust (IP65) for converter-fed operation, derating ^{2) 4) 6)}	M38					✓	✓	1	✓	1	✓
Design for Zone 22 for non-conducting dust (IP55) for mains-fed operation	M35					1	1	1	1	1	1
Design for Zone 22 for non-conducting dust (IP55) for converter-fed operation, derating ^{2) 4)}	M39					1	✓	✓	✓	✓	✓
VIK design (comprises Zone 2 for mains-fed operation, without Ex nA II marking on rating plate)	K30					✓	✓	✓	✓	✓	✓
Ex nA II on VIK rating plate	C27					1	1	1	✓	1	✓
Alternative converter (SIMOVERT MASTERDRIVES, SIMOVERT \$120)	Y68 • and converter type					0	0	0	0	0	0
Motor protection											
operation in Zones 2, 21, 22 7)	A10					✓	1	✓	✓	✓	✓
Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping 7)	A11					✓	1	✓	✓	✓	✓
Motor protection with PTC thermistors with 6 embedded temperature sensors for alarm and tripping 7)	A12					1	1	✓	1	1	✓
Motor temperature detection with embedded temperature sensor KTY 84-130 7)	A23					✓	1	1	1	1	1
Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 7)	A25					✓	1	1	1	1	1
Installation of 3 PT 100 resistance thermometers 7)	A60					✓	1	1	1	1	1
Installation of 6 PT 100 resistance thermometers in stator winding ⁷⁾	A61					✓	1	1	1	1	1
Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings ⁷⁾	A72					1	1	1	1	1	1
Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings ⁷⁾	A78					√	1	1	1	1	√
Installation of 2 PT 100 double screw-in resistance thermometers (three-wire circuit) for rolling-contact bearings ⁷⁾	A80					√	1	1	1	1	1

Special versions	Additional identification code -Z with order		Moto	r type	fram	ne size											
	code and plain text if required		56	63	71	80 9	0 1	00	112	132 16	0 180	200) 2	25	250	280	315
Self-ventilated motors in Zones 2, 21 ar Cast-iron series 1LG6	nd 22 with typ	oe of pr	otec	tion '	"n"	or pro	tecti	ion	again	st dust	explo	sion	ıs –				
											1LG	6 (ca	st-ir	ron)			
Motor connection and connection box	1/00																
Two-part plate on connection box	K06										-	<u> </u>	_/		/	/	√
Connection box on RHS	K09										1	<u>/</u>	_/		/	/	√
Connection box on LHS	K10										1	√	_/		<u>/</u>	1	√
Connection box on top, feet screwed on	K11										1	√	_/		<u>/</u>	<u>/</u>	<u>/</u>
Connection box in cast-iron version	K15										1	√	_/		<u> </u>	<u> </u>	<u> </u>
One cable gland, metal ⁸⁾ Cable gland, maximum configuration ⁸⁾	K54 K55										√	✓	/		✓	✓	✓
Rotation of the connection box through 90°.	K83										O. F	1. ∪. ✓	H. C		J . R.	. O. R	. O. R.
entry from DE											,						•
Rotation of the connection box through 90°, entry from NDE	K84										1				✓ 	<i>'</i>	√
Rotation of connection box through 180°	K85										1	<u>/</u>	_/		/	1	√
Next larger connection box	L00										1	√	_/		✓ <u> </u>	1	√
Auxiliary connection box	L97										1	✓	_/		✓ ✓ ⁹⁾	✓ ✓ ⁹⁾	✓ ✓ ⁹⁾
Saddle terminal for connection without cable lug, accessories pack (6 items)	M47										_	-	_		/ 3)	/ 3)	J 3)
Windings and insulation																	
Increased air humidity/temperature with 30 to 60 g water per m³ of air	C19										√	✓			✓	✓	<i>\</i>
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 $^{\circ}\text{C}$, derating approx. 4 $\%$	C22										✓	✓	✓		1	1	✓
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 $^{\circ}\text{C}$, derating approx. 8 $\%$	C23										✓	1	/	•	1	1	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 %	C24										✓	1	/	•	1	1	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 %	C25										✓	1	/	,	1	1	1
Increased air humidity/temperature with 60 to 100 g water per per m³ of air	C26										1	1	/	,	1	1	1
Temperature class 155 (F), used acc. to 130 (B), with a higher coolant temperature and/or site altitude	Y50 • and specified output, CT °C or SA m above sea level										1	1	1	,	√	√	✓
Colors and paint finish																	
Standard finish in RAL 7030 stone gray														1			
Standard finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y53 • and standard fin- ish RAL											/		•	,	<i>y</i>	
Special finish in RAL 7030 stone gray	K26										1	/	/	,	/	1	/
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y54 • and special finish RAL										1	1	/	,	1	√	✓
Special finish in special RAL colors: For RAL colors, see "Special finish in special RAL colors" on Page 0/19	Y51 • and special finish RAL										✓	1	/	,	1	1	1
Offshore special finish	M91										1	/		,	/	/	/
Sea air resistant special finish	M94										_						. O. R.
Unpainted (only cast-iron parts primed)	K23										0	0	C		0	0	0
Unpainted, only primed	K24										1	1	/	,	✓	1	✓

Special versions

Additional identification Special versions Motor type frame size

	identification code -Z with order code and plain text if required		3 71	80 90		112 132			200		250	280	315
Self-ventilated motors in Zones 2, 21 an Cast-iron series 1LG6	id 22 with typ	be of protection	on "n"	or prot	ection	against	dust ex	(plo	sions				
								1LG	6 (cas	t-iron))		
Special technology													
Mounting of explosion-proof rotary pulse encoder for use in Zones 2, 21, 22 10)	H86							✓	1	1	✓	1	✓
Mounting of explosion-proof separately driven fan Ex nA for use in Zone 2 11)	M95							_	-	✓	✓	1	✓
Mounting of explosion-proof separately driven fan II 2D for use in Zone 21 11)	M96							_	-	1	1	1	✓
Mounting of explosion-proof separately driven fan II 3D for use in Zone 22 11)	M97							✓	/	1	1	1	/
Mechanical design and degrees of protection													
Drive-end seal for flange-mounting motors with an oil-tightness of up to 0.1 bar Not possible for IM V3 type of construction and 2-pole motors	K17							✓	1	1	1	1	1
Low-noise version for 2-pole motors with clockwise direction of rotation ¹²⁾	K37							-	-	-	-	-	-
Low-noise version for 2-pole motors with counter-clockwise direction of rotation ¹²	K38							-	-	-	-	-	-
IP65 degree of protection ¹³⁾	K50							/	✓	✓	✓	/	✓
IP56 degree of protection (non-heavy-sea) 14)	K52							<u>/</u>	<u>/</u>	<u>/</u>	<u>/</u>	<u>/</u>	<u>/</u>
Condensation water holes ¹⁵⁾	L12							<u> </u>	<u> </u>	<u> </u>		<u> </u>	
Rust-resistant screws (externally)	M27							√ ′	<u>/</u>	<u>/</u>	√	<u>/</u>	√
Mechanical protection for encoder ¹⁶⁾	M68							/	/	/	/	/	✓
Coolant temperature and site altitude Coolant temperature –40 °C to +40 °C for EX motor ¹⁷⁾	D19							/	1	✓	1	1	1
Designs in accordance with standards and sp	ecifications												
Electrical according to NEMA MG1-12 (standard version with EPACT)	D30							_	_	_	_	_	_
Ex certification for China (only valid for Zone 2)	D32							/	1	1	1	1	✓
Bearings and lubrication													
Measuring nipple for SPM shock pulse measurement for bearing inspection	G50							✓	1	1	√	1	✓
Bearing design for increased cantilever forces ¹⁸)	K20							✓	1	1	1	1	1
Special bearing for DE and NDE, bearing size	K36							✓	✓	✓	1	√ ¹⁹⁾	
Regreasing device	K40							<u>/</u>	<u>/</u>	<u>/</u>	<u>/</u>		
Located bearing DE	K94							<u>/</u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>	
Located bearing NDE	L04 L27												
Insulated bearing cartridge Balance and vibration quantity	LZI							_	_	•	•	•	V
Vibration quantity A											_		_
Vibration quantity Pt Vibration quantity B ²⁰⁾	K02							<u>-</u>	-				
Full key balancing	L68							/	1	1	/	1	/
Balancing without key	M37							/	1	1	1	1	1
Shaft and rotor													
Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors ²¹⁾	K04							✓	✓	1	1	✓	✓
Second standard shaft extension ²²⁾	K16							✓	1	1	/	/	/
Shaft extension with standard dimensions without featherkey way	K42							/	1	1	1	1	1
Concentricity of shaft extension in accordance with DIN 42955 Tolerance R	L39							✓	1	✓	1	1	√
Non-standard cylindrical shaft extension ²³⁾	Y55 • and identification code							✓	1	✓	1	1	1

Special versions

Special versions	Additional identification code -Z with order code and plain text if	Мо	otor type	e fram	e size										
	required	56	63	71	80 90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zones 2, 21 an Cast-iron series 1LG6	d 22 with typ	oe of prot	ection	"n"	or prot	ection	agai	nst d	ust e	xplo	sions	\$ —			
										1LG	6 (cas	t-iron)		
Heating and ventilation															
Metal external fan ²⁴⁾	K35									1	1	1	1	1	✓
Anti-condensation heater, Ex. 230 V	M15									O.R	. O. R	. O. R	. O. R	. O. R	. O. R.
Anti-condensation heater, Ex. 115 V	M14									O.R	. O. R	. O. R	. O. R	. O. R	. O. R.
Separately driven fan with non-standard voltage and/or frequency	Y81 • and identification code									-	-	✓	1	1	✓
Rating plate and extra rating plates															
Second lubricating plate, supplied loose	B06									1	1	1	1	1	1
Second rating plate, loose	K31									1	1	/	/	/	✓
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification code									1	1	1	1	1	1
Extra rating plate with identification code	Y82 • and identification code									1	1	1	1	1	1
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code									1	1	1	1	1	1
Packaging, safety notes, documentation and	test certificate	s													
Acceptance test certificate 3.1 according to EN 10204	B02									✓	1	1	1	1	1
Operating instructions German/English enclosed in print	B23									_	_	_	_	_	_
Type test with heat run for horizontal motors, with acceptance	F83									1	1	1	1	1	✓
Connected in star for dispatch	M32									/	/	/	/	1	1

Standard version

Connected in delta for dispatch

- Without additional charge 0
- This order code only determines the price of the version Additional plain text is required.

M33

- O. R. Possible on request
- With additional charge
- Not possible

IEC Squirrel-Cage Motors

Explosion-proof motors

Special versions

- 1) Only permitted for use in accordance with temperature class 130 (B).
- These motors do not have a rated voltage range stamped on the rating
- According to the standard, the motor and converter must be tested as a unit. A "Manufacturer test certificate" is available for a defined spectrum of Siemens motors (frame sizes 63 M to 315 L)/converter. Please inquire in the case of a non-Siemens converter (additional charge).
- With this option, PTC thermistors for temperature class 130 (B) are included. For compliance with temperature class 130 (B), derating is necessary in the case of converter-fed operation in Zones 2, 21 and 22. Derating information is available on request.
- In combination with order codes D19, K30, M95, M96 and M97 please inquire. Not possible in combination with order codes D32, K50 and K52.
- Zone 21 takes into account conducting and non-conducting dust
- Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended. When used in hazardous areas, a certified tripping unit is required. KTY 84-130 and PT 100 are not permitted as sole protection Full motor protection for mains-fed operation implemented only with PTC thermistors, please inquire.
- For 1LG6 motors, additional charge only applies to Zone 22. Designs for Zones 2 and 21 already have a cable entry in the standard version.
- Standard with designs for Zone 2, Zone 21 and VIK
- $^{10)}$ In combination with order codes C19, C26, L27, M95, M96 and M97 please inquire.

Not possible in combination with order code K16. Furthermore a combination with protective cover is not possible. Therefore a suitable cover must be implemented by the end user in vertical mounting position to prevent small parts from falling into the fan cover (see the standard IEC/EN 60079-0).

- In combination with order codes C19, C22, C23, C24, C25, C26, D19 H86, K50 and K52 please inquire
 - Not possible in combination with order code K16
 - The type of protection of the separately driven fan must correspond to the type of protection of the motor
- 12) Not necessary for 1LG6 motors because these motors are already noise
- Order code K50 (IP65 degree of protection) can only be ordered for Zone 2. For Zone 21, IP65 degree of protection is standard. Not possible for Zone 22, because only IP55 degree of protection is required.
- ¹⁴⁾ Order code **K52** IP56 degree of protection (non-heavy-sea) is only possible for Zone 2. Not admissible for Zone 21 (IP65 degree of protection) and Zone 22 (IP55 degree of protection).

- 15) When supplied the condensation drainage holes are sealed at the drive end DE and non-drive end NDE (IP55, IP56, IP65). If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath
- ¹⁶⁾ Not necessary when a rotary pulse encoder is combined with a separately driven fan, because in this case the rotary pulse encoder is installed under
- $^{17)}$ Not possible in combination with order code ${f L03}$
- $^{18)}$ Not possible for 2-pole 1LG6 motors, frame size 315 L in vertical types of construction; bearings for increased cantilever forces at vibration quantity level B available on request for 1LG6 motors. Not possible for 1LG6 motors in the combination "Concentricity of the shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors" – order code **K04**.
- ¹⁹⁾ Additional charge for 2-pole motors. With 4-pole to 8-pole motors, stan-
- Can be combined with deep-groove bearings of series 60.., 62.. and 63... Not possible with parallel roller bearings (e.g. bearings for increased cantilever forces, order code K20).
- ²¹⁾ Not possible in combination with parallel roller bearings (e.g. bearings for increased cantilever forces, order code K20).
- ²²⁾ Possible for motors of frame size 315 and above in vertical types of construction or 2-pole for version with second shaft extension on request. Version with protective cover not possible.
- ²³⁾ When motors which have a longer or shorter shaft extension than normal are ordered, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square jour nals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The featherkeys are supplied in every case. For order codes **Y55** and **K16**:

 - Dimensions D and DA ≤ internal diameter of roller bearing (see dimension tables under "Dimensions")
 - Dimensions E and EA ≤2 x length E (normal) of the shaft extension For an explanation of the order codes, see catalog part 0 "Introduction".
- ²⁴⁾ For 1LA5/6/7/9 motors and 1LG with metal external fan, converter-fed operation is permitted. The metal external fan is standard for these motors in the version for Zone 21/22. The metal external fan is not possible in combination with the low-noise version - order code K37 or K38

Accessories

Overview

Slide rails with fixing bolts and tensioning screws to DIN 42923

Slide rails are used to tension the belt of a machine easily and conveniently when a belt tightener is not available. They are fixed to the base using stone bolts or foundation blocks.

The assignment of slide rails to motor size can be found in DIN 42923. For motors of frame sizes 355 to 450, there are no standardized slide rails (please inquire).

Available from:

Lütgert & Co. GmbH Postfach 42 51 33276 Gütersloh, Germany Tel. +49 (0)5241-7407-0 Fax +49 (0)5241-7407-90

http://www.luetgert-antriebe.de e-mail: info@luetgert-antriebe.de

Foundation block acc. to DIN 799

The foundation blocks are inserted into the stone foundation and embedded in concrete. They are used for fixing machines of medium size, slide rails, pedestal bearings, baseframes, etc. After the fixing bolts have been unscrewed, the machine can be dragged without it having to be lifted.

When the machine is initially installed, the foundation block that is bolted to the machine (without washers) and fitted with taper pins is not embedded with concrete until the machine has been fully aligned. In this case, the machine is positioned 2 to 3 mm lower. The difference in shaft height is compensated by inserting shims on final installation. The taper pins safeguard the exact position of the machine when it is repeatedly removed and replaced without the need for realignment.

Available from:

Lütgert & Co. GmbH Postfach 42 51 33276 Gütersloh, Germany Tel. +49 (0)5241-7407-0 Fax +49 (0)5241-7407-90

http://www.luetgert-antriebe.de e-mail: info@luetgert-antriebe.de

Taper pins to DIN 258 with threaded ends and constant taper lengths

Taper pins are used for components that are repeatedly removed. The drilled hole is ground conical using a conical reamer until the pin can be pushed in by hand until the cone shoulder lies 3 to 4 mm above the rim of the hole.

It can then be driven in using a hammer until it is correctly seated. The pin is removed from the drilled hole by screwing on the nut and tightening it.

Standardized taper pins are available from general engineering suppliers.

Source, for example:

Otto Roth GmbH & Co. KG Rutesheimer Straße 22 70499 Stuttgart, Germany Tel. +49 (0)711-1388-0 Fax +49 (0)711-1388-233

http://www.ottoroth.de e-mail: info@ottoroth.de

Couplings for use in hazardous areas

The motor from Siemens is connected to the machine or gear unit through a coupling. Flender is an important coupling manufacturer with a wide range of products. For standard applications, Siemens recommends that elastic couplings of Flender types N-Eupex and Rupex or torsionally rigid couplings of types Arpex and Zapex are used. For special applications, Fludex and Elpex-S couplings are recommended. These coupling types are suitable for use in areas subject to explosion hazards and are offered with declaration of conformity and type test certificate according to directive 94/9/EU.

Source of supply: Siemens contact partner – ordering from Catalog Siemens MD 10.1 "FLENDER Standard Couplings"

or

A. Friedr. Flender AG Kupplungswerk Mussum Industriepark Bocholt Schlavenhorst 100 46395 Bocholt, Germany Tel. +49 (0)2871-92 2185 Fax +49 (0)2871-92 2579

http://www.flender.com e-mail: couplings@flender.com

IEC Squirrel-Cage Motors

Explosion-proof motors

Accessories

More information

Spare motors and repair parts

- Supply commitment for spare motors and repair parts following delivery of the motor
 - For up to 5 years, in the event of total motor failure, Siemens will supply a comparable motor with regard to the mounting dimensions and functions (the type series may vary).
 - Repair parts will be supplied for up to 5 years.
 - For up to 10 years, Siemens will provide information and will, if necessary, supply documentation for repair parts.
- When repair parts are ordered, the following details must be provided:
 - Designation and part number
 - Order No. and factory number of the motor

Example for ordering a fan cover 1LA7, frame size 160 M, 4-pole:

Fan cover No. 7.40, 1LA7 163-4AA60, factory number J783298901018

- For bearing types, see the "Introduction".
- Repair parts for 1MJ6, 1MJ7, 1MJ8, 1MJ1, 1ME8, 1ML8, 1LG8 motors and smoke-extraction motors are available on request.
- For standard components, a supply commitment does not apply.
- Support Hotline In Germany Tel.: 01 80/5 05 04 48

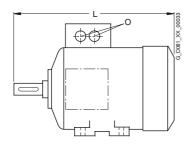
You will find telephone numbers for other countries on our Internet site

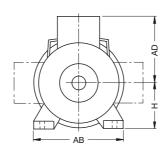
http://www.siemens.com/automation/service&support

Dimensions

Overview

Overall dimensions





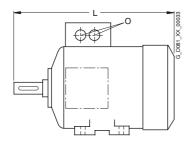
Frame size	Туре	Number of poles	Dimen:	sions AD	Н	AB	0
56 M	1LA7	o. po.cc	169	101	56	110	1 x M16 x 1.5
	1LA9 050		169	101	56	110	1 x M25 x 1.5 1 x M16 x 1.5
	1LA9 053		195	101	56	110	1 x M25 x 1.5 1 x M16 x 1.5 1 x M25 x 1.5
63 M	1LA7		202.5	101	63	120	1 x M16 x 1.5 1 x M25 x 1.5
	1LA9 063		202.5	101	63	120	1 x M16 x 1.5 1 x M25 x 1.5
	1LA9 061		228.5	101	63	120	1 x M16 x 1.5 1 x M25 x 1.5
	1MA7		202.5	135	63	120	1 x M16 x 1.5 1 x M25 x 1.5
71 M	1LA7		240	111	71	132	1 x M16 x 1.5 1 x M25 x 1.5
	1LA9		240	111	71	132	1 x M16 x 1.5 1 x M25 x 1.5
	1MA7		240	145	71	132	1 x M16 x 1.5 1 x M25 x 1.5
	1MJ6		299	201	71	140	1 x M25 x 1.5 1 x M25 x 1.5 1 x M25 x 1.5
80 M	1LA7		273.5	120	80	150	1 x M16 x 1.5 1 x M25 x 1.5
	1LA9 080		273.5	120	80	150	1 x M16 x 1.5
	1LA9 083		308.5	120	80	150	1 x M25 x 1.5 1 x M16 x 1.5 1 x M25 x 1.5
	1MA7		273.5	154	80	150	1 x M16 x 1.5 1 x M25 x 1.5
	1MA7 083-6.		308.5	154	80	150	1 x M16 x 1.5 1 x M25 x 1.5
	1MJ6		336	209	80	160	1 x M25 x 1.5 1 x M25 x 1.5
90 S/ 90 L	1LA7		331	128	90	165	1 x M16 x 1.5 1 x M25 x 1.5
002	1LA9		331	128	90	165	1 x M16 x 1.5 1 x M25 x 1.5
	1LA9 096-6K.		376	128	90	165	1 x M16 x 1.5 1 x M25 x 1.5
	1LA9 096-2		358	128	90	165	1 x M16 x 1.5 1 x M25 x 1.5
	1LA9 096-4		358	128	90	165	1 x M16 x 1.5 1 x M25 x 1.5
	1MA7		331	162	90	165	1 x M16 x 1.5 1 x M25 x 1.5
	1MJ6		383	218	90	168	1 x M25 x 1.5 1 x M25 x 1.5
100 L	1LA6		372	164	100	196	2 x M32 x 1.5
	1LA7		372	135	100	196	2 x M32 x 1.5
	1LA9 1LA9 107-4KA		407 442	135 135	100 100	196 196	2 x M32 x 1.5 2 x M32 x 1.5
	1MA6		372	164	100	196	2 x M32 x 1.5
	1MA7		372	135	100	196	2 x M32 x 1.5
	1MJ6		426	223	100	196	2 x M32 x 1.5 1 x M16 x 1.5

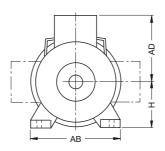
Frame	Туре	Number	Dimens				
size		of poles	L	AD	Н	AB	0
112 M	1LA6		393	178	112	226	2 x M32 x 1.5
	1LA7		393	148	112	226	2 x M32 x 1.5
	1LA9		431	148	112	226	2 x M32 x 1.5
	1MA6		393	178	112	226	2 x M32 x 1.5
	1MA7		393	148	112	226	2 x M32 x 1.5
	1MJ6		428	238	112	226	2 x M32 x 1.5 1 x M16 x 1.5
132 S/	1LA6		453	194	132	256	2 x M32 x 1.5
132 M	1LA7		452.5	167	132	256	2 x M32 x 1.5
	1LA9		452.5	167	132	256	2 x M32 x 1.5
	1LA9 131 1LA9 133	4	490.5 490.5	167 167	132 132	256	2 x M32 x 1.5 2 x M32 x 1.5
	1LA9 134	4	490.5	167	132	256 256	2 x M32 x 1.5
	1MA6		453	194	132	256	2 x M32 x 1.5
	1MA7		452.5	167	132	256	2 x M32 x 1.5
	1MA7 133-4		490	167	132	256	2 x M32 x 1.5
	1MJ6		515	258	132	256	2 x M32 x 1.5
							1 x M16 x 1.5
160 M/ 160 L	1LA6		588	226	160	300	2 x M40 x 1.5
160 L	1LA7		588	197	160	300	2 x M40 x 1.5
	1LA9		588	197	160	300	2 x M40 x 1.5
	1LA9 166		628	197	160	300	2 x M40 x 1.5
	1MA6		588	226	160	300	2 x M40 x 1.5
	1MA7 1MA7 166-4		588 628	197 197	160 160	300 300	2 x M40 x 1.5 2 x M40 x 1.5
	1MA7 166-6		628	197	160	300	2 x M40 x 1.5
	1MJ6		641	280	160	300	2 x M40 x 1.5 1 x M16 x 1.5
180 M/	1LA5		712	258	180	339	2 x M40 x 1.5
180 L	1LA9		712	258	180	339	2 x M40 x 1.5
	1LG4		669	262	180	339	2 x M40 x 1.5
	1LG4 188		720	262	180	339	2 x M40 x 1.5
	1LG6 183	2	720	262	180	339	2 x M40 x 1.5
	1LG6 183 1LG6 186	4 4, 6, 8	669 720	262 262	180 180	339 339	2 x M40 x 1.5 2 x M40 x 1.5
	1MJ6	1, 0, 0	715	306	180	339	2 x M40 x 1.5
200 L	1LA5		769.5	305	200	388	2 x M50 x 1.5
_00 L	1LA9		768.5	305	200	388	2 x M50 x 1.5
	1LG4		720	300	200	378	2 x M50 x 1.5
	1LG4 208	2, 6	777	300	200	378	2 x M50 x 1.5
	1LG6 206		720	300	200	378	2 x M50 x 1.5
	1LG6 207	2, 6	777	300	200	378	2 x M50 x 1.5
	1LG6 207	4, 8	720	300	200	378	2 x M50 x 1.5
	1MJ6		771.5	349	200	398	2 x M50 x 1.5

Dimensions

Overview (continued)

Overall dimensions





_	_	NI I	D:				
Frame size	Type	Number of poles	Dimens L	AD	Н	AB	0
225 S/ 225 M	1LA5 1LA5	2	806 776	305 305	225 225	426 426	2 x M50 x 1.5 2 x M50 x 1.5
	1LG4		789	325	225	436	2 x M50 x 1.5
	1LG4 223 1LG4 228	2	759 819	325 325	225 225	436 436	2 x M50 x 1.5 2 x M50 x 1.5
	1LG4 228	4, 6, 8	849	325	225	436	2 x M50 x 1.5
	1LG6 220 1LG6 223	4, 8 2	789 819	325 325	225 225	436 436	2 x M50 x 1.5 2 x M50 x 1.5
	1LG6 223 1LG6 228	4, 6, 8 2	849 869	325 325	225 225	436 436	2 x M50 x 1.5 2 x M50 x 1.5
	1LG6 228	4, 6	899	325	225	436	2 x M50 x 1.5
	1MJ7 1MJ7 223	2	839 809	377 377	225 225	436 436	2 x M50 x 1.5 2 x M50 x 1.5
250 M	1LG4 1LG4 258	4	887 957	392 392	250 250	490 490	2 x M63 x 1.5 2 x M63 x 1.5
	1LG6 253	2, 6, 8	887	392	250	490	2 x M63 x 1.5
	1LG6 253 1LG6 258	4 2, 4, 6	957 957	392 392	250 250	490 490	2 x M63 x 1.5 2 x M63 x 1.5
	1MJ7	2, ., 0	930	466	250	506	2 x M63 x 1.5
280 S/ 280 M	1LG4 1LG4 288	2, 4	960 1070	432 432	280 280	540 540	2 x M63 x 1.5 2 x M63 x 1.5
	1LG6 280	2, 4, 6, 8	960	432 432	280	540	2 x M63 x 1.5
	1LG6 283 1LG6 283	2, 4 6, 8	1070 960	432	280 280	540 540	2 x M63 x 1.5 2 x M63 x 1.5
	1LG6 288 1MJ7	2, 4, 6	1070 1010	432 491	280 280	540 557	2 x M63 x 1.5 2 x M63 x 1.5
315 S/	1LG4		1072	500	315	610	2 x M63 x 1.5
315 M/ 315 L	1LG4 310 1LG4 313	4, 6, 8 4, 6, 8	1102 1102	500 500	315 315	610 610	2 x M63 x 1.5 2 x M63 x 1.5
010 L	1LG4 316	2	1232	500	315	610	2 x M63 x 1.5
	1LG4 316 1LG4 317	4, 6, 8 2	1262 1232	500 500	315 315	610 610	2 x M63 x 1.5 2 x M63 x 1.5
	1LG4 317	4, 6, 8	1262	500	315	610	2 x M63 x 1.5
	1LG4 318 1LG4 318	8 6	1262 1402	500 500	315 315	610 610	2 x M63 x 1.5 2 x M63 x 1.5
	1LG6 310 1LG6 310	2 4, 6, 8	1072 1102	500 500	315 315	610 610	2 x M63 x 1.5 2 x M63 x 1.5
	1LG6 313	2	1232	500	315	610	2 x M63 x 1.5
	1LG6 313 1LG6 313	4, 6 8	1262 1102	500 500	315 315	610 610	2 x M63 x 1.5 2 x M63 x 1.5
	1LG6 316	2	1232	500	315	610	2 x M63 x 1.5
	1LG6 316 1LG6 317	4, 6, 8 2	1262 1372	500 500	315 315	610 610	2 x M63 x 1.5 2 x M63 x 1.5
	1LG6 317 1LG6 317	4, 6 8	1402 1262	500 500	315 315	610 610	2 x M63 x 1.5 2 x M63 x 1.5
	1LG6 318	2	1372	651	315	610	2 x M63 x 1.5
	1LG6 318 1LG6 318	4 6, 8	1402 1402	651 500	315 315	610 610	2 x M63 x 1.5 2 x M63 x 1.5
	1MJ7	2	1114	558	315	628	2 x M63 x 1.5
	1MJ7	4, 6, 8	1140	558	315	628	2 x M63 x 1.5

IEC Squirrel-Cage Motors

Explosion-proof motors

Dimensions

Overview (continued)

Notes on the dimensions

Dimension designations according to DIN EN 50347 and IEC 60072.

Fits

The shaft extensions specified in the dimension tables (DIN 748) and centering spigot diameters (DIN EN 50347) are machined with the following fits:

Dimension designation	ISO fit DIN ISO 286-2	2
D, DA	up to 30 over 30 to 50 over 50	j6 k6 m6
N	up to 250 over 250	j6 h6
F, FA		h9
K		H17
S	flange (FF)	H17

The drilled holes of couplings and belt pulleys should have an ISO fit of at least H7.

■ Dimension tolerances

For the following dimensions, the admissible deviations are given below:

Dimension designation	Dimension	Admissible deviation
Н	up to 250 over 250	- 0.5 - 1.0
E, EA		- 0.5

Keyways and feather keyways (dimensions GA, GC, F and FA) are made in compliance with DIN 6885 Part 1.

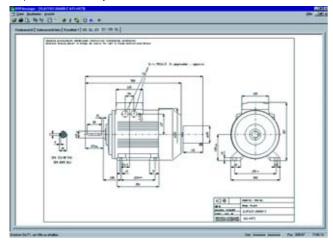
■ All dimensions are specified in mm.

More information

Dimension sheet generator

(part of the SD configurator)

A dimension drawing can be created in the SD configurator for every configurable motor. A dimension drawing can be requested for every other motor.



When a complete Order No. is entered with or without order codes, a dimension drawing can be called up under the "Documentation" tab.

These dimension drawings can be presented in different views and sections and printed.

The corresponding dimension sheets can be exported, saved and processed further in DXF format (interchange/import format for CAD systems) or as bitmap graphics.

The SD configurator has been integrated into the electronic Catalog CA 01 as a selection aid (for more information, see catalog part 11 "Appendix", "Selection tool SD-configurator").

The interactive Catalog CA 01 can be ordered from your local Siemens sales representative or on the Internet at

http://www.siemens.com/automation/CA01

At this address, you will also find links to Tips & Tricks and to downloads for function or content updates.

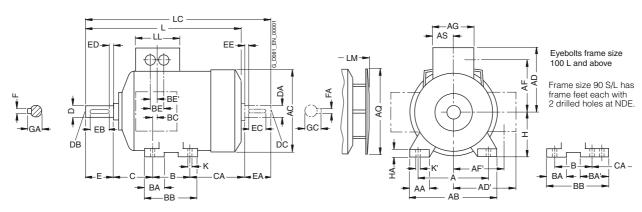
Order number for CA 01 10/2008, English International: DVD: E86060-D4001-A510-C7-7600

Dimensions

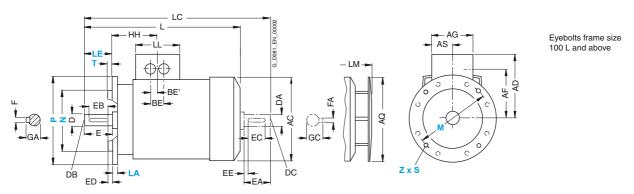
Dimensional drawings

Aluminum series 1MA7, frame sizes 63 M to 160 L

Type of construction IM B3



Types of construction IM B5 and IM V1



For mot	tor		Dime	ension	desig	nation	acc.	to IEC	;															
Frame size	Type	Number of poles	Α	AA	AB	AC ¹⁾	AD	AD'	AF	AF'	AG	AQ	AS	B*	ВА	BA'	BB	ВС	BE	BE'	С	CA*	Н	НА
63 M	1MA7 060 1MA7 063	2, 4, 6	100	27	120	124	135	101	95	78	120	124	60	80	28	-	96	52.5	32	16	40	66	63	7
71 M	1MA7 070 1MA7 073	2, 4, 6, 8	112	27	132	145	145	111	105	88	120	124	60	90	27	-	106	41.5	32	16	45	83	71	7
80 M	1MA7 080 1MA7 083	2, 4, 6, 8	125	30.5	150	163	154	154	114	114	120	124	60	100	32	-	118	36	32	16	50	94 134 ²⁾	80	8
90 S 90 L	1MA7 090 1MA7 096	2, 4, 6, 8	140	30.5	165	180	162	162	122	122	120	170	60	100 125	33	54	143	46	32	16	56	143 118	90	10
100 L	1MA7 106 1MA7 107	2, 4, 6, 8 4, 8	160	42	196	203	135	163	78	123	120	170	60	140	47	-	176	39	42	21	63	125	100	12
112 M	1MA7 113	2, 4, 6, 8	190	46	226	227	148	176	91	136	120	170	60	140	47	-	176	32	42	21	70	141	112	12
132 S	1MA7 130 1MA7 131	2, 4, 6, 8 2	216	53	256	267	167	194	107	154	140	250	70	140	49	-	180	39	42	21	89	162.5	132	15
132 M	1MA7 133 1MA7 134	4, 6, 8 6	216	53	256	267	167	194	107	154	140	250	70	178	49	-	218	39	42	21	89	124.5 162.5 ³⁾	132	15
160 M	1MA7 163 1MA7 164	2, 4, 6, 8 2, 8	254	60	300	320	197	226	127	183	165	250	82.5	210	57	-	256	52.5	54	27	108	183	160	18
160 L	1MA7 166	2, 4, 6, 8	254	60	300	320	197	226	127	183	165	250	82.5	254	57	-	300	52.5	54	27	108	139 179 ⁴⁾	160	18

^{*} This dimension is assigned in DIN EN 50347 to the frame size listed.

¹⁾ Measured across the bolt heads.

²⁾ For 1MA7 083-6.

³⁾ For 1MA7 133-4.

⁴⁾ For 1MA7 166-4 and 1MA7 166-6.

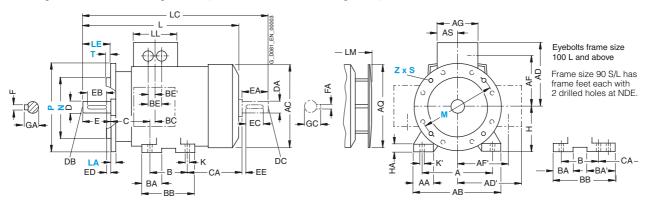
Dimensions

Dimensional drawings

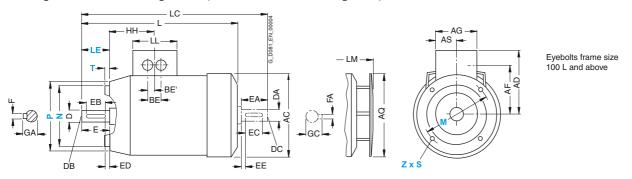
Aluminum series 1MA7, frame sizes 63 M to 160 L

Type of construction IM B35

For flange dimensions, see Page 4/152 (Z = the number of retaining holes)



Type of construction IM B14



For mot	tor		Dimen	sion d	esigna	ation acc	. to IEC			DE	shaft e	extens	sion				NDI	E shaf	t exte	nsion			
Frame size	Туре	Number of poles	НН	K	K'	L	LC	LL	LM	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
63 M	1MA7 060 1MA7 063	2, 4, 6	92.5	7	10	202.5 ¹⁾	232 ¹⁾	120	231.5 ¹⁾	11	M4	23	16	3.5	4	12.5	11	M4	23	16	3.5	4	12.5
71 M	1MA7 070 1MA7 073	2, 4, 6, 8	86.5	7	10	240	278	120	268	14	M5	30	22	4	5	16	14	M5	30	22	4	5	16
80 M	1MA7 080 1MA7 083	2, 4, 6, 8	86	9.5	13.5	273.5 308.5 ²⁾	324 364	120	299.5 334.5 ²⁾	19	M6	40	32	4	6	21.5	19	M6	40	32	4	6	21.5
90 S 90 L	1MA7 090 1MA7 096	2, 4, 6, 8	101.5	10	14	331	389	120	382.5	24	M8	50	40	5	8	27	19	M6	40	32	4	6	21.5
100 L	1MA7 106 1MA7 107	2, 4, 6, 8 4, 8	102	12	16	372	438	120	423.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
112 M	1MA7 113	2, 4, 6, 8	102	12	16	393	461	120	444.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
132 S	1MA7 130 1MA7 131	2, 4, 6, 8 2	128	12	16	452.5 ³⁾	551.5	140	505 ³⁾	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
132 M	1MA7 133 1MA7 134	4, 6, 8 6	128	12	16	452.5 ³⁾ 490.5 ⁴⁾	551.5 589.5 ⁴⁾	140	505 ³⁾ 543 ⁴⁾	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
160 M	1MA7 163 1MA7 164	2, 4, 6, 8 2, 8	160.5	15	19	588	721	165	640.5	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
160 L	1MA7 166	2, 4, 6, 8	160.5	15	19	588 628 ⁵⁾	721 761 ⁵⁾	165	640.5 680.5 ⁵⁾	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45

¹⁾ For 1MA7 063 with type of construction code 1 (B5, IM V1 without protective cover, IM V3) the dimensions L, LC and LM are 26 mm longer.

For 1MA7 083-6.

In a low-noise version, the dimension L is 8 mm greater and the dimension LM is 11.5 mm greater.

⁴⁾ For 1MA7 133-4.

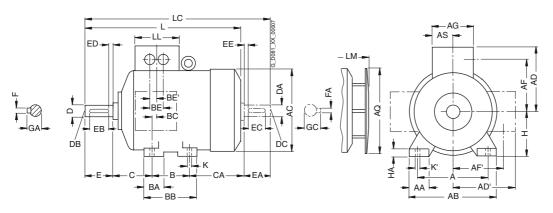
⁵⁾ For 1MA7 166-4 and 1MA7 166-6.

Dimensions

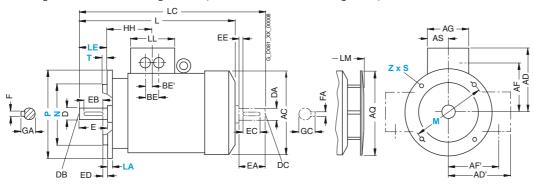
Dimensional drawings

Cast-iron series 1MA6, frame sizes 100 L to 160 L

Type of construction IM B3



Types of construction IM B5 and IM V1 For flange dimensions, see Page 4/152 (Z = the number of retaining holes)



For mot	tor		Dime	ension	desi	gnation	acc.	to IEC															
Frame size	Туре	Number of poles	Α	AA	AB	AC ¹⁾	AD	AD'	AF	AF'	AG	AQ	AS	В	ВА	BB	ВС	BE	BE'	С	CA	Н	НА
100 L	1MA6 106 1MA6 107	2, 4, 6, 8 4, 8	160	40	196	201	164	164	124	124	121	170	60.5	140	46	180	42	44	22	63	125	100	12
112 M	1MA6 113	2, 4, 6, 8	190	42.5	226	225.5	178	178	138	138	121	170	60.5	140	46	180	34	44	22	70	141	112	15
132 S	1MA6 130 1MA6 131	2, 4, 6, 8 2	216	50	256	265	194	194	154	154	141	250	70.5	140	47	180	42	44	22	89	162.5	132	17
132 M	1MA6 133 1MA6 134	4, 6, 8 6	216	50	256	265	194	194	154	154	141	250	70.5	178	49	218	42	44	22	89	124.5	132	17
160 M	1MA6 163 1MA6 164	2, 4, 6, 8 2, 8	254	60	300	320	226	226	183	183	166	250	83	210	63	256	52	54	27	108	183	160	18
160 L	1MA6 166	2, 4, 6, 8	254	60	300	320	226	226	183	183	166	250	83	254	63	300	52	54	27	108	139	160	18

¹⁾ Measured across the bolt heads.

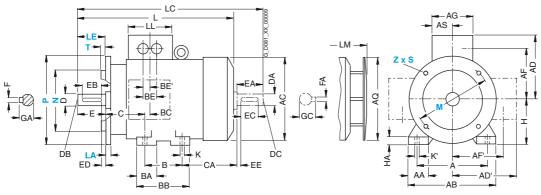
Dimensions

Dimensional drawings

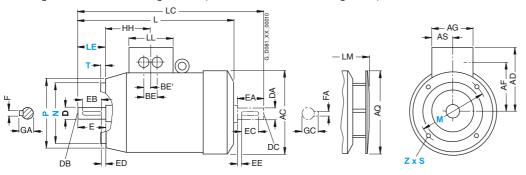
Cast-iron series 1MA6, frame sizes 100 L to 160 L

Type of construction IM B35

For flange dimensions, see Page 4/152 (Z = the number of retaining holes)



Type of construction IM B14



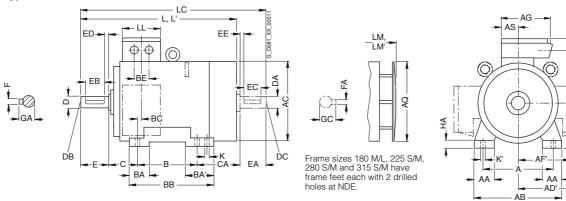
For mot	tor		Dimen	sion de	esign	ation ac	c. to IE	С		DE	shaft e	xtensi	ion				ND	E shaft	exter	nsion			
Frame size	Туре	Number of poles	HH	K	K'	L	LC	LL	LM	D	DB	Е	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
100 L	1MA6 106 1MA6 107	2, 4, 6, 8 4, 8	104.5	12	16	372	438	121	423.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
112 M	1MA6 113	2, 4, 6, 8	104.5	12	16	393	461	121	444.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
132 S	1MA6 130 1MA6 131	2, 4, 6, 8 2	130.5	12	16	453.5	551.5	141	506	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
132 M	1MA6 133 1MA6 134	4, 6, 8 6	130.5	12	16	453.5	551.5	141	506	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
160 M	1MA6 163 1MA6 164	2, 4, 6, 8 2, 8	160	14.5	18	588	721	166	640.5	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
160 L	1MA6 166	2, 4, 6, 8	160	14.5	18	588	721	166	640.5	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45

Dimensions

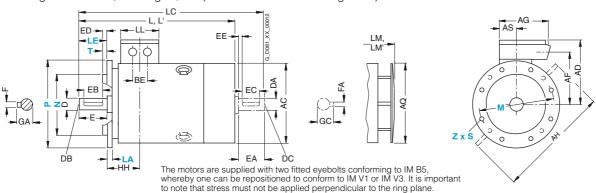
Dimensional drawings

Cast-iron series 1MA6, frame sizes 180 M to 315 L

Type of construction IM B3



Types of construction IM B5 and IM V1



			10	11010 1	nat our	000 1110	101 1101	be up	pilou j	Joipoi	lalouic		o mig	piario										
For mot	tor		Dime	ension	desig	nation	acc.	to IEC	;															
Frame size	Type	Number of poles	Α	AA	AB	AC ¹⁾	AD	AD'	AF	AF'	AG	AH	AQ	AS	В*	ВА	BA'	BB	ВС	BE	С	CA*	Н	НА
180 M	1MA6 183	2 4	279	65	344	375	274	274	227	227	220	470	340	82	241	70	108	319	35	75	121	259	180	26
180 L	1MA6 186	4, 6, 8	279	65	344	375	274	274	227	227	220	470	340	82	279	70	108	319	35	75	121	221	180	26
200 L	1MA6 206	2 6	318	80	398	402	308	308	248	248	262	530	340	99	305	85	85	355	42	85	133	239	200	34
	1MA6 207	2 4, 6, 8	318	80	398	402	308	308	248	248	262	530	340	99	305	85	85	355	42	85	133	239	200	34
225 S	1MA6 220	4, 8	356	80	436	442	339	339	269	269	264	580	425	100	286	85	110	361	25	85	149	269	225	
225 M	1MA6 223	2 4, 6, 8	356	80	436	442	339	339	269	269	264	580	425	100	311	85	110	361	25	85	149	244	225	34
250 M	1MA6 253	2 4, 6, 8	406	100	506	505	427	427	333	333	338	645	470	120	349	100	100	409	39	95	168	283	250	42
280 S	1MA6 280	2 4, 6, 8	457	100	557	555	452	452	358	358	338	700	525	120	368	100	151	471	30	95	190	317	280	42
280 M	1MA6 283	2 4, 6, 8	457	100	557	555	452	452	358	358	338	700	525	120	419	100	151	471	30	95	190	366	280	42
315 S	1MA6 310	2 4, 6, 8	508	120	628	620	515	515	395	395	405	805	590	134	406	125	171	527	32	90	216	358	315	52
315 M	1MA6 313	2 4, 6, 8	508	120	628	620	515	515	395	395	405	805	590	134	457	125	171	527	32	90	216	307	315	52
315 L	1MA6 316 1MA6 317 1MA6 318	2 4, 6, 8 6, 8	508	120	628	620	515	515	395	395	405	805	590	134	508	120	120	578	32	90	216	396	315	52

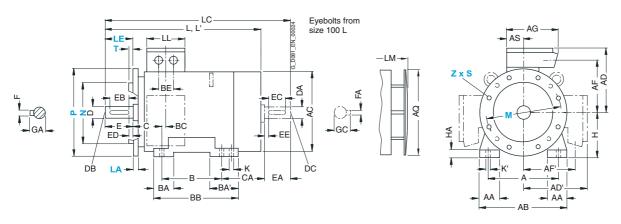
- Dimensions for 9-terminal connection box can be supplied on
- This dimension is assigned in DIN EN 50347 to the frame size listed.
- 1) Measured across the bolt heads.

Dimensions

Dimensional drawings

Cast-iron series 1MA6, frame sizes 180 M to 315 L

Type of construction IM B35



For mot	or		Dime	ensi	on d	esignatio	on acc.	to IEC				DE	shaft e	xtens	ion				ND	E shaf	t exte	nsion			
Frame size	Туре	Number of poles	НН	K	K'	L	L ^{'1)}	LC ²⁾	LL	LM	LM ^{'1)}	D	DB	Е	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
180 M	1MA6 183	2	156	15	20	715	770 –	841	164	796.5	855 -	48	M16	110	100	5	14	51.5	48	M16	110	100	5	14	51.5
180 L	1MA6 186	4, 6, 8	156	15	20	715	-	841	164	796.5	-	48	M16	110	100	5	14	51.5	48	M16	110	100	5	14	51.5
200 L	1MA6 206 1MA6 207	2 6 2 4, 6, 8	175 175	19 19	25 25	771.5 771.5		897 897	197 197	853 853	901 - 901 -	55 55	M20 M20	110 110		5 5		59 59	48 55 48 55	M16 M20 M16 M20	110 110	100 100	5 5	14 16 14 16	51.5 59 51.5 59
225 S 225 M	1MA6 220 1MA6 223	4, 8 2 4, 6, 8	174 174	19 19	25 25	839 809 839	- 855 -	954 924 954	200 200	935 909 935	- 955 -	60 55 60	M20 M20	140 110 140	125 100 125	10 5 10	18 16 18	64 59 64	55 48 55	M20 M16 M20	110 110	100 100 100	10 5 10	16 14 16	59 51.5 59
250 M	1MA6 253	2 4, 6, 8	207	24	30	935	1010 -	1050 1080	234	1035	1110 –	60 65	M20	140	125	10	18	64 69	55 60	M20	110 140	100 125	5	16 18	59 64
280 S	1MA6 280	2 4, 6, 8	220	24	30	1010	1080	1155	234	1120	1230 -	65 75	M20	140	125	10	18 20	69 79.5	60 65	M20	140	125	10	18	64 69
280 M	1MA6 283	2 4, 6, 8	220	24	30	1010	1080	1155	234	1120	1230 -	65 75	M20	140	125	10	18 20	69	60 65	M20	140	125	10	18	64 69
315 S	1MA6 310	2 4, 6, 8	248	28	35	1114 1144	1185 -	1260 1290	266	1224 1254	1295 -	65 80	M20	140 170	125 140	10	18 22	69 85	60 70	M20	140	125	10	18 20	64 74.5
315 M	1MA6 313	2 4, 6, 8	248	28	35	1114 1144	1185 -	1260 1290	266	1224 1254	1295 -	65 80	M20	140 170	125 140	10		69 85	60 70	M20	140	125	10	18 20	64 74.5
315 L	1MA6 316 1MA6 317 1MA6 318	2 4, 6, 8 6. 8	248	28	35	1254 1284 1284	1325 - -	1400 1430 1430	266	1364 1394 1394	1435 - -	65 80 80	M20	140 170	125 140 140	10	18 22	69 85 85	60 70 70	M20	140	125	10	18 20 20	64 74.5 74.5

¹⁾ For version with low-noise fan.

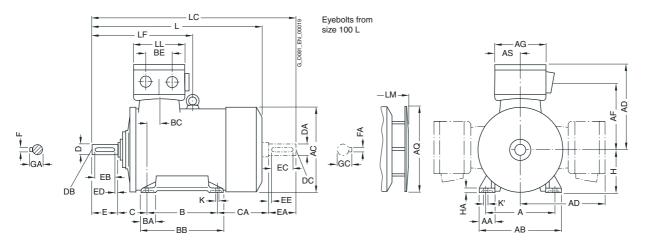
²⁾ In the low-noise version, a second shaft extension is not possible.

Dimensions

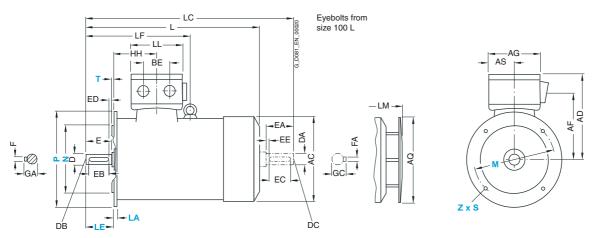
Dimensional drawings

Cast-iron series 1MJ6, frame sizes 71 M to 160 L

Type of construction IM B3



Types of construction IM B5 and IM V1



For mot	tor		Dime	neior	n deci	gnation	acc to	IFC																
Frame size		Number of poles	A		AB	AC ¹⁾	AD	AF	AG	AQ	AS	В	ВА	ВВ	ВС	BE	С	CA	Н	НА	НН	K	K'	L
71 M	1MJ6 070 1MJ6 073	2, 4 2, 4, 6	112	34	140	148.5	201 ²⁾	162	152	124	71	90	30	110	58	54	45	144	71	8	103	7	10	299
80 M	1MJ6 080 1MJ6 083	2, 4, 6 2, 4, 6	125	36	160	165.5	209 ²⁾	170	152	125	71	100	35	125	44	54	50	156	80	10	93.5	9.5	13.5	336
90 L	1MJ6 096 1MJ6 097	2, 4, 6, 8 2, 4, 6, 8	140	37	168	183	218	177	162	170	81	125	35	156	54	54	56	177	90	13	109.5	10	14	383
100 L	1MJ6 106 1MJ6 107	2, 4, 6, 8 4, 8	160	45	196	202.5	223	182	162	170	81	140	45	176	50	54	63	185	100	14	112.5	12	16	426
112 M	1MJ6 113	2, 4, 6, 8	190	50	226	228.5	238	197	162	170	81	140	45	176	52	54	70	180	112	15	121.5	12	16	428
132 S	1MJ6 130 1MJ6 131	2, 4, 6, 8 2	216	53	256	267.5	258	217	162	250	81	140	49	180	55	54	89	228	132	17	144	12	16	515
132 M	1MJ6 133 1MJ6 134	4, 6, 8 6	216	53	256	267.5	258	217	162	250	81	178	49	218	55	54	89	190	132	17	144	12	16	515
160 M	1MJ6 163 1MJ6 164	2, 4, 6, 8 2, 8	254	60	300	323	280	239	162	250	81	210	57	256	40	54	108	238	160	20	148	15	19	641
160 L	1MJ6 166	2, 4, 6, 8	254	60	300	323	314	246	216	250	95	254	57	300	40	96	108	194	160	20	148	15	19	641

¹⁾ Measured across the bolt heads.

²⁾ K09 and K10 frame size 90 and above.

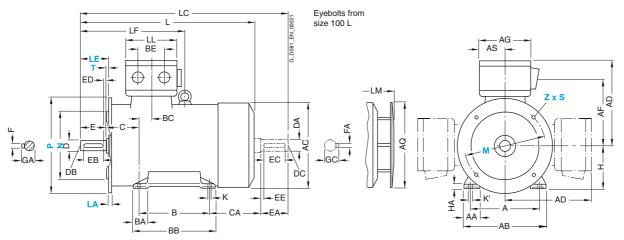
Dimensions

Dimensional drawings

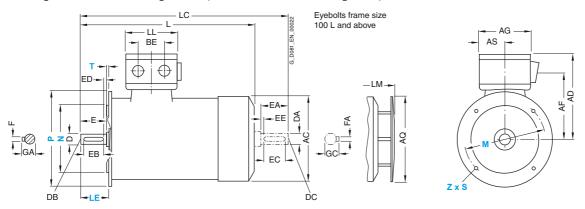
Cast-iron series 1MJ6, frame sizes 71 M to 160 L

Type of construction IM B35

For flange dimensions, see Page 4/152 (Z = the number of retaining holes)



Type of construction IM B14 - only for frame sizes 71 M to 90 L



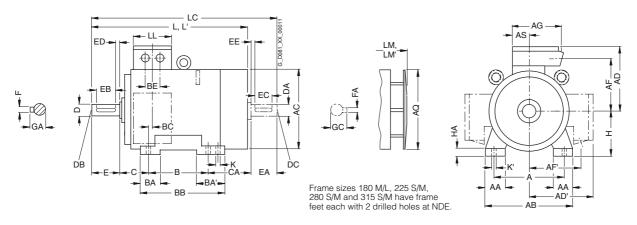
For mo	tor		Dimer	nsion des	ignation	acc. to IE	C DE	shaft ex	tensio	n				NDE	shaft e	xtensi	on			
Frame size	Туре	Number of poles	LC	LF	LL	LM	D	DB	Е	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
71 M	1MJ6 070 1MJ6 073	2, 4 2, 4, 6	339	-	132	327	14	M5	30	22	4	5	16	14	M5	30	22	4	5	16
80 M	1MJ6 080 1MJ6 083	2, 4, 6 2, 4, 6	386	-	132	362	19	M6	40	32	4	6	21.5	19	M6	40	32	4	6	21.5
90 L	1MJ6 096 1MJ6 097	2, 4, 6, 8 2, 4, 6, 8	458	-	162	434.5	24	M8	50	40	5	8	27	24	M8	50	40	5	8	27
100 L	1MJ6 106 1MJ6 107	2, 4, 6, 8 4, 8	508	-	162	477.5	28	M10	60	50	5	8	31	28	M10	60	50	5	8	31
112 M	1MJ6 113	2, 4, 6, 8	510	-	162	479.5	28	M10	60	50	5	8	31	28	M10	60	50	5	8	31
132 S	1MJ6 130 1MJ6 131	2, 4, 6, 8 2	617	-	162	567.5	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
132 M	1MJ6 133 1MJ6 134	4, 6, 8 6	617	-	162	567.5	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
160 M	1MJ6 163 1MJ6 164	2, 4, 6, 8 2, 8	776	383	162	693.5	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
160 L	1MJ6 166	2, 4, 6, 8	776	383	190	693.5	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45

Dimensions

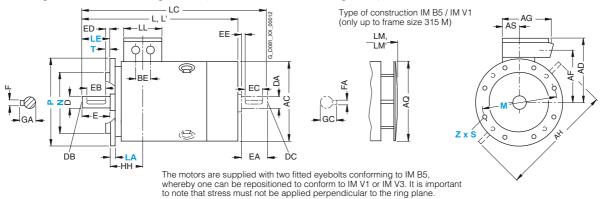
Dimensional drawings

Cast-iron series 1MJ6 and 1MJ7, frame sizes 180 M to 315 M

Type of construction IM B3



Types of construction IM B5 and IM V1



For mot	tor		Dime	ensio	n des	ignatic	n acc	to II	EC																
Frame size		Number of poles	Α	AA		AC ¹⁾			AF	AF'	AG	АН	AQ	AS	В*	ВА	BA'	ВВ	ВС	BE	С	CA*	Н	НН	НА
180 M 180 L	1MJ6 183 1MJ6 186	2, 4 4, 6, 8	279 279	65 65	344 344	375 375	306 306	306 306	259 259	259 259	220 220	470 470	340 340	82 82	241 279	70 70	108 108	319 319	35 35	75 75	121 121	259 221	180 180	156 156	
200 L	1MJ6 206	2 6	318	80	398	415	349	349	289	289	262	530	340	98.5	305	85	85	355	42	85	133	239	200	175	34
	1MJ6 207	2 4, 6, 8	318	80	398	415	349	349	289	289	262	530	340	98.5	305	85	85	355	42	85	133	239	200	175	34
225 S 225 M	1MJ7 220 1MJ7 223	4, 8 2 4, 6, 8	356 356	80 80	436 436	442 442	377 377	377 377	315 315	315 315	262 262		425 425	100 100	286 311	85 85	110 110	361 361	25 25	90 90	149 149	269 244	225 225	174 174	
250 M	1MJ7 253	2 4, 6, 8	406	100	506	505	466	466	353	353	336	645	470	120	349	100	100	409	39	95	168	283	250	207	42
280 S	1MJ7 280	2 4, 6, 8	457	100	557	555	491	491	395	395	336	700	525	120	368	100	151	479	30	95	190	317	280	220	42
280 M	1MJ7 283	2 4, 6, 8	457	100	557	555	491	491	395	395	336	700	525	120	419	100	151	479	30	95	190	266	280	220	42
315 S	1MJ7 310	2 4, 6, 8	508	120	628	620	558	558	448	448	410	805	590	135	406	125	171	527	32	90	216	358	315	248	56
315 M	1MJ7 313	2 4, 6, 8	508	120	628	620	558	558	448	448	410	805	590	135	457	125	171	527	32	90	216	307	315	248	56

^{*} This dimension is assigned in DIN EN 50347 to the frame size listed.

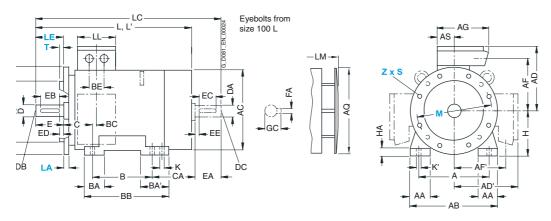
¹⁾ Measured across the bolt heads.

Dimensions

Dimensional drawings

Cast-iron series 1MJ6 and 1MJ7, frame sizes 180 M to 315 M

Type of construction IM B35



For motor	Dimens	ion designation	acc. to IEC		DE shaft extension	1	NDE shaft extension	on
Frame Type Number of po		L L ^{'1)}	LC ²⁾ LL	LM LM ^{'1)}	D DB E EE	B ED F GA	DA DC EA EC	C EE FA GC
180 M 1MJ6 183 2, 4 180 L 1MJ6 186 4, 6,	15 20 3 15 20		841 164 841 164	796.5 885 796.5 –	48 M16 110 10 48 M16 110 10			
200 L 1MJ6 206 2	19 25	_		853 910 -	55 M20 110 10		48 M16 110 10 55 M20	16 59
1MJ6 207 2 4, 6,	19 25 3	771.5 825 -	897 197	853 910 -	55 M20 110 10	00 5 16 59	48 M16 110 10 55 M20	00 5 14 51.5 16 59
225 S 1MJ7 220 4, 8 225 M 1MJ7 223 2 4, 6,	19 25 19 25 3		954 197 924 197 954	939 – 909 955 939 –	60 M20 140 12 55 M20 110 10 60 140 12	0 5 16 59	55 M20 110 10 48 M16 110 10 55 M20	
250 M 1MJ7 253 2 4, 6,	24 30 3	930 1010 -) 1050 234 1080	1035 1110 -	60 M20 140 12 65	25 10 18 64 69	55 M20 110 10 60 140 12	
280 S 1MJ7 280 2 4, 6,	24 30 3	1010 1080 -	1155 234	1120 1230 -	65 M20 140 12 75	25 10 18 69 20 79.5	60 M20 140 12 5 65	25 10 18 64 69
280 M 1MJ7 283 2 4, 6,	24 30 3	1010 1080) 1155 234	1120 1230 -	65 M20 140 12 75	25 10 18 69 20 79.5	60 M20 140 12 5 65	25 10 18 64 69
315 S 1MJ7 310 2 4, 6,	28 35 3	1114 1189 1140 –	5 1260 266 1290	1224 1295 1250 –	65 M20 140 12 80 170 14		60 M20 140 12 70	25 10 18 64 20 74.5
315 M 1MJ7 313 2 4, 6,	28 35 3	1114 1185 1140 –	5 1260 266 1290	1224 1295 1250 –	65 M20 140 12 80 170 14		60 M20 140 12 70	25 10 18 64 20 74.5

¹⁾ For version with low-noise fan.

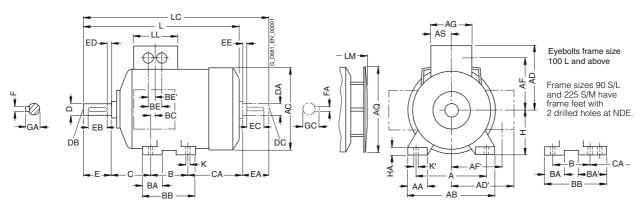
 $^{^{2)}\,\,}$ In the low-noise version, a second shaft extension is not possible.

Dimensions

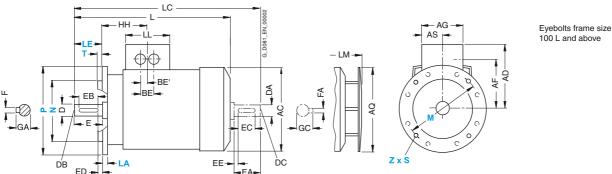
Dimensional drawings

Aluminum series 1LA7 and 1LA5, frame sizes 56 M to 225 M

Type of construction IM B3



Types of construction IM B5 and IM V1



	EL) 🗕 🖛					⊢EA:	-																
For mot	or		Dime	ension	desig	nation	acc. t	o IEC	:															
Frame size	Type	Number of poles	Α	AA	AB	AC ¹⁾	AD	AD'	AF	AF'	AG	AQ	AS	B*	ВА	BA'	BB	ВС	BE	BE'	С	CA*	Н	НА
56 M ²⁾	1LA7 050 1LA7 053	2, 4	90	25	110	116	135	135	95	95	120	-	37	71	28	-	87	56	32	18	36	53	56	6
63 M	1LA7 060 1LA7 063	2, 4, 6	100	27	120	124	135	135	95	95	120	124	37	80	28	-	96	52	32	18	40	66	63	7
71 M	1LA7 070 1LA7 073	2, 4, 6, 8	112	27	132	145	145	145	105	105	120	124	37	90	27	-	106	41	32	18	45	83	71	7
80 M	1LA7 080 1LA7 083	2, 4, 6, 8	125	30.5	150	163	154	154	114	114	120	124	37.5	100	32	-	118	36	32	18	50	94	80	8
90 S 90 L	1LA7 090 1LA7 096	2, 4, 6, 8	140	30.5	165	180	162	162	122	122	120	170	37.5	100 125	33	54	143	45.5	32	18	56	143 118	90	10
100 L	1LA7 106 1LA7 107	2, 4, 6, 8 4, 8	160	42	196	203	135	163	78	123	120	170	60	140	47	-	176	39	42	21	63	125	100	12
112 M	1LA7 113	2, 4, 6, 8	190	46	226	227	148	176	91	136	120	170	60	140	47	-	176	32	42	21	70	141	112	12
132 S	1LA7 130 1LA7 131	2, 4, 6, 8 2	216	53	256	267	167	194	107	154	140	250	70	140	49	-	180	39	42	21	89	162.5	132	15
132 M	1LA7 133 1LA7 134	4, 6, 8 6	216	53	256	267	167	194	107	154	140	250	70	178	49	-	218	39	42	21	89	124.5	132	15
160 M	1LA7 163 1LA7 164	2, 4, 6, 8 2, 8	254	60	300		197		127			250	82.5			-		52.5		27		183	160	
160 L	1LA7 166	2, 4, 6, 8	254	60		320	197	226	127	183	165	250	82.5	254	57	-	300	52.5	54	27	108	139	160	
180 M 180 L	1LA5 183 1LA5 186	2, 4 4, 6, 8	279 279	69.5 69.5		363 363	258 258		216 216	216 216	152 152	340 340	71 71	241 279	50 50	_	287 325		54 54	27 27	121 121	259 221	180 180	
200 L	1LA5 206 1LA5 207	2, 6 2, 4, 6, 8	318	83	388	402	305	305	252	252	260	340	96	305	58.5	-	355	45	85	42.5	133	239	200	24
225 S 225 M	1LA5 220 1LA5 223	4, 8 2 4, 6, 8	356 356	103 103	426 426	402 402	305 305		252 252			340 340	96 96	286 311	58 58	83 83	361 361	36 36	85 85	42.5 42.5		248.5 223.5		

^{*} This dimension is assigned in DIN EN 50347 to the frame size listed.

¹⁾ Measured across the bolt heads.

²⁾ The motors of frame size 56 M are not ventilated.

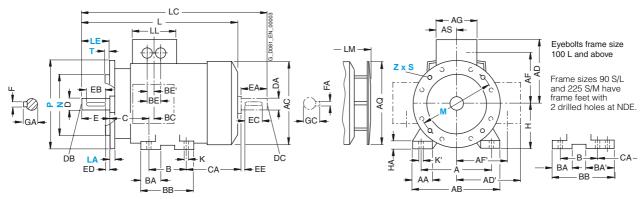
Dimensions

Dimensional drawings

Aluminum series 1LA7 and 1LA5, frame sizes 56 M to 225 M

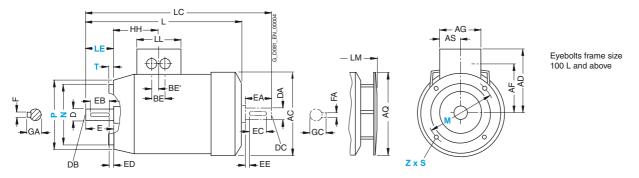
Type of construction IM B35

For flange dimensions, see Page 4/152 (Z = the number of retaining holes)



Type of construction IM B14

Type of construction IM B14 not possible for 1LA5 motors, frame sizes 180 M to 225 M For flange dimensions, see Page 4/152 (Z = the number of retaining holes)



For moto	or		Dimen	sion d	lesiana	ation acc.	to IEC			DE	shaft e	extens	ion				NDF	E shaf	t exte	nsion			
Frame size	Туре	Number of poles	НН	K	K'	L	LC	LL	LM	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
56 M ¹⁾	1LA7 050 1LA7 053	2, 4	69.5	5.8	9	169	200	120	-	9	МЗ	20	14	3	3	10.2	9	МЗ	20	14	3	3	10.2
63 M	1LA7 060 1LA7 063	2, 4, 6	69.5	7	10	202.5 ²⁾	232 ²⁾	120	231.5 ²⁾	11	M4	23	16	3.5	4	12.5	11	M4	23	16	3.5	4	12.5
71 M	1LA7 070 1LA7 073	2, 4, 6, 8	63.5	7	10	240	278	120	268	14	M5	30	22	4	5	16	14	M5	30	22	4	5	16
80 M	1LA7 080 1LA7 083	2, 4, 6, 8	63.5	9.5	13.5	273.5	324 364	120	299.5	19	M6	40	32	4	6	21.5	19	M6	40	32	4	6	21.5
90 S 90 L	1LA7 090 1LA7 096	2, 4, 6, 8	79	10	14	331	389	120	382.5	24	M8	50	40	5	8	27	19	M6	40	32	4	6	21.5
100 L	1LA7 106 1LA7 107	2, 4, 6, 8 4, 8	102	12	16	372	438	120	423.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
112 M	1LA7 113	2, 4, 6, 8	102	12	16	393	461	120	444.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
132 S	1LA7 130 1LA7 131	2, 4, 6, 8 2	128	12	16	452.5 ³⁾	551.5	140	505 ³⁾	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
132 M	1LA7 133 1LA7 134	4, 6, 8 6	128	12	16	452.5 ³⁾	551.5	140	505 ³⁾	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
160 M	1LA7 163 1LA7 164	2, 4, 6, 8 2, 8	160.5	15	19	588	721	165	640.5	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
160 L	1LA7 166	2, 4, 6, 8	160.5	15	19	588	721	165	640.5	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
180 M	1LA5 183	2, 4	159	15	19	712	841	132	793.5	48	M16	110	100	5	14	51.5			110	100	5	14	51.5
180 L	1LA5 186	4, 6, 8	159	15	19	712	841	132	793.5	48	M16	110	100	5	14	51.5	48	M16	110	100	5	14	51.5
200 L	1LA5 206 1LA5 207	2, 6 2, 4, 6, 8	178	19	25	769.5	897	192	850	55	M20	110	100	5	16	59	55	M20	110	100	5	16	59
225 S 225 M	1LA5 220 1LA5 223	4, 8 2 4, 6, 8	184.5 184.5	19 19	25 25	806 776 806	933.5 903.5 933.5	192 192	887.5 857.5 887.5	60 55 60	M20 M20 M20	140 110 140	125 100 125	5	16	64 59 64	55 55		110 110	100 100	5 5	16 16	59 59

The motors of frame size 56 M are not ventilated.

For 1LA7 063 with type of construction code 1 (B5, IM V1 without protective cover, IM V3) the dimensions L, LC and LM are 26 mm longer.

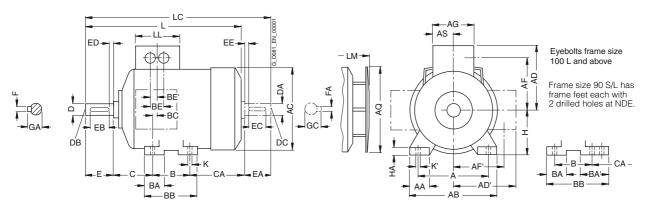
In a low-noise version, the dimension L is 8 mm greater and the dimension LM is 11.5 mm greater.

Dimensions

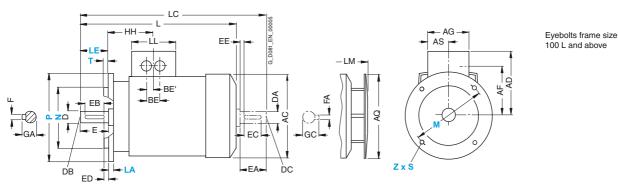
Dimensional drawings

Aluminum series 1LA9, frame sizes 56 M to 200 L

Type of construction IM B3



Types of construction IM B5 and IM V1



For mot	~r		Dir	onoice	doc:	anot:	n 000	+0 IE	^															
For moto				ensior		٠																		
Frame size	Туре	Number of poles	Α	AA	AB	AC ¹⁾	AD	AD'	AF	AF'	AG	AQ	AS	B*	ВА	BA'	BB	ВС	BE	BE'	С	CA*	Н	HA
56 M ²⁾	1LA9 050 1LA9 053	2, 4	90	25	110	116	135	135	95	95	120	-	37	71	28	-	87	56	32	18	36	53	56	6
63 M	1LA9 060 1LA9 063	2, 4	100	27	120	124	135	135	95	95	120	124	37	80	28	-	96	52	32	18	40	66 92	63	7
71 M	1LA9 070 1LA9 073	2, 4	112	30.5	132	145	145	145	105	105	120	124	37	90	27	-	106	41	32	18	45	83	71	7
80 M	1LA9 080 1LA9 083	2, 4	125	30.5	150	163	154	154	114	114	120	124	37.5	100	32	-	118	36	32	18	50	94 134	80	8
90 S 90 L	1LA9 090 1LA9 096	2, 4, 6	140	30.5	165	180	162	162	122	122	120	170	37.5	100 125	33	54	143	45.5	32	18	56	143 118	90	10
100 L	1LA9 106 1LA9 107	2, 4, 6	160	42	196	203	135	163	78	123	120	170	60	140	47	-	176	39	42	21	63	160 195 ³⁾	100	12
112 M	1LA9 113	2, 4, 6	190	46	226	227	148	176	91	136	120	170	60	140	47	-	176	32	42	21	70	179	112	12
132 S	1LA9 130 1LA9 131	2, 4 2	216	53	256	267	167	194	107	154	140	250	70	140	49	-	180	39	42	21	89	162.5 200.5	132	15
132 M	1LA9 133 1LA9 133 1LA9 134	6 4 6	216	53	256	267	167	194	107	154	140	250	70	178	49	-	218	39	42	21	89	124.5 162.5	132	15
160 M	1LA9 163 1LA9 164	2, 4, 6 2	254	60	300	320	197	226	127	183	165	250	82.5	210	57	-	256	52.5	54	27	108	183	160	18
160 L	1LA9 166	2, 4, 6	254	60	300	320	197	226	127	183	165	250	82.5	254	57	-	300	52.5	54	27	108	179	160	18
180 M 180 L	1LA9 183 1LA9 186	2, 4 4, 6		69.5 69.5	339 339	363 363	258 258	258 258	216 216	216 216	152 152	340 340	71 71	241 279	50 50	_	287 325	38 38	54 54	27 27	121 121	259 221	180 180	18 18
200 L	1LA9 206 1LA9 207	2, 6 2, 4, 6	318	83	388	402	305	305	252	252	260	340	96	305	58.5	-	355	45	85	42.5	133	239	200	24

 $^{^{\}star}\,\,$ This dimension is assigned in DIN EN 50347 to the frame size listed.

¹⁾ Measured across the bolt heads.

The motors of frame size 56 M are not ventilated. Frame size 56 M is not available in IM B35.

³⁾ For 1LA9 107-4KA.

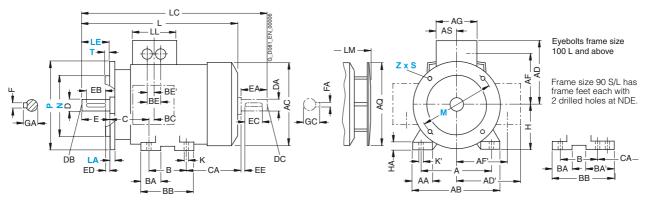
Dimensions

Dimensional drawings

Aluminum series 1LA9, frame sizes 56 M to 200 L

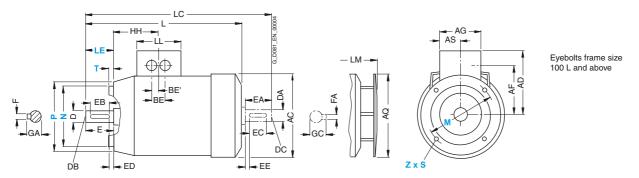
Type of construction IM B35

For flange dimensions, see Page 4/152 (Z = the number of retaining holes)



Type of construction IM B14

Type of construction IM B14 not possible for 1LA9 motors, frame sizes 180 M to 200 L For flange dimensions, see Page 4/152 (Z = the number of retaining holes)



For moto	or		Dimen	sion c	designa	ation acc	c. to IEC	•		DE	shaft e	xtensi	ion				ND	E shaf	t exte	nsion			
Frame size	Type	Number of poles	HH	K	K'	L	LC	LL	LM	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
56 M ¹⁾	1LA9 050 1LA9 053	2, 4	69.5	5.8	9	169 ²⁾	200 ²⁾	120	-	9	МЗ	20	14	3	3	10.2	9	МЗ	20	14	3	3	10.2
63 M	1LA9 060 1LA9 063	2, 4	69.5	7	10	202.5 ³⁾ 228.5	232 ³⁾ 258	120	231.5 257.5	11	M4	23	16	3.5	4	12.5	11	M4	23	16	3.5	4	12.5
71 M	1LA9 070 1LA9 073	2, 4	63.5	7	10	240	278	120	268	14	M5	30	22	4	5	16	14	M5	30	22	4	5	16
80 M	1LA9 080 1LA9 083	2, 4	63.5	9.5	13.5	273.5 308.5	324 364	120	299.5 334.5	19	M6	40	32	4	6	21.5	19	M6	40	32	4	6	21.5
90 S 90 L	1LA9 090 1LA9 096	2, 4, 6	79	10	14	331 376 ⁴⁾ 358 ⁵⁾	389 434 ⁴⁾ 414 ⁵⁾	120	382.5 427.5 ⁴⁾ 409.5 ⁵⁾	24	M8	50	40	5	8	27	19	M6	40	32	4	6	21.5
100 L	1LA9 106 1LA9 107	2, 4, 6	102	12	16	407 442 ⁶⁾	473 508 ⁶⁾	120	458.5 493 ⁶⁾	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
112 M	1LA9 113	2, 4, 6	102	12	16	431	499	120	482.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
132 S	1LA9 130 1LA9 131	2, 4 2	128	12	16	452.5 490.5	551.5 589.5	140	505 543	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
132 M	1LA9 133 1LA9 133 1LA9 134	6 4 6	128	12	16	452.5 490.5	551.5 589.5	140	505 543	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
160 M	1LA9 163 1LA9 164	2, 4, 6 2	160.5	15	19	588	721	165	640.5	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
160 L	1LA9 166	2, 4, 6	160.5	15	19	628	761	165	680.5	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
180 M 180 L	1LA9 183 1LA9 186	2, 4 4, 6	159 159	15 15	19 19	712 712	841 841	132 132	793.5 793.5	48 48	M16 M16	110 110	100 100	5 5	14 14	51.5 51.5		M16 M16		100 100	5 5	14 14	51.5 51.5
200 L	1LA9 206 1LA9 207	2, 6 2, 4, 6	178	19	25	768.5	897	192	850	55	M20	110	100	5	16	59	55	M20	110	100	5	16	59

The motors of frame size $56\ M$ are not ventilated. Frame size $56\ M$ is not available in IM B35.

For 1LA9 frame size 56 M with type of construction code 1 (B5, IM V1 without protective cover, IM V3) the dimensions L, LC and LM are 26 mm longer.

For 1LA9 060 with type of construction code 1 (B5, IM V1 without protective cover, IM V3) the dimensions L, LC and LM are 26 mm longer.

For 1LA9 096-6KA.

For 1LA9 096-2 and 1LA9 096-4.

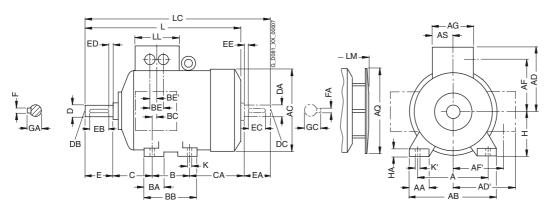
For 1LA9 107-4KA.

Dimensions

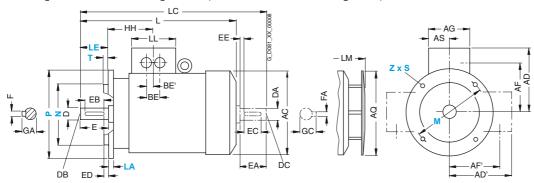
Dimensional drawings

Cast-iron series 1LA6, frame sizes 100 L to 160 L

Type of construction IM B3



Types of construction IM B5 and IM V1 For flange dimensions, see Page 4/152 (Z = the number of retaining holes)



For mot	tor		Dime	ension	desig	gnation	acc. t	o IEC															
Frame size	Туре	Number of poles	Α	AA	AB	AC ¹⁾	AD	AD'	AF	AF'	AG	AQ	AS	В	ВА	BB	ВС	BE	BE'	С	CA	Н	НА
100 L	1LA6 106 1LA6 107	2, 4, 6, 8 4, 8	160	40	196	201	164	164	124	124	121	170	60.5	140	46	180	42	44	22	63	125	100	12
112 M	1LA6 113	2, 4, 6, 8	190	42.5	226	225.5	178	178	138	138	121	170	60.5	140	46	180	34	44	22	70	141	112	15
132 S	1LA6 130 1LA6 131	2, 4, 6, 8 2	216	50	256	265	194	194	154	154	141	250	70.5	140	47	180	42	44	22	89	162.5	132	17
132 M	1LA6 133 1LA6 134	4, 6, 8 6	216	50	256	265	194	194	154	154	141	250	70.5	178	49	218	42	44	22	89	124.5	132	17
160 M	1LA6 163 1LA6 164	2, 4, 6, 8 2, 8	254	60	300	320	226	226	183	183	166	250	83	210	63	256	52	54	27	108	183	160	18
160 L	1LA6 166	2, 4, 6, 8	254	60	300	320	226	226	183	183	166	250	83	254	63	300	52	54	27	108	139	160	18

¹⁾ Measured across the bolt heads.

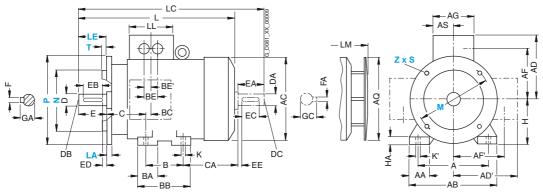
Dimensions

Dimensional drawings

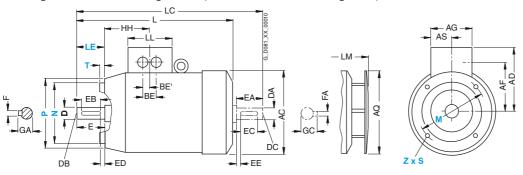
Cast-iron series 1LA6, frame sizes 100 L to 160 L

Type of construction IM B35

For flange dimensions, see Page 4/152 (Z = the number of retaining holes)



Types of construction IM B14



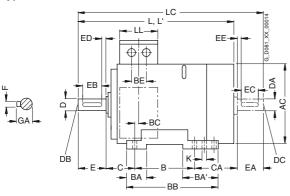
For mot	tor		Dimen	sion d	esigr	nation ac	c. to IE	С		DE	shaft e	xtens	ion				NDI	E shaft	exten	sion			
Frame size	Type	Number of poles	HH	K	K'	L	LC	LL	LM	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
100 L	1LA6 106 1LA6 107	2, 4, 6, 8 4, 8	104.5	12	16	372	438	121	423.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
112 M	1LA6 113	2, 4, 6, 8	104.5	12	16	393	461	121	444.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
132 S	1LA6 130 1LA6 131	2, 4, 6, 8 2	130.5	12	16	453.5	551.5	141	506	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
132 M	1LA6 133 1LA6 134	4, 6, 8 6	130.5	12	16	453.5	551.5	141	506	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
160 M	1LA6 163 1LA6 164	2, 4, 6, 8 2, 8	160	14.5	18	588	721	166	640.5	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
160 L	1LA6 166	2, 4, 6, 8	160	14.5	18	588	721	166	640.5	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45

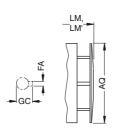
Dimensions

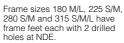
Dimensional drawings

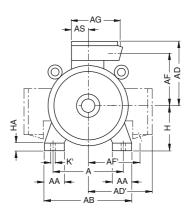
Cast-iron series 1LG4, frame sizes 180 M to 315 L

Type of construction IM B3



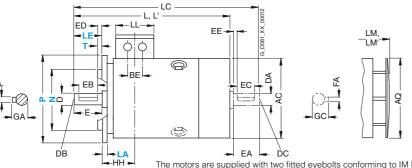


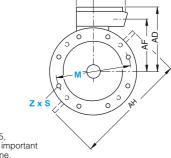




Types of construction IM B5 and IM V1

For flange dimensions, see Page 4/152 (Z = the number of retaining holes)





AS

The motors are supplied with two fitted eyebolts conforming to IM B5, whereby one can be repositioned to conform to IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

For moto	or		Dime	ensio	n desi	gnatio	n acc	. to IE	С															
Frame size	Type	Number of poles	Α	AA	AB	AC ¹⁾	AD	AD'	AF	AF'	AG	АН	AQ	AS	B*	ВА	BA'	BB	ВС	BE	С	CA*	Н	НА
180 M 180 L	1LG4 183 1LG4 186 1LG4 188	2, 4 4, 6, 8 2, 4, 6, 8	279 279 279	65 65 65	339 339 339	363 363 363	262 262 262	262 262 262	220 220 220	220 220 220	152 152 152	452 452 452	340 340 340	71 71 71	241 279 279	70 70 70	111 111 111	328 328 328	36 36 36	54 54 54	121 121 121	202 164 215	180 180 180	20
200 L	1LG4 206 1LG4 207 1LG4 208	2, 6 2, 4, 6, 8 2, 6 4, 8	318 318 318	70 70 70	378 378 378	402 402 402	300 300 300	300 300 300	247 247 247	247 247 247	260 260 260	512 512 512		96 96 96	305 305 305	80 80 80	80 80 80	355 355 355	63	85 85 85	133 133 133	177 177 234 177	200 200 200	25
225 S 225 M	1LG4 220 1LG4 223	4, 8 2 4, 6, 8	356 356	80 80	436 436	442 442	325 325	325 325	272 272	272 272	260 260	556 556	425 425	96 96	286 311	85 85	110 110	361 361	47 47	85 85	149 149	218 193	225 225	
	1LG4 228	2 4, 6, 8	356	80	436	442	325	325	272	272	260	556	425	96	311	85	110	361	47	85	149	253	225	34
250 M	1LG4 253	2 4, 6, 8	406	100	490	495	392	392	308	308	300	620	470	118	349	100	100	409	69	110	168	235	250	40
	1LG4 258	2 4 6, 8	406	100	490	495	392	392	308	308	300	620	470	118	349	100	100	409	69	110	168	235 305 235	250	40
280 S	1LG4 280	2 4, 6, 8	457	100	540	555	432	432	348	348	300	672	525	118	368	100	151	479	62	110	190	267	280	40
280 M	1LG4 283	2 4, 6, 8	457	100	540	555	432	432	348	348	300	672	525	118	419	100	151	479	62	110	190	216	280	40
	1LG4 288	2	457	100	540	555	432	432	348	348	300	672	525	118	419	100	151	479	62	110	190	326	280	40
		6, 8																				216		
315 S	1LG4 310 1LG4 310	2 4, 6, 8	508	120	610	610	500	500	400	400	380	780	590	154	406	125	176	527	69	110	216	315	315	50
315 M ²⁾	1LG4 313 1LG4 313	2 4, 6, 8	508	120	610	610	500	500	400	400	380	780	590	154	457	125	176	527	69	110	216	264	315	50
315 L ²⁾	1LG4 316/317 1LG4 316/317 1LG4 318	2 4, 6, 8 8	508	120	610	610	500	500	400	400	380	780	590	154	508	125	176	578	69	110	216	373	315	50
	1LG4 318	6	508	120	610	610	500	500	400	400	380	780	590	154	508	155	206	648	69	110	216	513	315	50

^{*} This dimension is assigned in DIN EN 50347 to the frame size listed.

¹⁾ Measured across the bolt heads.

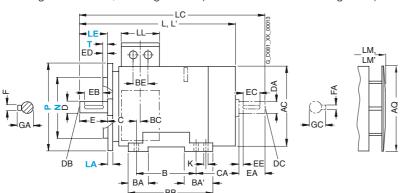
With order codes for connection box positions (K09, K10, K11) only fitted feet with 3 drilled holes with dimension "B" (406, 457 and 508 mm). BB will then be 666 mm.

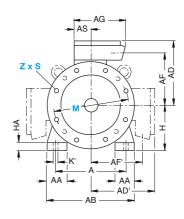
Dimensions

Dimensional drawings

Cast-iron series 1LG4, frame sizes 180 M to 315 L

Type of construction IM B35





For moto	or		Dim	ensi	on d	esigna	ition ac	c. to IE	С			DE	shaft e	extens	ion				ND	E shaf	t exte	nsion			
Frame size	Type	Number of poles	НН	K	K'	L	L ^{'1)}	LC ²⁾	LL	LM	LM ^{'1)}	D	DB	Е	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
180 M 180 L	1LG4 183 1LG4 186 1LG4 188	2, 4 4, 6, 8 2, 4, 6, 8	157 157 157	15	19	669 669 720	669 - 720	784 784 835	132 132 132	759 759 810	759 - 810	48 48 48	M16 M16 M16	110 110 110	100	5	14	51.5 51.5 51.5	48 48 48	M16 M16 M16	110	100	5 5 5	14 14 14	51.5 51.5 51.5
200 L	1LG4 206 1LG4 207 1LG4 208	2, 6 2, 4, 6, 8 2, 6 4, 8	196 196 196		25	720 720 777 720	754 754 811 -	835 835 892 835	192 192 192	810 810 867 810	844 844 901 -	55 55 55	M20 M20 M20	110 110 110	100	5 5 5		59 59 59	55 55 55	M20 M20 M20	110	100	5 5 5	16 16 16	59 59 59
225 S 225 M	1LG4 220 1LG4 223 1LG4 228	4, 8 2 4, 6, 8 2 4, 6, 8	196 196 196	19	25	789 759 789 819 849	- 793 - 853 -	903 873 903 933 963	192 192 192	889 859 889 919 949	- 893 - 953 -	60 55 60 55 60	M20 M20 M20 M20 M20	110 140 110	125	5 10 5	16 18 16	59 64 59	55 48 55 48 55	M20 M16 M20 M16 M20	110 110 110	100 100 100 100 100	5 5 5 5 5	16 14 16 14 16	59 51.5 59 51.5 59
250 M	1LG4 253 1LG4 258	2 4, 6, 8 2 4 6, 8	237 237	24 24		887 887 957 887	924 - 924 - -	1002 1032 1002 1102 1032	236 236	987 987 1057 987	1024 - 1024 - -	60 65 60 65 65	M20 M20 M20 M20 M20 M20	140 140 140		10 10 10	18 18 18 18 18	69 64 69	55 60 55 60 60	M20 M20 M20 M20 M20 M20	110 140 110 140 140	100 125 100 125 125	5 10 5 10	16 18 16 18 18	59 64 59 64 64
280 S	1LG4 280	2 4, 6, 8	252	24	30	960	998 -	1105	236	1070	1108 -	65 75	M20 M20	140 140	. — -		18 20	69 79.5	60 65	M20 M20	140 140	125 125	10 10	18 18	64 69
280 M	1LG4 283 1LG4 288	2 4, 6, 8 2 4 6, 8	252 252			960 1070 960	998 - 1108 - -	1105 1215 1105	236 236	1070 1180 1070	1108 - 1218 - -	65 75 65 75 75	M20 M20 M20 M20 M20	140 140 140	125 125	10 10 10	18 20 18 20 20	69 79.5 69 79.5 79.5	60 65 60 65 65	M20 M20 M20 M20 M20	140 140 140 140 140	125 125 125 125 125 125	10 10 10 10 10	18 18 18 18 18	64 69 64 69
315 S	1LG4 310 1LG4 310	2 4, 6, 8	285			1072 1102	1142 -	1217 1247	307	1182 1212	1252 -	65 80	M20 M20	170	125 140	25	22	85	60 70	M20 M20	140 140	125 125	10 10	18 20	64 74.5
315 M ³⁾	1LG4 313	2 4, 6, 8				1072 1102	1142	1217 1247	307	1182 1212	1252	65 80	M20 M20	170	125 140	25	22	85	60 70	M20 M20	140 140	125 125	10 10	18 20	64 74.5
315 L ³⁾	1LG4 316/317 1LG4 316/317 1LG4 318 1LG4 318	2 4, 6, 8 8 6				1232 1262 1402	1302 - - -	1377 1407 1547	307	1342 1372 1512	1412 - - -	65 80 80 80	M20 M20 M20 M20	170	125 140 140 140	25 25	22 22	85 85	60 70 70 70	M20 M20 M20 M20	140 140 140 140	125 125 125 125	10 10 10 10	18 20 20 20	64 74.5 74.5 74.5

¹⁾ For version with low-noise fan for 2-pole motors.

²⁾ In the low-noise version, a second shaft extension is not possible.

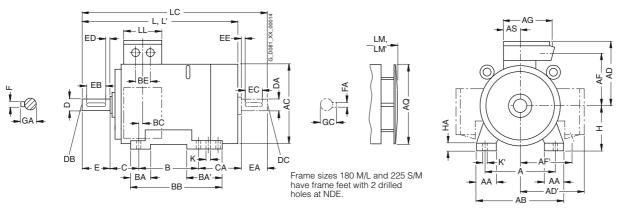
With order codes for connection box positions (K09, K10, K11) only fitted feet with 3 drilled holes with dimension "B" (406, 457 and 508 mm). BB will then be 666 mm.

Dimensions

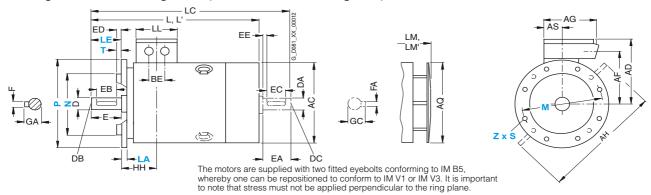
Dimensional drawings

Cast-iron series 1LG6, frame sizes 180 M to 250 M

Type of construction IM B3



Types of construction IM B5 and IM V1



For mot	or		Dime	ension	desig	nation	acc.	to IEC	;															
Frame size	Type	Number of poles	Α	AA	AB	AC ¹⁾	AD	AD'	AF	AF'	AG	АН	AQ	AS	B*	ВА	BA'	BB	ВС	BE	С	CA*	Н	НА
180 M	1LG6 183	2 4	279	65	339	363	262	262	220	220	152	452	340	71	241	70	111	328	36	54	121	253 202	180	20
180 L	1LG6 186	4, 6, 8	279	65	339	363	262	262	220	220	152	452	340	71	279	70	111	328	36	54	121	215	180	20
200 L	1LG6 206 1LG6 207	2, 6 2, 6 4, 8	318 318	70 70	378 378	402 402	300 300	300 300	247 247	247 247	260 260	512 512	340 340	96 96	305 305	80 80	80 80	355 355	63 63	85 85	133 133	177 234 177	200 200	
225 S 225 M	1LG6 220 1LG6 223	4, 8 2 4, 6, 8	356 356	80 80	436 436	442 442	325 325	325 325	272 272	272 272	260 260	556 556	425 425	96 96	286 311	85 85	110 110	361 361	47 47	85 85	149 149	218 253	225 225	34 34
	1LG6 228	2 4, 6	356	80	436	442	325	325	272	272	260	556	425	96	311	85	110	361	47	85	149	303	225	34
250 M	1LG6 253	2 4 6, 8	406	100	490	495	392	392	308	308	300	620	470	118	349	100	100	409	69	110	168	235 305 235	250	40
	1LG6 258	2 4, 6	406	100	490	495	392	392	308	308	300	620	470	118	349	100	100	409	69	110	168	305	250	40

^{*} This dimension is assigned in DIN EN 50347 to the frame size listed.

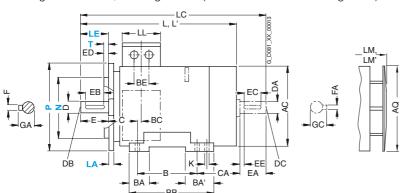
¹⁾ Measured across the bolt heads.

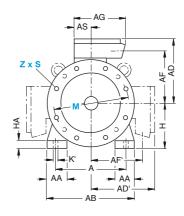
Dimensions

Dimensional drawings

Cast-iron series 1LG6, frame sizes 180 M to 250 M

Type of construction IM B35





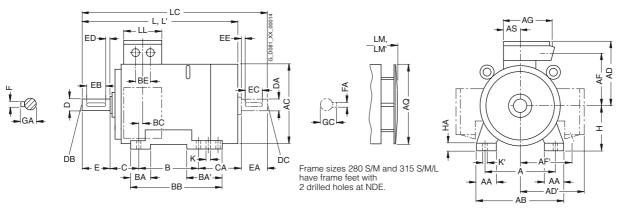
For moto	or		Dime	ensior	n desi	gnation	acc. to	IEC		DE s	shaft ex	ctensic	n				NDI	E shaft	exten	sion			
Frame size	Туре	Number of poles	НН	K	K'	L	LC	LL	LM	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
180 M	1LG6 183	2 4	157	15	19	720 669	835 784	132	810 759	48	M16	110	100	5	14	51.5	48	M16	110	100	5	14	51.5
180 L	1LG6 186	4, 6, 8	157	15	19	720	835	132	810	48	M16	110	100	5	14	51.5	48	M16	110	100	5	14	51.5
200 L	1LG6 206 1LG6 207	2, 6 2, 6 4, 8	196 196	19 19	25 25	720 777 720	835 892 835	192 192	810 867 810	55 55	M20 M20	110 110	100 100	5 5	16 16	59 59	55 55	M20 M20	110 110	100 100	5 5	16 16	59 59
225 S	1LG6 220	4, 8	196	19	25	789	903	192	889	60	M20	140	125	10	18	64	55	M20	110	100	5	16	59
225 M	1LG6 223	2 4, 6, 8	196	19	25	819 849	933 963	192	919 949	55 60	M20 M20	110 140	100 125	5 10	16 18	59 64	48 55	M16 M20	110 110	100 100	5 5	14 16	51.5 59
	1LG6 228	2 4, 6	196	19	25	869 899	983 1013	192	969 999	55 60	M20 M20	110 140	100 125	5 10	16 18	59 64	48 55	M16 M20	110 110	100 100	5 5	14 16	51.5 59
250 M	1LG6 253	2 4 6, 8	237	24	30	887 957 887	1002 1102 1032	236	987 1057 987	60 65 65	M20 M20 M20	140 140 140	125 125 125	10 10 10	18 18 18	64 69 69	55 60 60	M20 M20 M20	110 140 140	100 125 125	5 10 10	16 18 18	59 64 64
	1LG6 258	2 4, 6	237	24	30	957	1102	236	1057	60 65	M20 M20	140 140	125 125	10 10	18 18	64 69	55 60	M20 M20	110 140	100 125	5 10	16 18	59 64

Dimensions

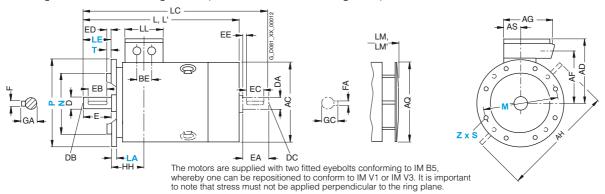
Dimensional drawings

Cast-iron series 1LG6, frame sizes 280 S to 315 L

Type of construction IM B3



Types of construction IM B5 and IM V1



														0 1										
For moto	or		Dime	ension	desig	nation	acc.	to IEC	;															
Frame size	Туре	Number of poles	Α	AA	AB	AC ¹⁾	AD	AD'	AF	AF'	AG	АН	AQ	AS	B*	ВА	BA'	BB	ВС	BE	С	CA*	Н	НА
280 S	1LG6 280	2 4, 6, 8	457	100	540	555	432	432	348	348	300	672	525	118	368	100	151	479	62	110	190	267	280	40
280 M	1LG6 283	2	457	100	540	555	432	432	348	348	300	672	525	118	419	100	151	479	62	110	190	326	280	40
	1LG6 288	6, 8 2 4, 6	457	100	540	555	432	432	348	348	300	672	525	118	419	100	151	479	62	110	190	216 326	280	40
315 S	1LG6 310 1LG6 310	2 4, 6, 8	508	120	610	610	500	500	400	400	380	780	590	154	406	125	176	527	69	110	216	315	315	50
315 M ²⁾		8 2 4. 6	508 508	120 120	610 610	610 610	500 500	500 500	400 400	400 400	380 380	780 780	590 590	154 154	457 457	125 125	176 176	527 578	69 69	110 110	216 216	264 424	315 315	00
315 L ²⁾	1LG6 316 1LG6 316 1LG6 316	4, 6 8	508	120	610	610	500	500	400	400	380	780	590	154	508	125	176	578	69	110	216	373	315	50
	1LG6 317 1LG6 317	2 4, 6	508	120	610	610	500	500	400	400	380	780	590	154	508	155	206		69	110	216	513	315	50
	1LG6 317 1LG6 318 1LG6 318	8 2 4	508	120	610	610	651	651	524	524	470	780	590	165	508	155	206	578 648	69	135	216	513	315	50
	1LG6 318	6, 8					500	500	400	400	380									110				

^{*} This dimension is assigned in DIN EN 50347 to the frame size listed

¹⁾ Measured across the bolt heads.

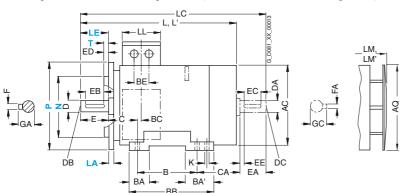
With order codes for connection box positions (K09, K10, K11) only fitted feet with 3 drilled holes with dimension "B" (406, 457 and 508 mm). BB will then be 666 mm.

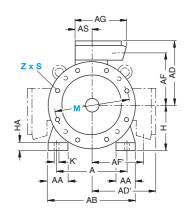
Dimensions

Dimensional drawings

Cast-iron series 1LG6, frame sizes 280 S to 315 L

Type of construction IM B35





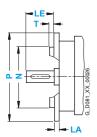
For motor	r		Dime	ensior	n desi	gnation	acc. t	o IEC		DE s	haft ex	tensio	n				ND	E shaft	exten	sion			
Frame size	Туре	Number of poles	НН	K	K'	L	LC	LL	LM	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
280 S	1LG6 280	2 4, 6, 8	252	24	30	960	1105	236	1070	65 75	M20 M20	140 140	125 125	10 10	18 20	69 79.5	60 65	M20 M20	140 140	125 125	10 10	18 18	64 69
280 M	1LG6 283	2	252	24	30	1070	1215	236	1180	65 75	M20 M20	140 140	125 125	10 10	18 20	69 79.5	60	M20 M20	140 140	125 125	10	18 18	64 69
	1LG6 288	6, 8 2 4, 6	252	24	30	960 1070	1105 1215	236	1070 1180	75 65 75	M20 M20 M20	140 140 140	125 125 125	10 10 10	20 18 20	79.5 69 79.5	65 60 65	M20 M20 M20	140 140 140	125 125 125	10 10 10	18 18 18	69 64 69
315 S	1LG6 310 1LG6 310	2 4, 6, 8	285	28	35	1072 1102	1217 1247	307	1182 1212	65 80	M20 M20	140 170	125 140	10 25	18 22	69 85	60 70	M20 M20	140 140	125 125	10	18 20	64 74.5
315 M	1LG6 313 1LG6 313	8	285 285	28 28	35 35	1102 1232	1247 1377	307 307	1212 1342	80 65	M20 M20	170 140	140 125	25 10	22 18	85 69	70 60	M20 M20	140 140	125 125	10 10	20 18	74.5 64
315 L	1LG6 313 1LG6 316	4, 6 2	285	28	35	1262 1232	1407 1377	307	1372 1342	80 65	M20 M20	170 140	140 125	25 10	22 18	85 69	70 60	M20 M20	140 140	125 125	10 10	20 18	74.5 64
	1LG6 316 1LG6 316	4, 6 8				1262	1407		1372	80 80	M20 M20	170 170	140 140	25 25	22 22	85 85	70 70	M20 M20	140 140	125 125	10 10	20 20	74.5 74.5
	1LG6 317 1LG6 317	2 4, 6	285	28	35	1372 1402	1517 1547	307	1482 1512	65 80	M20 M20	140 170	125 140	10 25	18 22	69 85	60 70	M20 M20	140 140	125 125	10	18 20	64 74.5
	1LG6 317 1LG6 318 1LG6 318	8 2 4	285	28	35	1262 1372 1402	1407 1517 1547	330	1372 1482 1512	80 65 80 ¹⁾	M20 M20 M20	170 140 170	140 125 140	25 10 25	22 18 22	85 69 85	70 60 70	M20 M20 M20	140 140 140	125 125 125	10 10 10	20 18 20	74.5 64 74.5
	1LG6 318	6, 8				1702	1047	307	1012	80	M20	170	140	25	22	85	70	M20	140	125	10	20	74.5

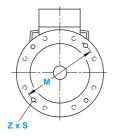
¹⁾ Diameters up to 90 mm are possible.

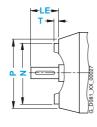
Dimensions

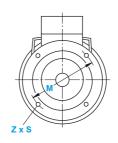
Dimensional drawings

Flange dimensions









In DIN EN 50347, the frame sizes are allocated flange FF with through holes and flange FT with tapped holes.
The designation of flange A and C according to
DIN 42948 (invalid since 09/2003) are also listed for information purposes. See the information purposes. See the table below. (Z = the number of retaining)holes)

Frame size	Type of construction	Flange type	Flange with through holes (FF Tapped holes (F7		Dim	ensior	n desi	gnation	acc.	to IEC	;	
			According to DIN EN 50347	Acc. to DIN 42948	LA	LE	M	N	P	S	т	Z
56 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 100	A 120	8	20	100	80	120	7	3	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 65	C 80	-	20	65	50	80	M5	2.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 85	C 105	-	20	85	70	105	M6	2.5	4
63 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 115	A 140	8	23	115	95	140	10	3	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 75	C 90	_	23	75	60	90	M5	2.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 100	C 120	_	23	100	80	120	M6	3	4
71 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 130	A 160	9	30	130	110	160	10	3.5	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 85	C 105	_	30	85	70	105	M6	2.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 115	C 140	_	30	115	95	140	M8	3	4
80 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 165	A 200	10	40	165	130	200	12	3.5	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 100	C 120	_	40	100	80	120	M6	3	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 130	C 160	_	40	130	110	160	M8	3.5	4
90 S, 90 L	IM B5, IM B35, IM V1, IM V3	Flange	FF 165	A 200	10	50	165	130	200	12	3.5	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 115	C 140	_	50	115	95	140	M8	3	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 130	C 160	_	50	130	110	160	M8	3.5	4
100 L	IM B5, IM B35, IM V1, IM V3	Flange	FF 215	A 250	11	60	215	180	250	14.5	4	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 130	C 160	_	60	130	110	160	M8	3.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 165	C 200	_	60	165	130	200	M10	3.5	4
112 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 215	A 250	11	60	215	180	250	14.5	4	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 130	C 160	_	60	130	110	160	M8	3.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 165	C 200	-	60	165	130	200	M10	3.5	4
132 S, 132 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 265	A 300	12	80	265	230	300	14.5	4	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 165	C 200	-	80	165	130	200	M10	3.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 215	C 250	-	80	215	180	250	M12	4	4
160 M, 160 L	IM B5, IM B35, IM V1, IM V3	Flange	FF 300	A 350	13	110	300	250	350	18.5	5	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 215	C 250	-	110	215	180	250	M12	4	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 265	C 300	-	110	265	230	300	M12	4	4
180 M, 180 L	IM B5, IM V1, IM V3	Flange	FF 300	A 350	13	110	300	250	350	18.5	5	4
200 L	IM B5	Flange	FF 350	A 400	15	110	350	300	400	18.5	5	4
225 S, 225 M 2-pole 4-pole to 8-pole	IM B5, IM V1, IM V3	Flange	FF 400	A 450	16	110 140	400	350	450	18.5	5	8
250 M	IM B5, IM V1, IM V3	Flange	FF 500	A 550	18	140	500	450	550	18.5	5	8
280 S, 280 M	IM B5, IM V1, IM V3	Flange	FF 500	A 550	18	140	500	450	550	18.5	5	8
315 S, 315 M, 315 L 2-pole 4-pole to 8-pole	IM B5, IM V1, IM V3	Flange	FF 600	A 660	22	140 170	600	550	660	24	6	8

5

Motors operating with frequency converters



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Motors operating with frequency converters

Orientation

Overview



Converter-fed operation up to 500 V +10 % mains voltage

The standard insulation of the 1LA and 1LG motors is designed such that operation is possible on the converter at mains voltages up to 460 V +10 % (for motor series 1LA8 to 500 V +10 %). This also applies for operation with a pulse-controlled AC converter with voltage rise times of $t_{\rm S}$ >0.1 $\mu {\rm s}$ at the motor terminals (IGBT transistors). At higher voltages, the motors require greater insulation resistance. Please inquire in the case of converter-fed operation with motors with protruding connection cables (order codes L44, L45, L47, L48, L49, L51 and L52).

The 1LA8 non-standard motors of the types specially identified for converter-fed operation (the 9th and 10th position of the Order No. is filled with "PB", "PC" or "PE") have an insulated motor bearing as standard at the non-drive end NDE (BS). The motors are equipped with standard insulation and standard rotors and are suitable for mains-fed and converter-fed operation.

Converter-fed operation up to 690 V +10 % mains voltage

1LA5, 1LA7 and 1LG6 standard motors as well as 1LA8 and 1PQ8 non-standard motors are also available with a higher insulation resistance for operation on the converter with supply voltages from 500 V ... 690 V (+10 %), and do not usually require a filter. These motors are identified by an " \mathbf{M} " in the 10th digit of the Order No. (e.g. 1LA8315-2PM). With the reinforced insulating system, there is less space in the grooves in motor series 1LA8 and 1PQ8 for the same number of windings compared to the normal version, which slightly reduces the rated output of these motors.

Converter-fed operation for motors in type of protection "d" up to $460 \ V + 10 \ \%$ mains voltage

Siemens 1MJ asynchronous motors can be operated on the mains as well as on a converter as explosion-proof motors in type of protection Ex de IIC "Explosion-proof enclosure". In accordance with the test specifications, 1MJ motors must be equipped with PTC thermistors.

When 1MJ motors are connected to converters, like the 1LA motors of the same output, depending on their load characteristics their maximum admissible torque must be reduced.

1MJ motors have a connection box in type of protection Ex e II "Increased safety" as standard.

Note:

Special measures are necessary in the case of high-speed motors, especially when separately driven fans are used. Please contact your local Siemens office for advice.

Benefits

Motors operating with frequency converters from Siemens offer the user numerous advantages:

 The motors feature the future-oriented insulation system DURIGNIT IR 2000 (IR = Inverter Resistant). The DURIGNIT IR 2000 insulating system is made up of high-quality enamel wires and insulating materials in conjunction with a resin impregnation which does not contain any solvents. The specially developed motors on the frequency converter with special insulation are converter-compatible from 500 V to 690 V (+10 %).

Application

The motors can be used in numerous drive applications with variable-speed drives when they are combined with converters from the MICROMASTER and SINAMICS spectrum.

The wide field of implementation includes the following applications:

- · Conveyor systems such as cranes, belts and lifting gear
- High-bay warehouses
- Packaging machines
- · Automation and Drives

Their large range of mains voltages enables them to be used all over the world.

Motors operating with frequency converters

Orientation

Integration

MICROMASTER 411/COMBIMASTER 411 distributed drive solutions

MICROMASTER 411/COMBIMASTER 411 is included in the DA 51.3 Catalog that includes the entire product range with ordering data, technical specifications and explanations.

Application

MICROMASTER 411 and COMBIMASTER 411 are the ideal solution for distributed drive applications that require a high degree of protection for the converter. The devices are designed for a wide drive range – for simple individual applications for pumps and fans through to multiple drives for conveyor systems in networked control systems. The ECOFAST versions of the MICROMASTER 411/COMBIMASTER 411 frequency converter series contain plug-in cables for the power supply, communications interface and motor connections. They support fast and problem-free replacement in time-critical applications and are completely compatible with the ECOFAST technology systems. They are based on the universal MICROMASTER 420 converter series and are characterized by customer-oriented performance and ease of use.

Structure

The modular structure allows MICROMASTER 411/ COMBIMASTER 411 products and their accessories to be individually selected, e.g. electromechanical brake control module or PROFIBUS module.

Main features:

- Output range: 0.37 to 3.0 kW, 400 V, 3AC
- IP66 degree of protection (MICROMASTER 411), self-cooling
- Electrical isolation between the electronics and the connection terminals
- Parameter sets for fast startup and cost savings
- · Modular structure with numerous accessories
- Operation without operator panel possible (using jumpers and/or control potentiometer)
- Integrated control potentiometer accessible from outside.

Accessories (overview):

- Basic Operator Panel (BOP) for parameterizing the converter
- Plain text Advanced Operator Panel (AOP) for MICROMASTER 411 and COMBIMASTER 411 with multiplelanguage display
- PROFIBUS module
- AS-Interface module
- DeviceNet module
- REM module (dynamic brake and control module for electromechanical brake)
- EM module (electromechanical brake control module)
- · PC connection kit
- Mounting kits for installing the operator panels
- PC startup programs.

Note:

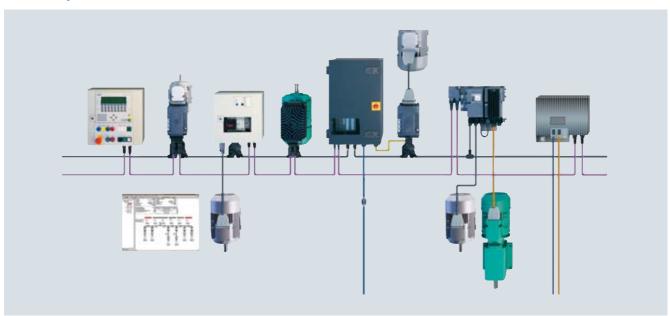
The application guidelines or guidelines for the design and operating performance of induction motors with squirrel-cage rotor defined in standards DIN IEC 60034-17 and DIN IEC 60034-25 must be observed for converter-fed induction motors with squirrel-cage rotor.

Motors operating with frequency converters

Orientation

Integration (continued)

ECOFAST system



ECOFAST is a system which permits extensive decentralization and a modular structure for installation elements on the component level.

Benefits

The main advantages of the ECOFAST motor connector over a terminal strip are as follows:

- Fast assembly of I/O devices (e.g. motor starters) from the ECOFAST system.
- · Reduction of assembly and repair times at the end user
- No wiring errors due to connector technology
- Replacement of motor without intervention in the electronics.

Main features of the ECOFAST motor connector

The motor connector is mounted in the factory and replaces the connection box with terminal board. The connector is mounted towards the non-drive end (NDE). It comprises an angled motor connection casing that can be rotated by 4 x 90°. A 10-pole (+ earth) male insert is used in the housing. In the plug-in connector, the winding connections are connected and optionally the power supply for the brake and the signal leads for the temperature sensors.

The ECOFAST motor connector is compatible with the products of the ECOFAST field device system. Further information can be found in Catalog IK PI.

The mounting dimensions of this housing match those of standard industrial connectors, so it is possible to use a complete series of different standard inserts (such as Han E, ES, ESS from Harting). The motor circuit (star or delta connection) is selected in the mating connector for motor connection. The relevant jumpers are inserted by the customer in the mating connector. As a housing for the mating connector, all standard sleeve housing with lengthwise locking, frame size 10B (e.g. from Harting) can be used.

Only one sensor (temperature sensor or PTC thermistor) can be connected.

Maximum admissible mains voltage on motor connector: ≤500 V

Availability of the ECOFAST motor connector

The ECOFAST motor connector can be supplied for the following motor versions with the exception of the explosion-proof motors:

- Frame sizes 56 M to 132 M
- Output range 0.06 to 5.5 kW (7.5 kW on request)
- The rated current of the ECOFAST motor connector is limited to ≤16 A.
- Direct on-line starting: Voltage code 1 for 230 VΔ/400 VY, 50 Hz
- Star-delta starting: Voltage code **9** with order code **L1U** for 400 VΔ, 50 Hz

More information

Further information is available in Catalog IK PI and in Catalog DA 51.3 "MICROMASTER 411/COMBIMASTER 411 distributed drive solutions" as well as on the Internet at: http://www.siemens.com/ecofast

Motors operating with frequency converters

Orientation

Technical specifications

General note:

All the data listed in the catalog is applicable for a 50 Hz line supply. With converter-fed operation, the torque reduction factors for constant torque and drives for fans, pumps and compressors must be observed. Higher noise levels must be expected at frequencies other than 50 Hz for motors operating with converters due to the harmonic content of the supply.

Implementation of 1LA/1LG motors in areas subject to explosion hazards

Type of protection "n" (Zone 2)

II 3G Ex nA II T3

acc. to IEC/EN 60079-15

IEC/EN 60079-15 specifies that the motor and converter must be tested as a unit (individual test). Individual testing has been performed for motors of type of protection "n" operating with the MICROMASTER, SIMOVERT MASTERDRIVES, SINAMICS G110, SINAMICS S120 and SIMATIC ET 200S FC converters (partially for "Non-standard motors frame size 315" and above). For details, see factory certificate 2.1. Individual testing can be performed for non-Siemens converters on request; the customer may be required to supply the non-Siemens converter.

Design for Zone 2 for converter-fed operation, derating Ex nA II T3 acc. to IEC/EN 60079-15 ⇒ Order with order code M73

Motors protected against dust explosions (Zone 21/22)

Zone 21: II 2D Ex tD A21 IP65 T 125 °C Zone 22: II 3D Ex tD A22 IP55 T 125 °C

acc. to EN 50281/IEC 61241

The drive system comprising motors protected against dust explosions operating on MICROMASTER, SIMOVERT MASTERDRIVE, SINAMICS G110, SINAMICS S120 and SIMATIC ET 200S FC converters has been tested. For details, see factory certificate 2.1. Please inquire about operation with non-Siemens converters.

Design for Zone 21, as well as Zone 22 for conducting dust (IP65) for converter-fed operation, derating ⇒ Order with order code M38

Design for Zone 22 for non-conducting dust (IP55) for converter-fed operation, derating

⇒ Order with order code M39

Order codes M73, M38 and M39:

The rated operating points at 5, 25, 50 Hz and $f_{\rm max.}$ are stamped on the rating plate; (alternative rated operating points at 6, 30, 60 Hz and $f_{\rm max.}$ when ordered with 60 Hz voltage) for operation on MICROMASTER.

Alternatively, these rated operating points can be ordered for SIMOVERT MASTERDRIVES, SINAMICS G110, SINAMICS S120 or SIMATIC ET 200S FC with order code **Y68** and **"Plain text"**. The type of converter is specified on the rating plate. The motors already have PTC thermistors for tripping in accordance with temperature class 130 (B). The thermistors must be operated by a tripping unit certified by the relevant testing authority.

With some motors it is necessary to reduce the limit speed or to use metal fans.

When 1LA8 motors are ordered, it must be specified in plain text whether "constant torque drive" or "fan/pump/compressor drive" is required.

Rated voltage

The tolerance of the motors specially developed for converter-fed operation with special insulation up to 690 V (the 9th and 10th position of the Order No. is marked with "**PM"**) is generally in accordance with DIN EN 60034-1 – A rated voltage range is not specified on the rating plate.

Mechanical limit speeds

When the motor is operated at its rated frequency, it is important to note that the maximum speeds are limited by the limits for the roller bearings, critical rotor speed and rigidity of the rotating parts.

Motor protection

A motor protection function can be implemented using the i^2t detection present in the converter software.

If required, more precise motor protection can be afforded by direct temperature measurement using KTY84 sensors or PTC thermistors in the motor winding. Some converters from Siemens determine the motor temperature using the resistance of the temperature sensor. They can be set to a required temperature for alarm and tripping.

Insulation

The standard insulation of 1LA and 1LG motors is designed such that converter-fed operation is possible up to 460 V +10 % (for motor serie 1LA8 up to 500 V +10 %). This also applies for operation with a pulse-controlled AC converter with voltage rise times $t_{\rm S}$ >0.1 μ s at the motor terminals.

All motors with voltage codes 1, 3, 5, and 6 (400 V motors Δ connection) operating with a converter must be operated under these conditions. This does not apply to motors with voltages from 500 V to 690 V (+10 %), that must have special insulation for operation on a pulse-controlled AC converter (SIMOVERT MASTERDRIVES and MICROMASTER 440 for voltages between 500 and 600 V), (10th position of the Order No. = "M"). For converter-fed operation with the outputs specified in the catalog, the motors are used according to temperature class 155 (F), i.e. in this case neither a service factor >1 nor an increased coolant temperature is possible (order codes C11, C12 and C13 cannot be ordered).

Motor connection

When connecting the motors, it is important to consider the restrictions for mains-fed machines as well as the maximum admissible conductor cross-sections for the converter.

Ventilation and noise generation

The fan noise can increase at speeds that are higher than the rated speed of self-ventilated motors. To increase motor utilization at low speeds it is recommended that forced ventilated motors are used.

Mechanical stress and grease lifetime

Due to the increased speeds above the rated speed and the thereby increased vibrations, the mechanical smooth running is changed and the bearings are used stronger mechanically. Hereby, the grease lifetime and the bearing lifetime are reduced. Further information on request.

Utilization (non-standard motors)

When temperature class 155 (F) is used according to 130 (B), derating of 15 % is necessary.

Orientation

Technical specifications (continued)

Mechanical limit speeds $n_{\text{max.}}$ at maximum supply frequency f_{max}.

Default values

The values in the following table are valid for all areas of application with the exception of explosion-proof motors (see overleaf).

The values for motor series 1 LA8, 1PQ8 and 1LL8 are listed in the selection and ordering data in catalog part "Non-standard motors frame size 315 and above".

			o , 1)						0 1	
Motor frame size	Motor type		2-pole ¹⁾ $n_{\rm max.}$	f _{max} .	4-pole n _{max.}	f _{max.}	6-pole n _{max.}	f _{max}	8-pole n _{max.}	f_{max}
1141110 0120			rpm	'max. Hz	rpm	max. Hz	rmax. rpm	max. Hz	rpm	'max. Hz
1LA5, 1LA6, 1	LA7, 1LA9, 1LP5, 1L	P7, 1PP5, 1							19	1,12
56 M	1LA7/1LA9	05.	6000	100	4200	140	3600	180	3000	200
63 M	1LA7/1LA9 1LP7/1PP7	06.	6000	100	4200	140	3600	180	3000	200
71 M	1LA7/1LA9 1LP7/1PP7	07.	6000	100	4200	140	3600	180	3000	200
80 M	1LA7/1LA9 1LP7/1PP7	08.	6000	100	4200	140	3600	180	3000	200
90 L	1LA7/1LA9 1LP7/1PP7	09.	6000	100	4200	140	3600	180	3000	200
100 L	1LA6/1LA7/1LA9 1LP7/1PP7/1PP6	10.	6000	100	4200	140	3600	180	3000	200
112 M	1LA6/1LA7/1LA9 1LP7/1PP7/1PP6	11.	6000	100	4200	140	3600	180	3000	200
132 S/M	1LA6/1LA7/1LA9 1LP7/1PP7/1PP6	13.	5600	90	4200	140	3600	180	3000	200
160 M/L	1LA6/1LA7/1LA9 1LP7/1PP7/1PP6	16.	4800	80	4200	140	3600	180	3000	200
180 M/L	1LA5/1LA9 1LP5/1PP5	18.	5100	85	4200	140	3600	180	3000	200
200 L	1LA5/1LA9 1LP5/1PP5	20.	5100	85	4200	140	3600	180	3000	200
225 S/M	1LA5	22.	4500	75	4200	140	3600	180	3000	200
1LG4, 1LG6, 1	LP4, 1PP4, 1PP6									
180 M/L	1LG4/1LG6 1LP4/1PP4/1PP6	18.	4600	76	4200	140	3600	180	3000	200
200 L	1LG4/1LG6 1LP4/1PP4/1PP6	20.	4500	75	4200	140	3600	180	3000	200
225 S/M	1LG4/1LG6 1LP4/1PP4/1PP6	22.	4500	75	4500	150	4400	220	4400	293
250 M	1LG4/1LG6 1LP4/1PP4/1PP6	25.	3900	65	3700	123	3700	185	3700	247
280 S/M	1LG4/1LG6 1LP4/1PP4/1PP6	28.	3600	60	3000	100	3000	150	3000	200
315 S	1LG4/1LG6 1LP4/1PP4/1PP6	310	3600	60	2600	87	2600	130	2600	176
315 M	1LG4/1LG6 1LP4/1PP4/1PP6	313	3600	60	2600	87	2600	130	2600	173
315 L	1LG4/1LG6 1LP4/1PP4/1PP6	316 317 318	3600 ²⁾	60 ²⁾	2600	87	2600	130	2600	173

¹⁾ Request required for continuous duty in the $f_{\rm max.}$ ($n_{\rm max.}$) range.

²⁾ For vertical mounting $n_{\rm max.}$ = 3000 rpm, $f_{\rm max.}$ = 50 Hz.

Motors operating with frequency converters

Orientation

Technical specifications (continued)

Explosion-proof motors in Zone 1 with type of protection "de" (motor series 1MJ)

Motor frame size	Motor type	2-pole ¹⁾ n _{max.} rpm	f _{max.} Hz	4-pole n _{max.} rpm	f _{max.} Hz	6-pole n _{max.} rpm	f _{max.} Hz	8-pole n _{max.} rpm	f _{max.} Hz
1MJ6									
71 M	1MJ6 07.	6000	100	3000	100	2000	100	1500	100
80 M	1MJ6 08.	6000	100	3000	100	2000	100	1500	100
90 L	1MJ6 09.	6000	100	3000	100	2000	100	1500	100
100 L	1MJ6 10.	5400	90	3000	100	2000	100	1500	100
112 M	1MJ6 11.	5400	90	3000	100	2000	100	1500	100
132 S/M	1MJ6 13.	4800	80	3000	100	2000	100	1500	100
160 M/L	1MJ6 16.	4500	75	3000	100	2000	100	1500	100
180 M/L	1MJ6 18.	5100	85	3000	100	2000	100	1500	100
200 L	1MJ6 20.	5100	85	3000	100	2000	100	1500	100
1MJ7									
225 S/M	1MJ7 22.	4500	75	3000	100	2000	100	1500	100
250 M	1MJ7 25.	3900	65	3700	100	2000	100	1500	100
280 S	1MJ7 28.	3600	60	3000	100	2000	100	1500	100
315 S/M	1MJ7 31 .	3600 ²⁾	60 ²⁾	2600	87	2000	100	1500	100

Explosion-proof motors in Zone 1 with type of protection "e" (motor series 1MA)

1MA motors cannot be operated with a converter.

Explosion-proof motors in Zones 2, 21 and 22 with type of protection "n" or protection against dust explosions (motor series 1LA, 1LG and 1PQ8)

The values for motor series 1LA8 and 1PQ8 in Zones 2 and 22 are listed in the selection and ordering data in catalog part "Non-standard motors frame size 315 and above".

Motor frame size	Motor type		2-pole ¹⁾ n _{max.} rpm	f _{max.} Hz	4-pole n _{max.} rpm	f _{max.} Hz	6-pole n _{max.} rpm	f _{max.} Hz	8-pole n _{max.} rpm	f _{max.} Hz
1LA5, 1LA6,	1LA7, 1LA9									
56 M	1LA7/1LA9	05.	6000	100	3000	100	2000	100	1500	100
63 M	1LA7/1LA9	06.	6000	100	3000	100	2000	100	1500	100
71 M	1LA7/1LA9	07.	6000	100	3000	100	2000	100	1500	100
80 M	1LA7/1LA9	08.	6000	100	3000	100	2000	100	1500	100
90 L	1LA7/1LA9	09.	6000	100	3000	100	2000	100	1500	100
100 L	1LA6/1LA7/1LA9	10.	5400	90	3000	100	2000	100	1500	100
112 M	1LA6/1LA7/1LA9	11.	5400	90	3000	100	2000	100	1500	100
132 S/M	1LA6/1LA7/1LA9	13.	4800	80	3000	100	2000	100	1500	100
160 M/L	1LA6/1LA7/1LA9	16.	4500	75	3000	100	2000	100	1500	100
180 M/L	1LA5/1LA9	18.	5100 ³⁾	85 ³⁾	3000	100	2000	100	1500	100
200 L	1LA5/1LA9	20.	5100 ³⁾	85 ³⁾	3000	100	2000	100	1500	100
225 S/M	1LA5	22.	5100	85	3000	100	2000	100	1500	100
1LG4, 1LG6										
180 M/L	1LG4/1LG6	18.	4500	75	3000	100	2000	100	1500	100
200 L	1LG4/1LG6	20.	4500	75	3000	100	2000	100	1500	100
225 S/M	1LG4/1LG6	22.	4500	75	3000	100	2000	100	1500	100
250 M	1LG4/1LG6	25.	3900	65	3000	100	2000	100	1500	100
280 S/M	1LG4/1LG6	28.	3600	60	3000	100	2000	100	1500	100
315 S/M/L	1LG4/1LG6	31.	3600 ¹⁾	60 ¹⁾	2600	87	2000	100	1500	100

¹⁾ Request required for continuous duty in the $\it f_{\rm max.}$ ($\it n_{\rm max.}$) range.

²⁾ For vertical mounting $n_{\text{max.}} = 3000 \text{ rpm}$, $f_{\text{max.}} = 50 \text{ Hz}$.

 $^{^{3)}}$ For 1LA9 motors frame sizes 180 M/L and 200 L, $n_{\rm max.}$ = 4500 rpm and $f_{\rm max.}$ = 75 Hz.

Motors operating with frequency converters

Orientation

Technical specifications (continued)

Bearings and bearing currents

When operating multiphase induction machines on a converter, an electrical bearing stress results from a capacitive induced voltage via the bearing lubricating film, depending on the principle being used. The physical cause of this is the common-mode voltage at the converter output. The sum of the three phase-toneutral voltages is not zero at all times, unlike with direct on-line operation. The high-frequency, pulse-shaped common-mode voltage brings about a residual current, which closes back to the converter's DC link via the machine's internal capacitances, the machine housing and the earthing circuit. The machine's internal capacitances include the main insulation winding capacitance, the geometric capacitance between the rotor and stator, the lubricating film capacitance and the capacitance of any bearing insulation that may be present. The current level via the internal capacitances is proportional to the common-mode voltage regulation $(i_{(t)} = C \cdot du/dt)$.

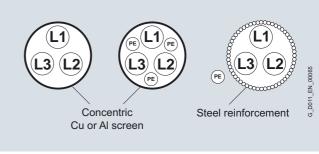
In order to apply currents to the motor which are sinusoidal as far as possible (smooth running, oscillation torques, stray losses), a high clock frequency is required for the converter's output voltage. The related (very steep) switching edges of the converter output voltage (and also, therefore, of the common-mode voltage) cause correspondingly high capacitive currents and voltages on the machine's internal capacitances.

In the worst-case scenario, the capacitive voltage induced via the bearing can lead to random punctures of the bearing lubricating film, thus damaging the bearing/causing premature wear. The current pulses caused by the puncture in the lubricating film are referred to as EDM (Electrostatic Discharge Machining) currents, although this is not primarily a question of an electrostatic effect, but more of (partial) punctures of insulating material, i.e., of partial discharges.

This physical effect, which occurs in isolated cases, has mostly been observed in connection with larger motors.

EMC-compliant installation of the drive system is a basic prerequisite for preventing premature bearing damage via bearing currents. The most important measures for reducing bearing currents:

- Insulated motor bearings at the non-drive end NDE
 The insulated bearing is standard for all non-standard 1LA8
 motors designated for converter operation. Furthermore it is
 recommended that an insulated bearing is ordered for NDE for
 motor series 1LG, 1PP4, 1LP4 and 1MJ7 frame size 225 and
 above (order code L27).
- Hybrid bearings with ceramic bearing elements on drive end (DE) and non-drive end (NDE)
- Earthing brush for converter-fed operation for 1LG motors (order code M44)
- Use of cables with a symmetrical cable cross-section:



- Use of motor reactors
- Use of earthing cables with low impedance in a large frequency range (0 Hz up to approximately 70 MHz): for example, plaited copper ribbon cables, HF litz wires
- Separate HF equipotential-bonding cable between motor housing and driven machine
- Separate HF equipotential-bonding cable between motor housing and converter PE busbar
- 360° HF contacting of the cable shield on the motor housing and the converter PE busbar. This can be achieved using EMC screwed glands on the motor end and EMC shield clips on the converter end, for example.
- Common-mode filters at the converter output (e.g. nanoperm rings).

The given measures can be required for motor series 1LA5 frame size 225 and 1LG frame size 225 and above depending on the application with converter-fed operation and are therefore recommend.

Motors operating with frequency converters

Orientation

Selection and ordering data

Preliminary selection of the motor according to motor type/series, speed or number of poles, frame size, rated output, rated torque, rated speed and rated current

Surface-cooled motors with standard insulation for voltages ≤500 V – Aluminum or cast-iron housing

See section "Surface-cooled motors with standard insulation for voltages ≤500 V – Aluminum or cast-iron housing" Pages 5/10 and 5/11.

Self-ventilated motors with special insulation for voltages up to 690 V

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 690 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	А	
Aluminum seri	ies 1LA7 and 1LA5					
3000, 2-pole	100 L 225 M	3 45	2890 2960	9.9145	3.5 45.0	5/12 5/13
1500, 4-pole	100 L 225 S	2.2 37	1420 1470	15 240	2.75 38.5	5/12 5/13
1000, 6-pole	100 L 225 M	1.5 30	925 978	15 293	2.25 35.5	5/12 5/13
Cast-iron serie	es 1LG6					
3000, 2-pole	180 M315 L	22 200	2955 2982	71 641	22.5 188	5/14 5/16
1500, 4-pole	180 M 315 L	18.5 200	1470 1490	120 1282	20 198	5/14 5/16
1000, 6-pole	180 L 315 L	15 160	975 990	147 1543	17.2 164	5/14 5/16
750, 8-pole	180 L 315 L	11 132	725 740	145 1704	13.8 140	5/14 5/16
Cast-iron serie	es 1LA8					
3000, 2-pole	315 450	240 970	2978 2987	770 3101	730 900	3/18 3/19
1500, 4-pole	315 450	235 980	1485 1492	1511 6273	235 950	3/18 3/19
1000, 6-pole	315 450	190 780	990 993	1833 7502	196 790	3/20 3/21
750, 8-pole	315 450	145 600	740 745	1871 7691	162 660	3/20 3/21

Forced ventilated motors with mounted separately driven fan with special insulation for voltages up to 690 V

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 690 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Cast-iron series	1PQ8					
3000, 2-pole	315 450	240 970	2978 2987	770 3101	730 900	3/26 3/27
1500, 4-pole	315 450	235 980	1485 1492	1511 6273	235 950	3/26 3/27
1000, 6-pole	315 450	190 780	990 993	1833 7502	196 790	3/28 3/29
750, 8-pole	315 450	145 600	740 745	1871 7691	162 660	3/28 3/29

More information

Planning notes for drives with constant and square-law torque can be found in the following catalogs:

- Frequency converters MICROMASTER 420/430/440: Catalog DA 51.2
- Frequency converters for distributed drive solutions MICROMASTER 411/COMBIMASTER 411: Catalog DA 51.3
- SIMOVERT MASTERDRIVES Motion Control/Vector Control: Catalog series DA 65
- SINAMICS G130 and G150 frequency converters: Catalog series D 11
- Frequency converters SINAMICS G110, SINAMICS G120 and SINAMICS G120 D: Catalog D11.1
- SINAMICS S120 and S150 drive systems: Catalog series D 21

These catalogs contain tables that specify the assignment of squirrel-cage motors to converters from Siemens in accordance with the load characteristic of the driven machine.

For further information, please contact your local Siemens contact – see "Siemens Contacts Worldwide" in the Appendix.

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Motors operating with frequency converters

Surface-cooled motors with standard insulation up to 500 V – Aluminum or cast-iron housing

Overview

Standard motors up to frame size 315 L

The standard motors from Siemens are suitable for converter-fed operation at rated voltages up to 460 V. The following table shows the available motor series:

Standard motors up to frame size 315 L for converter-fed operation up to 460 V rated voltage

Motor type	Standard type of protection	Frame design	Motor series	Motor frame sizes	Output range
	·				kW
Self-ventilated motors with improved efficiency (energy-saving motors	IP55	Aluminum	1LA7	56 M 160 L	0.06 18. 5
according to efficiency class EFF2 Improved Efficiency for 2-pole and 4-pole motors with outputs from 1.1 to 90 kW)			1LA5	180 M 225 M	11 45
motors with outputs nom 1.1 to 30 kW)		Cast-iron	1LA6	100 L 160 L	0.75 18.5
			1LG4	180 M 315 L	11 200
Self-ventilated motors with high efficiency (energy-saving motors according to efficiency class EFF1 High Efficiency for 2-pole and 4-pole	IP55	Aluminum	1LA9	56 M 200 L	0.06 37
motors with outputs from 1.1 to 90 kW)		Cast-iron	1LG6	180 M 315 L	11 200
Self-ventilated motors with increased output	IP55	Aluminum	1LA9	56 M 200 L	0.14 53
		Cast-iron	1LG4	180 M 280 M	15 110
Self-cooled motors without external fan	IP55	Aluminum	1LP7	63 M 160 L	0.045 7
			1LP5	180 M 200 L	5.5 16.5
		Cast-iron	1LP4	180 L 315 L	3.7 67
Pole-changing motors	IP55	Aluminum	1LA7	63 M 160 L	0.1 17
			1LA5	180 M 200 L	11 31

For technical data, selection and ordering data and special versions, see the relevant sections of "Standard motors up to frame size 315 L".

Non-standard motors frame size 315 and above

The non-standard motors from Siemens are suitable for converter-fed operation at rated voltages up to 500 V. The following table shows the available motor series:

Non-standard motors up to frame size 315 for converter-fed operation up to 500 V rated voltage

Motor type	Standard type of protection	Frame design	Motor series	Motor frame sizes	Output range
					kW
Self-ventilated motors for converter-fed operation – Cast-iron series 1LA8	IP55	Cast-iron	1LA8	315 450	145 1000
Forced ventilated motors with mounted separately driven fan for converter- fed operation – Cast-iron series 1PQ8	IP55	Cast-iron	1PQ8	315 450	145 1000
Self-ventilated motors with through ventilation for converter-fed operation – Cast-iron series 1LL8	IP23	Cast-iron	1LL8	315 450	200 1250

For technical data, selection and ordering data and special versions, see the relevant sections of "Non-standard motors up to frame size 315".

Motors operating with frequency converters

Surface-cooled motors with standard insulation up to 500 V – Aluminum or cast-iron housing

Overview (continued)

Explosion-proof motors

The explosion-proof motors from Siemens listed below up to frame size 315 L can be operated with a converter at rated voltages up to 460 V (for motor series 1LA8 and 1PQ8 up to 500 V):

Explosion-proof motors up to frame size 315 L for converter-fed operation up to 460 V (for motor series 1LA8 and 1PQ8 up to 500 V) rated voltage

Standard type of protection	Frame design	Motor series 1)	Motor frame sizes	Output range
				kW
IP55	Cast-iron	1MJ6	71 M 200 L	0.25 37
		1MJ7	225 M 315 L	30 132
IP55	Aluminum	1LA7	63 M 160 L	0.09 18.5
		1LA9	56 M 200 L	0.06 37
	Cast-iron	1LA6	100 L 160 L	0.75 18.5
		1LG4/1LG6	180 M 315 L	11 200
IP55	Aluminum	1LA7	56 M 160 L	0.09 18.5
		1LA5	180 M 225 M	11 45
		1LA9	56 M 200 L	0.06 37
	Cast-iron	1LG4/1LG6	180 M 315 L	11 200
IP55	Aluminum	1LA7	56 M 160 L	0.09 18.5
		1LA5	180 M 225 M	11 45
		1LA9	56 M 200 L	0.06 37
	Cast-iron	1LA6	100 L 160 L	0.75 18.5
		1LG4/1LG6	180 M 315 L	11 200
IP55	Cast-iron	1LA8	315 450	145 1000
IP55	Cast-iron	1PQ8	315 450	145 1000
	IP55 IP55 IP55	type of protection design IP55 Cast-iron IP55 Aluminum Cast-iron Cast-iron IP55 Aluminum Cast-iron Cast-iron IP55 Cast-iron IP55 Cast-iron	type of protection design series ¹) IP55 Cast-iron 1MJ6 IP55 Aluminum 1LA7 1LA9 1LG4/1LG6 IP55 Aluminum 1LA7 1LA9 1LA9 Cast-iron 1LG4/1LG6 IP55 Aluminum 1LA7 1LA5 1LA9 Cast-iron 1LA6 1LG4/1LG6 1LG4/1LG6 IP55 Cast-iron 1LA8	type of protection design series 1) IP55 Cast-iron 1MJ6 71 M 200 L 1MJ7 225 M 315 L 1 IP55 Aluminum 1LA7 63 M 160 L 1LA9 56 M 200 L 1 1LA6 100 L 160 L 1 1LA7 56 M 160 L 1 1LA9 56 M 225 M 1 1LA9 56 M 200 L 1 1LA5 180 M 225 M 1 1LA9 56 M 160 L 1 1LA9 56 M 200 L 1 1LA9 1 1 1

For technical data, selection and ordering data and special versions, see the relevant sections of "Explosion-proof motors".

Fan motors

The fan motors from Siemens listed below are suitable for converter-fed operation at rated voltages up to 460 V:

Fan motors for converter-fed operation at 460 V rated voltage

·						
Motor type	Standard degree of protection	Frame design	Motor series	Motor frame sizes	Output range	
					kW	
Self-ventilated motors in pole-changing version	IP55	Aluminum	1LA7	80 M 160 L	0.15 17	
			1LA5	180 M 200 L	18 31	
		Cast-iron	1LG4	180 M 315 L	11 200	
Forced-air cooled motors without external fan and fan cover	IP55	Aluminum	1PP7	63 M 160 L	0.09 18.5	
			1PP5	180 M 200 L	15 37	
		Cast-iron	1PP4	180 M 315 L	11 200	

For technical data, selection and ordering data and special versions, see the relevant sections of "Fan motors".

For converter-fed operation with frame size 225 and above, it is recommended that an "Insulated bearing cartridge" – order code L27 – is used. For motor series 1LA8 and 1PQ8, the insulated bearing cartridge is standard.

Self-ventilated motors with special insulation up to 690 V - Aluminum series 1LA7 and 1LA5

Selection and ordering data												
Rated output at 50 Hz	Frame size	Rated speed	y values at r Rated torque at 50 Hz	ated output Efficiency at 50 Hz 4/4-load	Efficiency at 50 Hz 3/4-load	Power factor at 50 Hz 4/4-load	Power factor at 50 Hz 3/4-load	Rated curr at 400 V, 50 Hz	rent at 690 V, 50 Hz	Order No. For Order No. supplements for voltage and type of construction, see table below	Price	Weight Type of construc- tion IM B3 approx.
P _{rated}	FS	n _{rated} rpm	T _{rated} Nm	η_{rated}	η_{rated}	$\cos\!arphi_{\mathrm{rated}}$	$\cos\!arphi_{\mathrm{rated}}$	I _{rated} A	I _{rated} A	see table below		m kg
		at 50 Hz,		ure class		55 degree	of protec	tion,				ng .
3	100 L	2890	9.9	84	84	0.85	0.81	6.1	3.5	1LA7 106-2PM□□		21
4	112 M	2905	13	86	86	0.86	0.83	7.8	4.55	1LA7 113-2PM□□		27
5.5	132 S	2925	18	86.5	86.5	0.89	0.86	10.4	6	1LA7 130-2PM□□		37
7.5	132 S	2930	24	88	88	0.89	0.86	13.8	8	1LA7 131-2PM		42
11	160 M	2930	36	89.5	89.5	0.88	0.85	20	11.6	1LA7 163-2PM□□		63
15	160 M	2940	49	90	90.2	0.9	0.88	26.5	15.4	1LA7 164-2PM□□		72
18.5	160 L	2940	60	91	91.2	0.91	0.89	32	18.6	1LA7 166-2PM□□		82
22	180 M	2940	71	91.7	91.7	0.88	0.85	31.5	23	1LA5 183-2PM□□		113
30	200 L	2945	97	92.3	92.3	0.89	0.86	53	30.5	1LA5 206-2PM□□		159
37	200 L	2945	120	92.8	92.8	0.89	0.86	65	37.5	1LA5 207-2PM□□		179
45	225 M	2960	145	93.6	93.6	0.89	0.86	78	45	1LA5 223-2PM□□		209
				ure class RT MASTE		955 degree	of protec	tion,				
2.2	100 L	1420	15	82	82.5	0.82	0.77	4.7	2.75	1LA7 106-4PM□□		20
3	100 L	1420	20	82.6	0	0.82	0.77	6.4	3.7	1LA7 107-4PM□□		23
4	112 M	1440	27	85	85.5	0.83	0.79	8.2	4.75	1LA7 113-4PM□□		29
5.5	132 S	1455	36	86	86	0.81	0.76	11.4	6.6	1LA7 130-4PM□□		39
7.5	132 M	1455	49	87	87.5	0.82	0.77	15.2	8.8	1LA7 133-4PM□□		46
11	160 M	1460	72	88.5	89	0.84	0.8	21.5	12.4	1LA7 163-4PM□□		67
15	160 L	1460	98	90	90.2	0.84	0.8	28.5	16.6	1LA7 166-4PM□□		81
18.5	180 M	1460	121	90.5	90.5	0.83	0.79	35.5	20.5	1LA5 183-4PM□□		113
22	180 L	1460	144	91.2	91.2	0.84	0.8	41.5	24	1LA5 186-4PM□□		123
30	200 L	1465	196	91.8	91.8	0.86	0.83	55	32	1LA5 207-4PM□□		157
37	225 S	1470	240	92.9	92.9	0.87	0.84	66	38.5	1LA5 220-4PM□□		206
45	225 M	1470	292	93.4	93.4	0.87	0.84	80	46.5	1LA5 223-4PM□□		232
				ure class RT MASTE		55 degree	of protec	tion,				
1.5	100 L	925	15	74	74	0.75	0.69	3.9	2.25	1LA7 106-6PM□□		20
2.2	112 M	940	22	78	78.5	0.78	0.72	5.2	3.05	1LA7 113-6PM□□		24
3	132 S	950	30	79	79.5	0.76	0.7	7.2	4.2	1LA7 130-6PM□□		34
4	132 M	950	40	80.5	80.5	0.76	0.7	9.4	5.5	1LA7 133-6PM□□		41
5.5	132 M	950	55	83	83	0.76	0.7	12.6	7.3	1LA7 134-6PM□□		50
7.5	160 M	960	75	86	86	0.74	0.68	17	9.9	1LA7 163-6PM□□		70
11	160 L	960	109	87.5	87.5	0.74	0.68	24.5	14.2	1LA7 166-6PM□□		89
15	180 L	970	148	89.5	89.5	0.77	0.71	31.5	18.2	1LA5 186-6PM□□		126
18.5	200 L	975	181	90.2	90.2	0.77	0.71	38.5	22.5	1LA5 206-6PM□□		161
22	200 L	975	215	90.8	90.8	0.77	0.71	45.5	26.5	1LA5 207-6PM□□		183
30	225 M	978	293	91.8	91.8	0.77	0.71	61	35.5	1LA5 223-6PM□□		214

Order No. supplements

Order No. Supple	IIIEIIIS									
Motor type	Penultim Voltage	nate posit code	ion:	Final position Type of const						
	50 Hz			Without flange	With flange			With standard	flange	With special flange
	500 VY	500 VΔ	690 VY	IM B3/6/7/8,	IM B5, IM V1	IM V1 with	IM B35	IM B14,	IM B34	IM B14, IM V18
	No rated	voltage ra	ange	without protective cover ly, cover IM V3		protective cover ^{1) 2)}		IM V18 with- out protective cover, IM V19		without protective cover, IM V19
	3	5	8	0) 1 4		6	2	7	3
1LA7 10 □□	0	0	0		✓	✓	/	✓	/	✓
1LA7 11 □□	0	0	0		✓	✓	✓	✓	✓	✓
1LA7 13 □□	0	0	0		✓	✓	/	✓	✓	✓
1LA7 16 □□	0	0	0		✓	✓	/	✓	✓	✓
1LA5 18□□	0	0	0		✓ ³⁾	✓	✓	_	-	-
1LA5 20 □□	0	0	0		✓ ³⁾	✓	✓	-	-	_
1LA5 22 □□	0	0	0		✓ ³⁾	✓	/	_	-	-

Standard version

Without additional charge

With additional charge

Not possible

For additional text and footnotes, see Page 5/13.

Motors operating with frequency converters

Self-ventilated motors with special insulation up to 690 V – Aluminum series 1LA7 and 1LA5

Selection and o	rdering data (co	ntinued)					
Order No.	Locked-rotor torque	Locked-rotor current	Breakdown torque	e Torque class	Moment of inertia	Noise rated output Measuring	Sound pressure
	with direct startin	g as multiple of rate	ed			surface sound	level at 50 Hz
	torque	current	torque			pressure level at 50 Hz	
	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	CL	<i>J</i> kgm²	L_{pfA} dB(A)	L _{WA} dB(A)
2-pole, 3000 rpm specially for ope				of protection,			
1LA7 106-2PM□□	2.8	6.8	3	16	0.0035	62	74
1LA7 113-2PM□□	2.6	7.2	2.9	16	0.0059	63	75
1LA7 130-2PM□□	2	5.9	2.8	16	0.015	68	80
1LA7 131-2PM□□	2.3	6.9	3	16	0.019	68	80
1LA7 163-2PM□□	2.1	6.5	2.9	16	0.034	70	82
1LA7 164-2PM□□	2.2	6.6	3	16	0.043	70	82
1LA7 166-2PM□□	2.4	7	3.1	16	0.051	70	82
1LA5 183-2PM□□	2.5	6.9	3.2	16	0.077	70	83
1LA5 206-2PM□□	2.4	7.2	2.8	16	0.14	71	84
1LA5 207-2PM□□	2.4	7.7	2.8	16	0.16	71	84
1LA5 223-2PM□□	2.8	7.7	3.4	16	0.2	71	84
4-pole, 1500 rpm specially for ope				of protection,			
1LA7 106-4PM□□	2.5	5.6	2.8	16	0.0047	53	65
1LA7 107-4PM□□	2.7	5.6	3	16	0.0055	53	65
1LA7 113-4PM□□	2.7	6	3	16	0.012	53	65
1LA7 130-4PM□□	2.5	6.3	3.1	16	0.018	62	74
1LA7 133-4PM□□	2.7	6.7	3.2	16	0.023	62	74
1LA7 163-4PM□□	2.2	6.2	2.7	16	0.043	66	78
1LA7 166-4PM□□	2.6	6.5	3	16	0.055	66	78
1LA5 183-4PM□□	2.3	7.5	3	16	0.13	63	76
1LA5 186-4PM□□	2.3	7.5	3	16	0.15	63	76
1LA5 207-4PM□□	2.6	7	3.2	16	0.24	65	78
1LA5 220-4PM□□	2.8	7	3.2	16	0.32	65	78
1LA5 223-4PM□□	2.8	7.7	3.3	16	0.36	65	78
6-pole, 1000 rpm specially for ope				of protection,			
1LA7 106-6PM□□	2.3	4	2.3	16	0.0047	47	59
1LA7 113-6PM□□	2.2	4.6	2.5	16	0.0091	52	64
1LA7 130-6PM□□	1.9	4.2	2.2	16	0.015	63	75
1LA7 133-6PM□□	2.1	4.5	2.4	16	0.019	63	75
1LA7 134-6PM□□	2.3	5	2.6	16	0.025	63	75
1LA7 163-6PM□□	2.1	4.6	2.5	16	0.044	66	78
1LA7 166-6PM□□	2.3	4.8	2.6	16	0.063	66	78
1LA5 186-6PM□□	2	5.2	2.4	16	0.15	66	78
1LA5 206-6PM□□	2.7	5.5	2.8	16	0.24	66	78
1LA5 207-6PM□□	2.8	5.5	2.9	16	0.28	66	78
1LA5 223-6PM□□	2.8	5.7	2.9	16	0.36	66	78

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For type of construction IM V1 with/without protective cover, motors 1LA5 183-... to 1LA5 223-... (motor series 1LA5 frame sizes 180 M to 225 M) can be supplied with two additional eyebolts. Specify order supplement "Z" and order code K32.

²⁾ The "Second shaft extension" option, order code K16 is not possible.

³⁾ Type of construction IM V3 can only be ordered using type of construction code 9 and order code M1G.

Self-ventilated motors with special insulation up to 690 V – Cast-iron series 1LG6

	_											
Rated output at	Frame			rated output						Order No.	Price	Weight
50 Hz	3126	Rated speed at	Rated torque at	Efficiency at 50 Hz	Efficiency at 50 Hz	Power factor at	Power factor at	Rated curr		For Order No. supplements for		Type of construc
		50 Hz	50 Hz	4/4-load	3/4-load	50 Hz	50 Hz	at 400 V,	at 690 V,	voltage and		tion IM E
				,,	-,	4/4-load	3/4-load	50 Hz	50 Hz	type of construction,		approx.
P _{rated}	FS	n _{rated}	$T_{\rm rated}$	$\eta_{ m rated}$	$\eta_{ m rated}$	COSØ ratad	$\cos\!arphi_{ m rated}$	I _{rated}	I _{rated}	see table below		m
kW		rpm	Nm	%	%	raieu	Taleu	A	A			kg
	3000 rnn			ture class	, -	255 deares	of protec		7.			Ng
speciall	v for ope	eration on	SIMOVE	RT MASTE	RDRIVES	i oo acgica	or proteo	,				
22	180 M	2955	71	93.7	94.1	0.88	0.85	38.5	22.5	1LG6 183-2PM□□		180
30	200 L	2960	97	93.1	93	0.89	0.85	53	30.5	1LG6 206-2PM□□		225
37	200 L	2960	119	93.6	93.5	0.89	0.86	64	37	1LG6 207-2PM□□		255
45	225 M	2965	145	94.4	94.6	0.89	0.87	77	45	1LG6 223-2PMDD 1)		330
55	250 M	2975	177	95	95	0.9	0.88	93	54	1LG6 253-2PM 1)		420
75	280 S	2975	241	95	95	0.89	0.87	128	74	1LG6 280-2PM□□ ¹⁾		530
90	280 M	2978	289	95.3	95.4	0.89	0.87	150	88	1LG6 283-2PM 1)		615
										1LG6 283-2PM 1LG6 310-2PM 1)		
110	315 S	2982	352	95.5	95.4	0.91	0.89	182	106			790
132	315 M	2982	423	95.8	95.7	0.91	0.91	220	126	1LG6 313-2PM 1)		915
160	315 L	2982	512	96.2	96.2	0.92	0.91	260	152	1LG6 316-2PM 1)		1055
200	315 L	2982	641	96.2	96.2	0.93	0.92	320	188	1LG6 317-2PM□□ ¹⁾		1245
				ture class RT MASTE			of protec	tion,				
8.5	180 M	1470	120	92.1	92.7	0.83	0.78	34.5	20	1LG6 183-4PM□□		155
22	180 L	1470	143	92.7	93	0.84	0.79	40.5	23.5	1LG6 186-4PM□□		180
30	200 L	1470	195	92.7	92.8	0.85	0.8	55	32	1LG6 207-4PM□□		225
37	225 S	1480	239	93.6	94	0.85	0.81	67	39	1LG6 220-4PM□□ ¹⁾		290
15	225 M	1480	290	94.1	94.3	0.85	0.82	81	47	1LG6 223-4PM 1)		330
55	250 M		354	94.1	95	0.87	0.83	96	56	1LG6 253-4PM 1LG6 253-4PM 1		460
		1485										
75	280 S	1485	482	94.7	94.8	0.87	0.84	130	76	1LG6 280-4PM□□ 1)		575
90	280 M	1486	578	95.1	95.2	0.86	0.83	158	92	1LG6 283-4PM 1)		675
110	315 S	1488	706	95.6	95.7	0.87	0.84	190	110	1LG6 310-4PM 1)		810
132	315 M	1488	847	95.9	96	0.88	0.85	225	130	1LG6 313-4PM□□ 1)		965
160	315 L	1490	1026	96.1	96.2	0.88	0.85	275	158	1LG6 316-4PM□□ 1)		1105
200	315 L	1490	1282	96.1	96.2	0.88	0.86	340	198	1LG6 317-4PM□□ ¹⁾		1305
				ture class RT MASTE			of protec	tion,				
15	180 L	975	147	90	90.8	0.81	0.77	29.5	17.2	1LG6 186-6PM□□		175
18.5	200 L	978	181	90.5	91.1	0.81	0.76	36	21	1LG6 206-6PM□□		210
22	200 L	978	215	91.4	92	0.82	0.78	42	24.5	1LG6 207-6PM□□		240
30	225 M	980	292	92.6	93.1	0.83	0.70	56	32.5	1LG6 223-6PMDD 1)		325
37	250 M	985	359	93.1	93.5	0.83	0.79	69	40	1LG6 253-6PM 1)		405
	280 S	988	435	93.9	94.1	0.85	0.79	81	47	1LG6 280-6PM 1)		520
15										1LG6 283-6PM 1)		
55 75	280 M 315 S	988 990	532 723	93.9	94.1	0.85	0.81	99	58 80	1LG6 283-6PM 1 1)		570 760
				94.6		0.83		138				
90	315 M	990	868	94.9	95	0.85	0.81	160	93	1LG6 313-6PM 1)		935
l 10	315 L	990	1061	95.2	95.3	0.85	0.82	196	114	1LG6 316-6PM□□ 1)		1010
32	315 L	990	1273	95.4	95.4	0.85	0.82	235	136	1LG6 317-6PM□□ 1)		1180
160	315 L	990	1543	95.3	95.4	0.86	0.82	280	164	1LG6 318-6PM□□ 1)		1245
B-pole, 7	750 rpm	at 50 Hz, t	emperati SIMOVE	ure class 1 RT MASTE	55 (F), IPS	5 degree	of protecti	on,				
11	180 L	725	145	88.1	89	0.76	0.69	23.5	13.8	1LG6 186-8PM□□		165
5	200 L	725	198	88.2	88.7	0.8	0.73	30.5	17.8	1LG6 207-8PM□□		235
8.5	225 S	730	242	89.9	90.6	0.81	0.75	36	21.5	1LG6 220-8PM 1)		295
22	225 M	730	288	90.6	91.1	0.81	0.75	43	25	1LG6 223-8PM (1)		335
10	250 M	735	390	91.9	92.4	0.82	0.77	57	33.5	1LG6 253-8PM 1)		435
37	280 S	738	479	92.6	92.4	0.82	0.76	71	41.5	1LG6 280-8PM 1		510
.5	280 M	738	582	93.3	93.6		0.76	86	50	1LG6 283-8PM 1)		560
						0.81				1LG6 283-8PMUU ⁷		
5	315 S	740	710	93.8	93.9	0.82	0.77	102	60			750
'5	315 M	740	968	93.9	94.1	0.83	0.78	138	81	1LG6 313-8PM 11LG6 316-8PM 11		840
					11/1/4	11 0 /						1005
10	315 L 315 L	740 740	1161 1420	94.2 94.3	94.6 94.6	0.84	0.8	164 200	95 116	1LG6 317-8PM 1		1100

For Order No. supplement, see Page 5/16.

Insulated bearing cartridge at non-drive-end NDE is recommended (order code L27).

Self-ventilated motors with special insulation up to 690 V – Cast-iron series 1LG6

rder No.	Locked-rotor	Locked-rotor	Breakdown torque	Torque class	Moment of inertia	Noise at rated out	nut
nuel No.	torque	current	breakdown torque	lorque class	Moment of mertia	Measuring	Sound pressur
	with direct starting torque	g as multiple of rate current	ed torque			surface sound pressure level at	level at 50 Hz
	torque	Current	torque			50 Hz	
	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	CL	<i>J</i> kgm²	L _{pfA} dB(A)	L _{WA} DB(A)
2-pole, 3000 rpm a	at 50 Hz. tempe	rature class 155	(F), IP55 degree	of protection.	kgiii	UD(A)	DB(A)
pecially for oper	ation on SIMO\	/ERT MASTERD	RIVES	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			
LG6 183-2PM□□	2.5	7.2	3.4	16	0.086	67	80
LG6 206-2PM□□	2.4	7	3.3	16	0.15	71	84
LG6 207-2PM□□	2.5	7.2	3.3	16	0.18	71	84
LG6 223-2PM□□	2.5	7.3	3.2	16	0.27	71	84
LG6 253-2PM□□	2.4	6.8	3	16	0.47	71	84
LG6 280-2PM□□	2.5	7	3	13	0.83	73	86
LG6 283-2PM□□	2.6	7.6	3.1	13	1	73	86
LG6 310-2PM□□	2.4	6.9	2.8	13	1.4	76	89
LG6 313-2PM□□	2.6	7.1	2.9	13	1.6	76	89
LG6 316-2PM□□	2.5	7.1	2.9	13	2.1	76	89
LG6 317-2PM□□	2.5	6.9	2.8	13	2.5	76	89
-pole, 1500 rpm a specially for oper	at 50 Hz, tempe ation on SIMO\	erature class 155 /ERT MASTERD	i (F), IP55 degree o RIVES	of protection,			
LG6 183-4PM□□	2.5	6.4	3	16	0.12	60	73
LG6 186-4PM□□	2.5	6.7	3.1	16	0.14	60	73
LG6 207-4PM□□	2.6	6.7	3.3	16	0.23	62	75
LG6 220-4PM□□	2.7	6.8	3	16	0.4	60	73
LG6 223-4PM□□	2.8	6.9	3	16	0.49	60	73
LG6 253-4PM□□	2.6	7.5	3	16	0.86	65	78
LG6 280-4PM□□	2.5	6.8	2.9	16	1.4	67	80
LG6 283-4PM□□	2.7	7.5	3.1	16	1.7	68	82
LG6 310-4PM□□	2.7	7.1	2.9	16	2.3	68	82
LG6 313-4PM□□	2.7	7.3	2.9	16	2.9	69	83
LG6 316-4PM□□	3	7.4	3	16	3.5	69	83
LG6 317-4PM□□	3.2	7.6	3	16	4.2	69	83
i-pole, 1000 rpm a pecially for oper	at 50 Hz, tempe ation on SIMO\	rature class 155 /ERT MASTERD	i (F), IP55 degree (RIVES	of protection,			
LG6 186-6PM□□	2.4	5.5	2.5	16	0.2	56	69
LG6 206-6PM□□	2.4	5.6	2.4	16	0.29	59	72
LG6 207-6PM□□	2.4	5.6	2.4	16	0.36	59	72
LG6 223-6PM□□	2.8	6.5	2.9	16	0.63	59	72
LG6 253-6PM□□	2.9	6.8	2.5	16	0.93	59	72
LG6 280-6PM□□	3	6.8	2.7	16	1.4	58	71
LG6 283-6PM□□	3.3	7.3	2.9	16	1.6	58	71
LG6 310-6PM	2.8	7.3	3	16	2.5	61	74
LG6 313-6PM□□	2.7	7.3	2.9	16	3.2	61	74
LG6 316-6PM	2.9	7.4	2.9	16	4	61	74
LG6 317-6PM□□	3.1	7.8	3.1	16	4.7	61	74
LG6 318-6PM□□	3.2	7.8	3.1	16	5.4	64	77
	t 50 Hz, temper	ature class 155	(F), IP55 degree of		J		
				10	0.01	00	75
LG6 186-8PM	1.7	4.6	2.2	13	0.21	62	75 75
LG6 207-8PM	2.3	5.3	2.6	13	0.37	62	
LG6 220-8PM	2.3	5.6	2.6	13	0.55	54	67
LG6 223-8PM	2.4	5.8	2.8	13	0.66	58	71
LG6 253-8PM	2.5	6	2.8	13	1.1	57	70
LG6 280-8PM	2.3	5.7	2.3	13	1.4	58	71
LG6 283-8PM	2.6	6.1	2.4	13	1.6	58	71
LG6 310-8PM	2.5	6.3	2.9	13	2.5	61	75
LG6 313-8PM	2.5	6.7	2.9	13	3.1	60	74
LG6 316-8PM□□	2.4	6.3	2.8	13	3.9	64	77
LG6 317-8PM	2.4	6.4	2.6	13	4.5	64	77

For Order No. supplement, see Page 5/16.

Motors operating with frequency converters

Self-ventilated motors with special insulation up to 690 V – Cast-iron series 1LG6

Selection and ordering data (continued)

Order No. supplements

Motor type	Penultin Voltage	nate posi code	tion:	Final position: Type of construction code Without flange, With flange, With appeals flange, With appeals flange.												
	50 Hz			Without flange	With flange				With standar	d flange	With special flange					
	500 VY	500 V∆	690 VY	IM B3/6/7/8,	IM B5, IM V1	IM V1	IM V1 with	IM B35	IM B14,	IM B34	IM B14, IM V18					
	No rated	l voltage r	range	IM V6, IM V5 without protective cover 1)	without protective cover 2)	without protective cover ²⁾	protective cover ^{2) 3)}		IM V18 with- out protec- tive cover, IM V19		without protective cover, IM V19					
	3	5	8	0	1	8	4	6	2	7	3					
1LG6 18 PM□□	0	0	0		✓	-	✓	✓	_	-	-					
1LG6 20 PM□□	0	0	0		✓	-	/	/	_	-	-					
1LG6 22 PM□□	0	0	0		✓	-	/	/	_	-	-					
1LG6 25 PM□□	0	0	0		✓	-	✓	/	_	-	-					
1LG6 28 PM□□	0	0	0		✓	-	/	/	_	-	-					
1LG6 310 PM 1LG6 313 PM	0	0	0		✓	-	1	✓	-	-	-					
1LG6 316 PM 1LG6 317 PM 1LG6 318 PM	0	0	0	□ ⁴⁾	-	√ ⁵⁾	√ ⁵⁾	1	-	-	_					

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ If motors 1LG6 183-... to 1LG6 318-... (motor series 1LG6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{2) 1}LG6 220-... to 1LG6 318-... motors (motor series 1LG6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

³⁾ The "Second shaft extension" option, order code **K16** is not possible.

Type of construction IM V6/IM V5 without protective cover is only possible using type of construction code 9 and order code M1E and M1D.

^{5) 2-}pole motors in 60 Hz version available on request.

Motors operating with frequency converters

Self-ventilated motors FS 315 a. above, w. special insulation up to 690 V - Cast-iron series 1LA8

Overview

Recommended types:

• 1LA8 in output range from 145 to 980 kW (at 50 Hz).

Selection and ordering data

The data for motor series 1LA8 with special insulation for voltages up to 690 V for converter-fed operation can be found in the "Technical specifications" and "Selection and ordering data" in catalog part 3 "Non-standard motors frame size 315 and above". They are ordered using additional order options (special versions). These special versions for voltages, construction types or options are listed in catalog part 3 "Non-standard motors frame size 315 and above".

Forced-air cooled motors FS 315 a. above, w. fan, with special insulation up to 690 V - Cast-iron series 1PQ8

Overview

Recommended types:

• 1PQ8 in output range from 145 to 980 kW (at 50 Hz)

Selection and ordering data

The data for motor series 1PQ8 with special insulation for voltages up to 690 V for converter-fed operation can be found in the "Technical specifications" and "Selection and ordering data" in catalog part 3 "Non-standard motors frame size 315 and above". They are ordered using additional order options (special versions). These special versions for voltages, construction types or options are listed in catalog part 3 "Non-standard motors frame size 315 and above". Please inquire about 1PQ8 motors.

Motors operating with frequency converters

Special versions

Overview

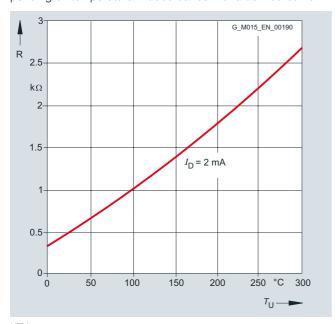
Motor protection

KTY 84 temperature sensor

Order code

A23: 1 x KTY 84-130 **A25**: 2 x KTY 84-130

This sensor is a semi-conductor that changes its resistance depending on temperature in accordance with a defined curve.



KTY 84 temperature sensor

For 1LA8 motors, the PTC thermistors supplied as standard are omitted when ordering with order code **A23**.

For mains-fed operation, the temperature monitoring device 3RS10 that is part of the protection equipment can be ordered separately. For further details, see Catalog LV1.

Motor protection for explosion-proof motors

The explosion-proof motors for Zones 2, 21 and 22 for converter-fed operation (ordered with order codes M73, M38, M39, M75 or M77) already have PTC thermistors for tripping as standard. For converter-fed operation, thermistors can be additionally ordered for alarm (order code A10).

For the explosion-proof motor series of Zone 1 with type of protection "d", order codes **A15** and **A16** are available specially for converter-fed operation:

Order code **A15**: Motor protection with PTC thermistors for converter-fed operation with 3 or 4 embedded temperature sensors for tripping.

Order code **A16**: Motor protection with PTC thermistors for converter-fed operation with 6 or 8 embedded temperature sensors for alarm and tripping.

Order code **M77** (incl. order code **A15**): Design for Zones 1 and 21, as well as Zone 22 for conducting dust (IP65) for converter-fed operation, derating.

Rating plate data for motors operating with frequency converters for Zones 2, 21 and 22

"MICROMASTER DUTY S9" is stamped on the rating plate as standard, i.e. the rating data for the MICROMASTER converter series from Siemens are indicated. For other converter types (SIMOVERT MASTERDRIVES, SINAMICS G110, SINAMICS S120 or SIMATIC ET 200S FC), the converter type required must be specified in the order in plain text following the order code **Y68**. This is due to the different degree of utilization of the converter and the resulting derating of the motor.

Bearing

For converter-fed operation with frame size 225 and above, it is recommended that an "Insulated bearing cartridge" – Order code **L27** is used.

Ventilation/noise generation

The fan noise can increase at speeds that are higher than the rated speed of self-ventilated motors.

To increase motor utilization at low speeds, it is recommended that forced ventilated motors are used, in particular motor series 1LA5, 1LA7, 1LG4 and 1LG6 with order code **G17** or motor series 1PQ8.

Insulation

For converter-fed operation with the outputs specified in the catalog, the motors are used according to temperature class 155 (F), i.e. in this case neither a service factor >1 nor an increased coolant temperature is possible, that is order codes **C11**, **C12** and **C13** cannot be ordered. Explosion-proof motors for Zones 2, 21 and 22 are utilised in accordance with temperature class 130 (B).

Supply frequencies larger than 60 Hz

For converter-fed operation with frequencies greater than 60 Hz, special balancing is required for compliance with the specified limit values (plain text: Max. speed).

Motors operating with frequency converters

Special versions

Overview (continued)

ECOFAST motor connectors

In combination with the ECOFAST versions of the MICROMASTER 411 distributed drive solutions, the following motor connectors can be ordered separately:

- ECOFAST motor connector, standard (unshielded connection): Order code G55.
- ECOFAST motor connector, EMC (shielded connection): Order code G56.
 - Shielded motor connection cables must be used for frequency converters and soft starters.

Maximum admissible mains voltage on motor connector: ≤500 V

Ordering example:

Selection criteria	Requirement	Structure of the Order No.
Motor type	Standard motor with high efficiency (EFF1), IP55 degree of protection, aluminum housing	1LA9 000-0000
No. of poles/speed	4-pole/1500 rpm	1LA9 090-4KA90
Rated output	1.1 kW	L1U
Special voltage and frequency	Star/delta starting for a mains voltage $400 \text{ V}\Delta$, 50 Hz^{-1}	
Type of construction	IM B3	
ECOFAST connector	Shielded connection	1LA9 090-4KA90 – Z L1U + G56

Converter mounting

Motor series 1LA7 with standard insulation up to 500 V in catalog parts 2 "Standard motors up to frame size 315 L" and 7 "Fan motors" can be prepared for mounting an MMI (MICROMASTER Integrated). Order code **H15** is required for this purpose.

Earth brushes for converter-fed operation

Earth brushes are available for converter-fed operation for 1LG4 and 1LG6 motors with order code **M44**. Please contact your local Siemens office for advice.

Motor series with special insulation up to 690 V

For motor series 1LA7/5 and 1LG6 with special insulation up to 690 V, the following special versions are generally not possible:

possible:	
Description	Order code
With PTC thermistors for alarm for converter-fed operation in Zones 2, 21 and 22	A10
Temperature detectors for tripping	A31
Installation of 3PT100 resistance thermometers	A60
Installation of 6PT100 resistance thermometers in stator winding	A61
Temperature class 155 (F), used acc. to 155 (F), with service factor (SF)	C11
Temperature class 155 (F), used acc. to 155 (F), with increased output	C12
Temperature class 155 (F), used acc. to 155 (F), with increased coolant temperature	C13
Temperature class 180 (H) at rated output and max. CT 60 °C	C18
Increased air humidity/temperature with 30 to 60 g water per m ³ of air	C19
Increased air humidity/temperature with 60 to 100 g water per m ³ of air	C26
Stamping of Ex nA II on VIK rating plate	C27
Coolant temperature –40 °C to +40 °C for EX motor	D19
Design according to UL with "Recognition Mark"	D31
Canadian regulations (CSA)	D40
ECOFAST motor connector Han-Drive 10e for 230 VA/400 VY	G55
ECOFAST motor connector EMC Han-Drive 10e for 230 VΔ/400 VY	G56
Prepared for mounting the MICROMASTER Integrated frequency converter	H15
Mounting of explosion-proof rotary pulse encoder for use in Zones 2, 21, 22	H86
VIK design (comprises Zone 2 for mains-fed operation, without Ex nA II marking on rating plate)	K30
Anti-condensation heater, Ex. 115 V	M14
Anti-condensation heater, Ex. 230 V	M15
Design for Zone 21, as well as Zone 22 for conducting dust (IP65) for mains-fed operation	M34
Design for Zone 22 for non-conducting dust (IP55) for mains-fed operation	M35
Design for Zone 21, as well as Zone 22 for conducting dust (IP65) for converter-fed operation, derating	M38
Design for Zone 22 for non-conducting dust (IP55) for converter-fed operation, derating	M39
Design for Zone 2 for mains-fed operation Ex nA II T3 acc. to IEC/EN 60079-15	M72
Design for Zone 2 for converter-fed operation, derating acc. to IEC/EN 60079-15	M73
Design for Zones 2 and 22, for non-conducting dust (IP55), for mains-fed operation	M74
Design for Zones 2 and 22, for non-conducting dust (IP55), for converter-fed operation, derating	M75
Mounting of explosion-proof separately driven fan Ex nA for use in Zone 2	M95
Mounting of explosion-proof separately driven fan II 2D for use in Zone 21	M96
Mounting of explosion-proof separately driven fan II 3D for use in Zone 22	M97
Temperature class 155 (F), used acc. to 155 (F), other requirements	Y52
Alternative converter (SIMOVERT MASTERDRIVES, SINAMICS G110, SINAMICS S120 or ET 200S FC)	Y68

Note: Voltage code 9 with order code L1U must be selected due to the 400 V voltage. With voltage code 6 (= 400 VA/690 VY, 50 Hz), temporary voltage peaks of 690 V can arise which can cause faults on the ECOFAST connectors.

Special versions

Selection and ordering data

Voltages

Additional order codes for other voltages or voltage codes (without -Z supplement)

For some non-standard voltages at 50 or 60 Hz, order codes are specified. They are ordered by specifying the code **9** for voltage in the 11th position of the Order No. and the appropriate order

Special versions	Voltage code 11th position of the Order No.			Moto	or type	e frame	e size											
				56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors with	h special i	insulation f	or volta	ges u	p to	690 V	– Al	umini	um se	eries	1LA7	and '	1LA5					
									1LA7 (alun	7 ninum	1)		1LA	5 ninun	n)			
Non-standard voltage and/or f	requencies																	
Non-standard winding for voltages between 200 and 690 V (voltages outside this range are available on request) 1)	9	L1Y •							1	1	1	✓	√.	1	✓			
Self-ventilated motors wit	h special i	insulation f	or volta	ges u	p to	690 V	– Ca	st-irc	n ser	ies 1	LG6							
													1LG	6 (cas	t-iron)			
Non-standard voltage and/or f	requencies																	
Non-standard winding for voltages between 200 and 690 V (voltages outside this range are available on request) 1)	9	L1Y •											1	1	√	1	1	√ ²⁾

- With additional charge
- This order code only determines the price of the version Additional plain text is required.

Plain text must be specified in the order: Voltage, frequency, circuit, required rated output in kW.

²⁾ For voltages in the 200 V range, please contact your local Siemens representative.

Motors operating with frequency converters

Special versions

Types of construction

Additional order codes for other types of construction or type of construction codes (without **-Z** supplement)

Order codes have been defined for some special types of construction. They are ordered by specifying the code **9** for the type of construction in the 12th position of the Order No. and the appropriate order code.

						чρ	PiO	Jilat	01	uci	couc	<i>,</i> .								
Special versions	Type of construc- tion code 12th posi- tion of the Order No.	Additional identification code with order code and, if required, with plain text			or type				100	112	132	160	180	200	225	250	280	315 S/M	315 L 1 2- pole	4-, 6, 8- pole
Self-ventilated motors wit	h special	insulation f	or voltage	es up	to 69	90 V	/ — A	lum	inur	n se	eries	1LA	7 an	d 1L	_A5					
									1LA (alu	\7 ımin	um)		1LA (alu	մ5 minւ	ım)					
Without flange																				
IM V5 with protective cover 1)	9	M1F							1	1	1	1	1	1	1					
With flange																				
IM V3 ²⁾	9	M1G							-	-	-	-	1	1	1					
With standard flange																				
IM V18 with protective cover 1)	9	M2A							1	1	1	1	_	_	_					
With special flange																				
IM V18 with protective cover 1)	9	M2B							/	1	1	✓	-	_	-					
IM B34	9	M2C							✓	1	1	1	-	-	-					
Self-ventilated motors wit	h special	insulation f	or voltage	es up	to 69	90 V	/ – C	cast-	iron	ser	ies 1	LG6								
													1LG	i6 (ca	ast-ir	on)				
Without flange																				
IM V5 without protective cover	9	M1D											-	-	-	-	-	-	√ 3)	0
IM V6 ⁴⁾	9	M1E											_	_	_	_	_	_	√ 3)	0
IM V5 with protective cover 1) 4)	9	M1F											1	1	1	1	1	1	√ 3)	1
With flange																				
IM V3 ⁵⁾	9	M1G											1	1	1	1	1	1	-	-

- O Without additional charge
- ✓ With additional charge
- Not possible

 $^{^{1)}}$ The "Second shaft extension" option, order code ${\bf K16}$ is not possible.

²⁾ For frame sizes 180 M to 225 M, the 1LA5 motors can be supplied with two additional eyebolts; state Order No. suffix "Z" and order code K32.

^{3) 60} Hz version is possible on request

⁴⁾ If motors of frame sizes 180 M to 315 L are mounted on the wall, it is recommended that the motor feet are supported.

^{5) 1}LG6 motors of frame sizes 225 S to 315 M are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

Special versions

Options

Options or order codes (supplement -Z is required)

Additional identifica-Special versions Motor type frame size

	tion code -Z with order															
	code and															
	plain text if required															
Self-ventilated motors wit	h oposial in	56		71	80 to 600	90	100	112	132	160	180	200	225	250	280	315
Sen-ventilated motors wit	n special in	Sulation for	voitage	es up	เอ ๒๑เ) V – A		(alumi		LA/ a		(alumi	inum)			
Motor protection							1	(araiii	,		12/10	(u.u.iii				
Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping 1)	A11						✓	✓	✓	✓	✓	✓	✓			
Motor protection with PTC thermistors with 6 embedded temperature sensors for tripping and alarm ¹⁾	A12						1	✓	✓	✓	✓	✓	✓			
Motor temperature detection with embedded temperature sensor KTY 84-130	A23						✓	1	1	✓	1	1	1			
Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 1)	A25						✓	✓	1	✓	✓	1	✓			
Motor connection and connection																
Connection box on RHS	K09						1	/	/	/	1	/	/			
Connection box on LHS	K10						1	1	1	√	1	1	√			
One cable gland, metal Cable gland, maximum	K54 K55						1	1	1	1	1	1	1			
configuration																
Rotation of the connection box through 90°, entry from DE (AS)	K83						√		1	✓	1	1	✓			
Rotation of the connection box through 90°, entry from NDE (BS)	K84						✓	1	1	✓	✓	1	✓			
Rotation of connection box through 180°	K85						0	0	0	0	1	✓	1			
Next larger connection box	L00						_	-	-	-	1	1	1			
External earthing	L13						1	✓	✓	✓	1	✓	✓			
3 cables protruding, 0.5 m long ²⁾	L44						O.R.	O. R.	O. R.							
3 cables protruding, 1.5 m long ²⁾	L45						O.R.	O.R.	O. R.	O. R.	O.R.	O.R.	O. R.			
6 cables protruding, 0.5 m long ²⁾	L47						O.R.	O. R.	O. R.	O. R.	O. R.	O.R.	O. R.			
6 cables protruding, 1.5 m long ²⁾	L48						O.R.	O.R.	O. R.	O. R.	O. R.	O.R.	O. R.			
6 cables protruding, 3 m long ²⁾	L49						-	-	-	-	O. R.	O.R.	O. R.			
Connection box on NDE (BS)	M64						✓	1	1	1	1	1	1			
Windings and insulation																
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 %	C22										√	/	/			
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 %	C23						√	√	√	✓	√	✓	1			
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 %	C24						1	√	√	✓	✓	√	✓			
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 %	C25						1	√	√	✓	✓	√	✓			

Special versions

Special versions	Additional identification code -Z with order code and plain text if required	Moto	type fram	ne size											
		56	63 7	1 80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors wit	h special in	sulation for vo	oltages ι	ıp to 690	V – AI	umin	um se	ries 1	LA7 a	and 1L	.A5				
						1LA7	(alumi	num)		1LA5	(alumi	inum)			
Colors and paint finish Special finish in RAL 7030 stone gray						0	_	0	_	0	_	_			
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y54• and special fin- ish RAL					1	✓	/	/	1	/	1			
Special finish in special RAL colors: For RAL colors, see "Special finish in special RAL colors" on Page 0/19	Y51• and special fin- ish RAL					1	1	1	1	1	1	1			
Sea air resistant special finish	M94					0. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.			
Unpainted (only cast iron parts primed)	K23					0	0	0	0	0	0	0			
Unpainted, only primed	K24					/	1	1	1	1	1	1			
Modular technology - Basic v	ersions ³⁾														
Mounting of separately driven fan	G17					✓	✓	1	✓	✓	✓	✓			
Mounting of brake 4)	G26					✓	✓	✓	✓	1	✓	✓			
Mounting of 1XP8 001-1 (HTL) rotary pulse encoder	H57					✓	✓	✓	✓	1	✓	✓			
Mounting of 1XP8 001-2 (TTL) rotary pulse encoder	H58					✓	✓	✓	✓	✓	✓	✓			
Modular technology - Combin	ations of bas	sic versions ³⁾													
Mounting of separately driven fan and 1XP8 001-1 rotary pulse encoder	H61					✓	✓	1	1	1	1	1			
Mounting of brake and 1XP8 001-1 rotary pulse encoder 4)	H62					✓	1	1	✓	✓	✓	✓			
Mounting of brake and separately driven fan 4)	H63					✓	✓	1	1	1	1	✓			
Mounting of brake, separately driven fan and 1XP8 001-1 rotary pulse encoder 4)	H64					1	1	1	√	✓	✓	✓			
Mounting of separately driven fan and 1XP8 001-2 rotary pulse encoder	H97					✓	✓	1	✓	1	1	1			
Mounting of brake and 1XP8 001-2 rotary pulse encoder 4)	H98					√	1	1	1	1	1	/			
Mounting of brake, separately driven fan and 1XP8 001-2 rotary pulse encoder ⁴⁾	H99					✓	1	1	1	1	1	1			

Special versions

Special versions	Additional	Mc	otor type f	rame s	ize										
	identifica- tion code -Z		31												
	with order														
	code and plain text														
	if required														
		56	63	71		90 100			160	180	200	225	250	280	315
Self-ventilated motors wit	h special ins	sulation for	voltage	s up t	to 690 \	/ – Alumi	inum s	series	1LA7	and 1	LA5				
						1L/	7 (alur	minum)	1LA	5 (alun	ninum)			
Modular technology – Addition															
Brake supply voltage 24 V DC	C00					✓	✓	✓	✓	/	✓	✓			
Brake supply voltage 400 V AC						✓	✓	✓	✓	1	✓	✓			
Brake supply voltage 180 V DC, for operation on MM411-ECOFAST	C02					✓	1	1	-	-	-	-			
Mechanical manual brake release with lever (no locking)	K82					✓	1	1	1	1	1	1			
Special technology 3)															
Mounting of LL 861 900 220 rotary pulse encoder	H70					1	1	1	1	1	✓	✓			
Mounting of HOG 9 D 1024 I rotary pulse encoder	H72					1	1	1	1	1	1	1			
Mounting of HOG 10 D 1024 I rotary pulse encoder	H73					1	✓	✓	1	1	1	✓			
Prepared for mounting LL 861 900 220	H78					1	1	1	1	1	1	✓			
Prepared for mounting HOG 9 D 1024 I	H79					1	1	1	1	1	1	✓			
Prepared for mounting HOG 10 D 1024 I	H80					1	1	1	1	1	1	1			
Mechanical design and degree	es of protection	on													
Drive-end seal for flange-mounting motors with oil resistance up to 0.1 bar Not possible for IM V3 type of construction.	K17					✓	1	1	✓	1	1	✓			
With two additional eyebolts for IM V1/IM V3	K32					-	-	-	-	1	1	1			
Low-noise version for 2-pole motors with clockwise direction of rotation	K37					-	-	1	1	1	1	1			
Low-noise version for 2-pole motors with counter-clockwise direction of rotation	K38					-	-	1	1	J	1	1			
IP65 degree of protection 5)	K50					✓	1	1	1	1	1	1			
IP56 degree of protection (non-heavy-sea) 6)	K52					1	✓	1	1	1	1	1			
Vibration-proof version	L03					1	✓	✓	✓	1	✓	✓			
Condensation drainage holes 7)	L12					1	1	✓	✓	1	1	✓			
Non-rusting screws (externally)	M27					1	1	1	✓	1	1	1			
Mechanical protection for encoder 8)	M68					1	✓	1	1	1	1	✓			

Coolant temperature and site altitude

D03

D04

Coolant temperature –40 to +40 °C 9)

Coolant temperature –30 to +40 °C ⁹⁾

Special versions	Additional identification code -Z with order code and plain text if required		type f			00	100	110	100	100	100	000	005	050	000	045
		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors wit	h special insulati	on for vo	oltage	s up	to 690	V – A				LA7 a						
							1LA7	(alum	inum)		1LA5	(alumi	inum)			
Designs in accordance with s		ications														
CCC China Compulsory Certification ¹⁰⁾	D01						✓	<i></i>	_	_		_				
Electrical according to NEMA MG1-12	D30						✓	✓	✓	✓	1	1	1			
Bearings and lubrication																
Measuring nipple for SPM shock pulse measurement for bearing inspection ¹¹⁾	G50						✓	✓	1	1	1	✓	✓			
Bearing design for increased cantilever forces	K20						✓	✓	✓	✓	✓	✓	✓			
Regreasing device 11)	K40						✓	✓	1	1	1	✓	✓			
Located bearing DE (AS)	K94						✓	✓	1	1	1	1	1			
Located bearing NDE (BS)	L04						✓	1	1	0						
Balance and vibration quantit	у															
Vibration quantity level A																
Vibration quantity level B	K02						✓	✓	✓	✓	1	✓	✓			
Full key balancing	L68						✓	✓	✓	✓	✓	✓	✓			
Balancing without key	M37						✓	✓	✓	✓	1	✓	✓			
Shaft and rotor																
Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors ¹²⁾	K04						✓	✓	✓	✓	✓	√	✓			
Second standard shaft extension	K16						✓	✓	✓	✓	1	✓	✓			
Shaft extension with normal dimensions without feather key	K42						✓	✓	✓	✓	✓	✓	✓			
Concentricity of shaft extension in accordance with DIN 42955 Tolerance R	L39						✓	✓	✓	✓	✓	✓	✓			
Standard shaft made of non- rusting steel	M65						✓	✓	✓	✓	1	✓	✓			
Non-standard cylindrical shaft extension ¹³⁾	Y55 • and identification code						✓	✓	✓	✓	1	✓	✓			
Heating and ventilation																
Fan cover for textile industry	H17						1	1	1	1	1	1	1			
Metal external fan 14)	K35						1	✓	✓	✓	1	✓	✓			
Anti-condensation heaters for 230 V	K45						O. R.	O. R.	O. R.	O. R.	O. R.	O.R.	O. R.			
Anti-condensation heaters for 115 V	K46						O. R.	O. R.	O. R.	O. R.	O. R.	O.R.	O. R.			
Rating plate and extra rating p	olates															
Second lubricating plate, supplied loose	B06						✓	✓	✓	✓	✓	✓	✓			
Second rating plate, loose	K31						✓	✓	1	1	1	/	/			
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification code						✓	1	1	1	1	1	✓			
Extra rating plate with identification code	Y82 • and identification code						1	1	1	1	1	✓	✓			
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code						1	1	1	1	1	1	1			

Motors operating with frequency converters

Special versions

Special versions Additional Motor type frame size identification code -Z with order plain text if required 90 100 112 132 160 180 200

Self-ventilated motors wit	h special in:	sulation for voltages up to 690 V – A	lumir	num s	eries [·]	1LA7 a	and 1	LA5		
			1LA	7 (alum	inum)		1LA5	(alum	ninum)	
Packaging, safety notes, docu	mentation an	d test certificates								
Without safety and commissioning note. Customer's declaration of renouncement required.	B00		0	0	0	0	0	0	0	
With one safety and startup guide per box pallet	B01		0	0	0	0	0	-	-	
Acceptance test certificate 3.1 according to EN 10204	B02		✓	1	1	1	1	1	1	
Operating instructions German/ English enclosed in print	B23		1	1	1	1	1	1	1	
Wire-lattice pallet	L99		0	0	0	0	0	-	-	
Connected in star for dispatch	M32		1	1	/	1	1	/	1	
Connected in delta for dispatch	M33		1	1	1	1	1	1	1	

- Standard version
- Without additional charge
- This order code only determines the price of the version -Additional plain text is required.
- O.R. Possible on request
- With additional charge
- Not possible

- 1) Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended.
- In combination with the PTC thermistor option or anti-condensation heating option, please inquire before ordering
- A second shaft extension is not possible. Please inquire for mounted brakes. The order codes listed cannot be combined within the various technologies nor with each other within the same technology system. This applies for:

 - Modular technology Basic versions
 Modular technology Combination of basic versions
 - Special technology
- The standard brake supply voltage is 230 V AC, 50/60 Hz. Other brake supply voltages are possible with order codes C00, C01 and C02.
- Not possible in combination with rotary pulse encoder HOG 9 D 1024l (order code **H72**, **H79**) and/or brake 2LM8 (used for motors up to and including frame size 225, order code G26).
- Not possible in combination with brake 2LM8 (used for motors up to and including frame size 225, order code G26).
- Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE for IP55, IP56 and IP65 degrees of protection. If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath.
- Not necessary when a rotary pulse encoder is combined with a separately driven fan, because in this case the rotary pulse encoder is installed under
- In connection with mountings, the respective technical data must be observed; request required

- 10) CCC certification is required for
 - 2-pole motors ≤2.2 kW4-pole motors ≤1.1 kW
 - 6-pole motors ≤0.75 kW

 - 8-pole motors ≤0.55 kW
- 11) Not possible when brake is mounted.
- 12) Can be combined with deep-groove bearings of series 60.., 62.. and 63.. Not possible with parallel roller bearings (e.g. bearings for increased cantilever forces, order code K20) brake or encoder fitting.
- 13) When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively.

Not applicable for: Conical shafts, non-standard threaded journals, nonstandard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The featherkeys are supplied in every case

The add-on prices also apply for "Shaft extension DE without featherkey

For order codes Y55 and K16:

- Dimensions D and DA ≤ Inner diameter of roller bearing (see tables under "Dimensions")
- Dimensions E and EA ≤2 x Length E (normal) of the shaft extension For explanation of the order codes, see catalog part 0 "Introduction"
- ¹⁴⁾ For 1LA5, 1LA6, 1LA7, 1LA9 motors and 1LG with metal external fan, converter-fed operation is permitted. The metal external fan is not possible in combination with the low-noise version – order code K37 or K38.

Special versions	Additional identification code -Z with order code and plain text if required	Moto	r type f	frame s	size											
		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors with	special insul	ation for vo	ltage	s up t	o 690	V – C	Cast-ire	on ser	ies 1L	.G6						
											1LG6	(cast-	iron)			
Motor protection																
Motor protection with PTC ther- mistors with 3 embedded tem- perature sensors for tripping 1)	A11										1	1	1	1	1	1
Motor protection with PTC ther- mistors with 6 embedded tem- perature sensors for tripping and alarm ¹⁾	A12										✓	✓	1	1	1	1
Motor temperature detection with embedded temperature sensor KTY 84-130 ¹⁾	A23										✓	1	1	✓	✓	1
Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 1)	A25										✓	✓	✓	✓	✓	1
Temperature detectors for tripping 1)	A31										✓	✓	✓	1	1	✓
Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings 1) 2)	A72										✓	✓	1	1	1	1
Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings 1)	A78										✓	✓	√	1	1	1
Installation of 2 PT 100 double screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings	A80										✓	✓	√	1	1	1
Motor connection and connecti	on box															
Two-part plate on connection box	K06										_	/	/	1	1	1
Connection box on RHS	K09										✓	✓	✓	✓	✓	1
Connection box on LHS	K10										✓	✓	✓	✓	✓	1
Connection box on top, feet screwed on	K11										✓	✓	✓	1	1	✓
Connection box in cast-iron version	K15										✓	✓	✓	-	-	-
One cable gland, metal	K54										✓	✓	1	✓	✓	1
Cable gland, maximum configuration	K55										✓	✓	✓	1	1	✓
Rotation of the connection box through 90°, entry from DE	K83										✓	✓	1	1	1	✓
Rotation of the connection box through 90°, entry from NDE	K84										✓	✓	✓	1	1	✓
Rotation of connection box through 180°	K85										✓	✓	✓	1	1	✓
Next larger connection box	L00										✓	✓	✓	✓	✓	1
6 cables protruding, 1.5 m long 33	L48										O. R.	0. R.	0. R.	0. R.	0. R.	O. R.
6 cables protruding, 3 m long 3)	L49										O. R.	O. R.	O. R.	O. R.	O. R.	0. R.
Protruding cable ends – right side ^{3) 4)}	L51										O.R.	O. R.	O. R.	O.R.	O. R.	O. R.
Protruding cable ends – left side ^{3) 4)}	L52										O. R.	O. R.	O.R.	O. R.	O. R.	O.R.
Auxiliary connection box 1XB3 020	L97										✓	✓	1	1	1	1
Stud terminal for cable connection, accessories pack (3 items)	M46										-	-	-	1	1	1
Saddle terminal for connection without cable lug, accessories pack (6 items)	M47										-	-	-	✓	✓	✓

Special versions	Additional identification code -Z with order code and plain text	M	lotor type	frame s	size											
	if required	5	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors with	special ins										100	200	223	230	200	313
											1LG6	cast-	iron)			
Windings and insulation																
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 %	C22										1	/	1	1	√	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 %	C23										1	1	√	✓	1	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 %	C24										1	1	1	1	1	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 %	C25										1	1	1	1	✓	1
Colors and paint finish																
Standard finish in RAL 7030 stone gray													0		0	
Standard finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y53 • and standard finish RAL 										/	√	√	√	/	√
Special finish in RAL 7030 stone gray	K26										1	1	1	1	✓	1
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y54 • and special fin- ish RAL										✓	√	√	√	√	✓
Special finish in special RAL colors: For RAL colors, see "Special finish in special RAL colors" Page 0/19	Y51 • and special finish RAL										1	1	✓	1	✓	1
Offshore special finish	M91										1	1	1	1	1	✓
Sea air resistant special finish	M94										O. R.	O. R.			O. R.	O. R.
Unpainted (only cast iron parts primed)	K23										0	0	0	0	0	0
Unpainted, only primed	K24										1	1	1	1	1	✓
Modular technology - Basic ver																
Mounting of separately driven fan 6)	G17										✓	✓	1	✓	1	✓
Mounting of brake 6) 7)	G26										✓	✓	✓	✓	✓	✓
Mounting of 1XP8 001-1 (HTL) rotary pulse encoder	H57										1	✓	✓	✓	1	1
Mounting of 1XP8 001-2 (TTL) rotary pulse encoder	H58										1	✓	1	1	1	✓

Special versions	Additional identification code -Z with order code and plain text if required		or type													
Self-ventilated motors with	snecial ins	56 Ulation for v	63 voltage	71 s un 1	80 to 690	90 V – C	100	112 on ser	132	160	180	200	225	250	280	315
Sen-ventilated motors with	special IIIs	ulation for v	ronage	ss up	10 090	v – c	ast-IIC)	ICS IL	-GU	1LG6	(cast-	iron)			
Modular technology - Combina	tions of basic	c versions ⁵⁾														
Mounting of separately driven fan and 1XP8 001-1 rotary pulse encoder	H61										✓	1	✓	✓	✓	1
Mounting of brake and 1XP8 001-1 rotary pulse encoder 7)	H62										1	1	1	1	1	1
Mounting of brake and separately driven fan 7)	H63										✓	1	1	1	1	✓
Mounting of brake, separately driven fan and 1XP8 001-1 rotary pulse encoder 7)	H64										1	1	1	1	✓	1
Mounting of separately driven fan and 1XP8 001-2 rotary pulse encoder	H97										√	1	✓	√	√	1
Mounting of brake and 1XP8 001-2 rotary pulse encoder 7)	H98							_			✓	1	1	1	1	1
Mounting of brake, separately driven fan and 1XP8 001-2 rotary pulse encoder 7)	H99										1	1	1	1	1	1
Modular technology - Additiona																
Brake supply voltage 24 V DC	C00										✓	✓	1	1	✓	✓
Brake supply voltage 400 V AC	C01										<u>/</u>	√	√	✓	√	√
Mechanical manual brake release with lever (no locking)	K82										1	/	•	•	•	•
Special technology ⁵⁾																
Mounting of LL 861 900 220 rotary pulse encoder	H70										1	1	✓	1	✓	1
Mounting of HOG 9 D 1024 I rotary pulse encoder	H72										1	/	1	1	1	/
Mounting of HOG 10 D 1024 I rotary pulse encoder	H73										1	✓	1	1	1	1
Prepared for mounting LL 861 900 220	H78										✓	✓	✓	✓	✓	✓
Prepared for mounting HOG 9 D 1024 I	H79										/	/	/	/	/	/
Prepared for mounting HOG 10 D 1024 I	H80										/	/	1	/	1	1
Mechanical design and degrees	of protection	n														
Drive-end seal for flange-mounting motors with oil resistance to 0.1 bar Not possible for IM V3 type of construction and 2-pole motors.											1	✓	1	1	1	✓
Low-noise version for 2-pole motors with clockwise direction of rotation ⁸⁾	K37										-	-	-	-	-	-
Low-noise version for 2-pole motors with counter-clockwise direction of rotation ⁸⁾	K38										-	-	-	-	-	-
IP65 degree of protection ⁹⁾	K50										✓	✓	✓	✓	1	✓
IP56 degree of protection (non-heavy-sea) 10)	K52										✓ 	<u> </u>	<u>/</u>	<i>'</i>	<i>'</i>	<u> </u>
Condensation water holes 11)	L12															
Non-rusting screws (externally) Earth brushes for converter-fed	M27 M44										√ -	-	_	_	√ O. R.	✓ O. R.
operation Mechanical protection for encoder ¹²)	M68										/	/	✓	1	✓	/
encoder 12)																

Special versions

Special bearing for DE and NDE, k36 bearing size 63

Insulated bearing cartridge 16)

Balance and vibration quantity Vibration quantity level A Vibration quantity level B

Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors ¹⁷⁾

Shaft extension with normal dimensions without feather key

Concentricity of shaft extension

in accordance with DIN 42955 Tolerance R Non-standard cylindrical shaft

Heating and ventilation Metal external fan 20)

Sheet metal fan cover

Separately driven fan with

non-standard voltage and/or

Anti-condensation heaters for 230 V

Anti-condensation heaters for

Second standard shaft extension K16

L04

L27

K02

L68

M37

K42

L39

K35

K45

L36

Y81 • and

identifica-

tion code

Y55 • and

identification code

Regreasing device Located bearing DE Located bearing NDE

Full key balancing

Shaft and rotor

extension

115 V

frequency

Balancing without key

Special versions	Additional identification code -Z with order code and plain text if required	Mot	or type	frame s	size											
		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors with	special ins	ulation for v	oltage	s up 1	to 690	V – C	ast-iro	on ser	ies 1L	_G6						
											1LG6	(cast-	iron)			
Coolant temperature and site al	titude											Ì	•			
Coolant temperature –50 to +40 °C ¹³⁾	D02										1	✓	✓	1	1	✓
Coolant temperature -40 to +40 °C ¹³⁾	D03										1	1	1	1	1	1
Coolant temperature -30 to +40 °C ¹³⁾	D04										1	1	1	1	1	✓
Bearings and lubrication																
Measuring nipple for SPM shock pulse measurement for bearing inspection	G50										1	1	1	1	1	1
Bearing design for increased cantilever forces ¹⁴⁾	K20										1	1	1	1	1	1

✓ ¹⁵⁾

For legend and footnotes, see Page 5/31.

Motors operating with frequency converters

Special versions	Additional identification code -Z with order code and plain text if required		Motor 56	type 1	rame s		00	100	110	120	100	100	200	005	250	200	245
Colf contileted metave with	anasial ins				71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors with	special ins	ulation ic	or vo	ııage	s up i	เด ออบ	v – c	ast-ire	on sei	ies ii	_G0		. , .				
	_											1LG6	cast (cast	-iron)			
Rating plate and extra rating pla																	
Second lubricating plate, supplied loose	B06											✓	✓	✓	√	√	1
Second rating plate, loose	K31											✓	✓	1	✓	✓	1
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification code											✓	✓	✓	✓	✓	1
Extra rating plate with identification code	Y82 • and identification code											✓	✓	✓	✓	✓	1
Additional information on rating plate and on package label (max. of 20 characters)	Y84 • and identification code											1	✓	✓	1	✓	1
Packaging, safety notes; docum	nentation and	I test certif	ficate	es													
Acceptance test certificate 3.1 according to EN 10204	B02											1	✓	✓	✓	1	1
Operating instructions German/ English enclosed in print	B23											1	1	1	1	1	1
Connected in star for dispatch	M32											✓	✓	✓	✓	✓	✓
Connected in delta for dispatch	M33											1	1				

- Standard version
- Without additional charge
- This order code only determines the price of the version Additional plain text is required.
- O.R. Possible on request
- With additional charge
- Not possible
- Evaluation with appropriate tripping unit (see Catalog LV 1) is recom-
- This option is not possible for frame sizes 225 to 315 in combination with the option "Insulated bearing cartridge" - order code L27.
- In combination with the PTC thermistor option or anti-condensation heating option, please inquire before ordering
- Possible in combination with order code L44 to L49 or length specification in plain text
- A second shaft extension is not possible. Please inquire for mounted brakes. The order codes listed cannot be combined within the various technologies nor with each other within the same technology system.
 - This applies for: - Modular technology - Basic versions
 - Modular technology Combination of basic versions
- For 1LG6 motors, order codes G17, G26 and H63 frame size 225 and above can also be combined with rotary pulse encoders, see the "Special technology" range.
- The standard brake supply voltage is 230 V AC, 50/60 Hz. Other brake supply voltages are possible with order codes ${\bf C00}$ and ${\bf C01}$.
- 8) Not necessary for 1LG6 motors because these motors are already noise
- Not possible in combination with rotary pulse encoder HOG 9 D 1024l (order code H72, H79) and/or brake 2LM8 (used for motors up to and including frame size 225, order code G26).
- 10) Not possible in combination with brake 2LM8 (used for motors up to and including frame size 225, order code G26)
- Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE (IP55, IP56, IP65). If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath.
- 12) Not necessary when a rotary pulse encoder is combined with a separately driven fan, because in this case the rotary pulse encoder is installed under
- ¹³⁾ In connection with mountings, the respective technical data must be observed; request required

- ¹⁴⁾ Not possible for 2-pole 1LG6 motors, frame size 315 L in vertical types of construction; bearings for increased cantilever forces at vibration quantity level B available on request for 1LG6 motors. Not possible for 1LG6 motors in the combination "Concentricity of the shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors" – order code **K04**.
- ¹⁵⁾ Additional charge for 2-pole motors. With 4-pole to 8-pole motors, standard version
- ¹⁶⁾ This option is not possible for frame sizes 225 to 315 in combination with the option "Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings" - order code A72
- ¹⁷⁾ Can be combined with deep-groove bearings of series 60.., 62.. and 63... . Not possible with parallel roller bearings (e.g. bearings for increased cantilever forces, order code K20) brake or encoder fitting
- ¹⁸⁾ Possible for motors of frame size 315 and above in vertical types of construction or 2-pole for version with second shaft extension on request. Version with protective cover not possible.
- 19) When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by
 - the manufacturer normatively.

 Not applicable for: Conical shafts, non-standard threaded journals, nonstandard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The featherkeys are

 - supplied in every case.
 For order codes **Y55** and **K16**:

 Dimensions D and DA ≤ internal diameter of roller bearing (see dimension tables under "Dimensions")
 - Dimensions E and EA ≤2 x length E (normal) of the shaft extension For an explanation of the order codes, see catalog part 0 "Introduction".
- ²⁰⁾ For 1LA5/6/7/9 motors and 1LG with metal external fan, converter-fed operation is permitted. The metal external fan is not possible in combination with the low-noise version – order code **K37** or **K38**.

Motors operating with frequency converters

Accessories

Overview

Slide rails with fixing bolts and tensioning screws to DIN 42923

Slide rails are used to tension the belt of a machine easily and conveniently when a belt tightener is not available. They are fixed to the base using stone bolts or foundation blocks.

The assignment of slide rails to motor size can be found in DIN 42923. For motors of frame sizes 355 to 450, there are no standardized slide rails (please inquire).

Available from: Lütgert & Co. GmbH Postfach 42 51 33276 Gütersloh, Germany Tel. +49 (0)5241-7407-0 Fax +49 (0)5241-7407-90

http://www.luetgert-antriebe.de e-mail: info@luetgert-antriebe.de

Foundation block acc. to DIN 799

The foundation blocks are inserted into the stone foundation and embedded in concrete. They are used for fixing machines of medium size, slide rails, pedestal bearings, baseframes, etc. After the fixing bolts have been unscrewed, the machine can be dragged without it having to be lifted.

When the machine is initially installed, the foundation block that is bolted to the machine (without washers) and fitted with taper pins is not embedded with concrete until the machine has been fully aligned. In this case, the machine is positioned 2 to 3 mm lower. The difference in shaft height is compensated by inserting shims on final installation. The taper pins safeguard the exact position of the machine when it is repeatedly removed and replaced without the need for realignment.

Available from: Lütgert & Co. GmbH Postfach 42 51 33276 Gütersloh, Germany Tel. +49 (0)5241-7407-0 Fax +49 (0)5241-7407-90

http://www.luetgert-antriebe.de e-mail: info@luetgert-antriebe.de

Taper pins to DIN 258 with threaded ends and constant taper lengths

Taper pins are used for components that are repeatedly removed. The drilled hole is ground conical using a conical reamer until the pin can be pushed in by hand until the cone shoulder lies 3 to 4 mm above the rim of the hole.

It can then be driven in using a hammer until it is correctly seated. The pin is removed from the drilled hole by screwing on the nut and tightening it.

Standardized taper pins are available from general engineering suppliers.

Available from:

Otto Roth GmbH & Co. KG Rutesheimer Straße 22 70499 Stuttgart, Germany Tel. +49 (0)711-13880 Fax +49 (0)711-1388233

http://www.ottoroth.de e-mail: info@ottoroth.de

Couplings

In most cases, the motor is connected to the driving machine through coupling. $\,$

Source of supply:

Siemens contact partner – ordering from Catalog Siemens MD 10.1 "FLENDER Standard Couplings"

or

A. Friedr. Flender AG Kupplungswerk Mussum Industriepark Bocholt Schlavenhorst 100 46395 Bocholt, Germany Tel. +49 (0)2871-922185 Fax +49 (0)2871-922579

http://www.flender.com e-mail: couplings@flender.com

Mounting of encoder

In the case of mounting by the customer.

Options H79, H80

Baumer Hübner GmbH Planufer 92b 10967 Berlin, Germany Tel. +49 (0)30-69003-0 Fax +49 (0)30-69003-104

http://www.baumerhuebner.com e-mail: info@baumerhuebner.com

Option H78

Leine & Linde (Deutschland) GmbH Bahnhofstraße 36 73430 Aalen, Germany Tel. +49 (0)7361-78093-0 Fax +49 (0)7361-78093-11

http://www.leinelinde.com e-mail: info@leinelinde.se

More information

Spare motors and repair parts

- Supply commitment for spare motors and repair parts following delivery of the motor
 - For up to 5 years, in the event of total motor failure, Siemens will supply a comparable motor with regard to the mounting dimensions and functions (the type series may vary).
 - Repair parts will be supplied for up to 5 years.
 - For up to 10 years, Siemens will provide information and will, if necessary, supply documentation for repair parts.
- When repair parts are ordered, the following details must be provided:
 - Designation and part number
 - Order No. and factory number of the motor

Example for ordering a fan cover 1LA7, frame size 160 M, 4-pole:

Fan cover No. 7.40, 1LA7 163–4AA60, factory number J783298901018

- For bearing types, see the "Introduction".
- Repair parts for 1MJ6, 1MJ7, 1MJ8, 1MJ1, 1ME8, 1ML8, 1LG8 motors and smoke-extraction motors are available on request.
- For standard components, a supply commitment does not apply.

 Support – Hotline In Germany Tel.: 0180/5050448

National telephone numbers can be found on the Internet page: http://www.siemens.com/automation/service&support

Motors operating with frequency converters

Dimensions

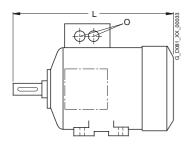
Overview

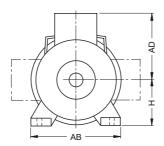
Note

The following overall dimensions and dimension drawings are only applicable for self-ventilated 1LA7/1LA5 and 1LG6 motors with special insulation for voltages up to 690 V. For overall dimensions of 1LA8/1PQ8 motors with special insulation for voltages up to 690 V, see catalog part 3 "Non-standard motors".

For overall dimensions and dimension drawings for surface-cooled motors with standard insulation for voltages up to 500 V, see the relevant catalog part.

Overall dimensions





Frame size	Туре	Number of poles	Dimen:	sions AD	Н	AB	0
100 L	1LA7		372	135	100	196	2 x M32 x 1.5
112 M	1LA7		393	148	112	226	2 x M32 x 1.5
132 S/ 132 M	1LA7		452.5	167	132	256	2 x M32 x 1.5
160 M/ 160 L	1LA7		588	197	160	300	2 x M40 x 1.5
180 M/	1LA5		712	258	180	339	2 x M40 x 1.5
180 L	1LG6 183 1LG6 183 1LG6 186	2 4 4, 6, 8	720 669 720	262 262 262	180 180 180	339 339 339	2 x M40 x 1.5 2 x M40 x 1.5 2 x M40 x 1.5
200 L	1LA5		769.5	305	200	388	2 x M50 x 1.5
	1LG6 206 1LG6 207 1LG6 207	4, 8	720 777 720	300 300 300	200 200 200	378 378 378	2 x M50 x 1.5 2 x M50 x 1.5 2 x M50 x 1.5
225 S/ 225 M	1LA5 1LA5	2	806 776	305 305	225 225	426 426	2 x M50 x 1.5 2 x M50 x 1.5
	1LG6 220 1LG6 223 1LG6 223 1LG6 228 1LG6 228	4, 8 2 4, 6, 8 2 4, 6	789 819 849 869 899	325 325 325 325 325	225 225 225 225 225 225	436 436 436 436 436	2 x M50 x 1.5 2 x M50 x 1.5

Frame	Type	Number	Dimens			4.5	
size		of poles	L	AD	Н	AB	0
250 M	1LG6 253	2, 6, 8	887	392	250	490	2 x M63 x 1.5
	1LG6 253	4	957	392	250	490	2 x M63 x 1.5
	1LG6 258	2, 4, 6	957	392	250	490	2 x M63 x 1.5
280 S/	1LG6 280	2, 4, 6, 8	960	432	280	540	2 x M63 x 1.5
280 M	1LG6 283	2, 4	1070	432	280	540	2 x M63 x 1.5
	1LG6 283	6, 8	960	432	280	540	2 x M63 x 1.5
	1LG6 288	2, 4, 6	1070	432	280	540	2 x M63 x 1.5
315 S/	1LG6 310	2	1072	500	315	610	2 x M63 x 1.5
315 M/	1LG6 310	4, 6, 8	1102	500	315	610	2 x M63 x 1.5
315 L	1LG6 313	8	1102	500	315	610	2 x M63 x 1.5
	1LG6 313	2	1232	500	315	610	2 x M63 x 1.5
	1LG6 313	4, 6	1262	500	315	610	2 x M63 x 1.5
	1LG6 316	2	1232	500	315	610	2 x M63 x 1.5
	1LG6 316	4, 6, 8	1262	500	315	610	2 x M63 x 1.5
	1LG6 317	8	1262	500	315	610	2 x M63 x 1.5
	1LG6 317	2	1372	500	315	610	2 x M63 x 1.5
	1LG6 317	4, 6	1402	500	315	610	2 x M63 x 1.5
	1LG6 318	2	1372	651	315	610	2 x M63 x 1.5
	1LG6 318	4	1402	651	315	610	2 x M63 x 1.5
	1LG6 318	6, 8	1402	500	315	610	2 x M63 x 1.5

Notes on the dimensions

- Dimension designations according to DIN EN 50347 and IEC 60072.
- Fits

The shaft extensions specified in the dimension tables (DIN 748) and centering spigot diameters (DIN EN 50347) are machined with the following fits:

o o		
Dimension designation	ISO fit DIN ISO 286-2	2
D, DA	to 30 over 30 to 50 over 50	j6 k6 m6
N	to 250 over 250	j6 h6
F, FA		h9
K		H17
S	Flange (FF)	H17

The drilled holes of couplings and belt pulleys should have an ISO fit of at least H7.

■ Dimension tolerances

For the following dimensions, the admissible deviations are given below:

Dimension designation	Dimension	Admissible deviation
Н	to 250 over 250	- 0.5 - 1.0
E, EA		- 0.5

Keyways and feather keyways (dimensions GA, GC, F and FA) are made in compliance with DIN 6885 Part 1.

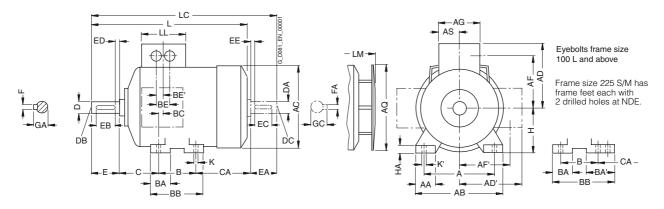
All dimensions are specified in mm.

Dimensions

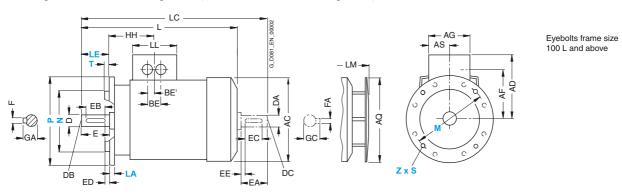
Dimensional drawings

Aluminum series 1LA7 and 1LA5, frame sizes 100 L to 225 M · with special insulation for voltages up to 690 V

Type of construction IM B3



Types of construction IM B5 and IM V1



For mot	or		Dime	ension	desig	nation	acc. t	o IEC																
Frame size	Туре	Number of poles	Α	AA	AB	AC ¹⁾	AD ²⁾	AD'	AF ²⁾	AF'	AG ²⁾	AQ	AS	B*	ВА	BA'	BB	ВС	BE ²⁾	BE' ²⁾	С	CA*	Н	НА
100 L	1LA7 106 1LA7 107	2, 4, 6, 8 4, 8	160	42	196	203	135	163	78	123	120	170	60	140	47	-	176	39	42	21	63	125	100	12
112 M	1LA7 113	2, 4, 6, 8	190	46	226	227	148	176	91	136	120	170	60	140	47	-	176	32	42	21	70	141	112	12
132 S	1LA7 130 1LA7 131	2, 4, 6, 8 2	216	53	256	267	167	194	107	154	140	250	70	140	49	-	180	39	42	21	89	162.5	132	15
132 M	1LA7 133 1LA7 134	4, 6, 8 6	216	53	256	267	167	194	107	154	140	250	70	178	49	-	218	39	42	21	89	124.5	132	15
160 M	1LA7 163 1LA7 164	2, 4, 6, 8 2, 8	254	60	300	320	197	226	127	183	165	250	82.5	210	57	-	256	52.5	54	27	108	183	160	18
160 L	1LA7 166	2, 4, 6, 8	254	60	300	320	197	226	127	183	165	250	82.5	254	57	-	300	52.5	54	27	108	139	160	18
180 M 180 L	1LA5 183 1LA5 186	2, 4 4, 6, 8	279 279	69.5 69.5		363 363	258 258	258 258	216 216	216 216	152 152	340 340	71 71	241 279	50 50	_	287 325	38 38	54 54	27 27	121 121	259 221	180 180	
200 L	1LA5 206 1LA5 207	2, 6 2, 4, 6, 8	318	83	388	402	305	305	252	252	260	340	96	305	58.5	-	355	45	85	42.5	133	239	200	24
225 S 225 M	1LA5 220 1LA5 223	4, 8 2	356 356	103 103	426 426	402 402	305 305	305 305	252 252	252 252	260 260	340 340	96 96	286 311	58 58	83 83	361 361	36 36	85 85	42.5 42.5	149 149	248.5 223.5		
		4, 6, 8																						

^{*} This dimension is assigned in DIN EN 50347 to the frame size listed.

¹⁾ Measured across the bolt heads.

²⁾ The values increase if the connection box is rotated or if a brake is mounted. Further information is provided by the dimension sheet generator in SD configurator.

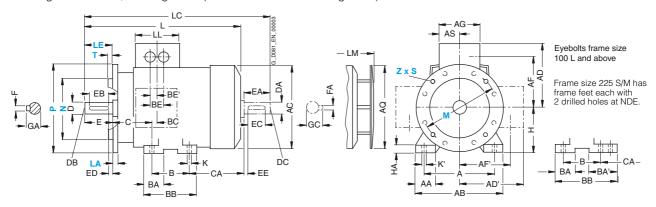
Dimensions

Dimensional drawings

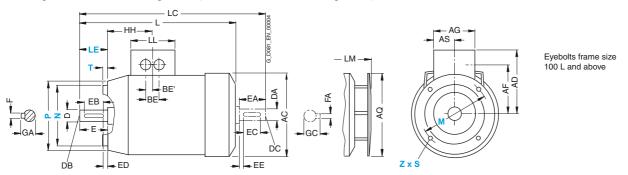
Aluminum series 1LA7 and 1LA5, frame sizes 100 L to 225 M · with special insulation for voltages up to 690 V

Type of construction IM B35

For flange dimensions, see Page 5/40 (Z = the number of retaining holes)



Type of construction IM B14



For moto	or		Dimens	sion d	esigna	tion acc.	to IEC			DE	shaft e	xtens	ion				NDE	E shaf	t exte	nsion			
Frame size	Type	Number of poles	НН	K	K'	L	LC	LL	LM	D	DB	Е	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
100 L	1LA7 106 1LA7 107	2, 4, 6, 8 4, 8	102	12	16	372	438	120	423.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
112 M	1LA7 113	2, 4, 6, 8	102	12	16	393	461	120	444.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
132 S	1LA7 130 1LA7 131	2, 4, 6, 8 2	128	12	16	452.5 ¹⁾	551.5	140	505 ¹⁾	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
132 M	1LA7 133 1LA7 134	4, 6, 8 6	128	12	16	452.5 ¹⁾	551.5	140	505 ¹⁾	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
160 M	1LA7 163 1LA7 164	2, 4, 6, 8 2, 8	160.5	15	19	588	721	165	640.5	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
160 L	1LA7 166	2, 4, 6, 8	160.5	15	19	588	721	165	640.5	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
180 M 180 L	1LA5 183 1LA5 186	2, 4 4, 6, 8	159 159	15 15	19 19	712 712	841 841	132 132	793.5 793.5	48 48	M16 M16	110 110	100 100	5 5	14 14	51.5 51.5		M16 M16		100 100	5 5	14 14	51.5 51.5
200 L	1LA5 206 1LA5 207	2, 6 2, 4, 6, 8	178	19	25	769.5	897	192	850	55	M20	110	100	5	16	59	55	M20	110	100	5	16	59
225 S 225 M	1LA5 220 1LA5 223	4, 8 2 4, 6, 8	184.5 184.5	19 19	25 25	806 776 806	933.5 903.5 933.5	192 192	887.5 857.5 887.5	60 55 60	M20 M20 M20	140 110 140	125 100 125	7.5 5 7.5	18 16 18	64 59 64	55 55	M20 M20	110 110	100 100	5 5	16 16	59 59

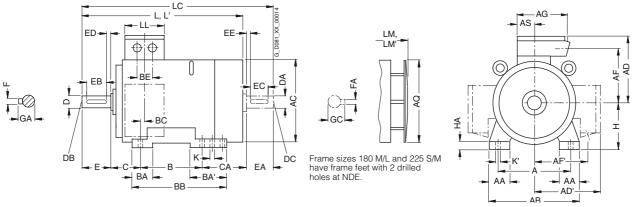
In a low-noise version, the dimension L is 8 mm greater and the dimension LM is 11.5 mm greater.

Dimensions

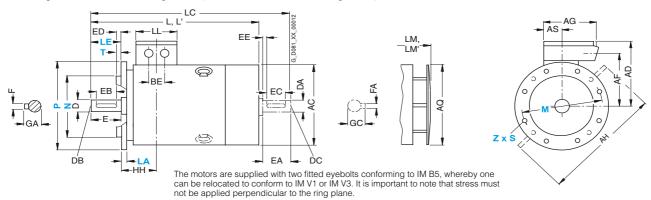
Dimensional drawings

Cast-iron series 1LG6, frame sizes 180 M to 250 M · with special insulation for voltages up to 690 V

Type of construction IM B3



Types of construction IM B5 and IM V1



-									_															
For mot	or		Dime	ension	desig	ınatior	acc.	to IEC	;															
Frame size	Type	Number of poles	Α	AA	AB	AC ¹⁾	AD	AD'	AF	AF'	AG	АН	AQ	AS	B*	ВА	BA'	BB	ВС	BE	С	CA*	Н	НА
180 M	1LG6 183	2 4	279	65	339	363	262	262	220	220	152	452	340	71	241	70	111	328	36	54	121	253 202	180	20
180 L	1LG6 186	4, 6, 8	279	65	339	363	262	262	220	220	152	452	340	71	279	70	111	328	36	54	121	215	180	20
200 L	1LG6 206 1LG6 207	2, 6 2, 6 4, 8	318 318	70 70	378 378	402 402	300 300	300 300	247 247	247 247	260 260	512 512	340 340	96 96	305 305	80 80	80 80	355 355	63 63	85 85	133 133	177 234 177	200 200	25 25
225 S 225 M	1LG6 220 1LG6 223	4, 8 2 4, 6, 8	356 356	80 80	436 436	442 442	325 325	325 325	272 272	272 272	260 260	556 556	425 425	96 96	286 311	85 85	110 110	361 361	47 47	85 85	149 149	218 253	225 225	34 34
	1LG6 228	2 4, 6	356	80	436	442	325	325	272	272	260	556	425	96	311	85	110	361	47	85	149	303	225	34
250 M	1LG6 253	2 4 6, 8	406	100	490	495	392	392	308	308	300	620	470	118	349	100	100	409	69	110	168	235 305 235	250	40
	1LG6 258	2 4, 6	406	100	490	495	392	392	308	308	300	620	470	118	349	100	100	409	69	110	168	305	250	40

 $^{^{\}star}\,\,$ This dimension is assigned in DIN EN 50347 to the frame size listed.

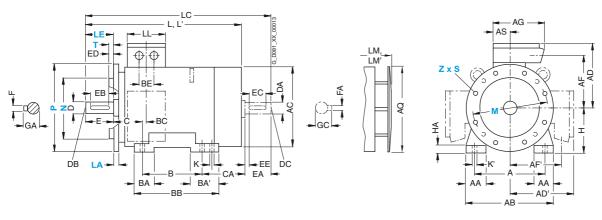
¹⁾ Measured across the bolt heads.

Dimensions

Dimensional drawings

Cast-iron series 1LG6, frame sizes 180 M to 250 M \cdot with special insulation for voltages up to 690 V

Type of construction IM B35



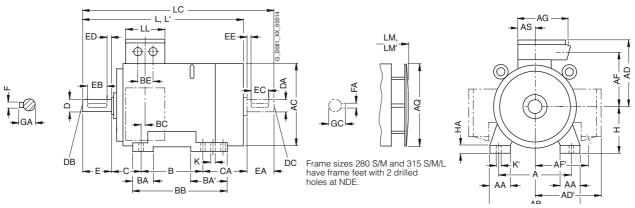
For motor		Dime	ensid	on de	signati	on acc.	to IE	С	DE s	shaft ex	tensio	n				NDE	Shaft e	extensi	on			
Frame Type size	Number of poles	НН	K	K'	L	LC	LL	LM	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
180 M 1LG6 183	2 4	157	15	19	720 669	835 784	132	810 759	48	M16	110	100	5	14	51.5	48	M16	110	100	5	14	51.5
180 L 1LG6 186	4, 6, 8	157	15	19	720	835	132	810	48	M16	110	100	5	14	51.5	48	M16	110	100	5	14	51.5
200 L 1LG6 206 1LG6 207	2, 6 2, 6 4, 8	196 196	19 19	25 25	720 777 720	835 892 835	192 192	810 867 810	55 55	M20 M20	110 110	100 100	5 5	16 16	59 59	55 55	M20 M20	110 110	100 100	5 5	16 16	59 59
225 S 1LG6 220 225 M 1LG6 223 1LG6 228	4, 8 2 4, 6, 8 2	196 196 196	19 19	25 25 25	789 819 849 869	903 933 963 983	192 192 192	889 919 949 969	60 55 60 55	M20 M20 M20 M20	140 110 140 110	125 100 125 100	10 5 10 5	18 16 18 16	64 59 64 59	55 48 55 48	M20 M16 M20 M16	110 110 110 110	100 100 100 100	5 5 5 5	16 14 16 14	59 51.5 59 51.5
1LG0 220	4, 6	190	19	20	899	1013	192	999	60	M20	140	125	10	18	64	55	M20	110	100	5	16	59
250 M 1LG6 253	2 4 6, 8	237	24	30	887 957 887	1002 1102 1032	236	987 1057 987	60 65 65	M20 M20 M20	140 140 140	125 125 125	10 10 10	18 18 18	64 69 69	55 60 60	M20 M20 M20	110 140 140	100 125 125	5 10 10	16 18 18	59 64 64
1LG6 258	2 4, 6	237	24	30	957	1102	236	1057	60 65	M20 M20	140 140	125 125	10 10	18 18	64 69	55 60	M20 M20	110 140	100 125	5	16 18	59 64

Dimensions

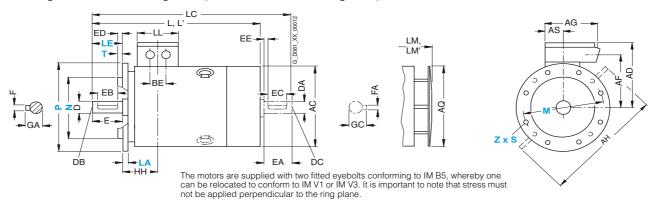
Dimensional drawings

Cast-iron series 1LG6, frame sizes 280 S to 315 L · with special insulation for voltages up to 690 V

Type of construction IM B3



Types of construction IM B5 and IM V1



F			D:	!	-11			IEC																
For moto	or		Dime	ension	desig																			
Frame size	Type	Number of poles	Α	AA	AB	AC ¹⁾	AD	AD'	AF	AF'	AG	АН	AQ	AS	B*	ВА	BA'	BB	ВС	BE	С	CA*	Н	HA
280 S	1LG6 280	2 4, 6, 8	457	100	540	555	432	432	348	348	300	672	525	118	368	100	151	479	62	110	190	267	280	40
280 M	1LG6 283	2 4	457	100	540	555	432	432	348	348	300	672	525	118	419	100	151	479	62	110	190	326	280	40
	1LG6 288	6, 8 2 4, 6	457	100	540	555	432	432	348	348	300	672	525	118	419	100	151	479	62	110	190	216 326	280	40
315 S	1LG6 310 1LG6 310	2 4, 6, 8	508	120	610	610	500	500	400	400	380	780	590	154	406	125	176	527	69	110	216	315	315	50
315 M ²⁾	1LG6 313	8	508	120	610	610	500	500	400	400	380	780	590	154	457	125	176	527	69	110	216		315	
	1LG6 313 1LG6 313	2 4, 6	508	120	610	610	500	500	400	400	380	780	590	154	457	125	176	578	69	110	216	424	315	50
315 L ²⁾	1LG6 316 1LG6 316 1LG6 316	2 4, 6 8	508	120	610	610	500	500	400	400	380	780	590	154	508	125	176	578	69	110	216	373	315	50
	1LG6 317 1LG6 317 1LG6 317	2 4, 6 8	508	120	610	610	500	500	400	400	380	780	590	154	508	155	206	648 578	69	110	216	513	315	50
	1LG6 317 1LG6 318 1LG6 318	8 2 4	508	120	610	610	651	651	524	524	470	780	590	165	508	155	206	648	69	135	216	513	315	50
	1LG6 318	6, 8					500	500	400	400	380									110				

^{*} This dimension is assigned in DIN EN 50347 to the frame size listed.

¹⁾ Measured across the bolt heads.

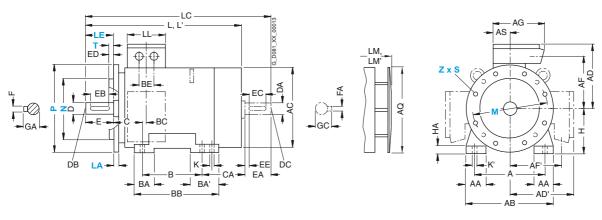
With order codes for connection box positions (K09, K10, K11) only fitted feet with 3 drilled holes with dimension "B" (406, 457 and 508 mm). BB will then be 666 mm.

Dimensions

Dimensional drawings

Cast-iron series 1LG6, frame sizes 280 S to 315 L · with special insulation for voltages up to 690 V

Type of construction IM B35



For moto	or		Dime	ensid	on de	signati	on acc.	to IE	С	DE sl	naft ex	tensio	n				NDE	Shaft	extens	sion			
Frame size	Туре	Number of poles	НН	K	K'	L	LC	LL	LM	D	DB	Е	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
280 S	1LG6 280	2 4, 6, 8	252	24	30	960	1105	236	1070	65 75	M20 M20	140 140	125 125	10 10	18 20	69 79.5	60 65	M20 M20	140 140	125 125	10 10	18 18	64 69
280 M	1LG6 283	2 4	252	24	30	1070	1215	236	1180	65 75	M20 M20	140 140	125 125	10 10	18 20	69 79.5	60 65	M20 M20	140 140	125 125	10 10	18 18	64 69
		6, 8	050	٠.		960	1105		1070	75	M20	140	125	10	20	79.5	65	M20	140	125	10	18	69
	1LG6 288	2 4, 6	252	24	30	1070	1215	236	1180	65 75	M20 M20	140 140	125 125	10 10	18 20	69 79.5	60 65	M20 M20	140 140	125 125	10 10	18 18	64 69
315 S	1LG6 310 1LG6 310	2 4, 6, 8	285	28	35	1072 1102	1217 1247	307	1182 1212	65 80	M20 M20	140 170	125 140	10 25	18 22	69 85	60 70	M20 M20	140 140	125 125	10 10	18 20	64 74.5
315 M	1LG6 313	8	285	28	35	1102	1247	307	1212	80	M20	170	140	25	22	85	70	M20	140	125	10	20	74.5
	1LG6 313 1LG6 313	2 4, 6	285	28	35	1232 1262	1377 1407	307	1342 1372	65 80	M20 M20	140 170	125 140	10 25	18 22	69 85	60 70	M20 M20	140 140	125 125	10 10	18 20	64 74.5
315 L	1LG6 316	2	285	28	35	1232	1377	307	1342	65	M20	140	125	10	18	69	60	M20	140	125	10	18	64
	1LG6 316 1LG6 316	4, 6 8				1262	1407		1372	80 80	M20 M20	170 170	140 140	25 25	22 22	85 85	70 70	M20 M20	140 140	125 125	10 10	20 20	74.5 74.5
	1LG6 317	2	285	28	35	1372	1517	307	1482	65	M20	140	125	10	18	69	60	M20	140	125	10	18	64
	1LG6 317 1LG6 317	4, 6 8				1402 1262	1547 1407		1512 1372	80 80	M20 M20	170 170	140 140	25 25	22 22	85 85	70 70	M20 M20	140 140	125 125	10 10	20 20	74.5 74.5
	1LG6 317 1LG6 318	2	285	28	35	1372	1517	330	1482	65	M20	140	125	10	18	69	60	M20	140	125	10	18	64 64
	1LG6 318 1LG6 318	4 6, 8				1402	1547	307	1512	80 ¹⁾ 80	M20 M20	170 170	140 140	25 25	22 22	85 85	70 70	M20 M20	140 140	125 125	10 10	20 20	74.5 74.5

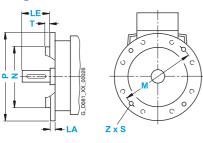
¹⁾ Diameters up to 90 mm are possible.

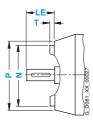
Motors operating with frequency converters

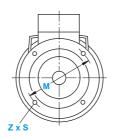
Dimensions

Dimensional drawings

Flange dimensions







In DIN EN 50347, the frame sizes are allocated flange FF with through holes and flange FT with tapped holes. The designation of flange A and C according to DIN 42948 (invalid since 09/2003) are also listed for information purposes. See the table below. (Z = the number of retaining)holes)

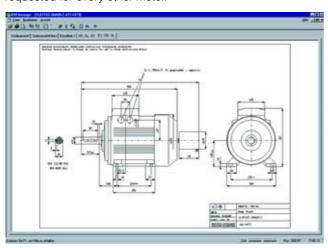
Frame size	Type of construction	Flange type	Flange with through holes (FF /A)		Dim	ensior	n desiç	gnatio	n acc.	to IEC	;	
			tapped holes (FT/C)									
			According to DIN EN 50347	Acc. to DIN 42948	LA	LE	M	N	Р	S	Т	Z
100 L	IM B5, IM B35, IM V1, IM V3	Flange	FF 215	A 250	11	60	215	180	250	14.5	4	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 130	C 160	-	60	130	110	160	M8	3.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 165	C 200	-	60	165	130	200	M10	3.5	4
112 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 215	A 250	11	60	215	180	250	14.5	4	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 130	C 160	-	60	130	110	160	M8	3.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 165	C 200	-	60	165	130	200	M10	3.5	4
132 S, 132 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 265	A 300	12	80	265	230	300	14.5	4	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 165	C 200	-	80	165	130	200	M10	3.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 215	C 250	-	80	215	180	250	M12	4	4
160 M, 160 L	IM B5, IM B35, IM V1, IM V3	Flange	FF 300	A 350	13	110	300	250	350	18.5	5	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 215	C 250	-	110	215	180	250	M12	4	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 265	C 300	-	110	265	230	300	M12	4	4
180 M, 180 L	IM B5, IM V1, IM V3	Flange	FF 300	A 350	13	110	300	250	350	18.5	5	4
200 L	IM B5	Flange	FF 350	A 400	15	110	350	300	400	18.5	5	4
225 S, 225 M 2-pole 4-pole to 8-pole	IM B5, IM V1, IM V3	Flange	FF 400	A 450	16	110 140	400	350	450	18.5	5	8
250 M	IM B5, IM V1, IM V3	Flange	FF 500	A 550	18	140	500	450	550	18.5	5	8
280 S, 280 M	IM B5, IM V1, IM V3	Flange	FF 500	A 550	18	140	500	450	550	18.5	5	8
315 S, 315 M, 315 L 2-pole 4-pole to 8-pole	IM B5, IM V1, IM V3	Flange	FF 600	A 660	22	140 170	600	550	660	24	6	8

More information

Dimension sheet generator

(part of the SD configurator)

A dimensional drawing can be created in the SD configurator for every configurable motor. A dimension drawing can be requested for every other motor.



When a complete Order No. is entered with or without order codes, a dimension drawing can be called up under the "Documentation" tab.

These dimensional drawings can be presented in different views and sections and printed.

The corresponding dimension sheets can be exported, saved and processed further in DXF format (interchange/import format for CAD systems) or as bitmap graphics.

The SD configurator has been integrated into the electronic Catalog CA 01 as a selection aid (for more information, see catalog part 11 "Appendix", "Selection tool SD configurator").

The interactive Catalog CA 01 can be ordered from your local Siemens sales representative or on the Internet at

http://www.siemens.com/automation/CA01

At this address, you will also find links to Tips & Tricks and to downloads for function or content updates.

Order number for CA 01 10/2008, english international: DVD: E86060-D4001-A510-C7-7600

6

Pump motors



6/2 6/2 6/2 6/2 6/2 6/2	Orientation Overview Benefits Application More information
6/3	Surface-cooled motors up to frame size 315 L Aluminum and cast-iron housing Overview
6/3	Surface-cooled motors frame size 315 and above Cast-iron housing Overview
6/3 6/3	Special versions Overview
6/4 6/4	Accessories Overview
6/4 6/4	Dimensions Overview

Pump motors

Orientation

Overview



Pump motors are motors specially designed for use in various pump applications that can either be driven directly or through a belt drive.

The different application areas and types of construction of the pumps demand special technical characteristics of the motors and compactness through

- · Using motors with increased output
- Reinforced bearings and use of a located bearing at the drive end (DE) of the motor
- Special materials for shafts, lubricants and seals as well as special flanges and special housings; these are possible on request

For converter-fed operation, winding monitoring through embedded KTY 84-130 temperature sensors is recommended as well as insulated bearings in the case of large output ranges.

Benefits

The pump motors offer the user a number of advantages and benefits:

- Pump motors with located bearings at the drive end of the motor and with embedded thermistors can, in most cases, be supplied from stock
- Motors with increased efficiency to CEMEP EFF 1 or EPACT lead to significant energy savings under typical continuous duty
- Under converter-fed operation, by setting the precise speed and therefore the operating point, a considerable energy saving can be achieved combined with reduced stress on the plant
- The motors are suitable, in general, for mains-fed operation up to 690 V and converter-fed operation up to 460 V (with motor series 1LA8 to 500 V) (voltage rise times $t_{\rm S}$ >0.1 ms)
- Extensive experience is available in customized applications especially with regard to special flanges and special bearings

Application

Pump motors are particularly suitable for the following pump types:

- Close-coupled pumps
- Industrial pumps
- Submersible pumps

With regard to the ambient conditions of the pump motors, it is important to ensure that the motor is located outside the pumped medium, i.e. the motor must be selected in accordance with the degree of protection. Further requirements are available on request.

More information

For more information, please contact your local Siemens contact – see "Siemens contacts worldwide" in the Appendix.

IEC Squirrel-Cage Motors Pump motors

Surface-cooled motors up to frame size 315 L
Aluminum and cast-iron housing

Overview

Recommended motor types:

- Self-ventilated motors with improved efficiency according to CEMEP EFF 2 – Aluminum series 1LA7 and 1LA5 in the output range from 0.06 to 45 kW
- Self-ventilated motors with improved efficiency according to CEMEP EFF2 – Aluminum series 1LE1 in the output range from 0.3 to 22 kW
- Self-ventilated motors with improved efficiency according to CEMEP EFF 2 – Cast-iron series 1LA6 and 1LG4 in the output range from 0.75 to 200 kW
- Self-ventilated motors with high efficiency according to CEMEP EFF1 – Aluminum series 1LA9 in the output range from 0.06 to 37 kW
- Self-ventilated motors with high efficiency according to CEMEP EFF1 – Aluminum series 1LE1 in the output range from 0.75 to 18.5 kW
- Self-ventilated motors with increased output Cast-iron series 1LG4 in the output range from 15 to 100 kW
- Self-ventilated motors with improved efficiency according to CEMEP EFF2 with increased output – Aluminum series 1LE1 in the output range from 2.2 to 22 kW
- Self-ventilated motors with increased output Aluminum series 1LA9 with outputs from 0.14 to 53 kW
- Self-ventilated motors with high efficiency according to CEMEP EFF1 with increased output – Aluminum series 1LE1 in the output range from 2.2 to 22 kW

Recommended specifications:

Most applications require a non-variable speed, i.e. it is suffucient to feed the drive motors with a fixed, unchanging rated frequency. In an ever-increasing number of applications, it is necessary to match the pump to the overall plant accurately (based on the pump characteristic). The pumps must respond quickly to changing conditions in the plant, supplying the drive motors with a variable rated frequency (converter-fed operation) is desirable.

Pole-changing motors can also be used. In this way, coarse adaptation of the pump characteristic can be achieved (in accordance with the possible motor speeds). For information about adapting the drive motors to the requirements of the pump with reference to the type of construction (e.g. flange, feet or special) as well as for a number of other options, see "Special versions".

For technical specifications, selection and ordering data and "Special versions", see catalog parts 1 "New Generation 1LE1/1PC1" and 2 "Standard motors up to frame size 315 L".

Surface-cooled motors frame size 315 and above Cast-iron housing

Overview

Recommended motor types:

 Non-standard motors for mains-fed and converter-fed operation, cast-iron series 1LA8, with outputs from 160 to 1000 kW

For technical specifications and selection and ordering data, see catalog part 3 "Non-standard motors frame size 315 and above".

Special versions

Overview

Recommended special versions for mains-fed and converter-fed operation

- Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping – Order code A11
 - for 1LE1 15th position of the Order No. letter B
- Located bearing at drive-end (DE) of motor Order code K94 for 1LE1 – order code L20
- Insulated bearing cartridge at non-drive-end (NDE) Order code L27
- Bearings for increased cantilever forces Order code K20 for 1LE1 – order code L22
- Screwed-on feet for type of construction IM B35 frame size 112 and above in standard version or order code K11 for 1LE1 – 16th position of the Order No. digit 4

Pump version from stock – Order code X66

The pump version from stock comprises 3 embedded temperature sensors for tripping (order code **A11**), located bearing at drive-end (DE) of the motor (order code **K94**) as well as screwed-on feet (for type of construction IM B35 frame size 112 and above in standard version or order code **K11**) and is defined for the following motors:

- Self-ventilated motors with improved efficiency Aluminum series 1LA7, 2-pole and 4-pole – Output range 0.25 to 18.5 kW
- Self-ventilated motors with improved efficiency Cast-iron series 1LG4, 2-pole and 4-pole – Output range 18.5 to 37 kW

If other special versions are required, order codes A11+K94+K11, that are included in X66, must be specified individually in the order.

6/3

Pump motors

Special versions

Overview (continued)

Pump motors that can be supplied <u>from stock</u> according to CEMEP "Improved Efficiency" EFF 2, IP55 degree of protection, 50/60 Hz and temperature class F for a service factor of 1.1 with order codeX66.

00,00112	arra torr	porata	10 01400	1 101 4 001 1100 140	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	., <u>0, 00, 00, 00, 100, 100, 100, 100, 10</u>			
Certified in		Frame	Effi-	Pump version for					
accor- dance	output at 50 Hz		ciency Class	Voltage:		Voltage:		Voltage:	
with	at 50 112		acc. to	230 VΔ / 400 VY, 50 H	łz, 460 VY, 60 Hz	400 VΔ / 690 VY, 50 H	łz, 460 VY, 60 Hz	400 VΔ / 690 VY, 50 H	lz, 460 VY, 60 Hz
			CEMEP	Type:		Type:		Type:	
			OLIVILI	IM B5, IM V1 without	protective cover	IM B5, IM V1 without	protective cover	IM B35	
				IM V3	0 1 1	IM V3	0 1 1	0 1 11	0 1
				Order No. (additional charge)	Order code	Order No. (additional charge)	Order code	Order No. (additional charge)	Order code
3000 rpm	n. 2-pole			(additional onlings)		(ddditional ondigo)		(ddditional onalgo)	
CCC	0.75	80 M		1LA7 080-2AA11-Z	X66	_		_	
CCC	1.1	-	EFF 2	1LA7 083-2AA11-Z	X66	_		_	
CCC	1.5	90 S	EFF 2	1LA7 090-2AA11-Z	X66	_		_	
CCC	2.2	90 L	EFF 2	1LA7 096-2AA11-Z	X66	_		_	
	3	100 L	EFF 2	-	7.00	1LA7 106-2AA61-Z	X66	_	
	4	112 M	EFF 2	_		1LA7 113-2AA61-Z	X66	_	
	5.5	132 S	EFF 2	_		-	XUU	1LA7 130-2AA66-Z	X66
-	7.5	102 0	EFF 2	_		_		1LA7 131-2AA66-Z	X66
	11	160 M	EFF 2	_		_		1LA7 163-2AA66-Z	X66
-	15	- 100 141	EFF 2	_		_		1LA7 164-2AA66-Z	X66
-	18.5	160 L	EFF 2	_		_		1LA7 166-2AA66-Z	X66
-	22	180 M	EFF 2	_		_		1LG4 183-2AA66-Z	X66
	30	200 L	EFF 2	_		_		1LG4 206-2AA66-Z	X66
	37	_ 200 L	EFF 2	_		_		1LG4 207-2AA66-Z	X66
1500 rpm								TEGT 207 ZAAGO Z	7,00
CCC	0.25	71 M		1LA7 070-4AB11-Z	X66	-		-	
CCC	0.37	- ' ' ' ' '		1LA7 073-4AB11-Z	X66	_		_	
CCC	0.55	80 M		1LA7 070-4AB11-Z	X66	_		_	
CCC	0.75	- 00 101		1LA7 083-4AA11-Z	X66	_		_	
CCC	1.1	90 S	EFF 2	1LA7 090-4AA11-Z	X66	_		_	
000	1.5	90 L	EFF 2	1LA7 096-4AA11-Z	X66	_		_	
	2.2	100 L	EFF 2	1LA7 106-4AA11-Z	X66	_		_	
-	3	- 100 L	EFF 2	-	7,00	1LA7 107-4AA61-Z	X66	_	
-	4	112 M	EFF 2	_		1LA7 113-4AA61-Z	X66	_	
-	5.5	132 S	EFF 2	_		-	XUU	1LA7 130-4AA66-Z	X66
	7.5	132 M	EFF 2	_		_		1LA7 133-4AA66-Z	X66
	11	160 M	EFF 2	_		_		1LA7 163-4AA66-Z	X66
	15	00 141	EFF 2	_		_		1LA7 166-4AA66-Z	X66
	18.5	180 M	EFF 2	_		_		1LG4 183-4AA66-Z	X66
	22	180 L	EFF 2	_		_		1LG4 186-4AA66-Z	X66
	30	200 L	EFF 2	_		_		1LG4 207-4AA66-Z	X66
	50	200 L	LI 1 Z	=		_		1LG+ 201-4MA00-Z	AUU

- Pump version (order code **X66**) not supplied from stock.

CCC (China Compulsory Certification) for export to China:

The motors supplied from stock marked with "CCC" include the order code **D01**; i.e. the "CCC" logo complete with "Factory code" is indicated on the rating plate and on the packaging.

Other special versions

For other special versions, see catalog parts 2 "Standard motors up to frame size 315 L" and 3 "Non-standard motors farme size 315 and above".

Accessories

Overview

See catalog parts 1 "New Generation 1LE1/1PC1", 2 "Standard motors frame size 315 L and above" and 3 "Non-standard motors farme size 315 and above".

Dimensions

Overview

See dimensions catalog parts 2 "Standard motors frame size 315 L and above" and 3 "Non-standard motors farme size 315 and above".

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Fan motors



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Orientation

Overview



IEC Squirrel-Cage Motors

The fan motors are suitable for driving fans. The fan wheel can be located directly on the motor shaft or the fan shaft can be coupled with the motor shaft over a coupling or over a belt drive.

For fans with a belt drive, it is important to note the cantilever forces that are applied to the motor.

The different application areas for the fans demand special technical characteristics of the motors, such as:

- The use of reinforced bearings and a located bearing at the drive-end (DE) of the motor, especially with belt drive
- In confined spaces, it is recommended that the motor is ordered with the connection box located at the non-drive end (NDE) or with protruding cable ends instead of a connection
- For flange types of construction with the shaft extension pointing upwards (e.g. IM V6) and when condensation is a possibility, a flange drainage hole is recommended
- For converter-fed operation, winding monitoring through embedded KTY 84-130 temperature sensors is recommended as well as insulated bearings in the case of large output ranges.

The resonance of mountings and reactions from driven machines can cause high levels of vibration in the overall equipment unit. This has a significant effect on the expected service life of the bearing

For evaluation of these vibrations, vibration levels N, R and S are used in accordance with DIN EN 60034-14 (corresponding to evaluation zones A and B according to ISO 10816).

Note:

For information about motors according to EN 12101-3 for driving smoke extraction fans, see "Smoke extraction motors".

Benefits

The fan motors offer the user numerous advantages:

- · Reduced construction volume and therefore lower weight thanks to motors with increased output
- Uniform forced-air cooled motor series 1PP from 0.09 to 200 kW as well as forced-air cooled motor series 1LE1 with order code F90
- Motors with increased efficiency to CEMEP EFF 1 or EPACT lead to significant energy savings under typical continuous duty; efficiency requirements that exceed this are possible on
- Under converter-fed operation, by setting the precise speed and therefore the operating point, a considerable energy saving can be achieved combined with reduced stress on the plant
- The motors are suitable, in general, for mains-fed operation up to 690 V and converter-fed operation up to 460 V (voltage rise times $t_s > 0.1 \text{ ms}$)
- Extensive experience is available in customized applications especially with regard to special bearing design.

Application

The fan motors are mainly used to drive fans:

- Axial-flow fans
- · Radial-flow fans
- · Side channel compressor

Fan motors

Orientation

Technical specifications

Necessary minimum cooling air flow in standard duty

Frame size	1LA7/ 1PP7	1LA5/ 1PP5	Required	cooling air f	low for num	ber of poles
			2, 4/2	4, 6/4, 8/4, 8/6/4	6	8
			m ³ /min	m ³ /min	m ³ /min	m ³ /min
63	Χ		0.83	0.41	0.28	-
71	Χ		1.40	0.70	0.47	0.35
80	Χ		1.74	0.90	0.60	0.44
90	Χ		3.12	1.56	1.08	0.78
100	Χ		3.96	1.86	1.26	0.93
112	Χ		4.98	3.00	1.98	1.50
132	Χ		8.04	5.04	3.36	2.52
160	Χ		12.90	9.54	6.36	4.80
180		Χ	10.98	10.98	7.27	5.44
200		Χ	15.12	13.02	8.58	6.36

Frame size	1PP4	Required	cooling air	flow for num	ber of poles
		2	4	6	8
		m ³ /min	m ³ /min	m ³ /min	m ³ /min
180	Χ	12.0	13.0	8.5	6.5
200	Χ	20.5	17.0	11.0	8.0
225	Χ	20.5	18.5	12.5	9.5
250	Χ	25.5	22.5	17.0	12.5
280	Χ	24.5	28.0	21.5	16.0
315	Χ	47.0	36.0	26.5	19.0

In the motor version without an integrated fan (1PP5, 1PP7 and 1PP4), the motor is located in the air flow of the ventilator to be driven which must drive the minimum cooling air flow over the motor housing. For a faster air flow, the operating temperature of the motor can be reduced.

IEC Squirrel-Cage Motors Fan motors

Orientation

Selection and ordering data

Preliminary selection of the motor according to motor type/series, speed or number of poles, frame size, rated output, rated torque, rated speed and rated current

Self-ventilated motors in pole-changing version

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Aluminum series 1LA7 a	and 1LA5					
1500/3000, 4/2-pole	80 M 200 L	0.15 17	1385 2930	1 55	0.39 31	7/6 7/7
1000/1500, 6/4-pole	80 M 200 L	0.1 26	680 1470	1.4 182	0.57 52	7/8 7/9
750/1500, 8/4-pole	80 M 200 L	0.12 28	930 1470	1.2 170	0.51 49	7/10 7/11
750/1000/1500, 8/6/4-pole	90 S 200 L	0.15 22	700 980	2 143	0.72 42	7/12 7/13
Cast-iron series 1LG4						
1500/3000, 4-/2-pole	180 M 315 L	4.8 170	1465 2976	31 546	9.1 280	7/14 7/15
1000/1500, 6-/4-pole	180 M 315 L	5.5 170	960 1490	55 1092	12 310	7/16 7/17
750/1500, 8-/4-pole	180 M 315 L	4.5 175	725 1490	59 1125	12.6 315	7/18 7/19

Forced-air cooled motors without external fan and fan cover with improved efficiency

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Aluminum series 1PF	77 and 1PP5					
3000, 2-pole	63 M 200 L	0.18 37	2820 2945	0.61 120	0.5 65	7/20
1500, 4-pole	63 M 200 L	0.12 30	1350 1465	0.85 196	0.42 55	7/21
1000, 6-pole	63 M 200 L	0.09 22	850 975	1.0 215	0.44 5	7/22
750, 8-pole	71 M 200 L	0.09 15	630 725	1.4 198	0.36 31.5	7/23
Cast-iron series 1PP4	ļ.					
3000, 2-pole	180 M 315 L	22 200	2945 2982	71 641	40.5 325	7/24
1500, 4-pole	180 M 315 L	18.5 200	1465 1486	121 1285	35 340	7/25
1000, 6-pole	180 M 315 L	15 160	965 988	148 1276	29.5 235	7/26
750, 8-pole	180 M 315 L	11 132	725 738	145 1423	25 205	7/27

Forced-air cooled motors without external fan and fan cover with increased output

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	А	· ·
Cast-iron series 1PP4						
3000, 2-pole	180 M 280 M	30 110	2950 2975	97 353	54 184	7/28
1500, 4-pole	180 M 280 M	30 110	1465 1488	196 706	59 198	7/28
1000, 6-pole	180 M 315 L	18.5 160	970 988	182 1547	37.5 285	7/29
750. 8-pole	180 M 315 L	15 132	720 738	199 1708	34 245	7/29

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Fan motors

Orientation

Selection and ordering data (continued)

Forced-air cooled motors without external fan and fan cover with improved efficiency (Improved Efficiency EFF2)

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Aluminum series 1L	E1 (Motors without e	xternal fan and	fan cover)			
3000, 2-pole	100 L 160 L	3 18.5	2835 2935	10 60	6 34	1/38 1/39
1500, 4-pole	100 L 160 L	2.2 15	1425 1460	14.8 98	4.85 29.5	1/38 1/39
1000, 6-pole	100 L 160 L	1.5 11	930 970	15.3 110	3.95 23.5	1/38 1/39
750, 8-pole	100 L 160 L	0.75 7.5	700 720	10.4 100	2.65 18.6	1/38 1/39

Forced-air cooled motors without external fan and fan cover with high efficiency (High Efficiency EFF1)

Speed	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Aluminum series 1LE1	(Motors without ex	kternal fan and f	an cover)			
3000, 2-pole	100 L 160 L	3 18.5	2905 2955	9.9 60	5.9 33	1/42 1/43
1500, 4-pole	100 L 160 L	2.2 15	1455 1475	14 97	4.55 27.5	1/42 1/43
1000, 6-pole	100 L 160 L	1.5 11	965 975	15 108	3.5 22	1/42 1/43
750, 8-pole	100 L 160 L	0.75 7.5	720 735	9.9 98	2.75 17.4	1/42 1/43

More information

For more information, please contact your local Siemens contact – see "Siemens Contacts Worldwide" in the Appendix.

Fan motors

Self-ventilated, in pole-changing version Aluminum series 1LA7/5

Selection and ordering data

Rated of at 50 H		Frame size	Rated s at 50 H		Rated tat 50 H		Efficien at 50 H	icy Iz 4/4-load	Power fa		Rated of at 400 '	current V, 50 Hz	Order No.	Price	Weight motor
1500 rpm	3000 rpm		1500 rpm	3000 rpm	1500 rpm	3000 rpm	1500 rpm	3000 rpm	1500 rpm	3000 rpm	1500 rpm	3000 rpm			
Prated		FS	n _{rated}		T_{rated}		η_{rated}		$\cos arphi_{ m rate}$	d	I _{rated}				m
kW	kW		rpm	rpm	Nm	Nm	%	%			A	Α			kg
								i), IP55 d			tion				
Doubl	e pole-	changin	g for dr	iving fa	ıns with	a windi	ng in a	Dahland	ler circu	it					
0.15	0.7	80 M	1400	2745	1	2.4	67	63	0.83	0.91	0.39	1.76	1LA7 080-0BA		10
0.25	0.95	80 M	1385	2780	1.7	3.3	67	64	0.88	0.89	0.61	2.4	1LA7 083-0BA□□		11
0.33	1.4	90 S	1420	2835	2.2	4.8	75	70	0.84	0.83	0.76	3.5	1LA7 090-0BA□□		13
0.5	2	90 L	1420	2835	3.4	6.8	77	70	0.87	0.86	1.08	4.8	1LA7 096-0BA□□		16
0.65	2.5	100 L	1430	2865	4.4	8.4	73	75	0.89	0.89	1.44	5.4	1LA7 106-0BA□□		21
8.0	3.1	100 L	1425	2860	5.4	10	79	77	0.86	0.83	1.7	7	1LA7 107-0BA□□		24
1.1	4.4	112 M	1445	2885	7.3	15	77	74	0.83	0.8	2.5	10.7	1LA7 113-0BA□□		31
1.45	5.9	132 S	1455	2920	9.5	19	83	80	0.84	0.83	3	12.8	1LA7 130-0BA□□		41
2	8	132 M	1455	2930	13	26	85	86	0.85	0.84	4	16	1LA7 133-0BA□□		50
2.9	11.5	160 M	1455	2930	19	37	85.5	85	0.86	0.89	5.7	22	1LA7 163-0BA		74
4.3	17	160 L	1455	2930	28	55	86	86	0.86	0.92	8.4	31	1LA7 166-0BA		92

Order No. supplements

Motor type	Penultima	te position:	Voltage cod	е	Final posit	tion: Type of	f construction	on code			
	50 Hz, dire	ct online sta	rting		Without flange	With flange	•		With stand	ard flange	With spe- cial flange
	230 V	400 V	500 V	690 V	IM B3, IM B6/7/8, IM V6/5 without protective cover	IM B5, IM V1 without protective cover, IM V3 1)	IM V1 with protective cover 1) 2)	IM B35	IM B14, IM V19 IM V18 without protective cover	IM B34	IM B14 IM V19 IM V18 without protective cover
	1	6	5	0	0	1	4	6	2	7	3
1LA7 08 □□	0	0	0	0		✓	1	✓	/	✓	1
1LA7 09 □□	0	0	0	0		✓	✓	✓	✓	✓	✓
1LA7 10 □□	0	0	0	0		✓	✓	✓	✓	✓	✓
1LA7 11 □□	0	0	0	0		✓	✓	✓	✓	✓	✓
1LA7 13 □□	0	0	0	0		1	1	/	✓	/	1
1LA7 16 □□	0	0	0	0		1	1	1	1	/	/

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

For type of construction IM V1 with/without protective cover, motors 1LA5 183... to 1LA5 223... (motor series 1LA5 frame sizes 180 M to 225 M) can be supplied with two additional eyebolts; specify order supplement "Z" and order code K32.

²⁾ The "Second shaft extension" option, order code **K16** is not possible.

IEC Squirrel-Cage Motors Fan motors

Self-ventilated, in pole-changing version Aluminum series 1LA7/5

Selection and or	dering data	(continued)							
Order No.	Locked-rotor torque with direct sta torque 1500 rpm	Locked-rotor torque rting as multiple torque 3000 rpm	Locked-rotor current of rated current 1500 rpm	Locked-rotor current current 3000 rpm	Breakdown torque torque 1500 rpm	Breakdown torque torque 3000 rpm	Torque class	Moment of inertia	Mechanical limit speed at maximum supply fre- quency
	T_{LR}/T_{rated}	T_{LR}/T_{rated}	I _{LR} /I _{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	n _{max.} rpm
4/2-pole, 1500/30 Double pole-cha						ection			
1LA7 080-0BA□□	1.8	1.6	3.8	4	2	2	10	0.0014	4200
1LA7 083-0BA	1.8	1.9	3.8	4.2	2	2	10	0.0017	4200
1LA7 090-0BA□□	1.9	1.8	4.5	4.3	2.1	2	10	0.0024	4200
1LA7 096-0BA□□	2.2	2.2	5.1	5	2.5	2.5	10	0.0033	4200
1LA7 106-0BA	1.7	2.2	5	5.5	2.3	2.3	10	0.0048	4200
1LA7 107-0BA□□	1.8	2.3	5.7	6.1	2.6	2.6	10	0.0055	4200
1LA7 113-0BA	2.1	2.2	6.2	6.2	2.4	2.4	10	0.011	4200
1LA7 130-0BA□□	2	2.1	6.8	6.5	2.8	2.8	10	0.018	4200
1LA7 133-0BA□□	1.9	2.1	7.6	7.5	2.6	2.6	10	0.023	4200
1LA7 163-0BA□□	1.8	1.8	6.9	7.4	2.5	2.4	10	0.043	4200
1LA7 166-0BA□□	1.9	2.2	7.1	8.5	2.5	2.6	10	0.06	4200

Fan motors

Self-ventilated, in pole-changing version Aluminum series 1LA7/5

Selection and ordering data (continued)

Rated of at 50 H		Frame size	Rated s at 50 H		Rated at 50 H		Efficier at 50 H		Power f d at 50 H.	actor z 4/4-load		current V, 50 Hz	Order No.	Price	Weight motor
1000 rpm	1500 rpm		1000 rpm	1500 rpm	1000 rpm	1500 rpm	1000 rpm	1500 rpm	1000 rpm	1500 rpm	1000 rpm	1500 rpm			
Prated		FS	n _{rated}		$T_{\rm rated}$		$\eta_{ m rated}$		$\cos arphi_{ m rate}$	ed	I _{rated}				m
kW	kW		rpm	rpm	Nm	Nm	%	%	7100	ou	A	Α			kg
6/4-pc	le. 1000	0/1500 ri	om at 5	0 Hz. te	mperat	ure clas	s 155 (F). IP55	dearee d	of protec	tion				
		changin													
0.12	0.4	80 M	940	1430	1.2	2.7	45	55	0.75	0.76	0.51	1.38	1LA7 080-1BD		9
0.18	0.55	80 M	930	1420	1.9	3.7	49	66	0.72	0.74	0.73	1.62	1LA7 083-1BD		10
0.29	0.8	90 S	950	1430	2.9	5.3	55	68	0.71	0.81	1.07	2.1	1LA7 090-1BD□□		13
0.38	1.1	90 L	950	1430	3.8	7.3	58	74	0.71	0.81	1.33	2.65	1LA7 096-1BD□□		16
0.6	1.7	100 L	950	1410	6	11	67	75	0.74	0.86	1.75	3.8	1LA7 106-1BD		21
0.75	2.1	100 L	950	1420	7.5	14	63	78	0.75	0.86	2.3	4.55	1LA7 107-1BDQQ		24
0.9	3	112 M	980	1450	8.8	20	71	81	0.61	0.8	3	6.7	1LA7 113-1BD		31
1.2	3.9	132 S	975	1460	12	26	72	81	0.69	0.83	3.5	8.4	1LA7 130-1BD		41
1.7	5.4	132 M	975	1460	17	35	75	82.5	0.72	0.83	4.55	11.4	1LA7 133-1BDQQ		49
2.5	7.2	160 M	980	1470	24	47	78	86	0.72	0.84	6.4	14.4	1LA7 163-1BD		74
3.7	12	160 L	980	1470	36	78	77	89.5	0.75	0.83	9.3	23.3	1LA7 166-1BD		92
5.5	16	180 M	965	1470	54	104	84	90.5	0.8	0.81	11.8	31.5	1LA5 183-1BD□□		114
6.5	19	180 L	965	1460	64	124	84	88.5	0.81	0.85	13.8	36.5	1LA5 186-1BD□□		128
9.5	26	200 L	980	1470	93	170	87	92.3	0.79	0.83	20	49	1LA5 207-1BD		157

Order No. supplements

Motor type	Penultima	te position:	Voltage cod	е	Final posit	tion: Type of	f construction	on code			
	50 Hz, dire	ct online sta	rting		Without flange	With flange	:		With stand	ard flange	With spe- cial flange
	230 V	400 V	500 V	690 V	IM B3, IM B6/7/8, IM V6/5 without protective cover	IM B5, IM V1 without protective cover, IM V3 1)	IM V1 with protective cover 1) 2)	IM B35	IM B14, IM V19 IM V18 without protective cover	IM B34	IM B14 IM V19 IM V18 without protective cover
	1	6	5	0	0	1	4	6	2	7	3
1LA7 08 □□	0	0	0	0		✓	/	/	✓	✓	1
1LA7 09 □□	0	0	0	0		✓	1	✓	✓	✓	1
1LA7 10 □□	0	0	0	0		✓	✓	✓	✓	✓	✓
1LA7 11 🔲	0	0	0	0		✓	✓	✓	✓	✓	✓
1LA7 13 □□	0	0	0	0		✓	/	/	/	✓	/
1LA7 16 □□	0	0	0	0		✓	1	/	✓	✓	✓
1LA5 18 □□	0	0	0	0		✓ ³⁾	1	/	-	-	_
1LA5 20 □□	0	0	0	0		✓ ³⁾	/	/	_	_	_

- Standard version
- Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ For type of construction IM V1 with/without protective cover, motors 1LA5 183-... to 1LA5 223-... (motor series 1LA5 frame sizes 180 M to 225 M) can be supplied with two additional eyebolts; specify order supplement "Z" and order code K32.

 $^{^{2)}\,\,}$ The "Second shaft extension" option, order code K16 is not possible.

³⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

IEC Squirrel-Cage Motors Fan motors

Self-ventilated, in pole-changing version Aluminum series 1LA7/5

0.023

0.043

0.06

0.081

0.094

0.16

4200

4200

4200

4200

4200

4200

Selection and ord	Selection and ordering data (continued)														
Order No.	Locked-rotor torque with direct statorque 1000 rpm	Locked-rotor torque irting as multiple torque 1500 rpm	Locked-rotor current e of rated current 1000 rpm	Locked-rotor current current 1500 rpm	Breakdown torque torque 1000 rpm	Breakdown torque torque 1500 rpm	Torque class	Moment of inertia	Mechanical limit speed at maximum supply fre- quency						
	T_{LR}/T_{rated}	T_{LR}/T_{rated}	I_{LR}/I_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	$T_{\rm B}/T_{\rm rated}$	CL	<i>J</i> kgm²	n _{max.} rpm						
6/4-pole, 1000/150 Double pole-char					gree of prote	ection									
1LA7 080-1BD□□	1.7	1.7	2.8	4	1.8	2	10	0.0014	4200						
1LA7 083-1BD	1.5	1.7	2.5	4	1.8	2	10	0.0017	4200						
1LA7 090-1BD□□	1.5	1.5	3.4	4.3	2	2	10	0.0027	4200						
1LA7 096-1BD□□	1.8	1.8	3.8	4.9	2.3	2.3	10	0.0033	4200						
1LA7 106-1BD□□	1.8	1.8	4.2	5.2	2.2	2.2	10	0.0049	4200						
1LA7 107-1BD□□	1.6	1.9	3.9	5.2	2	2.2	10	0.0057	4200						
1LA7 113-1BD	2	2.1	4.5	6.1	2.5	2.5	10	0.012	4200						
1LA7 130-1BD	1.9	1.7	5.1	6.1	2.5	2.2	10	0.018	4200						

2.6

1.9

2.3

1.9

2.1

2.1

2.5

2

3

2.6

2.6

2.1

10

10

10

10

10

10

6.6

7.3

8.1

5.9

5.6

5.5

1LA7 133-1BD

1LA7 163-1BD

1LA7 166-1BD

1LA5 183-1BD

1LA5 186-1BD

1LA5 207-1BD□□ 1.9

2.1

1.9

1.9

1.8

1.8

1.9

2

2.4

1.9

1.9

1.5

5.1

5.6

5.7

4.3

4.3

5.3

Fan motors

Self-ventilated, in pole-changing version Aluminum series 1LA7/5

Selection and ordering data (continued)

Rated of at 50 H		Frame size	Rated s at 50 H		Rated at 50 H	torque Iz,	Efficien at 50 H		Power to	factor z 4/4-load		current V, 50 Hz	Order No.	Price	Weight motor
750 rpm	1500 rpm		750 rpm	1500 rpm	750 rpm	1500 rpm	750 rpm	1500 rpm	750 rpm	1500 rpm	750 rpm	1500 rpm			
Prated		FS	n _{rated}		$T_{\rm rated}$		η_{rated}		$\cos \varphi_{ m rat}$	ed	I _{rated}				m
kW	kW		rpm	rpm	Nm	Nm	%	%			Α	Α			kg
										f protecti	on				
Doubl	e pole-	changin	g for dr	riving fa	ns with	a wind	ing in a	Dahlan	der circ	uit					
0.1	0.5	80 M	680	1375	1.4	3.5	42	69	0.61	0.82	0.57	1.28	1LA7 080-0BB□□		9
0.15	0.7	80 M	685	1380	2.1	4.8	46	70	0.61	0.82	0.77	1.76	1LA7 083-0BB□□		10
0.22	1	90 S	695	1370	3	7	41	70	0.62	0.86	1.25	2.4	1LA7 090-0BB□□		13
0.33	1.5	90 L	700	1375	4.5	10	43	75	0.61	0.88	1.8	3.3	1LA7 096-0BB□□		16
0.5	2	100 L	710	1415	6.7	13	51	79	0.57	0.85	2.5	4.3	1LA7 106-0BB		21
0.65	2.5	100 L	700	1400	8.9	17	55	77	0.61	0.88	2.8	5.3	1LA7 107-0BBQQ		24
0.9	3.6	112 M	720	1440	12	24	55	78	0.5	0.83	4.7	11	1LA7 113-0BB		31
1.1	4.7	132 S	720	1455	15	31	76	79	0.6	0.78	3.5	10.3	1LA7 130-0BB		41
1.4	6.4	132 M	720	1455	19	42	77	83.5	0.6	0.83	4.4	13.3	1LA7 133-0BB		49
2.2	9.5	160 M	725	1465	29	62	79	84	0.62	0.83	6.5	19.7	1LA7 163-0BB		73
3.3	14	160 L	730	1470	43	91	85.5	88.5	0.6	0.8	9.3	28.6	1LA7 166-0BB		91
4.5	16	180 M	730	1470	59	104	81	86	0.59	0.83	13.1	32.3	1LA5 183-0BB		111
5	18.5	180 L	730	1470	65	120	80	88	0.6	0.83	15	36.5	1LA5 186-0BB		118
7.5	28	200 L	732	1470	98	182	85	90.4	0.62	0.86	20.5	52	1LA5 207-0BB		157

Order No. supplements

Motor type	Penultima	te position:	Voltage cod	le	Final posit	ion: Type of	f construction	on code			
	50 Hz, dire	ct online sta	rting		Without flange	With flange	;		With stand	ard flange	With spe- cial flange
	230 V	400 V	500 V	690 V	IM B3, IM B6/7/8, IM V6/5 without protective cover	IM B5, IM V1 without protective cover, IM V3 1)	IM V1 with protective cover 1) 2)	IM B35	IM B14, IM V19 IM V18 without protective cover	IM B34	IM B14 IM V19 IM V18 without protective cover
	1	6	5	0	0	1	4	6	2	7	3
1LA7 08 □□	0	0	0	0		✓	1	✓	1	✓	/
1LA7 09 □□	0	0	0	0		/	1	√	√	√	1
1LA7 10□□	0	0	0	0		✓	1	√	✓	√	1
1LA7 11 □□	0	0	0	0		✓	1	√	✓	√	1
1LA7 13 □□	0	0	0	0		✓	1	✓	1	✓	/
1LA7 16□□	0	0	0	0		✓	√	√	✓	√	1
1LA5 18□□	0	0	0	0		✓ ³⁾	1	/	-	_	_
1LA5 20 □□	0	0	0	0		✓ ³⁾	/	/			

- Standard version
- Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ For type of construction IM V1 with/without protective cover, motors 1LA5 183-... to 1LA5 223-... (motor series 1LA5 frame sizes 180 M to 225 M) can be supplied with two additional eyebolts; specify order supplement "Z" and order code K32.

 $^{^{2)}\,\,}$ The "Second shaft extension" option, order code K16 is not possible.

³⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

IEC Squirrel-Cage Motors Fan motors

10

0.24

4200

Self-ventilated, in pole-changing version Aluminum series 1LA7/5

Selection and ord	lering data ((continued)							
Order No.	Locked-rotor torque with direct sta torque 750 rpm	Locked-rotor torque rting as multiple torque 1500 rpm	Locked-rotor current of rated current 750 rpm	Locked-rotor current current 1500 rpm	Breakdown torque torque 750 rpm	Breakdown torque torque 1500 rpm	Torque class	Moment of inertia	Mechanical limit speed at maximum supply fre- quency
	T_{LR}/T_{rated}	T_{LR}/T_{rated}	I _{LR} /I _{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	n _{max.} rpm
8/4-pole, 750/1500	rpm at 50 H	z, temperatu	re class 155	(F), IP55 deg	ree of protec	ction			
Double pole-chan	ging for driv	ing fans with	a winding ii	n a Dahlande	r circuit				
1LA7 080-0BB	1.4	1.7	2.3	4.1	1.7	1.8	10	0.0014	4200
1LA7 083-0BB□□	1.4	1.8	2.4	4.2	1.7	1.8	10	0.0017	4200
1LA7 090-0BB□□	1.3	1.5	2.4	3.7	1.8	2	10	0.0024	4200
1LA7 096-0BB□□	1.5	1.8	2.6	4.2	1.8	2	10	0.0033	4200
1LA7 106-0BB□□	1.1	1.9	3.1	5.2	1.8	2.1	10	0.0047	4200
1LA7 107-0BB□□	1.1	1.9	3.1	5.4	1.8	2.1	10	0.0054	4200
1LA7 113-0BB□□	1.6	2.6	3.2	6.5	2.4	2.6	10	0.012	4200
1LA7 130-0BB□□	2	2.3	4.3	6.4	2.5	2.9	10	0.018	4200
1LA7 133-0BB□□	2.2	1.9	4.6	6.8	2.7	2.5	10	0.023	4200
1LA7 163-0BB□□	1.7	2	4.1	7	2	2.6	10	0.043	4200
1LA7 166-0BB□□	2	2.6	4.7	8.1	2.2	3.1	10	0.06	4200
1LA5 183-0BB□□	1.4	2.3	3.8	7	2.1	2.9	10	0.13	4200
1LA5 186-0BB□□	1.5	2.3	3.8	7	2.1	2.7	10	0.15	4200

2.2

2.5

1LA5 207-0BB□□ 1.9

2.5

4.3

Fan motors

Self-ventilated, in pole-changing version Aluminum series 1LA7/5

Selection and ordering data (continued)

Rated at 50	d outpu Hz	ut	Frame size	Rated n rate at 50	ed '	d	Rated at 50	d torqu Hz	е	Efficie at 50 4/4-lo	Hz		Powe at 50 4/4-lo		r	Rated I rate at 50		nt	Order No.	Price	Weight motor
750	1000	.000		750	1000	1500	750	1000	1500	750	1000	1500	750	1000	1500	750	1000	1500			
rpm	rpm	rpm		rpm	rpm	rpm	rpm	rpm	rpm	rpm	rpm	rpm	rpm	rpm	rpm	rpm	rpm	rpm			
Prated			FS	n _{rated}			rated			η_{rated}			$\cos \varphi$	rated		rated					m
kW	kW	kW		rpm	rpm	rpm	Nm	Nm	Nm	%	%	%				Α	Α	Α			kg
			/1000/ [·]																		
Trip	le pol	e-cha	inging	for c	lriving	g fans	with	two v	vindii	ngs, c	of whi	ch 75	50/150)0 rpn	n in a	Dahl	andei	circu	uit		
0.15	0.22	0.7	90 S	705	960	1430	2	2.3	4.7	48	56	70	0.63	0.69	0.83	0.72	0.82	1.74	1LA7 090-1BJ□□		12
0.22	0.3	0.95	90 L	705	955	1435	3	3	6.4	50	51	74	0.6	0.75	0.81	1.06	1.13	2.3	1LA7 096-1BJ□□		15
0.37	0.55	1.5	100 L	700	955	1400	5	5.5	10	51	63	76	0.63	0.74	0.88	1.66	1.71	3.25	1LA7 106-1BJ		20
0.45	0.7	1.8	100 L	700	970	1400	6.1	7	12	54	63	75	0.65	0.75	0.89	1.85	2.15	3.9	1LA7 107-1BJ		22
0.6	0.85	2.4	112 M	715	970	1445	8	8.4	16	53	66	79	0.59	0.66	0.86	2.75	2.8	5.1	1LA7 113-1BJ		29
0.75	1.1	3.1	132 S	730	980	1460	9.8	11	20	65	69	77	0.62	0.68	0.81	2.7	3.4	7.2	1LA7 130-1BJ		39
1	1.5	4.4	132 M	730	980	1460	13	15	29	68	71	79	0.6	0.68	0.83	3.55	4.5	9.7	1LA7 133-1BJ		46
1.6	2.2	6.6	160 M	730	980	1470	21	21	43	78	74	83	0.58	0.66	0.81	5.1	6.5	14.2	1LA7 163-1BJ		67
2.4	3.5	10	160 L	730	980	1470	31	34	65	79	78	85	0.58	0.69	0.82	7.6	9.4	20.7	1LA7 166-1BJ		85
3	4.5	13	180 M	730	980	1470	40	44	85	84.5	84	87.5	0.61	0.76	0.84	8.4	10.2	25.5	1LA5 183-1BJ		114
3.7	5.5	16	180 L	725	975	1465	49	54	104	83.5	86.5	87.5	0.62	0.76	0.85	10.3	12.1	31	1LA5 186-1BJ		128
5	8	22	200 L	730	975	1465	65	78	143	84	86	89	0.64	0.81	0.85	13.4	16.6	42	1LA5 207-1BJ		157

Order No. supplements

Motor type	Penultima	te position:	Voltage cod	е	Final posit	ion: Type o	f construction	on code			
	50 Hz, dire	ct online sta	rting		Without flange	With flange	:		With stand	ard flange	With spe- cial flange
	230 V	400 V	500 V	690 V	IM B3, IM B6/7/8, IM V6/5 without protective cover	IM B5, IM V1 without protective cover, IM V3 1)	IM V1 with protective cover ^{1) 2)}	IM B35	IM B14, IM V19 IM V18 without protective cover	IM B34	IM B14 IM V19 IM V18 without protective cover
	1	6	5	0	0	1	4	6	2	7	3
1LA7 09 □□	0	0	0	0		✓	✓	✓	✓	✓	1
1LA7 10 □□	0	0	0	0		1	1	1	√	✓	1
1LA7 11 □□	0	0	0	0		✓	✓	/	✓	✓	1
1LA7 13 □□	0	0	0	0		✓	/	✓	1	✓	1
1LA7 16 □□	0	0	0	0		1	✓	1	✓	✓	1
1LA5 18 □□	0	0	0	0		✓ ³⁾	/	/	-	-	_
1LA5 20 □□	0	0	0	0		✓ ³⁾	/	/	_	_	_

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ For type of construction IM V1 with/without protective cover, motors 1LA5 183-... to 1LA5 223-... (motor series 1LA5 frame sizes 180 M to 225 M) can be supplied with two additional eyebolts; specify order supplement "Z" and order code K32.

 $^{^{2)}\,\,}$ The "Second shaft extension" option, order code K16 is not possible.

³⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

IEC Squirrel-Cage Motors Fan motors

Self-ventilated, in pole-changing version Aluminum series 1LA7/5

Selection and o	rdering o	data (cont	tinued)									
Order No.	Locked- rotor torque	Locked- rotor torque	Locked- rotor torque	Locked- rotor current	Locked- rotor current	Locked- rotor current	Break- down torque	Break- down torque	Break- down torque	Torque class	Moment of inertia	Mechani- cal limit speed at
	with direct torque 750 rpm	starting as torque 1000 rpm	multiple of a torque 1500 rpm	ated current 750 rpm	current 1000 rpm	current 1500 rpm	torque 750 rpm	torque 1000 rpm	torque 1500 rpm			maximum supply fre- quency
	T_{LR}/T_{rated}	T_{LR}/T_{rated}	T_{LR}/T_{rated}	I_{LR}/I_{rated}	$I_{\rm LR}/I_{\rm rated}$	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	$T_{\rm B}/T_{\rm rated}$	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	n _{max.} rpm
8/6/4-pole, 750/1 Triple pole-char												.,
1LA7 090-1BJ□□	1.3	1.3	1.3	2.5	2.9	4.3	1.9	1.9	1.9	10	0.0028	4200
1LA7 096-1BJ□□	1.4	1.2	1.4	2.5	3.1	4.6	2.1	1.9	2.2	10	0.0035	4200
1LA7 106-1BJ□□	0.9	1.2	1.5	2.8	3.8	4.7	1.9	1.9	2.1	7	0.0048	4200
1LA7 107-1BJ□□	0.9	1.2	1.7	2.8	3.8	4.7	1.9	2	2.1	7	0.0058	4200
1LA7 113-1BJ□□	1.1	1.3	1.9	3.1	4.4	6	2.1	2.3	2.5	7	0.011	4200
1LA7 130-1BJ□□	1.7	1.7	1.5	3.7	4.5	5.5	2.3	2.3	2.5	10	0.018	4200
1LA7 133-1BJ□□	1.8	1.9	1.6	3.9	4.9	5.8	2.4	2.4	2.5	10	0.024	4200
1LA7 163-1BJ□□	1.4	1.7	1.7	3.9	5.1	7	2.1	2.4	2.7	7	0.04	4200
1LA7 166-1BJ□□	1.6	1.8	2	4.1	5.3	7.7	2.2	2.3	3	7	0.054	4200
1LA5 183-1BJ□□	1.2	1.8	1.3	3.9	5	5.4	1.6	2.2	2.3	7	0.081	4200
1LA5 186-1BJ□□	1.1	1.9	1.3	3.9	5	5.4	1.6	2.2	2.3	7	0.094	4200
1LA5 207-1BJ	1.2	1.9	1.3	3.6	5	5.4	1.8	2.2	2.6	7	0.16	4200

Fan motors

Self-ventilated, pole-changing version Cast-iron series 1LG4

Selection and ordering data

Rated of at 50 H		Frame size	Rated s at 50 H		Rated t at 50 H		Efficien at 50 H load.		Power at 50 H		Rated at 400	current V, 50 Hz	Order No.	Price	Weight motor
1500 rpm	3000 rpm		1500 rpm	3000 rpm	1500 rpm	3000 rpm	1500 rpm	3000 rpm	load, 1500 rpm	3000 rpm	1500 rpm	3000 rpm			
P _{rated}		FS	$n_{\rm rated}$		T _{rated}		$\eta_{ m rated}$		$\cos arphi_{ ext{rat}}$	е	I _{rated}				m
kW	kW		rpm	rpm	Nm	Nm	%	%			Α	Α			kg
		0/3000 rj									ction				
Doubl	e pole-	changin	g for dr	iving fa	ns with	a windi	ng in a	Dahlan	der circ	uit					
4.8	18	180 M	1465	2935	31	59	89.0	84.8	0.86	0.92	9.1	33.5	1LG4 183-0BA□□		155
5.8	21.5	180 L	1470	2950	38	70	88.1	87.5	0.85	0.93	11.2	38.5	1LG4 186-0BA□□		180
8.4	31	200 L	1475	2950	55	101	90.9	88.5	0.87	0.92	15.5	55	1LG4 207-0BA□□		225
10.5	38	225 S	1475	2955	68	123	90.8	87.9	0.85	0.92	20	68	1LG4 220-0BA		290
13	45	225 M	1475	2960	84	145	91.4	90.0	0.89	0.93	23	78	1LG4 223-0BA□□		330
15	55	250 M	1480	2960	97	177	91.9	88.0	0.86	0.89	27	102	1LG4 253-0BA□□		390
18	67	280 S	1490	2970	115	215	92.0	89.2	0.87	0.90	32.5	120	1LG4 280-0BA		520
22	80	280 M	1490	2975	141	257	92.9	91.2	0.86	0.91	39.5	140	1LG4 283-0BA□□		560
26	90	315 S	1492	2978	166	289	93.7	90.7	0.84	0.88	47	162	1LG4 310-0BA		730
32	110	315 M	1492	2976	205	353	93.6	90.5	0.87	0.93	57	190	1LG4 313-0BA		810
35	140	315 L	1492	2974	224	450	94.5	93.2	0.87	0.93	62	230	1LG4 316-0BA		960
45	170	315 L	1492	2976	288	546	94.9	93.8	0.88	0.94	78	280	1LG4 317-0BA		1060

Order No. supplements

Motor type	Penultimat	te position:	Voltage cod	е	Final posi	tion: Type o	of constru	ction code	е			
	50 Hz, dire	ct online sta	rting		Without flange	With flange	Э		With stan flange	With spe- cial flange		
	230 V	400 V	500 V	690 V	IM B3/6/ 7/8, IM V6, IM V5 without protective cover 1)	IM B5, IM V1 without protective cover, IM V3 ²⁾	IM V1 without protec- tive cover ²⁾	IM V1 with pro- tective cover 2) 3)	IM B35	IM B14, IM V19 IM V18 without protec- tive cover	IM B34	IM B14, IM V19 IM V18 without protective cover
	1	6	5	0	0	1	8	4	6	2	7	3
1LG4 18□□	0	0	0	0		✓ ⁴⁾	_	1	1	_	_	_
1LG4 20 □□	0	0	0	0		✓ ⁴⁾	_	1	1	_	_	_
1LG4 22 □□	0	0	0	0		✓ ⁴⁾	-	1	1	-	-	-
1LG4 25 □□	0	0	0	0		✓ ⁴⁾	_	1	1	_	_	_
1LG4 28 □□	0	0	0	0		✓ ⁴⁾	-	1	1	-	-	_
1LG4 310 □□	0	0	0	0		✓ ⁴⁾	_	1	1	_	_	_
1LG4 313 □□												
1LG4 316 □□	_	0	0	0	□ ⁵⁾	_	/	/	/	-	-	-

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ If motors 1LG4 183-... to 1LG4 318-... (motor series 1LG4 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

Motors 1LG4 220-... to 1LG4 318-... (motor series 1LG4 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. IIt is important to note that stress must not be applied perpendicular to the ring plane.

³⁾ The "Second shaft extension" option, order code **K16** is not possible.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Type of construction IM V6/IM V5 without protective cover is only possible using type of construction code 9 and order code M1E and M1D.

IEC Squirrel-Cage Motors Fan motors

Self-ventilated, pole-changing version Cast-iron series 1LG4

Selection and ord	dering data	(continued)							
Order No.	Locked-rotor torque with direct sta	Locked-rotor torque	Locked-rotor current	Locked- rotor current	Break-down torque	Break-down torque	Torque class	Moment of inertia	Mechanical limit speed at maximum supply fre-
	torque 1500 rpm	torque 3000 rpm	current 1500 rpm	current 3000 rpm	torque 1500 rpm	torque 3000 rpm			quency
	$T_{LR/}T_{\text{rated}}$	$T_{LR}/T_{\rm rated}$	I _{rated} /I _{rated}	I _{rated} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	$T_{\rm B}/T_{\rm rated}$	CL	<i>J</i> kgm²	n _{max.} rpm
4/2-pole, 1500/300 Double pole-chan	00 rpm at 50 nging for driv	Hz, temperat	ure class 155 a winding ir	5 (F), IP55 de n a Dahlande	gree of prote r circuit	ection		g	
1LG4 183-0BA	2.3	2.5	7.5	8.1	2.8	3.0	10	0.12	4600
1LG4 186-0BA□□	2.0	2.3	6.8	7.7	2.8	3.3	10	0.14	4600
1LG4 207-0BA□□	2.5	2.8	7.6	8.7	3.1	3.5	10	0.23	4500
1LG4 220-0BA□□	2.3	2.4	6.7	7.5	2.8	3.1	10	0.40	4500
1LG4 223-0BA□□	2.2	2.5	6.2	8.1	2.6	3.5	10	0.49	4500
1LG4 253-0BA□□	2.2	2.3	6.2	6.6	2.0	3.0	10	0.69	3900
1LG4 280-0BA□□	2.5	2.3	7.0	7.6	2.8	3.3	10	1.20	3600
1LG4 283-0BA□□	2.2	2.1	6.1	7.5	2.4	2.9	10	1.40	3600
1LG4 310-0BA□□	2.4	1.9	8.4	8.1	2.9	3.3	10	1.90	3600
1LG4 313-0BA□□	2.3	1.7	7.6	6.7	2.9	2.9	10	2.30	3600
1LG4 316-0BA□□	2.2	1.8	7.6	7.1	2.6	2.6	10	2.90	3600 ¹⁾
1LG4 317-0BA□□	2.2	1.9	7.5	7.4	2.7	2.8	10	3.50	3600 ¹⁾

This is only valid for horizontal installation – reduction to 3000 rpm with vertical installation

Fan motors

Self-ventilated, pole-changing version Cast-iron series 1LG4

Selection and ordering data (continued)

Rated of at 50 H		Frame size	Rated s at 50 H		Rated t at 50 H		Efficien at 50 H	icy z 4/4-loac	Power f		Rated of at 400		Order No.	Price	Weight motor
1000 rpm	1500 rpm		1000 rpm	1500 rpm	1000 rpm	1500 rpm	1000 rpm	1500 rpm	1000 rpm	1500 rpm	1000 rpm	1500 rpm			
P _{rated}		FS	$n_{\rm rated}$		T_{rated}		$\eta_{ m rated}$		$\cos arphi_{ m rate}$	Э	I _{rated}				m
kW	kW		rpm	rpm	Nm	Nm	%	%			Α	Α			kg
), IP55 c	legree c	of protec	ction				
Doubl	e pole-	changin	g for dr	riving fa	ıns with	two wir	ndings								
5.5	16	180 M	960	1460	55	105	81.3	88.8	0.82	0.83	12	31.5	1LG4 183-1BD□□		155
6.5	19	180 L	960	1460	65	124	81.4	89.3	0.82	0.84	14	36.5	1LG4 186-1BD□□		175
9.5	26	200 L	975	1460	93	170	84	90.3	0.82	0.85	20	49	1LG4 207-1BD□□		235
12	34	225 S	980	1465	117	222	86.2	90.8	0.82	0.86	24.5	63	1LG4 220-1BD		285
14.5	40	225 M	980	1470	141	260	88	92.2	0.83	0.87	28.5	72	1LG4 223-1BD□□		340
18	52	250 M	980	1475	175	337	88.7	93.3	0.86	0.88	34	91	1LG4 253-1BD□□		380
25	70	280 S	980	1480	243	452	89.3	92.4	0.86	0.88	47	124	1LG4 280-1BD□□		540
30	82	280 M	985	1480	291	529	90.3	93	0.86	0.86	56	148	1LG4 283-1BD□□		580
33	92	315 S	990	1490	319	591	90.5	92.6	0.84	0.82	63	176	1LG4 310-1BD		730
45	120	315 M	990	1485	435	771	91.0	94.3	0.84	0.86	85	215	1LG4 313-1BD		810
50	150	315 L	990	1485	483	966	91.0	94.5	0.85	0.87	93	260	1LG4 316-1BD		990
55	170	315 L	990	1490	532	1092	90.8	94.6	0.86	0.84	102	310	1LG4 317-1BD		1060

Order No. supplements

Motor type	Penultimat	te position:	Voltage cod	е	Final posi	tion: Type o	of constru	ction code	9			
	50 Hz, dire	ct online star	rting		Without flange	With flange	9			With stan flange	dard	With spe- cial flange
	230 V	400 V	500 V	690 V	IM B3, IM B6/7/8, IM V6/5 without protective cover 1)	IM B5, IM V1 without protective cover ²⁾	IM V1 without protec- tive cover ²⁾	IM V1 with pro- tective cover 2) 3)	IM B35	IM B14, IM V19 IM V18 without protec- tive cover	IM B34	IM B14, IM V19 IM V18 without protective cover
	1	6	5	0	0	1	8	4	6	2	7	3
1LG4 18□□	0	0	0	0		✓ ⁴⁾	-	1	1	-	-	_
1LG4 20 □□	0	0	0	0		✓ ⁴⁾	-	1	1	-	-	_
1LG4 22 □□	0	0	0	0		✓ ⁴⁾	-	/	1	-	-	_
1LG4 25 □□	0	0	0	0		✓ ⁴⁾	-	/	✓	-	-	_
1LG4 28 □□	0	0	0	0		✓ ⁴⁾	-	/	/	-	-	_
1LG4 310 □□	0	0	0	0		✓ ⁴⁾	-	/	✓	-	-	_
1LG4 313 □□												
1201010												
1LG4 316	-	0	0	0	□ ⁵⁾	_	/	/	√	-	_	-

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ If motors 1LG4 183-... to 1LG4 318-... (motor series 1LG4 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

Motors 1LG4 220-... to 1LG4 318-... (motor series 1LG4 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

³⁾ The "Second shaft extension" option, order code K16 is not possible.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

⁵⁾ Type of construction IM V6/IM V5 without protective cover is only possible using type of construction code 9 and order code M1E and M1D.

Self-ventilated, pole-changing version Cast-iron series 1LG4

2.50

3.50

2600

2600

torque torque current current torque torque inertia limit speed with direct starting as multiple of rated															
Order No.	torque	torque	current e of rated				Torque class		limit speed						
	T_{LR}/T_{rated}	T_{LR}/T_{rated}	I_{LR}/I_{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	$T_{\rm B}/T_{\rm rated}$	CL	<i>J</i> kgm²	n _{max} rpm						
1LG4 183-1BD	1.6	1.7	4	5.3	1.8	2.5	10	0.08	4200						
1LG4 186-1BD	1.6	1.7	4	5.2	1.8	2.4	10	0.08	4200						
1LG4 207-1BD□□	1.9	1.7	5	5.1	2.2	2.4	10	0.15	4200						
1LG4 220-1BD□□	2.3	1.7	5.7	5.6	2.1	2.3	10	0.29	4500						
1LG4 223-1BD□□	2.2	1.9	5.6	5.8	2.1	2.3	10	0.37	4500						
1LG4 253-1BD□□	2	2	4.9	5.9	2	2.7	10	0.44	3700						
1LG4 280-1BD□□	2.1	2.2	5	6.2	1.9	2.6	10	1.19	3000						
1LG4 283-1BD□□	2.5	2.4	5.5	6.6	2.2	2.8	10	1.39	3000						
1LG4 310-1BD	2.5	2.4	5.9	6.7	2.5	2.9	10	1.90	2600						
1LG4 313-1BD	2.4	2.3	5.4	6.4	2.3	2.8	10	2.30	2600						

2.1

2.1

2.3

3.1

10

10

5.2

5.6

2.0

2.7

5.9

7.9

1LG4 316-1BD□□ 2.4

1LG4 317-1BD□□ 2.3

Fan motors

Self-ventilated, pole-changing version Cast-iron series 1LG4

Selection and ordering data (continued)

Rated of at 50 Hz		Frame size	Rated s		Rated at 50 H	torque Iz,	Efficien at 50 H	icy z 4/4-load	Power f at 50 Hz			current V, 50 Hz	Order No.	Price	Weight motor
750 rpm	1500 rpm		750 rpm	1500 rpm	750 rpm	1500 rpm	750 rpm	1500 rpm	750 rpm	1500 rpm	750 rpm	1500 rpm			
Prated	τριτι	FS	n _{rated}	тріпі	T _{rated}	тріп	$\eta_{ m rated}$	трии	$\cos \varphi_{\mathrm{rate}}$		I _{rated}	тріпі			m
, rated		10	rrated		rated		rrated		d	Э	raled				***
kW	kW		rpm	rpm	Nm	Nm	%	%			Α	Α			kg
								IP55 de			ion				
Doubl	e pole-	changin	g for dr	iving ta	ns with	a windi	ng in a	Dahland	er circi	uit					
4.5	16	180 M	725	1465	59	104	81.6	88.6	0.63	0.84	12.6	31	1LG4 183-0BB□□		155
5	18.5	180 L	725	1470	66	120	82.5	91	0.62	0.85	14.2	35	1LG4 186-0BB□□		180
7.5	28	200 L	730	1465	98	183	84.7	91	0.6	0.86	21.5	52	1LG4 207-0BB□□		220
9.5	35	225 S	738	1478	123	226	86	92	0.61	0.86	26	64	1LG4 220-0BB□□		295
11.5	42	225 M	738	1475	149	272	87.8	92.7	0.62	0.87	30.5	75	1LG4 223-0BB□□		330
14.5	52	250 M	740	1480	187	335	88.3	93.2	0.62	0.86	38	94	1LG4 253-0BB□□		430
19	70	280 S	740	1480	245	451	90.7	94	0.62	0.86	49	124	1LG4 280-0BB□□		530
23	83	280 M	740	1485	296	534	91	94.2	0.63	0.87	58	146	1LG4 283-0BB□□		665
26	95	315 S	742	1484	334	610	91.5	94.2	0.62	0.85	66	172	1LG4 310-0BB□□		730
30	115	315 M	744	1488	385	738	91.5	94.0	0.58	0.83	82	215	1LG4 313-0BB□□		810
35	140	315 L	744	1486	449	899	92.5	95.0	0.62	0.86	88	245	1LG4 316-0BB□□		960
45	175	315 L	744	1490	577	1125	92.5	95.0	0.57	0.84	124	315	1LG4 317-0BB□□		1090

Order No. supplements

Motor type	Penultima	te position:	Voltage cod	е	Final posi	tion: Type o	of constru	ction code	е			
	50 Hz, dire	ct online sta	rting		Without flange	With flange	Э			With stan flange	idard	With spe- cial flange
	230 V	400 V	500 V	690 V	IM B3, IM B6/7/8, IM V6/5 without protective cover 1)	IM B5, IM V1 without protective cover ²⁾	IM V1 without protec- tive cover ²⁾	IM V1 with pro- tective cover 2) 3)	IM B35	IM B14, IM V19 IM V18 without protec- tive cover	IM B34	IM B14, IM V19 IM V18 without protective cover
	1	6	5	0	0	1	8	4	6	2	7	3
1LG4 18 □□	0	0	0	0		✓ ⁴⁾	-	1	1	-	-	_
1LG4 20 □□	0	0	0	0		✓ ⁴⁾	-	1	1	-	-	_
1LG4 22 □□	0	0	0	0		✓ ⁴⁾	_	1	1	-	_	_
1LG4 25 □□	0	0	0	0		✓ ⁴⁾	_	1	1	-	_	_
1LG4 28 □□	0	0	0	0		✓ ⁴⁾	-	/	1	-	-	_
1LG4 310 □□	0	0	0	0		✓ ⁴⁾	-	✓	1	-	-	_
1LG4 313 □□												
1LG4 313												
1LG4 316	-	0	0	0	□ ⁵⁾	_	✓	✓	✓	_	-	_

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

¹⁾ If motors 1LG4 183-... to 1LG4 318-... (motor series 1LG4 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

Motors 1LG4 220-... to 1LG4 318-... (motor series 1LG4 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

 $^{^{3)}\,\,}$ The "Second shaft extension" option, order code K16 is not possible.

⁴⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

⁵⁾ Type of construction IM V6/IM V5 without protective cover is only possible using type of construction code 9 and order code M1E and M1D.

Self-ventilated, pole-changing version Cast-iron series 1LG4

Selection and order	ering data	(continued)
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Order No.	Locked-rotor torque with direct statorque 750 rpm	Locked-rotor torque arting as multiple torque 1500 rpm	Locked-rotor current e of rated current 750 rpm	Locked-rotor current current 1500 rpm	Breakdown torque torque 750 rpm	Breakdown torque torque 1500 rpm	Torque class	Moment of inertia	Mechanical limit speed at maximum supply fre- quency
	T_{LR}/T_{rated}	T_{LR}/T_{rated}	I _{LR} /I _{rated}	I_{LR}/I_{rated}	$T_{\rm B}/T_{\rm rated}$	$T_{\rm B}/T_{\rm rated}$	CL	J kgm²	n _{max} rpm
8/4-pole, 750/15	00 rpm et 50	Uz tomporot	ura alaga 15	E /E\ IDEE do	grae of prote	otion		Ngiii	тртт
						CUOII			
Double pole-cha					er circuit				
1LG4 183-0BB□□	1.4	2.2	3.6	6.8	2	3.1	10	0.11	4200
1LG4 186-0BB□□	1.6	2.4	3.7	7.2	2.1	3.3	10	0.14	4200
1LG4 207-0BB□□	2.1	2.7	4.3	7.3	2.5	2.9	10	0.19	4200
1LG4 220-0BB□□	2	1.7	4.4	6.9	2.3	2.9	10	0.44	4500
1LG4 223-0BB□□	1.9	2.4	4.5	6.9	2.2	3	10	0.48	4500
1LG4 253-0BB□□	2	2.5	4	6.8	1.8	2.6	10	0.85	3700
1LG4 280-0BB□□	1.8	2	4	6.3	1.8	2.5	10	1.19	3000
1LG4 283-0BB□□	1.9	2.2	4.2	7.2	1.8	2.7	10	1.71	3000
1LG4 310-0BB□□	1.9	2.3	4.6	6.5	1.9	2.6	10	1.90	2600
1LG4 313-0BB□□	2.1	2.5	5.0	7.4	2.1	2.7	10	2.30	2600
1LG4 316-0BB□□	2.0	2.4	4.7	7.0	2.1	2.6	10	2.90	2600
1LG4 317-0BB□□	2.1	3.1	4.7	7.5	2.2	3.0	10	4.20	2600

Fan motors

Forced-air cooled, without external fan and fan cover with improved efficiency – Aluminum series 1PP7/5

Selection and ordering data

Rated	Frame	Operat	ina valu	es at rated	d output			Locked-	Locked-	Brook	Torquo	Moment		Order No.	Price	Weight
output		Operat	ilig value	es al ralet	a output			rotor	rotor	down	class	of inertia		For Order No.	riice	weign
at 50 Hz						_		torque	current					supplements for		
30112		Rated speed	Rated torque	Effi- ciency	Effi- ciency	Power factor at	Rated current	with direct		as				voltage and type of construction, see		Type of con-
		at	at '	Class	at 50 Hz	50 Hz	at 50 Hz		current	torque				table below		struc-
		50 Hz	50 Hz	"Im- proved	4/4-load	4/4-load	400 V									tion IM B3
				Effi-												approx.
Prated	FS	n _{rated}	T_{rated}	ciency" accord-	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	I _{rated}	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$		J				m
				ing to												
				CĔMEP												
kW		rpm	Nm	(EFF2)	%		Α				CL	kg m ²	>	Phase-out model		kg
2-pole	e, 3000	rpm at	50 Hz,	temper	ature cla	ıss 155 (l	F), IP55	degree o	f protec	ction						
0.18	63 M	2820	0.61		63.0	0.82	0.50	2.0	3.7	2.2	16	0.00018		1PP7 060-2AA□□		4
0.25	63 M	2830	0.84		65.0	0.82	0.68	2.0	4.0	2.2	16	0.00022		1PP7 063-2AA□□		4
0.37	71 M	2740	1.3		66.0	0.82	1.00	2.3	3.5	2.3	16	0.00029		1PP7 070-2AA□□		5
0.55	71 M	2800	1.9		71.0	0.82	1.36	2.5	4.3	2.6	16	0.00041		1PP7 073-2AA		6
0.75	80 M	2855	2.5		73.0	0.86	1.73	2.3	5.6	2.4	16	0.00079		1PP7 080-2AA□□		9
1.1	80 M	2845	3.7	EFF 2	77.0	0.87	2.40	2.6	6.1	2.7	16	0.0010		1PP7 083-2AA□□		11
1.5	90 S	2860	5.0	EFF 2	79.0	0.85	3.25	2.4	5.5	2.7	16	0.0014		1PP7 090-2AA		13
2.2	90 L	2880	7.3	EFF 2	82.0	0.85	4.55	2.8	6.3	3.1	16	0.0018		1PP7 096-2AA□□		16
3	100 L	2890	9.9	EFF 2	84.0	0.85	6.10	2.8	6.8	3.0	16	0.0035		1PP7 106-2AA □□		22
4	111 M	2905	13	EFF 2	86.0	0.86	7.80	2.6	7.2	2.9	16	0.0059	▶	1PP7 113-2AA□□		29
5.5	132 S	2925	18	EFF 2	86.5	0.89	10.4	2.0	5.9	2.8	16	0.015		1PP7 130-2AA□□		39
7.5	132 S	2930	24	EFF 2	88.0	0.89	13.8	2.3	6.9	3.0	16	0.019		1PP7 131-2AA□□		48
11	160 M	2940	36	EFF 2	89.5	0.88	20.0	2.1	6.5	2.9	16	0.034		1PP7 163-2AA□□		68
15	160 M	2940	49	EFF 2	90.0	0.90	26.5	2.2	6.6	3.0	16	0.043		1PP7 164-2AA□□		77
18.5	160 L	2940	60	EFF 2	91.0	0.91	32.0	2.4	7.0	3.1	16	0.051	▶	1PP7 166-2AA □□		86
22	180 M	2940	71	EFF 2	91.7	0.88	39.5 ¹⁾	2.5	6.9	3.2	16	0.077		1PP5 183-2AA□□		111
30	200 L	2945	97	EFF 2	92.3	0.89	53	2.4	7.2	2.8	16	0.14		1PP5 206-2AA□□		159
37	200 L	2945	120	EFF 2	92.8	0.89	65.0 ¹⁾	2.4	7.7	2.8	16	0.16		1PP5 207-2AA□□		179

Order No. supplements

Motor type	Penultimate pos	sition: Voltage co	de		Final positio	n: Type o	f construct	ion code			
	50 Hz				Without flange	With flan	ge		With stan	dard flange	With spe- cial flange
	230 VΔ/400 VY	400 V∆/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6/5 without protective cover	IM B5, IM V3 2)	IM V1 without protec- tive cover 2) 3)	IM B35	IM B14, IM V19 IM V18 without protec- tive cover	IM B34	IM B14 IM V19 IM V18 without protective cover
	1	6	3	5	0	1	1	6	2	7	3
1PP7 06 □□	0	0	0	-		/	✓	-	✓	-	/
1PP7 07 □□	0	0	0	-		✓	✓	-	✓	-	/
1PP7 08 □□	0	0	0	-		✓	✓	-	✓	-	/
1PP7 09 □□	0	0	0	-		✓	✓	-	✓	-	1
1PP7 10 □□	0	0	0	0		✓	✓	-	✓	-	1
1PP7 11 □□	0	0	0	0		✓	✓	-	✓	-	1
1PP7 13 □□	0	0	0	0		1	✓	-	/	-	1
1PP7 16 □□	0	0	0	0		/	✓	-	1	-	1
1PP5 18 □□	0	0	0	0		✓ ⁴⁾	✓	-	-	-	_
1PP5 20 □□	0	0	0	0		√ ⁴⁾	✓	_	_	_	_

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible
- The Order No. for 1PP7 motors marked with this symbol are phase-out models.

1LE1 motors are the successors.

For additional information see catalog part 1 "New Generation 1LE1/1PC1" under "Forced-air cooled motors without external fan and fan cover" Pages 1/38 to 1/45.

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

For connection to 230 V, parallel feeders are necessary (see the "Technical information" section, "Connection, circuit and connection box" Page 0/38).

Motors 1PP5 183-... to 1PP5 223-... (motor series 1PP5, frame size 180 M to 225 M) can be supplied with two additional eyebolts; specify supplement "Z" and order code K32.

 $^{^{3)}\,\,}$ The "Second shaft extension" option, order code K16 is not possible.

⁴⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Fan motors

Forced-air cooled, without external fan and fan cover with improved efficiency – Aluminum series 1PP7/5

Selection and ordering data (continued)

Rated output at	Frame size	Operati	ng value:	s at rated	output			Locked- rotor torque	Locked- rotor current	Break- down torque	Torque class	Moment of iner-	Order No. For Order No. supplements for	Price	Weight
50 Hz		Rated speed at 50 Hz	Rated torque at 50 Hz	Effi- ciency Class "Im- proved Effi-	Effi- ciency at 50 Hz 4/4-load	Power factor at 50 Hz 4/4-load	Rated current at 50 Hz 400 V	with direct multiple of torque					voltage and type of construction, see table below		Type of construction IM B3 approx.
P _{rated}	FS	n _{rated}	T _{rated}	ciency" accord- ing to CEMEP	$\eta_{ m rated}$	$\cos arphi_{ m rated}$	I _{rated}	T_{LR}/T_{rated}	I I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$		J			m
kW		rpm	Nm	(EFF2)	%		Α				CL	kg m ² ▶	Phase-out model		kg
4-pole	e. 1500	rpm at	50 Hz. 1	tempera	ture cla	ss 155 (F). IP55 d	learee o	fprotec	tion					
0.12	63 M	1350	0.85		55.0	75	0.42	1.9	2.8	2.0	13	0.00029	1PP7 060-4AB		4
0.18	63 M	1350	1.3		60.0	77	0.56	1.9	3.0	1.9	13	0.00037	1PP7 063-4AB□□		4
0.25	71 M	1350	1.8		60.0	78	0.77	1.9	3.0	1.9	13	0.00052	1PP7 070-4AB		5
0.37	71 M	1370	2.6		65.0	78	1.06	1.9	3.3	2.1	13	0.00077	1PP7 073-4AB		6
0.55	80 M	1395	3.8		67.0	82	1.44	2.2	3.9	2.2	16	0.0014	1PP7 080-4AA		9
0.75	80 M	1395	5.1	EFF 2	72.0	81	1.91	2.3	4.2	2.3	16	0.0017	1PP7 083-4AA		10
1.1	90 S	1415	7.4	EFF 2	77.0	81	2.55	2.3	4.6	2.4	16	0.0024	1PP7 090-4AA		13
1.5	90 L	1420	10	EFF 2	79.0	81	3.40	2.4	5.3	2.6	16	0.0033	1PP7 096-4AA		16
2.2	100 L	1420	15	EFF 2	82.0	82	4.70	2.5	5.6	2.8	16	0.0047	1PP7 106-4AA □□		21
3	100 L	1420	20	EFF 2	83.0	82	6.40	2.7	5.6	3.0	16	0.0055	1PP7 107-4AA □□		24
4	112 M	1440	27	EFF 2	85.0	83	8.20	2.7	6.0	3.0	16	0.012	1PP7 113-4AA □□		31
5.5	132 S	1455	36	EFF 2	86.0	81	11.4	2.5	6.3	3.1	16	0.018	1PP7 130-4AA□□		41
7.5	132 M	1455	49	EFF 2	87.0	82	15.2	2.7	6.7	3.2	16	0.023	1PP7 133-4AA □□		49
11	160 M	1460	72	EFF 2	88.5	84	21.5	2.2	6.2	2.7	16	0.043	1PP7 163-4AA□□		73
15	160 L	1460	98	EFF 2	90.0	84	28.5	2.6	6.5	3.0	16	0.055	1PP7 166-4AA □□		85
18.5	180 M	1460	121	EFF 2	90.5	83	35.5 ¹⁾	2.3	7.5	3.0	16	0.13	1PP5 183-4AA		108
22	180 L	1460	144	EFF 2	91.2	84	41.5 ¹⁾	2.3	7.5	3.0	16	0.15	1PP5 186-4AA		118
30	200 L	1465	196	EFF 2	91.8	86	55	2.6	7.0	3.2	16	0.24	1PP5 207-4AA□□		157

Order No. supplements

ordor rior cappie											
Motor type	Penultimate pos 50 Hz	sition: Voltage co	de		Final position Without flange	on: Type o With flang		tion code	With stand	dard flange	With spe- cial flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3, IM B6/7/8, IM V6/5 without protective cover	IM B5, IM V3 2)	IM V1 without protec- tive cover 2) 3)	IM B35	IM B14, IM V19 IM V18 without protec- tive cover	IM B34	IM B14 IM V19 IM V18 without protective cover
	1	6	3	5	0	1	1	6	2	7	3
1PP7 06 □□	0	0	0	-		/	✓	-	✓	-	✓
1PP7 07 □□	0	0	0	-		✓	✓	-	✓	-	✓
1PP7 08 □□	0	0	0	-		✓	✓	-	✓	-	✓
1PP7 09 □□	0	0	0	_		✓	✓	-	✓	_	1
1PP7 10 D	0	0	0	0		✓	✓	-	✓	-	1
1PP7 11 DD	0	0	0	0		✓	1	_	1	-	1
1PP7 13 □□	0	0	0	0		✓	✓	-	✓	_	1
1PP7 16 □□	0	0	0	0		✓	1	_	1	-	1
1PP5 18 □□	0	0	0	0		✓ ⁴⁾	1	_	-	-	_
1PP5 20 □□	0	0	0	0		✓ ⁴⁾	✓	_	_	_	_

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible
- The Order No. for 1PP7 motors marked with this symbol are phase-out models.

1LE1 motors are the successors.

For additional information see catalog part 1 "New Generation 1LE1/1PC1" under "Forced-air cooled motors without external fan and fan cover" Pages 1/38 to 1/45.

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

For connection to 230 V, parallel feeders are necessary (see the "Technical information" section, "Connection, circuit and connection box" Page 0/38).

²⁾ Motors 1PP5 183-... to 1PP5 223-... (motor series 1PP5, frame size 180 M to 225 M) can be supplied with two additional eyebolts; specify supplement "Z" and order code K32.

³⁾ The "Second shaft extension" option, order code K16 is not possible.

⁴⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Fan motors

Forced-air cooled, without external fan and fan cover with improved efficiency – Aluminum series 1PP7/5

Selection and ordering data (continued)

Rated output at 50 Hz	Frame size	Operatin	g values a	t rated ou	tput		Locked- rotor torque	Locked- rotor current	Break- down torque	Torque class	Moment of inertia		Order No. For Order No. supplements for	Price	Weight
		Rated speed	Rated torque	Effi- ciency	Power factor	Rated current	with direct	ct starting of rated	as				voltage and type of construction, see		Type of con-
		at 50 Hz	at 50 Hz	at 50 Hz 4/4-load	at 50 Hz 4/4-load	at 50 Hz 400 V	torque	current	torque				table below		struc- tion IM B3
															approx.
P _{rated}	FS	n _{rated}	T _{rated}	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	Irated	Ti B/Trates	I I _{I B} /I _{rated}	$T_{\rm B}/T_{\rm rated}$		J				m
kW		rpm	Nm	%	7 14104	A	LIF TOLOG	z Err raica	B Talca	CL	kg m ²	•	Phase-out model		kg
6-pole	, 1000 rp	m at 50 l	Hz, temp	erature o	class 155	(F), IP55	5 degree	of prote	ction		<u> </u>				Ü
0.09	63 M	850	1.0	45.0	0.66	0.44	1.8	2.0	1.9	13	0.00037		1PP7 063-6AA		4
0.18	71 M	850	2.0	53.0	0.73	0.67	2.1	2.3	1.9	16	0.00055		1PP7 070-6AA		5
0.25	71 M	860	2.8	60.0	0.76	0.79	2.2	2.7	2.0	16	0.00080		1PP7 073-6AA		6
0.37	80 M	920	3.8	62.0	0.72	1.20	1.9	3.1	2.1	16	0.0014		1PP7 080-6AA		9
0.55	80 M	910	5.8	67.0	0.74	1.60	2.1	3.4	2.2	16	0.0017		1PP7 083-6AA		10
0.75	90 S	915	7.8	69.0	0.76	2.05	2.2	3.7	2.2	16	0.0024		1PP7 090-6AA		13
1.1	90 L	915	11	72.0	0.77	2.85	2.3	3.8	2.3	16	0.0033		1PP7 096-6AA□□		16
1.5	100 L	925	15	74.0	0.75	3.90	2.3	4.0	2.3	16	0.0047	▶	1PP7 106-6AA□□		21
2.2	112 M	940	22	78.0	0.78	5.20	2.2	4.6	2.5	16	0.0091	▶	1PP7 113-6AA□□		26
3	132 S	950	30	79.0	0.76	7.20	1.9	4.2	2.2	16	0.015	•	1PP7 130-6AA□□		38
4	132 M	950	40	80.5	0.76	9.40	2.1	4.5	2.4	15	0.019	•	1PP7 133-6AA□□		44
5.5	132 M	950	55	83.0	0.76	12.6	2.3	5.0	2.6	16	0.025	•	1PP7 134-6AA □□		52
7.5	160 M	960	75	86.0	0.74	17.0	2.1	4.6	2.5	16	0.044	▶	1PP7 163-6AA □□		74
11	160 L	960	109	87.5	0.74	24.5	2.3	4.8	2.6	16	0.063	•	1PP7 166-6AA□□		95
15	180 M	970	148	89.5	0.77	31.5	2.0	5.2	2.4	16	0.15		1PP5 186-6AA		124
18.5	200 L	975	181	90.2	0.77	38.5	2.7	5.5	2.8	16	0.24		1PP5 206-6AA		161
22	200 L	975	215	90.8	0.77	45.5	2.8	5.5	2.9	16	0.28		1PP5 207-6AA		183

Order No. supplements

Motor type	Penultimate pos	sition: Voltage cod	le		Final position	on: Type of	construct	ion code			
	50 Hz				Without flange	With flang	е		With stanc	lard flange	With spe- cial flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3, IM B6/7/8, IM V6/5 without protective cover	IM B5, IM V3 1)	IM V1 without protec- tive cover 1) 2)	IM B35	IM B14, IM V19 IM V18 without protec- tive cover	IM B34	IM B14 IM V19 IM V18 without protective cover
	1	6	3	5	0	1	1	6	2	7	3
1PP7 06 □□	0	0	0	_		✓	✓	_	✓	_	1
1PP7 07 □□	0	0	0	_		✓	✓	_	/	_	1
1PP7 08 □□	0	0	0	-		✓	✓	-	✓	-	1
1PP7 09 □□	0	0	0	-		✓	✓	-	✓	-	1
1PP7 10 □□	0	0	0	0		✓	✓	_	✓	_	1
1PP7 11 □□	0	0	0	0		✓	✓	-	✓	-	✓
1PP7 13 □□	0	0	0	0		✓	✓	-	✓	-	1
1PP7 16 □□	0	0	0	0		✓	✓	-	✓	-	1
1PP5 18 □□	0	0	0	0		✓ ³⁾	1	_	_	-	_
1PP5 20 □□	0	0	0	0		√ 3)	1	_	_	_	_

- Standard version
- Without additional charge
- ✓ With additional charge
- Not possible
- The Order No. for 1PP7 motors marked with this symbol are phase-out models.
 - 1LE1 motors are the successors.

For additional information see catalog part 1 "New Generation 1LE1/1PC1" under "Forced-air cooled motors without external fan and fan cover" Pages 1/38 to 1/45.

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Motors 1PP5 183-... to 1PP5 223-... (motor series 1PP5, frame size 180 M to 225 M) can be supplied with two additional eyebolts; specify supplement "Z" and order code K32.

 $^{^{2)}\,\,}$ The "Second shaft extension" option, order code $\mathbf{K16}$ is not possible.

³⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Fan motors

Forced-air cooled, without external fan and fan cover with improved efficiency – Aluminum series 1PP7/5

Selection and ordering data (continued)

Rated output at 50 Hz	Frame size	Operatin	g values a	t rated ou	tput		Locked- rotor torque	Locked- rotor current	Break- down torque	Torque class	Moment of inertia		Order No. For Order No. supplements for	Price	Weight
		Rated speed at 50 Hz	Rated torque at 50 Hz		Power factor at 50 Hz	Rated current at 50 Hz 400 V	with direct multiple of torque	ot starting of rated current	as torque				voltage and type of construction, see table below		Type of construc-
				4/4-load	4/4-load	400 V	·		·						tion IM B3 approx.
Prated	FS	n _{rated}	T_{rated}	η_{rated}	$\cos \varphi_{ m rated}$	I _{rated}	T _{LR} /T _{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$		J				m
kW		rpm	Nm	%	7 14104	A	LIF TOLOG	a Err ratea	D Talea	CL	kg m ²	•	Phase-out model		kg
8-pole,	750 rpn	n at 50 H	z, tempe	rature cl	ass 155 (F), IP55	degree (of protec	ction		<u> </u>				
0.09	71 M	630	1.4	53.0	0.68	0.36	1.9	2.2	1.7	13	0.0008		1PP7 070-8AB		6
0.12	71 M	645	1.8	53.0	0.64	0.51	2.2	2.2	2.0	13	0.0008		1PP7 073-8AB		6
0.18	80 M	675	2.5	51.0	0.68	0.75	1.7	2.3	1.9	13	0.0014		1PP7 080-8AB		9
0.25	80 M	685	3.5	55.0	0.64	1.02	2.0	2.6	2.2	13	0.0017		1PP7 083-8AB□□		10
0.37	90 S	675	5.2	63.0	0.75	1.14	1.6	2.9	1.8	13	0.0023		1PP7 090-8AB		11
0.55	90 L	675	7.8	66.0	0.76	1.58	1.7	3.0	1.9	13	0.0031		1PP7 096-8AB		13
0.75	100 L	680	11	66.0	0.76	2.15	1.6	3.0	1.9	13	0.0051	>	1PP7 106-8AB □□		19
1.1	100 L	680	15	72.0	0.76	2.90	1.8	3.3	2.1	13	0.0063	•	1PP7 107-8AB □□		22
1.5	112 M	705	20	74.0	0.76	3.85	1.8	3.7	2.1	13	0.013	>	1PP7 113-8AB □□		24
2.2	132 S	700	30	75.0	0.74	5.70	1.9	3.9	2.3	13	0.014	>	1PP7 130-8AB □□		38
3	132 M	700	41	77.0	0.74	7.60	2.1	4.1	2.4	13	0.019	•	1PP7 133-8AB□□		44
4	160 M	715	53	80.0	0.72	10.0	2.2	4.5	2.6	13	0.036	>	1PP7 163-8AB □□		64
5.5	160 L	710	74	83.5	0.73	13.0	2.3	4.7	2.7	13	0.046	•	1PP7 164-8AB □□		74
7.5	160 L	715	100	85.5	0.72	17.6	2.7	5.3	3.0	13	0.064	•	1PP7 166-8AB □□		94
11	180 M	725	145	87.0	0.75	24.5	2.0	5.0	2.2	13	0.21		1PP5 186-8AB□□		126
15	200 L	725	198	87.5	0.78	31.5	2.1	5.0	2.2	13	0.37		1PP5 207-8AB□□		176

Order No. supplements

Motor type	Penultimate pos	sition: Voltage co	de		Final positio	n: Type of	constructi	on code			
	50 Hz				Without flange	With flang	je		With stan flange	dard	With spe- cial flange
	230 VΔ/400 VY	400 V∆/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6/5 without protective cover	IM B5, IM V3 1)	IM V1 without protec- tive cover 1) 2)	IM B35	IM B14, IM V19 IM V18 without protec- tive cove	IM B34	IM B14 IM V19 IM V18 without protective cover
	1	6	3	5	0	1	1	6	2	7	3
1PP7 07 □□	0	0	0	-		✓	✓	-	✓	-	✓
1PP7 08 □□	0	0	0	-		✓	✓	-	✓	-	1
1PP7 09 □□	0	0	0	-		/	/	-	/	-	✓
1PP7 10 □□	0	0	0	0		✓	✓	-	✓	-	1
1PP7 11 □□	0	0	0	0		✓	/	-	/	-	✓
1PP7 13 . - □□	0	0	0	0		/	/	-	/	-	✓
1PP7 16 □□	0	0	0	0		1	✓	-	✓	-	✓
1PP5 18 □□	0	0	0	0		√ 3)	/	-	-	-	_
1PP5 20 □□	0	0	0	0		√ 3)	1	-	-	-	_

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible
- The Order No. for 1PP7 motors marked with this symbol are phase-out models.

1LE1 motors are the successors.

For additional information see catalog part 1 "New Generation 1LE1/1PC1" under "Forced-air cooled motors without external fan and fan cover" Pages 1/38 to 1/45.

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

Motors 1PP5 183-... to 1PP5 223-... (motor series 1PP5, frame size 180 M to 225 M) can be supplied with two additional eyebolts; specify supplement "Z" and order code K32.

 $^{^{2)}\,\,}$ The "Second shaft extension" option, order code $\mathbf{K16}$ is not possible.

Type of construction IM V3 is only possible using type of construction code **9** and order code **M1G**.

Fan motors

Forced-air cooled, without external fan and fan cover with improved efficiency – Cast-iron series 1PP4

Selection and ordering data

Rated output at	Frame size	Operati	ing value	s at rated	loutput			Locked- rotor torque	Locked- rotor current	down	Torque class	Moment of inertia	Order No. For Order No. supplements for	Price	Weight
50 Hz		Rated speed at 50 Hz	Rated torque at 50 Hz	Efficiency Class "Im- proved Effi-	Efficiency at 50 Hz 4/4-load	Power factor at 50 Hz 4/4-load	Rated current at 50 Hz 400 V	with direct multiple of torque	ct starting of rated current				voltage and type of construction, see table below		Type of construction IM B3 approx.
P _{rated}	FS	n _{rated}	T _{rated}	ciency" accord- ing to CEMEP	$\eta_{ m rated}$	$\cos arphi_{ m rate}$	I _{rated}	T_{LR}/T_{rate}	L _R /I _{rated}	$T_{\rm B}/T_{\rm rated}$		J			m
kW		rpm	Nm	(EFF2)	%		А				CL	kg m ²			kg
2-pole	, 3000 ı	rpm at	50 Hz, t	empera	ture cla	ss 155 (F), IP55 c	degree o	f protec	tion					
22	180 M	2945	71	EFF 2	92.1	0.86	40	2.5	6.4	3.4	16	0.068	1PP4 183-2FA□□		140
30	200 L	2950	97	EFF 2	92.4	0.88	53	2.3	6.5	3.0	16	0.129	1PP4 206-2FA□□		195
37	200 L	2955	120	EFF 2	93.4	0.89	64	2.5	7.2	3.3	16	0.153	1PP4 207-2FA		215
45	225 M	2960	145	EFF 2	93.9	0.88	79	2.4	6.7	3.1	16	0.217	1PP4 223-2FA		275
55	250 M	2970	177	EFF 2	94.1	0.88	96	2.1	6.7	3.1	13	0.403	1PP4 253-2FB□□		360
75	280 S	2975	241	EFF 2	94.9	0.88	130	2.5	7.5	3.1	13	0.715	1PP4 280-2FB		480
90	280 M	2975	289	EFF 2	95.4	0.89	152	2.6	7.2	3.1	13	0.832	1PP4 283-2FB		520
110	315 S	2982	352	•	95.2	0.88	190	2.4	7.2	3.1	13	1.19	1PP4 310-2FB□□		700
132	315 M	2982	423		95.6	0.90	220	2.4	6.9	3.0	13	1.39	1PP4 313-2FB		755
160	315 L	2982	512		96.0	0.91	265	2.4	7.0	3.0	13	1.62	1PP4 316-2FB		880
200	315 L	2982	641		96.3	0.92	325	2.3	6.7	2.9	13	2.09	1PP4 317-2FB□□		995

Order No. supplements

Motor type	Penultimate pos	sition: Voltage co	de		Final positio	n: Type o	f construc	ction code	e		
	50 Hz				Without flange	With flan	ge		With standar	rd flange	With spe- cial flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6/5 without protective cover	IM B5, IM V1 without protec- tive cover ²⁾	IM V1 without protec- tive cover ²⁾	IM B35	IM B14, IM V19 IM V18 without protective cover	IM B34	IM B14 IM V19 IM V18 without protective cover
	1	6	3	5	0	1	8	6	2	7	3
1PP4 18 □□	0	0	0	0		/	_	1	_	_	_
1PP4 20 □□	0	0	0	0		/	_	1	_	_	_
1PP4 22 □□	0	0	0	0		√	_	1	_	_	_
1PP4 25 □□	0	0	0	0		✓	-	1	_	-	_
1PP4 28 □□	0	0	0	0		/	_	1	_	_	_
1PP4 310	0	0	0	0		1	-	1	_	-	-
1PP4 316	_	0	-	0	□ ³⁾	-	1	✓	-	-	-

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

If motors 1PP4 183-... to 1PP4 317-... (motor series 1PP4 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

Motors 1PP4 220-... to 1PP4 317-... (motor series 1PP4 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

³⁾ Type of construction IM V6 and IM V5 without protective cover is only possible using type of construction code 9 and order code M1E or M1D.

Fan motors

Forced-air cooled, without external fan and fan cover with improved efficiency – Cast-iron series 1PP4

Selection and ordering data (continued)

D-4I	Г	0						I I I	111	Des els	т	N 4 +	Ouelen Nie	Duite	\A/=:l-+
Rated output at	Frame size	Operati	ng value	s at rated	output			Locked- rotor torque	Locked- rotor current	down torque	Torque class	of iner- tia	Order No. For Order No. supplements for	Price	Weight
50 Hz		Rated speed	Rated torque	Effi- ciency	Effi- ciency	Power factor	Rated current	with direct	ct starting	as			voltage and type of construction,		Type of con-
		at 50 Hz	at 50 Hz	Class "Im-	at 50 Hz	at 50 Hz 4/4-load	at 50 Hz		current	torque			see table below		struc- tion
		30 1 12	30 1 12	proved	4/4-load	4/4-10au	400 V								IM B3
	F0		-	Effi- ciency"			,	T /T	, ,,	T /T		,			approx.
P _{rated}	FS	n _{rated}	I _{rated}	accord- ing to	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	¹ rated	¹ LR/ ¹ rated	I I _{LR} /I _{rated}	¹ B/ ¹ rated		J			m
				CEMEP											
kW		rpm	Nm	(EFF2)	%		Α				CL	kg m ²			kg
4-pole	. 1500 ı	rom at s	50 Hz. t	empera	ture clas	ss 155 (F). IP55 d	earee of	protect	ion					ı.ıg
18.5	180 M	1465	121	EFF 2	90.8	0.84	35	2.4	6.7	3.1	16	0.099	1PP4 183-4FA		135
22	180 L	1465	143	EFF 2	91.4	0.84	41.5	2.5	6.9	3.2	16	0.117	1PP4 186-4FA		150
30	200 L	1465	196	EFF 2	92.0	0.85	55	2.5	6.7	3.4	16	0.191	1PP4 207-4FA		195
37	225 S	1475	240	EFF 2	92.5	0.85	68	2.5	6.7	3.1	16	0.374	1PP4 220-4FA		255
45	225 M	1475	291	EFF 2	93.4	0.86	81	2.7	7.2	3.2	16	0.447	1PP4 223-4FA		290
55	250 M	1480	355	EFF 2	93.8	0.85	100	2.4	6.1	2.8	16	0.688	1PP4 253-4FA		375
75	280 S	1485	482	EFF 2	94.6	0.85	134	2.5	7.1	3.0	16	1.19	1PP4 280-4FA		515
90	280 M	1485	579	EFF 2	95.0	0.86	160	2.5	7.4	3.0	16	1.39	1PP4 283-4FA□□		560
110	315 S	1488	706	•	95.0	0.85	196	2.5	6.4	2.8	16	1.94	1PP4 310-4FA		710
132	315 M	1488	847		95.5	0.85	235	2.7	6.8	2.9	16	2.31	1PP4 313-4FA□□		790
160	315 L	1486	1028		95.9	0.86	280	2.7	6.8	2.8	16	2.88	1PP4 316-4FA□□		935
200	315 L	1486	1285		96.1	0.88	340	2.6	6.5	2.8	16	3.46	1PP4 317-4FA		1040

Order No. supplements

Oraci No. Supple	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,										
Motor type	Penultimate pos	sition: Voltage co	de		Final positio	n: Type o	f construc	ction code	e		
	50 Hz				Without flange	With flan	ge		With standa	rd flange	With spe- cial flange
	230 VΔ/400 VY	400 V∆/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6/5 without protective cover	IM B5, IM V1 without protec- tive cover ²⁾	IM V1 without protec- tive cover ²⁾	IM B35	IM B14, IM V19 IM V18 without protective cover	IM B34	IM B14 IM V19 IM V18 without protective cover
	1	6	3	5	0	1	8	6	2	7	3
1PP4 18 □□	0	0	0	0		/	_	1	_	_	_
1PP4 20 □□	0	0	0	0		1	_	1	_	_	_
1PP4 22 □□	0	0	0	0		1	-	1	_	-	_
1PP4 25 □□	0	0	0	0		1	_	1	_	_	_
1PP4 28 □□	0	0	0	0		1	_	1	_	_	_
1PP4 310	0	0	0	0		1	-	1	_	-	_
1PP4 316	-	0	-	0	□ ³⁾	-	1	1	-	-	-

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

¹⁾ If motors 1PP4 183-... to 1PP4 317-... (motor series 1PP4 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

Motors 1PP4 220-... to 1PP4 317-... (motor series 1PP4 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

Type of construction IM V6 and IM V5 without protective cover is only possible using type of construction code 9 and order code M1E or M1D.

Fan motors

Forced-air cooled, without external fan and fan cover with improved efficiency – Cast-iron series 1PP4

Selection and ordering data (continued)

Rated output at 50 Hz	Frame size	Operatin	g values a	it rated ou	tput		Locked- rotor torque	Locked- rotor current	Break- down torque	Torque class	Moment of inertia	Order No. For Order No. supplements for	Price	Weight
a. 55 1 12		Rated speed	Rated torque	Effi- ciency	Power factor	Rated current	•	ct starting				voltage and type of construction,		Type of con-
		at 50 Hz	at 50 Hz	at 50 Hz 4/4-load		at 50 Hz 400 V	torque	current	torque			see table below		struc- tion IM B3
														approx.
Prated	FS	n _{rated}	T_{rated}	η_{rated}	$\cos arphi_{ m rated}$	I _{rated}	T_{LR}/T_{ratec}	I I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$		J			m
kW		rpm	Nm	%		Α				CL	kg m ²			kg
6-pole,	1000 rp	m at 50 l	Hz, temp	erature o	class 155	(F), IP5	5 degree	of prote	ection					
15	180 L	965	148	89.1	0.83	29.5	2.3	5.3	2.5	16	0.175	1PP4 186-6FA□□		145
18.5	200 L	975	181	90.2	0.81	36.5	2.5	5.6	2.5	16	0.238	1PP4 206-6FA□□		185
22	200 L	975	215	90.6	0.81	43.5	2.6	5.7	2.5	16	0.287	1PP4 207-6FA		195
30	225 M	978	293	92.0	0.83	57	2.7	5.6	2.5	16	0.492	1PP4 223-6FA		270
37	250 M	980	361	92.7	0.83	69	2.7	6.0	2.3	16	0.762	1PP4 253-6FA		355
45	280 S	985	436	92.7	0.85	82	2.4	6.1	2.4	16	1.12	1PP4 280-6FA□□		455
55	280 M	985	533	93.0	0.86	99	2.5	6.3	2.5	16	1.37	1PP4 283-6FA□□		490
75	315 S	988	725	93.8	0.84	138	2.5	6.5	2.8	16	2.10	1PP4 310-6FA□□		665
90	315 M	988	870	94.2	0.84	164	2.6	6.8	2.9	16	2.50	1PP4 313-6FA□□		730
110	315 L	988	1063	94.5	0.86	196	2.5	6.8	2.9	16	3.20	1PP4 316-6FA□□		870
132	315 L	988	1276	95.0	0.86	235	3.1	7.3	3.0	16	4.02	1PP4 317-6FA		960

Order No. supplements

Motor type	Penultimate pos	sition: Voltage co	de		Final positio	n: Type o	f construc	ction code	•		
7,1	50 Hz				Without flange	With flan			With standar	rd flange	With spe- cial flange
	230 VΔ/400 VY	400 V∆/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6/5 without protective cover 1)	IM B5, IM V1 without protec- tive cover ²⁾	IM V1 without protec- tive cover ²⁾	IM B35	IM B14, IM V19 IM V18 without protective cover	IM B34	IM B14 IM V19 IM V18 without protective cover
	1	6	3	5	0	1	8	6	2	7	3
1PP4 18 □□	0	0	0	0		1	-	1	_	-	-
1PP4 20 □□	0	0	0	0		1	_	1	_	-	_
1PP4 22 □□	0	0	0	0		1	-	1	_	-	-
1PP4 25 □□	0	0	0	0		/	-	/	_	-	_
1PP4 28 □□	0	0	0	0		/	-	/	_	-	_
1PP4 310	0	0	0	0		1	-	1	-	-	-
1PP4 316	-	0	-	0	□ ³⁾	-	1	1	-	-	_

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

¹⁾ If motors 1PP4 183-... to 1PP4 317-... (motor series 1PP4 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

Motors 1PP4 220-... to 1PP4 317-... (motor series 1PP4 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

³⁾ Type of construction IM V6 and IM V5 without protective cover is only possible using type of construction code 9 and order code M1E or M1D.

Fan motors

Forced-air cooled, without external fan and fan cover with improved efficiency - Cast-iron series 1PP4

Selection and ordering data (continued)

Rated output	Frame size	Operatin	g values a	t rated out	tput		Locked- rotor	Locked- rotor	Break- down	Torque class	Moment of inertia	Order No. For Order No.	Price	Weight
at 50 Hz		Rated speed at 50 Hz	Rated torque at 50 Hz	Effi- ciency at 50 Hz 4/4-load	Power factor at 50 Hz 4/4-load	Rated current at 50 Hz 400 V	with direct multiple of torque	current of starting of rated current	torque as torque			supplements for voltage and type of construction, see table below		Type of construction IM B3
P _{rated}	FS	n _{rated}	T _{rated}	$\eta_{ m rated}$	$\cos arphi_{ m rated}$		T_{LR}/T_{rated}	I I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$	01	J			approx.
kW 8-pole,	750 rpm	rpm	Nm	% rature cl:	ass 155 (A E) IP55	degree o	of protec	tion	CL	kg m ²			kg
11	180 L	725	145	87.7	0.73	25	1.7	4.2	2.1	13	0.169	1PP4 186-8FB		145
15	200 L	725	198	87.9	0.76	32.5	2.2	4.9	2.6	13	0.290	1PP4 207-8FB□□		195
18.5	225 S	730	242	89.5	0.78	38.5	2.3	5.5	2.7	13	0.482	1PP4 220-8FB□□		260
22	225 M	730	288	89.8	0.79	45	2.3	5.6	2.8	13	0.551	1PP4 223-8FB□□		280
30	250 M	730	392	91.6	0.81	58	2.3	5.5	2.6	13	0.837	1PP4 253-8FB□□		370
37	280 S	735	481	92.2	0.81	72	2.2	5.0	2.1	13	1.11	1PP4 280-8FB		455
45	280 M	735	585	92.6	0.81	87	2.2	5.1	2.1	13	1.35	1PP4 283-8FB□□		495
55	315 S	740	710	93.2	0.81	106	2.2	5.8	2.6	13	2.08	1PP4 310-8FB		660
75	315 M	738	971	93.4	0.83	140	2.2	5.7	2.6	13	2.48	1PP4 313-8FB□□		725
90	315 L	738	1165	93.5	0.83	168	2.2	5.8	2.7	13	3.14	1PP4 316-8FB□□		845
110	315 L	738	1423	94.1	0.83	205	2.4	6.1	2.8	13	3.95	1PP4 317-8FB		1000

Order No. supplements

Motor type	Penultimate pos	ition: Voltage cod	de		Final positio	n: Type o	f construc	ction code	9		
	50 Hz				Without flange	With flan	ge		With standar	rd flange	With spe- cial flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6/5 without protective cover 1)	IM B5, IM V1 without protec- tive cover ²⁾	IM V1 without protec- tive cover ²⁾	IM B35	IM B14, IM V19 IM V18 without protective cover	IM B34	IM B14 IM V19 IM V18 without protective cover
	1	6	3	5	0	1	8	6	2	7	3
1PP4 18 □□	0	0	0	0		1	-	1	_	-	_
1PP4 20 □□	0	0	0	0		1	-	1	_	-	_
1PP4 22 □□	0	0	0	0		1	-	1	_	-	-
1PP4 25 □□	0	0	0	0		/	-	/	_	-	_
1PP4 28 □□	0	0	0	0		1	-	1	-	-	-
1PP4 310	0	0	0	0		1	-	1	-	-	_
1PP4 316	-	0	-	0	3)	-	1	1	-	-	-

- Standard version
- Without additional charge 0
- With additional charge
- Not possible

Order other voltages with voltage code 9 in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

If motors 1PP4 183-... to 1PP4 317-... (motor series 1PP4 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

Motors 1PP4 220-... to 1PP4 317-... (motor series 1PP4 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

Type of construction IM V6 and IM V5 without protective cover is only possible using type of construction code 9 and order code M1E or M1D.

Fan motors

Forced-air cooled, without external fan and fan cover with increased output – Cast-iron series 1PP4

Selection and ordering data

Rated output at 50 Hz	Frame size	Operati	ng values	at rated	d output				Locked- rotor torque	Locked- rotor current	down	Torque class	Moment of iner-	Order No. For Order No. supplements for	Price	Weight
		Rated speed	Rated torque	Efficier at 50 F		Power factor a	n†	Rated current		ect starting				voltage and type of construction,		Type of con-
		at 50 Hz	at 50 Hz		3/4- load	50 Hz 4/4- load	50 Hz 3/4- load	at 50 Hz 400 V	torque	current				see table below		struc- tion IM B3
						load	load									approx.
Prated	FS	$n_{\rm rated}$	T_{rated}	$\eta_{\rm rated}$	$\eta_{\rm rated}$	cos	cos	I _{rated}	T_{LR}	/ _{LR} /	$T_{\rm B}$		J			m
kW		rpm	Nm	%	%	$\varphi_{ m rated}$	$\varphi_{ m rated}$	Α	¹ rated	¹ rated	¹ rated	CL	kg m ²			kg
2-pole	3000	rom at				lass 15	5 (F) I		rree of	protecti	on	CL	kg III			ky
30	180 L	2950	97	93.2	93.3	0.86	0.82	54	2.4	7.1	3.4	16	0.086	1PP4 188-2FA		170
45	200 L	2955	145	94.0	94.1	0.89	0.87	78	2.5	6.9	3.2	16	0.182	1PP4 208-2FA		245
55	225 M	2960	177	95.1	95.3	0.89	0.86	94	2.6	7.3	3.2	16	0.266	1PP4 228-2FA□□		325
75	250 M	2970	241	94.9	94.9	0.88	0.85	130	2.4	7.1	3.1	16	0.483	1PP4 258-2FA□□		405
110	280 M	2975	353	95.8	95.9	0.90	0.88	184	2.5	7.0	3.0	13	1.00	1PP4 288-2FB		610
4-pole	, 1500 ı	rpm at	50 Hz, t€	empera	ature c	lass 15	5 (F), I	P55 dec	gree of	protecti	on					
30	180 L	1465	196	92.0	92.2	0.80	0.76	59	2.6	6.3	2.9	16	0.144	1PP4 188-4FA		175
37	200 L	1465	241	92.8	93.1	0.83	0.78	70	2.6	6.5	3.0	16	0.234	1PP4 208-4FA		220
55	225 M	1475	356	93.6	94.1	0.86	0.83	99	2.5	6.5	2.7	16	0.486	1PP4 228-4FA		320
75	250 M	1482	483	94.5	94.6	0.85	0.81	136	2.5	7.0	3.0	16	0.856	1PP4 258-4FA		445
110	280 M	1488	706	95.5	95.2	0.84	0.78	198	2.8	7.9	3.3	16	1.71	1PP4 288-4FA		660

Order No. supplements

Motor type	Penultimate pos	sition: Voltage co	de		Final positio	n: Type of co	onstruction o	code		
	50 Hz				Without flange	With flange		With standa	ard flange	With spe- cial flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6/5 without protective cover 1)	IM B5, IM V1 without protective cover 2)	IM B35	IM B14, IM V19 IM V18 without protective cover	IM B34	IM B14 IM V19 IM V18 without protective cover
	1	6	3	5	0	1	6	2	7	3
1PP4 188 □□	0	0	0	0		/	/	-	_	_
1PP4 208 □□	0	0	0	0		1	✓	-	-	_
1PP4 228 □□	0	0	0	0		/	✓	_	-	-
1PP4 258 □□	0	0	0	0		1	✓	_	_	_
1PP4 288 □□	0	0	0	0		1	/	_	_	_

- Standard version
- Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

¹⁾ If motors 1PP4 188-... to 1PP4 318-... (motor series 1PP4 frame sizes 180 L to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

Motors 1PP4 220-... to 1PP4 318-... (motor series 1PP4 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

Fan motors

Forced-air cooled, without external fan and fan cover with increased output – Cast-iron series 1PP4

Selection and ordering data (continued)

Rated	Frame	Operati	ng values	at rated	d output				Locked-	Locked-	Break-	Torque	Moment	Order No.	Price	Weight
output	size	Operation	ng valaee	at rates	a output				rotor	rotor	down	class	of iner-	For Order No.		g
at 50 Hz		Rated	Rated	Efficier	2011	Power		Datad	torque	current ct starting			tia	supplements for voltage and type		Tupo of
		speed	torque	Efficier at 50 F		factor a	ıt	Rated current		ole of rate				of construction,		Type of con-
		at 50 Hz	at 50 Hz	4/4-	3/4-	50 Hz	50 Hz	at 50 Hz	torque	current	torque			see table below		struc- tion
		30 1 12		load	load	4/4- load	3/4- load	400 V								IM B3
						load	ioaa									approx.
Prated	FS	$n_{\rm rated}$	T_{rated}	$\eta_{\rm rated}$	$\eta_{ m rated}$	cos	cos	I _{rated}	T_{LR}	/ _{LR} /	$T_{\rm B}/T_{\rm B}$		J			m
kW		rpm	Nm	%	%	$\varphi_{ m rated}$	$\varphi_{ m rated}$	Α	¹ rated	¹ rated	¹ rated	CL	kg m ²			kg
6-pole	1000		50 Hz, te			lass 15	5 (F), I		ree of	orotecti	on		ng iii			i i g
18.5	180 L	970	182	89.8	90.5	0.80	0.75	37.5	2.3	4.9	2.4	16	0.203	1PP4 188-6FA		170
30	200 L	975	294	91.1	91.5	0.80	0.75	60	2.6	5.8	2.6	16	0.362	1PP4 208-6FA		235
37	225 M	978	361	92.3	93.1	0.83	0.80	70	2.5	5.9	2.8	16	0.624	1PP4 228-6FA		315
45	250 M	982	438	93.6	94.1	0.83	0.80	84	2.7	6.3	2.3	16	0.934	1PP4 258-6FA		390
75	280 M	985	727	94.0	94.5	0.85	0.80	136	3.0	6.8	2.8	16	1.65	1PP4 288-6FA		550
160	315 L	988	1547	95.2	95.3	0.86	0.82	285	3.0	7.5	3.0	16	4.71	1PP4 318-6FA□□		1160
8-pole	, 750 rp	om at 50) Hz, ter	nperat	ure cla	ass 155	(F), IP	55 degr	ee of p	rotectio	n					
15	180 L	720	199	88.0	88.7	0.73	0.63	34	2.0	4.5	2.4	13	0.206	1PP4 188-8FB□□		160
18.5	200 L	725	244	88.4	89.3	0.78	0.72	39	2.4	5.2	2.6	13	0.367	1PP4 208-8FB□□		220
30	225 M	730	392	90.5	91.3	0.79	0.74	61	2.6	5.6	2.8	13	0.658	1PP4 228-8FB□□		330
37	25 M	730	484	92.1	93.0	0.82	0.77	71	2.4	5.6	2.6	13	1.06	1PP4 258-8FB□□		415
55	280 M	735	715	93.1	93.9	0.81	0.77	106	2.4	5.6	2.3	13	1.63	1PP4 288-8FB□□		545
132	315 L	738	1708	94.3	94.7	0.83	0.79	245	2.5	6.5	2.9	13	4.52	1PP4 318-8FB□□		1080

Order No. supplements

Motor type	Penultimate pos	sition: Voltage co	de		Final positio	n: Type o	f construc	ction code	•		
	50 Hz				Without flange	With flan	ge		With standa	rd flange	With spe- cial flange
	230 VΔ/400 VY	400 V∆/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6/5 without protective cover 1)	IM B5, IM V1 without protec- tive cover ²⁾	IM V1 without protec- tive cover ²⁾	IM B35	IM B14, IM V19 IM V18 without protective cover	IM B34	IM B14 IM V19 IM V18 without protective cover
	1	6	3	5	0	1	8	6	2	7	3
1PP4 188 □□	0	0	0	0		✓	-	✓	_	_	_
1PP4 208 □□	0	0	0	0		/	-	/	_	-	_
1PP4 228 □□	0	0	0	0		1	-	1	_	-	-
1PP4 258 □□	0	0	0	0		/	-	/	-	-	_
1PP4 288 □□	0	0	0	0		1	-	1	_	-	_
1PP4 318 □□	-	0	-	0	□ ³⁾	-	1	1	_	-	-

- Standard version
- Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Voltages").

¹⁾ If motors 1PP4 188-... to 1PP4 318-... (motor series 1PP4 frame sizes 180 L to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

Motors 1PP4 220-... to 1PP4 318-... (motor series 1PP4 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

Type of construction IM V6 and IM V5 without protective cover is only possible using type of construction code 9 and order code M1E or M1D.

Fan motors

Special versions

Overview

Recommended special versions:

- The connection box is at the non-drive-end (NDE) Order code M64
- 6 protruding cable ends
 - 0.5 m long Order code **L47**
 - 1.5 m long Order code **L48**
 - 3.0 m long Order code L49
- Bearings for increased cantilever forces Order code K20
- Special bearing for drive-end (DE) of the motor, reinforced deep-groove bearing (bearing size 63) – Order code K36
- Located bearing at drive-end (DE) of motor Order code K94
- Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping Order code **A11**
- Temperature detectors (bi-metal strip) in motor winding for tripping – Order code A31

Selection and ordering data

Voltages

Additional order codes for other voltages or voltage codes (without "-Z" supplement)

For some non-standard voltages at 50 or 60 Hz, order codes are specified. They are ordered by specifying the code digit **9** for voltage in the 11th position of the Order No. and the appropriate order code.

Special versions	code 11th position	Additional identification code with order code and, if required,	N	1otor	type	frame	size												
	140.	with plain text data	5	6	63	71	80	90	100	112	132	160	180	200	225	250	280	315 S/M	315 L
Self-ventilated motors in	pole-ch	anging versi	on																
							1LA	7 (alu	minun	1)			1LAS minu	5 (alu- um)					
Voltage at 60 Hz														,					
220 V; 50 Hz output	9	L4A					1	1	1	1	1	1	1	1					
220 V; 60 Hz output	9	L4B					1	1	1	1	1	1	1	1					
380 V; 50 Hz output	9	L4C					1	1	1	/	/	/	1	1					
380 V; 60 Hz output	9	L4D					1	1	1	1	1	1	1	1					
440 V; 50 Hz output	9	L4G					1	1	1	1	1	1	1	1					
440 V; 60 Hz output	9	L4E					1	✓	✓	✓	✓	✓	1	1					
460 V; 50 Hz output	9	L4J					1	1	1	1	1	1	1	1					
460 V; 60 Hz output	9	L4H					1	1	✓	✓	✓	✓	1	1					
575 V; 50 Hz output	9	L4N					1	1	✓	1	✓	1	1	1					
575 V; 60 Hz output	9	L4M					1	1	✓	✓	1	1	1	1					
Non-standard voltage and/or	frequenc	ies																	
Non-standard winding for voltages between 200 and 690 V (voltages outside this range are available on request) 1)	9	L1Y •					1	✓	✓	✓	1	1	1	✓					
Non-standard winding for Y/Δ starting at low speed		L3Y •					-	-	1	1	✓	1	1	1					
													1LG	4 (cas	t-iron)				
Voltage at 60 Hz																			
220 V; 50 Hz output at 60 Hz	9	L4A											1	✓	✓	✓	✓	✓	✓
220 V; 60 Hz output at 60 Hz	9	L4B											1	✓	✓	✓	✓	✓	✓
380 V; 50 Hz output	9	L4C											1	✓	✓	✓	✓	✓	✓
380 V; 60 Hz output	9	L4D											✓	✓	/	✓	✓	✓	✓
440 V; 50 Hz output	9	L4G											1	✓	/	✓	✓	/	✓
440 V; 60 Hz output	9	L4E											1	✓	/	✓	✓	/	✓
460 V; 50 Hz output	9	L4J											✓	✓	/	✓	✓	✓	✓
460 V; 60 Hz output	9	L4H											1	✓	1	✓	✓	✓	✓
575 V; 50 Hz output	9	L4N											1	1	1	✓	1	✓	✓
575 V; 60 Hz output	9	L4M											1	1	1	1	1	1	✓
Non-standard voltage and/or																			
Non-standard winding for voltages between 200 and 690 V (voltages outside this range are available on request) 1)	9	L1Y •											1	✓	1	1	1	✓	1

For legend and footnotes, see Page 7/32.

																		SIUIIS
Special versions		Additional identification code with order code and,	Mo	tor typ	e fram	e size												
	No.	if required, with plain text data	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315 S/M	315 L
Forced-air cooled motors	withou	t external fa	an and fa	an co	ver													
				1PI	P7 (alu	minur	n)					1PP:	5 (alu- um)					
Voltage at 50 Hz													ĺ					
220 VΔ/380 VY (440 VΔ at 60Hz) (210 230 VΔ/360 400 VY); 50 Hz output ²⁾	9	L1R		1	1	1	1	1	1	1	1	1	1					
230 VΔ (220 240 VΔ); 50 Hz output ²⁾	9	L1E		0	0	0	0	0	0	0	0	0	0					
380 VΔ/660 VY (440 VY at 60 Hz) (360 400 VΔ/625 695 VY); 50 Hz output ²⁾	9	L1L		1	1	1	J	1	1	1	1	1	1					
415 VY (395 435 VY); 50 Hz output ²⁾	9	L1C		1	1	1	1	1	1	1	1	1	1					
415 VΔ (395 435 VΔ); 50 Hz output ²⁾	9	L1D		1	1	1	1	1	1	1	1	1	1					
400 VY (380 420 VY); 50 Hz output ²⁾	9	L1A		0	0	0	0	0	0	0	0	0	0					
400 VΔ (380 420 VΔ); 50 Hz output ²⁾	9	L1B		0	0	0	0	0	0	0	0	0	0					
400 VΔ (460 VΔ at 60 Hz) (380 420 VΔ); 50 Hz output ²⁾	9	L1U		0	0	0	0	0	0	0	0	0	0					
Voltage at 60 Hz																		
220 V∆/380 VY; 50 Hz output	9	L2A		1	1	1	1	1	1	1	1	1	/					
220 VΔ/380 VY; 60 Hz output	9	L2B		1	1	1	1	1	1	1	1	1	/					
380 VΔ/660 VY; 50 Hz output	9	L2C		1	1	1	1	1	1	1	1	1	/					
380 VΔ/660 VY; 60 Hz output	9	L2D		1	1	1	1	1	1	1	1	1	/					
440 VY; 50 Hz output	9	L2Q		1	1	1	1	1	1	/	/	1	/					
440 VY; 60 Hz output	9	L2W		1	1	1	1	1	1	1	1	1	/					
440 VΔ; 50 Hz output	9	L2R		1	1	1	1	1	1	1	1	1	/					
440 VΔ; 60 Hz output	9	L2X		1	1	1	1	1	1	1	1	1	/					
460 VY; 50 Hz output	9	L2S		1	1	1	1	1	1	1	1	1	/					
460 VY; 60 Hz output	9	L2E		0	0	0	0	0	0	0	0	0	0					
460 VΔ; 50 Hz output	9	L2T		1	/	/	/	/	1	/	/	1	/					
460 VΔ; 60 Hz output	9	L2F		0	0	0	0	0	0	0	0	0	0					
575 VY; 50 Hz output	9	L2U		1	/	/	/	/	/	/	/	1	/					
575 VY; 60 Hz output	9	L2L		1	/	1	1	/	/	/	/	1	/					
575 V∆; 50 Hz output	9	L2V		1	1	1	1	1	1	1	1	1	/					
575 V∆; 60 Hz output	9	L2M		1	/	/	1	/	/	/	/	1	/					
Voltage changeover at 60 Hz																		
230 VY/460 VY 60 Hz; 50 Hz output, 9 main terminals and electrical design to NEMA	9	L3E		1	1	1	1	1	1	1	1	1	1					
230 VY/460 VY 60 Hz; 60 Hz output, 9 main terminals and electrical design to NEMA	9	L3F		✓	1	1	1	✓	1	1	1	1	1					
230 VΔ/460 VΔ 60 Hz; 50 Hz output, 12 main terminals and electrical design to NEMA	9	L3G		-	-	-	-	1	1	1	1	1	1					
230 VΔ/460 VΔ 60 Hz; 60 Hz output, 12 main terminals and electrical design to NEMA	9	L3H		-	-	-	-	1	1	1	1	1	1					
Non-standard voltage and/or	frequenc	ies																
Non-standard winding for voltages between 200 and 690 V (voltages outside this range are available on request) 1)	9	L1Y •		✓	1	1	1	1	1	1	1	√	1					

Special versions	code 11th position	Additional identification code with order code and, if required,	M	otor typ	e fram	e size												
		with plain text data	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315 S/M	315 L
												1PP4	l (cast	t-iron)	١			
Voltage at 50 Hz																		
220 VΔ/380 VY (210 230 VΔ/360 400 VY); 50 Hz output ²⁾	9	L1R										✓	✓	✓	✓	1	✓	-
230 VΔ (220	9	L1E										0	0	0	0	0	0	-
380 VΔ/660 VY (360 400 VΔ/625 695 VY); 50 Hz output ²⁾	9	L1L										✓	✓	✓	1	✓	✓	✓
415 VY (395) 435 VY); 50 Hz output ²⁾	9	L1C										1	1	1	1	1	1	-
415 VΔ (395) 435 VΔ); 50 Hz output ²⁾	9	L1D										✓	✓	1	✓	1	✓	✓
400 VY (380) 420 VY); 50 Hz output ²⁾	9	L1A										0	0	0	0	0	0	-
400 VΔ (380) 420 VΔ); 50 Hz output ²⁾	9	L1B										0	0	0	0	0	0	0
400 VΔ (460 VΔ at 60Hz) (380 420 VΔ); 50 Hz output ²⁾	9	L1U										0	0	0	0	0	0	0
Voltage at 60 Hz																		
220 VΔ/380 VY; 50 Hz output	9	L2A										✓	✓	✓	✓	✓	✓	-
220 VΔ/380 VY; 60 Hz output	9	L2B										1	✓	/	✓	✓	✓	-
380 V∆/660 VY; 50 Hz output	9	L2C										✓	✓	/	/	/	/	✓
380 VΔ/660 VY; 60 Hz output	9	L2D										1	<u>/</u>	✓ <u> </u>	/	√	/	✓
440 VY; 50 Hz output	9	L2Q										1	/	/	√	1	/	-
440 VY; 60 Hz output 440 VΔ; 50 Hz output	9	L2W L2R										1	✓ ✓	1	✓ ✓	✓ ✓	1	
440 VΔ; 60 Hz output	9	L2X										1	<u>/</u>		<u>/</u>	<u>/</u>	<u>/</u>	1
460 VY; 50 Hz output	9	L2S										1	✓ ✓	1	1	✓ ✓	✓ ✓	_
460 VY; 60 Hz output	9	L2E										0	0	0	0	0	0	_
460 VΔ; 50 Hz output	9	L2T										1	1	1	1	/	1	1
460 VΔ; 60 Hz output	9	L2F										0	0	0	0	0	0	0
575 VY; 50 Hz output	9	L2U										✓ ✓	<u> </u>	<i>-</i>	-	<u>√</u>	<u> </u>	_
575 VY; 60 Hz output	9	L2L										/	/	/	· /	1	/	_
575 VΔ; 50 Hz output	9	L2V										1	/	/	1	1	/	/
575 VΔ; 60 Hz output	9	L2M										0	0	0	0	0	0	0
Non-standard voltage and/or	frequenc	ies																
Non-standard winding for voltages between 200 and 690 V (voltages outside this range are available on request)	9	L1Y •										1	1	1	1	1	1	√

- Without additional charge With additional charge Not possible

- This order code only determines the price of the version Additional plain text is required.

¹⁾ Plain text must be specified in the order: Voltage, frequency, circuit, required rated output in kW.

 $^{^{2)}}$ $\,$ With order codes L1A, L1B, L1C, L1D, L1E, L1L, L1R and L1U, a rated voltage range is also specified on the rating plate.

Fan motors

Special versions

Types of construction

Additional order codes for other types of construction or type of construction codes (without "-Z" supplement)

Order codes have been defined for some special types of construction. They are ordered by specifying the code digit 9 for the type of construction in the 12th position of the Order No. and the appropriate order code.

Special	Voltage	Additional	Mot	or type	e frame	e size												
versions		identifica- tion code with order code and, if required, with plain text data	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315 S/M	315 L
Self-ventilated motor	s in pole-	changing ve	ersion															
						1LA	7 (alu	minun	n)			1LA: minu	5 (alu- um)					
Without flange																		
IM V5 with protective cover 1)	9	M1F				✓	1	1	1	1	1	1	1					
With flange (acc. to DIN	EN 50347)																	
IM V3 ²⁾	9	M1G				_	-	-	_	_	_	1	1					
With standard flange																		
IM V18 with protective cover 1)	9	M2A				1	1	1	1	1	1	-	-					
With special flange																		
IM V18 with protective cover 1)	9	M2B				✓	1	1	1	1	1	-	-					

IM B34	9	M2C	✓	/	/	/	✓	/	-	-					
									1LG	4 (cas	t-iron)			
Without flange															
IM V5 without protective cover ³⁾	9	M1D							-	-	-	-	-	-	0
IMV6 3)	9	M1E							_	-	-	-	-	-	0
IM V5 with protective cover 1) 3)	9	M1F							1	1	1	1	1	1	✓
With flange (acc. to DIN E	N 5034	7):													
IM V3 ⁴⁾	9	M1G							1	1	/	/	/	1	-
			Motor type frame size				100		400			050	000	0.15	0451

315 315 L S/M 56 63 71 80 90 100 112 132 160 180 200 225 250 280

2- 4-/ pole 6/ 8-

Forced-air cooled mo	otors Wi	itnout externa	ii tan and	tan	cove	ľ								
				1PF	7 (alı	ıminu	m)						P5 (alu- num)	
Without flange														
IM V5 with protective cover 1)	9	M1F		✓	1	1	1	1	1	1	1	1	✓	
With flange (acc. to DIN	EN 5034	7)												
IM V3 ²⁾	9	M1G		_	-	-	-	-	-	-	-	1	1	
With standard flange														
IM V18 with protective cover 1)	9	M2A		✓	1	1	1	1	1	1	1	-	-	
With special flange														
IM V18 with protective cover 1)	9	M2B		1	1	1	1	1	1	1	1	-	-	
IM B34	9	M2C		1	1	1	1	1	1	1	✓	-	-	
												1PF	P4 (cast	t-iron)

			IFF	4 (Ca	St-II OI	')			
Without flange									
IM V5 without protective cover 3)	9	M1D	-	-	-	-	-	-	√ ⁵⁾ (
IM V6 ³⁾	9	M1E	_	-	-	-	-	-	√ ⁵⁾ (
IM V5 with protective cover 1) 3)	9	M1F	1	1	1	1	1	1	✓ ⁵⁾ •
With flange (acc. to DIN E	N 5034	7)							
IM V3 ⁴⁾	9	M1G	1	1	1	1	1	1	

Without additional charge 0 With additional charge

Not possible

- 1) The "Second shaft extension" option, order code K16 is not possible.
- For frame sizes 180 M to 225 M, motors 1LA5/1PP5 can be supplied with two additional eyebolts; state Order No. suffix "Z" and order code K32.
- If motors of frame sizes 180 M to 315 L are mounted on the wall, it is recommended that the motor feet are supported.
- ⁴⁾ Motors 1LG4 of frame sizes 225 S to 315 L are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be relocated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.
- ⁵⁾ 60 Hz version is possible on request.

Special versions

Options

Options or order codes (supplement -Z is required)

Additional identification code **-Z** with order code and plain text if required Special versions Motor type frame size

0-16	la abanata	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in po	le-cnangin	g version			1LA	7 (alun	ninum)				1LA5	i (alu-				
						(,				minu					
Motor protection																
Motor protection with PTC ther- mistors with 3 embedded tem- perature sensors for tripping 1)	A11				✓	1	1	1	✓	✓	1	1				
Motor protection with PTC ther- mistors with 6 embedded tem- perature sensors for tripping and alarm ¹⁾	A12				✓	✓	1	1	1	1	1	1				
Motor temperature detection with embedded temperature sensor KTY 84-130 1)	A23				✓	✓	1	✓	✓	1	1	1				
Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 1)	A25				✓	✓	✓	✓	✓	✓	1	✓				
Temperature detectors for tripping 1)	A31				✓	1	1	1	1	✓	1	✓				
Installation of 3 PT 100 resistance thermometers 1)	A60				-	-	1	✓	✓	1	1	✓				
Motor connection and connection	on box															
Connection box on RHS	K09				1	1	1	1	1	1	1	1				
Connection box on LHS	K10				✓	✓	1	✓	✓	1	1	1				
One cable gland, metal	K54				✓	✓	✓	1	✓	✓	1	✓				
Cable gland, maximum configuration	K55				1	1	1	1	✓	1	1	✓				
Rotation of the connection box through 90°, entry from DE	K83				1	✓	✓	✓	✓	✓	1	✓				
Rotation of the connection box through 90°, entry from NDE	K84				1	✓	✓	✓	✓	✓	1	✓				
Rotation of connection box through 180°	K85				✓	✓	0	0	0	0	✓	✓				
Next larger connection box	L00				-	-	-	-	-	-	1	✓				
External earthing	L13				✓	✓	1	✓	✓	1	1	1				
3 cables protruding, 0.5 m long ²⁾	L44				✓	✓	1	✓	✓	1	0. R.	O. R.				
3 cables protruding, 1.5 m long ²⁾	L45				✓	✓	✓	✓	✓	✓	0. R.	0. R.				
6 cables protruding, 0.5 m long ²⁾	L47				✓	✓	✓	✓	✓	1	O. R.	O. R.				
6 cables protruding, 1.5 m long ²⁾	L48				✓	✓	✓	✓	✓	✓	1	✓				
6 cables protruding, 3 m long ²⁾	L49				✓	✓	1	✓	✓	1	1	1				
Connection box on NDE	M64				1	✓	/	✓	✓	✓	1	✓				
Terminal strip for main and auxiliary terminals	M69				1	✓	-	-	-	-	-	-				
Windings and insulation																
Temperature class 155 (F), used acc. to 155 (F), with service factor (SF)	C11				✓	1	1	1	1	1	1	1				
Temperature class 155 (F), used acc. to 155 (F), with increased output	C12				1	1	1	1	1	1	1	1				
Temperature class 155 (F), used acc. to 155 (F), with increased coolant temperature	C13				✓	✓	1	1	✓	1	1	1				
Temperature class 180 (H) at rated output and max. CT 60 °C ³⁾	C18				1	1	1	1	✓	1	1	✓				

Special versions	Additional	Moto	r type	frame :	size											
	identifica- tion code -Z with order															
	code and plain text if required															
		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors	in pole-changing vers	ion														

	plain text if required															
	ii required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in po	le-changing	g version														
					1LA7	7 (alum	inum)				1LA5 minu	i (alu-				
Windings and insulation (continu	ued)											,				
Increased air humidity/tempera- ture with 30 to 60 g water per m ³ of air	C19				✓	1	1	1	1	1	1	1				
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 %	C22				1	1	1	√	1	1	1	1				
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 %	C23				✓	1	1	✓	✓	✓	✓	1				
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 %	C24				✓	1	1	✓	✓	✓	✓	1				
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 %	C25				✓	1	1	✓	✓	✓	1	✓				
Increased air humidity/temperature with 60 to 100 g water per m ³ of air	C26				✓	1	1	✓	✓	✓	✓	1				
Temperature class 155 (F), used acc. to 130 (B), with increased coolant temperature and/or site altitude	y50 • and specified output, CT°C or SA m above sea level				√	√	✓	√	√	√	V	✓				
Temperature class 155 (F), used acc. to 155 (F), other requirements	Y52 ● and specify output, CT°C or SA m above sea level				✓	1	√	√	√	√	√	√				
Colors and paint finish																
Special finish in RAL 7030 stone gray						_										
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y54 • and special finish RAL				✓	1	√	√	√	√	√	√				
Special finish in special RAL colors: For RAL colors, see "Special finish in special RAL colors" on Page 0/19	Y51 • and special finish RAL				1	1	1	✓	1	1	1	1				
Sea air resistant special finish	M94				O. R.	0. R.	0. R.	O. R.	0. R.	0. R.	0. R.	0. R.				
Unpainted (only cast iron parts primed)	K23				0	0	0	0	0	0	0	0				
Unpainted, only primed	K24				1	/	1	1	1	/	1	1				

Special versions																
Special versions	Additional identification code -Z with order code and plain text	Moto	or type f	rame s	ize											
	if required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in po	le-changin															
					1LA7	7 (alun	ninum)				1LA5 minu	(alu- im)				
Modular technology - Basic ver	rsions ⁴⁾											,				
Mounting of separately driven fan	G17				-	-	1	1	1	1	1	1				
Mounting of brake ⁵⁾	G26				1	1	1	1	1	1	1	1				
Mounting of 1XP8 001-1 (HTL) rotary pulse encoder	H57				✓	1	✓	✓	1	1	1	1				
Mounting of 1XP8 001-2 (TTL)	H58				1	✓	1	1	1	✓	1	1				
rotary pulse encoder Modular technology – Combina	tions of basic	versions 4)														
Mounting of separately driven fan and 1XP8 001-1 rotary pulse encoder	H61				-	-	1	1	1	1	1	1				
Mounting of brake and 1XP8 001-1 rotary pulse encoder 5)	H62				-	-	1	1	1	1	1	1				
Mounting of brake and sepa- rately driven fan	H63				-	-	✓	1	1	1	1	✓				
Mounting of brake, separately driven fan and 1XP8 001-1 rotary pulse encoder 5)	H64				-	-	1	1	1	1	1	1				
Mounting of separately driven fan and 1XP8 001-2 rotary pulse encoder	H97				-	-	1	1	1	1	1	1				
Mounting of brake and 1XP8 001-2 rotary pulse encoder ⁵⁾	H98				-	-	1	1	1	1	1	1				
Mounting of brake, separately driven fan and 1XP8 001-2 rotary pulse encoder 5)	H99				-	-	1	1	1	1	1	1				
Modular technology - Additiona	al versions															
Brake supply voltage 24 V DC	C00				1	√	1	√	√	√	1	√				
Brake supply voltage 400 V AC Mechanical manual release of the	C01				1	1	1	1	1	1	1	1				
brake with operating lever	1102							Ť				_				
Special technology 4)	1145						,									
Prepared for mounting MMI ⁶⁾ Mounting of LL 861 900 220	H15 H70				_		1	1	1		-	- /				
rotary pulse encoder																
Mounting of HOG 9 D 1024 I rotary pulse encoder	H72				_	_	√	✓	✓	√	1	✓				
Mounting of HOG 10 D 1024 I rotary pulse encoder	H73				-	-	✓	✓	✓	✓	/	✓				
Prepared for mounting LL 861 900 220	H78				-	-	✓	✓	✓	✓	1	✓				
Prepared for mounting HOG 9 D 1024 I	H79				-	-	✓	✓	✓	✓	1	✓				
Prepared for mounting HOG 10 D 1024 I	H80				-	-	1	1	1	1	1	1				
Mechanical design and degrees Drive-end (DE) seal for flange-	of protection K17	1			1	./	./	/	1	1	1	1				
mounting motors with oil resistance to 0.1 bar Not possible for IM V3 type	KI7				•	•	v	•	•	•		•				
of construction With two additional eyebolts	K32				_	_	-	_	-	_	1	√				
for IM V1/IM V3									,	,						
IP65 degree of protection 7) IP56 degree of protection	K50 K52				1	✓ ✓	✓ ✓	<u>/</u>	✓ ✓	✓ ✓	√ ✓	1				
IP56 degree of protection (non-heavy-sea) ⁸⁾																
Vibration-proof version	L03				1	✓	√	<u>/</u>	✓	✓	1	√				
Condensation drainage holes ⁹⁾ Non-rusting screws (externally)	L12 M27				1	✓ ✓	1	✓ ✓	✓ ✓	✓ ✓	√ ✓	✓ ✓				
Mechanical protection for encoder ¹⁰⁾	M68				1	1	✓ ✓	1	1	1	1	1				
encoder 10)																

For legend and footnotes, see Page 7/38.

Special versions

													- Sh	ecia	ver	sions
Special versions	Additional identification code -Z with order	Mote	or type f	rame s	ize											
	code and plain text if required															
Colf ventilated matera in no	ala abanain	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in po	pie-changing	y version			1LA	7 (alun	ninum)				1LA5	5 (alu- im)				
Coolant temperature and site al	ltitude											Í				
Coolant temperature -40 to +40 °C	D03				1	1	✓	1	1	✓	1	✓				
Coolant temperature -30 to +40 °C	D04				✓	1	1	1	1	✓	1	1				
Designs in accordance with sta	ndards and s	pecifications	;													
CCC China Compulsory Certification ¹¹⁾	D01				✓	✓	✓	✓	-	-	-	-				
Electrical according to NEMA MG1-12	D30				✓	✓	✓	✓	✓	✓	1	✓				
Design according to UL with "Recognition Mark" 12)	D31				✓	✓	✓	✓	✓	✓	1	✓				
Canadian regulations (CSA) 13)	D40				/	✓	✓	/	✓	✓	1	✓				
PSE Mark Japan ¹⁴⁾	D46				1	1	/	/	✓	-	-	-				
Bearings and lubrication Measuring nipple for SPM shock pulse measurement for bearing inspection ¹⁵⁾	G50				-	-	1	✓	1	1	1	1				
Bearing design for increased cantilever forces	K20				-	-	1	1	1	1	1	1				
Regreasing device ¹⁵⁾	K40				_	-	/	1	1	/	1	/				
Located bearing DE	K94				1	1	1	1	✓	✓	1	1				
Located bearing NDE	L04				✓	✓	✓	✓	✓							
Balance and vibration quantity																
Vibration quantity A																
Vibration quantity B	K02				✓	✓	✓	✓	✓	✓	1	✓				
Full key balancing	L68				✓	✓	✓	✓	✓	✓	1	✓				
Balancing without key	M37				✓	✓	✓	✓	✓	✓	1	1				
Shaft and rotor Concentricity of shaft extension,	K04				1	1	1	1	1	1	1	/				
coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors ¹⁶⁾																
Second standard shaft extension					✓	✓	✓	✓	✓	✓	/	✓				
Shaft extension with normal dimensions without featherkey way	K42				1	1	✓	1	1	1	1	1				
Concentricity of shaft extension in accordance with DIN 42955 Tolerance R	L39				1	1	1	1	1	1	1	1				
Standard shaft made of non-rusting steel	M65				1	1	✓	✓	1	1	1	1				
Non-standard cylindrical shaft extension ¹⁷⁾	Y55 • and identification code				1	1	1	✓	1	1	1	1				
Heating and ventilation																
Fan cover for textile industry	H17				/	<u>/</u>	✓	✓	<u>/</u>	/	/	/				
Metal external fan 18)	K35				√	✓	✓	✓	✓	✓	/	✓				
Anti-condensation heaters for 230 V	K45				/	<i>\</i>	<i>\</i>	✓ 	/	<i>\</i>	/	<i>\</i>				
Anti-condensation heaters for 115 V	K46				✓	1	✓	✓	✓	✓	1	1				
Rating plate and extra rating plate										,		,				
Second lubricating plate, supplied loose	B06				_	-		✓ 	<i>\</i>	<i>'</i>	1	<i>\</i>				
Second rating plate, loose	K31 Y80 • and				1	1	1	1	1	1	1	√				
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identifica- tion code				•	,	,			,	,	1				
Extra rating plate with identification code	Y82 • and identification code				1	1	1	1	1	1	1	1				
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code				1	1	1	✓	1	1	1	1				

For legend and footnotes, see Page 7/38.

Fan motors

Special versions

Special versions Additional Motor type frame size identification code -Z with order code and plain text if required 100 112 132 Self-ventilated motors in pole-changing version 1LA5 (alu-1LA7 (aluminum) minum) Packaging, safety notes, documentation and test certificates 0 0 Without safety and commissio-B00 0 0 0 0 ning note. Customer's declara tion of renouncement required With one safety and startup guide B01 0 0 0 0 0 0 0 per box pallet Acceptance test certificate 3.1 according to EN 10204 Operating instructions German/ **B23** English enclosed in print

Standard version

Type test with heat run for horizontal motors, with acceptance

Connected in star for dispatch Connected in delta for dispatch

- Without additional charge 0
- This order code only determines the price of the version Additional plain text is required.

L99

IEC Squirrel-Cage Motors

- O. R. Possible on request
- With additional charge
- Not possible

Wire-lattice pallet

- Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended. For pole-changing motors with separate windings, the number of temperature sensors must be doubled (order code **A11**, price of **A12** or order code A12, price available on request).
- In combination with the PTC thermistor option or anti-condensation heating option, please inquire before ordering
- Cannot be used for motors in UL version (order code D31). Cannot be used for motors according to CSA approval (order code **D40**) for motor series 1LA5 frame size 180 to 200. The grease lifetime specified in catalog part 0 "Introduction" refers to CT 40 °C. When the coolant temperature rises by 10 K, the grease lifetime or relubrication interval is halved.
- A second shaft extension is not possible. Please inquire for mounted brakes. The order codes listed cannot be combined within the various technologies nor with each other within the same technology system. This applies for:

 - Modular technologyBasic versions of "Modular technology"
 - Combination of special versions "Special technology"
- ⁵⁾ The standard brake supply voltage is 230 V AC, 50/60 Hz. Other brake supply voltages are possible with order codes C00 and C01.
- Converter mounting is possible for 230 VA/400 VY, please also specify Order No. of the MICROMASTER 411 according to Catalog DA 51.3.
- Not possible in combination with rotary pulse encoder HOG 9 D 1024l (order code **H72**, **H79**) and / or brake 2LM8 (used for motors up to and including frame size 225, order code **G26**).
- Not possible in combination with brake 2LM8 (used for motors up to and including frame size 225, order code G26).
- Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE for IP55, IP56 and IP65 degrees of protection. If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath.

10) Not necessary when a rotary pulse encoder is combined with a separately driven fan, because in this case the rotary pulse encoder is installed under the fan cover.

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- ¹¹⁾ CCC certification is required for
 - 2-pole motors ≤2.2 kW
 - 4-pole motors ≤1.1 kW
 - 6-pole motors ≤0.75 kW
 - 8-pole motors ≤0.55 kW
- 12) Possible up to 600 V max. Order with voltage code 9 and order code for voltage and frequency. The rated voltage is indicated on the rating plate.
- 13) Order with voltage code 9 and order code for voltage and frequency. The rated voltage is indicated on the rating plate.
- ¹⁴⁾ "Small power motors" with a rated output of up to 3 kW which are exported to Japan must bear the marking.
- ¹⁵⁾ Not possible when brake is mounted.
- ¹⁶⁾ Can be combined with deep-groove bearings of series 60..., 62.. and 63.. . Not possible with parallel roller bearings (e.g. bearings for increased cantilever forces, order code **K20**), brake or encoder mounting.
- 17) When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE The featherkeys are supplied in every case. For order codes Y55 and K16:
 - Dimensions D and DA ≤ internal diameter of roller bearing
 - (see dimension tables under "Dimensions")

 Dimensions E and EA ≤2 x length E (normal) of the shaft extension For an explanation of the order codes, see catalog part 0 "Introduction".
- 18) For 1LA5/6/7/9 motors and 1LG with metal external fan, converter-fed operation is permitted.

Special versions

Options or order codes (supplement -Z is required)

Special versions	Additional identification code -Z with order code and plain text if required	Moto	or type	frame :	size											
		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315

	plain text															
	if required	F.0	00	74	00	00	100	110	100	100	100	000	005	٥٥٥	000	015
Solf-ventilated meters in pol	o-changing	vorsion	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in pol	e-criariging	Version									11.0/	l (agat	iron)			
Motor protection											ILG-	l (cast-	ii Oii)			
Motor protection with PTC ther-	A11										,	,	,	,	,	,
mistors with 3 embedded tem- perature sensors for tripping 1)	All										•	Ť	ď	•	•	·
Motor protection with PTC ther-	A12										1	✓	1	/	1	1
mistors with 6 embedded tem- perature sensors for tripping and alarm 1)																
Motor temperature detection with	A23										1	/	1	/	1	1
embedded temperature sensor KTY 84-130 ¹⁾																
Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 1)	A25										/	/	1	/	1	1
Temperature detectors for tripping 1)	A31										1	✓	1	1	1	1
Installation of 3 PT 100 resistance thermometers 1)	A60										✓	1	1	1	1	1
Installation of 6 PT 100 resistance thermometers in stator winding 1)	A61										1	✓	✓	✓	1	1
Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings 1)	A72										1	√ ²⁾	1	1	✓	1
Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings 1)	A78										1	√ ²⁾	1	1	1	1
Installation of 2 PT 100 double screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings 1)	A80										1	√ ²⁾	1	1	✓	1
Motor connection and connection	n box															
Two-part plate on connection box	K06										_	✓	1	✓	✓	/
Connection box on RHS	K09										1	✓	1	✓	✓	1
Connection box on LHS	K10										1	✓	1	1	1	1
Connection box on top, feet screwed on	K11										1	1	1	1	1	1
Connection box in cast-iron version	K15										1	✓	✓			
One cable gland, metal	K54										✓	✓	✓	✓	✓	✓
Cable gland, maximum configuration	K55										1	√	√	√	✓	1
Rotation of the connection box through 90°, entry from DE	K83										1	√	√	√	√	✓
Rotation of the connection box through 90°, entry from NDE	K84										1	√	√	√	✓	1
Rotation of connection box through 180°	K85										1	√	√	√	√	√
Next larger connection box	L00										✓	<u>/</u>	✓	✓	✓	✓
Undrilled entry plate	L01										0	0	0	0	0	0
External earthing	L13															
6 cables protruding, 1.5 m long 3)	L48										1	✓	✓		O. R.	
6 cables protruding, 3 m long 3)	L49										1	✓	✓		O. R.	
Protruding cable ends – right side ^{3) 4)}	L51											O. R.			O. R.	
Protruding cable ends – left side ^{3) 4)}	L52												. O. R.		O. R.	O. R
Auxiliary connection box 1XB3 020	L97										1	1	✓	1	1	✓

Special versions	Additional identification code -Z with order code and		Moto	r type	frame	size											
	plain text if required		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in pole	e-changing	versio		03	7 1	00	90	100	112	132	100	100	200	223	230	200	313
Motor connection and connection	hov (continu	iod)										1LG4	4 (cast	-iron)			
Motor connection and connection Stud terminal for cable connection, accessories pack (3 items)		ieu)										-	-	-	1	1	1
Saddle terminal for connection without cable lug, accessories pack (6 items)	M47											-	-	-	1	1	1
Windings and insulation																	
Temperature class 155 (F), used acc. to 155 (F), with service factor (SF)	C11											1	1	1	1	1	✓
Temperature class 155 (F), used acc. to 155 (F), with increased output 5)	C12											1	1	1	1	/	<i>'</i>
Temperature class 155 (F), used acc. to 155 (F), with increased coolant temperature	C13											✓	✓	1	✓	1	✓
Temperature class 180 (H) at rated output and max. CT 60 °C ⁶⁾	C18											1	1	1	✓	✓	✓
Increased air humidity/tempera- ture with 30 to 60 g water per m ³ of air	C19											✓	✓	1	1	1	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 % 5)	C22											✓	✓	1	1	1	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 % 5)	C23											✓	✓	1	1	1	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 % 5)	C24											1	1	1	1	1	✓
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 %	C25											1	1	1	1	1	1
Increased air humidity/temperature with 60 to 100 g water per m ³ of air	C26											1	1	1	1	1	1
Temperature class 155 (F), used acc. to 130 (B), with a higher coolant temperature and/or site altitude	Y50 ● and specified output, CT°C or SA m above sea level											✓	1	1	✓	√	√
Temperature class 155 (F), used acc. to 155 (F), other requirements	Y52 ● and specify output, CT °C or SA m above sea level											√	✓	1	1	√	√
Colors and paint finish													_	_	_	_	_
Standard finish in RAL 7030 stone gray																	
Standard finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y53 • and standard finish RAL											√	<i>,</i>	<i>,</i>	<i>\</i>	/	/
Special finish in RAL 7030 stone gray	K26											1	1	1	1	1	1

Special versions	Additional identification code -Z with order code and	Moto	or type	frame :	size											
	plain text if required	50	00	7.1	00	00	100	440	400	400	400	000	005	050	000	045
Self-ventilated motors in pole	e-changing	version 56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
											1LG4	l (cast-	iron)			
Colors and paint finish (continued	l)															
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y54 • and special finish RAL										✓	✓	✓	√	✓ 	√
Special finish in special RAL colors: For RAL colors, see "Spe- cial finish in special RAL colors" on Page 0/19	Y51 • and special finish RAL										✓	/	1	1	1	1
Offshore special finish	M91										1	/	/	/	/	1
Sea air resistant special finish	M94										O. R.	O. R.	O. R.	O. R.	O. R.	O. R.
Unpainted	K23										0	0	0	0	0	0
(only cast iron parts primed)																
Unpainted, only primed	K24										✓	✓	✓	✓	✓	1
Modular technology – Basic vers	ions ⁷⁾															
Mounting of separately driven fan ⁸⁾	G17										1	1	1	✓	1	✓
Mounting of brake 8) 9)	G26										1	1	1	1	1	
Mounting of 1XP8 001-1 (HTL)	H57										1	1	1	,	1	1
rotary pulse encoder																
Mounting of 1XP8 001-2 (TTL) rotary pulse encoder	H58	_									✓	√	√	√	1	1
Modular technology - Combination	ons of basic	versions ⁷⁾														
Mounting of separately driven fan and 1XP8 001-1 rotary pulse encoder	H61										1	1	1	1	1	1
Mounting of brake and 1XP8 001-1 rotary pulse encoder 9)	H62										1	1	✓	/	1	1
Mounting of brake and separately driven fan 8) 9)	H63										1	1	1	1	1	/
Mounting of brake, separately driven fan and 1XP8 001-1 rotary pulse encoder ⁹⁾	H64										1	/	/	1	1	1
Mounting of separately driven fan and 1XP8 001-2 rotary pulse encoder	H97										1	1	1	1	1	1
Mounting of brake and 1XP8 001-2 rotary pulse encoder	H98										1	1	✓	1	1	✓
Mounting of brake, separately driven fan and 1XP8 001-2 rotary pulse encoder 9)	H99										1	1	1	1	1	✓
Modular technology - Additional	versions															
Brake supply voltage 24 V DC	C00										✓	✓	1	✓	1	✓
Brake supply voltage 400 V AC	C01										1	✓	✓	✓	1	✓
Mechanical manual relase of the brake with operating lever	K82										✓	1	✓	1	✓	1
Special technology 7)																
Mounting of LL 861 900 220 rotary pulse encoder	H70										1	1	1	1	1	1
Mounting of HOG 9 D 1024 I rotary pulse encoder	H72										1	✓	1	✓	1	1
Mounting of HOG 10 D 1024 I rotary pulse encoder	H73										1	✓	1	1	1	1
Prepared for mounting LL 861 900 220	H78										✓	✓	✓	✓	✓	✓
Prepared for mounting HOG 9 D 1024 I	H79										✓	1	1	1	1	1
Prepared for mounting HOG 10 D 1024 I	H80										1	1	1	1	1	1

					-											
Special versions	Additional identification code -Z with order	Ν	otor type	e frame	size											
	code and plain text															
	if required	_	0 00	74	00	00	100	440	400	100	400	000	005	050	000	045
Self-ventilated motors in pole	e-changing	version 5	6 63	71	80	90	100	112	132	160	180	200	225	250	280	315
Sen-ventuated motors in por	c-criainging	VCISIOII									1LG4	4 (cast	-iron)			
Mechanical design and degrees of	of protection															
Drive-end seal for flange- mounting motors with oil resistance to 0.1 bar (not possible	K17										1	✓	✓	✓	1	✓
for IM V3 type of construction) IP65 degree of protection ¹⁰⁾	K50										1	/	/	/		/
IP56 degree of protection (non-heavy-sea) 11)	K52										1	1	1	1	1	1
Condensation water holes ¹²⁾	L12															
Non-rusting screws (externally)	M27										1	✓	/	/	1	✓
Earth brushes for converter-fed operation	M44										-	-	-	-	O. R.	O. R.
Mechanical protection for encoder ¹³⁾	M68										1	1	1	1	1	✓
Coolant temperature and site alti																
Coolant temperature -50 to +40 °C	D02										1	√	✓	✓	√	√
Coolant temperature -40 to +40 °C	D03										✓	√	✓	✓	√	√
Coolant temperature -30 to +40 °C	D04										1	1	1	1	1	/
Designs in accordance with stand	•	ecification	าร												_	
Electrical according to NEMA MG1-12	D30										1	√	<i></i>	✓	√	√
Design according to UL with "Recognition Mark" 14)	D31										/	/	/	<i>'</i>		✓
Canadian regulations (CSA) 15)	D40										1	/	/	1	1	✓
Bearings and lubrication	G50										1	1	,	,	1	,
Measuring nipple for SPM shock pulse measurement for bearing inspection	Gou										•	•	•	/	•	1
Bearing design for increased cantilever forces ¹⁶⁾	K20										1	1	1	1	1	1
Special bearing for DE and NDE, bearing size 63	K36										✓	✓	✓	✓	_	
Regreasing device	K40										1	✓	✓	✓		
Located bearing DE	K94										√	√	✓	✓	✓	✓
Located bearing NDE	L04															
Insulated bearing cartridge	L27										-	_	1	1	/	1
Balance and vibration quantity Vibration quantity A											_	_	_	_	_	_
Vibration quantity B	K02										/	<u> </u>		<u> </u>		<u> </u>
Full key balancing	L68										1	/	/	1	1	1
Balancing without key	M37										1	1	/	/	1	1
Shaft and rotor																
Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors ¹⁷⁾	K04										✓	1	1	1	√	1
Second standard shaft extension	K16										1	✓	1	1	1	1
Shaft extension with standard dimensions without featherkey way	K42										1	✓	1	1	1	1
Concentricity of shaft extension in accordance with DIN 42955 Tolerance R	L39										1	1	1	1	1	1
Non-standard cylindrical shaft extension ¹⁸⁾	Y55 • and identification code										1	1	1	1	1	1

Special versions	Additional identification code -Z with order code and plain text if required	Mot	or type	frame s	size											
		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in pole	e-changing	version														
											1LG4	l (cast-	iron)			
Heating and ventilation																
Metal external fan 19)	K35										1	1	1	/	1	1
Anti-condensation heaters for 230 V	K45										1	1	1	1	1	✓
Anti-condensation heaters for 115 V	K46										✓	1	1	✓	1	✓
Sheet metal fan cover	L36										1	1	1	/	1	1
Separately driven fan with non-standard voltage and/or frequency	Y81 • and identification code										-	-	1	1	1	✓
Rating plate and extra rating plate	es															
Second lubricating plate, supplied loose	B06										✓	✓	✓	✓	✓	1
Second rating plate, loose	K31										1	1	/	/	/	1
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification code										1	1	1	1	1	1
Extra rating plate with identification code	Y82 • and identification code										1	1	1	1	1	1
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code										1	1	1	1	1	1
Packaging, safety notes, docume	ntation and te	est certificat	es													
Acceptance test certificate 3.1 according to EN 10204	B02										✓	1	1	✓	1	✓
Operating instructions German/ English enclosed in print	B23										✓	1	1	✓	✓	✓
Type test with heat run for horizontal motors, with acceptance	F83										1	1	1	1	1	✓
Connected in star for dispatch	M32										1	/	/	/	/	1
Connected in delta for dispatch	M33										1	✓				

- Standard version
- Without additional charge
- williout additional charge
 This order code only determines the price of the version Additional plain text is required.
 O. R. Possible on request
 With additional charge
 Not possible

Fan motors

- Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended. For pole-changing motors with separate windings, the number of temperature sensors must be doubled (order code **A11**, price of **A12** or order code A12, price available on request)
- ²⁾ PT 100 bearing monitoring only possible at drive end (DE).
- In combination with the PTC thermistor option or anti-condensation heating option, please inquire before ordering
- Only possible in combination with order code L44 to L49 or length specification in plain text.
- Only the 50 Hz data are specified on the rating plate.
- Cannot be used for motors in UL version (order code D31) or CSA approval (order code **D40**). The grease lifetime specified in catalog part 0 "Introduction" refers to CT 40 °C. When the coolant temperature rises by 10 K, the grease lifetime or relubrication interval is halved
- A second shaft extension is not possible. Please inquire for mounted brakes. The order codes listed cannot be combined within the various technologies nor with each other within the same technology system. This applies for:

 - Modular technology Basic versions of "Modular technology"
 - Combination of special versions "Special technology"
- For 1LG4/1LG6 motors, order codes **G17**, **G26** and **H63** frame size 225 and above can also be combined with all rotary pulse encoders in the "Special technology" range.
- The standard brake supply voltage is 230 V AC, 50/60 Hz. Other brake supply voltages are possible with order codes ${\bf C00}$ and ${\bf C01}$.
- Not possible in combination with rotary pulse encoder HOG 9 D 1024l (order code H72, H79) and / or brake 2LM8 (used for motors up to and including frame size 225, order code G26).
- 11) Not possible in combination with brake 2LM8 (used for motors up to and including frame size 225, order code G26).

- 12) Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE (IP55, IP56, IP65). If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath.
- 13) Not necessary when a rotary pulse encoder is combined with a separately driven fan, because in this case the rotary pulse encoder is installed under
- $^{14)}$ Possible up to 600 V max. Order with voltage code ${\bf 9}$ and order code for voltage and frequency. The rated voltage is indicated on the rating plate.
- $^{15)}$ Order with voltage code ${\bf 9}$ and order code for voltage and frequency. The rated voltage is indicated on the rating plate.
- ¹⁶⁾ Bearings for increased cantilever forces at vibration quantity level B on request for 1LG4 motors. Not possible for 1LG4 motors in the combination 'Concentricity of the shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors"
- $^{17)}$ Can be combined with deep-groove bearings of series 60.., 62.. and 63.. Not possible with parallel roller bearings (e.g. bearings for increased cantilever forces, order code K20).
- When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by way is positioned certifially on the shart extension. The length is defined by the manufacturer normatively. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The featherkeys are supplied in every case. For order codes Y55 and K16:
 - Dimensions D and DA ≤ internal diameter of roller bearing

 - (see dimension tables under "Dimensions")

 Dimensions E and EA ≤2 x length E (normal) of the shaft extension

 For an explanation of the order codes, see catalog part 0 "Introduction".
- 19) For 1LA5/6/7/9 motors and 1LG with metal external fan, converter-fed operation is permitted

Special versions

Options or order codes (supplement -Z is required)

Optionio di diddi dodi	50 (00pp:0:::0::: = 10 :	<u> </u>
Special versions	Additional identification code -Z with order code and plain text if required	Motor type frame size

	plain text															
	if required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Forced-air cooled motors w	ithout exter				00	30	100	112	102	100	100	200	225	250	200	313
				7 (alum	ninum)						1PP5	(alu-				
				. (,						minu					
Motor protection																
Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping 1)	A11		✓	✓	✓	1	1	1	1	√	1	√				
Motor protection with PTC ther- mistors with 6 embedded tem- perature sensors for tripping and alarm ¹⁾	A12		✓	/	<i>\(\)</i>	1	1	/	/	<i>y</i>	V	<i>y</i>				
Motor temperature detection with embedded temperature sensor KTY 84-130 ¹⁾	A23		1	1	1	1	1	1	1	1	1	1				
Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 ¹⁾	A25		✓	✓	✓	✓	✓	✓	✓	✓	V	✓				
Temperature detectors for tripping 1)	A31		1	1	1	1	1	1	1	1	1	1				
Installation of 3 PT 100 resistance thermometers 1)	A60		-	-	-	-	1	1	✓	1	1	1				
Motor connection and connection	on box															
ECOFAST motor plug Han-Drive 10e for 230 VΔ/400 VY ²⁾	G55		1	1	✓	1	1	✓	✓	-	-	-				
ECOFAST motor plug EMC Han- Drive 10e for 230 VΔ/400 VY 3)	G56		1	1	✓	1	✓	1	✓	-	-	-				
Connection box on RHS	K09		-	-	✓	1	1	1	/	✓	1	✓				
Connection box on LHS	K10		_	-	✓	/	1	/	✓	✓	1	✓				
One cable gland, metal	K54		1	✓	✓	/	1	1	✓	✓	1	✓				
Rotation of the connection box through 90°, entry from DE	K83		1	1	✓	1	1	✓	✓	✓	1	✓				
Rotation of the connection box through 90°, entry from NDE	K84		1	✓	✓	1	✓	✓	✓	1	1	1				
Rotation of connection box through 180°	K85		1	1	✓	1	0	0	0	0	1	1				
Next larger connection box	L00		-	-	-	-	-	-	-	-	1	✓				
External earthing	L13		1	/	/	1	1	/	/	✓	1	✓				
3 cables protruding, 0.5 m long 4)	L44		1	✓	✓	/	1	1	✓	✓	O. R.	0. R.				
3 cables protruding, 1.5 m long 4)	L45		1	1	✓	1	1	✓	✓	✓	O. R.	0. R.				
6 cables protruding, 0.5 m long 4)	L47		1	/	✓	1	1	/	/	✓	O. R.	0. R.				
6 cables protruding, 1.5 m long 4)	L48		1	1	✓	1	1	/	/	✓	1	✓				
Connection box on NDE	M64		1	✓	✓	✓	1	1	✓	✓	1	✓				
Terminal strip for main and auxiliary terminals	M69		1	1	1	1	-	-	-	-	-	-				
Windings and insulation																
Temperature class 155 (F), used acc. to 155 (F), with service factor (SF)	C11		1	1	✓	1	1	1	1	✓	✓	✓				
Temperature class 155 (F), used acc. to 155 (F), with increased output	C12		1	1	1	1	1	1	1	1	1	✓				
Temperature class 155 (F), used acc. to 155 (F), with increased coolant temperature	C13		1	1	1	1	1	√	1	1	1	1				
Temperature class 180 (H) at rated output and max. CT 60 $^{\circ}$ C $^{5)}$	C18		1	1	1	1	1	1	1	1	1	1				

Special versions																
Special versions	Additional identification code -Z with order code and plain text	Motor	type fr	rame si	ze											
	if required															
Favord six applied western w	ith and anton	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Forced-air cooled motors w	itnout exter	nai tan and									4005	/=l				
			IPP/	(alumi	inum)						1PP5 minu					
Windings and insulation (continu	ued)											Í				
Increased air humidity/tem- perature with 30 to 60 g water per m ³ of air	C19		✓	1	1	1	1	1	1	1	1	1				
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 %	C22		✓	1	1	1	1	1	1	1	1	✓				
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 %	C23		1	1	1	1	1	1	1	1	1	1				
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 %	C24		✓	1	1	1	1	1	1	1	1	1				
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 %	C25		✓	1	1	1	1	1	1	1	1	1				
Increased air humidity/temperature with 60 to 100 g water per m ³ of air	C26		✓	1	1	1	1	1	1	1	1	1				
Temperature class 155 (F), used acc. to 130 (B), with a higher coolant temperature and/or site altitude	Y50 • and specified output, CT °C or SA m above sea level		√	✓	1	1	✓	1	✓	✓	1	✓				
Temperature class 155 (F), used acc. to 155 (F), other requirements	Y52 • and specified output, CT °C or SA m above sea level		√	1	1	1	1	V	✓	1	1	✓				
Colors and paint finish																
Special finish in RAL 7030 stone gray			_	_			0	_		_						
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y54 • and special finish RAL		✓	/	✓	✓	✓	/	/	✓	√	√				
Special finish in special RAL colors: For RAL colors, see "Special finish in special RAL colors" on Page 0/19	Y51 • and special finish RAL		✓	1	✓	✓	1	✓	✓	✓	✓	1				
Sea air resistant special finish	M94		O. R.		O. R.	O. R.	O. R.	O. R.	0. R.		O. R.	O. R.				
Unpainted (only cast iron parts primed)	K23		0	0	0	0	0	0	0	0	0	0				
Unpainted, only primed	K24		1	1	1	1	1	1	1	1	1	1				
Mechanical design and degrees	of protection	1														
Drive-end seal for flange- mounting motors with oil resistance to 0.1 bar Not possible for IM V3 type of construction	K17		1	1	✓	✓	1	✓	✓	1	✓	1				
With two additional eyebolts for IM V1/IM V3	K32		-	-	-	-	-	-	-	-	✓	✓				
IP65 degree of protection	K50		1	1	/	/	1	/	/	1	1	/				
IP56 degree of protection (non-heavy-sea)	K52		1	1	✓	✓	1	1	✓	1	✓	✓				
Vibration-proof version	L03		1	1	1	1	1	/	1	1	1	1				
Condensation drainage holes 6)	L12		1	✓	✓	✓	✓	1	✓	✓	1	✓				
Non-rusting screws (externally)	M27		1	1	/	/	/	1	1	✓	1	/				

Spe	cial :	versi	ons
Opc	olul.	10101	0110

Special versions	Additional identification code -Z with order code and plain text	Moto	r type	frame s	size											
	if required	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Forced-air cooled motors w	vithout exter															
				7 (alun	ninum)						1PPs minu	ī (alu- im)				
Coolant temperature and site al	titude															
Coolant temperature -40 to +40 °C	D03		1	1	✓	✓	✓	✓	✓	✓	1	✓				
Coolant temperature –30 to +40 °C	D04		1	1	1	✓	1	✓	✓	✓	1	✓				
Designs in accordance with sta	ndards and sp	ecifications														
Design according to UL with "Recognition Mark" 7)	D31		✓	1	✓	1	✓	✓	✓	1	1	✓				
Canadian regulations (CSA) 8)	D40		1	✓	1	1	1	1	1	✓	1	1				
PSE Mark Japan 9)	D46		1	1	1	1	1	1	1	-	-	-				
Bearings and lubrication																
Measuring nipple for SPM shock pulse measurement for bearing inspection	G50		-	-	-	-	✓	✓	✓	1	1	1				
Bearing design for increased cantilever forces	K20		-	-	-	-	✓	✓	✓	✓	1	✓				
Regreasing device	K40		_	-	-	-	1	✓	✓	✓	1	✓				
Located bearing DE	K94		1	✓	✓	✓	1	✓	✓	✓	1	✓				
Located bearing NDE	L04		1	1	✓	1	1	✓	1	-	_	_				
Balance and vibration quantity																
Vibration quantity A																
Vibration quantity B	K02		1	✓	✓	✓	1	✓	✓	✓	1	1				
Full key balancing	L68		1	✓	✓	✓	1	✓	✓	✓	1	✓				
Balancing without key	M37		1	✓	✓	1	1	1	1	✓	1	1				
Shaft and rotor																
Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors ¹⁰)	K04		✓	1	1	1	/	✓	√	/	1	√				
Second standard shaft extension	K16		1	/	1	1	1	1	1	/	1	/				
Shaft extension with standard dimensions without featherkey	K42		1	1	1	/	1	1	1	1	1	1				
Concentricity of shaft extension in accordance with DIN 42955	L39		1	1	1	1	1	1	1	1	1	1				
Tolerance R Standard shaft made of non-rusting steel	M65		_	-	√	1	√	1	1	√	1	√				
Non-standard cylindrical shaft extension 11)	Y55 • and identification code		✓	1	1	1	1	1	1	1	1	1				
Heating and ventilation																
Anti-condensation heaters for 230 V	K45		1	1	✓	1	1	1	1	✓	1	✓				
Anti-condensation heaters for 115 V	K46		✓	1	✓	1	1	1	1	✓	1	✓				
Rating plate and extra rating pla	ates															
Second lubricating plate, supplied loose	B06		-	-	-	-	1	1	1	✓	1	✓				
Second rating plate, loose	K31		1	1	✓	1	✓	/	1	✓	1	/				
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification code		1	1	1	1	✓	1	1	1	1	1				
Extra rating plate with identification code	Y82 • and identification code		✓	1	1	1	1	1	1	1	1	1				
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code		1	1	1	1	1	1	1	1	1	1				

Fan motors

Special versions

Additional Special versions Motor type frame size identification code -Z with order code and plain text if required 100 132 Forced-air cooled motors without external fan and fan cover 1PP5 (alu-1PP7 (aluminum) minum) Packaging, safety notes, documentation and test certificates 0 0 0 Without safety and commissio-B00 0 0 0 ning note. Customer's declara tion of renouncement required With one safety and startup guide B01 0 0 0 0 0 0 0 per box pallet

Standard version

Connected in star for dispatch Connected in delta for dispatch

Acceptance test certificate 3.1 according to EN 10204

Operating instructions German/

English enclosed in print

motors, with acceptance

Wire-lattice pallet

O Without additional charge

Type test with heat run for vertical F83

 This order code only determines the price of the version – Additional plain text is required.

B23

L99

IEC Squirrel-Cage Motors

O. R. Possible on request

✓ With additional charge

Not possible

- 1) Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended.
- Only one sensor (temperature sensor or PTC thermistor) can be connected. Only possibilities are voltage code 1 with voltage of 230 VA/400 VY and special voltage with voltage code 9 and order code L1U (400 VA). The following order codes cannot be used in combination with the ECOFAST plugs, order code G55: A12, C02, C18, D31, D40, G50, H15, H17, H62, H63, H64, H90, H91, H92, H93, H94, H95, H98, H99, K04, K15, K16, K34, K35, K40, K45, K46, K52, K54, K82, L03, L44, L45, L47, L48, L49, L51, L52.
- Not possible for pole-changing motors. Only one sensor (temperature sensor or PTC thermistor) can be connected. Only possibilities are voltage code 1 with voltage of 230 VA/400 VY and special voltage with voltage code 9 and order code L1U (400 VA). The following order codes cannot be used in combination with the ECOFAST plugs, order code G56: A12, A23, A31, C00, C18, D31, D40, G50, H15, H17, H90, H91, H92, H93, H94, H95, K04, K15, K16, K34, K35, K40, K45, K46, K52, K54, K82, L03, L44, L45, L47, L48, L49, L51, L52.
- 4) In combination with the PTC thermistor option or anti-condensation heating option, please inquire before ordering.
- Cannot be used for motors in UL version (order code **D31**). Cannot be used for motors according to CSA approval (order code **D40**) for motor series 1PP7 frame size 180 to 200. The grease lifetime specified in catalog part 0 "Introduction" refers to CT 40 °C. When the coolant temperature rises by 10 K, the grease lifetime or relubrication interval is halved.

6) Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE for IP55, IP56 and IP65 degrees of protection. If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath.

0

- Possible up to 600 V max. The rated voltage is indicated on the rating plate without voltage range.
- The rated voltage is indicated on the rating plate without voltage range.
- "Small power motors" with a rated output of up to 3 kW which are exported to Japan must bear the marking.
- 10) Can be combined with deep-groove bearings of series 60.., 62.. and 63.. . Not possible with parallel roller bearings (e.g. bearings for increased cantilever forces, order code **K20**) brake or encoder mounting.
- 11) When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The featherkeys are supplied in every case. For order codes Y55 and K16:

 Dimensions D and DA ≤ internal diameter of roller bearing (see dimesnion tables under "Dimensions")

Dimensions E and EA ≤2 x length E (normal) of the shaft extension
 For an explanation of the order codes, see catalog part 0 "Introduction".

7

Special versions

Options or order codes (supplement -Z is required)

Special versions	Additional identification code -Z with order code and plain text	Moto	r type	frame s	size											
	if required															
		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315

	plain text															
	if required	EC	60	71	00	00	100	110	100	100	100	200	005	050	200	015
Forced-air cooled motors w	ithout extern	56 nal fan an	63 d fan c	71 over	80	90	100	112	132	160	180	200	225	250	280	315
Toroca an occica motors w	Tiriout exteri	iai iaii aii	a lan o	OVCI							1PP4	(cast-i	iron)			
Motor protection												(0001)	,			
Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping 1)	A11										1	✓	✓	✓	✓	✓
Motor protection with PTC ther- mistors with 6 embedded tem- perature sensors for tripping and alarm ¹⁾	A12										✓	1	1	1	✓	1
Motor temperature detection with embedded temperature sensor KTY 84-130 ¹⁾	A23										✓	✓	✓	✓	✓	√
Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 1)	A25										✓	✓	✓	✓	✓	✓
Temperature detectors for tripping											1	✓	✓	✓	✓	✓
Installation of 3 PT 100 resistance thermometers 1)											1	/	1	1	/	1
Installation of 6 PT 100 resistance thermometers in stator winding 1)											1	√	✓	✓	✓	✓
Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings 1)	A72										√	<i>\</i>	✓ 	√	1	1
Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings 1)	A78										✓	1	✓	1	✓	✓
Installation of 2 PT 100 double screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings 1)	A80										✓	1	1	1	✓	√
Motor connection and connection	on box															
Two-part plate on connection box											-	✓	✓	✓	✓	✓
Connection box on RHS	K09										✓	✓	✓	✓	✓	✓
Connection box on LHS	K10										✓	√	√	√	√	✓
Connection box on top, feet screwed on	K11										✓ ·	<i>'</i>	1	1	<i>'</i>	/
One cable gland, metal	K54										1	<u>/</u>	√	1	1	<u>/</u>
Cable gland, maximum configuration	K55										•	√	✓			•
Rotation of the connection box through 90°, entry from DE	K83										✓	✓	1	1	✓	1
Rotation of the connection box through 90°, entry from NDE	K84										✓	√	√	√	✓	✓
Rotation of connection box through 180°	K85										✓	√	√	√	√	√
Next larger connection box	L00										✓ _	<u>/</u>	<u>/</u>	<u>✓</u>	<u>/</u>	<u>/</u>
External earthing	L13											<u> </u>				
6 cables protruding, 1.5 m long ²⁾ 6 cables protruding, 3 m long ²⁾	L48 L49										√ ✓	1	1			O. R.
Protruding cable ends – right side ^{2) 3)}	L51										-	O. R.	-			
Protruding cable ends – left side ^{2/3})	L52										O. R.					
Auxiliary connection box 1XB3 020	L97										1	1	1	1	/	✓
Stud terminal for cable connection, accessories pack (3 items)	M46										-	-	-	1	✓	1
Saddle terminal for connection without cable lug, accessories pack (6 items)	M47										-	-	-	1	1	✓

Opecial versions																
Special versions	Additional identification code -Z with order code and plain text if required	Mo 56	tor type	frame s	size 80	90	100	112	132	160	180	200	225	250	280	315
Forced-air cooled motors w	ithout exter				- 00	00	100	112	102	100	100	200	220	200	200	010
											1PP4	(cast-	iron)			
Windings and insulation	011										,	,	,	,	,	,
Temperature class 155 (F), used acc. to 155 (F), with service factor (SF)	C11										•	•	•	/	/	•
Temperature class 155 (F), used acc. to 155 (F), with increased output ⁴⁾	C12										✓	✓	✓	✓	✓	√
Temperature class 155 (F), used acc. to 155 (F), with increased coolant temperature	C13										✓	1	1	1	1	1
Temperature class 180 (H) at rated output and max. CT 60 °C 5)	C18										1	/	/	1	1	1
Increased air humidity/tempera- ture with 30 to 60 g water per m ³ of air	C19										✓	1	1	1	1	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 %	C22										✓	1	1	1	1	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 %	C23										1	1	1	1	1	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 %	C24										1	1	1	1	1	1
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 %	C25										1	1	1	1	1	1
Increased air humidity/temperature with 60 to 100 g water per m ³ of air	C26										✓	1	1	1	1	1
Temperature class 155 (F), used acc. to 130 (B), with a higher coolant temperature and/or site altitude	Y50 • and specified output, CT°C or SA m above sea level										✓	✓	✓	1	1	√
Temperature class 155 (F), used acc. to 155 (F), other requirements	Y52 • and specified output, CT°C or SA m above sea level										✓	✓	✓	√	√	1
Colors and paint finish																
Standard finish in RAL 7030 stone gray												0	0	0	0	
Standard finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y53 • and standard finish RAL										✓	√	√	√	√	<i>J</i>
Special finish in RAL 7030 stone gray	K26										1	/	/	1	1	1
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y54 • and special finish RAL										√	√	√	√	1	7

100	1611	V/AI		al at	-
	16411	ver	-11	47 E C	-)

																SIUIIS
Special versions	Additional identification code -Z with order code and	M	lotor type f	rame siz	ze											
	plain text if required	50	6 63	71	80	90	100	112	132	160	180	200	225	250	280	315
Forced-air cooled motors w	vithout exter	nal fan a		over							1PP4	l (cast				
Colors and paint finish (continue	ed)											(,			
Special finish in special RAL colors: For RAL colors, see "Spe- cial finish in special RAL colors" on Page 0/19	Y51 • and										1	1	1	1	1	1
Offshore special finish	M91										1	/	/	/	/	1
Sea air resistant special finish	M94										O. R.	O. R.	. O. R.	O. R.	O. R.	O. R.
Unpainted (only cast iron parts primed)	K23										0	0	0	0	0	0
Unpainted, only primed	K24										1	/	/	/	/	/
Mechanical design and degrees	of protection	1														
Drive-end seal for flange- mounting motors with oil resistance to 0.1 bar (Not possible for type of construction IM V3) ⁶⁾	K17										✓	1	1	1	1	1
IP65 degree of protection	K50 K52										1	1	1	1	1	1
IP56 degree of protection (non-heavy-sea)	N32										•					
Non-rusting screws (externally)	M27										1	✓	✓	1	1	✓
Coolant temperature and site al	titude															
Coolant temperature -50 to +40 °C	D02										✓	✓	✓	✓	✓	✓
Coolant temperature -40 to +40 °C	D03										1	1	1	1	1	1
Coolant temperature -30 to +40 °C	D04										✓	✓	1	1	1	1
Designs in accordance with sta	ndards and si	pecificatio	ns													
Design according to UL with "Recognition Mark" 7)	D31	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,									✓	1	1	1	1	1
Canadian regulations (CSA) 8)	D40										1	1	1	1	1	√
Bearings and lubrication																
Measuring nipple for SPM shock pulse measurement for bearing inspection	G50										1	1	1	1	1	✓
Bearing design for increased cantilever forces 9)	K20										✓	1	1	✓	✓	1
Special bearing for DE and NDE, bearing size 63	K36										✓	1	1	1	✓ ¹⁰⁾	✓ ¹⁰⁾
Regreasing device	K40										1	/	/	1	-	_
Located bearing DE	K94										1	/	/	/	/	1
Located bearing NDE	L04															
Insulated bearing cartridge	L27										-	-	✓	1	1	1
Balance and vibration quantity																
Vibration quantity A																
Vibration quantity B	K02										✓	✓	✓	✓	✓	1
Full key balancing	L68										✓	✓	✓	✓	✓	✓
Balancing without key	M37										1	1	✓	1	1	1
Shaft and rotor Concentricity of shaft extension, coaxiality and linear movement	K04										1	✓	✓	1	1	1
in accordance with DIN 42955 Tolerance R for flange-mounting motors 11)																
Second standard shaft extension ¹²⁾	K16										✓	1	1	1	1	1
Shaft extension with standard dimensions without featherkey way	K42										1	1	1	1	1	1
Concentricity of shaft extension in accordance with DIN 42955 Tolerance R	L39										1	1	1	1	1	1
Non-standard cylindrical shaft extension ¹³⁾	Y55 • and identification code										1	1	1	1	1	1

Fan motors

Special versions	Additional identification code -Z with order code and plain text if required	Мо	tor type	e frame	size											
		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Forced-air cooled motors w	ithout exter	rnal fan an	d fan	cover												
											1PP4	l (cast-	iron)			
Heating and ventilation																
Anti-condensation heaters for 230 V	K45										1	✓	1	1	1	✓
Anti-condensation heaters for 115 V	K46										✓	1	✓	✓	✓	1
Rating plate and extra rating pla	ites															
Second lubricating plate, supplied loose	B06										✓	1	✓	✓	✓	1
Second rating plate, loose	K31										1	✓	✓	✓	✓	1
Extra rating plate or rating plate with deviating rating plate data	Y80 • and identification code										1	✓	1	1	1	1
Extra rating plate with identification code	Y82 • and identification code										1	1	1	1	1	1
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code										1	1	1	1	1	1
Packaging, safety notes, docum	entation and	test certific	ates													
Acceptance test certificate 3.1 according to EN 10204	B02										1	1	1	1	1	✓
Type test with heat run for vertical motors, with acceptance	F83										✓	1	1	1	1	✓
Connected in star for dispatch	M32										1	✓	/	/	/	✓
Connected in delta for dispatch	M33										1	/				

- Standard version
- Without additional charge
- This order code only determines the price of the version Additional plain text is required.
- O. R. Possible on request
- ✓ With additional charge
- Not possible

- 1) Evaluation with appropriate tripping unit (see Catalog LV 1) recommended.
- 2) In combination with the PTC thermistor option or anti-condensation heating option, please inquire before ordering.
- 3) Possible in combination with order code L44 to L49 or length specification in plain text.
- 4) Only the 50 Hz data are indicated on the rating plate.
- Cannot be used for motors in UL version (order code **D31**). Cannot be used for motors according to CSA approval (order code **D40**) for motor series 1PP7 frame size 180 to 200. The grease lifetime specified in catalog part 0 "Introduction" refers to CT 40 °C. When the coolant temperature rises by 10 K, the grease lifetime or relubrication interval is halved.
- 6) Not available for 2-pole motors.
- Possible up to 600 V max. Order with voltage code 9 and order code for voltage and frequency. The rated voltage is indicated on the rating plate.
- 8) Order with voltage code 9 and order code for voltage and frequency. The rated voltage is indicated on the rating plate.
- Not possible for 2-pole 1PP4 motors, frame size 315 L in vertical types of construction; bearings for increased cantilever forces at vibration quantity level B available on request for 1PP4 motors. Not possible for 1PP4 motors in the combination "Concentricity of the shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flangemounting motors" order code **K04**.

- 10) Additional charge for 2-pole motors. With 4-pole to 8-pole motors, standard version.
- 11) Can be combined with deep-groove bearings of series 60..., 62.. and 63... Not possible with parallel roller bearings (e.g. bearings for increased cantilever forces, order code **K20**).
- 12) Possible for motors of frame size 315 and above in vertical types of construction or 2-pole for version with second shaft extension on request. Version with protective cover not possible.
- 13) When motors are ordered that have a longer or shorter shaft extension than normal, the required position and length of the featherkey way must be specified in a sketch. It must be ensured that only featherkeys in accordance with DIN 6885, Form A are permitted to be used. The featherkey way is positioned centrally on the shaft extension. The length is defined by the manufacturer normatively. Not valid for: Conical shafts, non-standard threaded journals, non-standard shaft tolerances, friction welded journals, extremely "thin" shafts, special geometry dimensions (e.g. square journals), hollow shafts. Valid for non-standard shaft extensions DE or NDE. The featherkeys are supplied in every case. For order codes Y55 and K16:
 - Dimensions D and DA ≤ internal diameter of roller bearing (see dimesnion tables under "Dimensions")
 - Dimensions E and EA ≤2 x length E (normal) of the shaft extension
 For an explanation of the order codes, see catalog part 0 "Introduction".

Fan motors

Accessories

Overview

Slide rails with fixing bolts and tensioning screws to DIN 42923

Slide rails are used to tension the belt of a machine easily and conveniently when a belt tightener is not available. They are fixed to the base using stone bolts or foundation blocks.

The assignment of slide rails to motor size can be found in DIN 42923. For motors of frame sizes 355 to 450, there are no standardized slide rails (please inquire).

Available from: Lütgert & Co. GmbH Postfach 42 51 33276 Gütersloh, Germany Tel. +49 (0)5241-7407-0 Fax +49 (0)5241-7407-90

http://www.luetgert-antriebe.de e-mail: info@luetgert-antriebe.de

Foundation block acc. to DIN 799

The foundation blocks are inserted into the stone foundation and embedded in concrete. They are used for fixing machines of medium size, slide rails, pedestal bearings, baseframes, etc. After the fixing bolts have been unscrewed, the machine can be dragged without it having to be lifted.

When the machine is initially installed, the foundation block that is bolted to the machine (without washers) and fitted with taper pins is not embedded with concrete until the machine has been fully aligned. In this case, the machine is positioned 2 to 3 mm lower. The difference in shaft height is compensated by inserting shims on final installation. The taper pins safeguard the exact position of the machine when it is repeatedly removed and replaced without the need for realignment.

Available from: Lütgert & Co. GmbH Postfach 42 51 33276 Gütersloh, Germany Tel. +49 (0)5241-7407-0 Fax +49 (0)5241-7407-90

http://www.luetgert-antriebe.de e-mail: info@luetgert-antriebe.de

Taper pins to DIN 258 with threaded ends and constant taper lengths

Taper pins are used for components that are repeatedly removed. The drilled hole is ground conical using a conical reamer until the pin can be pushed in by hand until the cone shoulder lies 3 to 4 mm above the rim of the hole.

It can then be driven in using a hammer until it is correctly seated. The pin is removed from the drilled hole by screwing on the nut and tightening it.

Standardized taper pins are available from general engineering suppliers.

Available from: Otto Roth GmbH & Co. KG Rutesheimer Straße 22 70499 Stuttgart, Germany Tel. +49 (0)711-1388-0 Fax +49 (0)711-1388-233

http://www.ottoroth.de e-mail: info@ottoroth.de

Couplings

The motor from Siemens is connected to the machine or gear unit through a coupling. Flender is an important coupling manufacturer with a wide range of products. For standard applications, Siemens recommends that elastic couplings of Flender types N-Eupex and Rupex or torsionally rigid couplings of types Arpex and Zapex are used. For special applications, Fludex and Elpex couplings are recommended.

Source of supply: Siemens contact partner – ordering from Catalog Siemens MD 10.1 "FLENDER Standard Couplings"

or

A. Friedr. Flender AG Kupplungswerk Mussum Industriepark Bocholt Schlavenhorst 100 46395 Bocholt, Germany Tel. +49 (0)2871-922185 Fax +49 (0)2871-922579

http://www.flender.com e-mail: couplings@flender.com

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IEC Squirrel-Cage Motors

Fan motors

Accessories

More information

Spare motors and repair parts

- Supply commitment for spare motors and repair parts following delivery of the motor
 - For up to 5 years, in the event of total motor failure, Siemens will supply a comparable motor with regard to the mounting dimensions and functions (the type series may vary).
 - Repair parts will be supplied for up to 5 years.
 - For up to 10 years, Siemens will provide information and will, if necessary, supply documentation for repair parts.
- When repair parts are ordered, the following details must be provided:
 - Designation and part number
 - Order No. and factory number of the motor

Example for ordering a fan cover 1LA7, frame size 160 M, 4-pole:

Fan cover No. 7.40, 1LA7 163–4AA60, factory number J783298901018

- For bearing types, see the "Introduction".
- Repair parts for 1MJ6, 1MJ7, 1MJ8, 1MJ1, 1ME8, 1ML8, 1LG8 motors and smoke-extraction motors are available on request.
- For standard components, a supply commitment does not apply.
- Support Hotline In Germany Tel.: 0180/5050448

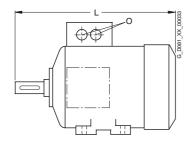
National telephone numbers can be found on the Internet page: http://www.siemens.com/automation/service&support

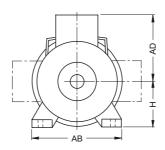
Fan motors

Dimensions

Overview

Overall dimensions





Frame size	Туре	Number of poles	Dimension L	ons AD	Н	AB	0
63 M	1PP7		172	101	63	120	1 x M16 x 1.5 1 x M25 x 1.5
71 M	1PP7		207	111	71	132	1 x M16 x 1.5 1 x M25 x 1.5
80 M	1LA7		273.5	120	80	150	1 x M16 x 1.5 1 x M25 x 1.5
	1PP7		237	120	80	150	1 x M16 x 1.5 1 x M25 x 1.5
90 S/ 90 L	1LA7		331	128	90	165	1 x M16 x 1.5 1 x M25 x 1.5
	1PP7		286	128	90	165	1 x M16 x 1.5 1 x M25 x 1.5
100 L	1LA7		372	135	100	196	2 x M32 x 1.5
	1PP7		331	135	100	196	2 x M32 x 1.5
112 M	1LA7		393	148	112	226	2 x M32 x 1.5
	1PP7		349	148	112	226	2 x M32 x 1.5
132 S/	1LA7		452.5	167	132	256	2 x M32 x 1.5
132 M	1PP7		397	167	132	256	2 x M32 x 1.5
160 M/	1LA7		588	197	160	300	2 x M40 x 1.5
160 L	1PP7		529	197	160	300	2 x M40 x 1.5
180 M/	1LA5		712	258	180	339	2 x M40 x 1.5
180 L	1LG4		669	262	180	339	2 x M40 x 1.5
	1PP4		562	262	180	339	2 x M40 x 1.5
	1PP4 188		613	262	180	339	2 x M40 x 1.5
	1PP5		611	258	180	339	2 x M40 x 1.5

Frame size	Type	Number of poles	Dimensio L	ons AD	Н	AB	0
200 L	1LA5		769.5	305	200	388	2 x M50 x 1.5
	1LG4		720	300	200	378	2 x M50 x 1.5
	1PP4		617	300	200	378	2 x M50 x 1.5
	1PP4 208	2, 6	674	300	200	378	2 x M50 x 1.5
225 S/	1PP5 1LG4		675 789	305 325	200	388 436	2 x M50 x 1.5
225 S/ 225 M	1PP4			325 325	225	436	2 x M50 x 1.5
	1PP4 1PP4 223	2	670 640	325	225	436	2 x M50 x 1.5 2 x M50 x 1.5
	1PP4 228	2	700	325	225	436	2 x M50 x 1.5
	1PP4 228	4, 6, 8	730	325	225	436	2 x M50 x 1.5
250 M	1LG4		887	392	250	490	2 x M63 x 1.5
	1PP4 1PP4 258	4	764 834	392 392	250 250	490 490	2 x M63 x 1.5 2 x M63 x 1.5
280 S/	1LG4		960	432	280	540	2 x M63 x 1.5
280 M	1PP4		830	432	280	540	2 x M63 x 1.5
	1PP4 288	2, 4	940	432	280	540	2 x M63 x 1.5
315 S/ 315 M/	1LG4 310	0	1102	500	315	610	2 x M63 x 1.5
315 L	1PP4 310 1PP4 310	2 4, 6, 8	925 955	500 500	315 315	610 610	2 x M63 x 1.5 2 x M63 x 1.5
	1LG4 313		1102	500	315	610	2 x M63 x 1.5
	1PP4 313	2	925	500	315	610	2 x M63 x 1.5
	1PP4 313	4, 6, 8	955	500	315	610	2 x M63 x 1.5
	1LG4 316		1262	500	315	610	2 x M63 x 1.5
	1PP4 316 1PP4 316	2 4, 6, 8	1085 1115	500 500	315 315	610 610	2 x M63 x 1.5 2 x M63 x 1.5
	1LG4 317		1262	500	315	610	2 x M63 x 1.5
	1PP4 317	2	1085	500	315	610	2 x M63 x 1.5
	1PP4 317	4, 6, 8	1115	500	315	610	2 x M63 x 1.5
	1PP4 318 1PP4 318	6 8	1255 1115	500 500	315 315	610 610	2 x M63 x 1.5 2 x M63 x 1.5

Notes on the dimensions

Dimension designations according to DIN EN 50347 and IEC 60072.

■ Fits

The shaft extensions specified in the dimension tables (DIN 748) and centering spigot diameters (DIN EN 50347) are machined with the following fits:

Dimension designation	ISO fit DIN ISO 286-2	2
D, DA	to 30 over 30 to 50 over 50	j6 k6 m6
N	to 250 over 250	j6 h6
F, FA		h9
K		H17
S	Flange (FF)	H17

The drilled holes of couplings and belt pulleys should have an ISO fit of at least H7.

■ Dimension tolerances

For the following dimension designations, the permissible deviations are given below:

Dimension designation	Dimension	Permitted deviation
Н	to 250 over 250	- 0.5 - 1.0
E, EA		- 0.5

Keyways and feather keyways (dimensions GA, GC, F and FA) are made in compliance with DIN 6885 Part 1.

■ All dimensions are specified in mm.

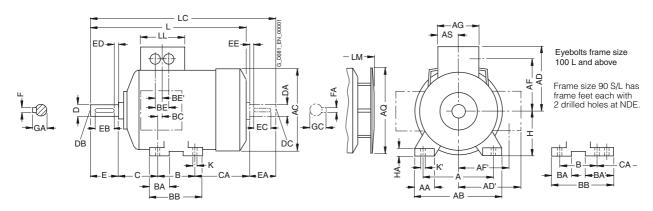
Fan motors

Dimensions

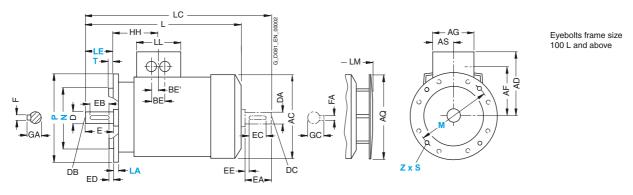
Dimensional drawings

Aluminum series 1LA7 and 1LA5, frame sizes 80 M to 200 L · pole-changing version

Type of construction IM B3



Types of construction IM B5 and IM V1 For flange dimensions, see Page 7/64 (Z = the number of retaining holes)



For mot	or	Dime	nsion c	lesian	ation a	cc. to	IEC																
Frame size	Туре	A	AA	AB	AC ¹⁾			AF ²⁾	AF'	AG ²⁾	AQ	AS	В*	ВА	BA'	BB	ВС	BE ²⁾	BE ⁽²⁾	С	CA*	Н	НА
80 M	1LA7 080 1LA7 083	125	30.5	150	163	120	120	97	97	75	124	37.5	100	32	-	118	14	32	18	50	94	80	8
90 S 90 L	1LA7 090 1LA7 096	140	30.5	165	180	128	128	105	105	75	170	37.5	100 125	33	54	143	23	32	18	56	143 118	90	10
100 L	1LA7 106 1LA7 107	160	42	196	203	135	163	78	123	120	170	60	140	47	-	176	39	42	21	63	125	100	12
112 M	1LA7 113	190	46	226	227	148	176	91	136	120	170	60	140	47	-	176	32	42	21	70	141	112	12
132 S	1LA7 130 1LA7 131	216	53	256	267	167	194	107	154	140	250	70	140	49	-	180	39	42	21	89	162.5	132	15
132 M	1LA7 133 1LA7 134	216	53	256	267	167	194	107	154	140	250	70	178	49	-	218	39	42	21	89	124.5	132	15
160 M	1LA7 163 1LA7 164	254	60	300	320	197	226	127	183	165	250	82.5	210	57	-	256	52.5	54	27	108	183	160	18
160 L	1LA7 166	254	60	300	320	197	226	127	183	165	250	82.5	254	57	-	300	52.5	54	27	108	139	160	18
180 M 180 L	1LA5 183 1LA5 186	279 279	69.5 69.5	339 339	363 363	258 258	258 258	216 216	216 216	152 152	340 340	71 71	241 279	50 50	_	287 325	38 38	54 54	27 27	121 121	259 221	180 180	18 18
200 L	1LA5 206 1LA5 207	318	83	388	402	305	305	252	252	260	340	96	305	58.5	-	355	45	85	42.5	133	239	200	24

^{*} This dimension is assigned in DIN EN 50347 to the frame size listed.

¹⁾ Measured across the bolt heads.

²⁾ The values increase if the connection box is rotated or if a brake is mounted. Further information is provided by the dimension sheet generator in SD configurator.

Fan motors

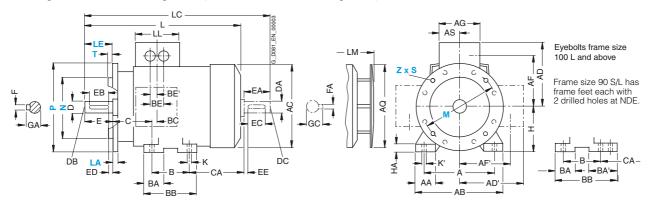
Dimensions

Dimensional drawings

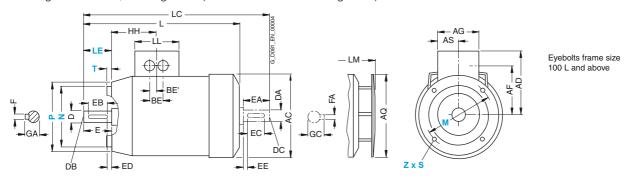
Aluminum series 1LA7 and 1LA5, frame sizes 80 M to 200 L · pole-changing version

Type of construction IM B35

For flange dimensions, see Page 7/64 (Z = the number of retaining holes)



Type of construction IM B14Type of construction IM B14 not possible for 1LA5 motors, frame sizes 180 M to 200 L For flange dimensions, see Page 7/64 (Z = the number of retaining holes)



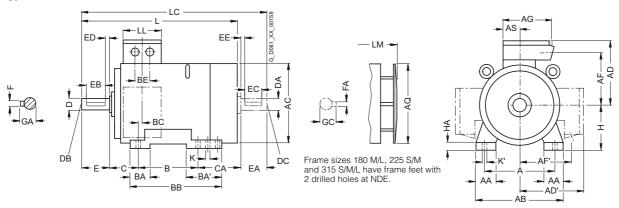
For mot	or	Dimen:	sion de	esigna	tion acc.	to IEC			DE	shaft ex	xtensic	n				NDE	shaft	extens	ion			
Frame size	Type	НН	K	K'	L	LC	LL	LM	D	DB	Е	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
80 M	1LA7 080 1LA7 083	63.5	9.5	13.5	273.5	324 364	75	299.5	19	M6	40	32	4	6	21.5	19	M6	40	32	4	6	21.5
90 S 90 L	1LA7 090 1LA7 096	79	10	14	331	389	75	382.5	24	M8	50	40	5	8	27	19	M6	40	32	4	6	21.5
100 L	1LA7 106 1LA7 107	102	12	16	372	438	120	423.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
112 M	1LA7 113	102	12	16	393	461	120	444.5	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
132 S	1LA7 130 1LA7 131	128	12	16	452.5	551.5	140	505	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
132 M	1LA7 133 1LA7 134	128	12	16	452.5	551.5	140	505	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
160 M	1LA7 163 1LA7 164	160.5	15	19	588	721	165	640.5	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
160 L	1LA7 166	160.5	15	19	588	721	165	640.5	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
180 M 180 L	1LA5 183 1LA5 186	159 159	15 15	19 19	712 712	841 841	132 132	793.5 793.5	48 48	M16 M16	110 110	100 100	5 5	14 14	51.5 51.5	48 48	M16 M16	110 110	100 100	5 5	14 14	51.5 51.5
200 L	1LA5 206 1LA5 207	178	19	25	769.5	897	192	850	55	M20	110	100	5	16	59	55	M20	110	100	5	16	59

Dimensions

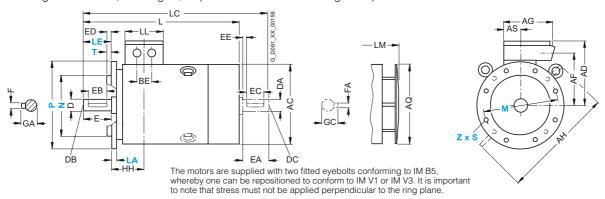
Dimensional drawings

Cast-iron series 1LG4, frame sizes 180 M to 315 L · pole-changing version

Type of construction IM B3



Types of construction IM B5 and IM V1



For mote	or	Dime	ension	desig	nation	acc. t	o IEC																
Frame size	Туре	Α	AA	AB	AC ¹⁾	AD	AD'	AF	AF'	AG	АН	AQ	AS	B*	ВА	BA'	BB	ВС	BE	С	CA*	Н	НА
180 M 180 L	1LG4 183 1LG4 186	279 279	65 65	339 339	363 363	262 262	262 262	220 220	220 220	152 152	452 452	340 340	71 71	241 279	70 70	111 111	328 328	36 36	54 54	121 121	202 164	180 180	20 20
200 L	1LG4 207	318	70	378	402	300	300	247	247	260	512	340	96	305	80	80	355	63	85	133	177	200	25
225 S 225 M	1LG4 220 1LG4 223	356 356	80 80	436 436	442 442	325 325	325 325	272 272	272 272	260 260	556 556	425 425	96 96	286 311	85 85	110 110	361 361	47 47	85 85	149 149	218 193	225 225	34 34
250 M	1LG4 253	406	100	490	495	392	392	308	308	300	620	470	118	349	100	100	409	69	110	168	235	250	40
280 S 280 M	1LG4 280 1LG4 283	457 457	100 100	540 540	555 555	432 432	432 432	348 348	348 348	300 300	672 672	525 525	118 118	368 419	100 100	151 151	479 479	62 62	110 110	190 190	267 216	280 280	40 40
315 S 315 M ² 315 L ²⁾		508 508 508 508	120 120 120 120	610 610 610 610	610 610 610 610	500 500 500 500	500 500 500 500	400 400 400 400	400 400 400 400	380 380 380 380	780 780 780 780	590 590 590 590	154 154 154 154	406 457 508 508	125 125 125 155	176 176 176 206	527 527 578 648	69 69 69 69	110 110 110 110	216 216 216 216	315 264 373 513	315 315 315 315	50 50 50 50

 $^{^{\}star}\,\,$ This dimension is assigned in DIN EN 50347 to the frame size listed.

¹⁾ Measured across the bolt heads.

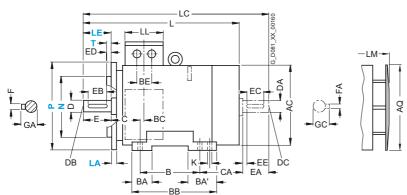
With order codes for connection box positions (K09, K10, K11) only fitted feet with 3 drilled holes with dimension "B" (406, 457 and 508 mm). BB will then be 666 mm.

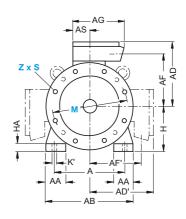
Dimensions

Dimensional drawings

Cast-iron series 1LG4, frame sizes 180 M to 315 L · pole-changing version

Type of construction IM B35





For motor	Dime	ensior	desig	gnation a	acc. to l	IEC		DE:	shaft ex	tensior	1				NDE	shaft e	extensi	on			
Frame Type size	НН	K	K'	L	LC	LL	LM	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
180 M 1LG4 183 180 L 1LG4 186	157 157	15 15	19 19	669 669	784 784	132 132	759 759	48 48	M16 M16	110 110	100 100	5 5	14 14	51.5 51.5	48 48	M16 M16	110 110	100 100	5 5	14 14	51.5 51.5
200 L 1LG4 207	196	19	25	720	835	192	810	55	M20	110	100	5	16	59	55	M20	110	100	5	16	59
225 S 1LG4 220 225 M 1LG4 223	196 196	19 19	25 25	789 789	903 903	192 192	889 889	60 60	M20 M20	140 140	125 125	10 10	18 18	64 64	55 55	M20 M20	110 110	100 100	5 5	16 16	59 59
250 M 1LG4 253	237	24	30	887	1032	236	987	65	M20	140	125	10	18	69	60	M20	140	125	10	18	64
280 S 1LG4 280 280 M 1LG4 283	252 252	24 24	30 30	960 960	1105 1105	236 236	1070 1070	75 75	M20 M20	140 140	125 125	10 10	20 20	79.5 79.5	65 65	M20 M20	140 140	125 125	10 10	18 18	69 69
315 S 1LG4310 315 M ¹⁾ 1LG4313 315 L ¹⁾ 1LG4316	285 285 285	28 28 28	35 35 35	1102 1102 1262	1247 1247 1407	307 307 307	1212 1212 1372	80 80 80	M20 M20 M20	170 170 170	140 140 140	25 25 25	22 22 22	85 85 85	70 70 70	M20 M20 M20	140 140 140	125 125 125	10 10 10	20 20 20	74.5 74.5 74.5
1LG4317	285	28	35	1262	1407	307	1372	80	M20	170	140	25	22	85	70	M20	140	125	10	20	74.5

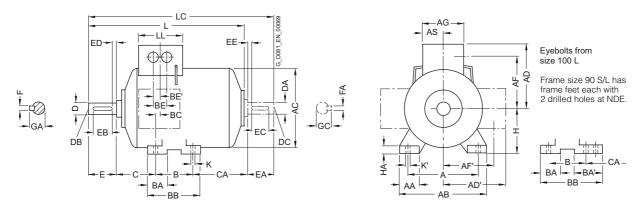
With order codes for connection box positions (K09, K10, K11) only fitted feet with 3 drilled holes with dimension "B" (406, 457 and 508 mm). BB will then be 666 mm.

Dimensions

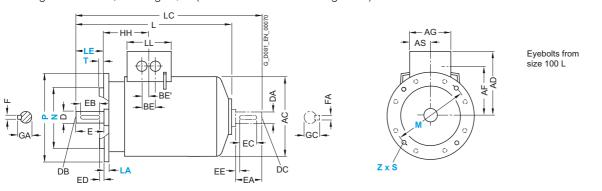
Dimensional drawings

Aluminum series 1PP7 and 1PP5, frame sizes 63 M to 200 L

Type of construction IM B3



Types of construction IM B5 and IM V1



For moto	or		Dime	ension	desig	nation	acc.	to IEC															
Frame size	Type	Number of poles	А	AA	AB	AC	AD	AD'	AF	AF'	AG	AS	B*	ВА	BA'	BB	ВС	BE	BE'	С	CA*	Н	НА
63 M	1PP7 060 1PP7 063	2, 4, 6	100	27	120	124	101	101	78	78	75	37.5	80	28	-	96	30	32	18	40	40	63	7
71 M	1PP7 070 1PP7 073	2, 4, 6, 8	112	27	132	145	111	111	88	88	75	37.5	90	27	-	106	18	32	18	45	42	71	7
80 M	1PP7 080 1PP7 083	2, 4, 6, 8	125	30.5	150	163	120	120	97	97	75	37.5	100	32	-	118	14	32	18	50	47	80	8
90 S 90 L	1PP7 090 1PP7 096	2, 4, 6, 8	140	30.5	165	180	128	128	105	105	75	37.5	100 125	33	54	143	23	32	18	56	80 55	90	10
100 L	1PP7 106 1PP7 107	2, 4, 6, 8 4, 8	160	42	196	203	135	163	78	123	120	60	140	47	-	176	39	42	21	63	68	100	12
112 M	1PP7 113	2, 4, 6, 8	190	46	226	227	148	176	91	136	120	60	140	47	-	176	32	42	21	70	79	112	12
132 S	1PP7 130 1PP7 131	2, 4, 6, 8 2	216	53	256	267	167	194	107	154	140	70	140	49	-	180	39	42	21	89	96	132	15
132 M	1PP7 133 1PP7 134	4, 6, 8 6	216	53	256	267	167	194	107	154	140	70	178	49	-	218	39	42	21	89	58	132	15
160 M	1PP7 163 1PP7 164	2, 4, 6, 8 2, 8	254	60	300	320	197	226	127	183	165	82.5	210	57	-	256	52.5	54	27	108	107	160	18
160 L	1PP7 166	2, 4, 6, 8	254	60	300	320	197	226	127	183	165	82.5	254	57	-	300	52.5	54	27	108	63	160	18
180 M 180 L	1PP5 183 1PP5 186	2, 4 4, 6, 8	279 279	69.5 69.5	339 339	363 363	258 258	258 258	216 216	216 216	152 152	71 71	241 279	50 50	-	287 325	38 38	54 54	27 27	121 121	145 107	180 180	18 18
200 L	1PP5 206 1PP5 207	2, 6 2, 4, 6, 8	318	83	388	402	305	305	252	252	260	96	305	58.5	-	355	45	85	42.5	133	133	200	24

^{*} This dimension is assigned in DIN EN 50347 to the frame size listed.

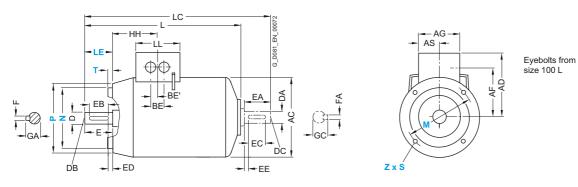
Dimensions

Dimensional drawings

Aluminum series 1PP7 and 1PP5, frame sizes 63 M to 200 L

Type of construction IM B14

Type of construction IM B14 not possible for 1PP5 motors, frame sizes 180 M to 200 L For flange dimensions, see Page 7/64 (Z= the number of retaining holes)



For moto	or		Dimen	sion d	esigna	ation ac	c. to IE ()	DE s	shaft ex	tensio	n				NDE	shaft e	extensi	on			
Frame size	Type	Number of poles	НН	K	K'	L	LC	LL	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
63 M	1PP7 060 1PP7 063	2, 4, 6	69.5	7	10	172 ¹⁾	206 ¹⁾	75	11	M4	23	16	3.5	4	12.5	11	M4	23	16	3.5	4	12.5
71 M	1PP7 070 1PP7 073	2, 4, 6, 8	63.5	7	10	207	240	75	14	M5	30	22	4	5	16	14	M5	30	22	4	5	16
80 M	1PP7 080 1PP7 083	2, 4, 6, 8	63.5	9.5	13.5	237	280	75	19	M6	40	32	4	6	21.5	19	M6	40	32	4	6	21.5
90 S 90 L	1PP7 090 1PP7 096	2, 4, 6, 8	79	10	14	286	333	75	24	M8	50	40	5	8	27	19	M6	40	32	4	6	21.5
100 L	1PP7 106 1PP7 107	2, 4, 6, 8 4, 8	102	12	16	331	385 ²⁾	120	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
112 M	1PP7 113	2, 4, 6, 8	102	12	16	349 ³⁾	403 ⁴⁾	120	28	M10	60	50	5	8	31	24	M8	50	40	5	8	27
132 S	1PP7 130 1PP7 131	2, 4, 6, 8 2	128	12	16	397	485	140	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
132 M	1PP7 133 1PP7 134	4, 6, 8 6	128	12	16	397	485	140	38	M12	80	70	5	10	41	38	M12	80	70	5	10	41
160 M	1PP7 163 1PP7 164	2, 4, 6, 8 2, 8	160.5	15	19	529	645	165	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
160 L	1PP7 166	2, 4, 6, 8	160.5	15	19	529	645	165	42	M16	110	90	10	12	45	42	M16	110	90	10	12	45
180 M 180 L	1PP5 183 1PP5 186	2, 4 4, 6, 8	159 159	15 15	19 19	611 611	727 727	132 132	48 48	M16 M16	110 110	100 100	5 5	14 14	51.5 51.5	48 48	M16 M16	110 110	100 100	5 5	14 14	51.5 51.5
200 L	1PP5 206 1PP5 207	2, 6 2, 4, 6, 8	178	19	25	675	791	192	55	M20	110	100	5	16	59	55	M20	110	100	5	16	59

For 1PP7 063 with type of construction code 1 (B5, IM V1 without protective cover, IM V3) the dimensions L and LC are 26 mm longer.

²⁾ 381 mm for IM B14 type of construction.

^{3) 345} mm for IM B5 type of construction.

^{4) 399} mm for IM B5 type of construction.

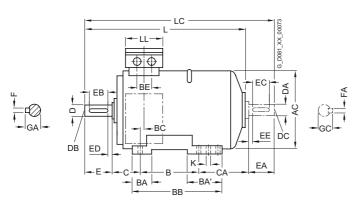
Fan motors

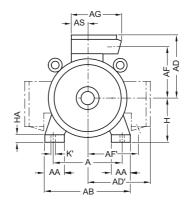
Dimensions

Dimensional drawings

Cast-iron series 1PP4, frame sizes 180 M to 315 L

Type of construction IM B3

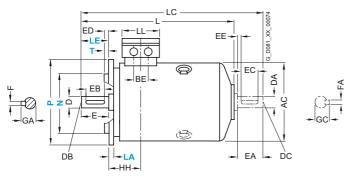


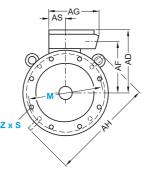


Frame sizes 180 M/L, 225 S/M, 280 S/M/L and 315 S/M/L have frame feet each with 2 drilled holes at NDE.

Types of construction IM B5 and IM V1 (IM B5 only up to frame size 315 M) $\,$

For flange dimensions, see Page 7/64 (Z = the number of retaining holes)





The motors are supplied with two fitted eyebolts conforming to IM B5, whereby one can be repositioned to conform to IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

														`									
For moto	r		Dime	ension	desig	nation	acc. t	o IEC															
Frame size	Туре	Number of poles	Α	AA	AB	AC	AD	AD'	AF	AF'	AG	АН	AS	B*	ВА	BA'	BB	ВС	BE	С	CA*	Н	НА
180 M 180 L	1PP4 183 1PP4 186 1PP4 188	2, 4 4, 6, 8 2, 4, 6, 8	279 279 279	65 65 65	339 339 339	363 363 363	262 262 262	262 262 262	220 220 220	220 220 220	152 152 152	452 452 452	71 71 71	241 279 279	70 70 70	111 111 111	328 328 328	36 36 36	54 54 54	121 121 121	94 56 107	180 180 180	20
200 L	1PP4 206 1PP4 207 1PP4 208	2, 6 2, 4, 6, 8 2, 6 4, 8	318 318 318	70 70 70	378 378 378	402 402 402	300 300 300	300 300 300	247 247 247	247 247 247	260 260 260	512 512 512	96 96 96	305 305 305	80 80 80	80 80 80	355 355 355	63 63 63	85 85 85	133 133 133	76 76 133 76	200 200 200	25
225 S 225 M	1PP4 220 1PP4 223	4, 8 2 4, 6, 8	356 356	80 80	436 436	442 442	325 325	325 325	272 272	272 272	260 260	556 556	96 96	286 311	85 85	110 110	361 361	47 47	85 85	149 149	99 74	225 225	
	1PP4 228	2 4, 6, 8	356	80	436	442	325	325	272	272	260	556	96	311	85	110	361	47	85	149	134	225	34
250 M	1PP4 253	2 4, 6, 8	406	100	490	495	392	392	308	308	300	620	118	349	100	100	409	69	110	168	111	250	40
	1PP4 258	2 4 6, 8	406	100	490	495	392	392	308	308	300	620	118	349	100	100	409	69	110	168	111 181 111	250	40
280 S	1PP4 280	2 4, 6, 8	457	100	540	555	432	432	348	348	300	672	118	368	100	151	479	62	110	190	137	280	40
280 M	1PP4 283	2 4, 6, 8	457	100	540	555	432	432	348	348	300	672	118	414	100	151	479	62	110	190	86	280	40
	1PP4 288	2 4	457	100	540	555	432	432	348	348	300	672	118	419	100	151	479	62	110	190	196	280	40
		6, 8																			86		
315 S	1PP4 310 1PP4 310	2 4, 6, 8	508	120	610	610	500	500	400	400	380	780	154	406	125	176	527	69	110	216	168	315	50
315 M ¹⁾	1PP4 313 1PP4 313	2 4, 6, 8	508	120	610	610	500	500	400	400	380	780	154	457	125	176	527	69	110	216	117	315	50
315 L ¹⁾	1PP4 316/317 1PP4 316/317 1PP4 318	2 4, 6, 8 8	508	120	610	610	500	500	400	400	380	780	154	508	125	176	578	69	110	216	226	315	
	1PP4 318	6	508	120	610	610	500	500	400	400	380	780	154	508	155	206	648	69	110	216	366	315	50

 $^{^{\}star}\,\,$ This dimension is assigned in DIN EN 50347 to the frame size listed.

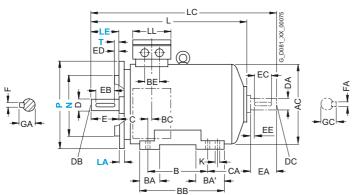
With order codes for connection box positions (K09, K10, K11) only fitted feet with 3 drilled holes with dimension "B" (406, 457 and 506 mm). BB will then be 666 mm.

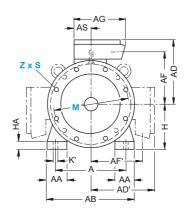
Dimensions

Dimensional drawings

Cast-iron series 1PP4, frame sizes 180 M to 315 L

Type of construction IM B35





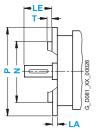
For moto	or		Dime	ension	desi	gnation	acc. to	IEC	DE:	shaft ex	tensio	n				NDE	E shaft	extens	ion			
Frame size	Туре	Number of poles	НН	K	K'	L	LC	LL	D	DB	E	EB	ED	F	GA	DA	DC	EA	EC	EE	FA	GC
180 M 180 L	1PP4 183 1PP4 186 1PP4 188	2, 4 4, 6, 8 2, 4, 6, 8	157 157 157	15 15 15	19 19 19	562 562 613	676 676 727	132 132 132	48 48 48	M16 M16 M16	110 110 110	100 100 100	5 5 5	14 14 14	51.5 51.5 51.5	48 48 48	M16 M16 M16	110 110 110	100 100 100	5 5 5	14 14 14	51.5 51.5 51.5
200 L	1PP4 206 1PP4 207 1PP4 208	2, 6 2, 4, 6, 8 2, 6 4, 8	196 196 196	19 19 19	25 25 25	617 617 674 617	734 734 791 734	192 192 192	55 55 55	M20 M20 M20	110 110 110	100 100 100	5 5 5	16 16 16	59 59 59	55 55 55	M20 M20 M20	110 110 110	100 100 100	5 5 5	16 16 16	59 59 59
225 S 225 M	1PP4 220 1PP4 223 1PP4 228	4, 8 2 4, 6, 8 2 4, 6, 8	196 196 196	19 19 19	25 25 25	670 640 670 700 730	784 754 784 814 844	192 192 192	60 55 60 55 60	M20 M20 M20 M20 M20	140 110 140 110 140	125 100 125 100 125	10 5 10 5 10	18 16 18 16 18	64 59 64 59 64	55 48 55 48 55	M20 M16 M20 M16 M20	110 110 110 110 110	100 100 100 100 100	5 5 5 5 5	16 14 16 14 16	59 51.5 59 51.5 59
250 M	1PP4 253 1PP4 258	2 4, 6, 8 2 4 6, 8	237 237	24 24	30 30	764 764 834 764	878 908 878 978 908	236 236	60 65 60 65 65	M20 M20 M20 M20 M20 M20	140 140 140 140 140	125 125 125 125 125 125	10 10 10 10 10	18 18 18 18 18	64 69 64 69 69	55 60 55 60 60	M20 M20 M20 M20 M20 M20	110 140 110 140 140	100 125 100 125 125	5 10 5 10	16 18 16 18	59 64 59 64 64
280 S 280 M	1PP4 280 1PP4 283	2 4, 6, 8 2 4, 6, 8	252 252	24 24	30 30	830 830	975 975	236 236	65 75 65 75	M20 M20 M20 M20	140 140 140 140	125 125 125 125	10 10 10 10	18 20 18 20	69 79.5 69 79.5	60 65 60 65	M20 M20 M20 M20	140 140 140 140	125 125 125 125	10 10 10 10	18 18 18 18	64 69 64 69
	1PP4 288	2 4 6, 8	252	24	30	940 830	1085 975	236	65 75 75	M20 M20 M20	140 140 140	125 125 125	10 10 10	18 20 20	69 79.5 79.5	60 65 65	M20 M20 M20	140 140 140	125 125 125	10 10 10	18 18 18	64 69 69
315 S 315 M ¹⁾	1PP4 310 1PP4 310 1PP4 313	2 4, 6, 8 2	285 285	28 28	35 35	925 955 925	1070 1100 1070	307 307	65 80 65	M20 M20 M20	140 170 140	125 140 125	10 25 10	18 22 18	69 85 69	60 70 60	M20 M20 M20	140 140 140	125 125 125	10 10 10	18 20 18	64 74.5 64
315 M ⁻⁷	1PP4 313 1PP4 316/317 1PP4 316/317 1PP4 318	4, 6, 8 2 4, 6, 8 8	285	28	35	955 1085 1115	1100 1230 1260	307	80 65 80 80	M20 M20 M20 M20	170 140 170 170	140 125 140 140	25 10 25 25	22 18 22 22	85 69 85 85	70 60 70 70	M20 M20 M20 M20	140 140 140 140	125 125 125 125	10 10 10 10	20 18 20 20	74.5 64 74.5 74.5
	1PP4 318	6	285	28	35	1255	1400	307	80	M20	170	140	25	22	85	70	M20	140	125	10	20	74.5

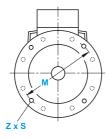
With order codes for connection box positions (K09, K10, K11) only fitted feet with 3 drilled holes with dimension "B" (406, 457 and 506 mm). BB will then be 666 mm.

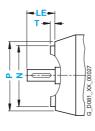
Dimensions

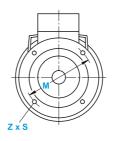
Dimensional drawings

Flange dimensions









In DIN EN 50347, the frame sizes are allocated flange FF with through holes and flange FT with tapped holes.
The designation of flange A and C according to DIN 42948 (invalid since 09/2003) are also listed for information purposes. See the table below. (Z = the number of retaining holes)

Frame size	Type of construction	Flange type	Flange with through holes (FI Tapped holes (F		Dim	ensior	n desiç	gnatio	n acc.	to IEC	;	
			According to DIN EN 50347	Acc. to DIN 42948	LA	LE	M	N	Р	S	Т	Z
63 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 115	A 140	8	23	115	95	140	10	3	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 75	C 90	-	23	75	60	90	M5	2.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 100	C 120	-	23	100	80	120	M6	3	4
71 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 130	A 160	9	30	130	110	160	10	3.5	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 85	C 105	-	30	85	70	105	M6	2.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 115	C 140	-	30	115	95	140	M8	3	4
80 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 165	A 200	10	40	165	130	200	12	3.5	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 100	C 120	-	40	100	80	120	M6	3	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 130	C 160	-	40	130	110	160	M8	3.5	4
90 S, 90 L	IM B5, IM B35, IM V1, IM V3	Flange	FF 165	A 200	10	50	165	130	200	12	3.5	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 115	C 140	-	50	115	95	140	M8	3	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 130	C 160	-	50	130	110	160	M8	3.5	4
100 L	IM B5, IM B35, IM V1, IM V3	Flange	FF 215	A 250	11	60	215	180	250	14.5	4	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 130	C 160	-	60	130	110	160	M8	3.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 165	C 200	-	60	165	130	200	M10	3.5	4
112 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 215	A 250	11	60	215	180	250	14.5	4	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 130	C 160	-	60	130	110	160	M8	3.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 165	C 200	-	60	165	130	200	M10	3.5	4
132 S, 132 M	IM B5, IM B35, IM V1, IM V3	Flange	FF 265	A 300	12	80	265	230	300	14.5	4	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 165	C 200	-	80	165	130	200	M10	3.5	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 215	C 250	-	80	215	180	250	M12	4	4
160 M, 160 L	IM B5, IM B35, IM V1, IM V3	Flange	FF 300	A 350	13	110	300	250	350	18.5	5	4
	IM B14, IM B34, IM V18, IM V19	Standard flange	FT 215	C 250	-	110	215	180	250	M12	4	4
	IM B14, IM B34, IM V18, IM V19	Special flange	FT 265	C 300	-	110	265	230	300	M12	4	4
180 M, 180 L	IM B5, IM V1, IM V3	Flange	FF 300	A 350	13	110	300	250	350	18.5	5	4
200 L	IM B5	Flange	FF 350	A 400	15	110	350	300	400	18.5	5	4
225 S, 225 M 2-pole	IM B5, IM V1, IM V3	Flange	FF 400	A 450	16	110	400	350	450	18.5	5	8
4-pole to 8-pole						140						
250 M	IM B5, IM V1, IM V3	Flange	FF 500	A 550	18	140	500	450	550	18.5	5	8
280 S, 280 M	IM B5, IM V1, IM V3	Flange	FF 500	A 550	18	140	500	450	550	18.5	5	8
315 S, 315 M, 315 L 2-pole 4-pole to 8-pole	IM B5, IM V1, IM V3	Flange	FF 600	A 660	22	140 170	600	550	660	24	6	8

Fan motors

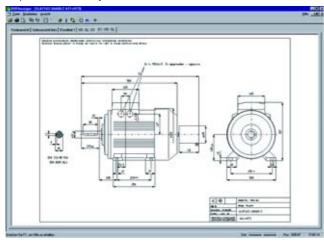
Dimensions

More information

Dimension sheet generator

(part of the SD configurator)

A dimension drawing can be created in the SD configurator for every configurable motor. A dimension drawing can be requested for every other motor.



When a complete Order No. is entered with or without order codes, a dimension drawing can be called up under the "Documentation" tab.

These dimension drawings can be presented in different views and sections and printed.

The corresponding dimension sheets can be exported, saved and processed further in DXF format (interchange/import format for CAD systems) or as bitmap graphics.

The SD configurator has been integrated into the electronic Catalog CA 01 as a selection aid (for further information, see catalog part 11 "Appendix", "Selection tool SD configurator").

The interactive Catalog CA 01 can be ordered from your local Siemens sales representative or on the Internet at

http://www.siemens.com/automation/CA01

At this address, you will also find links to Tips & Tricks and to downloads for function or content updates.

Order number for CA 01 10/2008, English International: DVD: E86060-D4001-A510-C7-7600

IEC Squirrel-Cage Motors Fan motors

Notes

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Compressor motors



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8/3 8/3	Surface-cooled motors up to frame size 315 L Aluminum and cast-iron housing Overview
8/3 8/3	Surface-cooled motors frame size 315 and above Cast-iron housing Overview
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Compressor motors

Orientation

Overview



The compressor motors are used preferentially in compressors for direct drive. In compressors with belt drive, the cantilever forces must be taken into account.

Due to the necessary compactness and confined space within the compressor, it is recommended that the following are used:

- Motors with increased output
- If required, versions with protruding cables instead of a connection box
- Special versions for high-speed applications possible on
- With converter-fed operation, winding monitoring with embedded KTY 84-130 temperature sensors or bimetal temperature sensors and additional insulated bearings for wide output

Benefits

The implemented motors offer the user the following advan-

- Depending on the motor type used, service factors of up to 1.25 are possible, i.e. the motor can be continuously overloaded with 25 % of the rated output.
- Motors with increased efficiency to CEMEP EFF 1 or EPACT lead to significant energy savings under typical continuous duty. Please inquire regarding any efficiency requirements that exceed this.
- · Noise-optimized versions.
- Under converter-fed operation, by setting the precise speed and therefore the operating point, a considerable energy saving can be achieved combined with reduced stress on the
- The motors are suitable, in general, for mains-fed operation up to 690 V and converter-fed operation up to 460 V (with motor series 1LA8 to 500 V) (voltage rise times $t_{\rm s}$ >0.1 ms).
- Extensive experience is available in customized applications especially with regard to special flanges and special bearings.

Application

The motors can be used for the following compressor types:

- Screw compressors
- · Reciprocating compressors
- · Rotary blowers

More information

For more information, please contact your local Siemens AG contact - see "Siemens contacts worldwide" in the Appendix.

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IEC Squirrel-Cage Motors Compressor motors

Surface-cooled motors up to frame size 315 L Aluminum and cast-iron housing

Overview

Recommended motor types:

- Self-ventilated motors with high efficiency according to CEMEP EFF1 – Aluminum series 1LA9 in the output range from 0.06 to 37 kW, 50 and 60 Hz
- Self-ventilated motors with high efficiency according to CEMEP EFF1 – Cast-iron series 1LG6 in the output range from 11 to 200 kW, 50 and 60 Hz
- Self-ventilated motors with high efficiency according to CEMEP EFF1 – Aluminum series 1LE1 in the output range from 0.75 to 18.5 kW, 50 and 60 Hz
- Self-ventilated motors with increased output Aluminum series 1LA9 and cast-iron series 1LG4 in output range from 3 to 110 kW, 50 and 60 Hz
- Self-ventilated motors with high efficiency and increased output are available on request
- Self-ventilated motors with improved efficiency according to CEMEP EFF2 with increased output – Aluminum series 1LE1 in the output range from 2.2 to 22 kW, 50 and 60 Hz
- Self-ventilated motors with high efficiency according to CEMEP EFF1 with increased output – Aluminum series 1LE1 in the output range from 2.2 to 22 kW, 50 and 60 Hz

For technical specifications and selection and ordering data, see catalog parts 1 "New Generation 1LE1/1PC1" and 2 "Standard motors up to frame size 315 L".

Surface-cooled motors frame size 315 and above Cast-iron housing

Overview

Recommended motor types:

 Non-standard motor for mains-fed and converter-fed operation – cast-iron housing 1LA8

For technical specifications and selection and ordering data, see catalog part 3 "Non-standard motors frame size 315 and above".

8/3

Compressor motors

Special versions

Overview

Recommended special versions for mains-fed and converter-fed operation

- Motor temperature sensing using built-in temperature sensor KTY 84-130 – order code A23 for 1LE1 – 15th position of the Order No. letter F
- Insulated bearing cartridge at non-drive-end (NDE) order code L27
- External earthing order code L13 for 1LE1 – order code H04
- 6 protruding cable ends
 - 0.5 m long order code L47 for 1LE1 – order code R22
 - 1.5 m long order code L48 for 1LE1 – order code R23
 - 3.0 m long order code **L49** for 1LE1 order code **R24**

Other special versions

For other special versions, see catalog parts 2 "Standard motors up to frame size 315 L" and 3 "Non-standard motors frame size 315 and above".

Accessories

Overview

See catalog parts 1 "New Generation 1LE1/1PC1", 2 "Standard motors up to frame size 315 L" and 3 "Non-standard motors frame size 315 and above".

Dimensions

Overview

See dimensions under catalog parts 1 "New Generation 1LE1/1PC1", 2 "Standard motors up to frame size 315 L" and 3 "Non-standard motors frame size 315 and above".

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Smoke-extraction motors



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9/8 9/8	Self-ventilated motors for temperature/time classes F200 and F300 Aluminum series 1LA7 and 1LA5, cast-iron series 1LG6 Selection and ordering data
9/14 9/14	Forced-air cooled motors for temperature/time classes F200 and F300 Aluminum series 1PP7 and 1PP5, cast-iron series 1PP6 Selection and ordering data
	Out and the test and the section
9/20 9/20	Self-ventilated motors for temperature/time class F400 Cast-iron series 1LA6 and 1LG6 Selection and ordering data
	temperature/time class F400 Cast-iron series 1LA6 and 1LG6
9/20	temperature/time class F400 Cast-iron series 1LA6 and 1LG6 Selection and ordering data Forced-air cooled motors for temperature/time class F400 Cast-iron series 1PP6
9/20 9/26 9/26 9/32 9/32 9/32 9/33	temperature/time class F400 Cast-iron series 1LA6 and 1LG6 Selection and ordering data Forced-air cooled motors for temperature/time class F400 Cast-iron series 1PP6 Selection and ordering data Special versions Selection and ordering data • Voltages • Types of construction

Smoke-extraction motors

Orientation

Overview



The low-voltage motors with squirrel-cage rotors for implementation in automatic smoke and heat extraction units to EN 12101-3 are mainly designed for driving smoke extraction fans. For this reason, they are known as smoke-extraction motors. They are mainly used in buildings or structures in which smoke control is necessary due to their shape and arrangement.

Temperature/time classification according to EN 12101-3

- F200 corresponds to 200 °C for 120 min.
- F300 corresponds to 300 °C for 60 min.
- F400 corresponds to 400 °C for 120 min.

Testing and test certificates

The smoke-extraction motors are tested by the Research and Testing Laboratory of the Department of Air-Conditioning Systems and Building Services Installations of the Technical University of Munich in accordance with EN 12101-3.

Test conditions for F200/F300:

- Temperature 300 °C
- Time 120 min.

The test certificates are available.



The motors are manufactured with aluminum or cast-iron housings in accordance with the smoke classes. The smoke-extraction motors are based on the standard motors and comprise the following motor types:

- Temperature/time classes F200 and F300
 - Self-ventilated motors Aluminum series 1LA7 and 1LA5, cast-iron series 1LG6 – Version with integrated fan (metal)
 - Self-ventilated motors Aluminum series 1LA7 and 1LA5 double pole-changing with square-law load torque – Version with integrated fan (metal)
 - Forced-air cooled motors Aluminum series 1PP7 and 1PP5, cast-iron series 1PP6 – Version without integrated fan, located in air flow of fan to be driven
 - Forced-air cooled motors Aluminum series 1PP7 and 1PP5 double pole-changing with square-law load torque – Version without integrated fan, located in air flow of fan to be driven
- Temperature/time classes F400
 - Self-ventilated motors Cast-iron series 1LA6 and 1LG6 Version with integrated fan (metal)
 - Self-ventilated motors Cast-iron series 1LA6 double pole-changing with square-law load torque – Version with integrated fan (metal)
 - Forced-air cooled motors Cast-iron series 1PP6 Version without integrated fan, located in air flow of fan to be driven
 - Forced-air cooled motors Cast-iron series 1PP6
 double pole-changing with square-law load torque –
 Version without integrated fan, located in air flow of fan to be driven.

The resonance of mountings and reactions from driven machines can cause high levels of vibration in the overall equipment unit. This has a significant effect on the expected service life of the bearing.

These vibrations are evaluated in accordance with Zones A and B according to ISO 10816.

0

IEC Squirrel-Cage Motors

Smoke-extraction motors

Orientation

Benefits

The smoke-extraction motors operate as so-called "Dual-function motors":

- Normal operation (no instance of fire): Incoming/outgoing air flow
- Fault operation (in case of fire):
 - Removal of smoke from escape and access routes
 - Supporting fire fighting by creating a smoke-free zone
 - Protecting devices and equipment
 - Reducing the heat stress of components during a fire
 - Reducing secondary damage due to thermal bi-products and hot gases

The smoke-extraction motors offer the user a number of advantages:

- The assignment of standard outputs is unchanged. This means that a larger construction size is not required for smoke-extraction motors.
- Smoke-extraction motors are generally equipped with located bearings at the drive-end (DE) of the motor.
- A rating plate for conditions of fire is screwed onto the motor.
- Cables protruding from the non-drive-end (NDE) are included in the scope of supply.
- Radial-flow and axial-flow fan drive are possible.
 - Self-ventilated motors of series 1LA/1LG with a metal fan impeller can be used as radial-flow fan drives.
 - Forced-air cooled motors of series 1PP can be used as axialflow fan drives taking into account the required volumetric flow for motor cooling. In this case the driven fan performs the ventilation.

Application

The smoke-extraction motors are designed for use in automatic smoke and heat extraction units to EN 12101-3. Typical application examples include:

- Tunnels
- Single and multi-storey shopping centers
- Industrial buildings and warehouses
- · Building complexes and atriums
- Theatres
- Indoor car parks
- Staircases

Smoke-extraction motors

Orientation

Technical specifications

Standards and specifications

In addition to the relevant standards and regulations, EN 12101-3 applies for non-portable fire-fighting systems:

Systems for controlling smoke and heat flows, part 3, specifications for smoke and heat extraction units.

Voltage and frequency

Rated voltages according to IEC 60034-1

- 230 V∆ 50 Hz
- 400 V∆ 50 Hz and 400 VY 50 Hz
- 500 V∆ 50 Hz and 500 VY 50 Hz
- 690 VY 50 Hz

Non-standard voltages (voltage code **9** and order code **L1Y**) as well as 60 Hz are available on request, only for 4, 6, 8-pole motors as well as 6/4 and 8/4-pole motors with $n_{\rm max.} = 3000$ rpm)

The following rating plates are available for the smoke-extraction motors:

- Rating plate
- For the listed rated voltages with 50 Hz output data.
- Fire event plate

Complete with number and year of issue of the European standard, temperature/time class and minimum duration of function.

All plates are resistant to corrosion. A second set of plates is included with the motor, loose.

Rated output, duty type, number of poles

The rated output applied for continuous duty (normal duty) according to IEC 60034-1, for a frequency of 50 Hz, coolant temperatures of up to 40 °C, site altitude of up to 1000 m above sea level

Derating is necessary at higher coolant temperatures and site altitudes (reduction factor $k_{\rm HT}$), see table below.

Reduction factor $k_{\rm HT}$ for different site altitudes and/or coolant temperatures

Site altitude above sea level	Coolant te	Coolant temperature in °C										
in m	<30	30-40	45	50	55	60						
1000	1.07	1.00	0.96	0.92	0.87	0.82						
1500	1.04	0.97	0.93	0.89	0.84	0.79						
2000	1.00	0.94	0.9	0.86	0.82	0.77						
2500	0.96	0.90	0.86	0.83	0.78	0.74						
3000	0.92	0.86	0.82	0.79	0.75	0.70						
3500	0.88	0.82	0.79	0.75	0.71	0.67						
4000	0.82	0.77	0.74	0.71	0.67	0.63						

Coolant temperature and site altitude are rounded up to 5 $^{\circ}\text{C}$ or 500 m.

Operation in the event of fire

In addition to normal duty, operation in the event of a fire as specified in EN 12101-3 is available.

At the end of the fire incident, the motor may be unfit for normal duty. It is therefore specified that the motor is removed and overhauled or replaced with a new motor.

In the event of a fire, any "thermal motor protection" must be deactivated.

Standard number of poles

- 2, 4 and 6
- For more poles and pole-changing motors, please inquire.

Insulation system

The special insulation systems are adapted to the respective temperature/time classes.

The insulation of the smoke extraction motors is designed such that converter-fed operation is possible without limitation at voltages \leq 460 V. This also applies for operation with a pulse-controlled AC converter with voltage rise times $t_{\rm S}$ >0.1 μ s at the motor terminals.

In the event of fire, the motors must be switched over from converter-fed operation to mains-fed operation. If converterfed operation is also required in the event of fire, system testing and acceptance testing must be performed in accordance with this (please inquire).

Drainage holes

Generally available, but closed if ordered according to IP55 degree of protection.

Bearing plates

All bearing plates are in cast-iron.

Termination system

Protruding cable with casing, without connection box with cover plate or "Nozzle cap". Cable length depends on the shaft height.

- Frame sizes 80 to 112: 1.0 m
- Frame sizes 132 to 200: 1.5 m
- Frame sizes 225 to 315: 2.5 m

Special versions of connecting cables are available on request.

Position of the connecting cable

- Frame sizes 80 to 160:
 - On the top at non-drive-end (NDE) as standard.
 Optionally left or right at non-drive-end (NDE) (for type of construction with screwed-on feet).
- Frame sizes 180 to 315:
 - Flange types of construction without feet:
 On the top at non-drive-end (NDE) as standard.
 Optionally on left or right at non-drive-end (NDE).
 - All types of construction with feet:
 On the top at drive-end (DE) as standard with connection cable routed towards the non-drive end (NDE).
 Optionally on left or right at drive-end (DE) with connection cable routed towards the non-drive-end (NDE) (for types of construction with screwed-on feet).

The equipment is earthed with a protruding cable.

Smoke-extraction motors

Orientation

Technical specifications (continued)

Bearings, grease

Special bearing systems are used that are matched to the respective temperature classes.

Deep-groove bearings of series 60, 62 or 63 without play are used depending on the fire classes F200/F300, F400 and the frame sizes.

The located bearing is generally at the drive-end (DE).

The nominal bearing lifetime $L_{10 \text{ h}}$ (fan drive) is at least 20,000 hours at full rated load.

The motors of frame sizes 80 to 250 generally have bearings that are greased for life.

Paint finish

The motors have a two-component finish (worldwide) as standard in the color RAL 7030.

Required minimum cooling air flow in standard duty

Frame size	1LA7/1PP7	1LA5/1PP5	1LA6/1PP6	Required cooling air flow for number of poles				
				2	4	6		
				m ³ /min.	m ³ /min.	m ³ /min.		
80	Χ			1.74	0.90	0.60		
90	Χ			3.12	1.56	1.08		
100	Χ		Χ	3.96	1.86	1.26		
112	Χ		Χ	4.98	3.00	1.98		
132	Χ		Χ	8.04	5.04	3.36		
160	X		Χ	12.90	9.54	6.36		
180		Χ		10.98	10.98	7.27		
200		Χ		15.12	13.02	8.58		
225		Χ		12.12	13.02	8.58		

Frame size	1LG6/1PP6	Required co	ooling air flow for 4	number of poles
		m ³ /min.	m³/min.	m ³ /min.
180	X	12.0	13.0	8.5
200	X	20.5	17.0	11.0
225	X	20.5	18.5	12.5
250	X	25.5	22.5	17.0
280	X	24.5	28.0	21.5
315	X	47	36.0	26.5

In the motor version without an integrated fan (1PP5, 1PP6 and 1PP7), the motor is located in the air flow of the ventilator to be driven which must drive the minimum cooling air flow over the motor housing. For a faster air flow, the operating temperature of the motor can be reduced.

Admissible loading on the shaft extension

The values specified in the table "Admissible loading on shaft extension" are the tested and approved maximum values (test duration two hours, temperature in case of fire 300 or 400 °C).

In standard duty at coolant temperatures of up to 40 °C, a bearing lifetime $L_{\rm 10h}$ >20000 hours was achieved.

The values apply to all horizontal mounting positions and to all vertical mounting positions with shaft pointing downwards.

Please inquire in the case of:

- Higher force pairings
- Motors with more poles or pole-changing motors
- Vertical arrangement, depending on the rotor mass and mounting location (shaft pointing downwards or shaft pointing upwards) of the smoke-extraction motor. If necessary, higher forces can be approved.

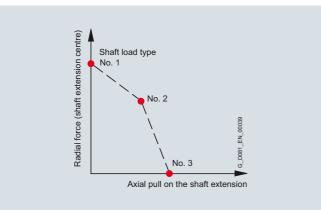
Orientation

Technical specifications (continued)

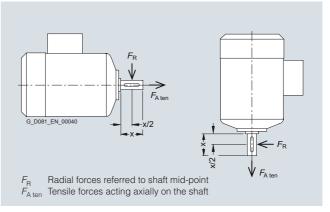
Admissible loading in the event of a fault (fire) on the shaft extension (continued)

Frame size	Bearings	Тур	e of loading on shaft	Horizor	ntal shaft					Shaft p	ointing v	ertically	downwa	ırds	
	DE			2-pole		4-pole		6-pole		2-pole		4-pole		6-pole	
				F_{R}	F _{A tens}	F_{R}	F _{A tens}	F _R	F _{A tens}	F _R	F _{A tens}	F _R	F _{A tens}	F_{R}	F _{A tens}
		No.		N	N	N	N	N	N	N	N	N	N	N	N
30	6004	1	Radial force	400	0	490	0	540	0	360	0	450	0	540	0
		2	Radial force + axial tensile force	150	130	170	170	190	200	40	172	40	225	40	275
		3	Axial tensile force	0	215	0	265	0	320	0	197	0	250	0	300
90	6205	1	Radial force	650	0	730	0	795	0	590	0	730	0	795	0
		2	Radial force + axial tensile force	250	205	280	260	310	305	100	259	100	330	100	390
		3	Axial tensile force	0	343	0	415	0	480	0	310	0	384	0	450
100	6206	1	Radial force	890	0	1000	0	1080	0	820	0	1000	0	1080	0
		2	Radial force + axial tensile force	400	265	500	325	600	345	300	265	300	385	300	455
		3	Axial tensile force	0	490	0	600	0	675	0	432	0	540	0	625
112	6206	1	Radial force	870	0	980	0	1055	0	760	0	970	0	1055	0
		2	Radial force + axial tensile force	400	252	500	310	600	330	250	260	250	380	250	450
		3	Axial tensile force	0	478	0	595	0	675	0	403	0	510	0	590
132	6208	1	Radial force	1070	0	1415	0	1530	0	810	0	1060	0	1220	0
		2	Radial force + axial tensile force	450	315	550	450	650	480	250	300	250	520	250	585
		3	Axial tensile force	0	580	0	775	0	850	0	450	0	640	0	820
160	6209	1	Radial force	1440	0	1630	0	1760	0	1210	0	1580	0	1780	0
		2	Radial force + axial tensile force	700	450	800	570	900	650	500	335	500	525	500	665
		3	Axial tensile force	0	824	0	1015	0	1140	0	620	0	790	0	920
180	6210	1	Radial force	1540	0	1750	0	1900	0	1020	0	1400	0	1670	0
		2	Radial force + axial tensile force	770	430	900	545	1000	630	550	218	550	420	550	575
		3	Axial tensile force	0	815	0	1040	0	1183	0	453	0	733	0	875
200	6212	1	Radial force	2050	0	2380	0	2620	0	1450	0	1700	0	2090	0
		2	Radial force + axial tensile force	1200	770	1350	970	1500	1075	500	460	500	750	500	1600
		3	Axial tensile force	0	1350	0	1650	0	1875	0	720	0	1040	0	1905
225	6213	1	Radial force	2460	0	2720	0	2970	0	1910	0	2450	0	2900	0
		2	Radial force + axial tensile force	1370	900	1500	1095	1700	1200	500	660	500	1000	500	1250
		3	Axial tensile force	0	1560	0	1910	0	2170	0	920	0	1290	0	1520
250	6215	1	Radial force	2770	0	3230	0	3500	0	1490	0	2230	0	2700	0
		2	Radial force + axial tensile force	1400	840	1600	1095	1800	1340	500	460	500	815	500	1080
		3	Axial tensile force	0	1500	0	1865	0	2130	0	710	0	1090	0	1375
280	6217	1	Radial force	3180	0	5000	0	5500	0	3000	0	5600	0	6100	0
	(2-pole), 6317	2	Radial force + axial tensile force	1700	1820	2000	2000	2300	2200	600	1085	600	2300	600	2750
		3	Axial tensile force	0	2630	0	3050	0	3500	0	1380	0	2600	0	3100
315	6219	1	Radial force	3470	0	5300	0	5900	0	1000	0	3600	0	3850	0
	(2-pole),	2	Radial force + axial tensile force		2200	2000	2170	2300	2530	200	363	1000	1150	1000	1610
	6319 (4-, 6-pole)		Axial tensile force	0	3000	0	3080	0	3560	0	463	0	1690	0	2100

 $\underline{\text{Note:}}$ In the event of a fault (fire), the reduced loads provided above must be observed and ensured by appropriate mea**sures in the ventilation system.** The permitted loads in catalog part 0 from Page 0/66 must be observed for operation under standard condition (CT 40 °C).



Load types



Forces on shaft extension

Orientation

Selection and ordering data

Preliminary selection of the motor according to motor type/series, speed or number of poles, frame size, rated output, rated torque, rated speed and rated current

Self-ventilated motors for temperature/time classes F200 and F300

Speed (No. of poles)	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Aluminum series 1LA	7 and 1LA5, cast-ire	on series 1LG6	(motors with exte	ernal fan)		
3000, 2-pole	80 M 315 L	0.75 200	2830 2985	2.5 640	2.1 325	9/8
1500, 4-pole	80 M 315 L	0.55 200	1395 1488	3.7 1284	1.86 345	9/8
1000, 6-pole	80 M 315 L	0.37 160	910 990	3.9 1543	1.2 285	9/10
1500/3000, 4/2-pole	80 M 160 L	The electrical of	lata can be calculate	ed and supplied o	n receipt of order.	9/12
1000/1500, 6/4-pole	80 M 200 L					9/12
750/1500, 8/4-pole	80 M 200 L					9/12

Forced-air cooled motors for temperature/time classes F200 and F300

Speed (No. of poles)	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Aluminum series 1PP7	and 1PP5, cast-ire	on series 1PP6 (motors without	an external fan)	
3000, 2-pole	80 M 315 L	0.75 200	2830 2985	2.5 640	2.1 325	9/14
1500, 4-pole	80 M 315 L	0.55 200	1395 1488	3.7 1284	1.86 345	9/14
1000, 6-pole	80 M 315 L	0.37 160	910 990	3.9 1543	1.2 285	9/16
1500/3000, 4/2-pole	80 M 160 L	The electrical d	ata can be calculate	ed and supplied o	n receipt of order.	9/18
1000/1500, 6/4-pole	80 M 200 L					9/18
750/1500, 8/4-pole	80 M 200 L					9/18

Self-ventilated motors for temperature/time class F400

Speed (No. of poles)	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	Α	
Cast-iron series 1LA6	and 1LG6 (motors	with external fa	an)			
3000, 2-pole	100 L 315 L	3 190	2875 2982	10 608	6.5 325	9/20
1500, 4-pole	100 L 315 L	2.2 200	1410 1490	15 1284	5.5 345	9/20
1000, 6-pole	100 L 315 L	1.5 160	925 990	15 1546	4.5 285	9/22
1500/3000, 4/2-pole	100 L 160 L	The electrical	data can be calculate	ed and supplied o	n receipt of order.	9/24
1000/1500, 6/4-pole	100 L 160 L					9/24
750/1500, 8/4-pole	100 L 160 L					9/24

Forced-air cooled motors for temperature/time class F400

Speed (No. of poles)	Frame size	Rated output	Rated speed	Rated torque	Rated current at 400 V	Detailed selection and ordering data Page
rpm		kW	rpm	Nm	А	
Cast-iron series 1PP6	motors without e	xternal fan)				
3000, 2-pole	100 L 315 L	3 190	2875 2982	10 608	6.5 325	9/26
1500, 4-pole	100 L 315 L	2.2 200	1410 1490	15 1284	5.5 345	9/26
1000, 6-pole	100 L 315 L	1.5 160	925 990	15 1546	4.5 285	9/28
1500/3000, 4/2-pole	100 L 160 M	The electrical	data can be calculate	ed and supplied o	n receipt of order.	9/30
1000/1500, 6/4-pole	100 L 160 L					9/30
750/1500, 8/4-pole	100 L 160 L					9/30

More information

For more information, please contact your local Siemens contact – see "Siemens Contacts Worldwide" in the Appendix.

Self-ventilated, for temperature/time classes F200, F300 – Aluminum series 1LA7/5, cast-iron series 1LG6

Selection and ordering data

Selection	Selection and ordering data													
Rated output at 50 Hz	Frame size	Rated speed	Rated torque	Effi- ciency	Power factor	Rated		Locked- rotor current at starting le of rated	Break- down torque	Torque class	Moment of inertia	Order No. For Order No. supplements for voltage and type of construction, see table below	Price	Weight Type of construc-
		at 50 Hz	at 50 Hz	4/4-load	at 50 Hz 4/4-load	at 50 Hz 400 V	torque	current	torque			see table below		tion IM B3 approx.
Prated	FS	n _{rated}	$T_{\rm rated}$	$\eta_{ m rated}$	$\cos \varphi_{ m rate}$	I _{rated}	T_{LB}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm R}/T_{\rm rated}$		J			m
kW		rpm	Nm	%		A				CL	kg m ²			kg
2-pole,	3000 rp	m at 50	Hz, cool	ing meth	od IC 41	1, IP55 d	egree of	protecti	on, with	test cer	tificate a	according to EN 1	2101-3	
0.75	80 M	2830	2.5	63.0	0.83	2.1	2.3	5.6	2.4	16	0.00085	1LA7 080-2TA□□		10.2
1.1	80 M	2845	3.7	74.0	0.80	2.7	2.6	6.1	2.7	16	0.0011	1LA7 083-2TA□□		11.9
1.5	90 S	2860	5.0	73.0	0.80	3.7	2.4	5.5	2.7	16	0.0015	1LA7 090-2TA□□		15.2
2.2	90 L	2880	7.3	78.0	0.80	5.1	2.8	6.3	3.1	16	0.002	1LA7 096-2TA□□		18
3	100 L	2890	9.9	77.0	0.83	6.8	2.8	6.8	3.0	16	0.0038	1LA7 106-2TA□□		24
4	112 M	2905	13	82.0	0.83	8.5	2.6	7.2	2.9	16	0.0055	1LA7 113-2TA□□		32
5.5	132 S	2925	18	85.5	0.87	10.7	2.0	5.9	2.8	16	0.016	1LA7 130-2TA		45
7.5	132 S	2930	24	88.0	0.89	13.8	2.3	6.9	3.0	16	0.021	1LA7 131-2TA□□		53
11	160 M	2940	36	88.0	0.86	21	2.1	6.5	2.9	16	0.034	1LA7 163-2TA□□		74
15	160 M	2940	49	90.8	0.90	26.5	2.2	6.6	3.0	16	0.04	1LA7 164-2TA□□		85
18.5	160 L	2940	60	90.3	0.91	32.5	2.4	7.0	3.1	16	0.052	1LA7 166-2TA□□		98
22	180 M	2940	71	91.1	0.85	41	2.5	6.9	3.2	16	0.077	1LA5 183-2TA		125
30	200 L	2945	97	91.8	0.89	53	2.4	7.2	2.8	16	0.14	1LA5 206-2TA□□		176
37	200 L	2945	120	92.3	0.89	65	2.4	7.7	2.8	16	0.16	1LA5 207-2TA		199
45	225 M	2960	145	93.6	0.89	78	2.8	7.7	3.4	16	0.2	1LA5 223-2TA□□		235
55	250 M	2975	177	94.2	0.90	94	2.5	7.4	3.3	13	0.466	1LG6 253-2TB□□		420
75	280 S	2975	241	94.8	0.91	126	2.6	7.5	2.9	13	0.832	1LG6 280-2TB□□		530
90	280 M	2975	289	95.2	0.90	152	3.0	7.5	3.0	13	1.00	1LG6 283-2TB		615
110	315 S	2985	352	95.0	0.90	186	2.6	7.5	3.2	13	1.39	1LG6 310-2TB□□		790
132	315 M	2984	422	95.3	0.91	220	2.7	7.4	3.0	13	1.62	1LG6 313-2TB□□		915
160	315 L	2984	512	95.7	0.93	260	2.8	7.5	3.1	13	2.09	1LG6 316-2TB		1055
200	315 L	2984	640	95.9	0.93	325	2.5	7.0	2.8	13	2.46	1LG6 317-2TB		1245
4-pole,				_			_	-				ccording to EN 1	2101-3	
0.55	80 M	1395	3.7	57.0	0.75	1.85	2.2	3.9	2.2	16	0.0015	1LA7 080-4TA		10
0.75	80 M	1405	5.1	63.0	0.73	2.35	2.3	4.2	2.3	16	0.0018	1LA7 083-4TA		11.4
1.1	90 S	1415	7.4	68.0	0.74	3.15	2.3	4.6	2.4	16	0.0028	1LA7 090-4TA		14.6
1.5	90 L	1420	10	73.0	0.74	4.0	2.4	5.3	2.6	16	0.0035	1LA7 096-4TA		17.9
2.2	100 L	1420	15	75.0	0.78	5.4	2.5	5.6	2.8	16	0.0048	1LA7 106-4TA		24
3	100 L	1415	20	77.0	0.78	7.2	2.7	5.6	3.0	16	0.0058	1LA7 107-4TA		27
4	112 M	1440	27	78.0	0.78	9.2	2.7	6.5	3.0	16	0.011	1LA7 113-4TA		34
5.5	132 S	1450	36	88.5	0.78	12	2.5	6.3	3.1	16	0.018	1LA7 130-4TADD		47
7.5	132 M	1455	49	84.0	0.78	16.5	2.7	6.7	3.2	16	0.024	1LA7 133-4TADD		53
11	160 M	1455	72	89.0	0.81	23	2.2	6.2	2.7	16	0.04	1LA7 163-4TADD		73
15	160 L	1460	98	84.5	0.80	32	2.6	6.5	3.0	16	0.052	1LA7 166-4TADD		98
18.5	180 M	1460	121	86.5	0.79	39	2.3	7.5	3.0	16	0.13	1LA5 183-4TA		125
22	180 L	1475	144	88.0	0.78	46.5	2.3	7.5	3.0	16	0.15	1LA5 186-4TADD		139
30	200 L	1465	196	89.0	0.81	60	2.6	7.0	3.2	16	0.24	1LA5 207-4TADD		184
37	225 S	1470	241	92.1	0.84	69	2.8	7.0	3.2	16	0.32	1LA5 220-4TADD		230
45	225 M	1470	293	92.2	0.87	80	2.8	7.7	3.3	16	0.36	1LA5 223-4TADD		256
55	250 M	1485	354	94.7	0.86	97	2.9	7.5	3.3	16	0.856	1LG6 253-4TADD		460
75	280 S	1486	482	94.6	0.87	132	2.6	7.3	2.8	16	1.40	1LG6 280-4TADD		575
90	280 M	1485	579	94.6	0.88	156	2.5	7.3	2.8	16	1.70	1LG6 283-4TADD		675
110	315 S	1488	706	95.0	0.87	192	2.6	6.9	2.8	16	2.31	1LG6 310-4TADD		810
132	315 M	1488	847	95.3	0.87	230	2.7	7.0	2.7	16	2.88	1LG6 313-4TADD		965
160	315 L	1488	1027	95.7	0.87	275	2.9	7.4	2.9	16	3.46	1LG6 316-4TADD		1105
200	315 L	1488	1284	95.5	0.88	345	3.2	7.3	3.1	16	4.22	1LG6 317-4TA		1305

Smoke-extraction motors

Self-ventilated, for temperature/time classes F200, F300 – Aluminum series 1LA7/5, cast-iron series 1LG6

Selection and ordering data (continued)

Order No. supplements

Motor type	Penultimate po	sition: Voltage o	ode		Final position	on: Type	of cor	nstructio	n code				
71	50 Hz				Without flange	With fla					With star	ndard	With spe- cial flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6, IM V5 without protective cover 1)	IM B5, IM V3 2) 3)	IM V1 protect cover 2) 3)	without tive	IM V1 with pro- tective cover ^{3) 4)}		IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protective cover
	1	6	3	5	0	1	1	8	4	6	2	7	3
1LA7 08 □□	0	0	0	-		✓	✓	_	✓	✓	✓	✓	✓
1LA7 09 □□	0	0	0	-		✓	✓	_	✓	✓	✓	✓	✓
1LA7 10 □□	0	0	0	0		✓	/	_	✓	✓	✓	✓	✓
1LA7 11 □□	0	0	0	0		✓	✓	_	✓	✓	✓	✓	✓
1LA7 13 □□	0	0	0	0		1	✓	_	✓	1	✓	✓	✓
1LA7 16 □□	0	0	0	0		✓	/	_	✓	✓	✓	✓	✓
1LA5 18 □□	0	0	0	0		✓ ⁵⁾	✓	_	✓	✓	-	-	_
1LA5 20 □□	0	0	0	0		√ ⁵⁾	✓	-	✓	✓	_	_	_
1LA5 22 □□	0	0	0	0		√ ⁵⁾	1	-	✓	✓	_	_	-
1LG6 25 □□	0	0	0	0		√ ⁵⁾	✓	_	✓	1	_	_	-
1LG6 28 □□	0	0	0	0		√ ⁵⁾	✓	-	✓	✓	_	_	_
1LG6 310	0	0	0	0		√ ⁵⁾	✓	-	✓	✓	-	-	-
1LG6 316	-	0	-	0	□ ⁶⁾	-	-	1	✓	✓	-	-	-

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and with order code **L1Y** (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ If motors frame sizes 180 M to 315 L in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{2) 1}LA5 183-... to 1LA5 223-... motors (motor series 1LA5, frame size 180 M to 225 M) can be supplied with two additional eyebolts; specify supplement "Z" and order code K32.

^{3) 1}LG6 253-... to 1LG6 317-... motors (motor series 1LG6 frame sizes 250 M to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

⁴⁾ The "Second shaft extension" option, order code **K16** is not possible.

⁵⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

⁶⁾ Not possible for type of construction IM V6 and IM V5 without protective cover.

Self-ventilated, for temperature/time classes F200, F300 – Aluminum series 1LA7/5, cast-iron series 1LG6

Selection and ordering data (continued)

Rated output at 50 Hz	Frame size	Rated	Rated	t rated out	Power	Rated	Locked- rotor torque with direc		Break- down torque	Torque class	Moment of inertia	Order No. For Order No. supplements for voltage and type of construction,	Price	Weight Type of
		speed at 50 Hz	torque at 50 Hz		factor at 50 Hz	current at 50 Hz	as multipl torque	current	torque			see table below		construc- tion
				4/4-load	4/4-load	400 V	10.90							IM B3 approx.
$P_{\rm rated}$	FS	n _{rated}	T _{rated}	$\eta_{ m rated}$	$\cos arphi_{ m rated}$	1	$T_{\rm LR}/T_{\rm rated}$	1,5/1	T _D /T		J			арргох. т
kW	. 0	rpm	rated Nm	%	occip rated	rated A	'LH' 'rated	'LR' 'rated	'B' 'rated	CL	kg m ²			kg
	1000 rp				od IC 41		egree of	protection	on, with			ccording to EN 1	2101-3	
0.37	80 M	920	3.9	62.0	0.72	1.2	1.9	3.1	2.1	16	0.0015	1LA7 080-6TA		9.5
0.55	80 M	910	5.8	67.0	0.74	1.9	2.1	3.4	2.2	16	0.0018	1LA7 083-6TA		11.4
0.75	90 S	920	7.8	68.0	0.76	2.1	2.2	3.7	2.2	16	0.0028	1LA7 090-6TA		14.8
1.1	90 L	915	11.5	71.0	0.77	2.9	2.3	3.8	2.3	16	0.0035	1LA7 096-6TA□□		18
1.5	100 L	925	15	74.0	0.70	4.25	2.3	4	2.3	16	0.0063	1LA7 106-6TA□□		26
2.2	112 M	940	22	76.0	0.70	6.0	2.2	4.6	2.5	16	0.011	1LA7 113-6TA		30
3	132 S	950	30	72.0	0.76	7.2	1.9	4.2	2.2	16	0.015	1LA7 130-6TA		45
4	132 M	950	40	81.0	0.76	9.4	2.1	4.5	2.4	16	0.019	1LA7 133-6TA□□		50
5.5	132 M	950	55	70.0	0.74	15.4	2.3	5	2.6	16	0.025	1LA7 134-6TA□□		58
7.5	160 M	960	75	83.5	0.72	18	2.1	4.6	2.5	16	0.041	1LA7 163-6TA		81
11	160 L	960	109	87.5	0.71	25.5	2.3	4.8	2.6	16	0.049	1LA7 166-6TA		107
15	180 L	970	148	89.5	0.70	34.5	2.0	5.2	2.4	16	0.15	1LA5 186-6TA		139
18.5	200 L	975	181	90.1	0.71	42.5	2.7	5.5	2.8	16	0.24	1LA5 206-6TA		184
22	200 L	975	215	93.5	0.77	45.5	2.8	5.5	2.9	16	0.28	1LA5 207-6TA□□		204
30	225 M	978	294	92.2	0.68	71	2.8	5.7	2.9	16	0.36	1LA5 223-6TA		246
37	250 M	984	359	92.4	0.84	69	2.7	6.4	2.4	16	0.934	1LG6 253-6TA□□		405
45	280 S	986	436	92.7	0.86	81	2.5	6.6	2.5	16	1.40	1LG6 280-6TA□□		520
55	280 M	986	533	92.6	0.87	99	2.5	6.5	2.5	16	1.60	1LG6 283-6TA□□		570
75	315 S	990	723	93.8	0.85	136	2.7	7.0	2.9	16	2.50	1LG6 310-6TA□□		760
90	315 M	990	868	94.2	0.86	160	2.7	7.3	3.0	16	3.20	1LG6 313-6TA□□		935
110	315 L	990	1061	94.6	0.87	192	2.6	7.4	3.0	16	4.02	1LG6 316-6TA□□		1010
132	315 L	988	1276	94.7	0.87	230	3.0	7.2	2.8	16	4.71	1LG6 317-6TA□□		1180
160	315 L	990	1543	94.9	0.86	285	3.1	7.5	3.0	16	5.39	1LG6 318-6TA□□		1245

Smoke-extraction motors

Self-ventilated, for temperature/time classes F200, F300 – Aluminum series 1LA7/5, cast-iron series 1LG6

Selection and ordering data (continued)

Order No. supplements

Motor type	Penultimate po	sition: Voltage o	ode		Final position	on: Type	e of co	nstructio	n code				
	50 Hz				Without flange	With fla	inge				With star	ndard	With spe- cial flange
	230 VA/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6, IM V5 without protective cover 1)	IM B5, IM V3 2)3)	IM V1 protect cover 2) 3)	without tive	IM V1 with pro- tective cover ^{3) 4)}		IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protective cover
	1	6	3	5	0	1	1	8	4	6	2	7	3
1LA7 08 □□	0	0	0	_		✓	/	_	✓	/	/	✓	✓
1LA7 09 □□	0	0	0	_		✓	✓	-	✓	✓	✓	✓	✓
1LA7 10 □□	0	0	0	0		✓	✓	-	✓	✓	✓	✓	✓
1LA7 11 □□	0	0	0	0		✓	✓	-	✓	✓	✓	✓	✓
1LA7 13 □□	0	0	0	0		✓	✓	_	✓	✓	✓	✓	✓
1LA7 16 □□	0	0	0	0		✓	✓	-	✓	✓	✓	✓	✓
1LA5 18 □□	0	0	0	0		√ ⁵⁾	✓	-	✓	✓	-	-	_
1LA5 20 □□	0	0	0	0		√ ⁵⁾	✓	-	✓	✓	-	_	_
1LA5 22 □□	0	0	0	0		√ ⁵⁾	✓	-	✓	✓	-	_	_
1LG6 25 □□	0	0	0	0		√ ⁵⁾	✓	-	✓	✓	-	_	_
1LG6 28 □□	0	0	0	0		√ ⁵⁾	✓	-	✓	✓	-	_	_
1LG6 310	0	0	0	0		√ ⁵⁾	✓	-	✓	/	-	-	-
1LG6 316	-	0	-	0	□ ⁶⁾	-	-	1	✓	✓	-	-	_

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and with order code **L1Y** (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ If motors frame sizes 180 M to 315 L in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{2) 1}LA5 183-... to 1LA5 223-... motors (motor series 1LA5, frame size 180 M to 225 M) can be supplied with two additional eyebolts; specify supplement "Z" and order code K32.

^{3) 1}LG6 253-... to 1LG6 318-... motors (motor series 1LG6 frame sizes 250 M to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

⁴⁾ The "Second shaft extension" option, order code **K16** is not possible.

⁵⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

⁶⁾ Not possible for type of construction IM V6 and IM V5 without protective cover.

Self-ventilated, for temperature/time classes F200, F300 – Aluminum series 1LA7/5, cast-iron series 1LG6

Selection and order	ring data (continu	ed)			
Rated output at 50 Hz		Frame size	Order No.	Price	Weight
1500 rpm	3000 rpm		For Order No. supplements for voltage and type of construction, see table below		for type of construction IM B3 approx.
P _{rated}	Prated	FS			m
kW	kW				kg
	ng for driving smo	ke-extraction fans wi	55 degree of protection, th one winding in Dahland	er circuit,	
0.14	0.63	80 M	1LA7 080-0TA□□		11.0
0.23	0.86	80 M	1LA7 083-0TA□□		12.4
0.3	1.26	90 S	1LA7 090-0TA		14.6
0.45	1.8	90 L	1LA7 096-0TA		17.9
0.59	2.25	100 L	1LA7 106-0TA		24.0
0.72	2.8	100 L	1LA7 107-0TA		27.0
0.99	3.95	112 M	1LA7 113-0TA		34.0
1.3	5.3	132 S	1LA7 130-0TA		47.0
1.8	7.2	132 M	1LA7 133-0TA		53.0
2.6	10.4	160 M	1LA7 163-0TA		74.0
3.85	15.3	160 L	1LA7 166-0TA□□		105.0
Rated output at 50 Hz	4500				
1000 rpm	1500 rpm				
Prated	Prated				
kW 6/4 polo 1000/1500	kW	ing method IC 411 ID	55 degree of protection,		
double pole-changii	ng for driving smo	ke-extraction fans wit			
with test certificate	in accordance wit	h EN 12101-3			
0.11	0.36	80 M	1LA7 080-1TD		10.0
0.16	0.5	80 M	1LA7 083-1TD□□		11.4
0.26	0.72	90 S	1LA7 090-1TD		14.6
0.34	0.99	90 L	1LA7 096-1TD		17.9
0.54	1.53	100 L	1LA7 106-1TD		24.0
0.68	1.89	100 L	1LA7 107-1TD		27.0
0.81	2.7	112 M	1LA7 113-1TD		34.0
1.08	3.5	132 S	1LA7 130-1TD		47.0
1.53	4.85	132 M	1LA7 133-1TD		53.0
2.25	6.5	160 M	1LA7 163-1TD□□		73.0
3.35	10.8	160 L	1LA7 166-1TD		98.0
4.95	14.4	180 M	1LA5 183-1TD		125.0
5.9	17.1	180 L	1LA5 186-1TD		139.0
8.6	23.5	200 L	1LA5 207-1TD□□		184.0
Rated output at 50 Hz					
750 rpm	1500 rpm				
Prated	P _{rated}				
kW 9/4 mala 750/1500 w	kW	or mothod IC 411 IDE	5 degree of protection,		
	ng for driving smo	ke-extraction fans wit	th one winding in Dahland	er circuit,	
0.09	0.45	80 M	1LA7 080-0TB□□		10.0
0.14	0.63	80 M	1LA7 083-0TB□□		11.4
0.2	0.9	90 S	1LA7 090-0TB□□		14.6
0.3	1.35	90 L	1LA7 096-0TB□□		17.9
0.45	1.8	100 L	1LA7 106-0TB□□		24.0
0.59	2.25	100 L	1LA7 107-0TB□□		27.0
0.81	3.25	112 M	1LA7 113-0TB□□		34.0
0.99	4.25	132 S	1LA7 130-0TB□□		47.0
1.26	5.8	132 M	1LA7 133-0TB□□		53.0
1.98	8.6	160 M	1LA7 163-0TB□□		73.0
3	12.6	160 L	1LA7 166-0TB□□		98.0
					105.0
4.05	14.4	180 M	1LA5 183-0TB□□		125.0
	14.4 16.7	180 M 180 L	1LA5 183-0TB		125.0 139.0

The rated outputs and weights may change slightly after they have been checked.

Further electrical data can be calculated and supplied on receipt of order.

Self-ventilated, for temperature/time classes F200, F300 - Aluminum series 1LA7/5, cast-iron series 1LG6

Selection and ordering data (continued)

Order No. supplements

Motor type	Penultim Voltage	ate positio	n:	Final position	n: Type o	f constru	uction co	de				
	•	rect online	starting	Without flange	With flang	ge				With standa	rd flange	With spe- cial flange
	230 V	400 V	500 V	IM B3/6/7/8, IM V6, IM V5 without protective cover	IM B5, IM V3 1)	IM V1 without protect cover 1		IM V1 with protective cover 1) 2)	IM B35	IM B14, IM V19/18 without protective cover	IM B34	IM B14 IM V19/18 without protective cover
	1	6	5	0	1	1	8	4	6	2	7	3
1LA7 08 □□	0	0	0		/	/	_	/	/	1	/	1
1LA7 09 □□	0	0	0		/	/	-	/	/	1	/	1
1LA7 10□□	0	0	0		1	1	_	/	1	1	1	1
1LA7 11 □□	0	0	0		1	/	_	/	1	/	✓	1
1LA7 13 □□	0	0	0		1	1	_	/	1	1	1	1
1LA7 16 □□	0	0	0		1	1	_	1	1	✓	1	1
1LA5 18 □□	0	0	0		✓ ³⁾	1	_	1	1	-	_	_
1LA5 20 □□	0	0	0		√ 3)	/	_	√	/	_	_	_

- Standard version
- 0 Without additional charge
- With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and with order code **L1Y** (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

^{1) 1}LA5 183-... to 1LA5 223-... motors (motor series 1LA5, frame size 180 M to 225 M) can be supplied with two additional eyebolts; specify supplement " ${\bf Z}$ " and order code ${\bf K32}$.

²⁾ The "Second shaft extension" option, order code K16 is not possible.

Type of construction IM V3 is only possible using type of construction code **9** and order code **M1G**.

Forced-air cooled, for temperature/time classes F200, F300 - Aluminum series 1PP7/5, cast-iron series 1PP6

Selection and ordering data

Selection	on and	oraering	g data											
Rated output at 50 Hz	Frame size	Rated speed	Rated torque		Power factor at 50 Hz	Rated current at 50 Hz 400 V		Locked- rotor current et starting le of rated current	Break- down torque	Torque class	Moment of inertia	Order No. For Order No. supplements for voltage and type of construction, see table below	Price	Type of construction IM B3
				4/4-1080	4/4-load	400 V								approx.
D	FS	n	T	**	0000	1	T /T	1 /1	T /T		J			m
P _{rated} kW	13	n _{rated} rpm	T _{rated} Nm	$\eta_{ m rated}$	$\cos \varphi_{ m rate}$	d 'rated A	'LR' 'rated	I _{LR} /I _{rated}	'B/ 'rated	CL	kg m ²			kg
	3000 rr				nod IC 41		egree of	protecti	on with			according to EN 1	2101-3	
0.75	80 M	2830	2.5	63.0	0.83	2.1	2.3	5.6	2.4	16		1PP7 080-2TA	<u> </u>	9.8
1.1	80 M	2845	3.7	74.0	0.80	2.7	2.6	6.1	2.7	16	0.00011	1PP7 083-2TA		11.5
1.5	90 S	2860	5.0	73.0	0.80	3.7	2.4	5.5	2.7	16	0.0015	1PP7 090-2TA		14.6
2.2	90 L	2880	7.3	78.0	0.80	5.1	2.8	6.3	3.1	16	0.002	1PP7 096-2TA		17.4
3	100 L	2890	9.9	77.0	0.83	6.8	2.8	6.8	3.0	16	0.0038	1PP7 106-2TA□□		23
4	112 M	2905	13	82.0	0.83	8.5	2.6	7.2	2.9	16	0.0055	1PP7 113-2TA		31
5.5	132 S	2925	18	85.5	0.87	10.7	2.0	5.9	2.8	16	0.016	1PP7 130-2TA□□		44
7.5	132 S	2930	24	88.0	0.89	13.8	2.3	6.9	3.0	16	0.021	1PP7 131-2TA		52
11	160 M	2940	36	88.0	0.86	21	2.1	6.5	2.9	16	0.034	1PP7 163-2TA		71
15	160 M	2940	49	90.8	0.90	26.5	2.2	6.6	3.0	16	0.04	1PP7 164-2TA		82
18.5	160 L	2940	60	90.3	0.91	32.5	2.4	7.0	3.1	16	0.052	1PP7 166-2TA□□		95
22	180 M	2940	71	91.1	0.85	41	2.5	6.9	3.2	16	0.077	1PP5 183-2TA□□		119
30	200 L	2945	97	91.8	0.89	53	2.4	7.2	2.8	16	0.14	1PP5 206-2TA		168
37	200 L	2945	120	92.3	0.89	65	2.4	7.7	2.8	16	0.16	1PP5 207-2TA□□		191
45	225 M	2960	145	93.6	0.89	78	2.8	7.7	3.4	16	0.2	1PP5 223-2TA		226
55	250 M	2975	177	95.1	0.90	94	2.5	7.4	3.3	13	0.466	1PP6 253-2TB		405
75	280 S	2975	241	95.3	0.91	126	2.6	7.5	2.9	13	0.832	1PP6 280-2TB□□		510
90	280 M	2975	289	95.6	0.90	152	3.0	7.5	3.0	13	1.00	1PP6 283-2TB□□		595
110	315 S	2985	352	95.9	0.90	186	2.6	7.5	3.2	13	1.39	1PP6 310-2TB		770
132	315 M	2984	422	96.1	0.91	220	2.7	7.4	3.0	13	1.62	1PP6 313-2TB□□		895
160	315 L	2984	512	96.3	0.93	260	2.8	7.5	3.1	13	2.09	1PP6 316-2TB□□		1035
200	315 L	2984	640	96.4	0.93	325	2.5	7.0	2.8	13	2.46	1PP6 317-2TB□□		1225
4-pole,	1500 rp	m at 50	Hz, cool	ing meth	od IC 41	1, IP55 d	legree of	protecti	on, with	test cer	tificate a	ccording to EN 1	2101-3	
0.55	80 M	1395	3.7	57.0	0.75	1.85	2.2	3.9	2.2	16	0.0015	1PP7 080-4TA		9.6
0.75	80 M	1405	5.1	63.0	0.73	2.35	2.3	4.2	2.3	16	0.0018	1PP7 083-4TA		11
1.1	90 S	1415	7.4	68.0	0.74	3.15	2.3	4.6	2.4	16	0.0028	1PP7 090-4TA		14
1.5	90 L	1420	10	73.0	0.74	4.0	2.4	5.3	2.6	16	0.0035	1PP7 096-4TA		17.3
2.2	100 L	1420	15	75.0	0.78	5.4	2.5	5.6	2.8	16	0.0048	1PP7 106-4TA		23
3	100 L	1415	20	77.0	0.78	7.2	2.7	5.6	3.0	16	0.0058	1PP7 107-4TA		26
4	112 M	1440	27	78.0	0.78	9.2	2.7	6.5	3.0	16	0.011	1PP7 113-4TA		33
5.5	132 S	1450	36	88.5	0.78	12	2.5	6.3	3.1	16	0.018	1PP7 130-4TA□□		46
7.5	132 M	1455	49	84.0	0.78	16.5	2.7	6.7	3.2	16	0.024	1PP7 133-4TA□□		52
11	160 M	1455	72	89.0	0.81	23	2.2	6.2	2.7	16	0.04	1PP7 163-4TA□□		70
15	160 L	1460	98	84.5	0.80	32	2.6	6.5	3.0	16	0.052	1PP7 166-4TA□□		95
18.5	180 M	1460	121	86.5	0.79	39	2.3	7.5	3.0	16	0.13	1PP5 183-4TA□□		116
22	180 L	1475	144	88.0	0.78	46.5	2.3	7.5	3.0	16	0.15	1PP5 186-4TA□□		130
30	200 L	1465	196	89.0	0.81	60	2.6	7.0	3.2	16	0.24	1PP5 207-4TA□□		173
37	225 S	1470	241	92.1	0.84	69	2.8	7.0	3.2	16	0.32	1PP5 220-4TA□□		218
45	225 M	1470	293	92.2	0.87	80	2.8	7.7	3.3	16	0.36	1PP5 223-4TA□□		244
55	250 M	1485	354	94.9	0.86	97	2.9	7.5	3.3	16	0.856	1PP6 253-4TA□□		445
75	280 S	1486	482	95.0	0.87	132	2.6	7.3	2.8	16	1.39	1PP6 280-4TA□□		555
90	280 M	1485	579	94.9	0.88	156	2.5	7.3	2.8	16	1.71	1PP6 283-4TA□□		655
110	315 S	1488	706	95.3	0.87	192	2.6	6.9	2.8	16	2.31	1PP6 310-4TA□□		790
132	315 M	1488	847	95.5	0.87	230	2.7	7.0	2.7	16	2.88	1PP6 313-4TA□□		945
160	315 L	1488	1027	95.9	0.87	275	2.9	7.4	2.9	16	3.46	1PP6 316-4TA□□		1085
200	315 L	1488	1284	95.7	0.88	345	3.2	7.3	3.1	16	4.22	1PP6 317-4TA□□		1285

Smoke-extraction motors

Forced-air cooled, for temperature/time classes F200, F300 – Aluminum series 1PP7/5, cast-iron series 1PP6

Selection and ordering data (continued)

Order No. supplements

Motor type	Penultimate po	sition: Voltage c	ode		Final position	n: Type	of cons	truction	code			
	50 Hz				Without flange	With fla	inge			With standar	d flange	With spe- cial flange
	230 VΔ/ 400 VY	400 VΔ/ 690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6/5 without protective cover 1)	IM B5, IM V3 2) 3)	IM V1 w protecti cover ²	ve	IM B35	IM B14, IM V19/18 without protective cover	IM B34	IM B14, IM V19/18 without protective cover
	1	6	3	5	0	1	1	8	6	2	7	3
1PP7 08 □□	0	0	0	-		✓	✓	-	✓	✓	✓	✓
1PP7 09 □□	0	0	0	-		✓	✓	-	✓	✓	✓	✓
1PP7 10 □□	0	0	0	0		✓	✓	-	✓	✓	✓	✓
1PP7 11 🗅 🗅	0	0	0	0		1	✓	-	1	1	1	✓
1PP7 13 □□	0	0	0	0		✓	✓	-	✓	✓	✓	✓
1PP7 16 □□	0	0	0	0		✓	✓	-	✓	✓	✓	✓
1PP5 18 □□	0	0	0	0		√ ⁴⁾	✓	-	✓	_	-	_
1PP5 20 □□	0	0	0	0		✓ ⁴⁾	1	-	/	_	-	_
1PP5 22 □□	0	0	0	0		√ ⁴⁾	/	-	/	_	-	-
1PP6 25 □□	0	0	0	0		√ ⁴⁾	1	-	1	_	-	_
1PP6 28 □□	0	0	0	0		√ ⁴⁾	✓	-	✓	_	-	_
1PP6 310	0	0	0	0	0	√ ⁴⁾	✓	-	1	-	-	-
1PP6 316	-	0	-	0	□ ⁵⁾	-	-	1	1	-	-	-

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and with order code **L1Y** (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ If motors frame sizes 180 M to 315 L in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{2) 1}PP5 183-... to 1PP5 223-... motors (motor series 1PP5, frame size 180 M to 225 M) can be supplied with two additional eyebolts; specify supplement "Z" and order code K32.

^{3) 1}PP6 253-... to 1PP6 318-... motors (motor series 1PP6 frame sizes 250 M to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

⁴⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

⁵⁾ Not possible for type of construction IM V6 and IM V5 without protective cover.

Forced-air cooled, for temperature/time classes F200, F300 - Aluminum series 1PP7/5, cast-iron series 1PP6

Selection and ordering data (continued)

Rated output at 50 Hz	Frame size	Operatin	g values a	t rated out	tput		Locked- rotor torque	Locked- rotor current	Break- down torque	Torque class		Order No. For Order No. supplements for	Price	Weight
		Rated speed at 50 Hz	Rated torque at 50 Hz		Power factor at 50 Hz	Rated current at 50 Hz	with direct as multiple torque		torque			voltage and type of construction, see table below		Type of construction
				4/4-load	4/4-load	400 V	torque	Current	torque					IM B3
D	FS	n	T		000.0	,	T /T	1 11	T /T		J			approx.
P _{rated} kW	13	n _{rated} rpm	T _{rated} Nm	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$	rated A	T_{LR}/T_{rated}	'LR' 'rated	'B/ 'rated	CL	kg m ²			kg
	1000 rr			, -	od IC 41		earee of	protection	on, with	~ —		ccording to EN 1	2101-3	
0.37	80 M	920	3.9	62.0	0.72	1.2	1.9	3.1	2.1	16	0.0015	1PP7 080-6TA		9.6
0.55	80 M	910	5.8	67.0	0.74	1.9	2.1	3.4	2.2	16	0.0018	1PP7 083-6TA		11
0.75	90 S	920	7.8	68.0	0.76	2.1	2.2	3.7	2.2	16	0.0028	1PP7 090-6TA		14.2
1.1	90 L	915	11.5	71.0	0.77	2.9	2.3	3.8	2.3	16	0.0035	1PP7 096-6TA		17.4
1.5	100 L	925	15	74.0	0.70	4.25	2.3	4	2.3	16	0.0063	1PP7 106-6TA		25
2.2	112 M	940	22	76.0	0.70	6.0	2.2	4.6	2.5	16	0.011	1PP7 113-6TA		29
3	132 S	950	30	72.0	0.76	7.2	1.9	4.2	2.2	16	0.015	1PP7 130-6TA		44
4	132 M	950	40	81.0	0.76	9.4	2.1	4.5	2.4	16	0.019	1PP7 133-6TA		49
5.5	132 M	950	55	70.0	0.74	15.4	2.3	5	2.6	16	0.025	1PP7 134-6TA		57
7.5	160 M	960	75	83.5	0.72	18	2.1	4.6	2.5	16	0.041	1PP7 163-6TA□□		78
11	160 L	960	109	87.5	0.71	25.5	2.3	4.8	2.6	16	0.049	1PP7 166-6TA□□		104
15	180 L	970	148	89.5	0.70	34.5	2.0	5.2	2.4	16	0.15	1PP5 186-6TA		130
18.5	200 L	975	181	90.1	0.71	42.5	2.7	5.5	2.8	16	0.24	1PP5 206-6TA		173
22	200 L	975	215	93.5	0.77	45.5	2.8	5.5	2.9	16	0.28	1PP5 207-6TA□□		193
30	225 M	978	294	92.2	0.68	71	2.8	5.7	2.9	16	0.36	1PP5 223-6TA		234
37	250 M	984	359	92.6	0.84	69	2.7	6.4	2.4	16	0.934	1PP6 253-6TA		390
45	280 S	986	436	92.8	0.86	81	2.5	6.6	2.5	16	1.37	1PP6 280-6TA□□		500
55	280 M	986	533	92.7	0.87	99	2.5	6.5	2.5	16	1.65	1PP6 283-6TA		550
75	315 S	990	723	93.9	0.85	136	2.7	7.0	2.9	16	2.50	1PP6 310-6TA□□		740
90	315 M	990	868	94.3	0.86	160	2.7	7.3	3.0	16	3.20	1PP6 313-6TA□□		915
110	315 L	990	1061	94.7	0.87	192	2.6	7.4	3.0	16	4.02	1PP6 316-6TA□□		990
132	315 L	988	1276	94.8	0.87	230	3.0	7.2	2.8	16	4.71	1PP6 317-6TA□□		1160
160	315 L	990	1543	95.0	0.86	285	3.1	7.5	3.0	16	5.39	1PP6 318-6TA□□		1225

Smoke-extraction motors

Forced-air cooled, for temperature/time classes F200, F300 – Aluminum series 1PP7/5, cast-iron series 1PP6

Selection and ordering data (continued)

Order No. supplements

Motor type	Penultimate po	sition: Voltage c	ode		Final position	n: Type	of cons	struction	code			
	50 Hz				Without flange	With fla	ange			With standar	rd flange	With spe- cial flange
	230 VΔ/ 400 VY	400 VΔ/ 690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6/5 without protective cover 1)	IM B5, IM V3 2) 3)	IM V1 v protect cover ²	įve	IM B35	IM B14, IM V19/18 without protective cover	IM B34	IM B14, IM V19/18 without protective cover
	1	6	3	5	0	1	1	8	6	2	7	3
1PP7 08 □□	0	0	0	-		/	✓	-	/	✓	1	✓
1PP7 09 □□	0	0	0	-		/	1	-	/	1	1	✓
1PP7 10 □□	0	0	0	0		1	1	-	1	1	1	1
1PP7 11 🔲 🗆	0	0	0	0		1	1	-	1	✓	1	✓
1PP7 13 □□	0	0	0	0		1	1	-	1	1	1	1
1PP7 16 □□	0	0	0	0		✓	/	-	1	/	1	✓
1PP5 18 □□	0	0	0	0		✓ ⁴⁾	1	-	1	_	-	_
1PP5 20 □□	0	0	0	0		✓ ⁴⁾	1	-	1	_	-	-
1PP5 22 □□	0	0	0	0		✓ ⁴⁾	/	-	1	_	_	_
1PP6 25 □□	0	0	0	0		✓ ⁴⁾	1	-	1	_	-	_
1PP6 28 □□	0	0	0	0		✓ ⁴⁾	1	-	1	_	-	_
1PP6 310	0	0	0	0		✓ ⁴⁾	1	-	1	-	-	-
1PP6 316	-	0	-	0	□ ⁵⁾	-	-	✓	1	-	-	-

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and with order code **L1Y** (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ If motors frame sizes 180 M to 315 L in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{2) 1}PP5 183-... to 1PP5 223-... motors (motor series 1PP5, frame size 180 M to 225 M) can be supplied with two additional eyebolts; specify supplement "Z" and order code K32.

³⁾ 1PP6 253-... to 1PP6 318-... motors (motor series 1PP6 frame sizes 250 M to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

⁴⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

⁵⁾ Not possible for type of construction IM V6 and IM V5 without protective cover.

Forced-air cooled, for temperature/time classes F200, F300 – Aluminum series 1PP7/5, cast-iron series 1PP6

Rated output at 50 Hz 1500 rpm	3000 rpm	Frame size	Order No. For Order No. supplements for voltage and type of construction, see table below	Price	Weight for type of construction IM B3 approx.
rated kW	P _{rated} kW	FS			
• • •		oling method IC 411 IP	55 degree of protection,		
double pole-changi with test certificate	ng for driving sm	oke-extraction fans wi	th one winding in Dahland	er circuit,	
).14	0.63	80 M	1PP7 080-0TA□□		10.6
.23	0.86	80 M	1PP7 083-0TA□□		12.0
).3	1.26	90 S	1PP7 090-0TA□□		14.0
).45	1.8	90 L	1PP7 096-0TA□□		17.3
0.59	2.25	100 L	1PP7 106-0TA□□		23.0
).72	2.8	100 L	1PP7 107-0TA		26.0
0.99	3.95	112 M	1PP7 113-0TA		33.0
.3	5.3	132 S	1PP7 130-0TA□□		46.0
.8	7.2	132 M	1PP7 133-0TA		52.0
2.6	10.4	160 M	1PP7 163-0TA□□		70.0
.85	15.3	160 L	1PP7 166-0TA□□		101.0
ated output at 50 Hz					
000 rpm	1500 rpm				
rated	P _{rated}				
:W	kW	" " 110 444 10			
double pole-changi	ng for driving sm	oke-extraction fans wi	55 degree of protection, th two windings,		
with test certificate					
.11	0.36	80 M	1PP7 080-1TD		9.6
.16	0.5	80 M	1PP7 083-1TD		11.0
	0.72	90 S	1PP7 090-1TD		14.0
.34	0.99	90 L	1PP7 096-1TD		17.3
.34 .54	0.99 1.53	90 L 100 L	1PP7 096-1TD		17.3 23.0
0.34 0.54 0.68	0.99 1.53 1.89	90 L 100 L 100 L	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1		17.3 23.0 26.0
0.34 0.54 0.68 0.81	0.99 1.53 1.89 2.7	90 L 100 L 100 L 112 M	1PP7 096-1TD		17.3 23.0 26.0 33.0
0.34 0.54 0.68 0.81	0.99 1.53 1.89 2.7 3.5	90 L 100 L 100 L 112 M 132 S	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD		17.3 23.0 26.0 33.0 46.0
0.34 0.54 0.68 0.81 0.08	0.99 1.53 1.89 2.7 3.5 4.85	90 L 100 L 100 L 112 M 132 S 132 M	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD		17.3 23.0 26.0 33.0 46.0 52.0
0.34 0.54 0.68 0.81 0.08 0.53	0.99 1.53 1.89 2.7 3.5 4.85 6.5	90 L 100 L 100 L 112 M 132 S 132 M 160 M	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 133-1TD 1PP7 163-1TD		17.3 23.0 26.0 33.0 46.0 52.0 70.0
0.34 0.54 0.68 0.81 0.08 0.53 0.25 0.35	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD		17.3 23.0 26.0 33.0 46.0 52.0 70.0
0.34 0.54 0.68 0.81 0.08 0.53 0.225 0.335	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD		17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0
.34 .54 .68 .81 .08 .53 .25 .35 .95	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4 17.1	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M 180 L	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD 1PP5 186-1TD		17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0 130.0
.34 .54 .68 .81 .08 .53 .25 .35 .95	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD		17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0
0.34 0.54 0.68 0.81 0.08 0.53 0.25 0.35 0.95 0.9 0.6 0.8	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4 17.1 23.5	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M 180 L	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD 1PP5 186-1TD		17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0 130.0
.34 .54 .68 .81 .08 .53 .25 .35 .95 .9 .6 Rated output at 50 Hz	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4 17.1 23.5	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M 180 L	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD 1PP5 186-1TD		17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0 130.0
.34 .54 .68 .81 .08 .53 .25 .35 .95 .9 .6 Rated output at 50 Hz	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4 17.1 23.5	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M 180 L	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD 1PP5 186-1TD		17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0 130.0
.34 .54 .68 .81 .08 .53 .25 .35 .95 .9 .6 ated output at 50 Hz	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4 17.1 23.5 1500 rpm P _{rated} kW	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M 180 L 200 L	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD 1PP5 186-1TD 1PP5 207-1TD		17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0 130.0
.34 .54 .68 .81 .08 .53 .25 .35 .95 .9 .6 .ated output at 50 Hz .50 rpm .ated	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4 17.1 23.5 1500 rpm Prated kW pm at 50 Hz, cool	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M 180 L 200 L	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD 1PP5 186-1TD	er circuit,	17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0 130.0
.34 .54 .68 .81 .08 .53 .25 .35 .95 .9 .6 .ated output at 50 Hz .50 rpm .ated	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4 17.1 23.5 1500 rpm Prated kW pm at 50 Hz, cooling for driving smin accordance with the state of the state	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M 180 L 200 L ing method IC 411, IP5 oke-extraction fans with EN12101-3	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD 1PP5 186-1TD 1PP5 207-1TD	er circuit,	17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0 130.0 173.0
.34 .54 .68 .81 .08 .53 .25 .35 .95 .9 .6 tated output at 50 Hz 50 rpm orated W 8/4-pole, 750/1500 r double pole-changi with test certificate	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4 17.1 23.5 1500 rpm Prated kW pm at 50 Hz, cooling for driving smin accordance wind 0.45	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M 180 L 200 L ing method IC 411, IP5 oke-extraction fans with EN12101-3 80 M	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD 1PP5 186-1TD 1PP5 207-1TD 5 degree of protection, th one winding in Dahlande	er circuit,	17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0 130.0 173.0
.34 .54 .68 .81 .08 .53 .25 .35 .95 .9 .6 ated output at 50 Hz 50 rpm rated W 0/4-pole, 750/1500 r louble pole-changi vith test certificate .09 .14	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4 17.1 23.5 1500 rpm Prated kW pm at 50 Hz, cooling for driving smin accordance with 0.45 0.63	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M 180 L 200 L ing method IC 411, IP5 oke-extraction fans with EN12101-3 80 M 80 M	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD 1PP5 186-1TD 1PP5 207-1TD 1PP5 207-1TD 1PP7 080-0TB	er circuit,	17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0 130.0 173.0
.34 .54 .68 .81 .08 .53 .25 .35 .95 .9 .6 .ated output at 50 Hz .60 rpm .ated	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4 17.1 23.5 1500 rpm Prated kW pp m at 50 Hz, cooling for driving smin accordance with ac	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M 200 L ing method IC 411, IP5 oke-extraction fans with EN12101-3 80 M 80 M 90 S	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD 1PP5 186-1TD 1PP5 207-1TD 1PP5 207-1TD 1PP7 080-0TB	er circuit,	17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0 130.0 173.0
.34 .54 .68 .81 .08 .53 .25 .35 .95 .9 .6 .ated output at 50 Hz .50 rpm .rated .W .74-pole, 750/1500 r double pole-changi vith test certificate .09 .14 .2 .3	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4 17.1 23.5 1500 rpm Prated kW pm at 50 Hz, cooling for driving smin accordance with 0.45 0.63 0.9 1.35	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M 200 L ing method IC 411, IP5 oke-extraction fans with EN12101-3 80 M 80 M 90 S 90 L	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD 1PP5 186-1TD 1PP5 207-1TD 1PP5 207-1TD 1PP7 080-0TB 1PP7 090-0TB	er circuit,	17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0 130.0 173.0 9.6 11.0 14.0 17.3
.34 .54 .68 .81 .08 .53 .25 .35 .95 .9 .6 .ated output at 50 Hz .50 rpm .rated	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4 17.1 23.5 1500 rpm Prated kW pm at 50 Hz, cooling for driving smin accordance with acco	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M 180 L 200 L ing method IC 411, IP5 oke-extraction fans with EN12101-3 80 M 80 M 90 S 90 L 100 L	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD 1PP5 186-1TD 1PP5 207-1TD 1PP5 207-1TD 1PP7 080-0TB 1PP7 096-0TB	er circuit,	9.6 11.0 14.0 17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0 130.0 173.0
.34 .54 .68 .81 .08 .53 .25 .35 .95 .9 .6 .ated output at 50 Hz .50 rpm .ated .ated output at 50 Hz .ated .a	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4 17.1 23.5 1500 rpm Prated kW pm at 50 Hz, cooling for driving sm in accordance wing accordance wing accordance wing sm in	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M 180 L 200 L ing method IC 411, IP5 oke-extraction fans with EN12101-3 80 M 80 M 90 S 90 L 100 L	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD 1PP5 186-1TD 1PP5 207-1TD 1PP5 207-1TD 1PP7 080-0TB 1PP7 096-0TB 1PP7 106-0TB	er circuit,	9.6 11.0 14.0 17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0 130.0 173.0
0.34 0.54 0.68 0.81 0.08 0.53 0.225 0.35 0.95 0.9 0.6 0.6 0.6 0.6 0.7 0.7 0.7 0.7 0.7 0.7 0.7 0.7 0.7 0.7	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4 17.1 23.5 1500 rpm Prated kW pm at 50 Hz, cool ng for driving sm in accordance wing acc	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M 180 L 200 L ing method IC 411, IP5 oke-extraction fans with EN12101-3 80 M 80 M 90 S 90 L 100 L 100 L 112 M	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD 1PP5 186-1TD 1PP5 207-1TD 1PP5 207-1TD 1PP7 080-0TB 1PP7 096-0TB 1PP7 106-0TB 1PP7 107-0TB	er circuit,	9.6 11.0 14.0 17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0 130.0 173.0
double pole-changi with test certificate 0.09 0.14 0.2 0.3 0.45 0.59 0.81	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4 17.1 23.5 1500 rpm Prated kW pm at 50 Hz, cooling for driving sm in accordance wing a secondance wing a secondance wing a secondance wing sm in accordance wing secondance wind seconda	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M 180 L 200 L ing method IC 411, IP5 oke-extraction fans with EN12101-3 80 M 80 M 90 S 90 L 100 L 110 L 112 M 132 S	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD 1PP5 186-1TD 1PP5 207-1TD 1PP5 207-1TD 1PP7 080-0TB 1PP7 096-0TB 1PP7 106-0TB 1PP7 107-0TB	er circuit,	9.6 11.0 14.0 17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0 130.0 173.0
0.34 0.54 0.68 0.81 0.08 0.53 0.225 0.35 0.95 0.9 0.6 Rated output at 50 Hz 50 rpm Parated W 8/4-pole, 750/1500 r double pole-changi with test certificate 0.09 0.14 0.2 0.3 0.45 0.59 0.81 0.99 0.26	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4 17.1 23.5 1500 rpm Prated kW pm at 50 Hz, cool ng for driving sm in accordance wide of the cool	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M 180 L 200 L ing method IC 411, IP5 oke-extraction fans with EN12101-3 80 M 80 M 90 S 90 L 100 L 112 M 132 S 132 M	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 113-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD 1PP5 186-1TD 1PP5 207-1TD 1PP5 207-1TD 1PP7 080-0TB 1PP7 090-0TB 1PP7 096-0TB 1PP7 107-0TB 1PP7 130-0TB	er circuit,	9.6 11.0 14.0 17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0 130.0 173.0
0.34 0.54 0.68 0.81 0.08 0.53 0.225 0.335 0.95 0.9 0.6 Rated output at 50 Hz 750 rpm 7rated W 3/4-pole, 750/1500 r double pole-changi with test certificate 0.09 0.14 0.2 0.3 0.45 0.59 0.81 0.99 0.26	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4 17.1 23.5 1500 rpm Prated kW pm at 50 Hz, cool ng for driving sm in accordance wide of the cool	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M 180 L 200 L ing method IC 411, IP5 oke-extraction fans with EN12101-3 80 M 80 M 90 S 90 L 100 L 110 L 112 M 132 S 132 M 160 M	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 130-1TD 1PP7 130-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD 1PP5 186-1TD 1PP5 207-1TD 1PP5 207-1TD 1PP7 080-0TB 1PP7 090-0TB 1PP7 090-0TB 1PP7 106-0TB 1PP7 107-0TB 1PP7 130-0TB 1PP7 130-0TB	er circuit,	9.6 11.0 14.0 17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0 130.0 173.0
0.34 0.54 0.68 0.81 0.08 0.53 0.225 0.35 0.95 0.9 0.6 0.6 0.6ated output at 50 Hz 50 rpm 0.6ated 0.7ated	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4 17.1 23.5 1500 rpm Prated kW pm at 50 Hz, cool ng for driving sm in accordance win	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M 180 L 200 L ing method IC 411, IP5 oke-extraction fans with EN12101-3 80 M 80 M 90 S 90 L 100 L 112 M 132 S 132 M 160 M 160 L	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 130-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD 1PP5 186-1TD 1PP5 207-1TD 1PP5 207-1TD 1PP7 080-0TB 1PP7 090-0TB 1PP7 090-0TB 1PP7 106-0TB 1PP7 113-0TB 1PP7 133-0TB 1PP7 163-0TB	er circuit,	9.6 11.0 14.0 17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0 130.0 173.0 173.0
0.34 0.54 0.68 0.81 0.08 0.53 0.225 0.35 0.95 0.9 0.6 Rated output at 50 Hz 0.50 rpm 0.7 rated 0.09 0.14 0.2 0.3 0.45 0.59 0.81	0.99 1.53 1.89 2.7 3.5 4.85 6.5 10.8 14.4 17.1 23.5 1500 rpm Prated kW pm at 50 Hz, cool ng for driving sm in accordance wide of the cool	90 L 100 L 100 L 112 M 132 S 132 M 160 M 160 L 180 M 180 L 200 L ing method IC 411, IP5 oke-extraction fans with EN12101-3 80 M 80 M 90 S 90 L 100 L 110 L 112 M 132 S 132 M 160 M	1PP7 096-1TD 1PP7 106-1TD 1PP7 107-1TD 1PP7 130-1TD 1PP7 130-1TD 1PP7 130-1TD 1PP7 133-1TD 1PP7 163-1TD 1PP7 166-1TD 1PP5 183-1TD 1PP5 186-1TD 1PP5 207-1TD 1PP5 207-1TD 1PP7 080-0TB 1PP7 090-0TB 1PP7 090-0TB 1PP7 106-0TB 1PP7 107-0TB 1PP7 130-0TB 1PP7 130-0TB	er circuit,	9.6 11.0 14.0 17.3 23.0 26.0 33.0 46.0 52.0 70.0 95.0 116.0 130.0 173.0

The rated outputs and weights may change slightly after they have been checked.

Further electrical data can be calculated and supplied on receipt of order.

Forced-air cooled, for temperature/time classes F200, F300 - Aluminum series 1PP7/5, cast-iron series 1PP6

Selection and ordering data (continued)

Order No. supplements

Motor type	Penultima Voltage co	ate position ode		Final position	n: Type of	constructi	on code				
	50 Hz, dire	ect online st	arting	Without flange	With flang	ge			With standar	d flange	With special flange
	230 V	400 V	500 V	IM B3/6/7/8, IM V6, IM V5 without protective cover	IM B5, IM V3	IM V 1 with protective		IM B35	IM B14, IM V19/18 without protective cover	IM B34	IM B14, IM V19/18 without protective cover
	1	6	5	0	1	1	8	6	2	7	3
1PP7 08 □□	0	0	0		1	1	_	/	1	/	/
1PP7 09 □□	0	0	0		1	1	_	1	1	/	1
1PP7 10 □□	0	0	0		1	1	_	√	1	1	1
1PP7 11 □□	0	0	0		1	1	-	✓	/	1	1
1PP7 13 □□	0	0	0		√	✓	_	✓	1	/	/
1PP7 16 □□	0	0	0		1	1	_	√	1	1	1
1PP5 18 □□	0	0	0		√ ²⁾	1	_	/	_	-	-
1PP5 20 □□	0	0	0		✓		/	_	_	-	

- Standard version
- 0 Without additional charge
- With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and with order code **L1Y** (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code 9 in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

^{1) 1}PP5 183-... to 1PP5 223-... motors (motor series 1PP5, frame size 180 M to 225 M) can be supplied with two additional eyebolts; specify supplement "Z" and order code K32.

 $^{^{2)}}$ Type of construction IM V3 is only possible using type of construction code **9** and order code **M1G**.

Self-ventilated, for temperature/time class F400 Cast-iron series 1LA6, 1LG6

Selection and ordering data

OCICCII	on and	oraering	g data											
Rated output at 50 Hz	Frame size	Operatin	g values a	it rated ou	tput		Locked- rotor torque	Locked- rotor current	Break- down torque	Torque class		Order No. For Order No.	Price	Weight
		Rated	Rated	Effi-	Power	Rated	with direc					supplements for voltage and type		Type of
		speed	torque	ciency	factor	current	as multipl					of construction,		construc-
		at 50 Hz	at 50 Hz			at 50 Hz	torque	current	torque			see table below		tion
				4/4-load	4/4-load	400 V								IM B3
_			_											approx.
Prated	FS	n _{rated}	$T_{\rm rated}$	η_{rated}	$\cos arphi_{ m rated}$	rated	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$		J			m
kW		rpm	Nm	%		Α				CL	kg m ²			kg
	•					·		•				ccording to EN 1	2101-3	
3	100 L	2875	10	78.0	0.85	6.5	2.5	6.2	2.8	16	0.0038	1LA6 106-2UA□□		32
4	112 M	2900	13	78.0	0.85	8.7	2.5	6.8	2.9	16	0.0055	1LA6 113-2UA□□		41
5.5	132 S	2920	18	82.5	0.89	10.8	1.9	5.7	2.7	16	0.016	1LA6 130-2UA□□		51
7.5	132 S	2930	24	84.0	0.89	14.5	2.0	6.5	2.8	16	0.021	1LA6 131-2UA□□		56
11	160 M	2930	36	88.0	0.85	21	1.8	6.4	2.7	16	0.034	1LA6 163-2UA□□		93
15	160 M	2930	49	88.5	0.89	27.5	2.0	6.5	2.80	16	0.04	1LA6 164-2UA		102
18.5	160 L	2930	60	87.5	0.90	34	2.0	7.0	2.70	16	0.05	1LA6 166-2UA		112
22	180 M	2955	71	92.6	0.88	39	2.4	7.0	3.2	16	0.086	1LG6 183-2UA□□		180
30	200 L	2955	97	92.2	0.88	53	2.3	6.7	3.1	16	0.151	1LG6 206-2UA		225
37	200 L	2958	119	92.5	0.89	65	2.4	7.1	3.2	16	0.182	1LG6 207-2UA		255
45	225 M	2962	145	94.6	0.89	77	2.4	7.1	3.1	16	0.266	1LG6 223-2UA		330
55	250 M	2972	177	94.3	0.90	94	2.3	6.7	2.9	16	0.466	1LG6 253-2UA		420
75	280 S	2975	241	94.5	0.89	128	2.4	6.8	2.9	13	0.832	1LG6 280-2UB		530
90	280 M	2976	289	94.9	0.90	152	2.5	7.4	3.0	13	1.00	1LG6 283-2UB□□		615
110	315 S	2982	352	94.7	0.91	184	2.4	6.8	2.7	13	1.39	1LG6 310-2UB		790
132	315 M	2980	423	95.2	0.91	220	2.5	6.9	2.8	13	1.62	1LG6 313-2UB		915
160	315 L	2982	512	95.6	0.92	265	2.4	7.1	2.8	13	2.09	1LG6 316-2UB□□		1055
190	315 L	2982	608	95.9	0.93	325	2.6	7.2	2.9	13	2.46	1LG6 317-2UB		1245
4-pole,					od IC 41		legree of					ccording to EN 1	2101-3	
2.2	100 L	1410	15	74.0	0.75	5.6	2.2	5.2	2.7	16	0.0048	1LA6 106-4UA		32
3	100 L	1410	20	76.0	0.80	7.1	2.5	5.0	2.6	16	0.0058	1LA6 107-4UA		34
4	112 M	1440	27	79.0	0.76	9.8	2.7	5.7	3.0	16	0.011	1LA6 113-4UA		43
5.5	132 S	1455	36	78.0	0.75	13.5	2.5	6.3	3.0	16	0.018	1LA6 130-4UA		53
7.5	132 M	1455	49	84.0	0.75	17.2	2.7	6.7	3.1	16	0.018	1LA6 133-4UA		60
11	160 M	1460	72	82.5	0.75	24	2.2	6.2	2.7	16	0.024	1LA6 163-4UA		97
15	160 IVI	1460	98	81.5	0.80	33.5	2.4	6.4	2.8	16	0.04	1LA6 163-4UA		110
18.5	180 L	1460	120	90.7	0.80	35.5	2.4	6.1	2.8	16	0.052	1LG6 183-4UA		155
22	180 L	1472	143	91.7	0.85	40.5	2.4	6.4	2.9	16	0.144	1LG6 186-4UA		180
30	200 L	1470	195	92.2	0.86	55	2.4	6.4	3.1	16	0.234	1LG6 207-4UA		225
37	225 S	1480	239	92.6	0.86	67	2.6	6.5	2.8	16	0.398	1LG6 220-4UA		290
45	225 M	1480	290	93.3	0.86	81	2.7	6.6	2.9	16	0.486	1LG6 223-4UA		330
55	250 M	1485	354	94.2	0.87	97	2.5	7.4	2.9	16	0.856	1LG6 253-4UA		460
75	280 S	1484	483	94.2	0.87	132	2.4	6.7	2.8	16	1.39	1LG6 280-4UA		574
90	280 M	1486	578	94.7	0.86	160	2.6	7.3	3.0	16	1.71	1LG6 283-4UA□□		675
110	315 S	1488	706	95.0	0.87	192	2.7	7.0	2.8	16	2.31	1LG6 310-4UA□□		810
132	315 M	1488	847	95.3	0.88	225	2.6	7.1	2.8	16	2.88	1LG6 313-4UA□□		965
160	315 L	1490	1025	95.6	0.88	275	2.9	7.2	2.9	16	3.46	1LG6 316-4UA□□		1105
200	315 L	1488	1284	95.7	0.88	345	3.1	7.5	2.9	16	4.22	1LG6 317-4UA		1305

Smoke-extraction motors

Self-ventilated, for temperature/time class F400 Cast-iron series 1LA6, 1LG6

Selection and ordering data (continued)

Order No. supplements

Motor type	Penultimate po	sition: Voltage o	ode		Final position	on: Type	of cor	nstructio	n code				
	50 Hz				Without flange	With fla	nge				With sta flange	ndard	With spe- cial flange
	230 VA/400 VY 400 VA/690 VY		500 VY	500 VΔ	IM B3/6/7/8, IM V6, IM V5 without protective cover 1)	IM B5, IM V3 2)	IM V1 protec cover 2)	without tive	IM V1 with pro- tective cover ^{2) 3)}		IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protective cover
	1	6	3	5	0	1	1	8	4	6	2	7	3
1LA6 10 □□	0	0	0	0		✓	1	_	✓	/	✓	✓	✓
1LA6 11 □□	0	0	0	0		✓	1	_	✓	✓	✓	✓	✓
1LA6 13 □□	0	0	0	0		✓	1	_	✓	✓	✓	✓	✓
1LA6 16 □□	0	0	0	0		✓	1	_	✓	/	✓	✓	✓
1LG6 18 □□	0	0	0	0		√ ⁴⁾	1	_	✓	✓	-	-	-
1LG6 20 □□	0	0	0	0		✓ ⁴⁾	1	_	✓	/	_	_	-
1LG6 22 □□	0	0	0	0		√ ⁴⁾	/	-	/	/	-	-	-
1LG6 25 □□	0	0	0	0		√ ⁴⁾	/	_	✓	✓	-	-	_
1LG6 28 □□	0	0	0	0		√ ⁴⁾	✓	_	✓	✓	-	_	-
1LG6 310	0	0	0	0		√ ⁴⁾	1	-	✓	✓	-	-	-
1LG6 316	-	0	-	0	□ ⁵⁾	-	-	1	1	1	-	-	_

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code $\bf 9$ in the penultimate position and with order code $\bf L1Y$ (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ If motors 1LG6 183-... to 1LG6 317-... (motor series 1LG6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{2) 1}LG6 220-... to 1LG6 317-... motors (motor series 1LG6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

³⁾ The "Second shaft extension" option, order code **K16** is not possible.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Not possible for type of construction IM V6 and IM V5 without protective cover.

Self-ventilated, for temperature/time class F400 Cast-iron series 1LA6, 1LG6

Selection and ordering data (continued)

Rated output at 50 Hz	Frame size	Operatin	g values a	t rated ou	tput		Locked- rotor torque	Locked- rotor current	Break- down torque	Torque class	Moment of inertia	Order No. For Order No. supplements for	Price	Weight
		Rated speed	Rated torque	Effi- ciency	Power factor	Rated current	with direct as multiple					voltage and type of construction,		Type of construc-
		at 50 Hz		at 50 Hz		at 50 Hz	torque	current	torque			see table below		tion
				4/4-load	4/4-load	400 V	torque	Current	torque					IM B3
			_											approx.
Prated	FS	n _{rated}	T_{rated}	η_{rated}	$\cos arphi_{ m rated}$	I _{rated}	T_{LR}/T_{rated}	I _{LR} /I _{rated}	$T_{\rm B}/T_{\rm rated}$		J			m
kW		rpm	Nm	%		А				CL	kg m ²			kg
6-pole,	1000 rp	m at 50	Hz, cool	ing meth	od IC 41	1, IP55 d	egree of	protecti	on, with	test cer	tificate a	ccording to EN 1	2101-3	
1.5	100 L	925	15	69.0	0.70	4.5	2.3	4.0	2.3	16	0.0063	1LA6 106-6UA□□		32
2.2	112 M	940	22	72.0	0.74	6.1	2.1	4.4	2.3	16	0.011	1LA6 113-6UA□□		43
3	132 S	950	30	74.0	0.75	7.8	1.6	4.1	1.7	16	0.015	1LA6 130-6UA		54
4	132 M	950	40	76.0	0.76	10	1.7	4.6	2.1	16	0.019	1LA6 133-6UA		63
5.5	132 M	950	55	75.0	0.76	14	2.0	5.0	2.3	16	0.025	1LA6 134-6UA□□		74
7.5	160 M	970	75	75.0	0.72	20	2.0	5.0	2.4	16	0.041	1LA6 163-6UA		110
11	160 L	970	109	80.0	0.72	27.5	2.0	5.0	2.5	16	0.049	1LA6 166-6UA		132
15	180 L	974	147	88.7	0.82	30	2.2	5.2	2.3	16	0.203	1LG6 186-6UA		175
18.5	200 L	975	181	89.4	0.82	36.5	2.2	5.3	2.3	16	0.285	1LG6 206-6UA		210
22	200 L	975	215	90.5	0.83	42.5	2.2	5.4	2.3	16	0.362	1LG6 207-6UA		240
30	225 M	980	292	92.2	0.84	56	2.7	6.3	2.8	16	0.629	1LG6 223-6UA□□		325
37	250 M	984	359	92.6	0.84	69	2.8	6.5	2.4	16	0.934	1LG6 253-6UA		405
45	280 S	986	436	92.3	0.86	82	2.8	6.3	2.5	16	1.37	1LG6 280-6UA□□		520
55	280 M	986	533	92.8	0.86	99	3.1	6.8	2.7	16	1.65	1LG6 283-6UA		570
75	315 S	990	723	93.7	0.84	138	2.7	7.0	2.9	16	2.50	1LG6 310-6UA		760
90	315 M	988	870	94.2	0.85	162	2.6	7.1	2.8	16	3.20	1LG6 313-6UA		935
110	315 L	988	1063	94.5	0.85	198	2.8	7.2	2.8	16	4.02	1LG6 316-6UA		1010
132	315 L	990	1273	94.9	0.85	235	3.0	7.5	3.0	16	4.71	1LG6 317-6UA		1180
160	315 L	988	1546	94.9	0.86	285	3.1	7.5	3.0	16	5.39	1LG6 318-6UA		1245

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IEC Squirrel-Cage Motors

Smoke-extraction motors

Self-ventilated, for temperature/time class F400 Cast-iron series 1LA6, 1LG6

Selection and ordering data (continued)

Order No. supplements

Motor type	Penultimate po	sition: Voltage	ode		Final position	on: Type	e of co	nstructio	n code				
	50 Hz				Without flange	With fla	inge				With sta flange	ndard	With spe- cial flange
	230 VΔ/400 VY	400 VΔ/690 VY	500 VY	500 VΔ	IM B3/6/7/8, IM V6, IM V5 without protective cover 1)	IM B5, IM V3 2)	IM V1 protect cover	without ctive 2)	IM V1 with protec- tive cover 2) 3)	IM B35	IM B14, IM V19, IM V18 without protec- tive cover	IM B34	IM B14, IM V19, IM V18 without protective cover
	1	6	3	5	0	1	1	8	4	6	2	7	3
1LA6 10 □□	0	0	0	0		/	/	-	/	1	/	1	✓
1LA6 11 □□	0	0	0	0		1	/	-	/	✓	/	1	✓
1LA6 13 □□	0	0	0	0		/	/	-	/	1	/	/	1
1LA6 16 □□	0	0	0	0		/	/	_	1	1	✓	/	/
1LG6 18 □□	0	0	0	0		√ ⁴⁾	/	_	1	1	_	_	_
1LG6 20 □□	0	0	0	0		✓ ⁴⁾	/	_	1	1	_	_	_
1LG6 22 □□	0	0	0	0		✓ ⁴⁾	/	_	1	/	_	_	_
1LG6 25 □□	0	0	0	0		√ ⁴⁾	/	-	√	/	-	_	-
1LG6 28 □□	0	0	0	0		✓ ⁴⁾	/	-	√	/	-	_	-
1LG6 310	0	0	0	0		✓ ⁴⁾	✓	-	1	1	-	-	-
1LG6 316	_	0	-	0	□ ⁵⁾	-	-	1	1	1	-	-	-

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and with order code **L1Y** (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ If motors 1LG6 183-... to 1LG6 318-... (motor series 1LG6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{2) 1}LG6 220-... to 1LG6 318-... motors (motor series 1LG6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

³⁾ The "Second shaft extension" option, order code **K16** is not possible.

Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

Not possible for type of construction IM V6 and IM V5 without protective cover.

Self-ventilated, for temperature/time class F400 Cast-iron series 1LA6, 1LG6

Selection and ordering	data	(continued)
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	60 Hz	Frame size	Order No.	Price	Weight
1500 rpm	3000 rpm		For Order No. supplements for voltage and type of construction, see table below		for type of construction IM B3 approx.
P _{rated}	Prated	FS			m
kW	kW				kg
double pole-cl	/3000 rpm at 50 Hz, coo hanging for driving sm ficate in accordance wi	oke-extraction fans wi	55 degree of protection, th one winding in Dahlando	er circuit,	
0.52	2	100 L	1LA6 106-0UA□□		32
0.64	2.5	100 L	1LA6 107-0UA□□		35
0.88	3.5	112 M	1LA6 113-0UA		43
1.16	4.7	132 S	1LA6 130-0UA		53
1.6	6.4	132 M	1LA6 133-0UA		60
2.3	9.2	160 M	1LA6 163-0UA		97
3.45	13.6	160 L	1LA6 166-0UA		110
Rated output at 5	0 Hz				
1000 rpm	1500 rpm				
P _{rated}	$P_{\rm rated}$				
kW	kW				
6/4-pole, 1000/	/ 1500 rpm at 50 Hz, coo	oke-extraction fans wi	55 degree of protection,		
	ficate in accordance wi		iii two wiiiaiiigs,		
with test certif			1LA6 106–1UD		32
with test certif 0.48	ficate in accordance wi	th EN 12101-3			32 35
with test certif 0.48 0.6	ficate in accordance wi 1.36	th EN 12101-3 100 L	1LA6 106-1UD		
with test certif 0.48 0.6 0.72	ficate in accordance wi 1.36 1.68	th EN 12101-3 100 L 100 L	1LA6 106-1UD		35
with test certif 0.48 0.6 0.72 0.96	ficate in accordance wi 1.36 1.68 2.4	th EN 12101-3 100 L 100 L 112 M	1LA6 106-1UD \(\text{1LA6 107-1UD} \) \(\text{1LA6 107-1UD} \) \(\text{1LA6 113-1UD} \)		35 43
with test certif 0.48 0.6 0.72 0.96 1.36	ficate in accordance wi 1.36 1.68 2.4 3.1	th EN 12101-3 100 L 100 L 112 M 132 S	1LA6 106-1UD \(\text{\tint{\text{\tinit}\xi\text{\texi\texi{\text{\texi}\text{\texit{\text{\text{\text{\text{\texit{\texi{\text{\text{\text{\ti		35 43 53
with test certif 0.48 0.6 0.72 0.96 1.36	1.36 1.68 2.4 3.1 4.3	th EN 12101-3 100 L 100 L 112 M 132 S 132 M	1LA6 106-1UD \(\text{\tinit}\xi\text{\texi\text{\texi}\text{\texit{\text{\text{\text{\text{\text{\texit{\text{\text{\text{\ti		35 43 53 60
with test certif 0.48 0.6 0.72 0.96 1.36 2	1.36 1.68 2.4 3.1 4.3 5.75 9.6	th EN 12101-3 100 L 100 L 112 M 132 S 132 M 160 M	1LA6 106-1UD		35 43 53 60 97
with test certif 0.48 0.6 0.72 0.96 1.36 2 2.95 Rated output at 5	1.36 1.68 2.4 3.1 4.3 5.75 9.6	th EN 12101-3 100 L 100 L 112 M 132 S 132 M 160 M	1LA6 106-1UD		35 43 53 60 97
with test certif 0.48 0.6 0.72 0.96 1.36 2 2.95 Rated output at 5 750 rpm	1.36 1.68 2.4 3.1 4.3 5.75 9.6	th EN 12101-3 100 L 100 L 112 M 132 S 132 M 160 M	1LA6 106-1UD		35 43 53 60 97
with test certif 0.48 0.6 0.72 0.96 1.36 2 2.95 Rated output at 5 750 rpm P _{rated} kW	1.36 1.68 2.4 3.1 4.3 5.75 9.6 0 Hz 1500 rpm P _{rated} kW	th EN 12101-3 100 L 100 L 112 M 132 S 132 M 160 M 160 L	1LA6 106-1UD		35 43 53 60 97
with test certif 0.48 0.6 0.72 0.96 1.36 2 2.95 Rated output at 5 750 rpm P _{rated} kW 8/4-pole, 750/1 double pole-c	1.36 1.68 2.4 3.1 4.3 5.75 9.6 0 Hz 1500 rpm P _{rated} kW	th EN 12101-3 100 L 100 L 112 M 132 S 132 M 160 M 160 L	1LA6 106-1UD	er circuit,	35 43 53 60 97
with test certifolds 0.48 0.6 0.72 0.96 1.36 2 2.95 Rated output at 5 750 rpm Prated kW 8/4-pole, 750/1 double pole-cl	1.36 1.68 2.4 3.1 4.3 5.75 9.6 0 Hz 1500 rpm Prated kW	th EN 12101-3 100 L 100 L 112 M 132 S 132 M 160 M 160 L	1LA6 106-1UD	er circuit,	35 43 53 60 97
with test certifolds 0.48 0.6 0.72 0.96 1.36 2 2.95 Rated output at 5 750 rpm Prated kW 8/4-pole, 750/1 double pole-ci	1.36 1.68 2.4 3.1 4.3 5.75 9.6 0 Hz 1500 rpm P _{rated} kW 1500 rpm at 50 Hz, cool hanging for driving sm ficate in accordance wi	th EN 12101-3 100 L 100 L 112 M 132 S 132 M 160 M 160 L ing method IC 411, IP5 oke-extraction fans with EN 12101-3	1LA6 106-1UD 1LA6 107-1UD 1LA6 113-1UD 1LA6 130-1UD 1LA6 133-1UD 1LA6 163-1UD 1LA6 166-1UD 55 degree of protection, th one winding in Dahlande	er circuit,	35 43 53 60 97 110
with test certifolds 0.48 0.6 0.72 0.96 1.36 2 2.95 Rated output at 5 750 rpm Prated kW 8/4-pole, 750/1 double pole-cl with test certifolds 0.3 0.52	1.36 1.68 2.4 3.1 4.3 5.75 9.6 0 Hz 1500 rpm Prated kW 1500 rpm at 50 Hz, cool hanging for driving sm ficate in accordance wi	th EN 12101-3 100 L 100 L 112 M 132 S 132 M 160 M 160 L ing method IC 411, IP5 oke-extraction fans with EN 12101-3 100 L	1LA6 106-1UD \\ 1LA6 107-1UD \\ 1LA6 113-1UD \\ 1LA6 130-1UD \\ 1LA6 133-1UD \\ 1LA6 163-1UD \\ 1LA6 166-1UD \\ 1LA6 106-0UB \\ 1LA6 106-0UB \\	er circuit,	35 43 53 60 97 110
with test certifold 0.48 0.6 0.72 0.96 1.36 2 2.95 Rated output at 5 750 rpm Prated kW 8/4-pole, 750/1 double pole-cl with test certifold 0.3 0.52 0.72	1.36 1.68 2.4 3.1 4.3 5.75 9.6 0 Hz 1500 rpm P _{rated} kW 1500 rpm at 50 Hz, cool hanging for driving sm ficate in accordance wi 1.6 2	th EN 12101-3 100 L 100 L 112 M 132 S 132 M 160 M 160 L ing method IC 411, IP5 oke-extraction fans with EN 12101-3 100 L 100 L	1LA6 106-1UD \\ 1LA6 107-1UD \\ 1LA6 113-1UD \\ 1LA6 130-1UD \\ 1LA6 133-1UD \\ 1LA6 163-1UD \\ 1LA6 166-1UD \\ 1LA6 166-1UD \\ 1LA6 166-1UD \\ 1LA6 106-0UB \\ 1LA6 107-0UB \\	er circuit,	35 43 53 60 97 110
with test certifold 0.48 0.6 0.72 0.96 1.36 2 2.95 Rated output at 5 750 rpm Prated kW 8/4-pole, 750/1 double pole-ci with test certifold 0.3 0.52 0.72 0.88	1.36 1.68 2.4 3.1 4.3 5.75 9.6 0 Hz 1500 rpm Prated kW 1500 rpm at 50 Hz, cool hanging for driving sm ficate in accordance wi 1.6 2 2.85	th EN 12101-3 100 L 100 L 112 M 132 S 132 M 160 M 160 L ing method IC 411, IP5 oke-extraction fans with EN 12101-3 100 L 100 L 112 M	1LA6 106-1UD \\ 1LA6 107-1UD \\ 1LA6 113-1UD \\ 1LA6 130-1UD \\ 1LA6 133-1UD \\ 1LA6 163-1UD \\ 1LA6 166-1UD \\ 1LA6 166-1UD \\ 1LA6 166-1UD \\ 1LA6 106-0UB \\ 1LA6 107-0UB \\ 1LA6 113-0UB \\ 1LA6 113-0UB \\	er circuit,	35 43 53 60 97 110 32 35 43
with test certifold 0.48 0.6 0.72 0.96 1.36 2 2.95 Rated output at 5 750 rpm Prated kW 8/4-pole, 750/1 double pole-ci	1.36 1.68 2.4 3.1 4.3 5.75 9.6 0 Hz 1500 rpm Prated kW 1500 rpm at 50 Hz, cool hanging for driving sm ficate in accordance wi 1.6 2 2.85 3.75	th EN 12101-3 100 L 100 L 112 M 132 S 132 M 160 M 160 L ing method IC 411, IP5 oke-extraction fans with EN 12101-3 100 L 110 L 112 M 132 S	1LA6 106-1UD \\ 1LA6 107-1UD \\ 1LA6 13-1UD \\ 1LA6 130-1UD \\ 1LA6 133-1UD \\ 1LA6 133-1UD \\ 1LA6 163-1UD \\ 1LA6 166-1UD \\ 1LA6 166-1UD \\ 1LA6 106-0UB \\ 1LA6 107-0UB \\ 1LA6 13-0UB \\ 1LA6 130-0UB \\ \end{tabular}	er circuit,	35 43 53 60 97 110 32 35 43 53

The rated outputs and weights may change slightly after they have been checked.

Further electrical data can be calculated and supplied on receipt of order.

Self-ventilated, for temperature/time class F400 Cast-iron series 1LA6, 1LG6

Selection and ordering data (continued)

Order No. supplements

Motor type	Penultir Voltage	nate posit code	tion:	Final position	on: Type o	f construc	tion code					
	50 Hz, d	lirect onlin	e starting	Without flange	With flang	je				With standa	rd flange	With spe- cial flange
	230 V	400 V	500 V	IM B3/6/7/8, IM V6, IM V5 without protective cover	IM B5, IM V3	IM V1 wit protective		IM V1 with pro- tective cover 1)	IM B35	IM B14, IM V19 IM V18 without protective cover	IM B34	IM B14 IM V19 IM V18 without protective cover
	1	6	5	0	1	1	8	4	6	2	7	3
1LA6 10 □□	0	0	0		✓	/	-	✓	/	1	1	/
1LA6 11 □□	0	0	0		✓	/	-	✓	/	✓	✓	/
1LA6 13 □□	0	0	0		/	/	-	1	/	1	/	1
1LA6 16 □□	0	0	0		1	/	_	✓	1	/	1	1

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and with order code **L1Y** (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ The "Second shaft extension" option, order code K16 is not possible.

Forced-air cooled, for temperature/time class F400 Cast-iron series 1PP6

Selection and ordering data

OCICCII	on and	Orderini	g uata											
Rated output at 50 Hz	Frame size	Operatin	g values a	at rated ou	tput		Locked- rotor torque	Locked- rotor current	Break- down torque	Torque class	Moment of inertia	Order No. For Order No. supplements for	Price	Weight
		Rated	Rated	Effi-	Power	Rated	with direc	et starting	·			voltage and type		Type of
		speed	torque	ciency	factor	current	as multip	le of rated				of construction,		construc-
		at 50 Hz	at 50 Hz	at 50 Hz 4/4-load		at 50 Hz 400 V	torque	current	torque			see table below		tion IM B3
				4/4-10au	4/4-10au	400 V								
0	FC		-			,	T /T	1 11	T /T		,			approx.
Prated	FS	n _{rated}	rated	η_{rated}	$\cos \varphi_{ m rate}$		LR/ rated	I _{LR} /I _{rated}	¹ B [/] ¹ rated	01	J			m
kW	2000 ***	rpm	Nm	% in a mosth	ad IC 41	A IDEE d	logues of	munta eti	on with	CL	kg m ²	ccording to EN 1	2101.2	kg
						· ·		•					2101-3	
3	100 L	2875	10	78.0	0.85	6.5	2.5	6.2	2.8	16	0.0038	1PP6 106-2UA		31
4	112 M	2900	13	78.0	0.85	8.7	2.5	6.8	2.9	16	0.0055	1PP6 113-2UA		40
5.5	132 S	2920	18	82.5	0.89	10.8	1.9	5.7	2.7	16	0.016	1PP6 130-2UA		49
7.5	132 S	2930	24	84.0	0.89	14.5	2.0	6.5	2.8	16	0.021	1PP6 131-2UA		54
11	160 M	2930	36	88.0	0.85	21	1.8	6.4	2.7	16	0.034	1PP6 163-2UA		91
15	160 M	2930	49	88.5	0.89	27.5	2.0	6.5	2.80	16	0.04	1PP6 164-2UA		99
18.5	160 L	2930	60	87.5	0.90	34	2.0	7.0	2.70	16	0.052	1PP6 166-2UA		109
22	180 M	2955	71	93.1	0.88	39	2.4	7.0	3.2	16	0.086	1PP6 183-2UA□□		175
30	200 L	2955	97	92.8	0.88	53	2.3	6.7	3.1	16	0.151	1PP6 206-2UA□□		215
37	200 L	2958	119	93.0	0.89	65	2.4	7.1	3.2	16	0.182	1PP6 207-2UA		245
45	225 M	2962	145	95.0	0.89	77	2.4	7.1	3.1	16	0.266	1PP6 223-2UA□□		320
55	250 M	2972	177	94.9	0.90	94	2.3	6.7	2.9	16	0.466	1PP6 253-2UA		405
75	280 S	2975	241	94.9	0.89	128	2.4	6.8	2.9	13	0.832	1PP6 280-2UB		510
90	280 M	2976	289	95.2	0.90	152	2.5	7.4	3.0	13	1.00	1PP6 283-2UB		595
110	315 S	2982	352	95.3	0.91	184	2.4	6.8	2.7	13	1.39	1PP6 310-2UB		770
132	315 M	2980	423	95.7	0.91	220	2.5	6.9	2.8	13	1.62	1PP6 313-2UB		895
160	315 L	2982	512	96.0	0.92	265	2.4	7.1	2.8	13	2.09	1PP6 316-2UB		1035
190	315 L	2982	608	96.3	0.93	325	2.6	7.2	2.9	13	2.46	1PP6 317-2UB		1225
4-pole,	1500 rp	m at 50	Hz, cool	ing meth	od IC 41	1, IP55 d	legree of	protecti	on, with	test ce	rtificate a	ccording to EN 1	2101-3	
2.2	100 L	1410	15	74.0	0.75	5.6	2.2	5.2	2.7	16	0.0048	1PP6 106-4UA		31
3	100 L	1410	20	76.0	0.80	7.1	2.5	5.0	2.6	16	0.0058	1PP6 107-4UA		34
4	112 M	1440	27	79.0	0.76	9.8	2.7	5.7	3.0	16	0.011	1PP6 113-4UA		42
5.5	132 S	1455	36	78.0	0.75	13.5	2.5	6.3	3.0	16	0.018	1PP6 130-4UA		51
7.5	132 M	1455	49	84.0	0.75	17.2	2.7	6.7	3.1	16	0.024	1PP6 133-4UA		58
11	160 M	1460	72	82.5	0.80	24	2.2	6.2	2.7	16	0.04	1PP6 163-4UA		95
15	160 L	1460	98	81.5	0.80	33.5	2.4	6.4	2.8	16	0.052	1PP6 166-4UA		108
18.5	180 M	1470	120	91.2	0.84	35	2.4	6.1	2.8	16	0.122	1PP6 183-4UADD		150
22	180 L	1472	143	92.1	0.85	40.5	2.4	6.4	2.9	16	0.144	1PP6 186-4UA		175
30	200 L	1470	195	92.6	0.86	55	2.4	6.4	3.1	16	0.234	1PP6 207-4UA		215
37	225 S	1480	239	92.9	0.86	67	2.6	6.5	2.8	16	0.234	1PP6 220-4UA		280
45	225 M	1480	290	93.6	0.86	81	2.7	6.6	2.9	16	0.486	1PP6 223-4UA		320
55	250 M	1485	354	94.5	0.87	97	2.5	7.4	2.9	16	0.486	1PP6 253-4UA		445
75	280 S	1484	483	94.5	0.87	132	2.3	6.7	2.8	16	1.39	1PP6 280-4UA		554
90	280 M	1486	578	94.6	0.86	160	2.4	7.3	3.0	16	1.71	1PP6 283-4UA		655
110	315 S	1488	706	95.3	0.87	192	2.7	7.0	2.8	16	2.31	1PP6 310-4UA		790
132	315 M	1488	847	95.6	0.88	225	2.6	7.1	2.8	16	2.88	1PP6 313-4UA		945
160	315 L	1490	1025	95.8	0.88	275	2.9	7.2	2.9	16	3.46	1PP6 316-4UA		1085
200	315 L	1488	1284	95.9	0.88	345	3.1	7.5	2.9	16	4.22	1PP6 317-4UA□□		1285

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IEC Squirrel-Cage Motors

Smoke-extraction motors

Forced-air cooled, for temperature/time class F400 Cast-iron series 1PP6

Selection and ordering data (continued)

Order No. supplements

Motor type	Penultimate pos	sition: Voltage co	ode		Final position	n: Type	of cons	truction	code			
	50 Hz				Without flange	With fla	inge			With standar	d flange	With spe- cial flange
	230 VΔ/ 400 VY	0 VΔ/ 400 VY 400 VΔ/ 690 VY			IM B3/6/7/8, IM V6, IM V5 without protective cover 1)	IM B5, IM V3 2)	IM V1 w protectiv		IM B35	IM B14, IM V19 IM V18 without protective cover	IM B34	IM B14, IM V19 IM V18 without protective cover
	1	6	3	5	0	1	1	8	6	2	7	3
1PP6 10 □□	0	0	0	0		1	/	-	/	✓	/	/
1PP6 11 □□	0	0	0	0		/	✓	-	/	✓	/	1
1PP6 13 □□	0	0	0	0		✓	/	-	✓	1	1	✓
1PP6 16 □□	0	0	0	0		/	✓	-	/	✓	/	1
1PP6 18 □□	0	0	0	0		√ 3)	/	-	/	-	-	-
1PP6 20 □□	0	0	0	0		√ 3)	✓	-	/	_	-	_
1PP6 22 □□	0	0	0	0		√ 3)	✓	-	/	_	-	_
1PP6 25 □□	0	0	0	0		√ 3)	/	-	/	-	-	-
1PP6 28 □□	0	0	0	0		√ 3)	✓	-	✓	_	_	_
1PP6 310	0	0	0	0	0	✓ ³⁾	✓	_	1	-	-	-
1PP6 316	-	0	-	0	□ ⁴⁾	-	-	1	1	-	-	_

- Standard version
- Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code $\bf 9$ in the penultimate position and with order code $\bf L1Y$ (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ If motors 1PP6 183-... to 1PP6 318-... (motor series 1PP6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

^{2) 1}PP6 220-... to 1PP6 318-... motors (motor series 1PP6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

³⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

⁴⁾ Not possible for type of construction IM V6 and IM V5 without protective cover.

Forced-air cooled, for temperature/time class F400 **Cast-iron series 1PP6**

Selection and ordering data (continued)

Rated output at 50 Hz	Frame size	Operatin	g values a	t rated out	tput		Locked- rotor torque	Locked- rotor current	Break- down torque	Torque class	Moment of inertia	Order No. For Order No. supplements for	Price	Weight
		Rated speed at 50 Hz	Rated torque	Effi- ciency at 50 Hz	Power factor at 50 Hz	Rated current at 50 Hz	with direct as multiple					voltage and type of construction, see table below		Type of construction
		at 50 HZ	at 50 mz	4/4-load	4/4-load	400 V	torque	current	torque			See table below		IM B3 approx.
D	FS	n	т		0000	1	T /T	1 /1	T IT		J			m
P _{rated} kW	10	n _{rated}	I _{rated} Nm	$\eta_{ m rated}$	$\cos \varphi_{ m rated}$		T_{LR}/T_{rated}	'LR' 'rated	'B' 'rated	CL	kg m ²			
	1000 ##	rpm		, -	od IC 41:	A 1 IDEE d	ograe of	protocti	on with			according to EN 1	2101.2	kg
	•			_				•					∠101-3	
1.5	100 L	925	15	69.0	0.70	4.5	2.3	4.0	2.3	16	0.0063	1PP6 106-6UA□□		31
2.2	112 M	940	22	72.0	0.74	6.0	2.1	4.4	2.3	16	0.011	1PP6 113-6UA□□		42
3	132 S	950	30	74.0	0.75	7.8	1.6	4.1	1.7	16	0.015	1PP6 130-6UA□□		52
4	132 M	950	40	76.0	0.76	10	1.7	4.6	2.1	16	0.019	1PP6 133-6UA□□		62
5.5	132 M	950	55	75.0	0.76	14	2.0	5.0	2.3	16	0.025	1PP6 134-6UA□□		72
7.5	160 M	970	75	75.0	0.72	20	2.0	5.0	2.4	16	0.041	1PP6 163-6UA		107
11	160 L	970	109	80.0	0.72	27.5	2.0	5.0	2.5	16	0.049	1PP6 166-6UA		129
15	180 L	975	147	88.9	0.82	30	2.2	5.2	2.3	16	0.203	1PP6 186-6UA		170
18.5	200 L	975	181	89.8	0.82	36.5	2.2	5.3	2.3	16	0.285	1PP6 206-6UA		200
22	200 L	975	215	90.8	0.83	42.5	2.2	5.4	2.3	16	0.362	1PP6 207-6UA		230
30	225 M	980	292	92.3	0.84	56	2.7	6.3	2.8	16	0.629	1PP6 223-6UA		315
37	250 M	984	359	93.0	0.84	69	2.8	6.5	2.4	16	0.934	1PP6 253-6UA		390
45	280 S	986	436	92.6	0.86	82	2.8	6.3	2.5	16	1.37	1PP6 280-6UA		500
55	280 M	986	533	93.1	0.86	99	3.1	6.8	2.7	16	1.65	1PP6 283-6UA		550
75	315 S	990	723	94.0	0.84	138	2.7	7.0	2.9	16	2.50	1PP6 310-6UA		740
90	315 M	988	870	94.5	0.85	162	2.6	7.1	2.8	16	2.50	1PP6 313-6UA		915
110	315 L	988	1063	94.7	0.85	198	2.8	7.2	2.8	16	2.50	1PP6 316-6UA		990
132	315 L	990	1273	95.1	0.85	235	3.0	7.5	3.0	16	2.50	1PP6 317-6UA		1160
160	315 L	988	1546	95.1	0.86	285	3.1	7.5	3.0	16	2.50	1PP6 318-6UA		1225

Smoke-extraction motors

Forced-air cooled, for temperature/time class F400 Cast-iron series 1PP6

Selection and ordering data (continued)

Order No. supplements

Motor type	Penultimate po	sition: Voltage c	ode		Final position	n: Type	of cons	truction	code			
	50 Hz				Without flange	With fla	inge			With standar	d flange	With spe- cial flange
	230 VA/ 400 VY 400 VA/ 690		500 VY	500 VΔ	IM B3/6/7/8, IM V6, IM V5 without protective cover 1)	IM B5, IM V3 2)	IM V1 w protecti	vithout ve cover		IM B14, IM V19 IM V18 without protective cover	IM B34	IM B14, IM V19 IM V18 without protective cover
	1	6	3	5	0	1	1	8	6	2	7	3
1PP6 10 □□	0	0	0	0		1	1	-	1	1	1	/
1PP6 11 □□	0	0	0	0		1	/	-	1	1	✓	✓
1PP6 13 □□	0	0	0	0		✓	1	-	✓	1	✓	✓
1PP6 16 □□	0	0	0	0		1	/	-	1	1	✓	✓
1PP6 18 □□	0	0	0	0		√ 3)	/	-	1	-	-	-
1PP6 20 □□	0	0	0	0		√ 3)	1	-	1	-	-	-
1PP6 22 □□	0	0	0	0		√ 3)	1	-	1	_	-	-
1PP6 25 □□	0	0	0	0		√ 3)	1	-	1	_	-	_
1PP6 28 □□	0	0	0	0		√ 3)	1	-	1	-	-	-
1PP6 310	0	0	0	0		√ ³⁾	1	-	1	-	-	_
1PP6 316	-	0	-	0	1 4)	-	-	1	1	-	-	-

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code $\bf 9$ in the penultimate position and with order code $\bf L1Y$ (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

¹⁾ If motors 1PP6 183-... to 1PP6 318-... (motor series 1PP6 frame sizes 180 M to 315 L) in types of construction with feet IM B6, IM B7, IM V6 or IM V5 without protective cover are fixed to the wall, it is recommended that the motor feet are supported.

¹PP6 220-... to 1PP6 318-... motors (motor series 1PP6 frame sizes 225 S to 315 L) are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1 or IM V3. It is important to note that stress must not be applied perpendicular to the ring plane.

³⁾ Type of construction IM V3 is only possible using type of construction code 9 and order code M1G.

⁴⁾ Not possible for type of construction IM V6 and IM V5 without protective cover.

Forced-air cooled, for temperature/time class F400 Cast-iron series 1PP6

Selection and ordering data (continued)
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	0 Hz	Frame size	Order No.	Price	Weight
1500 rpm	3000 rpm		For Order No. supplements for voltage and type of construction, see table below		for type of construction IM B3 approx.
P _{rated}	P _{rated}	FS			m
kW	kW				kg
double pole-c	/3000 rpm at 50 Hz, coo hanging for driving sm ficate in accordance wi	oke-extraction fans wi	55 degree of protection, th one winding in Dahland	er circuit,	
0.52	2	100 L	1PP6 106-0UA□□		31
0.64	2.5	100 L	1PP6 107-0UA□□		34
0.88	3.5	112 M	1PP6 113-0UA□□		42
1.16	4.7	132 S	1PP6 130-0UA□□		51
1.6	6.4	132 M	1PP6 133-0UA□□		58
2.3	9.2	160 M	1PP6 163-0UA		95
3.45	13.6	160 M	1PP6 166-0UA		108
Rated output at 5	0 Hz				
1000 rpm	1500 rpm				
P _{rated}	$P_{\rm rated}$				
kW	kW				
double pole-c	hanging for driving sm	oke-extraction fans wi	255 degree of protection, the two windings,		
	ficate in accordance wi	ith EN 12101-3			
with test certif	ficate in accordance wi 1.36	ith EN 12101-3 100 L	1PP6 106-1UD		31
with test certif 0.48			1PP6 106-1UDQQ		31 34
with test certifolds 0.48 0.6	1.36	100 L			
with test certifold 0.48 0.6 0.72	1.36 1.68	100 L 100 L	1PP6 107-1UD		34
with test certif 0.48 0.6 0.72 0.96	1.36 1.68 2.4	100 L 100 L 112 M	1PP6 107-1UD 1		34 42
with test certif 0.48 0.6 0.72 0.96 1.36	1.36 1.68 2.4 3.1	100 L 100 L 112 M 132 S	1PP6 107–1UD		34 42 51
with test certifo.48 0.6 0.72 0.96 1.36 2	1.36 1.68 2.4 3.1 4.3	100 L 100 L 112 M 132 S 132 M	1PP6 107-1UD		34 42 51 58
with test certifolds 0.48 0.6 0.72 0.96 1.36 2 2.95	1.36 1.68 2.4 3.1 4.3 5.75 9.6	100 L 100 L 112 M 132 S 132 M 160 M	1PP6 107-1UD		34 42 51 58 95
with test certifolds 0.48 0.6 0.72 0.96 1.36 2 2.95 Rated output at 5	1.36 1.68 2.4 3.1 4.3 5.75 9.6	100 L 100 L 112 M 132 S 132 M 160 M	1PP6 107-1UD		34 42 51 58 95
with test certifolds 0.48 0.6 0.72 0.96 1.36 2 2.95 Rated output at 5 750 rpm	1.36 1.68 2.4 3.1 4.3 5.75 9.6	100 L 100 L 112 M 132 S 132 M 160 M	1PP6 107-1UD		34 42 51 58 95
with test certifo.48 0.6 0.72 0.96 1.36 2 2.95 Rated output at 5 750 rpm Prated kW	1.36 1.68 2.4 3.1 4.3 5.75 9.6 0 Hz	100 L 100 L 112 M 132 S 132 M 160 M 160 L	1PP6 107-1UDQQ 1PP6 113-1UDQQQ 1PP6 130-1UDQQQ 1PP6 133-1UDQQQ 1PP6 163-1UDQQQ 1PP6 166-1UDQQQ		34 42 51 58 95
with test certifolds 0.48 0.6 0.72 0.96 1.36 2 2.95 Rated output at 5 750 rpm Prated kW 8/4-pole, 750/1 double pole-c	1.36 1.68 2.4 3.1 4.3 5.75 9.6 0 Hz 1500 rpm P _{rated} kW	100 L 100 L 112 M 132 S 132 M 160 M 160 L ing method IC 411, IP5 oke-extraction fans wi	1PP6 107-1UD	er circuit,	34 42 51 58 95
with test certifolds 0.48 0.6 0.72 0.96 1.36 2 2.95 Rated output at 5 750 rpm Prated kW 8/4-pole, 750/1 double pole-c with test certifolds	1.36 1.68 2.4 3.1 4.3 5.75 9.6 0 Hz 1500 rpm Prated kW	100 L 100 L 112 M 132 S 132 M 160 M 160 L ing method IC 411, IP5 oke-extraction fans wi	1PP6 107-1UDDD 1PP6 113-1UDDD 1PP6 130-1UDDD 1PP6 133-1UDDD 1PP6 163-1UDDD 1PP6 166-1UDDD	er circuit,	34 42 51 58 95
with test certifolds 0.48 0.6 0.72 0.96 1.36 2 2.95 Rated output at 5 750 rpm Prated kW 8/4-pole, 750/1 double pole-c with test certifolds	1.36 1.68 2.4 3.1 4.3 5.75 9.6 0 Hz 1500 rpm Prated kW 1500 rpm at 50 Hz, cool hanging for driving sm ficate in accordance wi	100 L 100 L 112 M 132 S 132 M 160 M 160 L ing method IC 411, IP5 oke-extraction fans with EN 12101-3	1PP6 107-1UDDD 1PP6 113-1UDDD 1PP6 130-1UDDD 1PP6 133-1UDDD 1PP6 163-1UDDD 1PP6 166-1UDDD 55 degree of protection, th one winding in Dahlande	er circuit,	34 42 51 58 95 108
with test certifold 0.48 0.6 0.72 0.96 1.36 2 2.95 Rated output at 5 750 rpm Prated kW 8/4-pole, 750/1 double pole-c with test certifold 0.3 0.52	1.36 1.68 2.4 3.1 4.3 5.75 9.6 0 Hz 1500 rpm Prated kW 1500 rpm at 50 Hz, cool hanging for driving sm ficate in accordance wi	100 L 100 L 112 M 132 S 132 M 160 M 160 L ing method IC 411, IP5 oke-extraction fans wi th EN 12101-3	1PP6 107-1UDUU 1PP6 113-1UDUU 1PP6 130-1UDUU 1PP6 133-1UDUU 1PP6 163-1UDUU 1PP6 166-1UDUU 55 degree of protection, th one winding in Dahland	er circuit,	34 42 51 58 95 108
with test certifo.48 0.6 0.72 0.96 1.36 2 2.95 Rated output at 5 750 rpm Prated kW 8/4-pole, 750/1 double pole-c with test certifo.3 0.52 0.72	1.36 1.68 2.4 3.1 4.3 5.75 9.6 0 Hz 1500 rpm Prated kW 1500 rpm at 50 Hz, cool hanging for driving sm ficate in accordance wi	100 L 100 L 112 M 132 S 132 M 160 M 160 L ing method IC 411, IP5 oke-extraction fans with EN 12101-3 100 L 100 L	1PP6 107-1UDUU 1PP6 113-1UDUU 1PP6 130-1UDUU 1PP6 133-1UDUU 1PP6 163-1UDUU 1PP6 166-1UDUU 1PP6 166-1UDUU 1PP6 166-0UBUU 1PP6 106-0UBUU 1PP6 107-0UBUU	er circuit,	34 42 51 58 95 108
with test certifolds 0.48 0.6 0.72 0.96 1.36 2 2.95 Rated output at 5 750 rpm Prated kW 8/4-pole, 750/1 double pole-c with test certifolds 0.3 0.52 0.72 0.88	1.36 1.68 2.4 3.1 4.3 5.75 9.6 0 Hz 1500 rpm Prated kW 1500 rpm at 50 Hz, cool hanging for driving sm ficate in accordance wi 1.6 2 2.85	100 L 100 L 112 M 132 S 132 M 160 M 160 L ing method IC 411, IP5 oke-extraction fans with EN 12101-3 100 L 100 L 112 M	1PP6 107-1UDUU 1PP6 113-1UDUU 1PP6 130-1UDUU 1PP6 133-1UDUU 1PP6 163-1UDUU 1PP6 166-1UDUU 1PP6 166-1UDUU 1PP6 106-0UBUU 1PP6 107-0UBUU 1PP6 113-0UBUU	er circuit,	34 42 51 58 95 108 31 34 42
with test certifolds 0.48 0.6 0.72 0.96 1.36 2 2.95 Rated output at 5 750 rpm Prated kW 8/4-pole, 750/1 double pole-c	1.36 1.68 2.4 3.1 4.3 5.75 9.6 0 Hz 1500 rpm Prated kW 1500 rpm at 50 Hz, cool hanging for driving sm ficate in accordance wi 1.6 2 2.85 3.75	100 L 100 L 112 M 132 S 132 M 160 M 160 L ing method IC 411, IP5 oke-extraction fans with EN 12101-3 100 L 100 L 112 M 132 S	1PP6 107–1UD	er circuit,	34 42 51 58 95 108 31 34 42 51

The rated outputs and weights may change slightly after they have been checked.

Further electrical data can be calculated and supplied on receipt of order.

Forced-air cooled, for temperature/time class F400 Cast-iron series 1PP6

Selection and ordering data (continued)

Order No. supplements

Motor type	Penultim Voltage o	ate positio	n:	Final position	n: Type o	f constru	uction code				
	50 Hz, dir starting	rect online		Without flange	With flar	nge			With standa	ard flange	With special flange
	230 V	400 V	500 V	IM B3/6/7/8, IM V6, IM V5 without protective cover	IM B5, IM V3		without tive cover	IM B35	IM B14, IM V19 IM V18 without protective cover	IM B34	IM B14 IM V19 IM V18 without protective cover
	1	6	5	0	1	1	8	6	2	7	3
1PP6 10 □□	0	0	0		1	1	-	✓	1	✓	/
1PP6 11 □□	0	0	0		1	1	-	✓	1	1	1
1PP6 13 □□	0	0	0		1	1	-	1	1	1	1
1PP6 16 □□	0	0	0		/	/	_	1	1	/	/

- Standard version
- O Without additional charge
- ✓ With additional charge
- Not possible

Order other voltages with voltage code **9** in the penultimate position and with order code **L1Y** (see "Special versions" in the "Selection and ordering data" under "Voltages").

Order other types of construction with type of construction code **9** in the final position and the corresponding order code (see "Special versions" in the "Selection and ordering data" under "Types of construction").

Special versions

Selection and ordering data

Voltages

Additional order codes for other voltages or voltage codes (without "-Z" supplement)

For some non-standard voltages at 50 or 60 Hz, order codes are specified. They are ordered by specifying the code digit 9 for voltage in the 11th position of the Order No. and the appropriate order code.

Plain text must be specified in the order:

Voltage, frequency, circuit, required rated output in kW.

voltage, frequency, circuit,	required	rated outpi	ul in KVV.															
Special versions	position of	Additional identifica- tion code with order code and plain text if required		Moto	or type	frame	e size											
				56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors																		
							tem	7 (aluı peratu 0 and	re/tim	n) ie clas	ses		temp time	ninum eratu class and F	re/ es			
Non-standard winding for voltages between 200 V and 690 V, (voltages outside this range are available on request)	9	L1Y •					1	1	√	1	1	1	1	✓	✓			
									temp	6 (cas peratu s F400	re/tim		temp	cast eratu , F300	re/tim	e clas	ses	
Non-standard winding for voltages between 200 V and 690 V, (voltages outside this range are available on request)	9	L1Y •							1	1	1	1	1	√	1	√	√	✓
Forced-air cooled motors																		
							tem	7 (alui peratu 0 and	re/tim		ses		temp time	ninum eratu classe and F	re/ es			
Non-standard winding for voltages between 200 V and 690 V, (voltages outside this range are available on request)	9	L1Y •					1	1	✓	✓	1	1	✓	✓	✓			
										6 (cas peratu			ses F2	200, F	300 aı	nd F40	00	
Non-standard winding for voltages between 200 V and 690 V, (voltages outside this range are available on request)	9	L1Y•							1	1	✓	1	1	1	1	1	1	1

- With additional charge
- This order code only determines the price of the version Additional plain text is required.

When ordering, specifiy in plain text: Voltage, frequency, circuit, required rated output in $\ensuremath{\mathsf{kW}}$

Special versions

Types of construction

Additional order codes for other types of construction or type of construction codes (without "-Z" supplement)

Order codes have been defined for some special types of construction. They are ordered by specifying the code digit 9 for the type of construction in the 12th position of the Order No. and the appropriate order code.

Special versions	tion of		Moto	or typ	e fram	ne size	e											
			56	63	71	80	90	100	112	132	160	180	200	225	250	280	315 S/M	
Self-ventilated motors																		
						tem	perat	ıminuı ure/tir F300	né cla	asses	;	tem	minur perati	ure/				
With flange																		
IM V3	9	M1G				-	-	-	-	-	-	1	1	1				
With special flange																		
IM B34	9	M2C				1	✓	✓	1	✓	✓	-		-				
								tem	6 (ca: perat s F40	st-iro ure/ti 00	n) me	tem	perati	st-iror ure/tir 0 and	ne cla	asses)		
With flange																		
IM V3 ¹⁾	9	M1G						_	-	-	-	1	1	1	1	1	1	-
With special flange																		
IM B34	9	M2C						1	1	1	1	-	-	-	-	-	-	-
Forced-air cooled motors																		
						tem	perat	ıminu ure/tir F300	né cla	asses	;	tem	minur perati	uŕe/				
With flange																		
IM V3	9	M1G				-	-	-	-	-	-	1	1	1				
With special flange																		
IM B34	9	M2C				1	1	✓	1	1	✓	-	-	-				
								tem	perat	st-iro ure/ti 00 and	n) me cla d F400	isses						
With flange																		
IM V3 ¹⁾	9	M1G						_	-	-	-	1	1	1	1	1	1	-
With special flange																		
IM B34	9	M2C						1	1	1	1	-	-	-	-	-	-	-

With additional charge

Not possible

 $^{^{1)}\,\,}$ 1LG6/1PP6 motors of frame sizes 225 S to 315 M are supplied with two screw-in eyebolts in accordance with IM B5, whereby one can be rotated in accordance with IM V1; four eyebolts (instead of two) with frame size 315 L. It is important to note that stress must not be applied perpendicular to the ring plane.

Special versions

Options

Options or order codes (supplement -Z is required)

Additional identification code
-Z with order code and plain text if required Special versions

Motor type frame size

56	63	71	80	90	100	112	132	160	180	200	225	250	280	315

		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors																
					temp	(alum erature and F	e/timé	classe	S		temp	(alum eratur es F20	e/timé			
Motor protection																
Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping 1)	A11				✓	1	1	✓	✓	✓	1	1	✓			
Motor protection with PTC thermistors with 6 embedded temperature sensors for tripping and alarm ¹⁾	A12				✓	✓	1	✓	1	✓	√	1	✓			
Motor temperature detection with embedded temperature sensor KTY 84-130 1)	A23				✓	✓	✓	✓	✓	✓	1	✓	✓			
Installation of 3 PT 100 resistance thermometers 1)	A60				-	-	-	-	-	-	-	-	✓			
Motor connection and connection	n box															
External earthing	L13				✓	1	✓	✓	✓	✓	1	✓	✓			
Protruding cable ends – right side ²⁾	L51				✓	✓	✓	0	0	0	0	0	0			
Protruding cable ends – left side ²⁾	L52				✓	✓	✓	0	0	0	0	0	0			
Colors and paint finish																
Special finish in RAL 7030 stone gray						_	0	0	0	0	0	0	0			
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7035, 9001, 9002, 9005 Page 0/18	Y54 • and special finish RAL				1	✓	✓	/	✓	V	/	√	/			
Sea air resistant special finish	M94				O. R.	O. R.	O. R.	0. R.	0. R.	O. R.	0. R.	0. R.	O. R.			
Unpainted (only cast iron parts primed)	K23				0	0	0	0	0	0	0	0	0			
Unpainted, only primed	K24				1	/	/	1	1	✓	1	1	✓			
Mechanical design and degrees of	f protection	1														
With two additional eyebolts for IM V1/IM V3	K32				-	-	-	-	-	-	1	1	✓			
IP65 degree of protection	K50				1	1	1	✓	✓	✓	1	✓	✓			
Condensation drainage holes 3)	L12				1	✓	✓	✓	✓	✓	1	✓	✓			
Non-rusting screws (externally)	M27				1	1	1	1	1	1	1	1	✓			

Special versions	Additional identification code -Z with order code and plain text if required			frame s												
• H		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors					tem		ninum) re/time =300		es		temp	5 (alum peratur ses F20	e/timé			
Bearings and lubrication																
Measuring nipple for SPM shock pulse measurement for bearing inspection	G50				-	-	1	1	1	1	1	1	1			
Regreasing device	K40				-	-	✓	✓	✓	1	1	✓	/			
Balance and vibration quantity																
Vibration quantity A																
Vibration quantity B	K02				1	1	✓	✓	✓	1	1	✓	/			
Full key balancing	L68				1	1	✓	✓	✓	1	1	✓	/			
Balancing without key	M37				1	1	1	1	1	✓	1	✓	1			
Heating and ventilation																
Anti-condensation heaters for 230 V	K45				✓	✓	✓	✓	✓	✓	✓	✓	✓			
Anti-condensation heaters for 115 V	K46				✓	1	1	1	1	✓	1	✓	✓			
Rating plate and extra rating plate	es															
Second lubricating plate, supplied loose	B06				-	-	1	✓	✓	✓	1	✓	✓			
Second rating plate, loose (standard version)							_	_	_	_	0	_	_			
Extra rating plate with identification code	Y82 ● and identi- fication code				✓	✓	✓	✓	✓	1	√	✓	1			
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code				✓	1	✓	1	1	1	1	1	1			
Packaging, safety notes and test																
Acceptance test certificate 3.1 according to EN 10204	B02				1	✓	1	1	1	1	1	✓	✓			
Operating instructions German/ English enclosed in print	B23				1	1	1	1	1	✓	1	1	✓			
Type test with heat run for horizontal motors, with acceptance	F83				1	✓	1	1	1	1	1	1	1			
Wire-lattice pallet	L99				0	0	0	0	0	0	0	-	-			

- Standard version
- 0 Without additional charge
- With additional charge
- Not possible
- This order code only determines the price of the version Additional plain text is required.
- O. R. Possible on request

Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended. Double the number of temperature sensors are required for polechanging motors with separate windings. (Order code A11, price of A12 or order code A12, prices on request).

No additional charge with types of construction without feet: IM B5, IM V1,

Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE for IP55, IP56 and IP65 degrees of protection. If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath.

Special versions

•																	
Special versions	Additional identification code -Z with order code and plain text if required		Motor	type f	rame s	size											
			56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors																	
									(cast-i		class	temp		iron) e/time o and F4		S	
Motor protection																	
Motor protection with PTC ther- mistors with 3 embedded tem- perature sensors for tripping 1)	A11							1	1	✓	✓	1	✓	✓	1	1	✓
Motor protection with PTC ther- mistors with 6 embedded tem- perature sensors for tripping and alarm 1)	A12							1	1	1	✓	1	√	√	1	1	1
Motor temperature detection with embedded temperature sensor KTY 84-130 1)	A23							√	✓	✓	✓	1	✓	✓	✓	✓	1
Installation of 3 PT 100 resistance thermometers 1)	A60							-	-	-	-	1	1	1	1	1	✓
Installation of 6 PT 100 resistance thermometers in stator winding 1)	A61							-	-	-	-	-	-	-	1	1	1
Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings 1)	A72							-	-	-	-	1	✓	✓	✓	✓	1
Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings 1)	A78							-	-	-	-	✓	1	1	1	1	1
Motor connection and connection	n box																
External earthing	L13							✓	✓	✓	✓						
Protruding cable ends – right side ²⁾	L51							✓	0	0	0	✓	1	1	1	1	✓
Protruding cable ends – left side ²⁾	L52							✓	0	0	0	✓	✓	✓	1	1	✓
Colors and paint finish																	
Special finish in RAL 7030 stone gray									_	_	_	_	0	0	_	_	_
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y54 • and spe- cial finish RAL							✓	√	√	✓	✓	√	√	√	√	✓
Offshore special finish	M91							O. R.	0. R.	O. R.	0. R.	1	✓	✓	1	1	✓
Sea air resistant special finish	M94							O. R.	0. R.	O. R.	O. R.	O. R.	O. R.	O. R.	0. R.	0. R.	0. R.
Unpainted (only cast iron parts primed)	K23							0	0	0	0	0	0	0	0	0	0
Unpainted, only primed	K24							✓	✓	1	✓	1	1	1	1	1	✓
Mechanical design and degrees of	of protection	1															
IP65 degree of protection	K50							✓	1	1	1	1	1	✓	✓	✓	✓
Condensation drainage holes 3)	L12							✓	/	✓	✓						

Non-rusting screws (externally)

Special versions	Additional identification code -Z with order code and plain text if required	Moto	r type	frame s	size											
		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors									-iron) re/time	class	temp		-iron) e/time and F		s	
Bearings and lubrication																
Measuring nipple for SPM shock pulse measurement for bearing inspection	G50						✓	✓	✓	✓	1	1	✓	✓	✓	✓
Regreasing device	K40						✓	1	✓	✓	1	✓	✓	✓		
Balance and vibration quantity																
Vibration quantity A																
Vibration quantity B	K02						✓	✓	✓	1	1	✓	✓	✓	✓	1
Full key balancing	L68						1	1	✓	1	1	✓	✓	✓	✓	1
Balancing without key	M37						1	1	✓	1	1	✓	✓	✓	✓	1
Heating and ventilation																
Anti-condensation heaters for 230 V	K45						✓	✓	✓	✓	1	✓	✓	✓	✓	1
Anti-condensation heaters for 115 V	K46						✓	1	1	1	1	1	1	1	1	1
Rating plate and extra rating plate	es															
Second lubricating plate, supplied loose	B06						✓	✓	✓	✓	1	✓	✓	✓	✓	1
Second rating plate, loose (standard version)								_	_	_	_	_	_	_	_	_
Extra rating plate with identification code	and identi- fication code						✓	1	✓	/	1	✓	1	1	1	1
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code						✓	1	✓	1	✓	1	1	1	1	1
Packaging, safety notes and test	certificates															
Acceptance test certificate 3.1 according to EN 10204	B02						1	✓	1	✓	1	✓	✓	✓	✓	✓
Operating instructions German/ English enclosed in print	B23						1	1	1	1	-	-	-	-	-	-
Type test with heat run for horizontal motors, with acceptance	F83						1	1	1	1	1	1	1	1	1	1
Wire-lattice pallet	L99						0	0	0	0	-	-	_	-	_	-

- Standard version
- Ō Without additional charge
- With additional charge
- Not possible
- This order code only determines the price of the version Additional plain text is required.
- O. R. Possible on request

Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended. For pole-changing motors with seperate windings, the number of temperature sensors must be doubled. (order code A11, price of A12 or order code A12, price available on request.)

No additional charge with types of construction without feet: IM B5, IM V1,

Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE for IP55, IP56 and IP65 degrees of protection. If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are undergreath. delivery are underneath.

Special versions

Opeciai versions																
Special versions	Additional identification code -Z with order code and plain text if required	Motor	r type t	frame s	ize											
		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Forced-air cooled motors																
					temp	(alum erature and F3	e/timé d	classes	\$		temp	(alum eratur ses F20	e/timé			
Motor protection																
Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping 1)	A11				✓	1	1	1	✓	1	1	1	✓			
Motor protection with PTC ther- mistors with 6 embedded tem- perature sensors for tripping and alarm 1)	A12				✓	1	1	✓	✓	✓	√	✓	✓			
Motor temperature detection with embedded temperature sensor KTY 84-130 1)	A23				✓	1	1	1	✓	1	1	1	✓			
Installation of 3 PT 100 resistance thermometers 1)	A60				_	-	-	-	-	-	-	-	✓			
Motor connection and connection	n box															
External earthing	L13				✓	✓	✓	✓	✓	✓	1	✓	✓			
Protruding cable ends – right side ²⁾	L51				1	✓	✓	0	0	0	0	0	0			
Protruding cable ends – left side ²⁾	L52				1	✓	1	0	0	0	0	0	0			
Colors and paint finish																
Special finish in RAL 7030 stone gray																
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7033, 7035, 9001, 9002, 9005 Page 0/18	Y54 • and spe- cial finish RAL				✓	√	√	√	✓	√	√	√	√			
Sea air resistant special finish	M94				O. R.	0. R.	O. R.	O. R.	O. R.	0. R.	O. R.	0. R.	0. R.			
Unpainted (only cast iron parts primed)	K23				0	0	0	0	0	0	0	0	0			
Unpainted, only primed	K24				1	1	1	1	1	1	1	1	✓			
Mechanical design and degrees of	of protection															
With two additional eyebolts for IM V1/IM V3	K32				-	-	-	-	-	-	1	✓	✓			
IDOC alassas of sametas attack	KEO				,	,	,	,		,		,	,			

IP65 degree of protection

Condensation drainage holes 3)

Non-rusting screws (externally)

K50

L12

M27

Special versions	Additional identification code -Z with order code and plain text if required	Mot	or type	frame s	size											
		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Forced-air cooled motors					tem		ninum) re/time -300		s		temp	ses F20	ninum) e/time 00 and			
Bearings and lubrication																
Measuring nipple for SPM shock pulse measurement for bearing inspection	G50				_	-	1	1	1	1	1	1	1			
Regreasing device	K40				-	-	1	1	1	1	1	✓	1			
Balance and vibration quantity																
Vibration quantity A																
Vibration quantity B	K02				1	✓	✓	✓	✓	✓	1	✓	1			
Full key balancing	L68				✓	✓	1	✓	✓	✓	1	✓	1			
Balancing without key	M37				1	✓	✓	1	✓	✓	1	✓	1			
Heating and ventilation																
Anti-condensation heaters for 230 V	K45				✓	✓	✓	✓	✓	✓	1	✓	✓			
Anti-condensation heaters for 115 V	K46				1	1	1	✓	1	✓	1	1	1			
Rating plate and extra rating plate	es															
Second lubricating plate, supplied loose	B06				-	-	✓	✓	✓	✓	1	✓	✓			
Second rating plate, loose (standard version)							_	0	_	0	0	_	_			
Extra rating plate with identification code	Y82 • and identification code				✓	✓	1	1	1	1	1	✓	1			
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code				✓	1	✓	1	✓	1	√	✓	✓			
Packaging, safety notes and test																
Acceptance test certificate 3.1 according to EN 10204	B02				1	✓	1	✓	✓	✓	1	1	✓			
Operating instructions German/ English enclosed in print	B23				1	✓	1	1	1	1	1	1	1			
Type test with heat run for horizontal motors, with acceptance	F83				1	1	1	1	1	1	1	1	✓			
Wire-lattice pallet	L99				0	0	0	0	0	0	0	_	_			

- Standard version
- 0 Without additional charge
- With additional charge
- Not possible
- This order code only determines the price of the version Additional plain text is required.
- O. R. Possible on request

¹⁾ Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended. Double the number of temperature sensors are required for polechanging motors with separate windings. (Order code A11, price of A12 or order code A12, prices on request).

No additional charge with types of construction without feet: IM B5, IM V1,

³⁾ Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE for IP55, IP56 and IP65 degrees of protection. If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on deligence are underneath. delivery are underneath.

Special versions	Additional identification code -Z with order code and plain text if required	Motor size	type f	rame												
		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Forced-air cooled motors																
								(cast-i			- 5000	F000		00		
Motor protection							temp	erature	e/time (ciasses	S F200,	F300 i	and F4	.00		
Motor protection Motor protection with PTC ther-	A11						1	1	1	1	1	1	1	/	/	/
mistors with 3 embedded tem- perature sensors for tripping 1)	AII						•	•	•	•	•	•	•	•	•	•
Motor protection with PTC ther- mistors with 6 embedded tem- perature sensors for tripping and alarm 1)	A12						✓	1	1	✓	✓	✓	1	1	1	1
Motor temperature detection with embedded temperature sensor KTY 84-130 ¹⁾	A23						✓	1	1	✓	✓	✓	1	✓	✓	✓
Installation of 3 PT 100 resistance thermometers 1)	A60						-	-	-	-	/	/	1	1	1	1
Installation of 6 PT 100 resistance thermometers in stator winding 1)	A61						-	-	-	-	-	-	-	1	1	✓
Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings ¹⁾	A72						-	-	-	-	1	1	✓	1	1	1
Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings 1)	A78						_	-	-	-	✓	✓	✓	1	1	1
Motor connection and connection	n box															
External earthing	L13						✓	✓	✓	✓						
Protruding cable ends – right side ²⁾	L51						✓	0	0	0	✓	✓	✓	1	1	✓
Protruding cable ends – left side ²⁾	L52						1	0	0	0	√	√	1	1	1	✓
Colors and paint finish								_	_	_	_	_	_	_	_	_
Special finish in RAL 7030 stone gray								_	_				_	_	_	_
Special finish in other standard RAL colors: RAL 1002, 1013, 1015, 1019, 2003, 2004, 3000, 3007, 5007, 5009, 5010, 5012, 5015, 5017, 5018, 5019, 6011, 6019, 6021, 7000, 7001, 7004, 7011, 7016, 7022, 7031, 7032, 7035, 3001, 9002, 9005 Page 0/18	Y54 • and spe- cial finish RAL						✓	✓	✓	√	√	√	✓	✓	✓	√
Offshore special finish	M91						O. R.	O. R.	O. R.	0. R.	O. R.	O. R.	0. R.	0. R.	0. R.	0. R.
Sea air resistant special finish	M94						O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	0. R.	0. R.	0. R.	0. R.
Unpainted (only cast iron parts primed)	K23						0	0	0	0	0	0	0	0	0	0
Unpainted, only primed	K24						1	1	1	1	1	1	/	✓	✓	✓
Mechanical design and degrees of	•															
IP65 degree of protection	K50						1	✓	✓	✓	✓	✓	✓	✓	✓	✓
Condensation drainage holes 3)	L12						✓	✓	✓	✓						
Non-rusting screws (externally)	M27						1	1	1	/	/	/	✓	1	1	✓

Special versions	Additional identification code -Z with order code and plain text if required	Motor size	type	frame												
		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Forced-air cooled motors																
							1PP6 temp	(cast	-iron) e/time	classe	s F200), F300	and F	400		
Bearings and lubrication																
Measuring nipple for SPM shock pulse measurement for bearing inspection	G50						✓	1	1	1	1	1	1	1	1	✓
Regreasing device	K40						1	1	✓	1	1	✓	✓	1		
Balance and vibration quantity																
Vibration quantity A																
Vibration quantity B	K02						✓	✓	✓	✓	✓	✓	✓	✓	✓	1
Full key balancing	L68						1	✓	1	✓	✓	✓	✓	✓	✓	✓
Balancing without key	M37						1	1	1	✓	✓	✓	✓	✓	✓	1
Heating and ventilation																
Anti-condensation heaters for 230 V	K45						✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Anti-condensation heaters for 115 V	K46						✓	1	1	1	1	1	✓	1	1	1
Rating plate and extra rating plate	es															
Second lubricating plate, supplied loose	B06						✓	1	1	1	1	1	✓	1	1	✓
Second rating plate, loose (standard version)								0		0	_	0	_	_	_	_
Extra rating plate with identification code	Y82 • and identification code						1	1	1	1	1	1	1	1	1	✓
Additional information on rating plate and on package label (maximum of 20 characters)	Y84 • and identification code						✓	1	1	1	1	1	1	1	1	✓
Packaging, safety notes and test	certificates															
Acceptance test certificate 3.1 according to EN 10204	B02						✓	✓	1	✓	1	1	✓	✓	✓	1
Operating instructions German/ English enclosed in print	B23						1	1	1	1	-	-	-	-	-	-
Type test with heat run for horizontal motors, with acceptance	F83						1	1	1	1	1	/	/	1	1	1
Wire-lattice pallet	L99						0	0	0	0	-	-	-	-	-	-

- Standard version
- Ō Without additional charge
- With additional charge
- Not possible
- This order code only determines the price of the version Additional plain text is required.
- O. R. Possible on request

Evaluation with appropriate tripping unit (see Catalog LV 1) is recommended. For pole-changing motors with seperate windings, the number of temperature sensors must be doubled. (order code A11, price of A12 or order code A12, price available on request.)

No additional charge with types of construction without feet: IM B5, IM V1,

³⁾ Supplied with the condensation drainage holes sealed at the drive end DE and non-drive end NDE for IP55, IP56 and IP65 degrees of protection. If condensation drainage holes are required in motors of the IM B6, IM B7 or IM B8 type of construction (feet located on side or top), it is necessary to relocate the bearing plates at the drive end (DE) and non-drive end (NDE) so that the condensation drainage holes situated between the feet on delivery are underneath.

Smoke-extraction motors

Accessories

Overview

Slide rails with fixing bolts and tensioning screws to DIN 42923

Slide rails are used to tension the belt of a machine easily and conveniently when a belt tightener is not available. They are fixed to the base using stone bolts or foundation blocks.

The assignment of slide rails to motor size can be found in DIN 42923. For motors of frame sizes 355 to 450, there are no standardized slide rails (please inquire).

Available from: Lütgert & Co. GmbH Postfach 42 51 33276 Gütersloh, Germany Tel. +49 (0)5241-7407-0 Fax +49 (0)5241-7407-90

http://www.luetgert-antriebe.de e-mail: info@luetgert-antriebe.de

Foundation block acc. to DIN 799

The foundation blocks are inserted into the stone foundation and embedded in concrete. They are used for fixing machines of medium size, slide rails, pedestal bearings, baseframes, etc. After the fixing bolts have been unscrewed, the machine can be dragged without it having to be lifted.

When the machine is initially installed, the foundation block that is bolted to the machine (without washers) and fitted with taper pins is not embedded with concrete until the machine has been fully aligned. In this case, the machine is positioned 2 to 3 mm lower. The difference in shaft height is compensated by inserting shims on final installation. The taper pins safeguard the exact position of the machine when it is repeatedly removed and replaced without the need for realignment.

Available from: Lütgert & Co. GmbH Postfach 42 51 33276 Gütersloh, Germany Tel. +49 (0)5241-7407-0 Fax +49 (0)5241-7407-90

http://www.luetgert-antriebe.de e-mail: info@luetgert-antriebe.de

Taper pins to DIN 258 with threaded ends and constant taper lengths

Taper pins are used for components that are repeatedly removed. The drilled hole is ground conical using a conical reamer until the pin can be pushed in by hand until the cone shoulder lies 3 to 4 mm above the rim of the hole.

It can then be driven in using a hammer until it is correctly seated. The pin is removed from the drilled hole by screwing on the nut and tightening it.

Standardized taper pins are available from general engineering suppliers.

Available from: Otto Roth GmbH & Co. KG Rutesheimer Straße 22 70499 Stuttgart, Germany Tel. +49 (0)711-1388-0 Fax +49 (0)711-1388-233

http://www.ottoroth.de e-mail: info@ottoroth.de

Couplings

The motor from Siemens is connected to the machine or gear unit through a coupling. Flender is an important coupling manufacturer with a wide range of products. For standard applications, Siemens recommends that elastic couplings of Flender types N-Eupex and Rupex or torsionally rigid couplings of types Arpex and Zapex are used. For special applications, Fludex and Elpex couplings are recommended.

Source of supply: Siemens contact partner – ordering from Catalog Siemens MD 10.1 "FLENDER Standard Couplings"

or

A. Friedr. Flender AG Kupplungswerk Mussum Industriepark Bocholt Schlavenhorst 100 46395 Bocholt, Germany Tel. +49 (0)2871-922185 Fax +49 (0)2871-922579

http://www.flender.com e-mail: couplings@flender.com

More information

Spare motors and repair parts

- Supply commitment for spare motors and repair parts following delivery of the motor
 - For up to 5 years, in the event of total motor failure, Siemens will supply a comparable motor with regard to the mounting dimensions and functions (the type series may vary).
 - Repair parts will be supplied for up to 5 years
 - For up to 10 years, Siemens will provide information and will, if necessary, supply documentation for repair parts.
- When repair parts are ordered, the following details must be provided:
 - Designation and part number
 - Order No. and factory number of the motor

Example for ordering a fan cover 1LA7, frame size 160 M, 4-pole:

Fan cover No. 7.40, 1LA7 163–4AA60, factory number J783298901018

- For bearing types, see the "Introduction".
- Repair parts for 1MJ6, 1MJ7, 1MJ8, 1MJ1, 1ME8, 1ML8, 1LG8 motors and smoke-extraction motors are available on request.
- For standard components, a supply commitment does not apply.
- Support Hotline In Germany Tel.: 0180/5050448

National telephone numbers can be found on the Internet page: http://www.siemens.com/automation/service&support

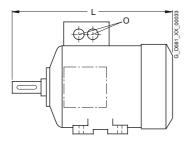
Dimensions

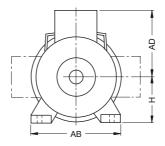
Overview

Overall dimensions

The overall dimensions of the smoke-extraction motors are listed below. The relevant dimensional drawings can be ordered.

Dimension O is not specified because the motors are connected to the supply by means of protruding multi-core cables.





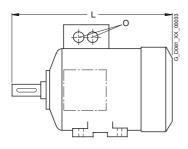
F	T	D:	mensions						
Frame size	Type	Dimens L	AD ¹⁾	Н	AB				
80 M	1LA7 08T	274	100	80	150				
	1PP7 08T	240	100	80	150				
90 S/	1LA7 09T	332	107	90	165				
90 L	1PP7 09T	240	107	90	165				
100 L	1LA6 10U	373	120	100	196				
	1LA7 10T	373	120	100	196				
	1PP6 10U	335	120	100	196				
	1PP7 10T	335	120	100	196				
112 M	1LA6 11U	394	128	112	226				
	1LA7 11T	394	128	112	226				
	1PP6 11U	354	128	112	226				
	1PP7 11T	354	128	112	226				
132 S/	1LA6 130U	454	148	132	256				
132 M	1LA6 131UD	454	148	132	256				
	1LA6 132UA 1LA6 134UA	454 454	148 148	132 132	256 256				
	1LA6 134UA 1LA6 136UA	492	148	132	256				
	1LA7 13T	454	148	132	256				
	1PP6 130U 1PP6 131UD	403 403	148 148	132 132	256 256				
	1PP6 132UA	403	148	132	256				
	1PP6 134UA	403	148	132	256				
	1PP6 136UA	443	148	132	256				
100.11	1PP7 13T	403	148	132	256				
160 M/ 160 L	1LA6 160U 1LA6 161UD	588 588	170 170	160 160	300 300				
	1LA6 162UA	588	170	160	300				
	1LA6 164UA	588	170	160	300				
	1LA6 166UA	628	170	160	300				
	1LA7 16T	588	170	160	300				
	1PP6 160U 1PP6 161UD	535 535	170 170	160 160	300 300				
	1PP6 162UA	535	170	160	300				
	1PP6 162UA	535	170	160	300				
	1PP6 166UA	575	170	160	300				
	1PP7 16T	535	170	160	300				

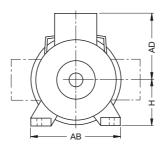
Frame size	Type	Dimens L	sions AD ¹⁾	Н	AB
180 M/	1LA5 18T	712	243	180	339
180 L	1LG6 183-2UA	720	244	180	339
	1LG6 183-4UA	669	244	180	339
	1LG6 186UA	720	244	180	339
	1PP5 18T	611	243	180	339
	1PP6 183-2UA 1PP6 183-4UA	613 562	244 244	180 180	339 339
	1PP6 186UA	613	244	180	339
200 L	1LA5 20T	770	292	200	388
	1LG6 206UA	720	285	200	378
	1LG6 207-2UA	777	285	200	378
	1LG6 207-4UA	720	285	200	378
	1LG6 207-6UA	777	285	200	378
	1PP5 20T	675	292	200	388
	1PP6 206UA	617	285	200	378
	1PP6 207-2UA 1PP6 207-4UA	674 617	285 285	200 200	378 378
	1PP6 207-6UA	674	285	200	378
225 S/	1LA5 220-4TA	807	292	225	426
225 M	1LA5 223-2TA	777	292	225	426
	1LA5 223-4TA 1LA5 223-6TA	807	292 292	225 225	426 426
	1LG6 220-4UA	807 789	310	225	426
	1LG6 220-4UA	819	310	225 225	436
	1LG6 223-2UA 1LG6 223-4UA	849	310	225 225	436
	1LG6 223-6UA	849	310	225	436
	1PP5 220-4TA	711	292	225	426
	1PP5 223-2TA	681	292	225	426
	1PP5 223-4TA 1PP5 223-6TA	711	292	225	426
		711	292	225	426
	1PP6 220-4UA 1PP6 223-2UA	670 700	310 310	225 225	436 436
	1PP6 223-4UA	730	310	225	436
250 M	1LG6 253-2.B	887	340	250	490
	1LG6 253-4.A	957	340	250	490
	1LG6 253-6.A 1PP6 253-2	887 764	340 340	250	490 490
	1PP6 253-2 1PP6 253-4	834	340 340	250 250	490 490
	1PP6 253-6	764	340	250	490

¹⁾ Dimension AD without cable gland.

Dimensions

Overview (continued)





Frame size	Туре	Dimension L	ns AD ¹⁾	Н	AB
280 S/ 280 M	1LG6 280 1LG6 283-2 1LG6 283-4 1LG6 283-6 1PP6 280 1PP6 283-2 1PP6 283-4	960 1070 1070 960 830 940 940	378 378 378 378 378 378 378	280 280 280 280 280 280 280 280	540 540 540 540 540 540 540
315 S/ 315 M/ 315 L	1PP6 283-6 1LG6 310-2.B 1LG6 310-4.A	1072 1102	378 440 440	280 315 315	610 610
313 L	1LG6 310-6.A 1LG6 313-2.B 1LG6 313-4.A 1LG6 313-6.A	1102 1232 1262 1262	440 440 440 440	315 315 315 315	610 610 610 610
	1LG6 316-2.B 1LG6 316-4.A 1LG6 316-4.B 1LG6 316-6.A	1232 1262 1262 1262	440 440 440 440	315 315 315 315	610 610 610 610
	1LG6 317-2.B 1LG6 317-4.A 1LG6 317-6.A	1372 1402 1402	440 440 440	315 315 315	610 610 610
	1LG6 318-6.A	1402	440	315	610

Frame size	Type	Dimens L	ions AD ¹⁾	Н	AB
315 S/	1PP6 310-2.B	925	440	315	610
315 M/	1PP6 310-4.A	955	440	315	610
315 L	1PP6 310-6.A	955	440	315	610
	1PP6 313-2.B	1085	440	315	610
	1PP6 313-4.A	1115	440	315	610
	1PP6 313-6.A	1115	440	315	610
	1PP6 316-2.B	1085	440	315	610
	1PP6 316-4.A	1115	440	315	610
	1PP6 316-6.A	1115	440	315	610
	1PP6 317-2.B	1225	440	315	610
	1PP6 317-4.A	1255	440	315	610
	1PP6 317-6.A	1255	440	315	610
	1PP6 318-6.A	1255	440	315	610

¹⁾ Dimension AD without cable gland.

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Marine motors



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Marine motors

Orientation

Overview



Low-voltage motors in the marine version can be used as main and auxiliary drives below deck on ships and in the offshore industry. The thermal utilization of the motors is matched to the generally higher ambient temperatures on board ship. If the application demands compliance with additional regulations, e.g. protection against explosion hazards, the appropriate motor series must be chosen.

The classification authorities categorize the drives on board ships into "essential services" and "non-essential services" depending on their field of application. These include the following requirements of the classification authorities:

	Drives for "essential services"	Drives for "non-essential services"
Manufacture in accordance with regulations of the classification authori- ties	Required	Required
Acceptance test certificate 3.1 according to EN 10204	Required	Only required for motors with certificate
Type test certificate of the classification authority	Required up to a certain limit power	Not required
Individual acceptance test by classification authority	Required above a specific output	Only required for motors with certificate
Supervision of construction and acceptance test certificate 3.2 according to EN 10204	Required by some classification authorities above a specific output	Not required

Type test

All motors (with the exception of 1LA8, 1PQ8, 1LL8 and 1LH8 motors) are manufactured and type approved in accordance with the regulations of the following leading international classification authorities:

• GL (Germanischer Lloyd, Germany)



Germanischer Lloyd

· DNV (Det Norske Veritas, Norway)



• LR (Lloyds Register, United Kingdom)



• BV (Bureau Veritas, France)



Individual acceptance testing is required in general for motor series 1LA8, 1PQ8, 1LL8 and 1LH8.

As an option, we can manufacture motors in accordance with the following classification authorities:

- ABS (American Bureau of Shipping, USA)
- RINA (Registro Italiano Navale, Italy)
- CCS (Chinese Classification Society, China)

A type test certificate will however only be issued following individual acceptance testing

Special versions that differ from the range defined in the Catalog are possible on request.

Individual acceptance and supervision of construction

Individual acceptance testing by a representative of the relevant classification authority is required for motors used in essential auxiliary drives, depending on their output:

- GL ≥ 50 kW
- LR ≥ 100 kW
- DNV ≥ 300 kW
- BV ≥ 100 kW

For individual acceptance testing of more than one identical motor in an order, a type test complete with heat run and the corresponding acceptance test must be performed for at least one motor.

In special cases, in addition to the acceptance test, supervision of construction may also be required. Supervision of construction involves monitoring of the separate manufacturing stages of a motor by an inspector from the classification authority.

Benefits

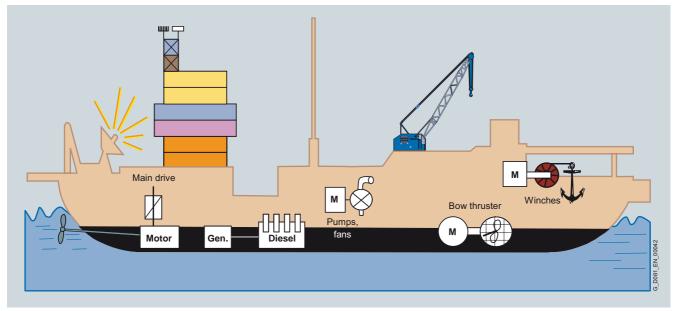
The marine motors offer the user a number of advantages:

- Cast-iron versions can be supplied for corrosive atmospheres especially for high humidity levels and salty air
- Increased corrosion protection using specially designed paint finishes is available
- Certified marine motors can be supplied for use in areas to be protected against explosion
- Due to the type tests already performed, individual acceptance testing in the low-end output range is not necessary which means shorter delivery times
- Distinctive expertise for customer requirements
- Worldwide service network with 24 h service hotline for motors and converters (Tel.: +49 180 173 7373; e-mail: shipservice@siemens.com)

Application

Our type approved marine motors are specially designed for use on board ship below deck and for the offshore industry:

- Applications on board ship as main and auxiliary drives below deck, e.g.:
 - Fans (air conditioning, refrigeration plants)
 - Pumps (for fire-extinguishing water, fuels, oils)
 - Winches (anchor winches, warping winches, lifting gear)
 - Compressors
 - Bow thruster drives
 - Ex motors for areas subject to explosion hazards
- Application in the offshore industry
 - Coastal areas, e.g. production platforms, production ships



Typical areas of application

Technical specifications

Frame design

Motors can be supplied depending on the motor series in a corrosion-resistant aluminum housing and in a rugged low-vibration cast-iron version.

Motor connection

Cable glands are not included in the standard scope of supply with the exception of explosion-proof motors (see "Special versions").

All marine motors generally have an external earthing terminal.

Standards and specifications

In addition to the relevant standards and regulations, IEC 92-301 also applies for electrical installation on board ship as well as the regulations of the marine classification authorities.

Specifications of the IEC standards

	Coolant temperature CT	Admissible for tempera	e temperature ature class
		130 (B)	155 (F)
	°C	CI	CI
IEC/EN 60034-1	40	80	105
IEC 92-301	50	70	90

IEC Squirrel-Cage Motors Marine motors

Orientation

Technical specifications (continued)

Specifications of the individual classification authorities with order codes for ordering

Classification authorities	Coolant temperature CT	for relevant classification authorities		Individual acceptance for "essential services" drive	Supervision of construc- tion for "essential services" drive	cooled motors		Order codes for surface- cooled motors frame size 315 and above		
		Temperature	class 155 (F)	Required from a rated output	Required from a rated output	With type test certifi- cate	Without type test certificate	Without type test certifi- cate	With type test certifi- cate and individual acceptance	With type test certifi- cate and individual acceptance and supervi- sion of con- struction
	°C	CI	CI	kW	kW					
GL	45	75	100	≥ 50	_	E11	_	E11	E11+E10	E11+E09
LR	45	70	95	≥100	≥100	E21	_	E21	E21+E10	E21+E09
BV	45	75	100	≥100	-	E31	-	E31	E31+E10	E31+E09
DNV	45	75	100	≥300	_	E51	_	E51	E51+E10	E51+E09
ABS	50	70	95	≥100	≥100	_	E00	E61	E61+E10	E61+E09
RINA	45	75	95	≥100	_	_	E00	_	_	_
ccs	45	75	100	≥100	_	_	E00	E71	E71+E10	E71+E09

Type test certificates



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Orientation

Technical specifications (continued)

Temperature class and coolant temperature

Marine motors are designed in general for a coolant temperature CT 45 °C in temperature class 155 (F) – used according to 155 (F) – with thermal reserve. When used according to temperature class 130 (B), order code **C22**, derating of approximately 4 % (for order codes **E00** and **E21** approximately 8 %) necessary.

1MA and 1MJ motors as well as motors in Zones 2, 21 and 22 are designed in temperature class 155 (F) – used according to temperature class 130 (B) – with derating of approximately 4 % (for order code **E00** approximately 8 %). 1MA motors are designed for the maximum possible and certified outputs.

1LA9 motors with increased output in temperature class 155 (F) – used according to temperature class 155 (F) – are also derated by approximately 4 % (for order code **E00/E21** approximately 8 %).

If temperature class 155 (F) is used according to 130 (B), further derating of approximately 10 % (for non-standard motors 1LA8, 1PQ8 15 %) is required.

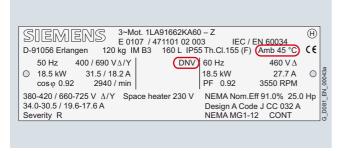
Please inquire for further details.

Coolant temperatures that exceed 45 °C require appropriate derating as shown in the table below:

	Coolant te	Coolant temperature CT (for temperature class 155 (F) used									
	according	according to 155 (F))									
	°C										
	45	50	55	60							
Derating factor	1.00	0.96	0.92	0.87							

Rating plate and acceptance test certificate

The metal rating plate indicates the relevant classification authority and the associated coolant temperature.



Rating plate for a marine motor according to DNV

In addition, an acceptance test certificate 3.1 according to EN 10204 complete with the certificate number of the marine classification authority will be supplied.

Degree of protection

The standard version is IP55 degree of protection or IP23 for motors with through ventilation (series 1LL8), IP56 (non-heavy sea) – not for 1PQ8 and 1LL8) or IP65 (not possible for "Non-standard motors frame size 315 and above") are available optionally (see "Special versions").

Winding and motor protection

For monitoring the winding and bearings, the motors can be equipped with thermistors, temperature sensors and resistance thermometers. Anti-condensation heaters can also be fitted to the marine motors to prevent condensation building up on the winding.

Paint finish

The standard paint finish is suitable for indoor installations or outdoor installations which are roof-protected against weathering.

When standard motors are installed in sea atmospheres or in rooms that are constantly wet, the special paint finish for the "world wide" climatic group according to DIN IEC 60721-2-1 is suitable because this ensures a higher degree of corrosion protection. Most marine motors are finished in this special paint type as standard (see "Special versions").

The sea air resistant special finish (order code **M94**) or the Offshore special finish (order code **M91**) are recommended for excessively aggressive atmospheres.

Special finish with thicker layers are available on request.

Converter-fed operation

The standard insulation of the marine motors is implemented such that converter-fed operation is possible without limits for mains voltages of 460 V (for motor series 1LA8, 1PQ8, 1LL8 and 1LH8 up to 500 V) +10 %; exception: 1MA motors are only certified for mains operation.

At higher voltages, the motors require greater insulation resistance

1LA5, 1LA7 and 1LG6 standard motors as well as 1LA8 and 1PQ8 non-standard motors are also available for converter-fed operation with supply voltages of up to 690 V also with improved insulation in the winding system.

It is important to note the extent to which the converter used must also be acceptance tested by the marine classification authority.

More information

For more information, please contact your local Siemens contact – see "Siemens Contacts Worldwide" in the Appendix.

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IEC Squirrel-Cage Motors

Marine motors

Type approved standard motors up to frame size 315 L

Overview

Most standard motors of Siemens AG can be used as marine motors if the appropriate order codes are used. The following table shows the standard motor series that are available with type testing up to frame size 315 L:

Motor type	Standard degree of protection	Frame design	Motor series 1)	Motor frame sizes	Output range in kW Output data for mains-fed operation 50 Hz at CT 45 °C in temperature class 155 (F), used according to 155 (F).
Self-ventilated motors with improved efficiency	IP55	Aluminum Cast-iron	1LA7	56 M 160 L	0.06 18.5
			1LA5	180 M 225 M	11 45
			1LA6	100 L 160 L	0.75 18.5
			1LG4	180 M 315 L	11 200
Self-ventilated motors with high efficiency	IP55	Aluminum	1LA9	56 M 200 L	0.06 37
		Cast-iron	1LG6	180 M 315 L	11 200

The type approved and self-cooled motor series 1LP4, 1LP5, 1LP6 and 1LP7 in frame sizes 63 M to 315 L with derating without external fan and fan cover can be supplied on request.

For technical specifications and selection and ordering data, see the relevant sections of "Standard motors up to frame size 315 L".

Ordering example:

Selection criteria	Requirement	Structure of the Order No.
Motor type	Standard motor with improved efficiency, IP55 degree of protection, cast-iron version	1LG4
No. of poles/speed	4-pole/1500 rpm	1LG4 253-4AA
Rated output	55 kW	
Voltage and frequency	400 VΔ/690 VY, 50 Hz	1LG4253-4AA 6
Type of construction	IM B3	1LG4253-4AA6 0
Paint finish	Special paint finish in RAL 5007	1LG4253-4AA60- Z Y54 Plain text: RAL 5007
Marine version	Drive for "essential services" with type test certificate according to Germanischer Lloyd with coolant temperature CT 45 °C	1LG4253-4AA60-Z Y54 +E11 Plain text: RAL 5007
	Individual acceptance (by marine classification society)	1LG4253-4AA60-Z Y54+E11 +E10 Plain text: RAL 5007
	Type test with heat run for horizontal motors, with acceptance	1LG4253-4AA60-Z Y54+E11+E10 +F83 Plain text: RAL 5007

The ordering example is valid for an order quantity of 1 item. For larger order quantities, a type test with heat run (order code **F83**) only has to be ordered for one motor. For all other identical motors, order code F83 is not required. The order must be subdivided into two order items.

Example for ordering 5 items:

Order item	Quantity (items)	Order No.
1	1	1LG4253-4AA60-Z Y54+E11+E10+ F83 Plain text: RAL 5007
2	4	1LG4253-4AA60-Z Y54+E11+E10 Plain text: BAL 5007

For further information about order codes see "Special versions".

¹⁾ For 1LA9 motors with increased output, derating is necessary. Please contact your local Siemens office for advice.

IEC Squirrel-Cage Motors Marine motors

Type approved explosion-proof motors up to frame size 315 L

Overview

Most explosion-proof motors up to frame size 315 L from Siemens AG can be used as marine motors if ordered with the relevant order codes. The following table shows the series of explosion-proof motors that are available with type testing up to frame size 315 L:

Motor type	Standard degree of protection	Frame design	Motor series	Motor frame sizes	Output range in kW Output data for mains-fed operation 50 Hz at CT 45 °C in temperature class 155 (F), used according to 155 (F).
Self-ventilated motors in Zone 1 with type of protection "e"	IP55	Aluminum	1MA7	63 M 160 L	0.12 16
(Zone 1 Exe II T3)		Cast-iron	1MA6	100 L 315 L	1.3 165
Self-ventilated motors in Zone 1 with type of protection "d"	IP55	Cast-iron	1MJ6	71 M 200 L	0.25 37
(Zone 1 Exde IIC T4)			1MJ7	225 S 315 M	30 132
Self-ventilated motors in Zone 2 with type of protection "n"	IP55	Aluminum	1LA7	63 M 160 L	0.09 18.5
			1LA9	63 M 160 L	0.12 18.5
		Cast-iron	1LA6	100 L 160 L	0.75 18.5
			1LG4/1LG6	180 M 315 L	11 200
Self-ventilated motors in Zone 21 with protection against	IP55	Aluminum	1LA7	56 M 160 L	0.06 18.5
dust explosions			1LA5	180 M 225 M	11 45
			1LA9	56 M 200 L	0.06 37
		Cast-iron	1LG4/1LG6	180 M 315 L	11 200
Self-ventilated motors in Zone 22 with protection against	IP55	Aluminum	1LA7	56 M 160 L	0.06 18.5
dust explosions			1LA5	180 M 225 M	11 45
			1LA9	56 M 200 L	0.06 37
		Cast-iron	1LA6	100 L 160 L	0.75 18.5
			1LG4/1LG6	180 M 315 L	11 200

For technical specifications and selection and ordering data, see the relevant sections of "Explosion-proof motors".

For further information about order codes see "Special versions".

Type approved fan motors

Overview

Most fan motors of Siemens AG can be used as marine motors if the appropriate order codes are used. The following table shows the series of fan motors that are available with type testing:

	Motor type	Standard degree of protection	Frame design	Motor series	Motor frame sizes	Output range in kW Output data for mains-fed operation 50 Hz at CT 45 °C in temperature class 155 (F), used according to 155 (F).
	Self-ventilated motors in pole-changing version	IP55	Aluminum	1LA7	80 M 160 L	0.15 17
				1LA5	180 M 200 L	3 28
			Cast-iron	1LG4	180 M 315 L	4.5 175
Ī	Forced-air cooled motors without external fan and fan cover	IP55	Aluminum	1PP7	63 M 160 L	0.09 18.5
				1PP5	180 M 200 L	11 37
			Cast-iron	1PP4	180 M 315 L	11 200

For technical specifications and selection and ordering data, see the relevant sections of "Fan motors".

For further information about order codes see "Special versions".

With explosion-proof motors, derating is necessary. Please contact your local Siemens office for advice.

Marine motors

Standard motors up to frame size 315 L (individual acceptance required)

Overview

Most standard motors of Siemens AG can be used as marine motors if the appropriate order codes are used. The following table shows the series of self-cooled standard motors that are available with derating without an external fan and without a fan cover:

Motor type	Standard degree of protection	Frame design	Motor series	otor series Motor frame sizes Output range in kW Output data for mains- tion 50 Hz at CT 45 °C ture class 155 (F), use to 155 (F).	
Self-cooled motors without external fan	IP55	Aluminum	1LP7	63 M 160 L	0.045 7
			1LP5	180 M 200 L	5.5 16.5
		Cast-iron	1l P4	180 M 315 I	3.7 67

For technical specifications and selection and ordering data, see the relevant sections of "Standard motors up to frame size 315 L".

For further information about order codes see "Special versions".

Smoke-extraction motors (individual acceptance required)

Overview

Most smoke-extraction motors of Siemens AG can be used as marine motors if the appropriate order codes are used. The following table shows the available series of self-ventilated motors and forced-air cooled motors:

Motor type	Standard degree of protection	Frame design	Motor series	Motor frame sizes	Output range in kW Output data for mains-fed operation 50 Hz.				
Temperature/time classes F200 and F300									
Self-ventilated motors	IP55	Aluminum	1LA7	80 M 160 L	0.09 18.5				
			1LA5	180 M 225 M	4.05 45				
		Cast-iron	1LG6	250 M 315 L	37 200				
Forced-air cooled motors	IP55	Aluminum	1PP7	80 M 160 L	0.09 18.5				
			1PP5	180 M 225 M	4.05 45				
		Cast-iron	1PP6	250 M 315 L	37 200				
Temperature/time class F400									
Self-ventilated motors	IP55	Cast-iron	1LA6	100 L 160 L	0.3 22				
			1LG6	180 M 315 L	15 200				
Forced-air cooled motors	IP55	Cast-iron	1PP6	100 L 315 L	0.3 200				

For technical specifications and selection and ordering data, see the relevant sections of "Smoke-extraction motors".

For further information about order codes see "Special versions".

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Marine motors

Non-standard motors frame size 315 and above (individual acceptance required)

Overview

Most non-standard motors frame size 315 and above of Siemens AG can be used as marine motors if the appropriate order codes are used. The following table shows the available series of non-standard motors frame size 315 and above (individual acceptance required):

Motor type	Standard degree of protection	Frame design	Motor series	Motor frame sizes	Output range in kW Output data for mains-fed opera- tion 50 Hz at CT 45 °C in tempera- ture class 155 (F), used according to 155 (F).
Self-ventilated motors for mains-fed and converter-fed operation	IP55	Cast-iron	1LA8	315 450	160 1000 ¹⁾
Forced-air cooled motors with mounted separately driven fan for converter-fed operation	IP55	Cast-iron	1PQ8	315 450	160 1000 ¹⁾
Self-ventilated motors with through ventilation for mains-fed and converter-fed operation	IP23	Cast-iron	1LL8	315 450	200 1250 ¹⁾
Water-cooled motors for mains-fed and converter-fed operation	IP55	Steel	1LH8	450	485 1150 ¹⁾

Motor series 1LH8 (please inquire).

For technical specifications and selection and ordering data, see the relevant sections of "Non-standard motors frame size 315 and above".

For further information about order codes see "Special versions".

Explosion-proof motors frame size 315 and above (individual acceptance required)

Overview

Most explosion-proof motors frame size 315 and above of Siemens AG can be used as marine motors if the appropriate order codes are used. The following table shows the available series of explosion-proof motors frame size 315 and above (individual acceptance required):

Motor type	Standard degree of protection	Frame design	Motor series	Motor frame sizes	Output range in kW Output data for mains-fed operation 50 Hz at CT 45 °C in temperature class 155 (F)
Self-ventilated motors in Zone 2 with type of protection "n"	IP55	Cast-iron	1LA8	315 450	160 1000 ²⁾
Self-ventilated motors in Zone 22 with protection against	IP55	Cast-iron	1LA8	315 450	160 1000 ¹⁾

For technical specifications and selection and ordering data, see the relevant sections of "Explosion-proof motors".

For further information about order codes see "Special versions".

 $^{^{1)}}$ At a coolant temperature of 45 $^{\circ}\mathrm{C}$ when used according to temperature class 155 (F), the output is reduced by 4 %.

 $^{^{2)}}$ At a coolant temperature of 45° C, the output is reduced by 4 %. When used according to with temperature class 130 (B), the output is reduced by a further 15 %.

Marine motors

Special versions

Overview

Recommended special versions:

- Motor protection with PTC thermistors with 3 embedded temperature sensors for tripping – Order code A11
- Mounting of PT 100 resistance thermometers for winding temperature monitoring – Order codes A60, A61
- Specially for motor series 1LA8, 1PQ8 and 1LL8: Mounting of 2 screw-in PT 100 resistance thermometers in basic circuit for roller bearings – Order code A72
- Anti-condensation heaters for 230 V Order code K45
- Anti-condensation heaters for 115 V Order code K46

- IP56 degree of protection (non-heavy-sea) for protection against harmful dust deposits, protection against water jets from any direction – Order code K52
- IP65 degree of protection for complete protection against dust deposits, protection against water jets from any direction – Order code K50
- Not possible for non-standard motors 1LA8, 1PQ8 and 1LL8.
- Special bearing for drive-end (DE) and non-drive-end (NDE) bearing size 63 – Order code K36, for non-standard motors on request
- Metal external fan for self-ventilated motors Order code K35

Selection and ordering data

Order information

The fees levied by the classification authorities for individual acceptance testing are included in order code **E09/E10** for motor types 1LG4, 1LG6, 1PP4, 1LA8, 1PQ8, 1LL8 and 1LH8. For the other motor types, 1LA5, 1LA6, 1LA7, 1LA9, 1MA, 1MJ, 1PP5, 1PP7, individual acceptance testing must be ordered in plain text and will be invoiced separately (please inquire).

When ordering, add the supplement "-Z" to the Order No. as well as plain text details. For 1LA8 motors, supplement the Order No. with order code **E80** and plain text.

For other special versions, see the relevant sections under "Standard motors up to frame size 315 L", "Non-standard motors frame size 315 and above", "Explosion-proof motors" and "Fan motors". In addition to this, for marine motors, the following special versions are the <u>Standard version</u> and therefore included in the order codes for the <u>basic marine</u> version.

Standard version:

Description	Order code
Acceptance test certificate 3.1 according to EN 10204 (not included in order code E00)	B02
External earthing terminal	L13

Type approved standard motors up to frame size 315 L in marine version

A -I -I:4: - - - I

Special versions	Additional identification code -Z with order code or		Motor type frame size														
	plain text		56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-saving	motors w	ith imp	orove	d effic	eiency	'											
40												1LA5	(alumi	inum)			
Basic marine version 1)																	
Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02)	E00		<i>y</i>	✓ 	<i>y</i>	/											
With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E11		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	1	✓			
With type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E21		✓	✓	✓	✓	✓	√	√	✓	✓	✓	✓	1			
With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E31		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓			
With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E51		✓	✓	1	√	√	√	√	1	√	✓	✓	√			
Acceptance/certification																	
Individual acceptance by marine classification society	E10		1	/	1	1	1	1	1	1	1	✓	✓	✓			
Type test with heat run for horizontal motors, with acceptance	F83 ²⁾		1	1	1	1	1	1	1	1	1	1	1	1			
Type test with heat run for vertical motors, with acceptance	Details in plain text 2)		O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.			

For legend and footnotes, see Page 10/12.

Special	

																	SIUITE
Special versions	Additional identification code -Z with order code or plain text		Motor 56	type fr	rame si 71	ze 80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-saving	motors w	ith imp					00				100				200	200	010
Basic marine version 1)								1LA6	(cast-i	ron)		1LG4	(cast-	iron)			
Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02)								√	1	1	√	√	✓	✓	✓	✓	✓
With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E11							1	√	√	√	1	✓	✓	1	1	1
With type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E21							1	1	✓	1	1	✓	√	1	1	1
With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E31							✓	1	✓	✓	1	✓	✓	1	1	1
With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E51							✓	1	1	1	1	√	✓	1	1	1
Acceptance/certification																	
Individual acceptance by marine classification society	Details in plain text							– O. R.	– O. R.	– O. R.	– O. R.	√ -	-	-	-	-	-
Type test with heat run for horizontal motors, with acceptance	F83 ²⁾							1	✓	1	✓	✓	1	1	1	✓	✓
Type test with heat run for vertical motors, with acceptance	Details in plain text 2)							O. R.	O. R.	O.R.	O. R.	0. R.	O.R.				
Self-ventilated energy-saving	motors w	ith hig	h effi	cienc	У												
- 1)			1LA9	(alumi	inum)												
Basic marine version 1)	F00				,			,	,		,	,					
Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02)			✓	<i>,</i>	<i>,</i>	<i>,</i>	/	<i>\</i>	7	<i>,</i>	<i>y</i>	/	<i>,</i>				
With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E11		✓	✓	1	✓	✓	/	1	✓	1	1	✓				
With type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E21		✓	✓	1	✓	✓	/	1	✓	1	✓	✓				
With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E31		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				
With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 $^{\circ}$ C, temperature class 155 (F), used according to 155 (F)	E51		✓	✓	✓	√	√	✓	✓	✓	✓	✓	✓				
Acceptance/certification Individual acceptance by marine	E10 ²⁾		/	/	1	1	1	1	1	1	1	/	1				
classification society Type test with heat run for hori-	F83 ²⁾		√	✓ /	1	1	✓ /	1	1	1	1	1	1				
zontal motors, with acceptance						0.5	0.5	0.5									
Type test with heat run for vertical motors, with acceptance	Details in plain text 2)		O. R.	U. R.	O. R.	U. R.	O. R.	O. R.	O. R.	U. R.	U. R.	O. R.	U. R.				

Special versions

						-											
Special versions	Additional identification code -Z with order code or plain text		Motor 56	type f	frame s	size 80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated energy-saving	motors w	ith hig	h effi	cienc	y												
												1LG6	(cast-	iron)			
Basic marine version 1)																	
Without type test certificate according to ABS 50°C/CCS 45°C/RINA 45°C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02)												✓	√	✓	✓	√	√
With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E11											1	1	1	1	1	✓
With type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E21											✓	1	1	1	1	✓
With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E31											✓	1	1	1	1	✓
With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E51											1	1	1	1	1	1
Acceptance/certification																	
Individual acceptance by marine classification society	E10											1	1	1	1	1	✓
Type test with heat run for horizontal motors, with acceptance	F83 ²⁾											1	1	1	1	1	1
T 1 1 10 1 1 1 1 1 1 1 1	D 1 11 1											0 0	0 0	0 0	0 0	0 0	0 0

With additional charge Not possible

Type test with heat run for vertical motors, with acceptance

O. R. Possible on request

Details in plain text 2)

O. R. O. R. O. R. O. R. O. R.

Motor for use in shipping for higher ambient temperature and/or used as 155 (F) according to 130 (B), order with details in plain text. The order codes for the basic marine version (E00, E11, E21, E31, E51) cannot be combined with each other. For motor series 1LA9 with increased output, the output is reduced by 4 % with order codes E11, E31 and E51 and by 8 % with order codes E00 and E21.

²⁾ Option or details in plain text only necessary for one motor when ordering several motors of the same type.

Special versions

Type approved	l explosion-proof	motors un	to frame	size 315 I	in marine version

Type approved expression-pr						mam	10 101	0.011								
Special versions	Additional identification code -Z with order code or	Motor	type fr	rame si	ze											
	plain text	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zon	e 1 with ty	pe of protec														
Basic marine version 1)			1MA7	7 (alum	inum)											
Without type test certificate according to ABS 50°C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (facceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02)			J	1	1	1	1	1	1	1						
With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E11		1	1	✓	1	✓	✓	✓	✓						
With type test certificate according to LR (Lloyds Register), Great Britain, CT 45 $^{\circ}$ C, temperature class 155 (F), used according to 155 (F)	E21		✓	√	✓	1	✓	✓	✓	✓						
With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E31		✓	✓	√	✓	✓	✓	✓	✓						
With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 $^{\circ}$ C, temperature class 155 (F), used according to 155 (F)	E51		✓	1	√	1	✓	✓	✓	✓						
Acceptance/certification																
Individual acceptance by marine classification society	Details in plain text		O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.						
Type test with heat run for horizontal motors, with acceptance	Details in plain text 2)		O. R.	0. R.	0. R.	O. R.	O. R.	0. R.	0. R.	0. R.						
Type test with heat run for vertical	Details in plain text 2)		O. R.	O. R.	0. R.	O. R.	O. R.	O. R.	O. R.	0. R.						
motors, with acceptance	piairi text						1MA6	(cast-	iron)							
Basic marine version 1)																
Without type test certificate according to ABS 50°C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02)							✓	✓	✓	✓	√	√	✓	√	✓	√
With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E11						✓	✓	✓	✓	1	1	✓	1	1	✓
With type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E21						✓	✓	1	✓	✓	✓	✓	✓	1	1
With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E31						✓	✓	1	✓	√	√	✓	√	1	1
With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E51						✓	✓	✓	✓	✓	✓	✓	✓	1	1
Acceptance/certification	D . " .						0 5	0.5	0.5	0 -	0 =	0 =	0 -	0 =	0 =	0.5
Individual acceptance by marine classification society	Details in plain text														O.R.	
Type test with heat run for horizontal motors, with acceptance	Details in plain text 2)						O. R.	0. R.	O. R.	0. R.	0. R.	0. R.	0. R.	0. R.	O.R.	O. R.
Type test with heat run for vertical motors, with acceptance	Details in plain text ²⁾						O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O.R.	O.R.	O. R.

Special versions

				_											
Special versions	Additional identification code -Z with order code or plain text	Motor type fr													
		56 63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zor	e 1 with ty	pe of protection "													
40			1MJ6	(cast-i	ron)							1MJ7	(cast-	iron)	
Basic marine version 1)															
Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02)			✓	√	<i>y</i>	✓	✓	✓	✓	✓	✓	√	✓	✓	✓
With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E11		1	√	✓	V	V	V	✓	✓	√	V	✓	1	✓
With type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E21		✓	1	1	1	✓	✓	✓	✓	1	✓	✓	✓	✓
With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E31		1	✓	1	✓	✓	✓	✓	✓	✓	✓	✓	√	1
With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E51		1	7	1	1	1	1	1	1	1	1	1	1	√
Acceptance/certification															
Individual acceptance by marine classification society	Details in plain text		O.R.	O.R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O.R.	O.R.
Type test with heat run for horizontal motors, with acceptance	Details in plain text 2)		O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.
Type test with heat run for vertical motors, with acceptance	Details in plain text 2)		O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O.R.	O. R.	O.R.	O.R.	O.R.

With additional charge O. R. Possible on request

Motor for use in shipping for higher ambient temperature and/or used as 155 (F) according to 130 (B), order with details in plain text. In some cases motor series 1MA is supplied with reduced output, but is designed for the maximum possible and certified output. For motor series 1MJ output is reduced by 4 % for order codes E11, E21, E31 and E51 and by 8 % for order code E00. The order codes for the basic marine version (E00, E11, E21, E31, E51) cannot be combined with each other.

²⁾ Option or details in plain text only necessary for one motor when ordering several motors of the same type.

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IEC Squirrel-Cage Motors Marine motors

	nacial	versio	ne
_	Jeciai	V C 3 U	

Special versions	Additional identification code -Z with order code		type fi													
0-16	or plain text	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zon	les 2, 21 and 22 w		pe or (alum			"n" or	prote	ection	agair	ıst au			ns num) ²⁾			
Basic marine version ³⁾		ILAI	(alulli	iliulii)	•						ILAS	(alullili	ilulli) ^			
Without type test certificate according to ABS 50°C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02)		1	✓	/	✓	/	✓	1	1	✓	1	1	1			
With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E11	1	√	✓	1	1	1	✓	1	1	✓	1	1			
With type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F)		✓	✓	✓	✓	✓	✓	✓	√	✓	✓	√	√			
With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E31	✓	✓	√	✓	✓	√	√	✓	✓	1	1	/			
With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E51	1	✓	✓	✓	✓ 	✓	✓	✓	✓	✓	1	1			
Acceptance/certification																
Individual acceptance by marine classification society	E10	/	/	/	/	/	/	/	/	/	/	/	1			
Type test with heat run for horizontal motors, with acceptance	F83 ⁴⁾	1	1	1	1	1	1	1	1	1	1	1	1			
Type test with heat run for vertical motors, with acceptance	Details in plain text 4)	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O.R.			
motore, war acceptance	pidii toxt	1LA9	(alum	inum) ⁽	5)											
Basic marine version 3)			•													
Without type test certificate according to AB\$ 50°C/CC\$ 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02)		√	/	/	/	1	1	/	✓	/	1	✓				
With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E11	1	✓	✓	✓	1	✓	✓	✓	✓	1	1				
With type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E21	1	✓	1	✓	1	✓	✓	✓	✓	✓	√				
With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E31	1	✓	1	✓	1	1	✓	√	✓	1	1				
With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E51	1	1	1	1	1	✓	✓	1	✓	✓	1				
Acceptance/certification	E40	,	,		,	,		,	,	,		,				
Individual acceptance by marine classification society	E10	/	/	√	/	/	/	✓	/	/	√	√			_	_
Type test with heat run for horizontal motors, with acceptance	F83 ⁴⁾	1	1	✓	✓	✓	✓	1	✓	✓	✓	1				
Type test with heat run for vertical motors, with acceptance	Details in plain text 4)	O. R.	O. R.	O.R.	O. R.	O. R.	O.R.	O. R.	O. R.	O. R.	O. R.	O. R.				

Marine motors

Special versions

Special versions

Additional identification code

-Z with order code
or plain text

56 63 71 90 00 100 112 133 160 190 200 235 250 290 315

	or plain text	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in Zon	es 2, 21 an	d 22 with ty	ype of	prote	ection	"n" o	r prote	ection	agair	ıst du	st exp	losior	าร			
							1LA6	(cast-	iron) ⁶⁾		1LG4	(cast-ii	ron)/1L	G6 (ca	st-iror	1)
Basic marine version 3)																
Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02)							✓	✓	✓	1	1	1	1	√	√	1
With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E11						1	√	✓	√	V	1	✓	✓	✓	✓
With type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E21						✓	✓	✓	√	✓	√	√	✓	✓	✓
With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E31						1	1	1	1	1	✓	1	✓	1	1
With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E51						1	J	1	1	1	7	1	1	1	1
Acceptance/certification																
Individual acceptance by marine	E10						-	-	-	-	1	1	✓	✓	✓	1
classification society	Details in plain text						O. R.	O. R.	O. R.	O. R.	-	-	-	-	-	-
Type test with heat run for horizontal motors, with acceptance	F83 ⁴⁾						✓	1	1	1	1	1	1	✓	1	1
Type test with heat run for vertical motors, with acceptance	Details in plain text 4)						O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.

- ✓ With additional charge
- Not possible
- O. R. Possible on request

¹⁾ Zone 2 for 1LA7 motors not possible in frame size 56.

²⁾ Zone 2 for 1LA5 motors not possible, for Zone 2 use 1LG4 motors instead of 1LA5 motors.

Motor for use in shipping for higher ambient temperature and/or used as 155 (F) according to 130 (B), order with details in plain text. The output of motors is reduced by 4 % for order codes E11, E21, E31 and E51 and by 8 % for order code E00. The order codes for the basic marine version (E00, E11, E21, E31, E51) cannot be combined with each other.

⁴⁾ Option or details in plain text only necessary for one motor when ordering several motors of the same type.

 $^{^{5)}\,\,}$ Zone 2 not possible for 1LA9 motors in frame sizes 56, 180 and 200.

⁶⁾ Zone 21 not possible for 1LA6 motors.

Special versions

Type approved fan motors in marine version

Type approved fan motors in	marine ve	ersion														
Special versions	Additional identification code -Z with order code	Mo	tor type	frame s	size											
	or plain text	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors in pole-	-changing v	ersion			1LA7	7 ninum)					1LA5 (alum	ninum)				
Basic marine version 1)					(,					(,				
Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02)	E00				✓	J	✓	√	✓	✓	✓	√				
With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E11				✓	✓	1	✓	√	✓	√	✓				
With type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E21				✓	✓	1	1	✓	✓	<i>y</i>	✓				
With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E31				✓	✓	1	1	✓	✓	√	✓				
With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E51				1	1	1	√	✓	√	1	1				
Acceptance/certification																
Individual acceptance by marine classification society	E10				✓	✓	✓	✓	1	✓	1	✓				
Type test with heat run for horizontal motors, with acceptance	F83 ²⁾				✓	1	1	✓	1	✓	1	✓				
Type test with heat run for vertical motors, with acceptance	Details in plain text 2)				O. R.	O. R.	0. R.	0. R.	0. R.	0. R.	0. R.	0. R.				
motore, war acceptance	pidiri toxt										1LG4	(cast-	iron)			
Basic marine version 1)																
Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02)	E00										✓	✓	√	√	√	√
With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E11										1	✓	1	1	✓	✓
With type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E21										1	✓	1	1	√	✓
With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E31										√	✓	✓	1	✓	1
With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E51										✓	✓	1	1	1	√
Acceptance/certification																
Individual acceptance by marine classification society	E10										√	/	✓	/	/	<i>'</i>
Type test with heat run for horizontal motors, with acceptance	F83 ²⁾										✓	1	1	1	1	✓
Type test with heat run for vertical motors, with acceptance	Details in plain text ²⁾										O. R.	O. R.	O. R.	O. R.	O. R.	O. R.

Special versions

Special versions	Additional identification code -Z with	Motor	type f	rame s	ize											
	order code or plain text	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Forced-air cooled motors with	out extern	al fan and fa	n cov								1005					
				ninum)							1PP5 (alum	ninum)				
Basic marine version 1) Without type test certificate accord-	E00		,	,	,	,	,	,	,	,		/				
without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02)	E00		•	v	•	•	•	v	V	•	•	•				
With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E11		✓	✓	1	✓	1	✓	✓	1	✓	√				
With type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E21		✓	✓	✓	✓	✓	✓	✓	✓	√	✓				
With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E31		1	1	1	1	1	✓	1	✓	1	✓				
With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E51		1	1	1	√	1	√	1	1	1	1				
Acceptance/certification																
Individual acceptance by marine classification society	E10		✓	✓	1	√	1	✓	✓	√	1	√				
Type test with heat run for horizontal motors, with acceptance	F83 ²⁾		✓	✓	1	✓	1	1	1	1	1	/				
Type test with heat run for vertical motors, with acceptance	Details in plain text 2)		O. R.	O. R.	O. R.	O. R.	0. R.	O. R.	O. R.	O. R.	O.R.	O. R.				
											1PP4	(cast-i	ron)			
0													1011)			
Basic marine version 1) Without type test certificate accord-	Enn										1	1	/ /	1	1	1
Basic marine version 1) Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02)	E00										✓	1	√	1	1	√
Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order	E00										✓ ✓	✓ ✓	✓ ✓	<i>J</i>	<i>J</i>	<i>y</i>
Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02) With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to	E11										<i>y</i>	<i>y</i>	✓ ✓	<i>y</i>	<i>J</i>	✓ ✓ ✓ ✓
Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02) With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to 155 (F) With type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F),	E11										•	<i>y y</i>	✓ ✓	<i>y</i>	<i>y y y</i>	<i>y y y</i>
Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02) With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F) With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F) With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E11										✓		√	<i>y y y y</i>	<i>I I I I</i>	<i>y y y y</i>
Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02) With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F) With type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F) With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F) With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E11 E21 E31 E51										<i>y y</i>		√ √ √ √ √	<i>y y y y</i>	<i>y y y</i>	<i>y y y</i>
Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02) With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F) With type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F) With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F) With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F), used according to 155 (F) Acceptance/certification Individual acceptance by marine classification society	E11 E21 E31 E51										<i>y y y</i>	<i>y</i>	√	7 7 7 7 7 7 7	1	
Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02) With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F) With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F) With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F) With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F), used according to 155 (F) Acceptance/certification Individual acceptance by marine	E11 E21 E31 E51										<i>J J J J J J J J</i>		<i>y y y y y y y</i>	<i>y y y y y y y</i>	<i>y y y y y y y y</i>	1

With additional charge

Not possible

O. R. Possible on request

Motor for use in shipping for higher ambient temperature and/or used as 155 (F) according to 130 (B), order with details in plain text. The order codes for the basic marine version (E00, E11, E21, E31, E51) cannot be combined with each other.

²⁾ Option or details in plain text only necessary for one motor when ordering several motors of the same type.

Special versions

Standard motors up to frame size 315 L in marine version (individual acceptance required)

Standard motors up to main	C 312C 010	L III IIIai III	C VC/S	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	iiiaivi	auai a	юсср	Larioc	requ	n cu)						
Special versions	Additional identification code -Z with order code	Moto	r type f	rame s	size											
	or plain text	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-cooled motors without e	xternal fan															
			1LP7	' (alum	inum)						1LP5 minu					
Basic marine version 1) 2)												Í				
Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02)			✓	1	√	✓	√	√	√	√	✓	√				
Acceptance/certification																
Individual acceptance by marine classification society	E10		✓	1	✓	1	1	1	1	✓	1	1				
Type test with heat run for horizontal motors, with acceptance	F83 ³⁾		1	1	✓	1	1	1	1	1	1	✓				
Type test with heat run for vertical motors, with acceptance	Details in plain text 3)		O. R.	O. R	O. R.	O.R.	O.R.	O.R.	O. R.	O.R.	O.R.	O. R.				
											1LP4	(cast-	iron)			
Basic marine version 1) 2)																
Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02)											✓	✓ ·	✓	√	√	✓
Acceptance/certification																
Individual acceptance by marine classification society	E10										✓	✓	✓	1	✓	✓
Type test with heat run for horizontal motors, with acceptance	F83 ³⁾										1	1	1	1	1	✓
Type test with heat run for vertical motors, with acceptance	Details in plain text 3)										O.R.	O.R.	O. R.	O. R.	O. R.	O. R.

With additional charge O. R. Possible on request

Motor for use in shipping for higher ambient temperature and/or used as 155 (F) according to 130 (B), order with details in plain text. The output of motors is reduced by 8 % for order code E00. The order codes for the basic marine version (E00, E11, E21, E31, E51) cannot be combined with each other.

²⁾ Certification is possible on request according to the marine classification authorities GL, LR, BV and DNV.

³⁾ Option or details in plain text only necessary for one motor when ordering several motors of the same type.

Special versions

Smoke-extraction motors as marine version (individual acceptance required)

Smoke-extraction motors a							ice is	equire	u)								
Special versions	Additional identification code -Z with order	Me	otor	type f	rame s	ize											
	code or plain text	56	6	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Self-ventilated motors																	
Basic marine version 1)						1LA7	7 (alum	inum)				1LA5 (aluminum)					
Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02)	E00					1	1	✓	✓	✓	/	✓	1	1			
With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E11					✓	√	1	1	1	√	✓	✓	✓			
With type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E21					✓	✓	✓	✓	✓	1	√	✓	✓			
With type test certificate according to BV (Bureau Veritas), France, CT 45 $^{\circ}$ C, temperature class 155 (F), used according to 155 (F)	E31					✓	✓	1	1	1	√	✓	✓	✓			
With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E51					✓	✓	1	✓	✓	√	✓	✓	√			
Acceptance/certification																	
Individual acceptance by marine classification society	E10					1	1	1	1	1	1	1	1	/			
Type test with heat run for horizontal motors, with acceptance	F83 ²⁾					1	1	1	1	1	1	1	✓	✓			
Type test with heat run for vertical motors, with acceptance	Details in					O. R.	O. R.	O. R.	O. R.	O.R.	O. R.	0. R.	0. R.	O. R.			
metere, mar acceptance	piani tone							1LA6	(cast-	iron)		1LG6	(cast-i	iron)			
Basic marine version 1)	500							,	,	,	,		,	,		,	
Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02)	E00							,	,	,		<i>y</i>			/		/
With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E11							1	1	1	1	✓	✓	√	1	✓	✓
With type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E21							✓	1	1	√	√	✓	✓	1	✓	✓
With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F)								1	1	1	1	1	✓	1	1	✓	1
With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E51							√	1	1	√	1	✓	1	1	✓	√
Acceptance/certification																	
Individual acceptance by marine classification society								1	√	√	1	1	√	✓	✓	✓	√
Type test with heat run for horizontal motors, with acceptance	F83 ²⁾							1	1	1	/	1	1	1	1	1	/
Type test with heat run for vertical motors, with acceptance	Details in plain text 2)							O. R.	O. R.	O. R.	O. R.	O. R.	O. R.				

For legend and footnotes, see Page 10/22.

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IEC Squirrel-Cage Motors Marine motors

	nacia	l versi	nne
_	becia	VCISI	כוע

Special versions	Additional identification code -Z with order code or	Moto	r type	frame s	ize											
	plain text	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
Forced-air ventilated motor	's															
1)					1PP7	(alumi	inum)				1PP5	(alum	inum)			
Basic marine version 1)	E00				,	,	,	,	,	,	,	,	,			
Without type test certificate according to ABS 50°C/CCS 45°C/RINA 45°C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02)	E00				•	V	V	,	,	V	,	•	/			
With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E11				✓	1	✓	√	1	√	1	1	✓			
With type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F)					1	1	1	✓	✓	1	✓	1	1			
With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E31				✓	1	1	√	√	V	√	1	1			
With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E51				1	1	1	✓	√	✓	√	1	✓			
Acceptance/certification																
Individual acceptance by marine classification society	E10				1	/	/	1	✓	/	1	/	/			
Type test with heat run for horizontal motors, with acceptance	F83 ²⁾				1	1	1	1	1	1	1	1	1			
Type test with heat run for vertical motors, with acceptance	Details in plain text ²⁾				O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.			

Special versions

Special versions	Additional identification code -Z with order code or	Moto	r type f	rame s	ize											
	plain text	56	63	71	80	90	100	112	132	160	180	200	225	250	280	315
							1PP6	(cast-i	ron)							
Basic marine version 1)																
Without type test certificate according to ABS 50°C/CCS 45°C/RINA 45°C, temperature class 155 (F) used according to 155 (F) (if acceptance test certificate 3.1 according to EN 10204 is required, this must be ordered with the additional order code B02)	E00						J	1	1	1	√	1	✓	1	1	√
With type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E11						✓	√	V	✓	1	✓	✓	✓	✓	✓
With type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E21						1	✓	1	1	1	1	1	1	1	1
With type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E31						1	1	√	✓	1	✓	√	1	✓	✓
With type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E51						1	1	1	1	1	1	1	1	1	1
Acceptance/certification																
Individual acceptance by marine classification society							1	✓	1	1	✓	1	1	1	✓	✓
Type test with heat run for horizontal motors, with acceptance	F83 ²⁾						1	1	1	1	1	1	1	1	✓	1
Type test with heat run for vertical motors, with acceptance	Details in plain text 2)						O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.	O. R.

- ✓ With additional charge– Not possibleO. R. Possible on request

¹⁾ The order codes for the basic marine version (**E00**, **E11**, **E21**, **E31**, **E51**) cannot be combined with each other.

²⁾ Option or details in plain text only necessary for one motor when ordering several motors of the same type.

Special versions

Non-standard motors frame size 315 and above in marine version (individual acceptance required)

	,				
Special versions	Additional identification code -Z with order code or	Moto	or type 1		ize
	plain text	315	355	400	450
Self-ventilated motors for mains-fed and converter-fed operation					
		1LA8	8 (cast-	iron)	
Basic marine version 1)					
Without type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F) used according to 155 (F)	E11	✓	✓	✓	✓
Without type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F) used according to 155 (F)	E21	✓	✓	✓	1
Without type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F) used according to 155 (F)	E31	✓	✓	1	1
Without type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F) used according to 155 (F)	E51	✓	✓	1	1
Without type test certificate according to ABS (American Bureau of Shipping), USA, CT 50 °C, temperature class 155 (F), used according to 155 (F)	E61	1	✓	1	✓
Without type test certificate according to CCS (Chinese Classification Society), China, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E71	✓	✓	1	1
Motor for use in shipping, higher ambient temperature and/or used as temperature class 155 (F) according to 130 (B)	E80 + plain text details	✓	√	1	1
Acceptance/certification					
Individual acceptance by marine classification society	E10	1	1	/	1
Individual acceptance by marine classification society with supervision of construction and acceptance test certificate 3.2 according to EN 10204	E09	1	1	/	1
Type test with heat run for horizontal motors, with acceptance	F83 ²⁾	1	✓	1	1
Type test with heat run for vertical motors, with acceptance	F93 ²⁾	1	✓	✓	1
Forced-air cooled motors with externally mounted fan for converter-fed operation					
		1PQ	8 (cast	-iron)	
Basic marine version 1)					
Without type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F) used according to 155 (F)	E11	✓	✓	1	1
Without type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F) used according to 155 (F)	E21	✓	✓	1	1
Without type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F) used according to 155 (F)	E31	✓	1	✓	✓
Without type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F) used according to 155 (F)	E51	✓	✓	✓	✓
Without type test certificate according to ABS (American Bureau of Shipping), USA, CT 50 °C, temperature class 155 (F), used according to 155 (F)	E61	✓	✓	✓	✓
Without type test certificate according to CCS (Chinese Classification Society), China, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E71	✓	✓	✓	✓
Motor for use in shipping, higher ambient temperature and/or used as temperature class 155 (F) according to 130 (B)	E80 + plain text details	✓	✓	1	✓
Acceptance/certification					
Individual acceptance by marine classification society	E10	1	✓	✓	1
Individual acceptance by marine classification society with supervision of construction and acceptance test certificate 3.2 according to EN 10204	E09	✓	✓	✓	1
Type test with heat run for horizontal motors, with acceptance	F83 ²⁾	1	✓	✓	✓
Type test with heat run for vertical motors, with acceptance	F93 ²⁾	1	✓	✓	✓

Special versions

Special versions		Moto	r type f	rame s	ize
	code or plain text	315	355	400	450
Self-ventilated motors with through ventilation for mains-fed and converter-fed operation					
		1LL8	(cast-	iron)	
Basic marine version 1)					
Without type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F) used according to 155 (F)	E11	✓	1	1	1
Without type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F) used according to 155 (F)	E21	✓	1	1	1
Without type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F) used according to 155 (F)	E31	✓	1	1	1
Without type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F) used according to 155 (F)	E51	✓	✓	✓	1
Without type test certificate according to ABS (American Bureau of Shipping), USA, CT 50 °C, temperature class 155 (F), used according to 155 (F)	E61	✓	1	✓	1
Without type test certificate according to CCS (Chinese Classification Society), China, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E71	✓	1	1	1
Motor for use in shipping, higher ambient temperature and/or used as temperature class 155 (F) according to 130 (B)	E80 + plain text details	1	1	1	1
Acceptance/certification					
Individual acceptance by marine classification society	E10	✓	1	✓	1
Individual acceptance by marine classification society with supervision of construction and acceptance test certificate 3.2 according to EN 10204	E09	✓	1	1	1
Type test with heat run for horizontal motors, with acceptance	F83 ²⁾	1	1	1	✓
Type test with heat run for vertical motors, with acceptance	F93 ²⁾	1	1	1	1

With additional charge

Explosion-proof motors frame size 315 and above in marine version (individual acceptance required)

Special versions	Order No. supple-ment -Z with order code and/or plain text details		r type f		
Calf ventilated materia in Zana 20 with tring of protection "a" as protection assinct dust as	nlasiana	315	355	400	450
Self-ventilated motors in Zone 22 with type of protection "n" or protection against dust ex	piosions	11 A C	(cast-	iron\	
Basic marine version 1)		ILAC	(Casi-	iioii)	
Without type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F) used according to 155 (F)	E11	1	1	1	1
Without type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F) used according to 155 (F)	E21	✓	✓	✓	1
Without type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F) used according to 155 (F)	E31	✓	1	1	✓
Without type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F) used according to 155 (F)	E51	✓	✓	✓	✓
Without type test certificate according to ABS (American Bureau of Shipping), USA, CT 50 °C, temperature class 155 (F), used according to 155 (F)	E61	✓	✓	✓	✓
Without type test certificate according to CCS (Chinese Classification Society), China, CT 45 °C, temperature class 155 (F), used according to 155 (F)	E71	1	1	1	✓
Motor for use in shipping, higher ambient temperature and/or used as temperature class 155 (F) according to 130 (B)	E80 + plain text details	1	✓	✓	1
Acceptance/certification					
Individual acceptance by marine classification society	E10	✓	✓	✓	✓
Individual acceptance by marine classification society with supervision of construction and acceptance test certificate 3.2 according to EN 10204	E09	✓	✓	1	1
Type test with heat run for horizontal motors, with acceptance	F83 ²⁾	✓	✓	✓	✓
Type test with heat run for vertical motors, with acceptance	F93 ²⁾	/	✓	✓	1

With additional charge

The order codes for the basic marine version (E11, E21, E31, E51, E61, E71, E80) cannot be combined with each other.

Option only necessary for one motor when ordering several motors of the same type. Type testing is also performed for converter-fed operation.

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IEC Squirrel-Cage Motors
Marine motors

Accessories

Overview

See the relevant sections in catalog parts 2 "Standard motors up to frame size 315 L", 3 "Non-standard motors frame size 315 and above", 4 "Explosion-proof motors", 7 "Fan motors" and 9 "Smoke-extraction motors".

Dimensions

Overview

See dimensions in catalog parts 2 "Standard motors up to frame size 315 L", 3 "Non-standard motors frame size 315 and above", 4 "Explosion-proof motors" and 7 "Fan motors", 9 "Smoke-extraction motors".

IEC Squirrel-Cage Motors Marine motors

Notes

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Appendix



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Appendix

Overview of products

Frequency converters for SIMATIC ET 200 distributed I/O

Frequency converters are available for the SIMATIC ET 200 distributed I/O that are fully system-integrated modules. Converters are available for the finely modular SIMATIC ET 200S FC system to the IP20 degree of protection as well as for the cabinet-free SIMATIC ET 200pro FC system to the IP65 degree of protection. With a broad range of possibilities, the frequency converters expand the functional scope of the modular modules that are available in both systems (e.g. inputs and outputs, technology modules, direct and soft starters). With suitable interface modules, connection to PROFIBUS and PROFINET is possible via the SIMATIC ET 200 system bus as well as integration of PLC functionality into the system. Fail-safe frequency converter functions can be activated locally or via PROFIsafe.

An overview of the features of these frequency converters is given in the tables below. The complete product spectrum including ordering data, technical data and explanations can be found in Catalog IK PI "Industrial Communication" and on the Internet at

http://www.siemens.com/et200s-fc

and

http://www.siemens.com/et200pro-fc

tunctions can be activ	rated locally or via PHOFIsate.
	SIMATIC ET 200S FC
Main features	Complete embedding of a frequency converter into a distributed I/O system to IP20 degree of protection Sasy assembly and low susceptibility to errors thanks to self-assembling energy and communications bus Space-saving assembly thanks to compact dimensions and common protection Fast, tool-free replacement of the frequency converter for a servicing requirement (hot swapping) Frequency control (V/f), vector control with and without encoders Line-commutated regenerative feedback by power electronics of the latest generation Modular structure with Control Unit (closed-loop control module) and Power Module (power section) Frequency inverter variant with integrated, autonomous, fail-safe functions without the need for complex external wiring
Rated outputs	0.75 kW, 2.2 kW, 4.0 kW
Input voltage	380 480 V 3 AC ±10 %
Overall width	Control Unit + Power Module up to 0.75 kW: 80 mm, otherwise 145 mm
Mains frequency	47 63 Hz
Overload capability	 Overload current 1.5 × rated output current (i.e. 150 % overload) over 60 s, cycle time 300 s Overload current 2 × rated output current (i.e. 200 % overload) over 3 s, cycle time 300 s
Output frequency	0 650 Hz
Pulse frequency	8 kHz (standard), 2 16 kHz (in steps of 2 kHz)
Frequency bands that can be skipped	1, programmable
Efficiency	≥ 96 %
Interfaces	 Connection to PROFIBUS via IM151 interface module Connection to PROFINET via IM151-3PN interface module Integration of PLC functionality through IM151 CPU and IM151-7 F CPU interface modules RS232 interface with USS protocol for commissioning on the PC with the STARTER commissioning software Slot for an optional Micro Memory Card for uploading or downloading parameter settings PTC/KTY84 interface for motor monitoring Speed sensor interface (Sub-D connector) for unipolar HTL incremental encoder Activation of the integrated safety functions over PROFIsafe (using the PM-D F PROFIsafe Power Module) or terminals (using the Safety Local Power Module PM-D F X1)
Standards conformance	UL, cUL, CE and c-tick, Low-Voltage Directive 73/23/EEC, EMC Directive 89/336/EEC
Functional safety	Closed-loop control module with Integral safety functions to Category 3 of EN 954-1 and SIL2 of IEC 61508:
	 Safety torque off Safety limited speed Safe stop 1 The safety functions "Safety limited speed" and "Safe stop 1" are certified for encoderless asynchronous motors.
D () "	These safety functions are not approved for pull-through loads as in the case of lifting gear and winders
Degree of protection	IP20







SIMATIC ET 200S FC Power Modules

Overview of products

	SIMATIC ET 200pro FC
Main features	 Complete embedding of a frequency converter into a distributed I/O system to IP65 degree of protection Easy assembly and low susceptibility to errors thanks to self-assembling energy and communications bus Fast replacement of the frequency converter during servicing without interruption of the bus communication to other modules within the SIMATIC ET 200pro FC Frequency control (V/f), vector control without encoders Line-commutated regenerative feedback by power electronics of the latest generation Frequency converter variant with integrated, autonomous, fail-safe functions without the need for complex external wiring
Rated outputs	1.1 kW (at 0 55 °C ambient temperature) 1.5 kW (at 0 45 °C ambient temperature)
Input voltage	380 480 V 3 AC ±10 %
Overall width	155 mm
Mains frequency	47 63 Hz
Overload capability	 Overload current 1.5 × rated output current (i.e. 150 % overload) over 60 s, cycle time 300 s Overload current 2 × rated output current (i.e. 200 % overload) over 3 s, cycle time 300 s
Output frequency	0 650 Hz
Pulse frequency	4 kHz (standard) 2 16 kHz (in steps of 2 kHz)
Frequency bands that can be skipped	1, programmable
Efficiency	≥ 96 %
Interfaces	Connection to PROFIBUS through IM154-1 and IM154-2 interface modules Available soon connection to PROFINET over IM154-4PN interface modules and connection to IM154-8 CPU interface modules Optical interface with USS protocol for fiber-optic RS232 connecting cable Control signal for 180 V DC electromagnetic motor brake Slot for an optional memory card (MMC) for uploading or downloading parameter settings PTC/KTY84 interface for motor temperature monitoring Activation of the integrated safety functions through the Safety Local Isolator Module F RSM or through F-Switch PROFIsafe
Standards conformance	UL, cUL, CE, Low-Voltage Directive 73/23/EEC, EMC Directive 89/336/EEC
Functional safety	Variant with Integral safety functions to Category 3 of EN 954-1 and SIL2 of IEC 61508:
	 Safety torque off Safety limited speed Safe stop 1
	The safety functions "Safely limited speed" and "Safe stop 1" are certified for encoderless asynchronous motors. These safety functions are not approved for pull-through loads as in the case of lifting gear and winders
Degree of protection	IP65







SIMATIC ET 200pro FC-Failsafe Frequency converter with integrated safety functions

Appendix

Overview of products

SINAMICS G110 chassis inverters

The SINAMICS G110 chassis inverter is a flexible drive. The table shows an overview of the features of this product. You will find the complete product spectrum with ordering data, technical specifications and descriptions in Catalog D 11.1

"SINAMICS G110/SINAMICS G120 Inverter Chassis Units and SINAMICS G120D Distributed Frequency Inverters" and on the Internet at

http://www.siemens.com/sinamics-g110

	SINAMICS G110
Main characteristics	"The versatile drive in the low power range" is the frequency inverter for inverter chassis units, SINAMICS G110 which can be used for a wide range of industrial drive applications using variable speeds. The particularly compact SINAMICS G110 inverter uses voltage/frequency control (<i>U/f</i>) and is the ideal frequency inverter solution in the lower output and performance ranges of the SINAMICS product family. The inverter is available in three frame sizes for connection to single-phase supply systems.
Electrical Data	
Mains voltages, power range	1 AC 200 V 240 V, ±10 %; 0.12 kW 3.0 kW
Network types	IT, TN, TT
Power frequency	50/60 Hz
Output frequency	0 Hz 650 Hz
Control methods	U/f control, linear $(M\sim n)$ U/f control, quadratic $(M\sim n^2)$ U/f control, programmable
Fixed frequencies	3, programmable
Skipped frequency ranges	1, programmable
Digital inputs	3 programmable 24 V DC digital inputs
Analog input (for analog version)	1 analog input for setpoints from 0 V to 10 V, scaleable or for use as 4th digital input
Digital output	1 digital output 24 V DC
Communication interface (for USS version)	RS 485 serial interface for use with USS protocol
Software functions	 Automatic restart following interruptions in operation due to a power failure Smooth connection of the converter to the rotating motor Programmable ramp-up/ramp-down times Ramp smoothing
Functions	
Protective functions	 Undervoltage Overvoltage Ground fault Short-circuit Stall prevention Thermal motor protection Converter overtemperature Motor overtermperature
Connectable motors	Asynchronous motors
Mechanical data	
Degree of protection	IP20
Cooling method for • Converters ≤ 0.75 kW • Converters > 0.75 kW	Finned heat dissipater with convection cooling; version with flat heat dissipater also available Internal air cooling (integral fan)
Norms	
Compliance with standards	CE, UL, cUL, c-tick



SINAMICS G110 Chassis inverters

Overview of products

SINAMICS G120 inverter chassis units

The SINAMICS G120 inverter chassis unit is a modular drive. The table provides an overview of the features of this product. The complete range of products together with ordering data, technical data and explanations are indicated in the

Catalog D 11.1 "SINAMICS G110/SINAMICS G120 Inverter Chassis Units and SINAMICS G120D Distributed Frequency Inverters" and on the Internet at: http://www.siemens.com/sinamics-g120

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	SINAMICS G120
Main features	As "a modular single drive for low and medium outputs", the frequency inverter of the SINAMICS G120 inverter chassis units can be used for a wide range of industrial drive applications. The SINAMICS G120 frequency inverter distinguishes itself through its modular design (Power Module and Control Unit) and the globally unique integration of numerous innovative functions in safety technology and regenerative feedback int the line supply. There are extensive system components available in the range from 0.37 to 132 kW. This means that the drive units are suitable for a multitude of drive applications.
Electrical data	
Mains voltages, output range	3 AC 380 V 480 V, ±10 %; 0.37 kW 132 kW
Network types	IT, TN, TT
Mains frequency	47 63 Hz
Output frequency	0 Hz 650 Hz
Control method	V/f control, linear $(M\sim n)$ V/f control, quadratic $(M\sim n^2)$ and parameterizable sensorless vector control, vector control with encoder (closed control loop) Torque control
Fixed frequencies	16, programmable
Digital inputs	up to 9 digital inputs, depending on the Control Unit 24 V DC
Analog input (for the analog version)	up to 2 analog inputs (0 V to 10 V)
Digital output	3 digital inputs
Communication interface	RS485/USS; PROFIBUS; PROFINET
Functions	
Software functions	 Programmable ramp-up times 0 650 s, ramp rounding Automatic restart after interruption of operation due to supply failure Flying restart Signals are locally pre-processed using free function blocks 3 selectable motor data sets High-quality internal PID controller for simple process control Positioning ramp down Kinetic buffering
Protection functions	 Motor temperature (PTC/KTY, Ft) Power unit and load cycle monitoring Overvoltage and undervoltage Earth fault Stall prevention System protection functions
Safety Integrated Functions	STO, SS1, SLS, SBC
Connectable motors	Asynchronous motors
Mechanical data	
Degree of protection	IP20
Cooling method	Innovative cooling concept; The power electronics are cooled by means of heat sinks with an external fan; Open-loop and closed-loop control electronics are cooled by convection
Standards	
Standards complied with	CE, UL, cUL, c-tick, Safety Integrated IEC 61508/SIL 2



SINAMICS G120 inverter chassis units

Appendix

Overview of products

SINAMICS G120D distributed frequency inverter

The SINAMICS G120D frequency inverter is a modular drive. The table provides an overview of the features of this product. The complete range of products together with ordering data, technical data and explanations are indicated in the

Catalog D 11.1 "SINAMICS G110/SINAMICS G120 Inverter Chassis Units and SINAMICS G120D Distributed Frequency Inverters" and on the Internet at: http://www.siemens.com/sinamics-g120d

toooa. data ana onpiana	Title 410 maiotatod in the					
	SINAMICS G120D					
Main features	"The modular drive for low and medium outputs" – the SINAMICS G120D distributed frequency inverter can be especially used for sophisticated conveyor applications in industry as for many other high-performance applications. The distributed SINAMICS G120D frequency inverter distinguishes itself through its modular design (Power Module and Control Unit) as well as through its extremely flat type of construction, an identical drilling template for all outputs and a high degree of safety. It offers safety functions that are unique in its class. It helps to save significant amounts of energy as a result of its line-commutated regenerative feedback capability. It goes without saying that the frequency inverter is also capable of communications.					
Electrical data						
Mains voltages, output range	3 AC 380 V 480 V, ±10 %; 0.75 kW 7.5 kW					
Network types	IT, TN, TT					
Mains frequency	47 63 Hz					
Output frequency	0 Hz 650 Hz					
Control method	V/f control, linear $(M\sim n)$ V/f control, quadratic $(M\sim n^2)$ and parameterizable sensorless vector control, vector control with encoder (closed control loop) Torque control					
Fixed frequencies	16, programmable					
Digital inputs	up to 6 digital inputs, depending on the Control Unit 24 V DC					
Analog input (for the analog version)	up to 2 analog inputs (0 V to 10 V)					
Digital output	3 digital inputs					
Communication interface	PROFIBUS; PROFINET					
Functions						
Software functions	 Programmable ramp-up times 0 650 s, ramp rounding Automatic restart after interruption of operation due to supply failure Flying restart Signals are locally pre-processed using free function blocks 3 selectable motor data sets High-quality internal PID controller for simple process control Positioning ramp down Kinetic buffering 					
Protection functions	 Motor temperature (PTC/KTY, Ft) Power unit and load cycle monitoring Overvoltage and undervoltage Earth fault Stall prevention System protection functions 					
Safety Integrated Functions	STO, SS1, SLS					
Connectable motors	Asynchronous motors					
Mechanical data						
Degree of protection	IP65					
Cooling method	Convection cooling, for higher outputs with fan					
Standards						
Standards complied with	CE, UL, cUL, c-tick, Safety Integrated IEC 61508/SIL 2					



SINAMICS G120D distributed frequency inverter

Overview of products

MICROMASTER 410/420/430/440 frequency converters

MICROMASTER converters from Siemens perfectly complement the motors. The table shows an overview of the features of these converters. For the full range of products complete with ordering data, technical details and explanations, see Catalog DA 51.2. For up-to-date information on MICROMASTER 420/430/440 frequency converters, visit the Internet at http://www.siemens.com/micromaster

	MICROMASTER 410	MICROMASTER 420	MICROMASTER 430	MICROMASTER 440		
Main characteristics	"The low-price solution" for variable speeds with three-phase motors on single-phase networks, e.g. with pumps, fans, billboards, barriers, gate drives and automatic machines Discontinued model")	"The universal converter" for three-phase networks and optional fieldbus interfacing, e.g. for conveyor belts, material transport, pumps, fans and machine tools	"The specialist for pumps and fans" with optimized OP (manual/automatic changeover), adapted software functionality and optimised output utilization	with advanced vector control		
Output range	0.12 kW 0.75 kW	0.12 kW 11 kW	7.5 kW 250 kW	0.12 kW 250 kW		
Voltage ranges	1 AC 100 V 120 V 1 AC 200 V 240 V	1 AC 200 V 240 V 3 AC 200 V 240 V 3 AC 380 V 480 V	3 AC 380 V 480 V	1 AC 200 V 240 V 3 AC 200 V 240 V 3 AC 380 V 480 V 3 AC 500 V 600 V		
Closed-loop Control	VIf characteristic Multipoint characteristic (parameterizable VIf characteristic) FCC (Flux Current Control)	VIf characteristic Multipoint characteristic (parameterizable VIf characteristic) FCC (Flux Current Control)	VIf characteristic Multipoint characteristic (parameterizable VIf characteristic) FCC (Flux Current Control)	V/f characteristic Multipoint characteristic (parameterizable V/f characteristic) FCC (Flux Current Control) Vector control		
Process control	-	Internal PI controller	Internal PID controller	Internal PID controller (autotuning)		
Inputs	3 Digital inputs 1 Analog input	3 Digital inputs 1 Analog input	6 Digital inputs 2 Analog inputs 1 PTC/KTY input	6 Digital inputs 2 Analog inputs 1 PTC/KTY input		
Outputs	1 Relay output	1 Analog output 1 Relay output	2 Analog outputs 3 Relay outputs	2 Analog outputs 3 Relay outputs		
Interfacing to auto- mation system	The PLC partner for LOGO! and SIMATIC S7-200	The ideal partner for your automation tasks, whether with SIMATIC S7-200, SIMATIC S7-300/400 (TIA) or SIMOTION	The ideal partner for your automation tasks, whether with SIMATIC S7-200, SIMATIC S7-300/400 (TIA) or SIMOTION	The ideal partner for your automation tasks, whether with SIMATIC S7-200, SIMATIC S7-300/400 (TIA) or SIMOTION		
Additional features	Self-ventilated (no fan unit) Position of connections as with conventional switching elements (e.g. contactors) Variant with flat heat sink	BICO technology Compound braking for controlled rapid braking	Energy-saving mode Load torque monitoring (detects dry run of pumps) Motor staging Bypass mode BICO technology	3 selectable drive data records Integrated brake chopper (up to 75 kW) Torque control BICO technology		



Examples of MICROMASTER 410/420/430/440

The MICROMASTER 410 is a discontinued model since a fairly long time. The type cancellation has been executed as for the 1/10/07 (01 Oct 2007)

For this reason, the MICROMASTER is only available as spare part.

Appendix

Overview of products

Distributed drive solutions – MICROMASTER 411/COMBIMASTER 411 converters and geared motors

The MICROMASTER 411/COMBIMASTER 411 converters from Siemens are available as a distributed drives solution. The table shows an overview of the features of this product. The complete product spectrum with ordering data, technical details and descriptions can be found in Catalog DA 51.3 MICROMASTER 411/COMBIMASTER 411.

For up-to-date information on MICROMASTER 411 and COMBIMASTER 411 as well as geared motors, visit the Internet at

http://www.siemens.com/combimaster

	MICROMASTER 411	COMBIMASTER 411			
Main characteristics	"The distributed converter" for a wide drive range, for simple individual applications for pumps and fans through to multiple drives for conveyor systems in networked control systems.				
Output range	0.37 kW 3 kW				
/oltage ranges	3 AC 380 V 480 V				
Case/ rame sizes	CS B CS C	71 100 90/100			
ypes of construction		IM B3 IM B5 IM V1 (without protective cover) IM V1 (with protective cover) IM B14 (with standard flange) IM B14 (with special flange) IM B35			
egree of protection	IP65	IP55			
Further technical characteristics					



Examples of MICROMASTER 411



Examples of COMBIMASTER 411

Overview of products

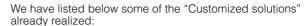
Customized motors

In addition to the products offered in the catalog, our range of motors also includes "Customized motors".

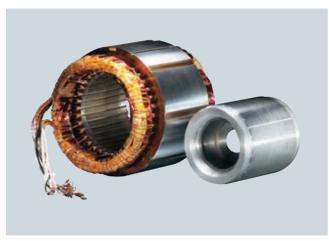
We can develop individual drive solutions for your special requirements, provide samples and supply them in accordance with your logistical requirements.

Our worldwide network of Siemens offices as well as our regional offices in Germany are, of course, at your disposal for advice (see "Siemens Contacts Worldwide").

Please inquire for details.



- High-speed motors for textile machines and compressors
- Motors with increased output/size ratio
- Liquid-cooled motors
- Synchronous generators for standby supply systems
- Motors for wood processing plants
- Built-in motors for refrigerating motors/compressors (freezer proof)
- Rolling motors for harsh conditions (e.g. roller drives)
- Pump motors with special shafts/special materials
- Single-phase motors for industrial applications
- · Lifting gear motors



Built-in motor for refrigeration



Pump motor with special shaft/special materials



Roller motor for harsh conditions



Lifting gear motor

Appendix

Overview of products

NEMA motors

For compliance with the local specifications of the NAFTA markets (USA, Canada and Mexico), we manufacture low-voltage motors acc. to the NEMA standard for a wide range of different application areas. This includes motors designed in accordance with the US act, EPACT (specified minimum efficiency levels), as well as motors with NEMA premium efficiency levels: Our NEMA motor series provide the highest operating reliability and maximum service life. Designed and manufactured for rugged oper-

ation, our NEMA motors conquer even the harshest industrial conditions strictly in accordance with the ISO 9001 international quality standard; with maximum performance, reliability and efficiency

You will find the complete product spectrum with ordering data, technical specifications and information in Catalog D 81.2 U.S./Canada on the Internet at

http://www.sea.siemens.com/motors

THAITI GOI VIOC IIIC.	nttp://www.sea.siemens.com/motors
	NEMA motors (NEMA = National Electrical Manufacturers Association)
Frame size	NEMA frame size 56 449
Output range	0.25 HP 500 HP
Number of poles	2/4/6/8
Voltages	3 AC 230/460/575 V
Frequency	60 Hz, 50 Hz on request
Type of construction	Foot-mounted, D flange, C flange, P flange
Casing	Cast-iron, aluminum or steel depending on the version
Cooling method	Surface-cooling or internal ventilation depending on the version
Temperature class	F used acc. to B
Type spectrum	General purpose motors
	Legally specified minimum efficiency levels or NEMA premium efficiency levels
	Standard motors for general industrial use
	Aluminum or cast-iron case depending on the version
	Severe duty motors
	Legally specified minimum efficiency levels or NEMA premium efficiency levels
	Cast-iron case
	Motors for use under extremely difficult environmental conditions
	Severe duty IEEE841 motors
	Efficiency levels required by IEEE that exceed the EPACT act
	Motors with increased requirements for use in the petrochemical industry (according to IEEE841)
	Cast-iron case
	Explosion-proof motors
	Efficiency levels better than or equal to EPACT
	Multi label according to Division 1, Class I, Group D and Class II, Groups F&G
	Single label according to Division 1, Class I, Groups C&D
	Legally specified minimum efficiency levels or NEMA premium efficiency levels Cast-iron case Motors for use under extremely difficult environmental conditions Severe duty IEEE841 motors Efficiency levels required by IEEE that exceed the EPACT act Motors with increased requirements for use in the petrochemical industry (according to IEEE841) Cast-iron case Explosion-proof motors Efficiency levels better than or equal to EPACT Multi label according to Division 1, Class I, Group D and Class II, Groups F&G



Example of NEMA motor, Severe Duty SD100, cast-iron case



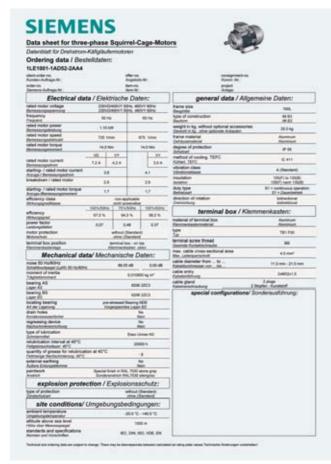
Example of NEMA motor, General Purpose GP10A, aluminum case

SD configurator selection tool

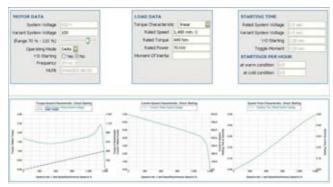
Overview

Product description

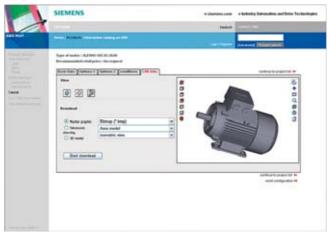
The SD configurator has been developed to facilitate the selection of a correct motor and/or converter from the wide spectrum of Standard Drives. It is integrated as an offline "selection tool" in the interactive catalog CA01 (DVD) and is also available online in the Mall. The SD configurator is used to find the correct drive solution and delivers both the correct order number and relevant documentation.



It can display operating instructions, factory test certificates, connection box documentation, etc. and generates data sheets, dimension drawings and a start-up calculation for the relevant products. It can also be used to identify a suitable converter for the selected motor.



3D models in a wide variety of 3D formats are also available.



The comprehensive help system not only explains the program functions, but also provides access to detailed technical background knowledge.

Product range

The SD configurator covers the product range of low-voltage motors (energy-saving and explosion-proof motors) with associated documentation and dimension drawings, low-voltage converters of the MICROMASTER 4 range, SINAMICS G110 and SINAMICS G120 inverter chassis units, SINAMICS G120D distributed frequency inverters and the frequency inverters for the SIMATIC ET 200S FC and SIMATIC ET 200pro distributed I/Os.

Hardware and software requirements

- PC with 1.5 GHz CPU or faster
- · Operating systems
- Windows 98/ME
- Windows 2000
- Windows XP
- Windows NT (Service Pack 6 and higher)
- Windows Vista
- At least 1024 Mbyte RAM user memory
- Screen resolution 1024 x 768, graphics with more than 256 colors/small fonts
- CD-ROM/DVD-drive
- Windows-compatible sound card
- Windows-compatible mouse

Appendix

SD configurator selection tool

Offline access to catalog CA01 - the Offline Mall



The interactive catalog CA 01 on DVD – the offline mall of Siemens Industry Automation and Drive Technologies – contains over 100000 products with approximately 5 million potential drive system product variants.

You can install catalog CA01 on your hard disk or network directly from the DVD as a light or full version. You find the SD configurator in the main menu of catalog CA01 under the tab "Selection tool".

Online access in the Siemens Mall

Furthermore, the SD configurator can now be used on the Internet without installation. The SD configurator can be found in the Siemens Mall under the following address:

http://www.siemens.com/sd-configurator



Selection and ordering data

Order No.

Interactive Catalog CA 01 on DVD including SD configurator selection tool, English

E86060-D4001-A510-C7-7600

More information

The interactive catalog CA 01 can be ordered from the relevant Siemens sales office or via the Internet:

http://www.siemens.com/automation/CA01

Links to hints, tricks and downloads for functional or content updates can also be found at this address.

For technical advice and hotline support, you can also contact our hotline for Catalog CA 01:

Tel.: +49 (0) 180 50 50 22 2

e-mail: adsupport@siemens.com

Energy-saving program SinaSave

Overview

The energy-saving program SinaSave is suitable for applications with motors for mains-fed operation (fixed speed) and converterfed operation (variable speed). In mains-fed operation, you can calculate the cost savings as well as the amortization time for the additional cost of the Siemens EFF1 energy-saving motors with the three bases of comparison outlined below.

In comparison to:

- Siemens EFF2 energy-saving motors Case 1
- Individually selected known motors Case 2
- Known motors within an overall plant analysis Case 3

The individual applications are:

Case 1

Calculation of the savings in energy costs as well as the amortization time for the additional cost of the Siemens EFF1 energy-saving motors as compared to the Siemens EFF2 energy-saving motors.

In this case, the motor data for the Siemens energy-saving motors have already been stored complete with their order numbers. In addition, you are told how long it will take until the additional cost for an energy-saving motor will pay for itself.



Case 2

Calculation of the savings in energy costs as well as the amortization time for the additional cost of the Siemens EFF1 energy-saving motors in comparison with other known motors.

The calculation, however, requires exact knowledge of the technical specifications of the motor which is to be used for comparison

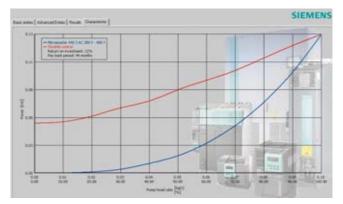
Case 3

Calculation of the savings in energy costs as well as the amortization time for the additional cost of Siemens EFF1 energy-saving motors in comparison with any number of other known motors – plant analysis.

In **converter-fed operation**, SinaSave takes into account all the necessary plant-specific parameters. Values required for the process such as pumping flowrate and height for pumps, mass flowrate and total pressure difference for fans as well as the density of the transported medium are taken into account in addition to the efficiency of the fan, pump or compressor, the electrical efficiency and the overall efficiency of the plant. Other basic data for the program include the number of working days and work shifts as well as the medium transport profile that decides the extent of the energy-saving effect throughout the day and the year.

From the entered plant-specific basic data, the program first obtains the drive system with the appropriate output and the price of the corresponding frequency converter. In a further step, the program determines the energy requirements of the variable-speed drive system for the specific application and compares it to the calculated values for all alternative concepts that can be considered for the plant in question; including for example, throttle valves, bypass, pre-forming control or pole-changing motors. The energy-saving is obtained from the difference in kilowatt hours which the program then converts into a cash saving using the currently applicable energy purchasing price for the plant.

The program calculates the amortization time from the price of the frequency converter, the decisive energy-saving and other cost-reducing effects of variable-speed operation that have also been taken into account, such as an improved power factor and smoother running of equipment.



Product range

The SinaSave program covers the product range of low-voltage motors/energy-saving motors and low-voltage converters of the MICROMASTER 430 and 440 product range, as well as the SINAMICS G150 drive converter chassis units.

More information

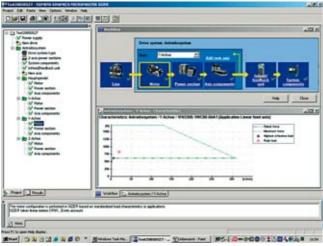
The program can be downloaded from the Internet using the following link:

http://www.siemens.com/energysaving

Appendix

SIZER configuration tool

Overview



The SIZER configuration tool provides an easy-to-use means for configuring the following drives and controls:

- SINAMICS drive family
- MICROMASTER 4 drive family
- CNC control SINUMERIK solution line
- SIMOTION Motion Control
- SIMATIC technology

It provides support when setting up the technologies involved in the hardware and firmware components required for a drive task. SIZER supports the complete configuration of the drive system, from simple individual drives to complex multi-axis ap-

SIZER supports all of the engineering steps in one workflow:

- · Configuring the power supply
- · Motor and gearbox design, including calculation of mechanical transmission elements
- · Configuring the drive components
- · Selecting the required accessories
- Selecting the line-side and motor-side power options, e.g. cables, filters, and reactors

When SIZER was being designed, particular importance was placed on high usability and a universal, function-based approach to the drive task. The extensive user guidance makes using the tool easy. Status information keeps you continually informed of the progress of the configuration process.

The SIZER user interface is available in German, English, French

The drive configuration is saved in a project. In the project, the components and functions used are displayed in a hierarchical tree structure.

The project view permits the configuration of drive systems and the copying/inserting/modifying of drives already configured.

The configuration process produces the following results:

- A parts list of the components required (export to Excel, use of the Excel data sheet for import to VSR)
- · Technical specifications of the system
- Characteristic curves
- · Comments on system reactions
- Location diagram of drive and control components and dimension drawings of motors

These results are displayed in a results tree and can be reused for documentation purposes.

Support is provided by the technological online help menu:

- Detailed technical data
- Information about the drive systems and their components
- Decision-making criteria for the selection of components

Online help in German, English, French, Italian, Chinese and Japanese

Minimum system requirements

PG or PC with Pentium II 400 MHz (Windows 2000), Pentium III 500 MHz (Windows XP)

512 MB RAM (1024 MB RAM recommended)

At least 2.7 GB of free hard disk space

An additional 100 MB of free hard disk space on Windows system drive

Screen resolution 1024 × 768 pixels

Windows 2000 SP4 / XP Professional SP2 / XP Home Edition SP2

Microsoft Internet Explorer 5.5 SP2

Selection and ordering data

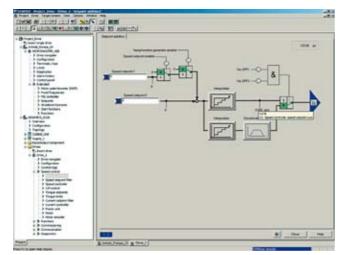
SINAMICS MICROMASTER SIZER 6SL3070-0AA00-0AG0

configuration tool

German, English, French, Italian

STARTER commissioning tool

Overview



The easy-to-use STARTER commissioning tool can be used to:

- Start up
- · Optimize and
- Diagnose

This software can be operated either as a stand-alone PC application or can be integrated into the SCOUT engineering system (on SIMOTION) or STEP 7 (with Drive ES Basic). The basic functions and handling are the same regardless.

In addition to the SINAMICS drives, the current version of STARTER also supports MICROMASTER 4 devices and inverters for the SIMATIC ET 200S FC and SIMATIC ET 200pro FC distributed I/O system.

The project wizards can be used to create the drives within the structure of the project tree.

Beginners are supported by solution-based dialog guidance, whereby a standard graphics-based display maximizes clarity when setting the drive parameters.

First commissioning is guided by wizards, which make all the basic settings in the drive. This ensures that even though only a small number of parameter settings have been made, the drive configuration has already progressed far enough to permit axis movement.

The individual settings required are made using graphics-based parameterization screen forms, which also display the mode of operation.

Examples of individual settings that can be made include:

- Ierminals
- · Bus interface
- Setpoint channel (e.g. fixed setpoints)
- Closed-loop speed control (e.g. ramp-function generator, limits)
- BICO interconnections
- Diagnostics

Experts can gain rapid access to the individual parameters via the Expert List and do not have to navigate dialogs.

In addition, the following functions are available for optimization purposes:

- Self-optimization (depending on drive)
- Trace (depending on drive)

Diagnostics functions provide information about:

- Control/status Words
- Parameter status
- Operating conditions
- · Communication states

Performance

- Easy to use: Only a small number of settings need to be made for successful first commissioning: Axis turning
- Solution-oriented dialog-based user guidance simplifies commissioning.
- Self-optimization functions reduce manual effort for optimization
- The built-in trace function provides optimum support during commissioning, optimization and troubleshooting

Minimum hardware and software requirements

PG device or PC with Pentium III 1 GHz (Windows 2000), Pentium III 1 GHz (Windows XP)

512 MB RAM (1 GB RAM recommended)

Screen resolution 1024 × 768 pixels, 16-bit color depth

Free hard disk memory: 1.6 GB, 2.3 GB for SCOUT stand-alone

Windows XP Professional SP2

Microsoft Internet Explorer 6.0

Appendix

STARTER commissioning tool

Integration

Depending on the system configuration, the Control Unit (CU) or the complete converter can communicate with the programming device (PG) or PC by means of a serial interface, via PROFIBUS or PROFINET.

The following accessories are available for this purpose for the respective drive system:

SINAMICS G130/G150/S120

A PROFIBUS communications board and a connection cable are required for the communication between the PG/PC and a Control Unit.

For example a PROFIBUSCP 5512 communications board (PC-MCIA card type 2 + adapter with 9-pole SUB-D socket for connection to PROFIBUS. For MS Windows 2000/XP Professional and PCMCIA 32)

Order No.: 6GK1551-2AA00

and connection cable between CP 5512 and PROFIBUS

Order No.: 6ES7901-4BD00-0XA0

SINAMICS G110/G120 and MICROMASTER 4

PC inverter connection kits are available for MICROMASTER 4, SINAMICS G110 and SINAMICS G120 for a safe point-to-point connection to the PC.

Order No. for MICROMASTER 4: 6SE6400-1PC00-0AA0 (the scope of supply includes a 9-pin Sub-D connector, an RS232 standard cable (3 m))

Order No. for SINAMICS G110 and SINAMICS G120: 6SL3255-0AA00-2AA1

(the scope of supply includes a 9-pin Sub-D connector, an RS232 standard cable (3 m) and the STARTER commissioning tool on DVD)

Selection and ordering data

	Order No.
STARTER commissioning tool for SINAMICS and MICROMASTER	6SL3072-0AA00-0AG0
German/English/French/Italian/Spanish	
Drive Control Chart (DCC) option package for SINAMICS G130/G150/S120	6AU1810-1HA20-1XA0
German/English/French/Italian/Spanish, Single license	
Note: DCC can be used only if Version V4.1 SP1 or higher of the STARTER commissioning tool is installed	
PROFIBUS CP 5512 communicatons board PCMCIA card type 2 + adapter with 9-pole SUB-D socket for connection to PROFIBUS. For MS Windows 2000/XP Professional and PCMCIA 32	6GK1551-2AA00
Connection cable between CP 5512 and PROFIBUS	6ES7901-4BD00-0XA0
PC inverter connection kit for MICROMASTER 4	6SE6400-1PC00-0AA0
the scope of supply includes a 9-pin Sub-D connector, an RS232 standard cable (3 m)	
PC inverter connection kit for SINAMICS G110/G120	6SL3255-0AA00-2AA1
the scope of supply includes a 9-pin Sub-D connector, an RS232 standard cable (3 m) and the STARTER commissioning too on DVD	I

Options

DRIVE CONTROL CHART (DCC)

Drive Control Chart (DCC) is an additional tool for the easy configuration of process-oriented functions for the SINAMICS G130 and SINAMICS G150 drives.

The user-friendly DCC editor enables easy graphics-based configuration, a clear representation of control loop structures as well as a high degree of reusability of existing diagrams.

The open-loop and closed-loop control functionality is defined by using multi-instance-enabled blocks (Drive Control Blocks (DCBs)) from a predefined library (DCB library) that are selected and graphically linked by dragging and dropping. Test and diagnostic functions allow verification of program behavior or the identification of causes in the event of faults.

The block library contains a large selection of control, arithmetic and logic blocks as well as extensive open-loop and closed-loop control functions.

Drive Control Chart also provides a convenient basis for SINAMICS S120 for resolving drive-level open-loop and closed-loop control tasks directly in the converter. This results in further adaptability of SINAMICS to specific tasks. On-site processing in the drive supports modular machine concepts and results in increased overall machine performance.

DCC is an add-on to the STARTER commissioning tool for the aforementioned drives SINAMICS G130, SINAMICS G150 and SINAMICS S120 and available as a supplementary option package.

More information

The STARTER commissioning tool can also be downloaded from the Internet at

http://support.automation.siemens.com/WW/view/en/10804985/133100

11

Training

Faster and more applicable know-how: Hands-on training from the manufacturer

SITRAIN® – the Siemens Training for Automation and Industrial Solutions – provides you with comprehensive support in solving your tasks.

Training by the market leader in automation and plant engineering enables you to make independent decisions with confidence. Especially where the optimum and efficient use of products and plants are concerned. You can eliminate deficiencies in existing plants, and exclude expensive faulty planning right from the beginning.



First-class know-how directly pays for itself: In shorter startup times, high-quality end products, faster troubleshooting and reduced downtimes. In other words, increased profits and lower costs.

Achieve more with SITRAIN

- Shorter times for startup, maintenance and servicing
- Optimized production operations
- Reliable configuration and startup
- Minimization of plant downtimes
- Flexible plant adaptation to market requirements
- · Compliance with quality standards in production
- · Increased employee satisfaction and motivation
- Shorter familiarization times following changes in technology and staff

Contact

Visit our site on the Internet at:

www.siemens.com/sitrain

or let us advise you personally. You can request our latest training catalog from:

SITRAIN Customer Support Germany:

Phone: +49 (0)1805 / 23 56 11

(0.14 €/min. from the German landline network)

Fax: +49 (0)1805 / 23 56 12

SITRAIN highlights

Top trainers

Our trainers are skilled teachers with direct practical experience. Course developers have close contact with product development, and directly pass on their knowledge to the trainers.

Practical experience

The practical experience of our trainers enables them to teach theory effectively. But since theory can be pretty drab, we attach great importance to practical exercises which can comprise up to half of of the course time. You can therefore immediately implement your new knowledge in practice. We train you on state-of-the-art methodically/didactically designed training equipment. This training approach will give you all the confidence you need.

Wide variety

With a total of about 300 local attendance courses, we train the complete range of A&D products as well as interaction of the products in systems. Telecourses, teach-yourself software and seminars with a presenter on the Web supplement our classic range of courses.

Tailor-made training

We are only a short distance away. You can find us at more than 50 locations in Germany, and in 62 countries worldwide. You wish to have individual training instead of one of our 300 courses? Our solution: We will provide a program tailored exactly to your personal requirements. Training can be carried out in our Training Centers or at your company.

The right mixture: Blended learning

"Blended learning" means a combination of various training media and sequences. For example, a local attendance course in a Training Center can be optimally supplemented by a teachyourself program as preparation or follow-up. Additional effect: Reduced traveling costs and periods of absence.



Appendix

Training

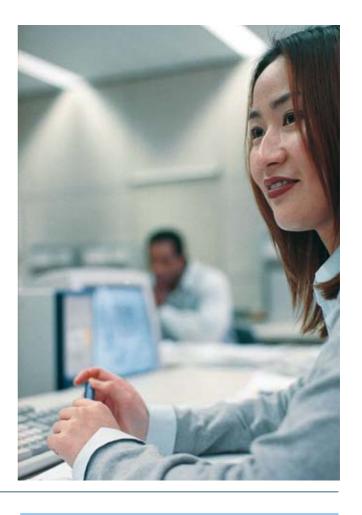
Training courses for drive systems

This is intended to give you an overview of the training courses offered for three-phase motors and drive systems.

Our courses are tailored to different target groups as well as to individual customer requirements.

You can select from a range of courses on the fundamentals of drive technology and on the Micromaster drive system (converter/motor).

All courses contain as many practical exercises as possible, in order to enable intensive and direct training on the drive system and with the tools in small groups.



The courses at a glance

Decision-makers, sales personnel

Project managers, members of project teams

Programmers

Commissioning engineers, configurators

Service personnel

Operators, users

Maintenance personnel

Title		Target group			Duration/ Medium	Course code			
Motor workshop for service			~	~	~		/	2 days	SD-MOT-WS
MICROMASTER									
MICROMASTER 4 Advanced Course, Commissioning			~	~	~			3 days	SD-MM4-AUF
MICROMASTER MM4/G110 Compact Course		~		~	~		~	1 day	SD-WSMM4
Commissioning MICROMASTER 420	~	~	~	~	~		~	CD-ROM	SM-MM4
Commissioning MICROMASTER 420	~	~	~	~	~		~	WBT	WT-MM4
AC converters									
Handling drive faults – AC drives							~	3 days	SD-IHAC02
Fundamentals of drive technology			~	~	~			5 days	SD-GAT

SD Manual Collection

Overview

The SD Manual Collection brings together all manuals of low-voltage motors, geared motors and low-voltage converters in the smallest possible package. It is eminently suitable for startup and service, replaces the space-consuming paper version in the office and provides fast access to the information.

- Keyword search within the PDF file
- Full text search in the complete DVD
- Electronic Update Service, free of charge for 1 year
- The DVD is networkable, i. e. storage of the PDFs is on the central server

The SD Manual Collection on DVD in 5 languages (English, French, German, Italian and Spanish) contains manuals of the following motors and converters:

- Low-voltage converters
 - IEC motors
 - NEMA motors
- · Geared motors
- Low-Voltage converters
 - MICROMASTER 3
 - MICROMASTER 4
 - SINAMICS G110
 - SINAMICS G120, SINAMICS G120D
 - Frequency converters SIMATIC ET200

Maintenance service for 1 year

In addition, a maintenance service can be ordered, which includes the delivery of the up-to-date SD Manual Collection as well as the three following updates. This is valid for one year. If the contract isn't canceled, it automatically is renewed for one more year.

Selection and ordering data

¹⁾ Subject to export regulations: AL: N and ECCN: 5D992.

Appendix

Siemens Contacts Worldwide







Αt

http://www.siemens.com/automation/partner

you can find details of Siemens contact partners worldwide responsible for particular technologies.

You can obtain in most cases a contact partner for

- Technical Support,
- Spare parts/repairs,
- Service,
- Training,
- · Sales or
- Consultation/engineering.

You start by selecting a

- Country,
- Product or
- Sector.

By further specifying the remaining criteria you will find exactly the right contact partner with his/her respective expertise.

IEC Squirrel-Cage Motors

Appendix

Online Services – Information and Ordering in the Internet and on DVD

Siemens Industry Automation and Drive Technologies in the WWW



A detailed knowledge of the range of products and services available is essential when planning and configuring automation systems. It goes without saying that this information must always be fully up-to-date.

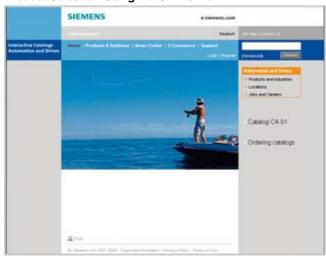
Siemens Industry Automation and Drive Technologies has therefore built up a comprehensive range of information in the World Wide Web, which offers quick and easy access to all data required.

Under the address

http://www.siemens.com/automation

you will find everything you need to know about products, systems and services.

Product Selection Using the Offline Mall



Detailed information together with convenient interactive functions:

The Offline Mall CA 01 covers more than 100,000 products and thus provides a full summary of the Siemens Automation and Drives product base.

Here you will find everything that you need to solve tasks in the fields of automation, switchgear, installation and drives. All information is linked into a user interface which is easy to work with and intuitive.

After selecting the product of your choice you can order at the press of a button, by fax or by online link.

Information on the Offline Mall CA 01 can be found in the Internet

http://www.siemens.com/automation/ca01

or on DVD.

Easy Shopping with the A&D Mall



The A&D Mall is the virtual department store of Siemens AG in the Internet. Here you have access to a huge range of products presented in electronic catalogs in an informative and attractive way.

Data transfer via EDIFACT allows the whole procedure from selection through ordering to tracking of the order to be carried out online via the Internet.

Numerous functions are available to support you.

For example, powerful search functions make it easy to find the required products, which can be immediately checked for availability. Customer-specific discounts and preparation of quotes can be carried out online as well as order tracking and tracing.

Please visit the A&D Mall on the Internet under:

http://www.siemens.com/automation/mall

IEC Squirrel-Cage Motors

Appendix

Customer Support
Our services for every phase of your project



In the face of harsh competition you need optimum conditions to keep ahead all the time:

a strong starting position, a sophisticated strategy and team for the necessary support – in every phase.

Service & Support from Siemens provides this support with a complete range of different services for automation and drives.

In every phase: from planning and commissioning to maintenance and upgrading.

Our specialists know when and where to act to keep the productivity and cost-effectiveness of your system running in top form.

Online Support



The comprehensive information system available round the clock via Internet ranging from Product Support and Service & Support services to Support Tools in the Shop.

http://www.siemens.com/automation/service&support

Technical Support



Competent consulting in technical questions covering a wide range of customer-oriented services for all our products and systems.

Phone: +49 (0)180 50 50 222 Fax: +49 (0)180 50 50 223 (0.14 €/min. from the German fixed network)

E-Mail:

adsupport@siemens.com

In the United States, call toll-free:

Phone: +1 800 333 7421 Fax: +1 423 262 2200 E-Mail: solutions.support @sea.siemens.com

In Canada, call:

Phone: +1 888 303 3353 E-Mail: cic@siemens.ca

In Asia:

Phone: +86 10 6475 7575 Fax: +86 10 6474 7474

E-Mail:

adsupport.asia@siemens.com

Technical Consulting

Support in the planning and designing of your project from detailed actual-state analysis, target definition and consulting on product and system questions right to the creation of the automation solution. 1)

Configuration and Software Engineering

Support in configuring and developing with customer-oriented services from actual configuration to implementation of the automation project. ¹⁾

Service on Site



With service on site we offer services for startup and maintenance, essential for ensuring system availability.

In Germany

Phone: +49 (0)180 50 50 444 ¹⁾ (0.14 €/min. from the German fixed network)

In the United States, call toll-free:

Phone: +1 800 333 7421

In Canada, call:

Phone: +1 888 303 3353

Repairs and Spare Parts



In the operating phase of a machine or automation system we provide a comprehensive repair and spare parts service ensuring the highest degree of operating safety and reliability.

In Germany

Phone: +49 (0)180 50 50 448 ¹⁾ (0.14 €/min. from the German fixed network)

In the United States, call toll-free:

Phone: +1 800 241 4453

In Canada, call:

Phone: +1 888 303 3353

Optimization and Upgrading



To enhance productivity and save costs in your project we offer high-quality services in optimization and upgrading. 1)

For country-specific telephone numbers go to our Internet site at: http://www.siemens.com/automation/service&support

Customer support

Knowledge Base on CD-ROM



For those applications in which an online link to the Internet is not available, an extract from the information area that can be accessed free of charge is available on CD-ROM (Service & Support Knowledge Base). This CD-ROM contains all the product information (FAQs, downloads, tips and tricks, news) that was available at the time the CD was generated as well as general information about service and technical support.

On the CD-ROM you will also find a full text search and our Knowledge Manager to search for specific solutions. The CD-ROM is updated every 4 months.

As is the case with our online information on the Internet, the Service & Support Knowledge Base CD is available complete with 5 languages (English, German, French, Italian and Spanish).

You can order the CD **Service and Support Knowledge Base** from your Siemens contact.

Order No.: 6ZB5310-0EP30-0BA2

Ordering via the Internet

(with the Automation Value Card or credit card) at:

http://www.siemens.com/automation/service&support

in the shop.

Automation Value Card



Small card - lots of support

The Automation Value Card is an integral part of the comprehensive service concept with which Siemens Automation and Drives accompanies you in every phase of your automation project.

Whether you require certain services from our Technical Support or want to buy high-quality support tools in our online shop: You can always pay with the Automation Value Card. No costs for processing invoices, transparent and secure. With the card number that is only known to you and the associated PIN, you can check your current balance at any time as well as all the debits and credits.

Services on the card. This is how it works.

The card number and PIN are printed on the back of the Automation Value Card. When it is supplied, the PIN is covered by a scratch field so the full credit is guaranteed to be on the card.

By specifying the card number and PIN, you have complete access to the current range of Service and Support. The amount for the service obtained is deducted in the form of credits from the balance on your Automation Value Card.

All the offered services are priced in terms of credits independently of national currencies, so you can use the Automation Value Card worldwide.

Order Numbers	for the Automation Value Card
Credits	Order No.
200	6ES7 997-0BA00-0XA0
500	6ES7 997-0BB00-0XA0
1000	6ES7 997-0BC00-0XA0
10000	6ES7 997-0BG00-0XA0

For detailed information about the offered services, visit our Internet site:

http://www.siemens.com/automation/service&support

Service & Support à la Card: Some examples

Technical Supp	ort
"Priority"	Priority handling for urgent cases
"24 h"	Availability round-the-clock
"Extended"	Technical advice for complex questions
Support tools in	n the Support Shop
"System Utilities"	Ready-to-use tools for design, analysis and checking
"Applications"	Complete topics including fully tested software
"Functions & Samples"	Modifiable function blocks to speed up your developments

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PP4 310					11		24 27			7
PP4 313					11		24 27			7
PP4 316					11		24 27			7
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1PP5										
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IEC Squirrel-Cage Motors

Appendix

Overview of order codes 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ

Order codes for 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP and 1PQ motors

All options are alphanumerically listed according to order codes in the following table.

A list of all available options according to categories can be found in catalog part 0 under "Introduction motors 1LA, 1LG, 1LL, 1LP, 1MA, 1MJ, 1PP, 1PQ", "Special versions".

With PTC thermistors for alarm for converter-fed operation in Zones 2, 21, 22 Motor protection through PTC thermistor with 3 embedded temperature sensors for tripping Motor protection through PTC thermistor with 6 embedded temperature sensors for tripping and alarm Motor protection with PTC thermistors for converter-fed operation with 3 or 4 embedded temperature sensors for Motor protection with PTC thermistors for converter-fed operation with 6 or 8 embedded temperature sensors for Motor temperature detection with embedded temperature sensor KTY 84-130 Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 Temperature detectors for tripping Installation of 3 PT 100 resistance thermometers in stator winding Installation of 6 PT 100 resistance thermometers in stator winding Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Without safety and commissioning note. Customer's declaration of renouncement required. Complete with one set of safety and commissioning notes per wire-lattice pallet Acceptance test certificate 3.1 according to EN 10204 Second lubricating plate, supplied loose Standardline version Operating instructions German/English enclosed in print Document – Electrical data sheet Document – Order dimension drawing Document – Load characteristics Brake supply voltage 24 V DC	Packaging, safety notes, documentation and test certificates Rating plate and extra rating plates Standardline (only for motor series 1LA8) Packaging, safety notes, documentation and test certificates	0/35, 4/82 0/34, 0/38 0/35 0/35, 4/3, 4/82 0/35, 4/3, 4/82 0/35 0/35 0/36 0/36 0/36 0/36 0/36 0/21 0/21 0/21 0/21 0/21, 3/52 0/21, 3/52
Motor protection through PTC thermistor with 6 embedded temperature sensors for tripping and alarm Motor protection with PTC thermistors for converter-fed operation with 3 or 4 embedded temperature sensors for Motor protection with PTC thermistors for converter-fed operation with 6 or 8 embedded temperature sensors for Motor protection with PTC thermistors for converter-fed operation with 6 or 8 embedded temperature sensors for Motor temperature detection with embedded temperature sensor KTY 84-130 Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 Temperature detectors for tripping Installation of 3 PT 100 resistance thermometers in stator winding Installation of 6 PT 100 resistance thermometers (basic circuit) for rolling-contact bearings Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Installation of 2 PT 100 double screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Without safety and commissioning note. Customer's declaration of renouncement required. Complete with one set of safety and commissioning notes per wire-lattice pallet Acceptance test certificate 3.1 according to EN 10204 Second lubricating plate, supplied loose Standardline version Operating instructions German/English enclosed in print Document – Electrical data sheet Document – Order dimension drawing Document – Load characteristics	Rating plate and extra rating plates Standardline (only for motor series 1LA8) Packaging, safety notes,	0/35 0/35, 4/3, 4/82 0/35, 4/3, 4/82 0/35 0/35 0/36 0/36 0/36 0/36 0/36 0/21 0/21 0/21 0/21 0/30 3/13 0/21 0/21 0/21, 3/52
Motor protection with PTC thermistors for converter-fed operation with 3 or 4 embedded temperature sensors for Motor protection with PTC thermistors for converter-fed operation with 6 or 8 embedded temperature sensors for Motor protection with PTC thermistors for converter-fed operation with 6 or 8 embedded temperature detection with embedded temperature sensor KTY 84-130 Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 Temperature detectors for tripping Installation of 3 PT 100 resistance thermometers in stator winding Installation of 6 PT 100 resistance thermometers in stator winding Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Installation of 2 PT 100 double screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Without safety and commissioning note. Customer's declaration of renouncement required. Complete with one set of safety and commissioning notes per wire-lattice pallet Acceptance test certificate 3.1 according to EN 10204 Second lubricating plate, supplied loose Standardline version Operating instructions German/English enclosed in print Document – Electrical data sheet Document – Order dimension drawing Document – Load characteristics	Rating plate and extra rating plates Standardline (only for motor series 1LA8) Packaging, safety notes,	0/35, 4/3, 4/82 0/35, 4/3, 4/82 0/35 0/35 0/35 0/36 0/36 0/36 0/36 0/21 0/21 0/21 0/21 0/21 0/21 0/21 0/21 0/21 0/21 0/21 0/21 0/21 0/21
embedded temperature sensors for Motor protection with PTC thermistors for converter-fed operation with 6 or 8 embedded temperature sensors for Motor temperature detection with embedded temperature sensor KTY 84-130 Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 Temperature detectors for tripping Installation of 3 PT 100 resistance thermometers in stator winding Installation of 6 PT 100 resistance thermometers in stator winding Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Installation of 2 PT 100 double screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Without safety and commissioning note. Customer's declaration of renouncement required. Complete with one set of safety and commissioning notes per wire-lattice pallet Acceptance test certificate 3.1 according to EN 10204 Second lubricating plate, supplied loose Standardline version Operating instructions German/English enclosed in print Document – Electrical data sheet Document – Order dimension drawing Document – Load characteristics	Rating plate and extra rating plates Standardline (only for motor series 1LA8) Packaging, safety notes,	0/35, 4/3, 4/82 0/35 0/35 0/36 0/36 0/36 0/36 0/36 0/36 0/21 0/21 0/21 0/30 3/13 0/21 0/21 0/21 0/21 0/21 0/21 0/21 0/21
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Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 Temperature detectors for tripping Installation of 3 PT 100 resistance thermometers in stator winding Installation of 6 PT 100 resistance thermometers in stator winding Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Installation of 2 PT 100 double screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Without safety and commissioning note. Customer's declaration of renouncement required. Complete with one set of safety and commissioning notes per wire-lattice pallet Acceptance test certificate 3.1 according to EN 10204 Second lubricating plate, supplied loose Standardline version Operating instructions German/English enclosed in print Document – Electrical data sheet Document – Order dimension drawing Document – Load characteristics	Rating plate and extra rating plates Standardline (only for motor series 1LA8) Packaging, safety notes,	0/35 0/34 0/36 0/36 0/36 0/36 0/36 0/36 0/21 0/21 0/21 0/30 3/13 0/21 0/21, 3/52
Motor temperature detection with embedded temperature sensors 2 x KTY 84-130 Temperature detectors for tripping Installation of 3 PT 100 resistance thermometers in stator winding Installation of 6 PT 100 resistance thermometers in stator winding Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Installation of 2 PT 100 double screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Without safety and commissioning note. Customer's declaration of renouncement required. Complete with one set of safety and commissioning notes per wire-lattice pallet Acceptance test certificate 3.1 according to EN 10204 Second lubricating plate, supplied loose Standardline version Operating instructions German/English enclosed in print Document – Electrical data sheet Document – Order dimension drawing Document – Load characteristics	Rating plate and extra rating plates Standardline (only for motor series 1LA8) Packaging, safety notes,	0/34 0/36 0/36 0/36 0/36 0/36 0/36 0/21 0/21 0/21 0/30 3/13 0/21 0/21, 3/52
Installation of 3 PT 100 resistance thermometers in stator winding Installation of 6 PT 100 resistance thermometers in stator winding Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Installation of 2 PT 100 double screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Without safety and commissioning note. Customer's declaration of renouncement required. Complete with one set of safety and commissioning notes per wire-lattice pallet Acceptance test certificate 3.1 according to EN 10204 Second lubricating plate, supplied loose Standardline version Operating instructions German/English enclosed in print Document – Electrical data sheet Document – Order dimension drawing Document – Load characteristics	Rating plate and extra rating plates Standardline (only for motor series 1LA8) Packaging, safety notes,	0/36 0/36 0/36 0/36 0/36 0/36 0/21 0/21 0/21 0/30 3/13 0/21 0/21 0/21, 3/52
Installation of 6 PT 100 resistance thermometers in stator winding Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Installation of 2 PT 100 double screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Without safety and commissioning note. Customer's declaration of renouncement required. Complete with one set of safety and commissioning notes per wire-lattice pallet Acceptance test certificate 3.1 according to EN 10204 Second lubricating plate, supplied loose Standardline version Operating instructions German/English enclosed in print Document – Electrical data sheet Document – Order dimension drawing Document – Load characteristics	Rating plate and extra rating plates Standardline (only for motor series 1LA8) Packaging, safety notes,	0/36 0/36 0/36 0/36 0/36 0/21 0/21 0/21 0/30 3/13 0/21 0/21, 3/52
Installation of 6 PT 100 resistance thermometers in stator winding Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Installation of 2 PT 100 double screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Without safety and commissioning note. Customer's declaration of renouncement required. Complete with one set of safety and commissioning notes per wire-lattice pallet Acceptance test certificate 3.1 according to EN 10204 Second lubricating plate, supplied loose Standardline version Operating instructions German/English enclosed in print Document – Electrical data sheet Document – Order dimension drawing Document – Load characteristics	Rating plate and extra rating plates Standardline (only for motor series 1LA8) Packaging, safety notes,	0/36 0/36 0/36 0/21 0/21 0/21 0/30 3/13 0/21 0/21, 3/52
Installation of 2 PT 100 screw-in resistance thermometers (basic circuit) for rolling-contact bearings Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Installation of 2 PT 100 double screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Without safety and commissioning note. Customer's declaration of renouncement required. Complete with one set of safety and commissioning notes per wire-lattice pallet Acceptance test certificate 3.1 according to EN 10204 Second lubricating plate, supplied loose Standardline version Operating instructions German/English enclosed in print Document – Electrical data sheet Document – Order dimension drawing Document – Load characteristics	Rating plate and extra rating plates Standardline (only for motor series 1LA8) Packaging, safety notes,	0/36 0/36 0/36 0/21 0/21 0/21 0/30 3/13 0/21 0/21 0/21, 3/52
Installation of 2 PT 100 screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Installation of 2 PT 100 double screw-in resistance thermometers (3-wire circuit) for rolling-contact bearings Without safety and commissioning note. Customer's declaration of renouncement required. Complete with one set of safety and commissioning notes per wire-lattice pallet Acceptance test certificate 3.1 according to EN 10204 Second lubricating plate, supplied loose Standardline version Operating instructions German/English enclosed in print Document – Electrical data sheet Document – Order dimension drawing Document – Load characteristics	Rating plate and extra rating plates Standardline (only for motor series 1LA8) Packaging, safety notes,	0/36 0/21 0/21 0/21 0/30 3/13 0/21 0/21, 3/52
for rolling-contact bearings Without safety and commissioning note. Customer's declaration of renouncement required. Complete with one set of safety and commissioning notes per wire-lattice pallet Acceptance test certificate 3.1 according to EN 10204 Second lubricating plate, supplied loose Standardline version Operating instructions German/English enclosed in print Document – Electrical data sheet Document – Order dimension drawing Document – Load characteristics	Rating plate and extra rating plates Standardline (only for motor series 1LA8) Packaging, safety notes,	0/21 0/21 0/21 0/30 3/13 0/21 0/21, 3/52
required. Complete with one set of safety and commissioning notes per wire-lattice pallet Acceptance test certificate 3.1 according to EN 10204 Second lubricating plate, supplied loose Standardline version Operating instructions German/English enclosed in print Document – Electrical data sheet Document – Order dimension drawing Document – Load characteristics	Rating plate and extra rating plates Standardline (only for motor series 1LA8) Packaging, safety notes,	0/21 0/21 0/30 3/13 0/21 0/21, 3/52
Acceptance test certificate 3.1 according to EN 10204 Second lubricating plate, supplied loose Standardline version Operating instructions German/English enclosed in print Document – Electrical data sheet Document – Order dimension drawing Document – Load characteristics	Standardline (only for motor series 1LA8) Packaging, safety notes,	0/21 0/30 3/13 0/21 0/21, 3/52
Second lubricating plate, supplied loose Standardline version Operating instructions German/English enclosed in print Document – Electrical data sheet Document – Order dimension drawing Document – Load characteristics	Standardline (only for motor series 1LA8) Packaging, safety notes,	0/30 3/13 0/21 0/21, 3/52
Standardline version Operating instructions German/English enclosed in print Document – Electrical data sheet Document – Order dimension drawing Document – Load characteristics	Standardline (only for motor series 1LA8) Packaging, safety notes,	3/13 0/21 0/21, 3/52
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Temperature class 155 (F), used acc. to 155 (F), with service factor (SF)	Windings and insulation	0/32
Temperature class 155 (F), used acc. to 155 (F), with increased power rating		0/32
Temperature class 155 (F), used acc. to 155 (F), with increased coolant temperature	-	0/33
Temperature class 180 (H) at rated output and max. CT 60 °C	_	0/33
Increased air humidity/temperature with 30 to 60 g water per m ³ of air	-	0/33
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 %	-	0/33
Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 %		0/33
derating approx. 13 %	_	0/33
derating approx. 18 %	-	0/33
		0/33
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Outputs T1/T2 on rating plate		4/81
· · · · ·	Designs in accordance with standards and specifications	0/16
Coolant temperature -50 to +40 °C	Coolant temperature and site altitude	0/32
Coolant temperature -40 to +40 °C	_	0/32
Coolant temperature –30 to +40 °C	_	0/32
0 1 11 15 00 1 11 101	_	0/32
		0/32
Coolant temperature 45 °C, derating 4 % Coolant temperature 50 °C, derating 8 %	_	0/32
	- -	
d Ted Ir S O C	erating approx. 8 % emperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, erating approx. 13 % emperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, erating approx. 18 % erating	erating approx. 8 % emperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, erating approx. 13 % emperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, erating approx. 18 % encreased air humidity/temperature with 60 to 100 g water per m³ of air tamping of Ex nA II on VIK rating plate enutputs T1/T2 on rating plate CC China Compulsory Certification Designs in accordance with standards and specifications coolant temperature –50 to +40 °C coolant temperature –40 to +40 °C coolant temperature –30 to +40 °C coolant temperature 45 °C, derating 4 % coolant temperature 50 °C, derating 8 %

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D31	Design according to UL with "Recognition Mark"	and specifications	0/15	
D32	Ex certification for China		4/83	
D33	Certified for Korea according to KS C4202		0/16	
D40	Canadian regulations (CSA)	_	0/15, 0/16	
D46	PSE Mark Japan		0/16	
E00	Without type test certificate according to ABS 50 °C/CCS 45 °C/RINA 45 °C, temperature class 155 (F), used according to 155 (F)	Marine version – Basic marine version	10/4	
E09	Individual acceptance by marine classification society with supervision of construction and acceptance test certificate 3.2 according to EN 10204	Marine version – Acceptance/certification	10/4	
E10	Individual acceptance by marine classification society		10/4	
≣11	With/without type test certificate according to GL (Germanischer Lloyd), Germany, CT 45 °C, temperature class 155 (F), used according to 155 (F)	Marine version – Basic marine version	10/4	
E21	With/without type test certificate according to LR (Lloyds Register), Great Britain, CT 45 °C, temperature class 155 (F), used according to 155 (F)		10/4	
E31	With/without type test certificate according to BV (Bureau Veritas), France, CT 45 °C, temperature class 155 (F), used according to 155 (F)		10/4	
E51	With/without type test certificate according to DNV (Det Norske Veritas), Norway, CT 45 °C, temperature class 155 (F), used according to 155 (F)		10/4	
E61	With/without type test certificate according to ABS (American Bureau of Shipping), USA, CT 50 °C, temperature class 155 (F), used according to 155 (F)		10/4	
E71	With/without type test certificate according to CCS (Chinese Classification Society), China, CT 45 °C, temperature class 155 (F), used according to 155 (F)		10/4	
E80	Motor for use in shipping, higher ambient temperature and/or used as 155 (F) according to 130 (B)		10/10	
F01	Standard test (routine test) with acceptance	Packaging, safety notes, documentation and test certificates	0/21, 3/52	
:03	Visual acceptance and report handover with acceptance	-	0/21, 3/52	
04	Temperature-rise test, without acceptance	-	0/21, 3/53	
05	Temperature-rise test, with acceptance	-	0/21, 3/53	
28	Noise measurement during idling, no noise analysis, no acceptance	-	0/21, 3/53	
29	Noise measurement during idling, no noise analysis, with acceptance	-	0/21, 3/53	
·34	Recording of current and torque curves with torque metering shaft during starting, without acceptance	-	0/21, 3/53	
-35	Recording of current and torque curves with torque metering shaft during starting, with acceptance		0/21, 3/53	
-52 	Measurement of the locked-rotor torque and locked-rotor current, without acceptance		0/21, 3/53	
=53 =62	Measurement of the locked-rotor torque and locked-rotor current, with acceptance Noise analysis, without acceptance	-	0/21, 3/53	
		-		
63 82	Noise analysis, with acceptance	-	0/21, 3/53	
83	Type test with heat run for horizontal motors, without acceptance Type test with heat run for horizontal motors, with acceptance	Marine version –	0/21, 3/53 10/6	
:02	Type test with heat run for harizantal meters, with assentance	Acceptance/certification	0/01 0/50	
83	Type test with heat run for horizontal motors, with acceptance	Packaging, safety notes, documentation and test certificates	0/21, 3/53	
92 93	Type test with heat run for vertical motors, without acceptance Type test with heat run for vertical motors, with acceptance	Marine version – Acceptance/certification	0/21, 3/53 10/23	
- 93	Type test with heat run for vertical motors, with acceptance	Packaging, safety notes, documentation and test certificates	0/21, 3/53	
G17	Mounting of separately driven fan	Modular technology -	0/76	
326	Mounting of brake	Basic versions	0/77	
350	Measuring nipple for SPM shock pulse measurement for bearing inspection	Bearings and lubrication	0/58	
355	ECOFAST motor plug Han-Drive 10e for 230 VA/400 VY	Motor connection and connection box	0/51	
i56	ECOFAST motor plug EMC Han-Drive 10e for 230 VΔ/400 VY	etc. connection and connection box	0/51	
l15	Prepared for mounting MMI	Special technology	0/15, 0/85	
117	Fan cover for textile industry	Heating and ventilation	0/13, 0/83	
147	Mounting of brake NFA (Stomag)	Special technology	0/85	
		1 07		
157	Mounting of 1XP8 001-1 (HTL) rotary pulse encoder	Modular technology – Basic versions	0/75	
158	Mounting of 1XP8 001-2 (TTL) rotary pulse encoder		0/75	
161	Mounting of separately driven fan and 1XP8 001-1 rotary pulse encoder	Modular technology – Combinations of basic versions	0/84	
162	Mounting of brake and 1XP8 001-1 rotary pulse encoder	-	0/84	
1 63	Mounting of brake and separately driven fan		0/84	

Order codes	Special versions	Category	For further information,	
			see Page	
70	Mounting of LL 861 900 220 rotary pulse encoder	Special technology	0/85	
72	Mounting of HOG 9 D 1024 I rotary pulse encoder	-	0/86	
73	Mounting of HOG 10 D 1024 I rotary pulse encoder	_	0/87	
78	Prepared for mounting LL 861 900 220	-	0/85	
79	Prepared for mounting HOG 9 D 1024 I	-	0/86	
180	Prepared for mounting HOG 10 D 1024 I	-	0/87	
186	Mounting of explosion-proof rotary pulse encoder for use in Zones 2, 21, 22	-	4/5, 4/6	
187	Mounting of explosion-proof rotary pulse encoder for use on Ex d/de motors in Zone 1		4/5, 4/6	
197	Mounting of separately driven fan and 1XP8 001-2 rotary pulse encoder	Modular technology -	0/84	
98	Mounting of brake and 1XP8 001-2 rotary pulse encoder	Combinations of basic versions	0/84	
199	Mounting of brake, separately driven fan and 1XP8 001-2 rotary pulse encoder		0/84	
15	Mounting of explosion-proof rotary pulse encoder HOG 10 DN 1024 I, connection box protection against moisture	Special technology	0/87	
116	Mounting of explosion-proof rotary pulse encoder HOG 10 DN 1024 I, connection box protection against dust		0/88	
(02	Vibration quantity level B	Balance and vibration quantity	0/56	
(04	Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors	Shaft and rotor	0/57	
(06	Two-part plate on connection box	Motor connection and connection box	0/39	
.09	Connection box on RHS		0/38	
(10	Connection box on LHS	-	0/38	
(11	Connection box on top, feet screwed on	-	0/38	
(15	Connection box in cast-iron version	-	0/38, 0/47	
(16	Second standard shaft extension	Shaft and rotor	0/56	
(17	Drive-end seal for flange-mounting motors with oil resistance to 0.1 bar	Mechanical design and degrees of protection	0/54	
20	Bearing design for increased cantilever forces	Bearings and lubrication	0/58, 0/62	
23	Unpainted (only cast-iron parts primed)	Colors and paint finish	0/17	
24	Unpainted, only primed	<u>-</u>	0/17	
(26	Special finish in RAL 7030 stone gray		0/18	
(30	VIK design (comprises Zone 2 for mains-fed operation, without Ex nA II marking on rating plate)	Design for Zones 1, 2, 21 and 22 according to ATEX	4/83	
(31	Second rating plate, loose	Rating plate and extra rating plates	0/30	
(32	With two additional eyebolts for IM V1/IM V3	Mechanical design and degrees of protection	0/54	
(34	Cast-iron fan cover	Heating and ventilation	0/37	
(35	Metal external fan		0/37	
(36	Special bearing for DE and NDE, bearing size 63	Bearings and lubrication	0/58, 0/63	
(37	Low-noise version for 2-pole motors with clockwise direction of rotation	Mechanical design and degrees of	0/55	
(38	Low-noise version for 2-pole motors with counter-clockwise direction of rotation	protection	0/55	
(40	Regreasing device	Bearings and lubrication	0/58	
42	Shaft extension with standard dimensions, without featherkey way	Shaft and rotor	0/57	
45	Anti-condensation heaters for 230 V	Heating and ventilation	0/36	
(46	Anti-condensation heaters for 115 V		0/36	
(50	IP65 degree of protection	Mechanical design and degrees of protection	0/54	
(52	IP56 degree of protection (non-heavy-sea)	<u>'</u>	0/54	
(53	Explosion-proof connection box, Ex d IIC type of protection	Motor connection and connection box	0/38, 0/47	
(54	One cable gland, metal	_	0/39	
(55	Cable gland, maximum configuration	_	0/39	
(57 (82	Cable gland DIN 89280, maximum configuration Manual brake release with lever	Modular technology - Additional	0/39	
(83	Rotation of the connection box through 90°, entry from DE	versions Motor connection and connection box	0/39	
(84	Rotation of the connection box through 90°, entry from NDE	Motor Connection and Connection Dox	0/39	
(85	Rotation of connection box through 180°	-	0/39	
94	Located bearing DE	Bearings and lubrication	0/59	
00	Next larger connection box	Motor connection and connection box	0/38	
01	Undrilled entry plate		0/40	
03	Vibration-proof version	Mechanical design and degrees of protection	0/55	
04	Located bearing NDE	Bearings and lubrication	0/58	
.12	Condensation drainage holes	Mechanical design and degrees of protection	0/54	
.13	External earthing	Motor connection and connection box	0/38	
.27	Insulated bearing cartridge	Bearings and lubrication	0/58	
36	Sheet metal fan cover	Heating and ventilation	0/37	

Order codes Special versions		Category	For further information,
L44	3 cables protruding, 0.5 m long	Motor connection and connection box	see Page 0/40
L45	3 cables protruding, 0.5 m long	Motor connection and connection box	0/40
-45 -47	6 cables protruding, 0.5 m long	_	0/40
		_	
_48	6 cables protruding, 1.5 m long	_	0/40
-49	6 cables protruding, 3 m long	_	0/40
_51	Protruding cable ends – right side	_	0/40
-52	Protruding cable ends – left side		0/40
-68	Full key balancing	Balance and vibration quantity	0/56
.97	Auxiliary connection box 1XB3 020	Motor connection and connection box	0/50
_99	Wire-lattice pallet	Packaging, safety notes, documentation and test certificates	0/20
Л14	Anti-condensation heater, Ex. 115 V	Heating and ventilation	0/36
Л15	Anti-condensation heater, Ex. 230 V	-	0/36
127	Non-rusting screws (externally)	Mechanical design and degrees of protection	0/55
/I32	Connected in star for dispatch	Packaging, safety notes,	0/20
133	Connected in delta for dispatch	documentation and test certificates	0/20
134	Design for Zone 21, as well as Zone 22 for conducting dust (IP65) for mains-fed operation	Design for Zones 1, 2, 21 and 22 according to ATEX	4/4, 4/81
/ 135	Design for Zone 22 for non-conducting dust (IP55) for mains-fed operation	-	4/4, 4/81
137	Balancing without key	Balance and vibration quantity	0/56
138	Design for Zone 21, as well as Zone 22 for conducting dust (IP65) for converter- fed operation, derating	Design for Zones 1, 2, 21 and 22 according to ATEX	4/4, 4/83
139	Design for Zone 22 for non-conducting dust (IP55) for converter-fed operation, derating	<u> </u>	4/4, 4/83
Л44	Earth brushes for converter-fed operation	Mechanical design and degrees of protection	0/55
146	Stud terminal for cable connection, accessories pack (3 items)	Motor connection and connection box	0/49
147	Saddle terminal for connection without cable lug, accessories pack	-	0/49
150	Auxiliary connection box 1XB9 016	-	0/50
158	Next larger connection box 1XB1 621	-	0/38
164	Connection box on NDE	_	0/38
165	Standard shaft made of non-rusting steel	Shaft and rotor	0/57
/168		Mechanical design and degrees of	0/55
1100	Mechanical protection for encoder	protection	0/33
169	Terminal strip for main and auxiliary terminals	Motor connection and connection box	0/49
172	Design for Zone 2 for mains-fed operation Ex nA II T3 to IEC/EN 60079-15	Design for Zones 1, 2, 21 and 22	4/4, 4/81
M73	Design for Zone 2 for converter-fed operation, derating Ex nA II T3 to IEC/EN 60079-15	according to ATEX	4/4, 4/83
Л74	Design for Zones 2 and 22, for non-conducting dust (IP55), for mains-fed operation	-	4/81
M75	Design for Zones 2 and 22, for non-conducting dust (IP55), for converter-fed operation, derating	-	4/83
M76	Design for Zones 1 and 21, as well as for Zone 22 for conducting dust (IP65), for mains-fed operation	-	4/81
И77	Design for Zones 1 and 21, as well as for Zone 22 for conducting dust (IP65), for converter-fed operation, derating	-	4/82
/188	Auxiliary connection box 1XB9 014 (aluminum)	Motor connection and connection box	0/50
Л91	Offshore special finish	Colors and paint finish	0/17
194	Sea air resistant special finish	-	0/17
195	Mounting of explosion-proof separately driven fan Ex nA for use in Zone 2	Special technology	4/5, 4/8
196	Mounting of explosion-proof separately driven fan II 2D for use in Zone 21		4/5, 4/8
197	Mounting of explosion-proof separately driven fan II 3D for use in Zone 22	-	4/5, 4/8
лэ <i>т</i> Л98	Mounting of explosion-proof separately driven fan Ex de for use in Zone 1	-	4/5, 4/8
/50	Temperature class 155 (F), used acc. to 130 (B), with increased coolant temperature and/or site altitude	Windings and insulation	0/33
/51	Special finish in special RAL colors	Colors and paint finish	0/17, 0/19
/52		· · · · · · · · · · · · · · · · · · ·	0/17, 0/19
116	Temperature class 155 (F), used acc. to 155 (F), other requirements	Windings and insulation	UJOO
Y53	Standard finish in other standard RAL colors	Colors and paint finish	0/17, 0/18

Order codes	Special versions	Category	For further information, see Page	
Y55	Non-standard cylindrical shaft extension	Shaft and rotor	0/57	
Y68	Alternative converter (SIMOVERT MASTERDRIVES, SINAMICS G110, SINAMICS S120 or ET 200 S FC)	Design for Zones 1, 2, 21 and 22 according to ATEX	4/82	
Y70	Mounting a special type of rotary pulse encoder	Special technology	0/85	
Y74	Mounting of rotary pulse encoder HOG 10 DN 1024 I + FSL, (speed rpm), connection box protection against moisture			
Y76	Mounting of rotary pulse encoder HOG 10 DN 1024 I + FSL, (speed rpm), connection box protection against dust			
Y79	Mounting of rotary pulse encoder HOG 10 DN 1024 I + E SL 93, (speed rpm), connection box protection against moisture	-	0/89	
Y80	Extra rating plate or rating plate with deviating rating plate data	Rating plate and extra rating plates	0/30	
Y81	Separately driven fan with non-standard voltage and/or frequency	Heating and ventilation	0/37	
Y82	Extra rating plate with identification code	Rating plate and extra rating plates	0/30	
Y84	Additional information on rating plate and on package label (maximum of 20 characters)	_	0/30	

IEC Squirrel-Cage Motors

Appendix

Overview of order codes 1LE1, 1PC1

Order codes for 1LE1 and 1PC1 motors

All options are alphanumerically listed according to order codes in the following table.

A list of all available options according to categories can be found in catalog part 0 under "Introduction motors 1LE1, 1PC1", "Special versions".

	"Special version	ons .	
Order codes	Special versions	Category	For further information, see Page
B00	Without safety and commissioning note. Customer's declaration of renouncement required.	Packaging, safety notes, documentation and test certificates	0/102
B01	Complete with one set of safety and commissioning notes per wire-lattice pallet	_	0/102
302	Acceptance test certificate 3.1 according to EN 10204	_	0/102
304	Printed operating instructions English/German enclosed	_	0/102
383	Type test with heat run for horizontal motors, with acceptance	_	0/102
399	Wire-lattice pallet		0/102
003	Coolant temperature –40 to +40 °C	Coolant temperature and site altitude	0/107
004	Coolant temperature –30 to +40 °C		0/107
D30	Electrical according to NEMA MG1-12	Designs in accordance with standards	0/99
D31	Design according to UL with "Recognition Mark"	and specifications	0/99
D40	Canadian regulations (CSA)	_	0/98, 0/99
D46	PSE Mark Japan		0/99
F01	Mounting of brake	Modular technology - Basic versions	0/130
-10	Brake supply voltage 24 V DC	_	0/133
-11	Brake supply voltage 230 V AC, 50/60 Hz	_	0/133
-12	Brake supply voltage 400 V AC	_	0/133
-50	Mechanical manual brake release with lever	_	0/133
F70	Mounting of separately driven fan		0/129
-74	Sheet metal fan cover	Heating and ventilation	0/111
F75	Fan cover for textile industry	_	0/111
76	Metal external fan		0/111
F77	Low-noise version for 2-pole motors with clockwise direction of rotation	Mechanical design and degrees of	0/119
-78	Low-noise version for 2-pole motors with counter-clockwise direction of rotation	protection	0/119
G01	Mounting of 1XP8012-10 (HTL) rotary pulse encoder	Modular technology - Basic versions	0/128
G02	Mounting of 1XP8012-20 (TTL) rotary pulse encoder		0/128
G04	Anbau des Drehimpulsgebers LL 861 900 220	Special technology	0/134
G05	Mounting of LL 861 900 220 rotary pulse encoder	_	0/135
G06	Mounting of HOG 10 D 1024 I rotary pulse encoder		0/136
G40	Prepared for mountings, only center hole	Mechanical design and degrees of protection	0/118
G41	Prepared for mountings with D12 shaft	- protection	0/118
G42	Prepared for mountings with D16 shaft	_	0/118
G43	Protective cover for encoder (loosely enclosed – only for mountings acc. to order codes G40, G41 and G42)	_	0/118
H00	Protective cover for types of construction	_	0/119
H01	Screwed-on feet (instead of cast)	_	0/113
H02	Vibration-proof version	_	0/119
H03	Condensation drainage holes		0/119
H04	External earthing	Motor connection and connection box	0/113
H07	Non-rusting screws (externally)	Mechanical design and degrees of protection	0/119
108	Connection box on NDE	Motor connection and connection box	0/113
120	IP65 degree of protection	Mechanical design and degrees of	0/119
122	IP56 degree of protection (non-heavy-sea)	protection -	0/119
123	Radial seal on DE for flange-mounting motors with oil resistance to 0.1 bar		0/118
L00	Vibration quantity level B	Balance and vibration quantity	0/120
L01	Balancing without fitted key	_	0/120
L02	Full-key balancing		0/120
L04	Shaft extension with standard dimensions, without featherkey way	Shaft and rotor	0/121
L05	Second standard shaft extension	_	0/121
L06	Standard shaft made of non-rusting steel	_	0/121
L07	Concentricity of shaft extension in accordance with DIN 42955 Tolerance R	_	0/121
L08	Concentricity of shaft extension, coaxiality and linear movement in accordance with DIN 42955 Tolerance R for flange-mounting motors		0/121
-20	Located bearing at DE	Bearings and lubrication	0/122
L21	Located bearing at NDE	_	0/122
L22	Bearing design for increased cantilever forces	_	0/122, 0/124 .
L23	Regreasing device	_	0/122
L25	Special bearing for DE and NDE, bearing size 63		0/122, 0/124 .
M01	Connected in star for dispatch	Packaging, safety notes,	0/102
M02	Connected in delta for dispatch	documentation and test certificates	0/102

IEC Squirrel-Cage Motors Appendix Overview of order codes 1LE1, 1PC1

Order codes	Special versions	Category	For further information, see Page
M10	Second rating plate, loose	Rating plate and extra rating plates	0/106
M11	Nirosta rating plate		0/106
N01	Temperature class 155 (F), used acc. to 155 (F), with service factor (SF)	Windings and insulation	0/108
N02	Temperature class 155 (F), used acc. to 155 (F), with increased output		0/108
N03	Temperature class 155 (F), used acc. to 155 (F), with increased coolant temperature	_	0/108
N05	Temperature class 155 (F), used acc. to 130 (B), coolant temperature 45 °C, derating approx. 4 %		0/108
N06	Temperature class 155 (F), used acc. to 130 (B), coolant temperature 50 °C, derating approx. 8 %	_	0/108
N07	Temperature class 155 (F), used acc. to 130 (B), coolant temperature 55 °C, derating approx. 13 %	_	0/108
N08	Temperature class 155 (F), used acc. to 130 (B), coolant temperature 60 °C, derating approx. 18 %	_	0/108
N11	Temperature class 180 (H) at rated power and max. CT 60 °C	<u></u>	0/108
N20	Increased air humidity/temperature with 30 to 60 g water per m ³ of air	<u></u>	0/108
N21	Increased air humidity/temperature with 60 to 100 g water per m ³ of air		0/108
Q01	Measuring nipple for SPM shock pulse measurement for bearing inspection	Bearings and lubrication	0/122
Q02	Anti-condensation heaters for 230 V	Heating and ventilation	0/111
Q03	Anti-condensation heaters for 115 V		0/111
R10	Rotation of the connection box through 90°, entry from DE	Motor connection and connection box	0/114
R11	Rotation of the connection box through 90°, entry from NDE		0/114
R12	Rotation of the connection box through 180°		0/114
R15	One cable gland, metal		0/114
R20	3 cables protruding, 0.5 m long		0/114
R21	3 cables protruding, 1.5 m long		0/114
R22	6 cables protruding, 0.5 m long		0/114
R23	6 cables protruding, 1.5 m long		0/114
R24	6 cables protruding, 3 m long		0/114
R30	Reduction piece for M cable gland in accordance with British standard, both cable entries mounted	_	0/114
R50	Larger connection box		0/113
S00	Unpainted (only cast iron parts primed)	Colors and paint finish	0/100
S01	Unpainted, only primed		0/100
S03	Special finish sea air resistant	_	0/100
Y51	Special finish in special RAL colors		0/101
Y52	Temperature class 155 (F), used acc. to 155 (F), other requirements	Windings and insulation	0/108
Y54	Special finish in other standard RAL colors	Colors and paint finish	0/101
Y55	Non-standard cylindrical shaft extension	Shaft and rotor	0/121
Y80	Extra rating plate or rating plate with deviating rating plate data	Rating plate and extra rating plates	0/106
Y82	Extra rating plate with identification codes		0/106
Y84	Additional information on rating plate and on package label	_	0/106

IEC Squirrel-Cage Motors

Appendix

Metal surcharges

Explanation of the metal factor

Surcharges will be added to the prices of products that contain silver, copper, aluminum, lead and/or gold if the respective basic official prices for these metals are exceeded.

The surcharges will be determined based on the following criteria:

Official price of the metal

Official price on the day prior to receipt of the order or prior to the release order (=daily price) for

- silver (sale price of the processed material),
- gold (sale price of the processed material)

Source: Umicore, Hanau

(http://www.metalsmanagement.umicore.com) and for

- copper (low DEL notation + 1 %),
- aluminum (aluminum in cables) and
- lead (lead in cables)

Source: German Trade Association for Cables and Conductors

(http://www.kabelverband.de)

• Metal factor of the products

Certain products are assigned a metal factor. The metal factor determines the official price as of which the metal surcharges are charged and the calculation method used (weight or percentage method). An exact explanation is given below.

Structure of the metal factor

The metal factor consists of several digits; the first digit indicates whether the method of calculation refers to the list price or a discounted price (customer net price) (L = list price / N = customer net price).

The remaining digits indicate the method of calculation used for the respective metal. If no surcharge is added, a "-" is used.

1st digit	List or customer net price using the percentage method
2nd digit	for silver (AG)
3rd digit	for copper (CU)
4th digit	for aluminum (AL)
5th digit	for lead (PB)
6th digit	for gold (AU)

Weight method

The weight method uses the basic official price, the daily price and the raw material weight. In order to calculate the surcharge, the basic official price must be subtracted from the daily price. The result is then multiplied by the raw material weight.

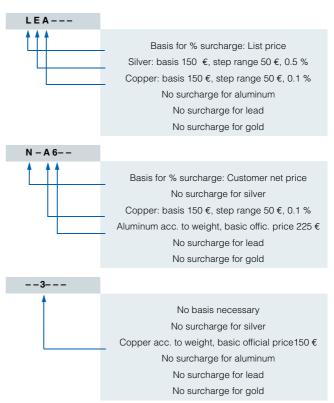
The basic official price can be found in the table below using the number (2 to 9) of the respective digit of the metal factor. The raw material weight can be found in the respective product descriptions

Percentage method

Use of the percentage method is indicated by the letters A-Z at the respective digit of the metal factor.

The surcharge is increased – dependent on the deviation of the daily price compared with the basic official price – using the percentage method in "steps" and consequently offers surcharges that remain constant within the framework of this "step range". A higher percentage rate is charged for each new step. The respective percentage level can be found in the table below

Metal factor examples



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Metal surcharges

Percentage method	Basic official price	Step range	% surd		je	% surd 2nd st		je	% surd 3rd ste)	% sure		,	% surcharge padditional ste
			Offic	cial p	orice	Offi	cial p	rice	Off	icial p	rice	Offi	cial pri	ice	
			151 €	-	200 €	201€	-	250 €	251 €	-	300 €	301 €	- 3	350 €	
Α	150	50		0.1			0.2			0.3			0.4		0.1
В	150	50		0.2			0.4			0.6			8.0		0.2
С	150	50		0.3			0.6			0.9			1.2		0.3
D	150	50		0.4			8.0			1.2			1.6		0.4
E	150	50		0.5			1.0			1.5			2.0		0.5
F	150	50		0.6			1.2			1.8			2.4		0.6
G	150	50		0.7			1.4			2.1			2.8		0.7
Н	150	50		1.2			2.4			3.6			4.8		1.2
1	150	50		1.6			3.2			4.8			6.4		1.6
J	150	50		1.8			3.6			5.4			7.2		1.8
K	150	50		2.0			3.5			5.0			6.5		1.5
L	150	50		2.2			4.4			6.6			8.8		2.2
М	150	50		2.5			5.0			7.5			10.0		2.5
			176 €	_	225 €	226€	_	275 €	276 €	-	325 €	326 €	- (375 €	
0	175	50		0.1			0.2			0.3			0.4		0.1
Р	175	50		0.2			0.4			0.6			0.8		0.2
Q	175	50		0.3			0.6			0.9			1.2		0.3
R	175	50		0.5			1.0			1.5			2.0		0.5
			226 €	_	275 €	276 €	_	325 €	326 €	_	375 €	376 €	- 4	425 €	
S	225	50		0.2			0.4			0.6			0.8		0.2
Т	225	50		0.5			1.0			1.5			2.0		0.5
U	225	50		1.0			2.0			3.0			4.0		1.0
V	225	50		1.0			1.5			2.0			3.0		1.0
W	225	50		1.2			2.5			3.5			4.5		1.0
			126 €	_	150 €	151 €		175 €	176 €			201 €	- 2	225 €	
Х	125	25		1.9			3.8			5.7			7.6		1.9
			151 €	_	175 €	176 €	_	200 €	201 €	_	225 €	226 €	- 2	250 €	
Y	150	25	10.0	0.3			0.6			0.9			1.2		0.3
·			401 €		425 €	426 €		450 €	451 €			476 €		500 €	0.0
Z	400	25	.0.0	0.1	.20 0	.20 0	0.2	.00 0	.0 0	0.3			0.4		0.1
	Price basis (1st			0			0.2			0.0			0		0
L	Charged on the li														
N		customer net price	or discour	nted	list price	e									
Weight method	Basic official price					_									
2	100														
3	150														
4	175														
5	200					Calcula	tion I	based o	on raw n	nateria	al weigh	t			
6	225										Ŭ				
7	300														
8	400														
9	555														

- No metal surcharge

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The metal factor determines the official price as of which the metal surcharges are charged and the calculation method used. The metal factor, provided it is relevant, is included with the price information of the respective products. An exact explanation of the metal factor can be found on the page entitled "Metal surcharges".

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Catalogs Industry Automation, Drive Technologies and Electrical Installation Technology

Further information can be obtained from our branch offices listed in the appendix or at www.siemens.com/automation/partner

Automation and Drives	Catalog	Low-Voltage	Catalog
nteractive catalog on DVD	CA 01	Controls and Distribution – SIRIUS, SENTRON, SIVACON	LV 1
Drive Systems		Controls and Distribution –	LV 1 T
Variable-Speed Drives		Technical Information SIRIUS, SENTRON, SIVACON	
SINAMICS G110/SINAMICS G120	D 11.1	SIDAC Reactors and Filters	11/ 00
Inverter Chassis Units		SIVENT Fans	LV 60 LV 65
SINAMICS G120D Distributed Frequency Inverters			
SINAMICS G130 Drive Converter Chassis Units,	D 11	SIVACON 8PS Busbar Trunking Systems	LV 70
SINAMICS G150 Drive Converter Cabinet Units	5 11	Motion Control	
SINAMICS GM150/SINAMICS SM150	D 12	SINUMERIK & SIMODRIVE	NC 60
Medium-Voltage Converters		Automation Systems for Machine Tools	
SINAMICS S150 Drive Converter Cabinet Units	D 21.3	SINUMERIK & SINAMICS	NC 61
Asynchronous Motors Standardline	D 86.1	Automation Systems for Machine Tools	
Synchronous Motors with Permanent-Magnet Technology, HT-direct	D 86.2	SIMOTION, SINAMICS \$120 and Motors for Production Machines	PM 21
DC Motors	DA 12		
SIMOREG DC MASTER 6RA70 Digital Chassis	DA 21.1	Process Instrumentation and Analytics	F1.6.
Converters		Field Instruments for Process Automation Measuring Instruments for Pressure,	FI 01
SIMOREG K 6RA22 Analog Chassis Converters	DA 21.2	Differential Pressure, Flow, Level and Temperature,	
PDF: SIMOREG DC MASTER 6RM70 Digital Converter Cabinet Units	DA 22	Positioners and Liquid Meters	
	DA 45	PDF: Indicators for panel mounting	MP 12
SIMOVERT PM Modular Converter Systems SIEMOSYN Motors	DA 45 DA 48	SIREC Recorders and Accessories	MP 20
MICROMASTER 420/430/440 Inverters	DA 48 DA 51.2	SIPART, Controllers and Software	MP 31
	DA 51.2 DA 51.3	SIWAREX Weighing Systems	WT 01
MICROMASTER 411/COMBIMASTER 411		Continuous Weighing and Process Protection	WT 02
SIMOVERT MASTERDRIVES Vector Control	DA 65.10	Process Analytical Instruments	PA 01
SIMOVERT MASTERDRIVES Motion Control	DA 65.11	PDF: Process Analytics,	PA 11
Synchronous and asynchronous servomotors for SIMOVERT MASTERDRIVES	DA 65.3	Components for the System Integration	
SIMODRIVE 611 universal and POSMO	DA 65.4	SIMATIC Industrial Automation Systems	
Low-Voltage Three-Phase-Motors		Products for Totally Integrated Automation and	ST 70
IEC Squirrel-Cage Motors	D 81.1	Micro Automation	OT DOO:
MOTOX Geared Motors	D 87.1	SIMATIC PCS 7 Process Control System	ST PCS
Automation Systems for Machine Tools SIMODRIVE	NC 60	Add-ons for the SIMATIC PCS 7 Process Control System	ST PCS
Motors		Migration solutions with the SIMATIC PCS 7	ST PCS
Converter Systems SIMODRIVE 611/POSMO		Process Control System	ST PC
Automation Systems for Machine Tools SINAMICS	NC 61	pc-based Automation	ST DA
• Motors		SIMATIC Control Systems	SIDA
Drive System SINAMICS S120		SIMATIC NET	
SIMOTION, SINAMICS S120 and	PM 21	Industrial Communication	IK PI
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